

General View of Ashtabula Harbor Entrance.


Machinery for Operating Ore-Unloaders at Conneaut.


Ore-Unloaders at Ashtabula Harbor.


Ore-Unloaders at work on the Cargo of an Ore-Carrying Steamer.
gigantic ore-handling machinery.-[See page 469.]

## SCIENTIFIC AMERICAN

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The elitor is always glad or rece ve for examination illustrated
articics ou subjects ol tiunely interest. it the photographs are

the merchants association and the jerjme park reservoir.
The Merchants' Association of this city abundantly justified its existence and earned the everlasting gratitude of the municipality when it ran to earth and effectually killed that most colossal fraud of the last Tammany administration known as the "Ramapo steal." The Association is doing disinterested and noble work in standing guard over the city's interests and maintaining a careful watch for the incipient evidences of actual fraud or culpable negligence in the administration of municipal affairs. The need for such an association is pressing; its members are leading citizens of unquestioned integrity, and no one doubts for a moment the high character of its aims and the singleness of purpose with which they are fcllowed. Although the Association has at times been misled, as it has to a certain extent in its attitude in the present Jerome Park reservoir controversy, the mistakes have been due to the fact that the subject of them was, as in the present case, a highly technical matter, in which the Commission was entirely dependent upon more or less interested technical advisers for its actual or supposed facts. The present attempt of the Association to bring about the impeachment of the Aqueduct Commissioners is not, however, alto gether unjustified by the circumstances; for we defy anyone to prove that the interminable delay that has taken place in the construction of Jerome Park reser voir would have been possible, had the Aqueduct Commissioners under the former and present administration shown the proper amount of active interest in their duties. Had they taken the trouble to acquaint themselves fully with the condition of the work, and had they brought all possible pressure to bear upon Mr. McDonald, the contractor, there is not a doubt that the Jerome Park reservoir would have been now approaching completion and not, as it is, some three y ears behind contract time.
The attitude of the Merchants' Association toward the whole question of the Jerome Park reservoir is at once both right and wrong. We are heartily in sympathy with it in its endeavor to prove that there has been culpable misfeasance; at the same time we just as heartily disagree with it in its charge that there has been willful malfeasance. The Commission's sins are those of omission, not of commission, and in this respect it is to be placed in the same category with various other superfluous and practically useless commissions, such as that of the East River Bridge, which have encumbered the prosecution of great public works in this city. On the other hand, for proof that a commission, if it will but energetically discharge its duties, can be of enormous value to the city, witness the zeal of the Rapid Transit Commission, whose great work would have been consummated but for labor troubles in the closing days of the present year, or several months before the contract date. The Jerome Park reservoir contract, which was let over eight years ago, was to have been completed last November. At a recent public hearing, the contractor promised that one-half of the reservoir should be ready for water by the opening of the year, a promise that is simply preposterous in view of the present backward state of the work. After a personal visit to the reservoir we do not hesitate to say that the city may be thankful if the western half is finished within twelve months, and that it will be lucky if it gets the whole reservoir in working order within two years from the present writing.
Regarding the complaint of the Merchants' Association that unnecessary changes have been made in the plans of the work, to say nothing of the insinuations of incompetence or worse against the present Chief Engineer with which the complaint of the Association is so liberally seasoned, we have this to say: that, after a careful comparison of the old and new plans, and of the physical conditions existing both at Croton

Dam and Jerome Park, there is not only no ground whatever for these charges, but the changes as now being carried out are in every case based on sound engineering considerations, and are due to failure on the part of the engineers who drew up the first plans to fully appreciate the difficult nature of the sites upon which the reservoirs are built, and the conviction of the present Chief Engineer, that in constructing works of this magnitude and importance it is imperative that the work should be in acordance with the very latest engineering practice, and that the dam itself as completed; should be absolutely free from any possible cause of weakness or subsequent failure. As the work developed, it was found that if the original plans were followed, the core walls would have to be built upon a loose material which, under the hydraulic head of the impounded water, would run like so much quicksand. These core walls were immediately condemned, and in place of them solid masonry walls bedded everywhere upon good rock foundations were inserted. In the eyes of any unprejudiced engineer the change is so obviously necessary that the question of its utility does not admit of a moment's discussion. The other structural question, as to the advisability of substituting eight inches for three inches of concrete flooring over the whole of the reservoir, is also a purely technical one. If the whole floor of the excavated reservoir were formed of homogeneous material, a three-inch concrete finish would be sufficient; but where, as is now the case, the floor varies from solid or impervious rock to fissured and broken reck and filled or swampy ground, the proposal to put a thin three-inch concrete veneer over a flcor of such a heterogeneous bearing quality, is doubtful on the face of it. To our thinking, the question is not whether eight inches is too much but rather whether twice eight inches would be sufficient to provide an adequate and unbreakable floor over so variable a foundation.
There is no field of engineering that develops in the course of the execution of a great work so many unexpected obstacles and new conditions as that of the civil engineer, and there is no branch of civil engineer ing of which this is so emphatically true as that which is concerned with such works as the Croton dam and the Jerome Park reservoir. Plans for works of this character are always somewhat tentative and flexible, and when an engineer finds that in the development of the work, radical and far-reaching changes, involving heavy expenditure and a seeming, but not actual reflection upon the judgment of his predecessor, are necessary, it is his bounden duty to make these changes. Such a course demands no little professional courage; for the engineer is well aware that his action, as in the present case, is liable to expose him to a great deal of ill-considered, extremely harassing and altogether unjust criticism.
The radical changes that have been made both in the Croton dam and in the Jerome Park reservoir are as necessary and commendable as the exasperating delay in executing these great works is inexcusable and deserving of the most searching criticism and judicial investigation that the Merchants' Association can bring to bear upon it.
chicago drainage canal and the city of ST. LOUIS.
The city of St. Louis is seeking to obtain a Federal injunction to prevent the city of Chicago from discharging its sewage by the way of the Chicago drainage canal into the Mississippi River, claiming that this diversion of the sewage is polluting the Mississ. ippi, from which source the city of St. Louis obtains its water supply. It is pretty generally known (and if it is not it should be) that the great Chicago drainage canal was cut through at a cost of $\$ 36,000,000$ from Lake Michigan to the Illinois River for the purpose of carrying the sewage of Chicago into that river and securing its ultimate discharge into the Mississippi. Previous to the opening of the canal, the sewage of this great city of two million souls had been discharged into Lake Michigan, from which the city draws its water supply.
We have to go back nearly half a century to find the inception of this splendid work, when the project was mooted by E. S. Chesebrough, one of the best-equipped and most far-seeing sanitary engineers of his day; and in the interval it has been indorsed by such men as Prof. John H. Long, Rudolph Hering, George E. Waring, and other qualified authorities. The boldness and originality of the undertaking, its magnitude, and the extremely ingenious methods of excavation adopted in constructing the canal, attracted the attention of the whole civilized world, and the success of the scheme since its inauguration has been such that the Chicago drainage canal stands to-day as one of the most successful of the great engineering works of this or any other age. The proceedings in the suit of the State of Missouri and the city of St. Louis against the canal led to the carrying out by a commission of the Department of Health of Chicago of a very exhaustive examination of the flowing waters between Lake

Michigan at Chicago and the Mississippi River at St. Louis, with a view to determining their condition and quality before the opening. of the drainage canal, as compared with their condition and quality after dilution with the waters flowing into them by way of the drainage canal. 'To insure that the facts of the investigation should be ascertained and presented truthfully and impartially, it was originally proposed that the examination should be made by three scientific institutions of high reputation, namely, the washington University, St. Louis, Mo.; the University of Chicago, Ill.; and the Illinois State University, Ill.; triplicate samples of the waters being collected at the various points selected, and one set sent to each institution for examination. Subsequently it was proposed that for the greater satisfaction of St. Louis, the examination for that city be made in the laboratory of the St. Louis Water Commission. The two Illinois institutions signified their readiness to undertake the work; but as no response was made by the Mayor of St. Louis to the suggestion as affecting his city, the laboratory of the Sanitary District of Chicago filled the vacant place, and the examination was conducted on the triple lines as suggested above. Under the plan that was followed, every week samples of the water of the Illinois and Mississippi Rivers were collected from forty different stations commencing at Bridgeport, Illinois and Michigan Canal; and including La Salle, Illinois River; Peoria, Illinois River; Grafton, Mississippi River; and several points at St. Louis below the Missouri and below the city itself, the last sample being taken from the St. Louis city water supply.
The results of the investigation as gathered and presented in the report of Dr. S. Reynolds, Commissioner of Health, Chicago, clearly proved that running streams, if adequately diluted, do purify themselves from sewage pollution. This is proved by the complete disappearance of any trace of Chicago sewage in the Illinois River long before it reaches Averyville, and in the better quality of the Illinois River water as it merges into the Mississippi at Grafton than that of the Mississippi itself. It must be admitted that after reading carefully the report before us, the bugaboo of Chicago sewage injuriously affecting the drinking water at St. Louis is completely and effectually dis rosed of by the work of the investigators, The report of the Laboratory of the City of Chicago was made by Prof. Gehrmann; that of the University of Chicago by Prof. Jordan; while Prof. Palmer reported for the University of Illinois. That the turning of the waters of Lake Michigan, even with the sewage of Chicago contained in them, into the Illinois and Mississippi Rivers has improved the quality of these waters is demonstrated indirectly by the fact that the State Fish Commissioner reports an enormous increase in the fish harvest. Fish that have been driven away from ever-increasing reaches of the river, year by year, by the undiluted sewage of the lllinois and Michigan Canal, and of the larger towns below Chicago, are returning to the purified waters, and the denizens along the banks of the Illinois, who were hitherto hostile to the canal, are now clamoring for the fullest flow of the channel in the interests of improved navigation. The majority of sanitary authorities are agreed that water under certain conditions is capable of self-purification; and in view of the fact that the present investigation has been conducted on a scale of larger magnitude than any similar inquiry that has preceded it, the results obtained may be considered conclusive; that is to say, it is now clearly proved that running water which is not too heavily charged with organic pollution will purify itself through the natural biochemical processes, of which bacteria action and insolation are the most important. Such is Dr. Reynolds' conclusion in his report, and he points out pertinently that "it must be conceded that unless this self-purification were true, there would be no such thing as pure water in streams affected by human habitancy." Among the many facts brought out in the investigation that prove the existence of a process of self-purification in running water, it may be mentioned in closing that a study of the death rate among the colon bacteria added to the river water in sewage combats the idea that typhoid basteria will survive passage down the river; for it was found that the colon bacteria, which are present in large number in Chicago sewage-undoubtedly in much larger numbers than the typhoid bacilli-disappear almost completely in less than 150 miles flow. It is urged by Prof Jordan that since all investigators are agreed that the colon bacillus is more hardy than the typhoid bacillus and can live in water for a longer time there is every reason for supposing that the latter microbe dies out with at least the same rapidity

## THE OLDEST MAP OF ROME.

There is preserved in Rome an interesting document, which is the oldest plan of the ancient city of Rome in existence. The Forma Urbis, as it is called, was cut upon 140 pieces of marble of various sizes, and
covers a superficial area of 266 square meters. It was made during the reign of Septimius Severus, be tween 203 and 211 A. D., and was attached to a wal of the Templum Sacræ Urbis, the present church of SS. Cosma e Damiano. The most curious feat ure of this map is that some sections or division of the city are represented upon a much larger scale than the other parts. This is notably the case re specting the Palatine and Roman Forum. The reaso for this distinction antiquarians and archæologists have failed to adduce. and the peculiarity rendered it difficult matter to picce the fragments of othe map to gether correctly. It is also evident that the relic i the product of several different hands, since some por tions are very skillfully and diligently prepared, while others are very negligently made. The map was also permitted to fall into disrepair, and fell to pieces in the course of time. The first fragments were found in 1562 and roughly placed together by Antonio Cosio but the work of building up the map has been dili gently continued ever since, until now 1,049 piece have been found and joined together. That the ma was originally of a tremendous size is testified by th fact that according to Prof. Lanciani, the present por tion of the plan is but a fifteenth of the whole. This Forma Urbis is of immense value to archæologists, since by its aid several parts of ancient Rome, hitherto unknown, have been found.

