TM 9-1005-212-25

DEPARTMENT OF THE ARMY TECHNICAL MANUAL

ORGANIZATIONAL, DS, GS AND DEPOT MAINTENANCE
MANUAL INCLUDING REPAIR PARTS AND
SPECIAL TOOLS LISTS

MACHINE GUN, CALIBER .30: BROWNING, M1919A4,

FLEXIBLE W/E (1005-672-1643)

MACHINE GUN, CALIBER .30: BROWNING,

M1919A6 W/E (1005-611-6005)

MACHINE GUN, CALIBER .30: M37

(1005-716-2946)

MOUNT, TRIPOD, MACHINE GUN: CALIBER .30, M2, W/E

(1005-322-9718)



HEADQUARTERS, DEPARTMENT OF THE ARMY

JUNE 1969

Technical Manual
No. 9-1005-212-25

HEADQUARTERS.
DEPARTMENT OF THE ARMY
WASHINGTON, D. C., 27 June 1969

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MACHINE GUN, CALIBER .30: BROWNING,

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[1005-611-6005]

MACHINE GUN, CALIBER .30: M37

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MOUNT, TRIPOD, MACHINE GUN:

CALIBER .30, M2, W/E

[1005-322-9718]

This manual is current as of 28 May 1969.

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INTRODUCTION

Section I. GENERAL

1-1. Scope

This manual contains instructions for organizational, direct support, general support and depot maintenance. They apply to the Caliber .30 Machine Guns, M1919A4, M1919A6 and M37 (with and without sights); and Machine Gun Tripod Mount, M2.

1-2. Forms and Records

- a. General. DA Forms and procedures used for equipment maintenance will be only those prescribed in TM 38-750, Army Equipment Record Procedures.
- b. Recommendations for Equipment Publications Improvements. Report of errors, omis-

sions, and recommendations for improving this publication by the individual user is encouraged. Reports should be submitted on DA Form 2028 (Recommended Changes to DA Publications) and forwarded direct to:

Commanding General Headquarters U. S. Army Weapons Command ATTN: AMSWE-SMM-P Rock Island, Illinois 61201

1-3. Administrative Storage

Requirements for administrative storage of this equipment are contained in TM 740-90-1.

Section II. DESCRIPTION AND DATA

1-4. Description

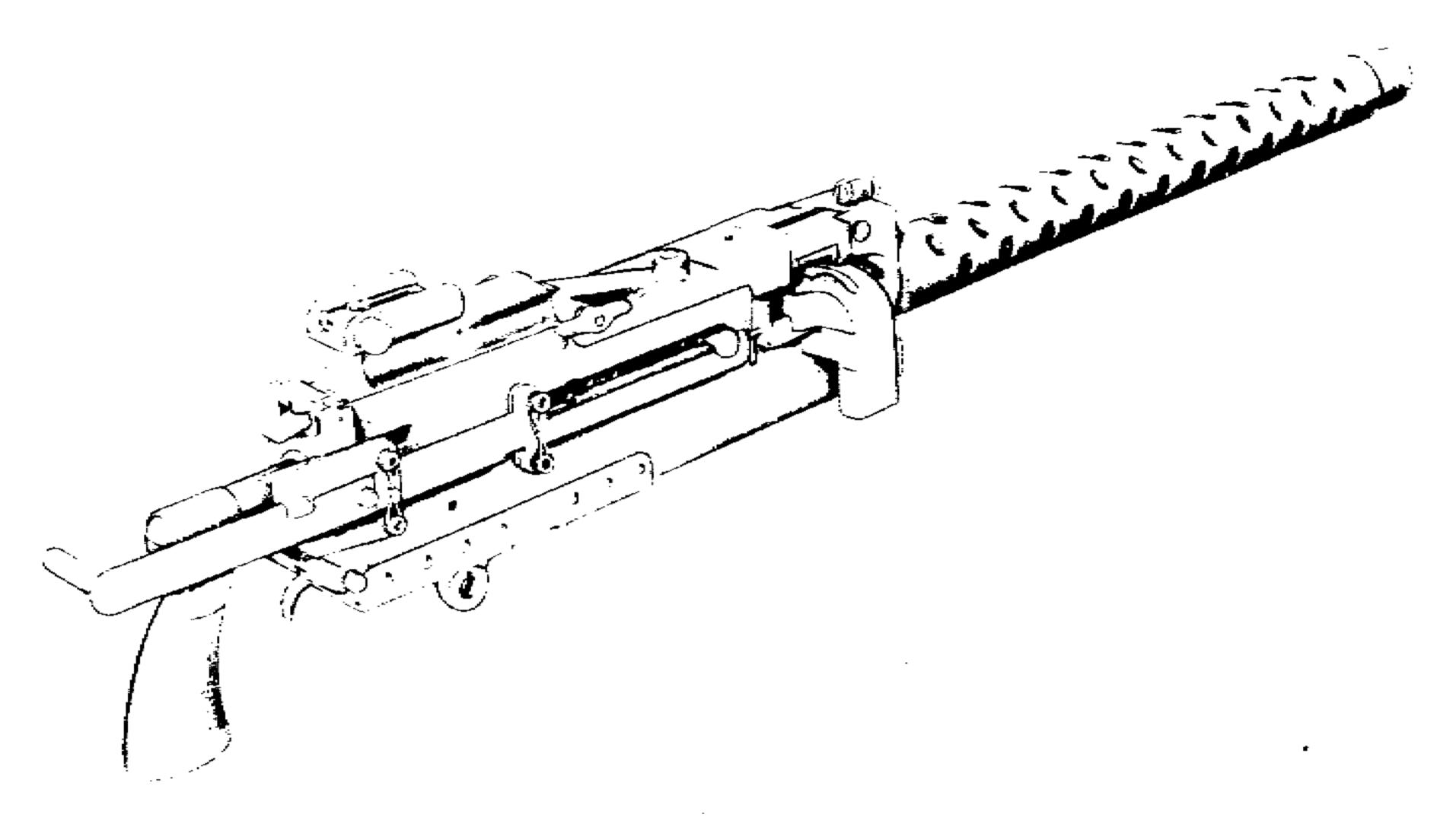
- a. Caliber .30 Machine Guns, M1919A4 and M1919A6. For the description and over-all views of the machine guns refer to TM 9-1005-212-10.
- b. Caliber .30 Machine Gun, M37 (with and without sights). The machine gun (figure 1-1) is an automatic and air-cooled weapon. It is designed mainly for the secondary armament on combat vehicles (fixed application without sights); or as a tripod mounted ground machine gun (flexible application with sights) by the Marine Corps.
- c. Machine Gun Tripod Mount, M2. For the description and over-all view of the mount refer to TM 9-1005-212-10.

1-5. Tabulated Data

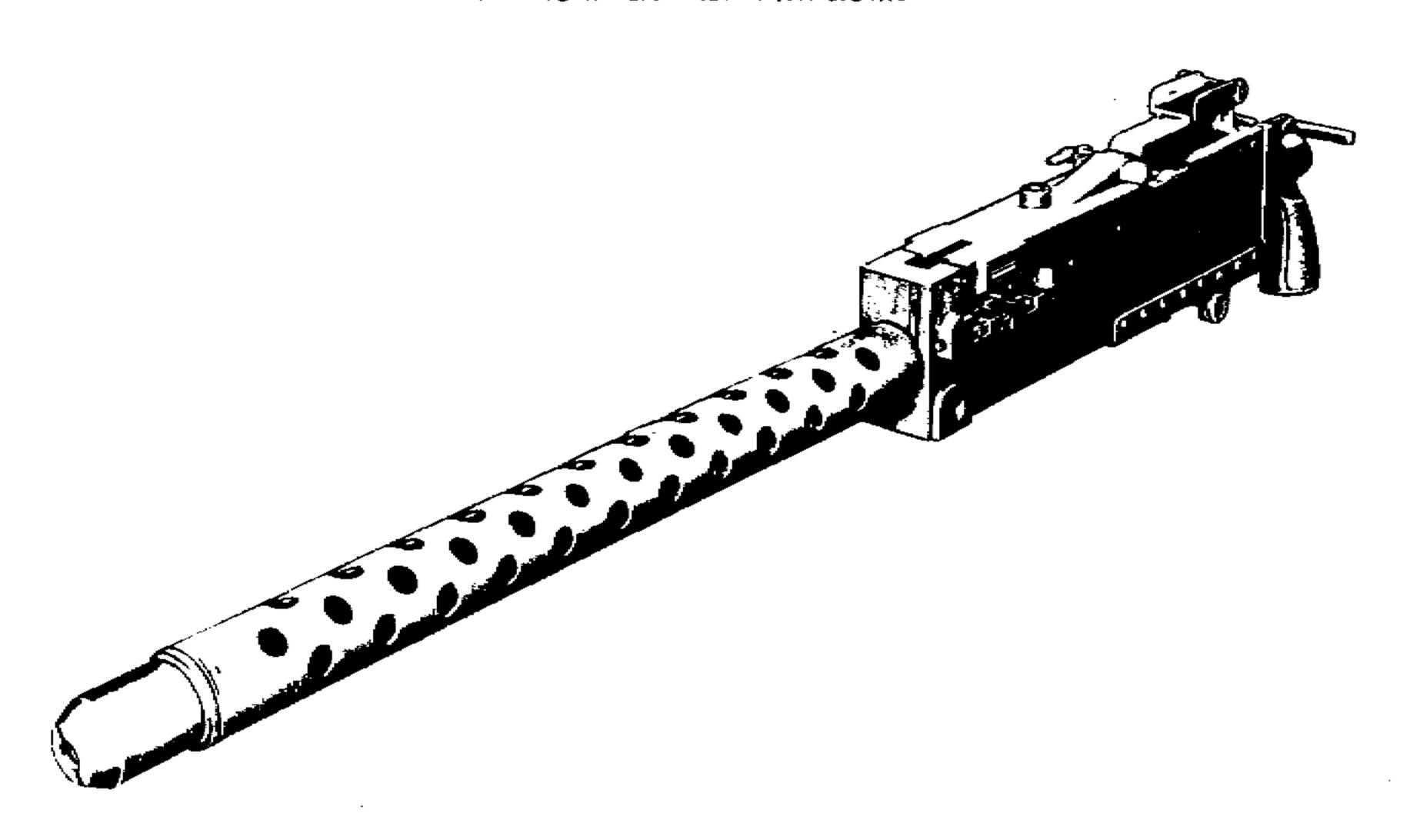
a. Caliber .30 Machine Guns, M1919A4 and M1919A6. For tabulated data on the machine guns refer to TM 9-1005-212-10.

b. Caliber .30 Machine	Gun, M37.
Weight	31 lbs approx
Length of weapon	41 3/4 in
Length of barrel	
Feed	
Rate of fire	
Type of operation	
Trigger pull:	
Maximum	12 lbs
Minimum	7 lbs

c. Machine Gun Tripod Mount, M2. For tabulated data on the mount refer to TM 9-1005-212-10.



A - RIGHT REAR VIEW WITH SIGHTS



E - LEFT FRONT VIEW W/O SIGHTS

WE 0250

Figure 1-1. Caliber .30 Machine Gun, M37.

CHAPTER 2 ORGANIZATIONAL MAINTENANCE INSTRUCTIONS

Section I. SERVICE UPON RECEIPT OF MATERIEL

2-1. General

The procedures contained in table 2-1 will be observed by organizational maintenance when receiving new or rebuilt weapons and mounts before issuance to using troops.

Table 2-1. Service Upon Receipt of Materiel

Step	Action	Reference
1	Remove machine gun or tripod mount, and items from containers.	
2	Check for missing items.	
	Note. Items must agree with Basic Issue Items List.	TM 9-1005-212-10 or pertinent vehicle operator's manual

Table 2-1. Service Upon Receipt of Materiel-Continued

Step	Action	Reference
3	Remove VCI bore tube from barrels.	
4	Field strip machine gun and inspect for: Missing parts Proper assembly	TM 9-1005-212-10 or pertinent vehicle operator's manual
5	Clean and lubricate, if necessary.	TM 9-1005-212-10 or pertinent vehicle
6	Re-assemble Note. Install spare barrel assembly to make certain it locks securely.	operator's manual
7	Adjust headspace.	TM 9-1005-212-10
8	Function, using dummy cartridges.	or pertinent vehicle operator's manual

Section II. REPAIR PARTS, SPECIAL TOOLS AND EQUIPMENT

2-2. Special Tools and Equipment

Refer to appendix B, section IV, for special tools and equipment that are required by organizational maintenance to maintain the machine gun and mount.

Note. Spare parts box 7148549 is issued only when the

Machine Gun, M1919A4 is used as vehicle armament. Spare parts box 7148550 is issued only with the Machine Gun, M37.

2–3. Maintenance Repair Parts

Organizational repair parts are listed and illustrated in appendix B, section III.

Section III. LUBRICATION

2-4. General

Refer to TM 9-1005-212-10 for lubrication of Machine Guns, M1919A4 and M1919A6 and

Tripod Mount, M2 and pertinent vehicle operator's manual for lubrication of Machine Gun, M37.

Section IV. PREVENTIVE MAINTENANCE CHECKS AND SERVICES

2-5. General

Refer to table 2-2 for preventive maintenance

checks and services to be performed by organizational maintenance.

Table 2-2. Preventive Maintenance Checks and Services

Organizational Maintenance Category

Monthly Schedule (or quarterly)

Sequence number	Item to be inspected	Procedure	Reference
		Note. During periods of inactivity perform preventive maintenance every 90 days unless inspection reveals more frequent servicing is necessary.	
	General condition	Inspect protective coatings for effectiveness. Check for missing, loose, or damaged parts, tools, or equipment. Check to insure compliance with cleaning and lubrication instructions.	TM 9-1005-212-10 or pertinent vehicle opera- tor's manual

Section V. TROUBLESHOOTING

2--6. General

a. Refer to table 2-3 for information useful in diagnosing and correcting unsatisfactory operation or failure of the machine gun and mount. Each malfunction stated is followed by a list of

probable causes. The corrective action recommended is described opposite the probable cause.

b. Malfunctions which may occur for operator and crew are listed in TM 9-1005-212-10 or pertinent vehicle operator's manual.