## A MUD-PUDDLE COMMUNE; OR, THE BEGINNINGS O

 MINDThe varied and multitudinous forms of life which are to be found in a road-side mud-puddle are as wonderful as they are diversified and numerous. Al though I have chosen to entitle this paper "A Mud Puddle Commune," it must be confessed that thes organisms hold nothing in common save the wate in which they dwell. For theirs is not the peaceful and quiet existence of the ideal commune; many terrible tragedy of violence and murder, aye! of in fanticide, filicide, fratricide, patricide, and insensat cannibalism takes place beneath the calm surfaces of these turbid pools during each second of time.
Several years ago in my work on mental traits in the lower animals ("The Dawn of Reason," The Mac millan Company, 1899) I advanced and demonstrated (so I believe) the proposition that notwithstanding the fact that the nerve-cell is not differentiated in these primal forms, nerve-elements are, nevertheless, present in these, and serve to direct and control life In a letter to me the late Dr. Elliott Coues wrote as follows: "It seems to me that you express a great fact when you speak of neuroplasmic as well as nerve action proper; for otherwise we cannot account fo the amount of nerve an amœba certainly possesses.'

Mind acts in two ways-consciously and uncon sciously; and the conscious mind is, unquestionably the offspring, the true and logical descendant of the un conscious mind. Consciousness is the result of sen sual perception, and there can be no question bu that the unconscious, vegetative mind was in exist ence long before the first sense was evolved. Ye these lowly creatures, whose life cycles are almost purely vegetative in character, every now and then give evidences of sense perception (although no sense organ can be made out) which fact clearly leads up t the conclusion that the nerve-plasma itself must ne cessarily contain the elements of consciousness to certain extent.

In all probability, the lowest forms of animal life are to be found in the sub-kingdom, Protozoa, and every mud-puddle is rich in protozoan specimens.

Under a lens of high magnification a protozoan ap pears as a little mass of animal matter or protoplasm cell-like in shape when it is quiescent. Suddenly while it is under observation, a small, teat-like pro tuberance will make its appearance on its surface This protuberance will prolong itself into a narro arm or foot (pseudopod) along the surface of the glass slide. The body-substance of this queer creature can then be seen flowing toward the distal end of the out-reaching arm or foot, until finally, all of the proto plasm has gone into it, and the protozoan has pro gressed just the length of this pseudopod.

In its wanderings over the stems of grasses and stalks of algae in the waters of its turbid home, every now and then it will find a starch-cell which has escaped from some over-ripe spore, and it immediately begiṇs to avail itself of its welcome "find." It drags itself close to the starch-grain; a little pouch infolds on its surface; this pouch rapidly surrounds the starch, until the latter soon finds itself on the inside of the hungry animalcule; there is a charming move ment of the protoplasm of the protozoan and the starch-grain is soon disintegrated and its nourishing elements absorbed. And its indigestible portionswhat becomes of them? The little animar simply re verses the infolding process, and puts itself outside of all the substances it can not digest.

If microscopic crystals of uric acid be placed upon a lide which has an amceba on it, the protozoan will
pass them by; or, if it does ingest a crystal, it wil immediately proceed to get rid of it. On the contrary if grains of sand be sprinkled on the slide, the amœba will take them in and will retain them some time betore eliminating them. Each grain of sand in all probability, has upon its surface colonies o microbia, too small to be made out by the microscope yet large enough for the amœba to recognize them as a source of sustenance. The crystals of uric acid contain no microbia, hence the amœba readily recog nizes the fact that they are not good for food. Again if starch grains, sand, and uric acid crystals be placed upon the slide, the protozoan will show con scious choice by giving the starch grains preference

On one occasion while examining a bit of alga there suddenly appeared in the field a colony of delicate tulip-like, or bell-like organisms which appeared to grow upon stalks. I moved the slide slightly when immediately, every creature disappeared as if by magic. In a few moments, however, these quee "jumping jacks" again popped into view and I the recognized them; they were vorticellc, "bell animal cules," belonging to Infusoria. When I moved th slide, currents were set up in the water which spel danger to the vorticelle and they, therefore, coiled themselves on their stalks and sank down upon th bit of alga, feigning death! I discovered, after ex perimenting, that they soon became accustomed to the sudden currents in the water of this miniature sea made by moving the slide, and that such cause would no longer occasion them to "play 'possum."

Still more wonderful is the action of the rotifer Brachionus urceolaris, in the presence of the gian water-bectle, Dyticus marginalis. This little anima recognizes its enemy, through some unknown sense stops the movement of every cilia, and sinks as though smitten by sudden death! Some of the nematoids or threadworms will also feign death when they en counter Dyticus, and will hang motionless in the water like bits of thread or bleached and dead algæ. The water louse, familiar to everyone, gives evidenc that it possesses, comparatively speaking, a high degre of mental development. On one occasion, while ob serving the action of one of these active little beings, I saw it approach a ruptured starch cell, seize a grain of starch, and then hide behind a bit of mud until it had devoured its delicate morsel. It then came back to the ruptured cell, procured another grain and again retired to its hiding place. This it did several times thereby evincing memory, conscious choice, and co scious determination. James Weir, Jr., M.D.

## HIGHEST WIND RECORD

Point Reyes, an important United States weather bureau and storm signal station, located on the Cali fornia coast some 35 miles north of San Francisco, holds the world's record for high, strong, continuous winds.
Last year Point Reyes captured this honor from the weather stations of the earth, and again this montl (May) has gone several notches higher on the meteoro logical scale.
On May 18, 1902 , the wind at Point Reyes attained a velocity of 102 miles an hour, and, for several min utes was rushing along at the furious rate of 120 miles per hour.

A feariul gale lasted for three whole days, and at one time the winds in a playful mood ripped the cups from the anemometer. The number of miles recorded during the 72 consecutive hours, was 4,701 , which would be equivalent to nearly one fifth the distance around the earth in three days.

This year on May 14 the winds commenced to blow again with the greatest violence. For four days the velocity registered averaged more than 60 miles an hour. For nine days the average velocity was 52 miles an hour. The total number of miles recorded on the anemometer was 11,223 miles.

This is the highest velocity of wind for the time on record in the world.
These automatically marked records will be photo graphed by Prof. McAdie, who is in charge of the main au office in San Francisco, and sent to Washington.

## FAILURE OF THE MONOLITH LATHE

Further details of the failure of the great monolith lathe are now available. It will be remembered that the Cathedral of St. John in New York is to have thirty two granite columns in the choir each 54 feet high and 6 feet in diameter, their weight being 160 tons each It was intended that these columns should be monoliths, but it was found impossible to turn such huge blanks even in the great lathe which was built to re ceive them. In the Scientific American for January 12, 1901, we illustrated the lathe and the turning of one of the columns. The blanks weighed 310 tons, and they were placed on the 'lathe, whose bed is 86 feet long, which weighs 135 tons and swings 6 feet 6 inches Eight tools were used, each taking a 3 -inch cut. The turning oneration proceeded smoothly, the lathe was operated day and night and the column lacked only a
few hours of completion, when late one night it broke in two, entailing the loss of a year's time, to say nothing of the valuable piece of stone. The second monolith never reached the polishing stage, for it gave way while being rounded into shape. It is perhaps not fair to say that the lathe failed, although the result was the same. The accident should undoubtedly be at tributed to the great torsion which deformed the block beyond the modulus of elasticity. The third at tempt was also a failure, and the company deemed it inexpedient to risk any more columns of the monolithic type, so they are now being made in two sections. They will be towed to New York from Vinal haven, Maine, on a barge, four sections at a time, and will be landed at the foot of West 32d Street, and they will then be rolled to the cathedral. Had it been possible to produce the monoliths, they would only have been exceeded in size by those of St. Isaac's Cathedral, in St. Petersburg.

## SCIENCE NOTES

The municipal authorities of London and other large provincial cities in England are experiencing a peculiar difficulty in connection with the wood paving of the thoroughfares. The wood blocks after they have been laid down are susceptible to a species of fungus which attacks the wood vigorously and rapidly deteriorates it. The authorities are strenuously endeavoring to check this malignant fungus, since the damage wrought by it amounts to several thousand dollars annually, but the only reliable means of checking it however, is to closely examine the wood blocks before they are laid down. Should a contaminated block be put down the fungus will immediately spread to the surrounding paving, with the result that the whole is soon destroyed

An expedition has been sent out under Dr. George Shattuck, for a scientific survey of the Bahama Islands. In the party are members of the faculty of Johns Hopkins University and officials of the United States Museum, including Bashford Bean, chief of staff for marine zoology, and J. H. Riley, chief for land zoology; also Dr. Oliver F. Fossig, of the Weather Bureau. Bernard N. Baker has given the party a glass-bottomed boat through which to study life in tropical waters. Dr. Fossig will use several huge kites with registering apparatus to study the trade winds and magnetic conditions. The windlass about which the wire rope to govern these kites will be wound weighs 500 pounds. T. H. Coffin, of Johns Hopkins, will make a special study of the mosquitoes, particularly as to their capacity for carrying disease germs.
In a recent lecture M. Charles Rolland inquires if it be true that human beings expend, in general, far less energy of motion than do the other animals, and he answers the question in the affirmative. To demon strate the assertion rigorously it would be neccssary to perform exact mensurations not yet accomplished, to measure the mechanical energy corresponding to equal nutritive action, both in men and in animals But if we consider the production of motions in the animal and in the human kingdom it is easy to see that men are inferior, especially in respect of locomo tion. The inferiority begins at birth, since it is necessary to teach painfully our children to walk, And it continues throughout our lives, during which we are subject to a thousand affections of the moto apparatus, and on the threshold of old age to senile impotence. This latter is invariable for men but the rarest thing in animals. The variety of animal locomotion is remarkable. Animals fly, swim, crawl jump, etc., all without the painful apprenticeship of men; and the force they expend, relative to the weight of their bodies, is immensely greater than is the case with us. The beetle is a hundred times as strong as a horse, weight for weight, and the horse is stronger than a man. If men were, relatively, as strong as beetles they could juggle with weights of several tons. These and other like facts lead to the obvious conclusion that the motor functions occupy in the totality of physiological activities a far less important place with men than they do with animals. As an organism rises in the scale and as its nervous system increase in complexity the nervous energies have less and less power to express themselves in exterior reactions, in motor reactions for example. There is, in this poin of view, the same difference between men and animals that is found between men of thought and peasants The former are quiet, but expend their forces in in tellectual effort: the latter spend their energies in movements which are for the most part automatic. Animals move less the more they think and the more they comprehend. As Anatole France says in "Clopinet": "I have always sought to comprehend and in the effort I have wasted precious energies. I discover too late that not-to-comprehend is a great power. If Na poleon had been as intelligent as Spinoza he would have four quarto volumes in a garret"-and that would have been the end.

## ORANGE CULTURE IN CALIFORNIA

The fruit industry of California was founded at the time of the establishment of the missions of the Franciscan monks. As early as 1792 there were about 5,000 trees growing at the different missions. Apples, pears, oranges, lemons, limes, and olives constituted the greater portion of these trees. As they nearly all did well, they proved the possibility of fruit culture in California. The fruit era did not begin until about the time of the great gold excitement of 1849 . Most of the emigrants to the State thought of nothing but gold; but a few of the more far-seeing obtained possession of some of the old orchards, and reaped a handsome profit by selling their fruit at the exorbitant prices that then prevailed.
Much of the land in California is specially adapted to the cultivation of citrous fruit. While by far the greater portion of the commercial crop of the State is at present grown in Southern California, the citrous fruit can be safely and profitably grown along the foothills

A TYPICAL CALIFORNIA ORANGE RANCH.

bluffs or foothills in soil of a deep, gravelly, porous nature. So boundless is the market that, although thousands of young trees are yearly planted, there is still room for more
slope, and a regular flow of irri cating water is ob tained. Since orange growing exhausts the soil in time, fertilizers, both natural and artificial, must be freely used. February, March, and April are the months when the ground is plowed and cross-plowed; afterward it is harrowed each way to within three feet of the trunks. The soil under the trees is cultivated by gangs of men. Trees are planted 25 feet apart, or 70 to the acre. Year-old seedlings are procured from the nurseries, which seedlings in three years attain a strong growth. When the trees are ready to bud they aro pruned, all the upper branches be ing cut off, so that nothing but the forked stump, some three or four feet high, is left. Two T-like incisions are made in the bark, into which incisions the new bud is inserted. About two buds are inserted in each trunk. All super fluous growth is checked, and every atom of nourishment directed to ward the development of the new graft. February and March is the time for pruning; September and October the time for budding. May,


Grading the oranges.


PACKING THE FRUIT FOR SHIPMENT
of the Sierra Madre Mountains from San Diego to Tehama Counties, a distance of uver 700 miles.

The method of propagating citrous trees such as the orange does not materially differ from that employed in the propagation of other fruit trees. One of the most difficult questions which the prospective orange grower must de cide, is whether to use seedling or budded trees. The pros and cons of the question ennot be discussed be discussed here. The general tendency of progressive growers is to use only trees budded with thoroughly tested and approved varieties. Practically all the advance that has been made in mproving citrous fruits mproving citrous fruits y propagating and seecting se eding s, hybrids, and the like which produce superior or peculiar fruits, depends upon propagation by budding and grafting. The center of orange culture in Calirange culture in Caliornia is Oroville, in Butte County, about 450 miles north of Los Angeles. The climate is especially adapted for the cultivation of citrous fruits, and is so mild that the frost never injures the trees. Throughout the Sacramento and San Joachim valleys orange trees are planted in

harvesting tfine in a california orange orchard

June, July, August, and September are devoted to cultivation and general oversight. In November the fruit begins to mature, and all else is dropped in order to gather the crop. The gathering season is in full operation by the middle of the month; every man woman, and child must work to pick, pack, and ship the ripe fruit.
Three years after bud ding, or six from plant ing the seedlings, the trees begin to bear. The first crop is 280 , the second 420 , the third still greater, and that of each succeeding year slightly more than its predeces sor, if cultivation be never neglected. Neglect is promptly indicated by shrinking and dis colored foliage and diminutive fruit.
The oranges cultivated are Washington navel and tangarines. Co-operation among the neighboring orchards provides for handling and shipping the ripe fruit. A central packing house receives the fruit from the orchards. The highest grade is 80 to the box, diminishing to $96,112,126,140,150$, 176 , and 200 to the box. A hopper is employed, into which the fruit is dumped, the sizes being separated in passing down the incline, the fruit dropping in its proper opening.

FRENCH EXPRESS ENGINE FOR AN ENGLISH RAILROAD.
Attention has once more been drawn to the splendid French express locomotives compounded on the de Glehn system, by the announcement that one of these engines has been ordered for service on the Great Western Railway, England. There was a time, not so very many years ago, when the English service of express trains was the fastest and most frequent in the world, and its engines, especially designed for fast running, were noted for their economy and the all-around ability with which their work was done. During the past few years, however, the French railways have made a remarkable advance in the speed and general quality of their fast passenger service, until to-day their trains are considerably the fastest in the world. These results are due more than anything else to a remarkably fine type of compound engine, which was brought out and developed by the inventor A. G. de Glehn, Directeur Générale of the Societé Alsacienne de Constructions Mecaniques. The engineers of the various roads that have built compound engines on this system have introduced such minor modifications as were necessary to conform to the requirements of their respective roads. We present a photograph of one of this type which has been doing some great work on the some great work on
Chemin de Fer du Nord.
The new engine for the English road will be similar to the one here shown, only such modifications being made as are necessary on account of the lower bridges and somewhat narrower distance between platforms on the Great Western Railway. In respect of the number of wheels and method of disposing them, the engine is of what is known in this country as the Atlantic type. There is first a fourwheeled truck beneath the smokebox, then two pairs of coupled driving wheels, followed by a pair of trailing wheels beneath the firebox. The engine is compounded as follows: There are two high-pressure cylinders, $131 / 2$ inches diameter by $251 / 4$ inches stroke, carried on the outside of the frames and connected to the rear pair of drivers. Inside the frames and beneath the smokebox is a pair of low-pressure cylinders 22 inches diameter by $251 / 4$ inches stroke, which connects with the forward pair of drivers. All four drivers are also connected by outside coupling rods. The boiler has 2,275 square feet of heating surface, and the working pressure is 225 pounds to the square inch. The driving wheels are 6 feet 8 inches in diameter, and the weight of the engine in working order is 63 tons. The admission valves are so arranged that high-pressure steam can be admitted to all four cylinders, thus giving a high tractive effort and
season of 1902 twenty additional express trains, whose running speed averaged from start to stop 55 miles an hour and upward. Eighteen of these trains were scheduled to run at 56 miles an hour and upward; twelve at over 57 miles an hour, nine at 58 miles an hour and over, three at over 59 miles an hour, and two at over 60 miles, the fastest train being scheduled at 63.5 miles an hour. The trains are by no means light, averaging about the same as our Empire State Express, or say 200 tons. The most remarkable work done by these engines has been in hauling heavy express trains on upgrades, when very high speeds have been reached and maintained. Thus, with a 225 -ton


PROPELLERS OF THE NEW DOVER-CALAIS TURBINE STEAMER by a shade or boat deck.

Length, 310 feet; beam, 40 feet; number of turbines, three; number of propellers, five; speed, 21 to 22 knots. With regard to her beam; this ( 40 feet) it may be noted is five feet broader than any existing crosschannel steamer. She will have effective bilge keels fitted for the greater part of her length. The accommodation for first-class passengers is placed forward of the machinery space, instead of aft, as it is in all the present paddle-wheel vessels on the Dover-Calais service. On the upper deck are the private cabins, and the promenading area of this deck will be covered

The propelling machinery will consist of three Parsons steam turbines, one highpressure and two low-pressure, each actuating one line of shafting. The center shaft has one propeller, while the two side shafts each carry two, so there will be five propellers in all. The center turbine will be highpressure and the two side turbines low-pressure. When steaming ahead, the steam from the boilers is admitted to the high-pressure turbine, and after undergoing expansion about five-fold it passes to the lowpressure turbines, and is again expanded in them about another twenty-five-fold. It then passes to the condensers, the total ratio of expansion being about 125 -fold, as compared with 8 to 16 -fold in ordinary triple-expansion reciprocating engines.
When going full speed ahead, all the lines of shafting, central as well as side with their
train on a run of $783 / 4$ miles from Paris in 77 minutes and 44 seconds, a steady speed of 65 miles an hour was maintained up a grade of 1 in 200 . On another run a speed of 64.6 miles an hour was made on an upgrade of 1 in 250, the run ending at Arras, the 120 miles from Paris having been made in 115 minutes and 25 seconds, or in $1023 / 4$ minutes after deducting delays, of which there were several. The average start to stop speed was exactly 70 miles an hour. An even more remarkable performance in some respects, was a run from Paris to St. Quentin with a load of 360 tons behind the tender, when the distance of $953 / 4$ miles was made in 99 minutes. On this occasion the engine took its load of 350 tons up a grade of 1 in 200 thirteen miles in length at a steady speed of 62.1 miles per hour. In all the history of locomotive performances, either in America or Europe, there is no authentic record of anything to approach this uphill work by an engine weighing only 63 tons.

THE FIRST CROSS-CHANNEL TURBINE STEAMER. by m. c. FYFE.
The year 1903 will witness a very important event in the history of ocean travel, for early in the coming
propellers, are in action; but when coming alongside a quay or maneuvering in or out of harbor, the outer shafts only are brought into operation; thus giving the vesoul all the turning and maneuvering efficiency of a twin-screw steamer. Inside the exhaust end of each of the low-pressure turbine cylinders is placed an astern turbine, controlled like the other turbines by suitable valves which operate by reversing the direction of rotation of the low-pressure turbines. Steam can be admitted by suitable valves directly into the side low-pressure turbines, or into the reversing turbines within the same for going ahead or astern. The center turbine under these circumstances revolves idly, its steam-admission valve being closed and its connection with the low-pressure turbines being also closed by non-return valves. The builders claim that with this arrangement the maneuvering power of a five-screw vessel is in every respect as good as in the case of an ordinary twin-screw steamer, while in going astern they affirm that there will be none of that objectionable vibration which is always felt even with the most modern twin-screw steamers with balanced engines.

The new S. E. \& C. Company's turbine steamer is to The new S . E. \& C. Company's turbine steamer is to
yhave a speed of at least 21 knots, and probably this


TYPE OF NEW FOUR-CYLINDER COMPOUND EXPRESS ENGINE BUILDING FOR THE GREAT WESTERN RAILWAY, ENGLAND.
Cylinders: Two high-pressare, 131/2 inches diameter, two low-pressure, 22 inches diameter; common stroke 2514 inches. Heating surface, 2,275 square feet; steam pressure 225 pounds. Driving wheels 6 feet 8 inches diameter.
rapid acceleration at starting, and a reserve of power on grades.

The work accomplished by these engines, when judged in the light of their weight and fuel consumption, is undoubtedly better than the performance of any class of locomotives in the world. The Chemin de Fer du Nord, which for several years has been notable for its fast expresses, provided during the
year there will be placed on the Dover-Calais service the first turbine-propelled cross-channel passenger ves sel ever built. The new vessel now building for the S. E. \& C. Railway Company by Messrs. William Denny \& Brothers, of Dumbarton-on-Clyde, is expected to create a revolution in cross-channel passenger traffic by reason of her high speed, superior comfort, and great convenience. Her dimensions are as follows:
will be exceeded. It is expected that she will accomplish the journey between Dover and Calais in considerably less time than that taken at the present time by the boats on the Channel ferry.

Messrs. William Derny \& Brothers are also constructing a second turbine-propelled cross-channel passenger steamer. She is being built to the order of the London, Brighton \& South Coast Railway Company, and will
be placed on their Newhaven-Dieppe service. The di mensions of this new vessel are as follows: Length 280 feet; beam, 34 feet; draught, 22 feet; gross tonnage, 1,100 tons. It is stated that in general design she will be similar to the twin-screw steamer "Arundel" with reciprocating engines, built by Messrs. William Denny \& Brothers in 1900 for the Brighton Company With practically the same boilers as the "Arundel" it is anticipated that the new Brighton Company's turbine vessel will travel half a knot faster, and in addi tion will be free from all troubles caused by vibration.