Table 2-3 Organizational Troubleshooting

Malforetion	Probable cause	Corrective action
	Machine Gun	Note. For malfunctions encountered but not listed, or if corrective action does not remedy condition, notify direct support maintenance.
i. Failure to feed	a. Defective belt feed lever	a. Replace
į	b. Defective extractor assembly	b. Replace
	c. Defective belt feed pawl spring	c. Replace
	d. Defective belt feed pawl	d. Replace
]	e. Defective belt feed slide	e. Replace
	f. Defective belt holding pawl	f. Replace
	g. Defective belt holding pawl spring	g. Replace
	h. Defective cover latch spring	h. Replace
	i. Defective belt feed lever pin	i. Replace
=	j. Defective extractor plunger or spring	j. Evacuate to direct support maintenance
	k. Defective extractor cam	k. Evacuate to direct support maintenance
	l. Defective cover latch	 Evacuate to direct support maintenance
	m. Defective feed pawl	m. Replace
2. Failure to chamber	a. Defective T-slot	a. Replace bolt
	b. Defective recoil plate	b. Replace bolt
	c. Defective extractor feed cam	c. Evacuate to direct support maintenance
3. Failure to lock	a. Defective breech lock	a. Evacuate to direct support maintenance
	b. Defective breech lock cam	b. Evacuate to direct support maintenance
	c. Defective accelerator	c. Evacuate to direct support maintenance
	d. Defective T-lug stud	d. Evacuate to direct support maintenance

Malfanction	Probable cause	Corrective action
4. Failure to fire	a. Defective firing pin	a. Repiace
••• • • • • • • • • • • • • • • • • •	b. Defective trigger	b. Replace
	c. Sear spring weak or broken	c. Replace
	d. Faulty engagement of firing pin and sear notch	d. Replace
	e. Defective firing pin spring	e. Evacuate to direct support maintenance
	f. Improper timing	f. Evacuate to direct support maintenance
	g. Defective barrel extension	g. Evacuate to direct support maintenance
5. Failure to unlock	a. Defective breech lock	a. Evacuate to direct support maintenance
	b. Faulty breech lock cam dearance	b. Evacuate to direct support maintenance
6. Failure to extract	a. Defective T-slot	a. Replace breechbolt
() 1 (21) B 2 7 10 10 10 10 10 10 10 10 10 10 10 10 10	b. Defective extractor	b. Replace
7. Failure to eject	a. Defective firing pin	a. Replace
	b. Defective ejector	b. Evacuate to direct support maintenance
	c. Defective ejector spring	c. Evacuate to direct support maintenance
8. Failure to cock	a. Defective cocking lever	a. Replace
	b. Defective firing pin sear notch	b. Replace
	c. Defective cocking lever pin	c. Replace
	d. Defective sear	d. Replace
	e. Defective sear spring	e. Replace
9. Uncontrolled automatic fire	a. Defective sear	a. Replace
	b. Defective trigger	b. Replace
	c. Defective firing pin	c. Replace
10. Failure to load	a. Defective belt holding pawl or spring	a. Replace
	b. Defective feed pawl or spring	b. Replace
	c. Defective belt feed lever	c. Replace
11. Ruptured primers	Elongated firing pin hole	Replace breechbolt
12. Sluggish operation	a. Improper timing	a. Evacuate to direct support maintenance
	b. Burred parts	b. Remove burs
	Tripod Mount	
1. Failure to traverse	a. Defective traversing handwheel	a. Evacuate to direct support maintenance
•	b. Defective traversing and elevating mechanism assembly	b. Evacuate to direct support maintenance
2. Machine gun not secured to mount	a. Defective quick release pin	a. Evacuate to direct support maintenance
	b. Defective pintle lock	b. Evacuate to direct support maintenance
	c. Defective traversing and elevating mechanism assembly	c. Evacuate to direct support maintenance
-	d. Defective tripod mount pintle	d. Evacuate to direct support maintenance
3. Legs fail to stay open or locked	a. Defective sleeve latch	a. Evacuate to direct support maintenance
	b. Defective sleeve lock spring	b. Evacuate to direct support maintenance
		¥

Section VI. ORGANIZATIONAL MAINTENANCE PROCEDURES

2-7. General

Inspect components for rust, corrosion burs, scored areas or foreign matter and remove. Inspect springs for deformation and replace if necessary. Inspect for damage to threads of screws, bolts, and other components. Inspect for appearance, proper assembly and functioning. Repair or replace unserviceable parts as authorized.

Note. Maintenance of some groups and assemblies are not authorized by the maintenance allocation chart (app C) to organizational maintenance. Insure that no work is being accomplished beyond the scope authorized to organizational maintenance. Evacuate to direct and general support maintenance for repairs when necessary.

2–8. Removal/Installation of Major Groups and Assemblies

Refer to TM 9-1005-212-10 for procedures on removal and installation of major groups and assemblies of Caliber .30 Machine Guns, M1919A4 and M1919A6 and Tripod Mount, M2. Instructions for Caliber .30 Machine Gun, M37 are contained in the pertinent vehicle operator's manuals.

2–9. Disassembly/Assembly of Major Groups and Assemblies

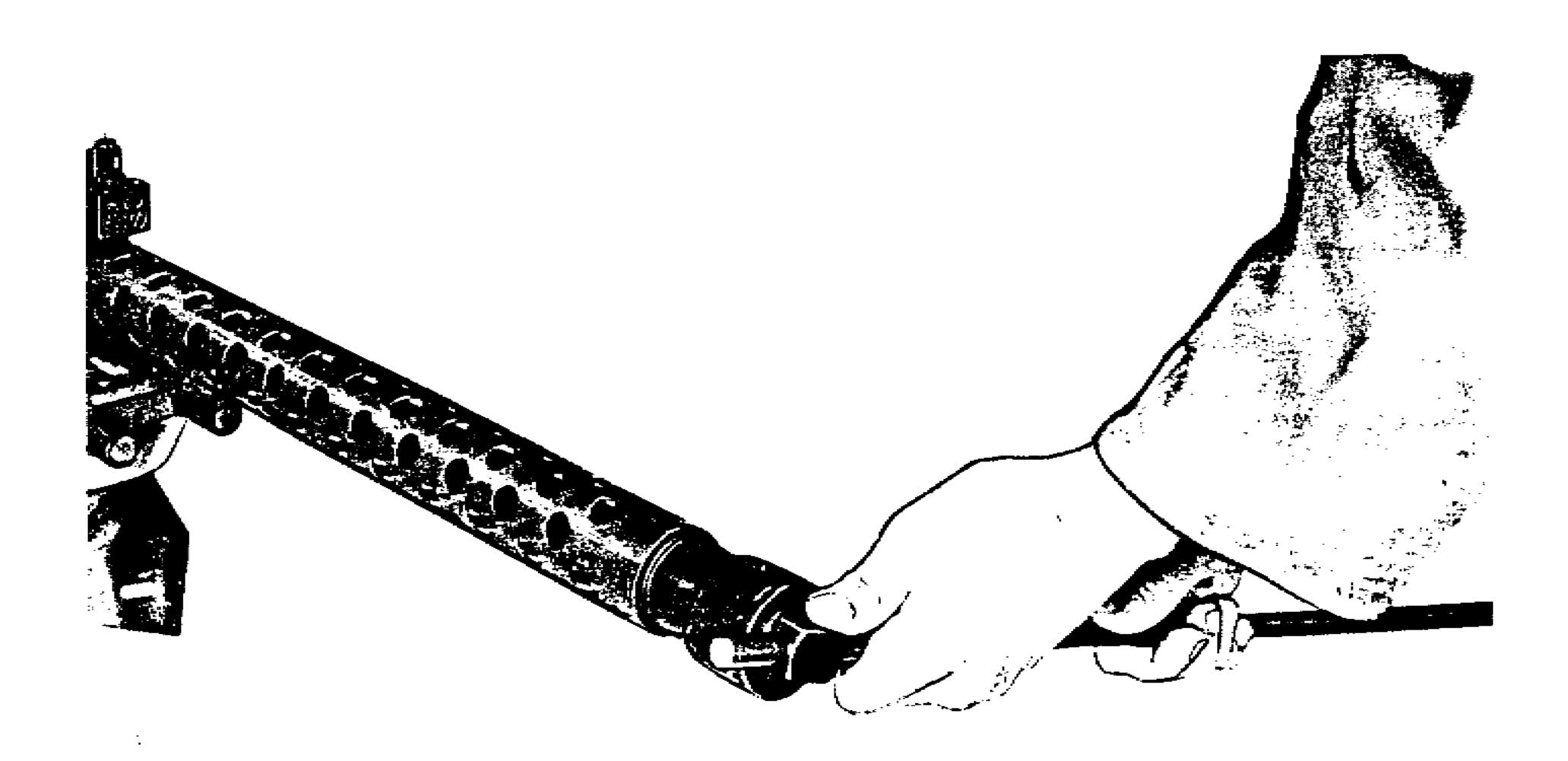
Disassemble/assemble in accordance with illustrations in appendix B. Refer to figure 2-1 for use of socket wrench 6147277 to remove barrel bearing from Machine Guns, M1919A6 and M37.

2-10. Cleaning, Inspection and Repair

a. Cleaning.

Note. During periods of inactivity, clean and lubricate every 90 days unless inspection reveals more frequent servicing is necessary.

- (1) Refer to TM 9-1005-212-10 for a list of cleaning materials used in conjunction but not issued with this equipment.
- (2) For specific cleaning instructions on Machine Guns, M1919A4 and M1919A6, and Tripod Mount, M2, refer to TM 9-1005-212-10.
- (3) Refer to the pertinent vehicle operator's manual for instructions on cleaning Machine Gun, M37.
- (4) On component parts which contain a hard carbon residue it may be necessary to clean



WE 61340

Figure 2-1. Use of socket wrench.

those parts with carbon removing compound. 6856-965-2332 (P-C-111). Depending on the amount of carbon residue, soak 2 to 16 hours, rinse with water and dry cleaning solvent (SD), brush with a stiff bristie brush, wipe the parts dry and lubricate.

Warning. Avoid skin contact with P-C-111.

The compound should be washed off thoroughly with running water if it comes in contact with the skin. A good lanolin base cream, after exposure to compound, is helpful. The use of rubber gloves and protective equipment is recommended.

b. Inspection and Repair. Refer to table 2-4.

Table 2-4. Organizational Maintenance Procedures

Group or assembly	Inspection	Repair	Reference
	Warning. Before starting an inspection, be sure to clear the weapon. Do not actuate the trigger until the weapon has		
	been cleared. Inspect the cham- ber to insure that it is empty, and check to see that no am-		
	munition is in position to be introduced.		İ
Machine Gun		Replace items 2, 3, 7, 8, 9, 17, 20, and 23, fig. B-1 and items 1, 2, 3, 4, 8, and 9, fig. B-5 if necessary.	
Shoulder gun stock group (M1919- A6 only)	Inspect to assure stock is secure. Nut on clamp must turn freely. Check clamp and wing nut for damaged threads. Inspect stock body for cracks.	Evacuate to direct support maintenance.	Fig B-3
Pack plate as- sembly	Adjusting screw must be tight, not below flush, or protruding more than 1 1/2 threads, slot either vertical or horizontal. Headless shoulder pin must be seated in its recess when adjusting screw is tight. Back plate assembly must be capable of being latched securely and must be free enough to be removed by hand.	Replace, if necessary. Evacuate to direct support maintenance for repair.	2, fig. B-1 1, fig. D-5
Bolt group (M1919A4 and M1919A6 only) and Driving spring assem- bly and bolt group (M37 only)	Check trigger safety (M37 only) for proper functioning. The ejector should return to neutral position when pulled to the side and released. Firing pin point should be smooth and well rounded. Firing pin should move freely in the bolt group. Sear should work smoothly in the guideways without binding. The angle on mating surface that engages the firing pin will be sharp without a feather edge. Driving spring for M1919A4 and M1919A6 must have a free length of 15 1/4 to 16 1/4 inches.	Replace items 1, 7 thru 11, 15, 17, and 18, fig. B-6 and items 5, 13 thru 17, 21, 22, and 23, fig. B-7, if necessary.	
Lock frame group	Headless shoulder pin (lock frame pin) must move freely under spring tension. Trigger cams must be free of distortion.	Replace items 1 and 3 thru 7, fig. B-8, if necessary.	
Barrel extension group	Breech lock will function freely with a minimum of looseness in its slot and forward beveled edges will be free from damage. Barrel locking spring must prevent rotation of the barrel/barrel assembly during firing	Replace items 1 and 3, fig. B-9, if necessary.	
Barrel/barrel assemblies	of the weapon. Inspect for pits large enough to cause extraction difficulties. Pits must not	Replace, if necessary.	7 and 8, fig. B- 1 and 8, fig. B-

Table 2-1. Organizational Maintenance Procedure—Continued.

Group or assembly	Inspection	Repair	Itelerence
	be greater than the width of a land or groove or more than 3/8 inch in length.		
Cover group (M1919A4 and M1919A6)	Cover will be held open by function cover catch assembly. The cover will operate freely in its travel. Functional components will operate freely. Cover latch will hold cover and back plate assembly securely.	Replace items 1 thru 5 and 7 thru 12, fig. B-10, if necessary.	
Cover group (M37 only)	Cover will be held open by function of cover detent panel. The cover will operate freely in its travel. Functional components must operate freely. Cover latch will hold cover and back plate assembly securely.	Replace items 1 thru 8 and 10 thru 13, fig. B-11, if necessary.	
Flash hider group (M1919A4 and M1919A6 only)	Check flash hider for carbon and for binding when assembled to front barrel bearing. Check clip assembly for looseness and set.	Evacuate to direct support maintenance for necessary repair.	18 and 19, fig. B-1
Bipod assembly (M1919A6 only)	Check for damaged threads and for missing or damaged components. Thumb screws must secure legs firmly.	Evacuate to direct support maintenance for necessary repair.	21, fig. B-1
Carrying handle assembly (M1919A4 and M1919A6 only)	Inspect for cracked or splintered handie and damaged threads. Body must be secure to barrel jacket when tight.	Replace, if necessary. After assembling to machine gun, stake screw MS 90725-6 (3, fig. B-13) slightly over nut. Evacuate to direct support maintenance for necessary repair.	23, fig. B-1
Casing and barrel jacket group	Elevation and windage screws must function freely. Front sight must be in alinement. Blade must be securely fastened in place. Barrel jacket must not cause binding of barrel/barrel assembly in front barrel bearing. Barrel jacket must be held securely to casing by machine screw.	Replace items 12, 20, 22, 23, and 24, fig. B-14 and items 12, 17, 18, 19, 21, 26, and 29, fig. B-15 if necessary.	
Tripod Mount			
Traversing and elevating mech- anism assembly	Check to assure mechanism traverses and elevates properly.	Replace items 2, 3, and 6, fig. B-18, if necessary.	
Head and leg groups	Check to assure head and leg groups can be secured.	Replace items 1, 2, and 3, fig. B-19, if necessary.	

DIRECT SUPPORT, GENERAL SUPPORT, AND DEPOT MAINTENANCE INSTRUCTIONS

Section I. REPAIR PARTS, SPECIAL TOOLS AND EQUIPMENT

3-1. Special Tools and Equipment

Special tools and equipment required by maintenance to perform the repair operations described in this manual are listed and illustrated in appendix B.

3–2. Repair Parts

Direct support, general support, and depot maintenance repair parts are listed and illustrated in appendix B.

Section II. TROUBLESHOOTING

3-3. General

cedures for direct support and general support

maintenance.

a. Refer to table 3-1 for troubleshooting pro
b. Refer to table 2-3 for organizational troubleshooting procedures.

Table # 1 Direct and Common Summert Treathlachacting

Maifonction	Probable cause	Corrective action
	Machine Gun	
Failure to feed	a. Defective extractor cam	a. Replace
	b. Defective extractor plunger or spring	b. Replace
	c. Defective cover latch	c. Replace
Failure to chamber	Defective extractor feed cam	Replace
Failure to lock	a. Defective breech lock	a. Replace
	b. Defective breech lock cam	b. Replace
	c. Defective accelerator	c. Replace
	d. Defective T-lug stud	d. Replace barrel extension
	e. Defective driving spring assembly	e. Replace
Failure to fire	a. Defective firing pin spring or firing pin	a. Replace
	b. Improper timing	b. Adjust timing
	c. Defective barrel extension	c. Replace
Failure to unlock	a. Defective breech lock	a. Replace
	b. Faulty breech lock cam clearance	b. Adjust
Failure to eject	a. Defective ejector	a. Replace
•	b. Defective ejector spring	b. Replace
	c. Deformed T-slot	c. Replace barrel extension
Sluggish operation	Improper timing Tripod Mount	Time correctly
Failure to traverse	Defective traversing and elevating mechanism assembly	Repair or replace
Machine gun not secured to mount	a. Defective quick release pin	a. Repair or replace
-	b. Defective pintle lock	b. Repair or replace
	c. Defective traversing and elevating mechanism assembly	c. Repair or replace
	d. Defective tripod mount pintle	d. Replace
egs fail to stay open or locked	a. Defective sleeve latch	a. Repair or replace
- -	b. Defective sleeve lock spring	b. Replace

Section III. PREEMBARKATION INSPECTION OF MATERIEL IN UNITS

ALERTED FOR OVERSEAS MOVEMENT

3-4. General

This section provides specific instructions for guidance during inspection by direct and general support personnel of materiel in alerted units scheduled for oversea duty. Inspection is made for the purpose of:

- a. Determining serviceability.
- b. Recognizing conditions that would cause failure.
- c. Assuring proper maintenance at prescribed levels.
- d. Determining the ability of a unit to accomplish its maintenance and supply mission.

3-5. Inspection Procedures

Warning. Before starting and inspection, be sure to clear the weapon. DO NOT actuate the trigger until the weapon has been cleared. Inspect the chamber to insure that it is empty, and check to see that no ammunition is in position to be introduced.