The Lancashire and Yorkshire Railway Company in a recent invitation to shipbuilding firms throughout the kingdom for designs and tenders for a new steamer for their Irish Sea service stipulated for alternative designs as regards the means of propulsion, viz., for the ordinary twin-screw reciprocating and for steam turbine engines, the speed desired being 17 knots.

The invention and development of the marine steam turbine is a subject on which Great Britain may well pride herself, for though we have undoubtedly been left behind in various fields of latter-day activity and enterprise, in this particular sphere we took the lead and have maintained it ever since.
Until the new cross-channel turbine steamers have shown their speed and their coal consumption, it is not to be supposed that shipping companies and shipowners will take any very decided move with a view to adopting the turbine as a mode of ship propulsion in place of the ordinary engine of the reciprocating type.

There can be, however, little doubt that before many months have elapsed a turbine-driven Atlantic liner will be built, which will materially lessen the time at present taken by the swiftest steamers of the Ham burg-American and North German Lloyd lines.

Mr. Parsons claims that the principal advantages of steam turbine engines as compared with ordinary engines are as follows:

1. Complete absence of vibration from main engines. 2. Increased economy in steam and coal consump tion.
2. Increased speed, owing to diminution of weight and smaller steam consumption.
3. Increased stability of vessel, owing to lower cen ter of gravity of machinery.
4. Increased safety to engine-room staff, owing to absence of reciprocating parts.
5. Perfect balancing of engines, which permits of very light engine foundations and obviates stress on hull.
6. Reduced size of engine room.
7. Reduced weight of machinery
8. Reduced cost of attendance on machinery
9. Reduced consumption of oil and stores.
10. Reduced diameter of propellers, which gives increased immersion and obviates racing when rolling and pitching in a seaway.
11. Reduced diameter of propellers, giving increased facilities for navigating in shallow waters.
One might be tempted to inquire why, if these advantages were real, the number of turbine vessels under construction should not be greater than it is at present. The answer to this may be found in the innate and inveterate conservatism of the shipbuilder, who likes to see others experiment, and to delay action until he is perfectly assured that the pathway of suc cess lies befors him.

## A PORTABLE OSCILLOGRAPH FOR ALTERNATING CURRENTS. <br> by the london coprendent of the scientific american

A convenient and handy little apparatus for utilization in connection with alternating currents has been introduced by the Cambridge Scientific Instrument Company, Ltd., of Cambridge, England, which should be of incalculable value to manufacturers and engineers who utilize alternating currents. It is the Duddell portable oscillograph, an illustration of which we give herewith.
The increase in the use of alternating currents, especially two and three-phase currents for supplying motive power, and the use by central stations, distributing both on the direct and on the alternating current system, of high-tension alternating currents for the transmission of power over any considerable distance, has rendered a knowledge of the shape of the wave form of the alternating current of the utmost importance to electrical engineers. For instance, alternating-current motors which will work well and have a good efficiency on one wave form may have but a poor efficiency, or may even refuse to work at all, on another. The efficiency of transformers also depends to some extent on the wave form; yet many engineers who are prepared to pay large sums of money for a slight increase in the efficiency of their transformers or motors, do not realize the important effect their wave form has on this efficiency. Again, in the case of cables used for high-tension and extra-high-tension transmission, resonance effects often oc cur, causing the breakdown of cables and loss of money and prestige due to interruption of supply.

Many of these breakdowns could easily be avoided by an examination of the wave forms, to find out under what conditions dangers to the insulation of the machines and cables occur, in order that these conditions may be avoided in the future. By the proper arrangement of the tests the examination of the wave forms will reveal the dangerous conditions, without, as is often the case, the only warning of a dangerous condition being the breakdown of valuable plant and cables. It is also very probable that the constants of some kinds of alternating-current meters, on the accuracy of which the revenue of the station may depend, are also influenced by the wave forms.
It is of paramount importance that station engineers, consulting engineers, and manufacturers of alternating current plants should possess a small apparatus for read ing quickly and accurately the wave forms for the above These requirements are fulfilled by this small Duddell oscillograph, which enables an engineer to examine visually the wave forms of an alternating current without the necessity of making complicated connections or em ploying an arc lamp, synchronous motor, heavy elec tro-magnet, and other accessories used when a perma nent record is required. In order to see the station wave form, it is only necessary to connect the oscillo graph in place of a lamp by means of an adapter. The device comprises a small oscillograph set up in a case complete with lamp, rotating mirror, and all necessary resistances, etc., ready for use.
The small oscillograph, which is shown standing outside the case, from which it can be easily and quickly removed for separate use, consists of a single vibrat


## PORTABLE OSCILLOGRAPH

The smaller instrument can be used separately.
ing system mounted between the poles of a permanent magnet. The vibrating system is connected to the two small terminals shown on the base of the oscillo graph, and these in their turn are connected through a suitable resistance by means of flexible wires to the terminals shown on the outside of the case.
The vibrating system consists of a loop of phosphorbronze strip under tension carrying a small mirror. A beam of light from an incandescent lamp is thrown on to this mirror, and thence is reflected on to a screen forming a bright spot. This spot vibrates horizontally its deflection from the central position being at any instant proportional to the instantaneous value of the P. D. oi current as the case may be. The movement of this spot is observed in a mirror, which is rotated by hand about an axis at right angles to that of the mirror attached to the strip. The handle by means of which the mirror is rotated is shown on the right hand side of the instrument. The observer examines the wave forms seen in the rotating mirror through eye holes. A rubber eyeshade prevents extraneous ligh from entering the instrument when in use. The shade is removable and packs inside the instrument when closed.
The following are the approximate data relative to the sensibility of the oscillograph:
Periodic time, $1-4,000$ second as sent out with a tension of 1 ounce.

Sensibility, 200 mm . per ampere at the normal dis tance of 25 cm .
Normal working current, 0.05 to 0.10 ampere
Resistance of strips without fuse and connections, about 4 ohms.
Resistance of strips with fuse and connections, about 14 ohms.
A resistance wound on a slate frame is used in series with the incandescent lamp. A key is provided for cutting out some of this resistance, and thus increasing the brightness of the lamp when the wave form is actually under observation. The instrument is used at an angle as shown, allowing a free circulation of air round the lamp resistance. Terminals are provided in order that the lamp may be lit from a separate circuit from that under examination, if desired.

The instruments are generally made so that they may be connected directly to either a 100 to 110 , or 200 to 220 volt circuit, but suitable resistances can be made to adapt the instrument to any particular voltage. For high voltages it is advisable to use a transformer. Another very useful purpose which the oscillograph fulfills is that an engineer can tell at a glance whether a dynamo gives a true sine curve, or what effect a certain transformer, motor, or cable has on the wave form.

The accompanying diagram shows the general scheme of connections. To prepare the instrument for use, it is only necessary to open the case, slip out the brass plate on the front, and replace it by the one with an India-rubber eyeshade which is placed inside. The lid is then closed, and the instrument fixed at a convenient angle by means of a milled head on the right-hand side of the case. The instrument is then ready for use. If the spot is not in the middle of the scale, it can be brought to the center by slightly slackening the milled head underneath the base of the oscillograph and twisting the latter round. When the spot is in the right position, the milled head is screwed up tightly to keep the oscillograph in position.
The gaps in the vibrator must be kept filled with the special oil supplied with the instrument. This is in troduced when required by means of a pipette into the oil cup which is placed at the back of the vibrator
The instrument can be used to show either P. D. or current-wave forms of the circuit under examination. To investigate P. D. wave forms the terminals $B$ and $C$ are connected directly to the poles of say a 100 or 110 volt circuit. This can be done conveniently by putting the adapter supplied with the instrument into an ordinary lamp holder. The terminals $D$ and $E$ are connected to $B$ and $C$ respectively by means of the copper strips which are provided, so that the lamp is lighted from the same circuit. As will be seen from the diagram, there is a non-inductive resistance of 1,000 ohms permanently connected in series with the vibrating strip of the oscillograph, so that the current through it is about 0.1 ampere, which gives an amplitude of about 25 mm . on each side of zero. There is also a resistance of about 90 ohms in series with the Ediswan 'Miniature" 20 -volt 5 c. p. lamp. The key $K$ is arranged to short-circuit a portion of this resist ance, thus increasing the brightness of the lamp when the curves are actually under examination.
For voltages up to three or four hundred, resistances can be used in series with the instrument. With higher voltages it is advisable that they should be transformed down by means of a small transformer having a closed iron circuit and small magnetic leakage. In this latter case it is advisable to disconnect the lamp terminals $D, E$ from $B C$ and to connect them to an independent 100 -volt circuit and to earth one of the terminals $B, C$, as it is not safe to use the in strument if it is more than a few hundred volts above earth. Another method is to use a number of incan descent lamps in series as a potential divider, the instrument shunting one of the lamps, which must be connected to earth; it is not advisable to use this method for voltages above 2,000 or 3,000 volts

To investigate current wave forms the terminals $A$ and $C$ are connected to the potential terminals of a suitable low-resistance shunt in the main circuit. This shunt should have a resistance so that at the maximum current there is a P. D. across it of about 1.4 volts. In this case the lamp must be lit separ ately from a 100 -volt circuit. For both these investigations lamps having strong thick filaments should be used.
The investigation of form factors is easily accomplished by placing a divided scale for the spot of light to fall on, and finding what deflection $d$ corresponds to a steady direct P. D. of 100 volts applied to the in strument; this is the calibration of the instrument and will remain practically constant, and need only be repeated occasionally. If now the total amplitude $n$ of the vibration of the spot be observed on the same scale for the wave form to be investigated whose $R$. M. S. voltage is $V$, then the form factor of the wave is evidently $50 D / d V$ and this quantity is a very use ful measure of the degres of danger to insulation of the wave form. The R. M. S. voltage $V$ must be measured in all cases between the terminals $B, C$ of the oscillo
graph at the same time as the observation of $D$ is being made.

The instrument is extremely portable, weighing only $111 / 2$ pounds, and measuring, when closed, 14 inches in length by 8 inches wide and 11 inches deep. The price is nominal, only $\$ 150$ up to 220 volts.

## GIGANTIC ORE-HANDLING MACHINERY. <br> by w. frank m'clure.

The introduction this season of electricity as a power for operating Great Lake dock machinery at three of the most important lower lake ports, it is believed, will be a move of great importance to the future of ore-handling. It has been a query for some time as to when electricity would come into general use upon lake docks. It is now claimed that it will simplify the methods of operation, add to the speed, and reduce the cost of operating. The Pennsylvania Railroad Company in January decided to expend more than $\$ 100,000$ in Cleveland and $\$ 27,000$ at Ashtabula in the building of power houses and electric appliances upon its lake docks. The entire power system of the Pittsburg \& Conneaut docks at the "Carnegie" port of Conneaut is to be replaced by electricity, all the machines to be furnished with power from a cen tral station, with the possible exception of the "clamshell" automatic unloaders.
On the Pennsylvania docks at Ashtabula the work of installing the new electric system has been in progress for several months and will soon be completed. There are five large boilers at this plant. The electricity on these docks is also to be used for splendidly lighting even the most out-of-the-way corners. The plan is to place lights upon every machine. Thịs, with the fact that the Vanderbilt docks at this port are also to be lighted by electricity, in dicates that preparations are being made for a large amount of night work in handling ore this season, and that the ore traffic, which is constantly increasing in volume, will demand it.
Another important innovation in connection with the ore-handling industry consists in the constructing of new lake ore carriers with especial reference to the proper accommodation of the Hulett automatic unloaders. Also some forty vessels of the Steel Corporation's fleet are to be reconstructed with the same end in view, at an expense of more than $\$ 100,000$.
The big steamer "James Gayley" was the first steamer to be built along the lines mentioned. She is named in honor of James Gayley, who is at the head of the ore department of the Carnegie Steel Company. Mr. Gayley has long taken a decided inCompany. Mr. Gayley has long taken a decided in-
terest in the Hulctt unloader, and was responsible terest in the Hulctt unloader, and was responsible
for installing it at. Conneaut. The accompanying pho for installing it at. Conneaut. The accompanying pho-
tograph shows a battery of these machines at work tograph shows a battery of these machines at work
in the "Gayley" during the first test, where the conditions within the hold of the vessel permitted of the machines' best work. Ninety-five per cent of the ore was taken out during this test without the assistance of shovelers.
Since that time another test was made in removirg the cargo from the steamer "James Hoyt," which is also especially fitted for the "clamshells." This time ninety-eight per cent of the cargo was removed and it was not thought worth while to put laborers to work in her to shovel out the rest. It was origin ally intended that the unloaders should make this record, but it had previously been found impossible, owing to the unfavorable construction of lake boats. By means of these machines working under the new conditions, a cargo of 5,500 tons has been removed in five hours. Officials of the United States Steel Corporation witnessed the latest notable test:

In building or rebuilding a lake vessel with a view to adapting it to the Hulett automatic unloaders, the principal operation is the enlarging of the hatches and the moving of the stanchions so as to give more play. On the steamer "Hoyt," for example, the hatches are not more than four feet apart. There are nineteen hatches in all, and the distance from center to center is twelve feet.
The introduction of the Hoover \& Mason automatic unloaders at Ashtabula Harbor is an important fea ture of the present season. These machines have made some remarkable records. at South Chicago where they have been tested during the past two or three years at the docks of the Illinois Steel Company. During the past year the Hoover \& Mason bat tery of ten machines working in a vessel at South Chicago established a record surpassing even the famous machines at Conneaut. By the unloading of 98 per cent of the "Hoyt's" cargo by the Hulett ma chines in four hours and fifty-four minutes, however still another precedent was established.
The Hoover \& Mason machines rest upon tracks on the docks, and move themselves upon these tracks. The grab bucket with which each machine is equipped has a capacity of more than five tons. It is possible has a capacity of more than five tons. It is possible for one of these buckets to make a trip a minute.
The ore when lifted from a vessel is delivered either The ore when lifted from a vessel is delivered either
to cars or to the docks. With these machines ore can to cars or to the docks. With these machines ore can
be taken out of a vessel at an expense of less than one
cent a ton. Vice-President Brown and other high officials of the Vanderbilt railroad system witnessed a test of these unloaders at Ashtabula Harbor a few weeks ago. Machines of this style will likely be in stalled at Conneaut this season.
The interiors of several lake vessels also have recent ly been equipped especially for this style of machine By means of a scraper system the portion of the cargo
which could not otherwise be reached by the grab which could not otherwise be reached by the grab
bucket is brought within its reach. Among the vesbucket is brought within its reach. Among the ves
sels thus already equipped are the steamer "Victory" and the schooner "Constitution.
The tendency now seems to be to place the grab styles of buckets on all ore-handling machinery. A two-ton grab bucket, for example, is being placed on the King machines at Ashtabula in place of the former style of buckets used on conveyors. Also Samuel and George Swedenborg, of Ashtabula, have invented a new-style grab bucket which has been tested on the portable machines here, and the test has proven highly satisfactory. This new bucket spreads $71 / 2$ feet, and will lift $21 / 2$ tons. It will dig as well upon the side of a pile as on the level. An advantage is also claimed for this bucket in its being round, thus avoiding corners, in which ore often becomes packed

To accommodate the vast new machinery which is being installed this season, and to handle the greatly increased marine traffic which must be handled this year, the railroad companies owning so many docks at the various lake ports, also have extensive pro jects under way for the construction of new chan nels, the building of new docks and the installing of coal-handling machinery. Trains carrying ore south to the furnaces return to the lakes with coal. An in crease in ore traffic is accompanied by a marked in crease in coal shipments
Typical of the railroad improvements to be made it may be said that the Pennsylvania Company is planning to spend a million dollars on land west of the entrance to Ashtabula Harbor, which has long been known as the "greatest ore-receiving port in the world." Eventually a mile of this territory along the lake will likely be utilized. This work will not all be done this year, of course. Already, however, additional channel room is being excavated and the expen diture of $\$ 50,000$ for a car-dumping machine has been authorized. The additional railroad yards and the channels and machines are to be used for coal traffic With the coal traffic entirely removed to the lake front much additional room for ore on the present extensive docks up the river will be gained.

## The Current Supplement.

The excellent article published elsewhere in this issue on the disastrous Paris-Madrid race is to be read in connection with another article on the same subject published in the current Supplement, No. 1433 and narrating various incidents which could not in these columns be recorded for want of space. Also of automobile interest are articles on an automobile Pullman car for time table distribution, on devices suggested by the jarring of automobiles, and on the density of petrol for petrol motors to attain the great est horse power and the most efficient working. The English correspondent of the Scientific American re views the work of the British Fire Prevention Committee. Recent experiments of M. Moissan are re viewed. William J. Hammer discusses phosphorescent and fiuorescent substances. A short description of Jupiter and his red spot should be read with interest Henry S. Spackman has prepared a most instructive technological article which bears the title 'Manufac ture of Cement from Marl and Clay." Sir Oliver Lodge's excellent treatise on electrons is continued. How a storage battery cell can be made at home is set forth in a simple way by Walter Jones. Electro chemists will read with interest the article on the elec trolytic manufacture of caustic soda and hypochlorites.

A new composition whereby steel can be more easily welded than formerly was tried recently at the Jefferson Iron Works, Ohio. The process employed consists in welding steel, and especially scrap steel, by putting scrap steel, layer upon layer, in any preferred shape or size, superposing on each layer some of the composition, and heating the entire mass, then subjecting it to mechanical pressure, whereby a homogeneous union of the separate parts is produced, form ing practically a single, integral mass, possessing, it is claimed, all the practical qualities and characteristics of the steel billets produced by casting, or by other known methods. A billet was made from scrap steel and put through the furnace and rolls. It cam out a perfect piece of sheet steel with smooth edges. This sheet was cut into smaller pieces, from which perfect nails were made. Washers were also made from this piece, and proved satisfactory. The cost of manufacturing the composition, including the making of the billet of scraps, per ton is from 25 to 50 cents, including labor, and therefore not only economical by saving time, but also saving the vas amount of scrap steel.
A. S. H.

## (foxxexpuondemxe.

## Troublesome Gas Engine Gaskets

To the Editor of the Scientific American
The article about troublesome gaskets by A. E. Potter in the issue of Scientific American of May 16, is well pointed toward a very general defect in seventy five per cent of the gas and gasoline engines that have come under my observation.
Leaving out the question of unevenness of packing surfaces as clearly a case of poor workmanship, there are two points of construction which, if better understood and applied, will overcome this annoying defect in most cases.
First, wherever possible inclose or confine the gasket to withstand the pressure of the gases against its edge.
This is readily effected in a cylinder head, for instance, by a projecting rim on the edge of the head which fits over the end of cylinder, or in a flange by recessing the seat, etc. A good practice is to make the confining recess in depth only twice the thickness of the gasket. This is a hint to inexperienced engineers not to add more thicknesses should repacking become necessary.

The second point is to groove the packing surfaces both for confined and unconfined gaskets. Many engine makers apparently vie with one another to produce the smoothest packing surfaces

Because of unequal expansion of the parts of an engine, the inelastic asbestos will seldom be as tight when engine is cold as when hot. When pressure is exerted against the edge of a gasket, the part of the gasket filling the grooves acts against the sides of the grooves as a check, preventing the egress of gas between the slightly separated surfaces. This illustrates the necessity for grooves in the confined gasket.

The grooves help largely to prevent the blowing out of unconfined gaskets. Grooves for small surfaces need not be more than $3 / 32$ inch wide and $1 / 32$ inch deep. On circular surfaces they are made preferably concentric rather than spiral, the former not permitting the escape of gas if the gasket is not forced so as to completely fill the grooves. Many troublesome joints can be much benefited by grooving when it is impossible or inconvenient to confine the gasket. The grooves can be cut by a chisel or machined.

Ossining, N. Y., May $18 . \quad$ R. T. Kipp.

## A Jointed Snake.

To the Editor of the Scientific American:
Referring to your issue of May 16, I do not believe all that your Missouri correspondent says about the jointed snake; neither do I believe you when you say there is no animal known to science as a jointed snake. Neither need you believe the following incident that came under my observation-not as a small boy, but a grown-up man:
Riding along a country road, I saw a snake about thirty inches long and one inch in diameter. Alight ing, I struck it with a piece of fence-rail. The blow fell about eighteen inches from the head, and just back of the abdomen. To my surprise, the snake broke in two; the blow was not sufficient to cut it in two The forward part wriggled and made a little progress forward, before another blow killed it. Noticing a peculiar formation at the break, I pressed with a piece of timber on the tail end, and found it would disjoint in sections of about two and one-half inches. One end of the joints consisted of four short prongs, resembling the root of a human tooth freshly drawn, and the other end had sockets to correspond with the four prongs. Both ends were raw, and a little blood was noticeable. A brother was with me at the time, and readily remembers the incident, and I can give you ample reference as to my veracity. R. P. Gettys

Knoxville, Tenn., May 25, 1903.

## A Mechanical Method of Mcasuring Surfaces.

To the Editor of the Scientific American:
I believe I have invented a process by which the area of any surface, no matter how irregular it may be in shape, can (provided it is not too large) be as certained by a simple mechanical means, and with absolute accuracy.

I studied it out for the purpose of finding the number of square inches there is in boot and shoe uppers, so that a system could be arranged for giving the correct number of feet of upper leather to cutters, to cut uppers according to the sizes and widths the or ders call for, and no useless waste be made.

My method is as follows
First cut the patterns in heavy paper, exactly to model shape. Next cut, exactly, square inches and fractions in the same kind and weight of paper.