- a. Exercise judgment regarding degree of inspection of integral parts within assemblies.
- b. Refer to TB 9-1000-247-35 and table 3-2 for inspection criteria.

Table 3-2. Preembarkation Inspection

Item	Inspection criteria
Machine gun	
Breech bore unlined barrels	Preembarkation—Maximum 0.304 inch (Use gage 5564343.)
Barrel erosion for lined barrels	Use barrel erosion kit 5910297. Refer to TM 9-4933-208-34.
Bolt group	Recoil plate will be flush

Table 5-2. Preembarkation Inspection—Continued

Item	Inspection criteria
Firing pin hole	with face of bolt and firmly seated. Maximum 0.081 inch (Use gage 5077203.) Elongation of hole is also a cause for rejection.
Firing pin	Minimum 0.060 inch Maximum 0.068 inch (Use gage 7319929.)
Bottom plate group	Breech lock can will float slightly.
Back plate	Buffer plate must have a 3/16 inch projection. Adjusting screw will be flush or not protrude more than 1 1/2 threads beyond end of buffer tube. Slot either vertical or horizontal.
Trigger pull	Minimum 7 pounds Maximum 12 pounds (Use fixture 7274758.)
Timing	Minimum 0.030 inch Maximum 0.120 inch (Use gage 7319928.)
Mount	
Leg and head group	The distance between sleeve and collar is not to be less than 1/4 or more than 1/2 inch before locking.
Clearance between pintle shoulder and tripod head	Minimum clearance 0.003 inch.
Elevating and traversing mechanism assembly	Indicators on handwheel and elevating scale plate of the upper elevating screw must coincide at "O" reading.

Section IV. GENERAL MAINTENANCE

3-6. General

This section provides instructions on general maintenance procedures to be used by direct and general support maintenance in maintaining the machine gun and mount.

3-7. General Maintenance Repair Methods

- a. Disassembly and Assembly Procedures.
- (1) In disassembling the machine gun or mount, remove the major groups and assemblies.
- (Refer to figures B-1, B-2, B-18, B-19, TI 9-1005-212-10 and pertinent vehicle operator manual.) Groups and assemblies may be disastembled, as necessary, into individual parts.
- (2) Complete disassembly of a unit is malways necessary in order to make a required replacement or repair. Good judgment should be exercised to keep disassembly and assembly of erations to a minimum.
- (3) During assembly, assemblies as groups should be assembled first, then installs

to form a complete unit. Lubricate sliding surfaces before assembly.

- b. Replacement of Parts.
- (1) Parts will be replaced when unserviceable.
- (2) When assembling a unit, replace pins and cotter pins, if available. If screws, nuts, washers, and retainers are damaged they will be replaced.
- (3) All springs will be replaced if they are broken, kinked, deformed, fail to function properly, or fail to meet specific requirements.
- (4) If a new part is not available, a reconditioned part may be substituted. Such reconditioned parts should be examined carefully to $d\epsilon$ -termine their serviceability.

Section V. REPAIR INSTRUCTIONS FOR MACHINE GUNS

3-8. Specific Repair Instructions

For specific repair instructions of the machine gun refer to table 3-3.

Table 3-3. Direct and General Support Maintenance Procedures For Machine Gun

Group or assembly	Disassembly/assembly	Inspection	Repair	Tests and adjustments
		Warning. Before starting an inspec-	<u>-</u>	
		tion, be sure to clear the weapon. Do	•	
		not actuate the trigger before the		
		weapon has been cleared. Inspect the		•
		bore and chamber to insure that it		<u> </u>
		is empty and free from obstructions.		
		Check to see that no ammunition is		
•		in position to be introduced.		
Machine gun	Figs B-1 and B-2	Visually inspect machine gun for general appearance.	Refinish components as necessary. Repair or replace unserviceable components.	Check timing; use gage 7319928. Refer to figures 3–1 and 3–2.
				Check trigger pull, maximum 12 lb, minimum 7 lbs. Use fixture 7271758.
Shoulder gun stock group (M1919A6 only)	Fig B-3	Check clamp and wing nut for damaged threads. Check clamping groups for locking action. Inspect stock body for cracks.	Replace items 1 and 2, figure B-3, if necessary.	
Back plate assembly	Figs B-4 and B-5 Back plate assembly should fit firmly in the casing and barrel jacket group, but should be free enough to be removed by hand.	Adjusting screw must be tight. Headless shoulder pin will be seated in its recess when adjusting screw is tight. Buffer disks will be free from burs and tears and edges must be smooth.	Replace items 1 thru 8, figure B-4 and items 1 thru 15 except 9 and 10, figure B-5, if necessary.	Adjusting screw must not be below flush, or protruding more than 1 1/2 threads, slot either vertical or horizontal. Adjusting screw must be tightened to 22-26 ft. lbs. torque.
		Back plate assembly should fit firmly in the receiver but must be free enough to be removed by hand.		Buffer plate must have a 3/16 inch projection.
Bolt group (M1919A4 and M1919A6) and driving spring assembly and bolt group (M37 only)	Figs B-6 and B-7	All components should be free of sharp corners and burs. The ejector should return to neutral position when pulled to the rear and released. Firing pin point should be smooth and well rounded.	Replace items 1 thru 18 except 6, 14, and 16, figure B-6 and items 1 thru 23 except 12 and 20, figure B-7, if necessary. Pin (2, fig B-6) must be staked at both ends.	Check firing pin protrusion: minimum 0.060 inch to maximum 0.068 inch. Use gage 7319929 (figures 3-3 and 3-4).
			1	Check firing pin hole: maximum 0.081 inch. Use gage 5077203 (figures 3-5 and 3-6).

Table 3-3. Direct and General Support Maintenance Procedures For Machine Gun—Continued

Group or amembly	Disamembly/secombly	Inspection	Repair	Tosts and adjustered
Continued ock frame group	Fig B-8	Firing pin should move freely in the bolt group. Sear should work smoothly in the guideways without binding. The angle on mating surfaces that engages the firing pin will be sharp without a feather edge. Check the driving spring assembly for deformation and proper functioning. Check to assure there is no binding between accelerator and depressors. Accelerator lugs are to free of deformation affecting functional parts. Lock frame depressors are to work freely in the barrel extension, the guide pin on barrel extension plunger will be free from damage and/or		Driving spring of M1919A4 and M1919A6 must have free length of 15-1/4 to 16-1/4 inches. Driving spring for M37 must have free length of 12-1/2 to 13-1/2 inches.
arrel extension group	Fig B-9	distortion. The lock frame guides will be tight and free of damage. Headless shoulder pin (lock frame pin) will move freely under spring tension. The trigger cams will be free of distortion and burs. Barrel extension will be free of sharp edges and burs. Breech lock will function freely with aluminum of looseness in its slot, and forward	Replace items 1 thru 4, figure B-9, if necessary.	
arrei/barrel assemblies	7 and 8, fig B-1, and 8, fig B-2	beveled edges will be free from damage. Barrel locking spring must prevent rotation of the barrel/barrel assembly during firing of the weapon Barrel/barrel assemblies will pass a visual inspection. They must be clean and free of corrosion. For standards of serviceability refer to paragraph 3-9.	Replace items 7 and 8, figure B-1 and item 8, figure B-2, if necessary.	Para 3-9

Table 3-3. Direct and General Support Maintenance Procedures For Machine Gun-Centinued

Group or assembly	Disassembly/assembly	Inspection	Repair	Tests and adjustments
Cover assembly	Figs B-10 and B-11	Cover assembly will be held open by function of cover catch assembly, on Mi919A4 and M1919A6 and by cover detent on M37. The cover assembly will operate freely when opening and closing. Functional components will operate freely. Cover latch will hold cover assembly and back plate assembly securely.	Replace items 1 thru 13, figure B-10 and items 1 thru 19 except 16 and 18, figure B-11, if necessary.	
Flash hider group (M1919A4 and M1919A6 only)	18 and 19, fig B-1	Check flash hider for carbon and for binding when assembled to front barrel bearing. Check clip assembly for looseness or set.	Replace items 16 thru 20, figure B-1, if necessary.	
			Refer to figure 3-7 for procedures for removing hard carbon residue with carbon removing reamer assembly.	
Bipod assembly (M1919A6 only)	Fig B-12	Check for bent or stripped screw threads and stripped screw holes. Check legs for damaged or missing components. Thumb screws must secure legs firmly.	Replace items 1 thru 9, figure B-12, if needed. Screw (7, fig -12) must be staked heavily.	
Carrying handle assembly (M1919A4 and M1919A6 only)	Fig B-13	Check for damaged or missing parts. Inspect handle for cracks or splintering.	Replace items 1 thru 6, figure B-13, if necessary.	
Casing and barrel jacket group	Figs B-14, B-15, B-16 and B-17	Inspect in accordance with standards in paragraph 3-10.	Replace items 1 thru 9, 12, 15 thru 24, and 30 thru 32, figure B-14, if necessary. Replacement of items 15 and 16 is restricted to general support maintenance.	
			Replace items 1 thru 9, 12, 14 thru 26, 28 thru 32 and 34 thru 36, fig B-15 if necessary. Replacement of item 28 is restricted to general support main- tenance. For repair of front sight group re-	
			place items 1 thro 11 except 8, figure B-16	

Table 3-3. Direct and General Support Maintenance Procedures For Machine Gun-Continued

Group or assembly	Disassembly/assembly	Inspection	Repair	Tests and edjustments
asing and barrel jacket group— continued			as necessary. For repair of retracting bar group replace items 1 thru 8, figure B-17 as necessary.	
			Body (11, fig B-16) must be staked into screw (12, fig B-14 and 12, fig B-15) and screw (1, fig B-16).	
		-	Shoulder bolt (1 fig B-16) will be staked lightly in two places, 180 degrees apart.	
			Barrel bearing lock (17, fig B-1 and 26, fig B-15) will be staked into the notches of the barrel jacket and barrel bearing. Choose notch which eliminates possibility of slot and bearing hole being ad- jacent.	
			Barrel jacket must be staked into slot of screw (14, fig B-14 and 27, fig B-15) in two places.	
			Screw (18, fig B-14 and 23, fig B-15) must be drawn up tight, backed off 1/6 to 1/4 turn, and staked in two places on breech lock cam (19, fig B-14 and 24, fig B-15).	
			Stop, short round, front cartridge (21, fig B-14) must be staked into slots of stop, short round (20, fig B-14) in two places.	
			Rivet (30, fig B-14 and 34, fig B-15) must be ground flush inside and outside.	

3–9. Serviceability Standards for Barrels/ Barrel Assemblies

Barrels of barrel assemblies will pass a visual inspection utilizing a gun barrel reflector (figure 3-8). They must be clean and free of corresion. The following standards of serviceability are applicable:

- a. Pits in the chamber ARE allowable if they are not large enough to cause extraction difficulties.
- b. Pits greater than the width of a land or groove and more than three eighths inch in length ARE cause for rejection.
- c. Scattered or uniformly fine pits or fine pits in a densely pitted area ARE allowable.
- d. Tool marks or scratches are acceptable regardless of length. These marks will appear as lines running laterally in the grooves or may run spirally across the top of the lands.
- e. Definitely ringed bores or bores ringed sufficiently to bulge the outside surface of the barrel or barrel assembly ARE cause for rejection.
- f. Lands that appear dark due to coating of gilding metal from projectiles should NOT be cause for rejection.
- g. Stellite lined barrel assemblies can be identified by a gap, located at the junction of the liner and the tube. Presence of this gap is NOT cause for rejection.
- h. Serrations will be well defined so as to retain barrel/barrel assembly in its setting by the locking spring.
- i. Barrels will be rejected when reject limit on breech bore gage is reached (figure 3-9).
- j. Refer to TM 9-4933-208-34 for use of the barrel erosion gage on barrel assemblies.

Caution. Never attempt to check or gage a "hot" barrel or barrel assembly.

3–10. Serviceability Standards for Casing and Barrel Jacket Group

- a. Casing Group.
- (1) Steel trunnion block will NOT be cracked or severely damaged (figure 3-10). Chrome plated trunnion blocks are preferred for Machine Guns, M1919A6 and M37. Weapons with unplated trunnion block will not be replaced unless grooves (damaged areas) exceed 0.010 inch in depth (figure 3-11) measured from the adjacent flat surface. Serviceability of chrome plated trunnion blocks with evidence of chipped plate in areas that may affect feeding of the weapon will be governed by criteria indi-

cated in figures 5-12 and 5-13. Chrome fiaking caused by feathered edges will NOT make weapon unserviceable. Chrome plated trunnion blocks are easily identified by the aluminum colored appearance of the top rear flat surface.

- (2) The side plate assembly will be straight and will have no sharp corners. Bolt handle will not bind against any portion of the slot in side plate.
- (3) Top plate group will not be bulged and will be free of dents. Cocking lever operating slot will be smooth with edges free of burs and sharp corners.
- (4) The bottom plate group will be straight and tightly riveted.
- (5) The sight bracket will fit tight and be free of distortion. Component parts of the rear sight will not be distorted so as to interfere with functioning. Elevation and windage screws will function freely. The front sight will be in alinement and free from distortion. The blade will be securely fastened in place. Front sight will raise and lower without binding but will not fit loosely on the machine gun.
- (6) Rivets must not be loose. The rivets in the receiver are not considered "loose" until there is perceptive movement between components, interference with functioning of the weapon, or possibility of the loss of the rivet. To determine the extent of loose rivets, try to insert a 0.001 inch feeler gage between the riveted components, top and bottom plate. The feeler gage must go between the riveted components for their entire length before the rivets are loose enough for turn—in of the weapon as unserviceable. Entrance of the gage at one point only is not cause for rejection.
- (7) Receivers that will accept 0.010 inch feeler gage freely and without bind between side plates and trunnion will be rejected. However, those receivers that accept the 0.010 inch feeler gage freely in the area 1 inch from rear end of the trunnion will be acceptable.
 - (8) Markings must be legible.
- b. Barrel Jacket Group. The barrel jacket will not be damaged so as to cause binding of the barrel assembly in the front barrel bearing. The barrel jacket will be held securely to the receiver by the machine screw.
- c. Retracting Bar Guide Group (M37 Only). The retracting bar guide spacer should be firmly secured to the casing assembly. Check for missing or damaged components. If locking wire is broken or missing, replace. The retracting bar lock should function freely.

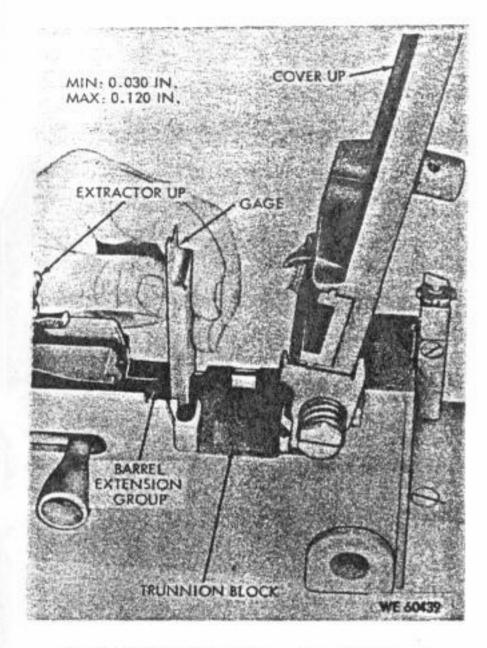


Figure 3-1. Maintenance procedures to determine serviceability of timing for Machine Guns, M1919A4 and M1919A6.