Next, using a pair of carefully and delicately ad justed balance scales, place the patterns on one side and weigh with the paper square inches, used as weights.
No matter what shape the patterns are, when the square inches balance them, it shows the exact number of square inches are equal on both ends of the scales Philadelphia, May 16, 1903.
C. B. Hathield.
the atlantic ocean and the "america" CUP. The accompanying composite picture showing the new challenger for the "America" cup, "Shamrock III.," under both her cruising ocean rig and her racing rig of 14,500 square feet, naturally suggests the question as to whether the intervening three thousand miles of ocean water between England and America has been anything of a handicap to the challengers in their long half-century of plucky struggle to recover the cup-as many people assert that it has-or whether this supposed handicap is one of the many fictions as sociated with international cup racing which will no down, but present themselves with persistent regu larity at every successive series of contests.
The theory is that the challenging yacht has to be built of sufficient strength to stand the stress of the heavy gales which she is liable to encounter in cross ing to this side of the water; and that to give her this margin of strength she must necessarily be built of somewhat heavier scantling, and her plating must be of greater thickness, than is necessary in the case of the home yacht, which is nursed in the sheltered waters of Long Island Sound, and is at all times carefully tied by leading strings to its home cradle at the Bristo yard. Is there anything in all this? Candidly we have to confess that we think the handicap does not amount to much; possibly just enough to constitute the few minutes' handicap that utes' handicap that means the difference in these days between win ning and losing the series of races. The turbulent Atlantic Ocean puts a limit upon lightness of construction; it also puis a limit on exaggerations of form, for it is certain that no yacht of that no yacht of the scow would risk the ocean passage. We have al heard how her bow plates were started, as she was being towed in half a gale round Point Judith, when the boat was in such a bad way that the question of abandoning her was raised. How "Reliance" would fare under similar conditions is one of the questions that all of us who are watching the de fense of the cup are asking with more or les anxiety. It was hoped that the trials off Sandy Hook would have fur nished the desired tes of her broad, fiat bow which, while not so flat as that of "Indepen dence," is still of such a very pronounced scowtype that as she is swinging round from tack to tack in a hammer to windward, the impact or the seas will be extreme ly heavy and will prove a severe tax upon the light framing and plat-
ing in the region of the waterline. It was noticeable when the yacht was hauled out at City Island that a large number of the rivets under the bow, and the butt joints of the plating, were clearly defined by circles and lines of red rust. Now, since the plating and the rivets are of bronze, the rust could not have come from them, but must have worked through from the nickelsteel frames on the inside of the hull. It could only have come from the frames by virtue of the fact that the whole structure was "working" sufficiently to allow the salt water to seep through at the rivets.
Now, "Reliance" has never experienced anything stronger than a fresh summer breeze; and if her hull is working under these conditions it becomes an interesting question as to what will happen when that tremendous sail plan is driving her at full pressure into a heavy sea off Sandy Hook. This condition, however, may never occur, and the great boat may be favored with those moderate winds and seas under which she would seem, on her showing so far, to be perfectly certain of defeating her coming antagonist. At the same time the interesting question is raised as to whether a boat of this extreme type and exaggerated rig would safely make the westward passage. We think not. On the other hand, it is claimed, with much
"shamrock ill." in her ocean and racing rigs.

reason, that the strains to which a vessel is sub jucted when she is being driven to the utmost under her towering stress of racing canvas are fully as great as any that she may meet when jogging along in a gale of wind under snug cruising canvas. Probably in a thrash to windward, such as occurred in the famous race between "Vigilant" and "Valkyrie II.," the hulls are about as severely tested as they would be if hove to in an Atlantic gale. On the whole, however, it is probable that yachtsmen, and those who go down to the sea in ships generally, will be agreed that the three thousand miles stretch of the stormy Atlantic will always prove to be a very real handicap to the challenger, especially if the passage must be made from east to west against the prevailing winds.

## THE PARIS-MADRID AUTOMOBILE RACE

specially prepared for the scientific american by our paris correspondent

The Paris-Madrid race, which was held on the 24th of May, has certainly been a unique event in the history of the automobile. Never before has there been shown a greater interest on the part of the public in
an automobile race, and it is estimated that at least two million persons were ranged along the route at different points between Paris and Bordeaux. The event is also remarkable for the high power and great speed of the new machines, some of which undoubtedly reached 80 miles an hour. The race led off in the most brilliant manner, having no less than 228 starters, but after the finish of the Bordeaux stage, which occupied the first day, the news came of a number of serious accidents, including the death of Marcel Renault, and the race was not allowed to proceed further. As it is, however, it has been a great event and one which will long be remembered.
The Mors machines have the form of an upturned boat, or a torpedo shape with sharply pointed front, which gives them a handsome appearance. The wheels are spread wide apart, and the radiator is placed between the front wheels and underneath the body of the car. The four-cylinder motor gives 80 or 90 horse power, with mechanically operated valves and magneto ignition. The Mors racers have a transmission which allows four speeds, with direct driving at the high speed. The rear wheels are driven by chain gearing. The driver's seat is placed far in the rear, and the chauffeurs are thus almost entirely concealed behind
the tapering front and offer but little resistance to the air. These cars were especially remarked for their handsome lines. They have a stable and solid appearance, mainly due to the wide spacing of the wheels and the low position of the body, which rests near the ground. Among the conductors of the Mors cars were Fournier, Gabriel, Augieres, W. K. Vanderbilt, Jr., and others, some of whom are of the first class and have made many records, while the remainder are very close to them in skill and sang froid. Vanderbilt and his white car attracted a great deal of attention, as he was one of the few Americans to enter the race. The Panhard \& Levassor cars were also among the most prominent. They have not changed much in form since last year, but have been considerably improved; the motor is of the same size as that used in the Paris-Vienna race, but can now furnish 70 horse power. The cylinders are of steel, surrounded by copper water jackets. The inlet valves are now operated mechanically, and another improvement is a new type of carbureter, besides a larger fiywheel on the motor. The chassis is built of pressed steel. This year's type is remarkable for the unusual position of the motor, which is inclined toward the front at a considerable angle. This has been done in order to lower the center of gravity as much as possible and at the same time use a flywheel of large diameter, to give greater weight. So it was decided to tilt the motor toward the front, thus lowering one end while the rear end carrying the flywheel is higher up. The seats are placed near the middle. The crank case, of square form and sloping toward the front, is terminated by the radiator, which has a ventilating fan placed behind it. The Panhard cars were mounted by a number of first-class conductors Réné de Knyff, Henri and Maurice Farman, and Ba ron de Crawhez, who have distinguished themselves in preceding years, be sides Heath, Rolls, Teste, and others not far behind them.

The two favorites among the French racing cars were closely riva'led in interest by the German Mercedes car, and the Daimler Company made a special effort this year to construct a machine of great power and high speed. Although the Mercedes machines have a high reputation in general, it is only this year that a racing car properly so-called has made its appearance. Last year although not so powerful as their competitors, some of these machines were much more solidly built, and owing to the breakdown of their competitors came very near winnıng the Paris-Vienna race with Zborow ski and De Forest at the wheel.
Great attention was therefore attracted by the new 60 and 90 horse power Mercedes cars which arrived from Canstatt a few days before the race. These two types are the same in size, differing only in the motor The 90 -horse power cars are among the most powerfu machines yet built. They have a somewhat square appearance and the seat is far in the rear, just over the axle. The four-cylinder motor represents all the newest ideas, and among other points has a double inlet valve which is mechanically operated. The motor is protected by the long box front, which is terminated by the honeycomb radiator .that this firm were the first to introduce, with its air-fan behind it. The body lies very low, and the wheels have a remarkable spread The Mercedes cars were mounted by Werner, Baron de Caters, Degrais, Jenatzy, Warden, Foxhall Keene, Mr Terry, the well-known American chauffeur, and others. After the favorites comes the De Dietrich racer, which was remarked for its pointed shape. These machines are among the newest in the field, but they have al ready made a good record. The four-cylinder motor gives 45 horse power, which can be pushed to 60 . The radiator is mounted just beyond the pointed front


Finish at Bordeaux. Arrival of Gabriel, the Winner.


Salleron Mors Racer, which took the Third Place.


The Remnants of Mr. Terry's Machine.

W. K. Vanderbilt, Jr., ou His 80 H. P. Mors


Congratulating Louis Renault, who was the First to arrive at Bordeaux, making the best time after Gabriel, and winning the Light Car Class.


Jarrott on His De Dietrich Car, took the Fourth Place.


Masson and His Clement Machine, Winner in the Voiturette Class.


The Wreck of Marcel Renault's Car. The Vehicle is Turned Completely Around, so that the Wreck Faces Paris. M. Renault was killed.
of the car. Among the drivers were Lorraine Barrow, Stead, Jarrott-who won the Ardennes Circuit race last year-Gras, and others. Madame Du Gast, who had the remarkable courage to enter the high-speed race, having already distinguished herself on other occasions, was greatly remarked with her long pointed racing car. The Charron, Girardot \& Voigt racer has the same general appearance as last year's type with a long box front ending in a radiator. One of this year's improvements is a newly designed gear-box with direct transmission at the highest speed. Charron, with his two associates, who each mounted a car, were of course among the favorites. Alcohol was represented by a 110 -horse power car of the Gobron-Brillié make, which was no doubt the most powerful in the race, but did not succeed in taking a good place. The motor has four cylinders, with two pistons per cylinder working in opposite directions. Steam was championed by the Serpollet and Chaboche cars, and of the former two new types were completed just before the race. Two of these machines give 20 horse power and the other two 40 horse power. These cars have somewhat the same construction as the racers used at Nice this year, but the exterior is considerably modified. The pointed front contains the water and gasoline tanks; the motor is placed in the center of the chassis and the boiler is now quite in the rear. Among the light-weight cars the Renault attracted the most attention as the winners of the Paris-Vienna race last year. These machines keep about the same design as before, with their tripleradiator mounted on each side of the pointed front. Marcel Renault and his brother Louis each mounted a machine. Another favorite was the Darracq light car, and this year's type is of low and square form, with a box front terminated by a radiator and containing a 4 -cylinder, 30 -horse power motor.
The start took place from Versailles shortly after 3 o'clock A. M., on the 24th of May, and no less than 200,000 persons left Paris during the night to reach the town or some point farther along the road. The continuous procession of cyclists in innumerable file, each carrying a Chinese lantern, together with the automobiles, nearly all of which had turned out naturally to see the event, gave a festive air to the occurrence. It was intended to run the first stage to Bordeaux that day, or 331.2 miles, the next to Vittoria, 127.2 miles, and the last to Madrid, 325.8 miles, making a total of 784.2 miles. Over 50 tourists had left Paris a few days before on their way to Madrid to see the finish as well as to test the endurance of their machines.
The machines were started one after the other in the order of their inscription, which had therefore no particular significance, as it was only the time occupied in making the run that counted. However, many of the leading champions had the first numbers. Shortly after 3 o'clock all was ready for the start, the road was cleared and the competitors were drawn up in file awaiting their turn. First in order came Jarrott on his De Dietrich car. At the signal given by the timekeeper, Jarrott came up to the line with his formidable machine ready to start. But it was still too dark to see the road plainly and so it was decided to wait a quarter of an hour longer for better light. After Jarrott came Réné de Knyff on his Panhard, then Louis Renault in his light car, and not far behind was Fournier, mounted on a Mors racer, then the long file of competitors. At $3: 45$ the signal for the start was given and Jarrott led off with a tremendous rush, disappearing in a cloud of dust. The other cars followed at intervals of one minute, and there were as many as 139 starters in the heavy and light weight classes. After these had all passed came the turn of the voiturettes, which were 36 in number, followed by 53 motor-bicycles which were started two by two in order to gain time. The greater number of spectators had left Versailles in order to see the cars pass at full speed, choosing the best places for watching the racers, some taking their position by a long stretch of road, others preferring the excitement of seeing the cars round a sharp turn at full speed. One of the best points lay at the foot of a long slope of good road between Versailles and Chartres, where the machines could be seen approaching from the top of the hill almost like specks in the distance, coming down with a terrific rush and passing at lightning speed. The sight was most impressive, and such high speeds have never before been attained under similar conditions. Unfortunately it will no doubt be a long time before such a performance is seen again in France.
Renault was the first to arrive at Bordeaux, at 12:14:0, followed by Jarrott, Gabriel, Salleron, Baras, Baron de Crawhez, etc. The race was won by Gabriel, who covered the distance in 5 h .13 m .31 s . Renault took second place in 5 h .39 m .59 s ., which was a considerable surprise, as it was not expected that a light weight car would gain over so many of the more powerful racers.
The following is the official time of the winners, deducting for certain parts of the route where high speed could not be made, as in some towns and villages, which were not counted in the race. 1. Gabriel on a Mors, were not counted in the race. 1. Gabriel on a Mors,
car, time 5 h .13 m .31 s . $\quad$ 2. Louis Renault, Renault
light car, time 5 h .39 m .59 s .3 . Salleron, Mors car, 5 h. 46 m. $01-5 \mathrm{~s} . ~ 4$. Jarrott, De Dietrich car, 5 h. 51 m. 55 s . 5. Warden, Mercedes car, $5 \mathrm{~h} .56 \mathrm{~m} .304-5 \mathrm{~s}$. 6. De Crawhez, Panhard car, 6 h. 1 m. $82-5$ s. 7. Voigt, Charron, Girardot $\&$ Voigt car, 6 h. $1 \mathrm{~m} .91-5 \mathrm{~s} .8$. Gasteaux, Mercedes car, 6 h. 8 m .0 s. 9. Ach. Fournier, Mors car, 6 h. 11 m .39 s .10 . Baras, Darracq light car, 6 h. 12 m .49 s . 11. Rougier, De Dietrich car, 6 h .16 m . $6 \mathrm{~h} .12 \mathrm{~m} .49 \mathrm{~s} . \quad$ 11. Rougier, De Dietrich car, 6 h .16 m.
$74-5 \mathrm{~s} . \quad 12$. Moutier, De Dietrich car, $6 \mathrm{~h} .17 \mathrm{~m} .541-5$ $74-5 \mathrm{~s}$.
$\mathrm{s} .$, etc.

In the different classes, heavy cars, light cars, voiturettes and motocycles, the order is as follows: For the heavy cars the order is the same as above, leaving out No. 2 (Renault light car) and No. 10 (Darracq light car). For the light weight class the winners are: 1. L. Renault, Renault car, 5 h. 39 m. 59 s. 2. Baras, Darracq car, 6 h. 12 m. 49 s. 3. Page, Decauville car, 6 Darracq car, 6 h. $12 \mathrm{~m} .49 \mathrm{~s} . ~ 3$. Page, Decauville car, 6
h. $19 \mathrm{~m} .81-5 \mathrm{~s} . \quad 4$. Hemery, Darracq car, 6 h .52 m. h. $19 \mathrm{~m} .81-5 \mathrm{~s} . \quad 4$. Hemery, Darracq car, 6 h .52 m.
$331-5 \mathrm{~s} .5$. Pellésson, De Dion car, $7 \mathrm{~h} .12 \mathrm{~m} .431-5 \mathrm{~s} .6$. $331-5 \mathrm{~s}$. 5. Pellésson, De Dion car, $7 \mathrm{~h} .12 \mathrm{~m} .431-5 \mathrm{~s} .6$.
Théry, Decauville car, 7 h .13 m .16 s .7 . Edmond, Théry, Decauville car, 7 h. 13 m .16 s . 7. Edmond,
Darracq car, 8 h. 0 m. $341-5 \mathrm{~s} . ~ 8$. Sincholle, Darracq ar, 8 h. 4 m. $72-5$ s. 9. Osmont, Darracq car, 8 h. 29 m. $402-5 \mathrm{~s} . \quad 10$. Bardin, De Dion car, $8 \mathrm{~h} .30 \mathrm{~m} .133-5$ ., etc. The winners in the voiturette class are: 1. Masson (Clement voiturette); $7 \mathrm{~h} .19 \mathrm{~m} .571-5 \mathrm{~s} .2$. Barillier (Geo. Richard), 7 h. $39 \mathrm{~m} .03-5 \mathrm{~s} .3$. Wagner (Darracq), 7 h. 47 m .12 1-5 s. 4. Combier (Geo. Richard), 8 h. 7 m. 26 1-5 s. 5. Holley (De Dion), 8 h .22 m. 19 s ., etc. For the motor bicycles the order is as follows: 1. Bucquet (Werner), 8 h .57 m .1 s .2. Demester (Griffon), 9 h. 3 m .44 s . 3. Jollivet (Griffon), 9 h. $25 \mathrm{~m} .542-5 \mathrm{~s} . \quad 4$. Cissac (Peugeot), 9 h .39 $\mathrm{m} .36 \mathrm{~s} . \quad$ 5. Lanfranchi (Peugeot), 9 h .50 m .40 s. , etc. The first honor therefore falls to Gabriel with his Mors racer, and our engraving shows the winner as he crosses the line at the finish. Louis Renault, with the light-weight Renault car, confirms the victory of his type in the Paris-Vienna race, making the second best time, and the photograph shows him as he arrives at Bordeaux. The Renault car thus takes the first place in the light-weight class. The Mors racers also carry off third place with Salleron, which gives them a decided victory, even though some of their best drivers were not able to finish. Henri Fournier and Augières both had accidents en route, but were fortunately not injured, while Vanderbilt could not finish on account of a punctured tire. The Mors cars also took ninth place with Achille Fournier. The De Dietrich wins its laurels against the older machines, taking fourth place with Jarrott, while the Mercedes, although they certainly made a high speed on the road, did not come up to the general expectation, and only reached fifth place with Warden. The Panhard cars had still worse luck, as most of their best conductors had been disabled on the road owing to accidents, the Farman brothers and Réné de Knyff being hars de combat. The Panhard cars thus take sixth place with Baron de Crawhez. Another new machine to take a good place is the Charron, Girardot \& Voigt, which now shows that it must be counted among the leading types, as it reached seventh place, mounted by Voigt. One of the Mercedes cars took eighth place, then came a Mors, followed by a Darraca light-weight car, which thus gained over the majority of heavyweights. Most of the above mentioned machines are illustrated in the current issue of the-Supplement, where a more detailed description of the various cars and the race itself will be found.
In the light-weight class Renault comes first in order, then the Darracq, both these cars making a good record. Then comes a Decauville, with another Darracq, and fifth a De Dion-Bouton. The voiturettes are led by Clement, followed by Geo. Richard and Darracq. Only eight motor-bicycles were able to finish. A Werner takes first place, mounted by Bucquet, followed by two of the Griffon type and two Peugeots. As to speed, the results of the race were a surprise to all. It was expected that in view of the recent records which have been made on the road, the distance from Versailles to Bordeaux, or 331 miles, would be covered this year in $51 / 2$ hours, which would be a remarkable performance, since the Southern Express takes 7 hours to make the distance. But in fact the winner, Gabriel, covered the ground in 5 hours 13 minutes, which represents an average speed of 63.45 miles an hour, and this was kept up over bad stretches of road, over drains and crossings and the numerous obstacles which were encountered. As to the highest speeds which were made by the new cars, there is little doubt that many of them ran as high as 70 or 80 miles an hour over parts of the road, and it is probable that never before have such high speeds been attained by automobiles.
It is to be regretted that this splendid performance was marked by a number of accidents, both to the chauffeurs and the spectators of the race, and some of these were of such a grave character that the authorities were obliged to stop the race at Bordeaux, $f \in a r i n g$ that further damage would be done along the remainder of the route. The most painful accident was that of Marcel Renault, which resulted in the death of this well-known chauffeur and winner of the

Paris-Vienna race. It appears that Renault was following close behind Théry, not far from Bordeaux,
and waited for the most favorable moment to pass and waited for the most favorable moment to pass are rat this point were two turns in the road which nault kept up full speed, but made too wide a turn and one of the wheels caught in a ditch at the side of the road and broke off short. The car went head down and turned completely over. Renault was thrown head first against a tree and had his skull fractured. He remained unconscicus for some time and his recovery was hoped for, but he did not survive. The death of Renault is the most regrettable accident of the race, and has been deeply felt by those who esteemed him for his skill as well as his personal qualities. His machinist was also severely wounded. Lorraine Barrow had a serious accident shortly after leaving Libourne. While going at full speed a dog ran under the wheels, causing the car to make a terrible swing to the right, running it into a tree while at a speed of 60 miles an hour. The machinist, Pierre Rodez, was thrown against the tree and instantly killed. Lorraine Barrow was found in an unconscious state and sustained various injuries, but at last reports it is thought he will recover. Near Montguyon, Mr. Stead, who piloted a De Dietrich car, tried to pass another racer in front of him and a collision took place. Stead was thrown out, and although injured, is expected to recover within a short time. Madame Du Gast, after having passed among the first, stopped for nearly two hours to look after Mr. Stead and was thus considerably behind in the race. The machinist was killed outright. A number of accidents are reported among the spectators. A soldier named Dupuy and several others were killed. M. Georges Richard, the well-known automobile constructor, while conducting a racing car, ran into a donkey-cart and was thrown from his machine, but is only slightly injured. The car piloted by Mr. Terry, the American chauffeur, had a collision with a competitor and was completely burned, as the gasoline reservoir took fire. Details of this disaster are given in the current issue of the Supplement.
Owing to the numerous accidents, the authorities refused to allow the race to proceed further than Bordeaux.