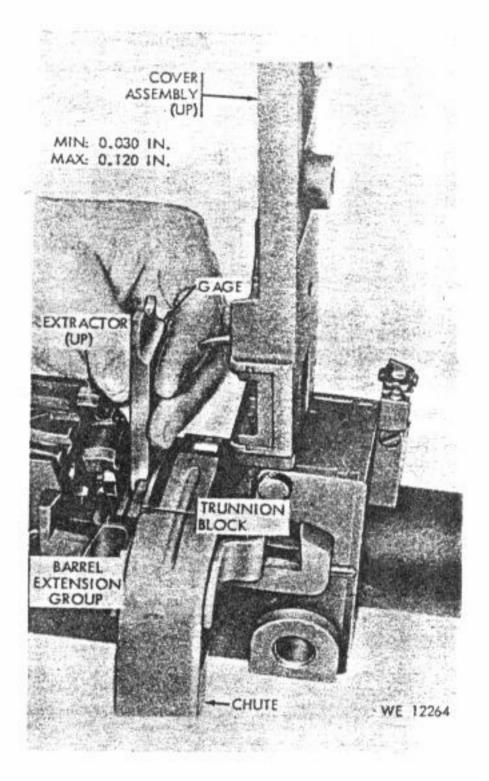


Figure 3-2. Maintenance procedures to determine serviceability of timing for Machine Gun, M37.

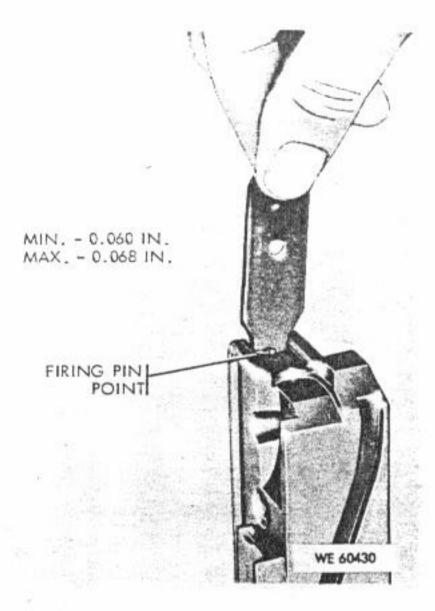


Figure 3-3. Maintenance procedures to determine serviceability of firing pin protrusion for Machine Guns, M1919A4 and M1919A6.

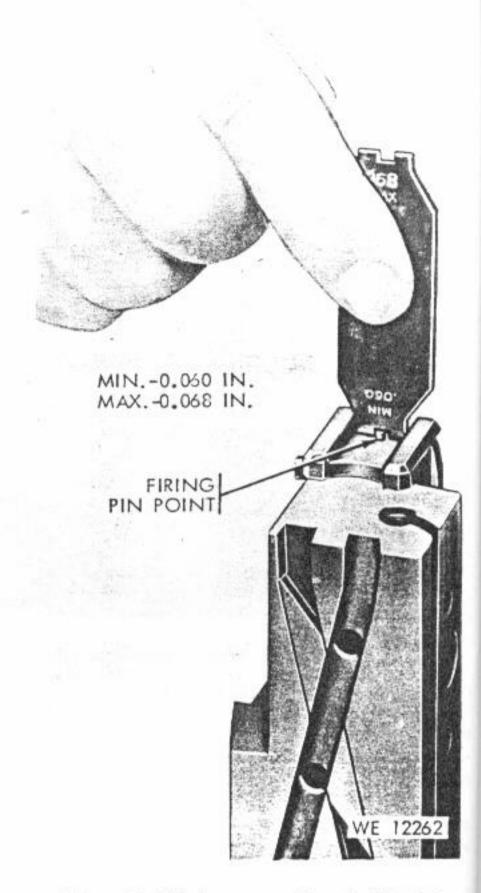


Figure 3-4. Maintenance procedures to determine serviceability of firing pin protrusion for Machine Gun, M37.

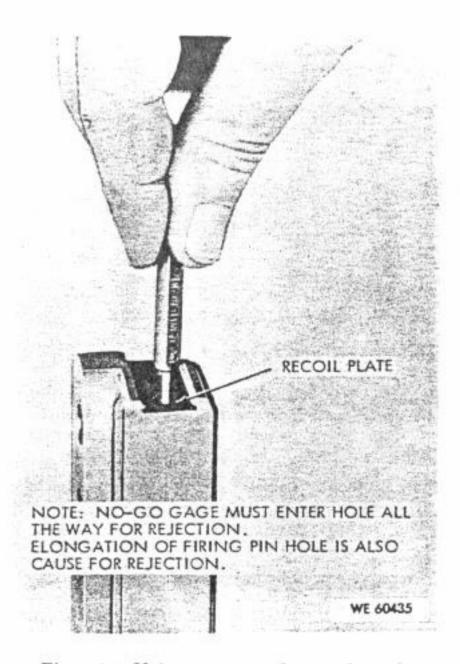


Figure 3-5. Maintenance procedures to determine serviceability of firing pin hole for Machine Guns, M1919A4 and M1919A6.

NOTE: NO GO GAGE MUST ENTER HOLE ALL THE WAY FOR REJECTION. ELONGATION OF FIRING PIN HOLE IS ALSO CAUSE FOR REJECTION.

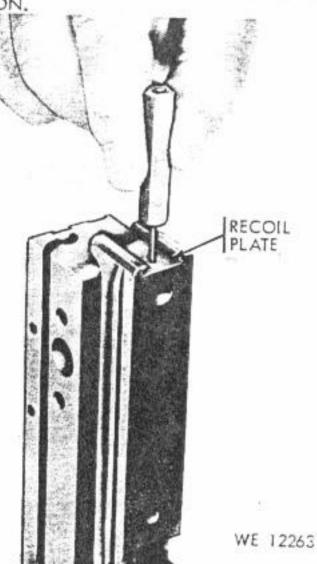


Figure S-6. Maintenance procedures to determine serviceability of firing pin hole for Machine Gun, M37.

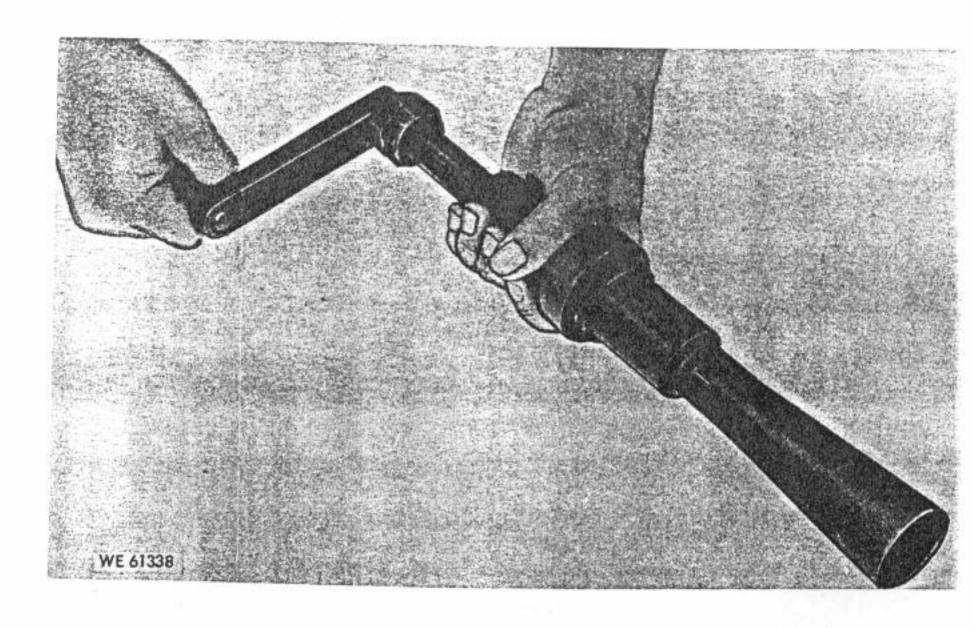


Figure 3-7. Maintenance procedure for removing carbon from flash hider.

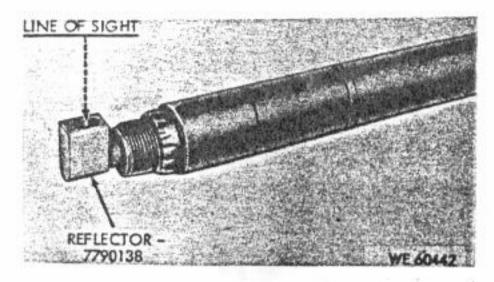


Figure 3-8. Maintenance procedures for checking barrel or barrel assembly with gun barrel reflector.

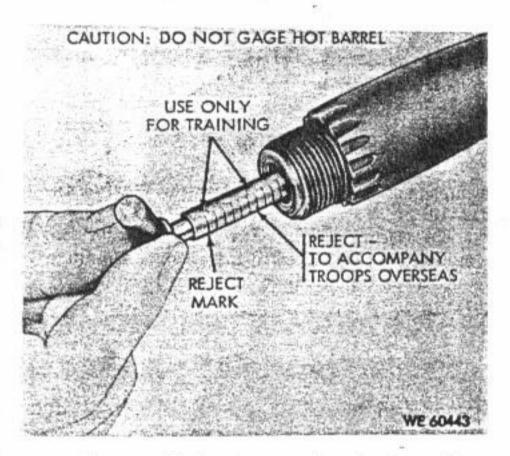


Figure 3-9. Maintenance procedures for determining serviceability of barrels with breech bore gage.

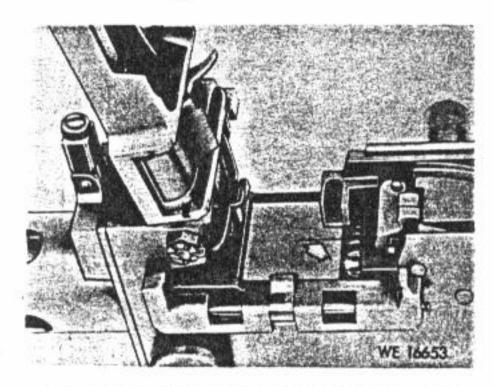


Figure 3-10. Maintenance procedures for determining serviceability of cracked steel trunnion block—NOT acceptable.

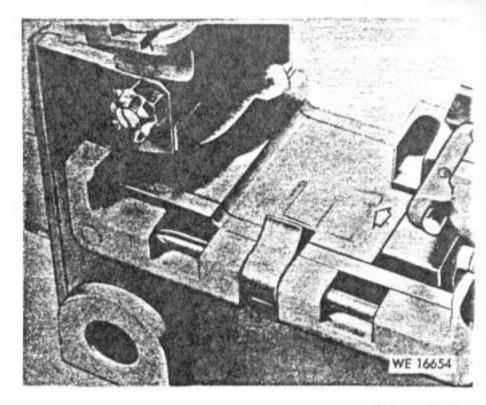


Figure 3-11. Maintenance procedures for determining serviceability of chrome-plated trunnion block with damage exceeding 0.010 inch—NOT acceptable.

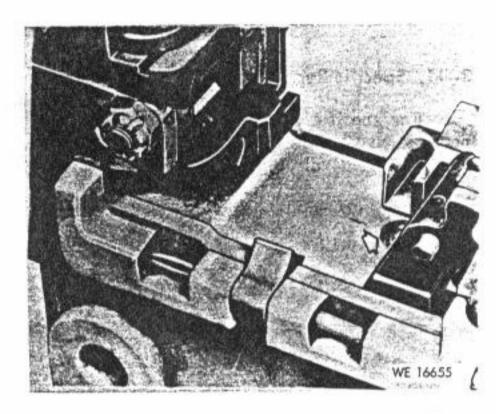


Figure 3-12. Maintenance procedures for determining serviceability of chrome-plated trunnion block with heavy chipped area—NOT acceptable.

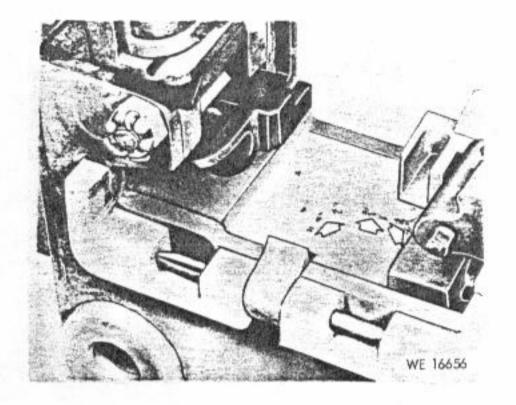


Figure S-13. Maintenance procedures for determining serviceability of pitted and slightly chipped trunnion block—ACCEPTABLE.

Section VI. REPAIR INSTRUCTIONS FOR TRIPOD MOUNT, M2

3-11. Specific Repair Instructions

- a. For specific repair instructions of the Tripod Mount, M2, refer to table 3-4.
 - b. For removal and installation of major

groups and assemblies, refer to TM 9-1005-212-10.

c. Disassembly of the traversing and elevating mechanism is restricted to the absolute minimum required to replace defective components.

Table 3-4. Direct and General Support Maintenance Procedures for Tripod Mount

Group or assembly	Disassembly/assembly	Inspection	Repair	Tests and adjustments
Tripod mount		Visually inspect tripod mount for general appearance. Check to insure that all components are serviceable.	Repair or replace unservice- able components.	
Traversing and elevating mechanism assembly	Fig B-18 To disassemble/assemble upper elevating screw stop refer to figure 8-14.	Check for missing plug in lower end of sleeve. Check upper elevating screw stop and traversing slide lock lever for proper functioning. Check lower elevating screw stop spring and lock lever for tension and fit of spring in dovetailed spring seat. Test upper and lower elevating screws for binding. Check the dial pointer for looseness. In the elevating handwheel check headless pin for functioning on click ring and setting of handwheel with pointer. In the traversing handwheel check function of click pin, union nut and scale dial and check traversing screw for function with traversing handwheel (screw should not bind). Markings must be legible,	Replace items 1 thru 36, except 16, 18, 22, 25, and 29, fig B-18, if necessary.	Dial Pointer on handwheel and designation plate of upper elevating screw must concide at "O" reading.
Head and leg groups groups	Fig B-19	Check front leg to insure that it opens and closes without binding. Check functioning of sliding sleeve and sleeve lock latch on right rear leg. In the tripod head, check pintle, bolt and nut for damaged threads, burs, and missing cotter pin. Check tripod head for cracks and burs. Check function of pintle and lock assembly. Check setscrew for staking. Check tension of helical compression springs in lock assembly. Check bearing for burs. Check pintle lock release cam for damage and pin for looseness. Check lock assembly housing screws for looseness and burs.	Replace items 1 thru 30 except 16, 25, 27, and 28, figure B-19, if needed.	The distance between sleeve and collar is not to be less than one-quarter or more than one-half inch before locking. Minimum clearance between pintle shoulder and tripod head 0.003 inch.

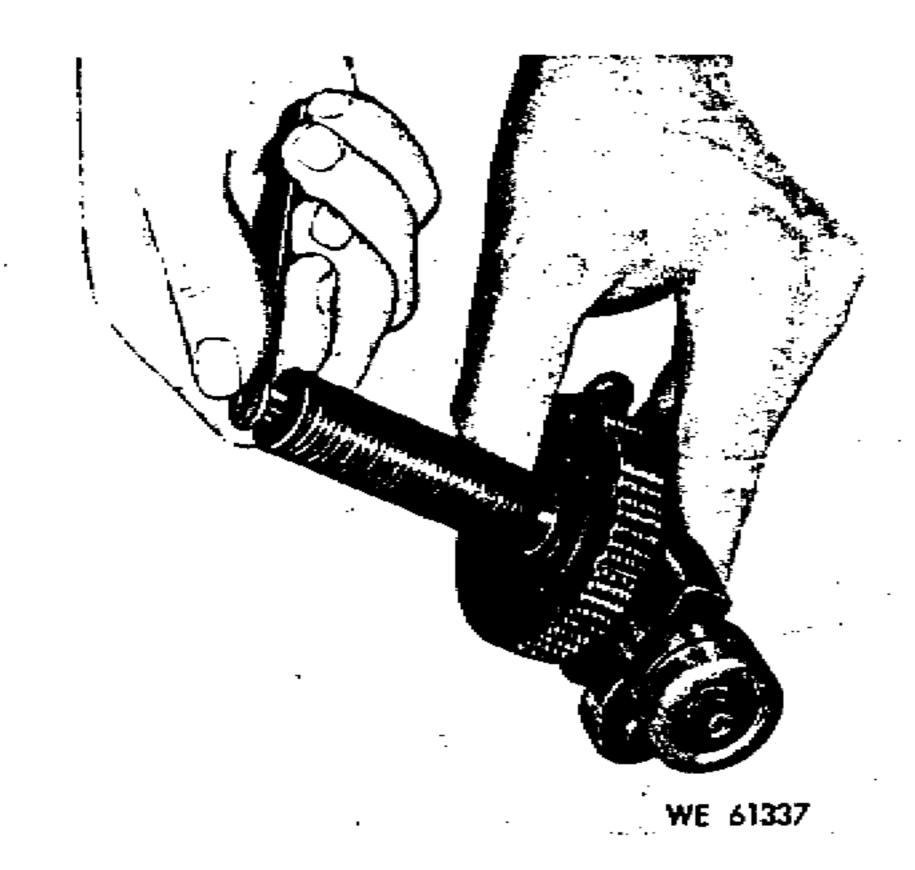


Figure 3-14. Maintenance procedures for utilizing screw stop tool on upper elevating mechanism of Tripod Mount, M2.