## SOME EXPERIMENTS WITH ACTINIC LIGHT

The light of the sun is composed of three distinct kinds of rays, luminous, heat, and chemical or actinic rays.
The visible solar spectrum extends from the red, having a wave length of about 0.76 micron, to the violet, having a wave length of about 0.40 micron. The ul-tra-red rays have a greater wave length, and the ultraviolet shorter wave length than those which lie within the visible bands of the spectrum. The chemical waves of light, with which we are chiefly concerned in therapy, lie principally in the blue bands of the spectrum, and have a wave length of about 0.49 micron to about 0.40 micron.
Since it is actinic light that produces the chemical changes in the silver salts in the sensitized plates and papers used in photography, we may thus readily ascertain those bands in the solar spectrum which are rich and those that are poor in the rays which we-desire to isolate and utilize in the treatment of disease.
With this object in view, and with the able assistance of a photographer, Mr. G. L. Hositetler, the following experiments were made:
Experiment No. 1.-Strips of glass corresponding in color to the various colors of the solar spectrum were arranged as follows: Red, orange, yellow, green, blue, indigo, violet, open space, phain glass. These strips were fixed in a frame and were bound to a sensitized plate, after which they were exposed, almost instantaneously, to very weak, diffused daylight, which entered the dark-room without passing through glass. In this manner we obtained a true photograph of actinic light through open space, plain glass, and through glass of various colors.
Fig. 1 shows this result. We take the open space, in which no glass intervened between the light and the sensitized plate, as representing 100 per cent of the actinic light which reached the plate. Comparing this with that admitted through plain glass and through blue glass, we are unable to recognize any difference whatever between the open space and blue glass, while the plain glass is a shade darker, showing that less actinic light passed through it than through either of the other two.
From this photograph it will be seen that blue glass cuts off no chemical light, and consequently that the ultra-violet rays are either not markedly actinic or that the blue glass does not retard their passage. It is very evident that 100 per cent of actinic light has reached the plate through the blue glass. Why the plain glass, which was perfectly transparent and of the same character as the imported photographic plates should be less translucent to the chemical rays than the blue glass I am unable to say, and I present the photograph
as the best evidence that the facts are as stated. Be ginning at the red end of the spectrum, we find tha no light whatever reached the plate through the red, and no trace is apparent in the orange; the yellow transmits an appreciable amount, and the green just enough to be seen. From this noint we jump from almost zero in the green to 100 per cent in the blue. Hence wave length has nothing to do with determining the chemical activity of the light. In the indigo ther is ? slight diminution from the blue, but therf is siill fully as much as traversed the plain glasis. In the violet we drop back to about the same percentage as in the yellow. Here we have shorter wave length with less chemical activity. We would infer from much that has appeared in recent literature that the violet and ultra-violet rays are those in which a maximum of chemical action may be found, that the higher we go in the scale, and the shorter the wave length, the greater the actinic power; or that the violet and ultra-violet rays contained other properties than tiuse known in the other bands of the spectrum and other than luminous, heat, or chemical rays. It is apparent from our photographs that color, independently of wave length, influences the chemical action of light. The luminous rays have no effect upon the sensitized plate; the yellow band is richest in luminous rays, but it is very poor in actinic power. The red rays are rich in heat, but they are seen to be a blank in a chemical way; orange is rich in both heat and light, but it likewise is a blank in a chemotactic sense. Green is very bright, and transmits much light, but the chemical tracing in the plate is very slight. The blue is both cold and comparatively dark, in regard to heat and light, but it is exceedingly rich in an actinic sense. The plain glass transmits 100 per cent of light, or practically so, and about the same percentage of heat but it is seen to be a little weak in a chemical way.
Plate No. 2 is in every sense confirmatory of the conclusions drawn from plate No. 1, yet it was produced in a manner directly opposite to plate No. 1. The former is a positive, and the latter a negative.
Experiment No. 2.-The same strips of glass were arranged precisely as for experiment No. 1. They were now, however, placed over ordinary photographic printing paper, Aristc, and were exposed to the sun until the open space was fully printed. No other glass intervened between the sensitized paper and the sun except the strips referred to. This print being made through the glass of various colors represents the proportion of actinic light transmitted.
The red and orange each cut off 100 per cent; the yellow transmits a small percentage; in the green we drop back to merely a trace, while in the blue we rise suddenly to 100 per cent; the indigo transmits a little less than the blue, while the violet drops to less than 50 per cent of the blue. The open space transmits 100 per cent of actinic light, and, so far as we are able to see here, the plain glass also transmits 100 per cent of actinic light. (I consider the actual photograph on the sensitized plate the more delicate and accurate test of the two.)
In both plates 1 and 2 the violet band is shown to be poor in actinic light. Hence the so-called "violet ray," which is now so common in literature, should be dropped, and "blue ray" should be substituted in its place.
The results shown in plates 1 and 2 have been confirmed by repeatedly going over the experiments, and always with like findings.
Experiment No. 3.-Penetrability of Actinic Light.-That light may be of value in the treatment of disease, it must be made to penetrate deeply into the tissues of the body. For lupus, superficial epithelioma, and parasitic diseases of the skin, deep penetration is less necessary than in the treatment of disease that is more deeply seated, as in pulmonary tuberculosis.
With the kind co-operation of my professional colleagues I was able to make the following experiments: Small photographic glass negatives were cut to such size that they might readily be passed to the inside of the cheek. Across the face of these negatives the physicians wrote their signatures. In the dark-room sensitized plates of like size were bound to the nega-
tives. Thus arranged the plates were put inside the mouth between the teeth and the cheek, and, with the mouth tightly closed and the nose and mouth covered with a black silk cloth, the cheek was exposed to direct sunshine on a February day for forty seconds, and perfect reproductions of the pictures and of the signatures were thus secured. In these experiments the negatives were placed on the side exposed to the sun and next to the cheek. The prints thus obtained are, of course, in reverse to the pictures on the original negatives, and are here reproduced as transparencies. I am


Red. Orange.
Yellow. Green.
Blue.
Indigo.
Violet. Oren space. Clear Glass.

 of Vienna.
to reach the sensitized plate. Since ordinary sunshine has such penetrative powers it is very evident that concentrated actinic sunlight, when concentrated as strongly as can be borne on account of the accompanying heat, penetrates the chest wall and the lung tissues to a very marked degree. That it penetrates the entire thickness of the thorax has been repeatedly shown first by the writer in 1900 and afterward by Gottheil. and Franklin and Mount Blyer of New York and by Kaiser,

Thermometric Tests.-Sunlight was concentrated by means of a six-inch bifocal lens upon the bulb of a thermometer until the mercury rose to 168 deg . F . Strips of red, yellow, and blue glass were consecutively placed, so that the concentrated light must first pass through them before falling upon the bulb. When red or yellow was intervened, the mercury continued to rise; when blue was placed between, it fell. The difference marked was as high as 56 deg. F. Hence blue light is a very much colder light than that of any other color; and, since it is with the heat and actinic rays that we are most concerned in medicine-the heat to be eliminated in so far as it may be possible, and the chemical rays to be concentrated to the fullest ex-tent-our experiments prove conclusively that these ends may be best attained by concentrating the rays which correspond to those found in the blue bands of the spectrum.
Passing the solar rays through blue glass excludes the heat to a marked degree, while the chemical rays are transmitted in toto. If these blue rays be then gathered up and concentrated either by a concave reflector or by a powerful lens, we have the richest possible light in chemical qualities and the poorest in regard to heat.
Our experiments show why red
under obligations to Drs. H. G. Ristine, W. R. Bates, A. H. McCreight, and W. Bowen and to Mr. Hostetler for assistance thus kindly rendered in this test. To make the test as rigid as possible, the same experiment was made in the same manner upon a very dark negro with a thick, black cheek. Time of exposure was the same as with the others.
The pictures arranged in their order are: J. W. Kime, bouquet of flowers; H. G. Ristine, man (negative) ; G. L. Hostetler, tree tops; W. Bowen, man and train of cars; W. R. Bates, boy sitting on steps; A. H. McCreight, a crowd at auction; negro, corner of porch.
Dr. McCreight has a thick, short, black beard, and the picture was taken through this as well as through the cheek. With the colored man the cutting off of the light by the pigment in the cheek was even more marked, but light still reached the plate and reproduced an imperfect picture. The other pictures are well marked, but would appear more natural were they in positives rather than in negatives. The signa-


PHOTOGRAPHS TAKEN THROUGH THE CHEEK ON SENSITIZED PLATES HELD IN THE MOUTR.
tures were reproduced perfectly through the cheek in most instances. No name was written on the last negative. No light reached these plates except that which passed through the entire thickness of the cheek. They are, therefore, positive proof that actinic sunlight will without concentration in forty seconds' time penetrate all the tissues of the cheek and reproduce a picture upon an ordinary sensitized photographic plate. No attempt was made to interfere with the free circulation of the blood through the cheek and the chem ical light had also to pass through the glass negative confirm them.
light is exceedingly valuable in the treatment of smallpox. They prove that no chemical light of any consequence reaches the patient; and since the chemical rays are irritant in their action, it is of the first importance that they be excluded.

No room in which a smallpox patient may hereafter lie should be left undraped with red cloth over every avenue through which light may be admitted. The plague of smallpox lies not so much in its mortality as in its frightful disfigurements, which, by the exclusion of chemical light, may be very materially lessened or wholly prevented. Either orange or green-colored drapings may be substituted for the red with very good results.

Finsen found that earthworms were restless under blue glass and were quiet under red; that chameleons partly under red and partly under blue glass soon changed the portion under the blue to a darker color and that under the red to a lighter color, the movable pigment being used to protect the reptile from the irritant action of the chemical rays of the blue. The red glass found in the photographer's window in the darkroom is another evidence of the nonpenetrability of red to the actinic rays. Let him change this red pane to blue, and all his plates will be instantly ruined. Orange and green glass are sometimes used instead of red in darkroom windows.
The bactericidal effect of light is limited to its chemical rays, hence the blue and violet bands of the spectrum are those only that are of value in this re spect, and the blue is much the richer of the two. It has been denied that actinic light will penetrate glass-that glass of all colors is impervious to it. We have shown that blue glass is perfectly transparent to these rays.
The penetrability of the chemical rays into the tissues of the body even when concentrated to the fullest extent to a depth beyond a few millimeters has been denied and it has been held that it is necessary to compress the parts to be treated in order to free them from blood, which, being red in color, absorbs the chemical rays. We have found, on the contrary, that not only the thick tissues of the cheek filled with blood, but even the black cheek of the negro, transmits the diluted rays of ordinary sunshine and still permits them to pass through glass to reach the plate. So sim ple have been all the experiments detailed, that any physician with the aid of a careful photographer may

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least five years' experience as contracting engineer for steel company, making a specialty of structural steel for freproof buildings. Must be experienced in designing steel, soliciting orders and closing contracts. Must
be a broad gauge man, capable of directing others and managing an offlce. Good salary and promotion to right Inquiry No. 4301.-For makers of shot guns, ha
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RECENTLY PATENTED INVENTIONS.

## Miscellaneous.

RAW-WOOL-NASIIING APrARATUS. Hass, and E. Barcech, San Francisco, Cal.
The aim of this invention is to provide an apparatus for use in local wool-growing cen sheep's wool and other textile fibers without the use of plants or machinery, and to remove
natural greases, fats, dirt and other extraneous matter from fibers and to convert the by products into merchantable materials.
CAMLRA.-G. II. Lee, Omaha, Neb. Mr. Lee's invention is an improvement in filmthe film at any desired point, when only a part of it has been exposed, and the development of the exposed part of the film and the preservation of the balance in proper position, with connections for subsequent use, the whole operation being conducted in daylight, without the use of a dark room.
The same inventor has secured another patent on a camera, wherein to provide means
for preventing the accidental or inadvertent exposure of a sensitive film while the bellows is folded, but the camera-door open. It sometimes happens that careless pressure upon the shutter-working bulb will ruin an exposed film or prematurely expose a sensitive him. In the present invention an automatic shutter connected to and worked by the movement of the Calendar.-G. H. T. Scribner, Emporia, Kan. Broadly stated, this invention consists tising-card that they are permanently connected, yet advertising matter on the card is constantly displayed through an opening at the top of the calendar proper. The sheets may be
turned and folded over the back of the cards at the ends of the respective months, and pre rve for future reference.
LOOM HiLIDLE-FiRAME.-R. G. Wirtalla, New York, N. Y. Means are provided in this
case by which the adjustment, removal, and insertion of the heddles can be easily, quickly, and readily performed without hurting the operator's hands, because it is not necessary to forcilly lift the heddle-bars and strain the heddles strung thereon. This is attained ly the employment of a stay-hook which is re-
movably attached to the heddle-frame and eas movably attached to the heddle-frame and eas-
ily slipped from engagement with the heddlebars.
PUZZLE.-C. L. Smith, Leipsic, Ohio. The cal rim, and a center space with vertical walls serves as a retention pen for a series of smaller balls. Channels extend through the walls, and means are given to get the small balls over a larger one and then rolling the latter discharge of into the pen and there effecting discharge of the smaller balls therefrom. 'To channels in which they are free to roll, and the smaller ones are then picked up by the larger one and carried into the inclosure
LACE-FASTENER.-F. W. Leopold, New york, N. Y. The inventor's object in view is
he provision of an inexpensive contrivance for easily and quickly fastening a lace or cord by pulling or thrusting the lace or cord into the fastener, the introduction or removal of
the lace being facilitated by the form given to the hook or stud embodying this invention.
Note.-Copies of any of these patents will be Please state the name of the patet:tee, title cf the invention. and date of this paper.

## INDEX OF INVENTIONS

For which Letters Patent of the United States were Issued for the Week Ending

## June 9, 1903,

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