Section VII. DEPOT MAINTENANCE INSTRUCTIONS

3-12. General

a. Depot maintenance instructions are contained in USAWECOMDMWR 100-212 which is available through Commanding General, Headquarters, U. S. Army Weapons Command,

ATTN: AMSWE-SMM-SA, Rock Island, Illinois 61201.

b. Repair parts, special tools and equipment are listed in appendix B of this manual.

FINAL INSPECTION

4-1. General

The machine gun and mount must meet the limits of serviceability as indicated in tables 3-3 and 3-4.

4-2. Function and Firing Tests

a. The machine gun that has been repaired should be function fired whenever possible, to assure proper operation. The machine gun that fails to meet functioning and firing tests is to

be corrected by replacement of defective components.

b. Upon completion of firing, machine gun will be properly cleaned and lubricated.

4_3. Completion of Inspection

When the machine gun and/or mount have been restored to a completely serviceable condition, it shall be certified that the item is acceptable for "return to user" or for "return to stock".

DESTRUCTION OF MATERIEL TO PREVENT ENEMY USE

5-1. General

a. Destruction of the machine gun when subject to capture or abandonment in the combat zone, will be untertaken only when in the judgment of the commander concerned such action is necessary. If destruction is resorted to, the equipment must be so badly damaged that it cannot be restored to a usable condition in the combat

zone either by repair or cannibalization. The reporting of the destruction of equipment is to be through regular channels.

- b. Priorities for destruction of repair parts are:
 - (1) Bolt
 - (2) Barrel
 - (3) Sighting equipment
 - (4) Mount

Section IV. SPECIAL LS AND EQUIPMENT

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Section V. DIRECT SUPPORT, GENERAL SUPPour and DEPOT MAINTENANCE REPAIR PARTS LIST

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	O	- · • •	1005-614-7212			EA	1	2	2	2	2	2	2	24	9	B-I	3
	10			6147212 (19204)	E												!
	ľ	• •		BOLT GROUP:			1					<i></i>				B-1	4
	r			LOCK FRAME GROUP:	1		1									B-1	5
	ľ			BARREL EXTENSION GROUP:	- 1		1			<i>.</i>			. , , .			B-1	6
	C		1005-714-8399	BARREL ASSEMBLY:		ĒΑ	1	2	2	3	2	2	3	36	50	₿-1	7
	_			7148399 (19204)	S												
	C	• • • •	1005-714-8400	BARREL ASSEMBLY:		EA .	1	2	2	3	2	2	3	36	50	B-1	- 8
	_			7148400 (19204)	P							.					
	0		5216-234-1854	PIN, COTTER: S, PHOS-CTD, 1/16 DIA, 3/4 LG MS 24665-153 (96906)	E	HD	1	2	2	3	2	2	3	36	100	B-1	9
	F	• • • •	5310-012-5016	NUT, CASTELLATED, HEXAGON: S, PHOS-CTD, 1/4-28UNF-2B, 7/16 W, 9/32 O/A H		EA	1	2	2	2	2	2	2	24	24	B -1	10
				125016 (19204)	E						1		i	-		!	ļ
	F		1005-600-8823	l ' '	~	EA	1		2	2	*	2	2	12	ا م	ъ	1,,
				6008823 (19204)	E				- "	-	·	-	- [12	6	B-1	11
	F	<u>.</u>	1005-600-8822	PLATE: FIXED, COVER CATCH	-	EA	1	*	9	2	*	ا ،	2	24	اما	B-1	12
			•	6008822 (19204)	E	~~~	_ ^		- [-		*		24	6	D-1	' "
	F		1005-209-8681	SPRING, HELICAL, COMPRESSION: S, 0.100 DIA		EA	1	*	2	2	*	2	2	24	15	B-1	13
				STK, 0.660 OD, 21/32 O/A LG, 4-1/2			1		ا ' ا			"	۲	2.9	15	1)-1	1 13
				COILS, COVER CATCH	1			1									}
				6008825 (19204)	E	Į		j									
	F		5305-600-8824	SCREW, SHOULDER:	~	EA	1	2	2	3	. 2	2	3	36	8	ві	14
				6008824 (19204)	E		•	- "	-	ا' ا	4	"	."	90		1 5 1	
	F			COVER GROUP:	-]	'						B-1	15
	F			FLASH HIDER: CAL30, M6		EA	1	2		3	2		ا	ാമ	 En	B-1	
				7162300 (19204)	в	DA			-	٦	Z	2	3	36	52	15.1	16
	0		1005-517-0491	LOCK, BARREL BEARING:	~	EA	,	2	2	3	a	2	او	36	57	B-1	17
				5170491 (19204)		את	1	- [-	ات	2	z	3	30	01	D. t	17
			1005-391-1336	CLIP, RETIANING ASSEMBLY:		EA	,	*	2	2		2	2	24	10	B -1	10
				8410172 (19204)	\mathbf{p}	nw	1		4	2		Z	2	44	10	[1- I	18
				~	"		}	ļ									
					-				ļ			1			1		
. 6								ĺ	Ī								
	· /				+				i					}			
								- 1		1	ľ	' I		ſ	- 1		

		1	(\$)	(B)	$\overline{}$	(4)	(6)		(6)	. —		(7)		(8)	(9)	(1	.0)
	werce maint	, !	, , , , , ,			, ,	;		,			, ,		100			,
á	i recor	7.						31	0-day d		*)-day s	78		in in	Illus	tration
	code		Federal stock number	Description		Unit	Qty.		int. al			int.		per.	maint. 100 equ		
1	/ h.h	1				of meas	In unit	(a)	(6)	(e)	(4)	(P)	(c)	yr. siv equip		(g)	/b)
Bource	(b) Maint	. Recov.		Reference Number & Mfr Code Usable on C				1-20	(b) 21-50	(e) 5L- 100	(m) 1-20	21-60	(c) 51- 100	Ė.g	ber per	(a) Fig. No.	(b) Item No.
	<u>. </u>	<u> </u>	··· · ··· · · · · · · · · · · · · · ·	FLASH HIDER: M7	oge	EA	1	*		2		2	2	24	24	B-1	19
	Г		1003-110-2303		o [LA	1			L		-	-	24	2.1	13-1	1.57
P	0		5340-716-2161	RING, RETAINING:	1	EA	1 1	*	2	2		2	2	24	10	B-1	20
•	•			l '	o		-		"	_	•	_					
Α	F			BIPOD ASSEMBLY:		.	1		,					ļ <i>.</i>		B-t	2)
				7148442	o					-							
P	F		1005-716-2160	BEARING, FRONT BARREL:		EA	1	2	2	3	2	2	3	36	25	B-1	22
				7162160 (19204)	D		<u> </u>	į					ļ				1
P	0		1005-731-2973	HANDLE ASSEMBLY: CARRYING		EA	ì	*	2	2	*	2	2	24	25	B- i	23
				,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	3						i						
X 1				CASING AND BARREL JACKET GROUP:	ļ											B-1	24
				CALIBER .30 MACHINE GUN, M37	1								l				
n	_	ъ	1005 048 4964	MAJOR GROUPS AND ASSEMBLIES (M37 ONLY)		TO A	١.	١.		۰			_	ا ۱	,,,	n o	
r	O	R	1005-347-4264	PLATE ASSEMBLY, BACK:	o	EA	1		2	2	, ,	Z	2	24	10	B-2	
Þ	c		1005.718.8679	8407780 (19204) SPRING ASSEMBLY, DRIVING:	٦	EA	1	2	9	3	9	2	3	36	20	B-2	9
•	v		1000-110-0015	<u> </u>	o l	BAL	*	~	• •		"	. 4	"	""	20	. p-2	"
P	0		5315-718-8632	PIN, GROOVED, HEADED: S, PHOS-FIN, 0.460	_	EA	1	2	2	2	2	2	2	24	12	B-2	3
_				MIN, DIA, 0.462 MAX DIA (BOLT)			-		-				_]	 :]
					o I		1]	ŀ		
P	0		1005-718-8685	1	1	EA	1	2	2	3	2	2	3	36	32	B-2	4
				7188685 (19204)	0								į				
A	F			BOLT GROUP:			1		}					.,.		B-2	5
A	F			LOCK FRAME GROUP:			1	}	}							B-2	6
A	F	• • • •	4007 744 0000	BARREL EXTENSION GROUP:		53 A		· · · :	···	<u>ا</u> ۲۰۰۰	• • • •					B-2	1 7
P	C	• • • • •	1005-714-8399	BARREL ASSEMBLY:	s	EA	1	2	2	3	2	2	3	36	50	B-2	8
Ð	^		 E91E 01E 140E	1110000 (10001)	•	HD	1		٠.						200	B-2	9
r	0		0910-010-1400	PIN, COTTER: S, PHOS-CTD, 1/16 DIA, 1/2 LG (COVER PIN AND COVER LATCH SPRING)		no	'		`]	•	200	D-2	, ,
					o i					<u> </u>				1			
P	F		5315-718-8650	PIN, STRAIGHT, HEADED: S, PHOS-FIN.		EA	l 1		1 2	2	*	2	2	24	12	B-2	10
-	•			7/16 DIA OF HD (COVER)			-					_	-	[
					O			1	1		ĺ		1	1			
A	F			COVER GROUP:			. 1					,	 	ļ		B 2	11
X 1				CASING AND BARREL JACKET GROUP:			. 1	ļ	 	ļ <i>.</i>	 		 	ļ		B 2	12
				SHOULDER GUN STOCK GROUP							l						1
P	F	,	1005-628-4541	CLAMP: STOCK, ASSY		EA	1	*	2	2	*	2	2	24	20	B-3	1
_					D	.	1 .	١.		_	١.	_	1.		1	l _	
P	F		1005-559-4643	STOCK, GUN, SHOULDER:	ъ	EA	1	*	2	2	*	2	2	24	20	B-3	2
				1	D												
				BACK PLATE ASSEMBLY (M1919A4 AND				1							•		
P	F		1005-613-4059	M1919A6 ONLY) SCREW, ADJUSTING: BACK PLATE			.	_	_	_	_	_	_		1.0	, n.	.
_ 			1	POUR III DAUG FLATE		EA	_ I _T	1 2	2	2	2	2	2	24	16	B 4	<u> </u>

-	(1) Source,		(3)	(4)	(4)	(5)		(6)		<u> </u>	(7)		(8)	(9)	7	
	meint. k recov.		Federal stock number	Description	Unit of	Qty.		0-day o aint. a			80-day sint. s		w per. 100 entgey.	mint. alw.	1 11u	stration
(a) Bource	(b) Maint.	(c) Recov		Reference Number & Mfr Code Usable on Code	meas	unit	(a) 1-20	(b) 21-50	(c) 51- 100	(a) 1-20	(b) 21-50	(c) 51~ 100	-yr. alv	ber 100	(a) Fig. No.	(b) Item No.
P	F		5315-513-5052	PIN, SHOULDER, HEADLESS: S, PHOS-CTD, 0.157 SHOULDER DIA, 0.094 SHANK DIA, 1-3/32 O/A LG	EA	1	2	2	2	2	2	2	24	12	B 4	2
P	F		1005-209-8496	5135052 (19204) SPRING, HELICAL, COMPRESSION: S, 0.027 DIA STK. 0.159 FREE OD, 15 COILS ADJ SCREW PLUNGER	EA	1	*	2	2	*	2	2	24	100	B-4	.3
P	F		1005-500-9374	5135053 (19204) DISK, SOLID, PLAIN: RED FIBER, 31/32 DIA, 0.127 THK 5009374 (19204)	EA	22	2	2	3	2	2	3	36	48	B-4	4
P	F	••••	1005-502-0581	PLATE, BUFFER: 5020581 (19204)	EA	1	2	2	2	2	2	2	24	9	B-1	5
P	F		5305-774-9614	SCREW, MACHINE: FL-HD, CRES, PASS-FIN., NO. 8-36NF-2A x 1/2 MS 51960-47 (96906)	HD	1	*	*	2	*	*	2	24	25	B-4	б
P	F		5310-550-0286	WASHER, LOCK: CSK, (80-82 DEG) EXT TOOTH, S, CD-PLTD, 0.177 ID, 0.322 OD, 0.021 THK	EA	1	2	2	3	2	2	3	36	50	B-4	7
P	F		1005-513-9969	MS 35336-15 (96906) SPRING: STOCK 5139969 (19204)	ĒΑ	1	2	2	3	2	2	3	36	10	B-4	8
X 1	• • • •			PLATE: BACK 5653469 BACK PLATE ASSEMBLY (M37 ONLY)		1		, .	,	• • • •			. .		B-4	9
P	F		1005-613-4059	SCREW, ADJUSTING: BACK PLATE 6134059 (19204)	EA	1	REF	REF	REF	ref	REF	REF	REF	REF	B-5	1
P	F		5315-513-5052	PIN, SHOULDER, HEADLESS: S, PHOS-CTD, 0.157 SHOULDER DIA, 0.094 SHANK DIA, 1-3/32 O/A LG	EA	1	REF	REF	REF	ref	REF	REF	REF	REF	B-5	2
P	F	• • • •	1005-209-8496	5135052 (19204) SPRING, HELICAL, COMPRESSION: S, 0.027 DIA STK. 0.159 FREE OD, 15 COILS ADJ SCREW PLUNGER	EA	1	REF	REF	REF	REF	REF	REF	REF	REF	B 5	3
P	F		1005-500-9374	5135053 (19204) DISK, SOLID, PLAIN: RED FIBER, 31/32 DIA, 0.127 THK (BUFFER) 5009374 (19204)	EA	22	REF	REF	REF	REF	REF	REF	REF	REF	B 5	4
P	F			• •	EA	1	*	2	2	*	2	2	24	6	B-5	5
P	F	• • • •		SAFETY, SMALL ARMS: TRIGGER 8410907 (19204)	EA	1	*	2	2	*	2	2	24	12	B-5	б
P	F		1005-718-8616	PLUNGER, TRIGGER SAFETY SPRING: 7188616 (19204)	EA	1	*	2	2	*	2	2	24	5	B-5	7

50		(1)		(9)	(B)	743]	 -				•— <u> </u>		r	·	r -	
		Source			1=7	(4)	(5)		(6)			(7)		(B)	(9)	•	(10)
	_	maint. k reco						•						ă,	1 d d	111	
		eode		Federal stock		177 14	Qty.		0-day (aint. a)			80-day p nint, al	-	Der.	1,10	33171	miration
		T	1	number	Description	Unit	inc.	————	T			———		3 6	100	,	
9	(E)	(b) Maint	. (c) Recov	.]		meas	unit	(a)	(b) 21-50	(c)	(a)	(b) 21–50	(c)	100	نہ ا	(a) Fig.	(6)
_					Reference Number & Mfr Code Usable on Code	. j	}	1-20	1 21-PO	100	1-20	 21–60	100	17.8	267	Fig.	(b) Item
P		F.		1005-718-8668	1 Comment of the control of the cont	EA	1	*	2	2	*	2		24	100	B-5	No.
					W/DICHROMATE-DIP, 0.020 DIA STK, 0.165					_					100	13-61	"
				ł	OD, 0.700 O/A LG, 13 COILS,												1
					TRIGGER SAFETY	1						;		1	1		1
Р		D		5315,719,9001	7188668 (19204)	-											1
-	,	.,		2010-110-0001	PIN, STRAIGHT, HEADLESS: S, PHOS-CTD,	EA	1		<u>ا</u>			·			3	B-5	[g
					0.124 MIN DIA, 0.125 MAX DIA, 2-9/64 LG (BACK PLATE LATCH LOCK)					·							-
				,	7100001 (10001)												
P		D		5315-718-8649	PIN, STRAIGHT, HEADLESS: S, PHOS- CTD,	_{P.A}	l , ;										
					0.155 MIN DIA, 0.156 MAX DIA, 1-7/64	EA		<i>-</i>		• • •	• • •				3	B-5	10
					LG (BACK PLATE LATCH)]			1			ļ	
					7188649 (19204)		!]		1
₽]	F		1005-021-2430	LOCK, BACK PLATE LATCH: BACK PLATE WITH	EA	1	*	.	۱ ۵	*	.	اما			T) =	
				ļ	BUFFER ASSY	5	1			- [_		_ z	24	6	B-5	' '
n		D			11686454 (19204)							i					
r	ı	r	• • • •	1005-015-2974	LATCH, BACK PLATE: PLATE ASSY	EA	1	*	2	2	*	2	2	24	10	B-5	12
Ð		C C			[8407786 (19204)	İ				ľ					~	17.17	[
1	'	r		1009-119-9009	SPRING, HELICAL, COMPRESSION: S, 0.026 DIA	EA	1	*	2	2	*	2	2	24	100	B-5	13
					STK, 0.214 OD, 4 COILS, BACK PLATE LATCH LOCK								1				İ
					7100000 (10000)								ļ				
P	ı	F		1005-718-8623	PLUNGER, BACK PLATE LATCH SPRING:	EA	,		.	اہ				_			
					7188623 (19204)	15/4	1	-		2	•	*	2	24	4	B-5	14
P	1	F		1005-718-8658	SPRING, HELICAL, COMPRESSION: S, 0.034 DIA	EA	1	*	2	2	*	2	2	24	100	Ð r	,,
					STK, 0.150 ID, 0.803 O/A LG, 10 COILS,				ן ז	ן ב				29	100	B-5	15
					BACK PLATE LATCH					l		•					İ
v	ı				7188658 (19204)												
A.	٠.				PLATE: BACK		1						l			B-5	16
					7188683				ĺ								1
b	,	2	n	•	BOLT GROUP (M1919A4 AND M1919A6 ONLY)										l Ì		Į.
r		J	R	F	EXTRACTOR, SMALL ARMS CARTRIDGE:	EA	1	2	2	3	2	2	3	36	24	В 6	! .
Þ		r.			5621076 (19204)] _						·					-
•	•		• • • •		PIN, STRAIGHT, HEADLESS: EJECTOR AND	EA	2	2	2	3	2	2	3	36	51	B-6	2
					EXTRACTOR CAM PLUNGER]				l
P	F	?		1	5020570 (19204) EJECTOR, SMALL ARMS CARTRIDGE:	۱ ا	_ [_					Ì				
_	_				6017497 (19204)	EA	1	2	2	3	2	2	3	36	10	B-6	3
P	Ŧ	F	. .		PLUNGER, EXTRACTOR: CAM 0.600 O/A LG	EA	,	6	_	_	ا ہ		_				
				[6261101 (19204)	BA	1	2	2	z	2	2	2	24	12	B-6	4
P	F	?			SPRING, HELICAL, COMPRESSION: S, 0.020 DIA	EA	,	2	2	3	2	ا ۾ ا	_	20	100	n -	_
					STK, 0.187 OD, 9-1/2 COILS		<u> </u>	-	-	3	2	2	3	36	100	B-6	5
					EXTRACTOR CAM PLUNGER 6147228 (19204) E	1 1	1		ŀ				ſ		ļ		
						-	•	'	•	'	1	•	ı	ı	1		•

<u> </u>		(1)	 1	(2)	(\$)	(4)	(5)	Ī	(6)		·	(7)		(8)	(9)	(10)
		Source, maint. & recov. code		Federal stock	Description	Unit	Qty.	۰ ا	30-day ds maint. alw.		60-day ga maint. alw.			r per, 100 chtgry,	maint, alw. 100 equip.	[] estration	
	(a)	(b) Maint.	(e)	number		mess	unit	(a) 1-20	(b) 2L-60	(c) 61- 100	(a) 1-20	(b) 21-50	(c) 51- 100	r. equip	100 H	(a) Fig. No.	(b) Item No.
	Boures		INCOV.		Reference Number & Mfr Code Usable on Cod			-	<u> </u>	 	}			<u> </u>	<u> </u>	B-6	6
3	X1				EXTRACTOR: E		`		1		1						
]	P	o		5315-502-0567	PIN, GROOVED, HEADED: FL-FIL-HD, S, PHOS-CTD, 0.205 SHANK DIA, 1.370 SHANK LG	EA	1	*	2	2	*	2	2	24	12	B-6	7
1	P	0		1005-613-1317	5020567 (19204) LEVER, COCKING:	EA	1	. •	2	2	*	2	2	24	10	B-6	8
	P	0			6131317 (19204) SEAR:	EA	1	1 2	2	3	2	2	3	36	10	B-6	9
•	- P	c		<u> </u>	5564137 (19204) SPRING, SEAR:	EA	,	1 2	2	3	2	2	3	36	10	B-6	10
	- P	0	R	1005-550-9186	6131265 (19204) PIN ASSEMBLY, FIRING: S, PHOS-CTD, 0.075 MAX STRIKING END DIA, 4.795 MAX O/A LG	EA	1	1 2	2	3	2	2	3	36	10	B-6	11
	P	F		· [5509186 (19204) PIN, STRAIGHT, HEADLESS: S, PHOS-CTD, 0.094 MAX DIA, 0.4865 O/A LG	EΑ	;	2	2	2	*	2	2	24	12	B-6	l 2
	P	F		1005-209-8491	5020498 (19204) SPRING, HELICAL, COMPRESSION: S, 0.0414 DIA STK, 0.259 OD, 50 COILS, FIRING PIN	EA		1 :	2	3	2	2	3	36	26	B-6	13
	V1				6147229 (19204) PIN: FIRING			1	.	ļ		 	 			B-6	14
	X1			1005-614-7222	5508462 ROD ASSEMBLY, DRIVING SPRING:	EA		1	. 2	2	*	2	2	24	12	B-6	15
	r	U		Į.	6147222 (19204)] .		1			ļ 		B-6	16
	X 1	.			6017509	E.		1	2 2	. . a	, 2	2	3	36	45	B-6	17
	P	0		. 1005-621-2654	0.045 DIA STK, 0.390 OD, 15-7/8 O/A LG, 103 COILS, DRIVING												
	P	0		. 1005-614-7299	6212654 (19204) BOLT, BREECH: 6147299 (19204)	E	4	1	* 2	2 2	2	2	2	24	12	B 6	18
	P	F		. 5315-718-8622	DRIVING SPRING ASSEMBLY AND BOLT GROUP (M37 ONLY) PIN, SHOULDER, HEADLESS: S, PHOS-FIN.,	E.	A.	1	2	2 :	3 3	2 2	2 3	36	50	B-7	L
	P	F		. 1005-718-861	CHAM END, 5/16 LG (DRIVING SPRING) 7188622 (19204) COLLAR, DRIVING SPRING ROD: 7188612 (19204)	E.	A	1	2	2	2	2 2	2 2	24	16	B-7	2

N	(1)		(2)	(8)	77	(4)	(8)	1	(6)		1	121		/81	7 725	<u> </u>	
	Source, maint				`	`	147		(4)			(7)		(8)	(9)	l '	10)
	eoge recov		15 1. 3					· .		_				1 2.5	# <u>#</u>	Tile	stration
			Federal stock	Description		Init	Qty.		0-day c Lint. al			80-day mint. s		ntge.	두 일		en a page 1428
(-)	4		number	Description		of	în.	 	Ι.	 -		1	 	l № B	100		T
Source	(b) Maint.	Recov.			1 23	10945	anit	(a) 1-20	(b) 21–60	(c) K1-	(a)	(b) 21-50	(e)	F. F.	4	(5)	(ы
	 _	L		Reference Number & Mfr Code Usable on Co	ode				**	100		21-00	100	1 5	15 k	(n) Fig. No.	(b) Item No.
r	F	- • •	1005-719-1544	, , , , , , , , , , , , , , , , , , , ,		EA	1	2	2	3	2	2		3 36	50	B-7	3
				STK, 0.398 OD, 13.5/16 O/A LG, 58]		į							"	~ '	,
				COILS, DRIVING SPRING ROD		i								1			
P	F		1005-718-8776)				;					1			
•	•	• • • •	1003-110-0110	7100777 (10004)		EA	1	*	2	2	*	2	:	24	10	B-7	4
P	C	R	1005-718-8681		P											İ	Ì
•	~		1000 710 0001	7100001 (10001)		EA	1	2	2	3	2	2	:	3 36	24	B-7	5
P	F		1005-606-8416	PIN, EJECTOR:		٦. ا	_		_			•	ĺ				
				0410054 (40004)	1	EA	1	*	2	2	*	2	2	24	10	B-7	6
P	F		1005-096-3222		9	- A	4		_ ا	ا ا	_						
				Q419970 (10904)	,	EA	1	į į	2	² 1	*	2	[2	24	15	B-7	7
P	F		1005-513-5303	•		EA	1	9	,	١		ا ا	1.				
				0.039 DIA STK, 0.168 OD, 0.320 O/A LG,	ŀ	וריי	,		4	J	2	2	•	36	100	B-7	8
				6 COILS, EJECTOR			į							ì			
_	_			5135303 (19204))									1			
P	F		5315-513-5246	PIN, STRAIGHT, HEADED: S, PHOS-FIN., FL-HD.		EA	1		9	9		9	۱ ,	24	10	D 7	<u>م</u> ا
				0.130 LG, 0.004 DIA OF HD EXTRACTOR			1		-	-		-	1	1 24	12	B-7	9
				PLUNGER							<u> </u>						-
	_			5135246 (19204)) [[
P	F		1005-718-8664		[]	EA	1	2	2	2	2	2	و ا	24	12	B 7	10
n	-			7188664 (19204))										`~	.,	''
r	r	• • • •	1005-513-5305	The state of the s		EA	1	2	2	3	2	2	9	36	100	B-7	11
				STK, 0.185 OD, 9-1/2 COILS, EXTRACTOR	i	ł			İ	i					1 200		ļ [*]
			•	PLUNGER		1			<u> </u>								
X1				5135305 (19204)	'	j								İ			
7.1			• • • • • • • • • • • • • • • • • • • •	EXTRACTOR:			1		 						,	B-7	12
P	0		5315-502-0567	7188709 PIN CROOVED HEADED, EL EUL VID C													
-	~	1	0010-002-0001	PIN, GROOVED, HEADED: FL-FIL-HD, S, PHOS-CTD, 0.205 SHANK DIA, 1.370		EA	1	REF	REF	REF	REF	REF	REF	REF	REF	B-7	13
				SHANK LG										•			
				5020567 (19204)		- 1								1			
P	0		1005-613-1317		Ι,												
				6131317 (19204)	'	EA	1	KEF	KEF	нег	REF	REF	REF	REF	REF	B-7	14
P	O	[1005-556-4137	• ,	,	EA		DEE	חשש						·		
		1		5564137 (19204)	'	5A	1	REF	REF	KEF	KEF	REF	REF	REF	REF	B-7	15
P	C		1005-613-1265	, ,		EA	,	per	ppp	ממ ס	ը թ	D DO	n me	n me			
				6131265 (19204)	• •	A	4	ner;	TOP	13n	rep.	KEF	iker 	REF	KEF	B-7	16
P	0	R	1005-550-9186		. .	EA	,	विवस	BBE	D E.E.	चव्य द	DET	թեր	DEE	REF	.	
				MAX STRIKING END DIA, 4.795 MAX O/A LG] '		4	Terr	FEET	(TU)	ncr	nor	ner	12.22	REF	B-7	17
				5509186 (19204)		ļ				}							
		1				{			ļ	ļ						į	!
					•	•	•	•	7	•	'	•	'	•	·		l

	(1)		· (2)	(3)	(4)	(8)		(6)		<u> </u>	(7)		(8)	(9)	(10)
	main's recovered	, ,	Federal steck number	Description	Unit of	Qty. inc.	\$1 (f):1)-day o	ia lw.		0-day :		w per, le	meint. mer.	Tibas	eration
(a) Bource	(b) Maint	(e) Recov		Reference Number & Mfr Code Usable on Code	meas	unit	(a) 1-20	(b) 21-50	(c) 51- 100	(a) 1-20	(b) 21-60	(e) 61- 100	L.Yr. al	Depot n	(a) Fig. No.	(b) Item No.
P	F		5315-502-0498	PIN, STRAIGHT, HEADLESS: S, PHOS-CTD, 0.094 MAX DIA, 0.4865 O/A LG	EA	2	REF	REF	REF	REF	REF	REF	REF	REF	B-7	18
P	F		1005-209-8491	5020498 (19204) SPRING, HELICAL, COMPRESSION: S, 0.0414 DIA STK, 0.259 OD, 50 COILS, FIRING PIN 6147229 (19204)	EA	1	REF	REF	REF	REF	REF	REF	REF	REF	B-7	19
X 1	· • • ·			PIN: FIRING 5508462		1			<i>.</i>						B-7	20
P	C		5315-833-3753	PIN, SPRING: SLOTTED, S, PHOS-CTD, 5/32 NOM DIA, 3/4 LG (BOLT SWITCH)	EA	2	*	2	2	*	2	2	24	12	В-7	21
P	C		1005-718-8634	MS 16562-136 (96906) O SWITCH, ALTERNATE FEED BOLT: 7188634 (19204)	EA	2	2	3	6	2	3	6	72	15	B 7	22
P	C		1005-718-8684	l ' '	EA	1	*	2	2	*	2	2	24	24	B-7	23
P	0		1005-613-1253	PIN ASSEMBLY: ACCELERATOR AND BREECH LOCK 6131263 (19204)	EA	2	2	2	2	2	2	2	24	10	B-8	1
P	F		1005-556-4142	1	EA	1	2	2	2	2	2	2	24	24	B-8	2
P	0		1005-613-1251	l '	EA	1	2	2	2	2	2	2	24	15	B-8	3
P	0		1005-513-5057	SPRING, HELICAL, COMPRESSION: S, 0.047 DIA STK, 0.387 OD, 24 COILS, BARREL PLUNGER 5135057 (19204)	EA	1	2	2	3	2	2	3	36	14	B -8	4
P	0	- 	5316-502-0503	PIN, SHOULDER, HEADLESS: CHAM, 8, PHOS-CTD, 0.135 SMALLER SHANK DIA, 0.200 LARGER SHANK DIA, 0.250 SHOULDER DIA, 1.310 O/A LG, 4 COILS, TRIGGER PIN	EA	1	*	2	2	*	2	2	24	12	B-8	5
P	0	- • •	1005-614-7231	5020503 (19204) SPRING, HELICAL, COMPRESSION: S, CD-PLTD, 0.031 STK SIZE, 0.220 OD, 0.280 O/A LG, 4 COILS, TRIGGER PIN 6147231 (19204)	EA	1	2	2	3	2	2	3	3 6	100	B-8	6
P	O		1005-342-1100	1	EA	1	2	2	3	2	2	3	36	9	B-8	7
P	F	• • • •	1005-550-9182	FRAME, LOCK: 5509182 (19204)	EA	1	2	2					36	12	B-8	8
3			 													

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	(1)		(2)	(\$)		(4)	(8)		(6)			(7)		(8)	(9)	(1	10)
	Bource, maint. t recov. code		Federal stock	Description		Uelt	Qty.	đ m:	0-day d Lint. al	ls w.		0-day aint. a		per. 100 mtger.	int. alw. equip.	Illur	tration
(a) Source	(b) Maint.	(c)	number			of mess	in unit	(B)	(b) 21-50	(e)	(4)	(b) 21-60	(c)	r, alw	ot mark	(a) Fig.	(b)
				Reference Number & Mir Code Usable on (Code			1-20	26-00	100	1~20	E1-0A	100	<u> </u>	Sept.	No.	(b) Item No.
P	F	• • • •	1005-550-9801	5509801 (19204)	E	EA	ì	*	*	2	*	*	2	24	4	B-10	13
P	o		5315- 6 87-3788	COVER GROUP (M37 ONLY) PIN, SPRING: S, CD-PLTD, 0.094 DIA, 0.688 LG, 0.022 THK (FEED LEVER PIN) MS 9048-072 (96906)		EA	1	*	2	2	*	2	2	24	12	B-11	1
P	0	. .	5315-719-1238	PIN, STRAIGHT, HEADED: BELT FEED LEVER	0	EA	1	*	*	2	*	*	2	24	5	B-11	2
P	0		1005-718-8674	LEVER, BELT FEED:	。 。	EA	1	*	2	2	*	2	2	24	12	B-11	3
P	0		5315-513-5259	PIN, SHOULDER, HEADLESS: S, PHOS-FIN, SQ-END, 7/32 LG O/A (BELT FEED LEVER)		EA	1	2	2	2	2	2	2	24	12	B-11	4
P	0		1005-513-5296	·	0	EA	1	*	2	2	*	2	2	24	100	B-11	5
P	o		1005-501-3441		0	EA	1	*	2	2		0	0,	9.4		D 11	n
P	0		1005-840-3848	5013441 (19204)	0	EA	1	*	2	2		2 · 2 ·	2	24 24	10	B-11 B-11	6
P	0		1005-513-5297	8403848 (19204)	0	EA	1	*	2	2	*	2	2		100	B-11	8
P	F		1005-613-4155	ARM, BELT FEED PAWL:	o	EA	1	*	2	2	*		_ [B-11	
P	o		1005-718-8777	SLIDE, BELT FEED:	0	EΑ	1	*	2	2	*	2	2:	24	10	B-11	10
P	О		1005-601-7513	SPRING, COVER EXTRACTOR: 6017513 (19204)	°	EA	1	REF	REF	REF	REF	REF	REF	REF	REF	B-11	11
P	0		5315-815-1405	PIN, COTTER: S, PHOS-CTD, 1/16 DIA, 1/2 LG (COVER PIN AND COVER LATCH SPRING)		НD	1	REF	REF	REF	REF	REF	REF	REF	REF	B-11	12
P	o		1005-718-8642	SPRING, COVER LATCH:	0	EA	1	*	2	2	*	2	2	24	25	B-11	13
P	F		1005-840-7224	COVER ASSEMBLY:	0	EA	1	*	2	2	*	2	2	24	7	B-11	14
P	F	- • • •	1005-718-8618	8407224 (19204) PIN, COVER LATCH: S, 0.094 X 19/32 COVER LATCH KNOB	°	EA	2	*	*	2	*	*	2	24	9	B-11	15
X 1	• • • •	• • • •		7188618 (19204) KNOB: COVER LATCH 7188640	0		2		,						. .	B-11	16
1																	

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56									-		,			, 		·	
D.	(1)	'	(2)	(4)	ŀ	(4)	(B)		(6)			(7)		(8)	(9)	(1	0)
	Source meint.	- 			İ		i			·				, 100	15 W.		
	& recov	·	Federal	-	ļ		Qts.	. 80	day d			0-day		ret. ntgry	duy.	Illus	tration
		T	stock number	Description	ĺ	Unit of	inc.	30 6	unt. m	w.	m	int. a	IW.	, g	maint. 100 equ		
_ (m)	(6)	(c)	·		Ī	MOLE.	undt	(a)	(b) 21-50	(e) 51-	(a)	(b) 21–60	(e) 61~	r, a l		(R)	/h)
Boure	e Maint	.Re∞τ.		Reference Number & Mfr Code Usable of	n Code			1-20 	21 -50	51- 100	1-20	21-60	6L~ 100	F.8		(n) Fig. No.	(b) Itam
P	F			PIN, COVER LATCH: S, 0.094 X 23/32		EA	1	*	*	2	*	*	$-\frac{1}{2}$	24	9	B-11	No. 17
				7188666 (19204)	0										Ű	37.11	' '
X1		•		SHAFT: COVER LATCH	ŀ		1									B-11	18
		i		7188635 (19204)	0	•]				į				
P	F		1005-718-8643		_	EA ·	1	*	*	2	*	*	2	24	9	B-11	19
X 1				7188643 (19204) STOP: COVER LATCH	O				·							-	_
ΑI				7188621	0		Ł									B-11	20
P	D		1005-718-8625	STUD, COVER ASSEMBLY:	ΥI	EA	1								_	D 11	0.1
	_	, , , ,		7188625 (19204)	o	- Lin	•				• • • •				5	B-11	21
X 1				COVER:			1			l						B-t1	22
				8407226	0												1 2 2
				BIPOD ASSEMBLY													-
P	F		5305-515-2774	THUMBSCREW: S, PHOS-FIN, 5/16-24UNF-2A,		EA	4	2	2	3	2	2	3	36	100	B-12	1
				17/32 LG (BIPOD)			_	_	_	- [0.0	100		
_	_			5152774 (19204)	D												
P	F		5310-011-8774	• • • • • • • • • • • • • • • • • • • •		HD	2	2	2	3	2	2	3	36	10	B-12	2
				11/16 OD, 0.065 THK										•		•	
P	F		1005-731-2235	118774 (19204) LEG: BIPOD (BRAZED)		TC A		*		اہ		ا ا					_
•	-	,	1000-101-5500	7312235 (19204)	D	EA	2		2	2		2	2	24	50	B-12	3
P	F		1005-731-2238		-	EA	2	2	2	3	2	2	3	36	60	B-12	
				7312238 (19204)	D		_			Ĭ	-		"		- 00	D-12	•
P	F		1005-731-2236	LEG: SLIDING, RH (WELDED AND BRAZED)		EA	1	*	2	2	*	2	2	24	24	B-12	5
_	_			7212236 (19204)	D			•						i			
ľ	ľ		1005-731-2237	LEG: SLIDING, LH (WELDED AND BRAZED)	_	EA	1	*	2	2	*	2	2	24	24	B-12	6
Ð	E		E 2002 1 4 2 2007	7212237 (19204)	D	. .	_	_		_				_			
1	r	• • • •	0300-143-3287	SCREW, CAP, HEXAGON-HEAD: S, PHOS-CTD, 5/16-24UNF-2A X 1-1/2	ļ	EA	2	j * ∣	2	2	*	2	2	24	20	B-12	7
			·	MS 51108-29 (96906)	D												
P	F		1005-620-0952	l ' '	- 1	EA	1	2	2	3	2	2	3	36	15	B-12	. 0
				6200952 (19204)	р		_ ^	ا ً ا	"	.	"		3	30	10	D-1Z	8
P	F		1005-562-1092	·	_	EA	1	*	2	2	*	2	2	24	24	B-12	9
				5621092 (19204)	ļ	•											
				CARRYING HANDLE ASSEMBLY] .				
P	F		5310-655-9659	NUT, PLAIN, HEXAGON: S, PHOS-CTD,		EA	1	*	2	2	*	2	2	24	5	B-13	1
				1/4-20UNC-2B, 7/16 W, 7/32 THK		- -						_	[25 A G	_
-				MS 35690-403 (96906)	E												
P	F	+	5310-274-8714	WASHER, LOCK: SPLIT, LT, S, PHOS-CTD,		EA	1	*	2	2	*	2	2	24	5	B-13	2
				1/4 SCREW SIZE													
		:		MS 35337-63 (96906)	E								[ł			
			J								i		•				

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	(1) Source	_	(2)	(8)	(4)	(6)		(6)			(7)		(8)	(B)	{ (10)
	maint. & recovered	•	Federal stock number	Description	Unit of	Qty.		0-day d lint. al			10-day 1 aint. a	-	w per, 10	maint, alw 100 equip.	IIho	stra)!on
(a) Jurce	(b) Maint	(c) Recov.	_	Reference Number & Mfr Code Usable on (ineas	unit	(a) 1-20	(b) 21-50	(c) 6L- 100	(a) 1-20	(b) 21–60	(c) 51- 100	yr, al	epot m	(n) Fig. No.	(b) Item
	F	.		SCREW, CAP, HEXAGON HBAD: S, PHOS-CTD, 1/4-20UNF-2A, 3/4 LG	HD	1	*	*	2	*	*	2	24	5	B-13	No. 3
	F		5305-731-2900	MS 90725-6 (96906) SCREW, MACHINE: S, PHOS-CTD, FL-FIL-HD, NO. 10-32NF-2A	EA	1	*	2	2	*	2	2	24	12	B-13	4
	F	· · · ·		7312900 (19204) WASHER, LOCK: SPLIT, LT, S, PHOS-CTD, NO. 10 SCREW SIZE	нD	1	*	*	2	*	*	2	24	5	B-13	5
	F			MS 35338-62 (96906) GRIP: CARRYING HANDLE ASSEMBLY 7313098 (19204)	EA	1	2	2	2	2	2	2	24	24	B-13	6
1	· -	• • • •		BODY: CARRYING HANDLE, ASSY 7312977 CASING AND BARREL JACKET GROUP		. 1		· · · ·		• • • •					B-13	7
	F			(M1919A4 AND M1919A6 ONLY) PIN, SPRING: TUBULAR, COILED, S, PHOS-FIN, 1/16 NOM DIA, 9/16 LG (REAR SIGHT WINDAGE KNOB)	EA	1	*	2	2	*	2	2	24	100	B-14	1
	F		1005-600-8809	MS 39086-56 (96906) KNOB, REAR SIGHT WINDAGE SCREW: 6008809 (19204)	EA	1	*	*	2	*	*	2	24	10	B-1-1	2
	F	,	1005-501-3155	PLUNGER, REAR SIGHT WINDAGE CLICK: 5013155 (19204)	EA.	1		2	2	*	2	2	24	25	B-14	3
	F	• • • •	1005-501-3154	SPRING, HELICAL, COMPRESSION: 5013154 (19204)	EA.	1	*	2	2	*	2	2	24	100	B-14	.\$
	F		1005-515-2429	SCREW, WINDAGE, REAR SIGHT: 5152429 (19204)	EA	1	*	2	2	•	2	2	24	25	B-14	5
	F	• • • •	1005-554-5964	LEAF, SIGHT ASSEMBLY, REAR, FOLDING: 5545964 (19204)	EA	1	*	2	2	*	2	2	24	8	B-14	6
	F		5305-501-3167	SCREW, REAR SIGHT WINDAGE: 5013167 (19204)	EA	1	2	2	2	2	2	2	24	50	₿-14	7
	F		1005-513-2430	SCALE, REAR SIGHT WINDAGE: 5152430 (19204)	EA.	1	*	*	2	*	*	2	24	4	B-14	8
	F		1005-726-6108	SPRING, REAR SIGHT BASE: 7266108 (19204)	EA	1	*	•	2	*	*	2	24	10	B-14	9
	D		5315-516-2810	PIN, SHOULDER, HEADLESS: S, PHOS-CTD, SQ. ENDS, 0.312 LG O/A STOP, (REAR SIGHT LEAF)	EA	1								4	B-14	1()
	D		1005-515-9870	5162810 (19204) BUSHING: REAR SIGHT WINDAGE SCREW 5159870 (19204)	EA	1			, , , ,		,			5	B 14	11

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58	(1	1)	j	(2)	(8)		(4)	(5)		(6)			(7)		(8)	(9)))
	Sou	rce,	1	-											100	<u>.</u>		
	or re	ecov.		T-11				O+-	 ₽	D-day d		3	0-day ;	7 8	. .	r. gur	#11mm	ration
	- 60	ਹ ੇ ਹ		Federal stock	Description	j	Unlt	Qty.		iint. al		ma	aint. al	w.	v pef. ontge	maint. 100 equ		
			<u></u>	number		1	of mens	ng undt	(a)	(b)	(c)	(a)	(b)	{c}	ų a di		(R)	(b)
(a Sou	rce Ma	b) iInt. []	(e) Recov.		D-J	_ ,			1-20	(b) 21–60	51- 100	l~20	(b) 21-50	51- 100	F. 8	4	Fig.	I te m
		1			Reference Number & Mfr Code Usable on (Code						··			<u></u>	_ <u>_</u>		No.
P	O			5305-501-3258	SCREW, MACHINE: S, 0.370 MIN DIA OF HD,		EA	1	*	2	2	*	2	2	24	30	B-14	12
				-	0.373 MAX DIA OF HD	ν									į			
	•				0010200 (19204)	v						İ					n.,	10
A	ľ			E 90E 010 0017	FRONT SIGHT GROUP	- 1	HD	1				- 				90	B-14	13
r	D			5305-013-3617	SCREW, MACHINE: FL-HD, S, PHOS-CTD, NO. 10-32NF-2A X 1/4		עח	L								20	B-14	14
					MS 35244-68 (96906)	İ					1		ŀ					
Þ	Н		•	1005-556-2503	JACKET, BARREL:	ļ	EA	1				*	2	2	24	5	B-14	15
a.	4.1			1000 000 2000		s	-3.1	_					آ ا	"		"		• • • • • • • • • • • • • • • • • • • •
P	Н			1005-716-0455	JACKET, BARREL:	_	EΑ	1	.			+	2	2	24	5	B-14	16
					·	D										:		
P	F			1005-710-6949	LATCH, COVER:		EA	1	2	2	3	2	2	3	36	25	B-14	17
					,	E							i					
P	F			5305-502-0527	· · · · · · · · · · · · · · · · · · ·		EA	1	2	2	2	2	2	2	24	46	B-14	18
					S, PHOS-CTD, 5/16 24 UNF-3A, 3/8 LG								ļ					
					(BREECH LOCK CAM)				}				ĺ]		
Ð	to			1005 556 4120	5020527 (19204)	İ	EA			2	2		2	2	24	7	B-14	19
r	r		••••	1009-990-4199	CAM, LOCK, BREECH:		BA	1	,			`	4	^	24	'	p-14	19
D	o			1005.716.9948	5564133 (19204) STOP, SHORT ROUND:	•	EA	1	2	2	3	2	2	3	36	5	B-14	20
•	J			1005-110-2240	1	E	111	•	~	"	"	ן י	~		00	້	2	2 0
P	F			1005-964-9390	· · · · · · · · · · · · · · · · · · ·	_	EΑ	1	2	2	2	2	2	2	24	12	B-14	21
_	_				7791622 (19204)	E							i	Ì				
P	О			1005-614-7217	PIN, BELT HOLDING PAWL:		EA	1	2	2	2	2	2	2	24	11	B-14	22
					6147217 (19204)	E				}		ĺ]		ļ			
P	0			1005-614-7216	PAWL, BELT HOLDING:	ļ	EA	1	2	2	3	2	2	3	36	13	B-14	23
					6147216 (19204)	E				i .								
P	О	ı		1005-614-7225	SPRING, HELICAL, COMPRESSION: S, CD-PLTD,	1	EA	1	2	2	3	2	2	3	36	100	B-14	24
					0.023 STK, 0.137 OD, 0.650 O/A LG,						1	4						
					13 COILS, BELT HOLDING PAWL					•	İ			i				
	•				6147225 (19204)		EA	١,		1						5	D. 14	95
r	D		· · · ·	5320-502-0589	RIVET, SOLID: CK-HD, S, 0.218 X 0.655		ЬA	,	ļ		ļ· · · · ·	ļ		· · · ·		9	B-14	25
					REAR CARTRIDGE STOP) 5020589 (19204)	E		i			1							
D	n	,		1005-613-1959	STOP, REAR CARTRIDGE:	<i>"</i>	EA	١,								10	B-14	26
	U			1003-013-1250	6131258 (19204)	E	2311	-		ļ	l	ļ	1	ļ.,,	. , , ,		້ໍໍ	
P	D	l		5320-502-4602	RIVET, SOLID: CK-HD, S, 0.188 X 0.505	_]	EA	4		. .	ļ <i></i>	<u>L</u>	L	ļ		20	B-14	27
•	_			5526 652 1552	(MOUNT ADAPTER)	}								İ		ı		
					5024602 (19204)						1							
P	D	•		5320-502-0600	RIVET, SOLID: CK-HD, S, 0.3427 X 0.025	- 1	EΑ	4		.]	ļ		ļ]		75	B-14	28
					(TRUNNION)	- 1			1	1								
]	5020600 (19204)													
						- 1		ı	ſ	1	ı	I	1	I	1	1	ţ	

	(1)		(3)	(4)		(4)	(5)		(4)			(7)	ТТ	(8)	(9)	(1	 0)
	Source,		(*)		ŀ		-	 		ł				§ .	P. W.	701	
	maint. k recov. code		Federal				Qty.		day d)-day g		r per. ontgry	unc. equi	711111	iration
		,	stock number	Description		Unit of	inc. In							- F I	100		
(E)	(b) Maint.	(e)				maan	unit .	(a) 1-20	(b) \$L-60	(c) δ1-	(a) 1-20	(b) 21–50	(c) 5L-	A CHILD	7 Per	(a) Fig. No.	(b) Item
aoure	mains.	stecov.		Reference Number & Mfr Code Usable or	n Code			<u> </u>		100		1	100	-	<u>&</u>		No.
P	Ð		1005-614-7093	BLOCK: TRUNNION ASSY	E	EA	11.1	• • • •	, .	• • • •]		- • • •	• • • •	· • • ·	20	B-14	29
D	F		5320-502-0514	6147093 (19204) RIVET, SOLID: 60 DEG FLUSH-CK-HD, S,	-	EA	41	2	2	3	2	2	3	36	10	B-14	30
•	r	• • • • •	30 <u>2</u> 0-002 0014	0.155 SHANK DIA, 0.420 LG (EXTRACTOR													
				CAM, EXTRACTOR, FEED CAM)													
_	_		0.150	5020514 (19204)		EA	101		2	9	*	2		24	c	10 14	. 21
P	F	• • • •	1005-550-8452	CAM, EXTRACTOR: 5508452 (19204)	E	EА	4 L			2	٦.	-	2	24	6	B-14	31
P	F		1005-601-7469	CAM, FEED EXTRACTOR:	-	EA	111	*	2	2	*	2	2	24	3	B-14	32
-	-		1	6017469 (19204)	E												!
P	D		5320-515-2737	RIVET, SOLID: CK-HD, S, 0.187 X 0.437		EΛ	166				[!]				10	B-14	:33
				(BOTTOM PLATE)				İ									
P	D		5320-502-0711	5152737 (19204) RIVET, SOLID: TOP PLATE, SHORT		EA	22	<u></u>	ļ <i></i>						5	B-14	34
•		• • • •	0020 002 0,11	5020711 (19204)	į							·					
P	D		5320-502-0522	RIVET, SOLID: OVAL-CK-HD, S, 0.20 X 2.08		EA	1			· · · · · ˈ		· · · ·		- 	5	B-14	35
			1	(TOP PLATE, LONG)				1									
ъ	D		5320-502-0601	5020522 (19204) RIVET, SOLID: CK-HD, S, 0.186 X 2.557		EA]]	l		.		.,,		5	В	14 36	,
•	D		0020 002 0001	(SIDE PLATE, SMALL)]	
				5020601 (19204)		- .		1		•		İ		İ			
P	D		5320-516-0656	RIVET, SOLID: 60 DEG-CK-HD, S, PHOS-CTD,		EA	·2	.	····	· · · ·		· · · · ˈ	'		15	B-14	37
				0.187 SHK DIA, 0.495 SHK LG (SIGHT BASE) 5160656 (19204)	E				İ								
P	D		5320-502-0509	RIVET, SOLID: CK-HD, S, 0.155 X 0.655	_	EA] 4	ļ.,.,	ļ		ļ				10	B-14	38
				(BELT HOLDING PAWL BRACKET)		 				1	ļ	İ		ŀ			ŀ
				5020509 (19204)			11		•		•					 B-14	39
Х			* * * * * * * * * * * * * * * * * * * *	CASING ASSEMBLY: 7114037	D	i '''	╽ "	* * * * *								"	(
х				CASING ASSEMBLY:			. 1	.	ļ	ļ			ļ		,	B-14	40
				6535358	В			i									
				CASING AND BARREL JACKET GROUP		ļ											
D	F		5215_Q45_4921	(M37 ONLY) PIN, SPRING: TUBULAR, COILED, S, PHOS-FIN	_	EA	l n	REF	 REF	REF	REF	REF	REF	REF	REF	B-15	1
· ·	r		0010-040-4201	1/16 NOM DIA, 9/16 LG (REAR SIGHT	•		"					[ļ
			}	WINDAGE KNOB)						1	ì		İ	1	<u> </u>		
D			1005 400 0000	MS 39086-56 (96906)	V	D 4	H	DEE	bee	DEF	DEE	pre	D 52 52	चन्न प्र	REF	B-15	2
r	ľ		. 1005-600-8809	KNOB, REAR SIGHT WINDAGE SCREW: 6008809 (19204)	v	EA	1	, plest	LEGE	LET	Less	10126	LEF	, ELE	RUBE.	D-19	~
P	F		1005-501-3155	PLUNGER, REAR SIGHT WINDAGE CLICK:	•	EA	П	REF	REF	REF	REF	REF	REF	REF	REF	B-15	3
p	T.		1	5013155 (19204)	V			L	 	hee	b DE), pp	D DE	DEE	D EEE	D 16	
ري 190	r	• • •	. 1005-501-3154	SPRING, HELICAL, COMPRESSION: 5013154 (19204)	v	EA	;	PCEP	KEF	LCRE.	icest.	CEF	EC124	REF	REEST.	B-15	"
_			I	0010104 (1920.1)	٧	ł	I	1	I	1	1	I	I	1	ı	1	ı

	(1) Source, maint. Is recoved		(2) Federal stock	(4)	(4)	(5) Qty.		(6) 30-day	ds.		(7) 30-day	gs.	198	(9)		(10) Z
(a)	(b)	(c) Recov.	aumber	Description	Unit of meas	ine. In unit	 "	mint. m		 	aint, s		ilw per. p enter:	msin 100 ec	 	T
	<u> </u>	necov.		Reference Number & Mfr Code Usable on C	:		1-20	(b) 21-50	(c) 5!- 100	(n) 1-20	(b) 21-60	(c) 6L~ 100	equip	1 1 1	(a) Fig. No.	(b) Item
P	F	• • • •	1005-515-2429	SCREW, WINDAGE, REAR SIGHT:	EA	- -	I DEG	DEE	<u> </u>	DEE			-	_ <u>~</u>	No.	No.
P	F	- 1	1005-554-5964	5152429 (19204)	v		116151	TEF	REF	REF	KES.	HEEF	REF	REF	B-15	5
	-		**************************************	6545064 (10904)	EA	;	REF	REF	REF	REF	REF	 Ref	REF	REF	B -15	
P	F		5305-501-3167	SCREW, REAR SIGHT WINDAGE:	V	ļ	ļ	ı			l	i			D-1.	6
_	_			5013167 (19204)	v EA	2	REF	REF	REF	REF	REF	Ref	REF	REF	B-15	7
P	F	• • • • •	1005-515-2430	SCALE, REAR SIGHT WINDAGE:	' EA	 ,	Der	D Do	n		L					
Þ	io:			5152430 (19204)	v l EA	'	urer	REF	KEF	REF	REF	REF	REF	REF	B-15	8
•	Г		1005-7266108	SPRING, REAR SIGHT BASE:	EA	1	REF	 REF	RRF	DPF	D DE	OPE	D DO	REF		
P	Ð]	5315-516-2810	7266108 (19204)	v			1.2.2	T. D.	1566	1 F 12E	KENT	reist.	KEF .	B-15	9
				PIN, SHOULDER, HEADLESS: S, PHOS-CTD, SQ. ENDS, 0.312 LG O/A STOP,	EA	1	.	 .				.		REF	B-15	10
				(REAR SIGHT LEAF)		ľ	1			ĺ					D 10] 17
D	D		ļ	5162810 (19204)	,					ļ				[
r	D	••••	1005-515-9870	BUSHING: REAR SIGHT WINDAGE SCREW	' EA	1	1									
P	О	- 1		5159870 (19204)	v	ļ [*]	l							REF	B-15	11
	•			SCREW, MACHINE: 8, 0.370 MIN DIA OF HD, 0.373 MAX DIA OF HD	EA] 1	REF	REF	REF	REF	REF	e Regi	REF		Dir	1.5
			•	5013258 (91204)	_		<u> </u>						1,417,	TUST	B-15	12
A	F			FRONT SIGHT GROUP	/				ľ					l		
₽.	F		5315-597-4297	PIN, SPRING: S, CD-PLTD, 0.078 DIA, 3/4 LG	EA		· · · <u>·</u>			• • • • • •	• • • •	 .			B-15	13
				OUTS THE (COVER DETENT PAWL)	BA	1		2	2	*	2	2	24	3	B-15	14
	F		1005,809,9106	585900 (19204) PAWL, COVER, DETENT:)				Į	Ì	I	l	1			
				8407999 (10904)	EA	1		*	2	*	*	2	24	5	B-15	15
?]	F'		1005-840-7222	SPRING, HELICAL, COMPRESSION: S, CD-PLTD,	,			ı	1	- 1		7		ľ	D-10	15
				W/DICHROMATE-DIP, 0.045 DIA STK, 0.255 OD,	EA	2	*	2	2	*	2	2	24	200	B-15	16
			1	0.934 O/A LG, 13 COILS, COVER DETENT PAWI.						į			ĺ	ļ		
, ,	o .		F	8407222 (19204)	•]								
				PIN ASSEMBLY, BELT HOLDING PAWL:	EA	2	2	2	2	2	9	ار	24	24	D 18	17
, (Э.] :		7188774 (19204) PAWL, BELT HOLDING:	4			-	-	~	-	-	2.4	F4	B-15	17
_				7188878 /10084 \	EA	1	2	2	3	2	2	3	36	10	B-15	18
, () .	1		SPRING, HELICAL, COMPRESSION: S, CD-PLTD,	i	_	_[_ [ļ		- 1			_		
		Į		0.023 STK, 0.137 OD, 0.650 O/A LG	EA	i	2	2	3	2	2	3	36	100	B-15	19
		İ		13 COILS, BELT HOLDING PAWL	<u> </u>			Ī	i							
	יי	Ι,		6147225 (19204)												
•	-	· ' '	1005-718-8655	STOP, REAR CARTRIDGE:	EA	1	2	2	2	21	ا,	2	24	1n	D 15	00
•	,		1005-718-8701	7188655 (19204) CHUTE LINE:			_	_	1	["	-			10	B-15	20
				1 MACTILL 1400/67	EA	1	2	2	2	2	2	2	24	24	B-15	21
		•	ı	O (19204)				- 1]			_ [- "	21

				(2)		(4)	(5)	Γ.	(6)		-	(7)		(0)	(9)	(1	0)
	(1)	ļ	(\$)	(• f		ί-,	``'		,			` •		8			
	Source, maint.									.	•	0-day g		# E	4	Dlu	tration
4	ooge r recov	· [Federal			Unit	Qty.	123.6)-day d int. al	w.	Ites	int. 2	₩.	per.	maint. 100 equ		
		,	stock number	Description		of	1n	<u> </u>									
4=1	(6)	(e)	HILLIAM		. !		unit	(R) 1-20	(b) 21–60	(c) 61-	(a) 1-20	(b) 21-50	(c) 51-	- 8	200	(n) Fig.	(b) ltem
Bource	Maint.	(e) Recov		Reference Number & Mfr Code Usable on	Code					100	i		100)-t	ا لم	No,	No.
D	F	_Li		STOP, FRONT CARTRIDGE:	<u>-</u>	EA	1	2	2	2	2	2	2	24	5	B-15	22
•	•		1000 110 2000		0			į									
P	F		5305-502-0527	SCREW, MACHINE: SLTD-DRIVE, SGLE CHAM,	ļ	EA	1	2	2	2	2	2	2	24	46	B-15	23
_	_			S, PHOS-CTD, 5/16-24UNF-3A, 3/8 LG													1
			'	(BREECH LOCK CAM)			 						'				
				5020527 (19204)	•		İ								_		
₽	F		1005-556-4133	CAM, LOCK, BREECH:		EA	1	*	2	2	*	2	2	24	7	B-15	24
				5564133 (19204)			l	1 .	_		_ !						۱
P	F		1005-092-8972	BEARING, BARREL, FRONT:	_	EA	1	2	2	2	2	2	2	24	8	B-15	25
				0114110 (10-01)	0	*		_	_	_			ا _ ا	0.0		D 15	90
P	0		1005-517-0491	LOCK, BARREL BEARING:		EA	1	2	2	3	2	2	3	36	57	B-15	26
_				5170491 (19204)	-	un	1	ļ	1	<u> </u>					20	B-15	27
P	D		6305-013-3 6 17	SCREW, MACHINE: FL-HD, S, PHOS-CTD,		HD	1	1		l	ļ <i>.</i>	• • • •	l	`	20	"۱۰۰	" '
				NO. 10-32NF-2A X 1/4			1			Į .			i	İ		İ	ļ
n	47		1005-556-2503	MS 35244-68 (96906) JACKET, BARREL:		EA	1	l	l	1		2	2	24	Б	B-15	28
r	H		1000-000-2003	5562503 (19204)	S		1		l	l		_	•	}		}	
M	0			WIRE, STEEL, CARBON:		l	ļ	 	ļ		1	 .		 		B-15	29
112	•				O			1				ļ				=	
P	F		5305-313-9434	SCREW, CAP, SOCKET HEAD: RETRACTING		EA	4	2	2	2	2	2	2	24	50	B-15	30
_				BAR GUIDE						į .				1		ļ	
			1	8414823 (19204)	O				١.	1 .	١.	l _	<u> </u>	١]	
P	F		1005-738-2248	GUIDE, RETRACTING-BAR, FRONT: 8, 0.500 W,		EA	1	*	2	2	*	2	2	24	8	B-15	31
				0.295 H, 1.750 O/A LG, 2 HOLES	_			1			1	1		1			1
				8414732 (19204)	0		١.	۱.	2	2		2	2	24	8	B-15	32
P	F		1005-738-2249			EA	2	'	*	1 ~		*	1 -		"	D -13	102
				0.157 H, 1.750 O/A LG, 2 HOLES	Ω]									
A	10			8414733 (19204) RETRACTING BAR GROUP	J] 1		 		1]]	 	.	B-15	33
A D	r F		5320-502-0514			EA	$\frac{1}{4}$	2	2	3	2	2		I	10	B-15	34
•	1	• • • •	0000-005-0014	0.155 SHANK DIA, 0.420 LG (EXTRACTOR							1			į	1		1
				CAM, EXTRACTOR, FEED CAM)]			1					ĺ			
				5020514 (19204)				1				1]	
P	F		1005-840-1861			EA	1	. •	•	2	*	*	2	24	3	B-15	35
_	_			8401861 (19204)	0		-			Ĭ			ļ		j		
P	F		1005-718-8694	1		EA	1	. *	*	2	*	*	2	24	3	B-15	36
				7188694 (19204)	0]	•						_		
P	D		5320-502-0601	· ·		EA	2	¦ }	4			\ 		1	3	B-15	37
			}	(SIDE PLATE, SMALL)								İ					
				5020601 (19204)			ļ			Į							
						ì	}			1	1			}	1		
•			1	5020601 (19204)		1		-	1				1	1		1	
<u> </u>			I	!		i	ı	1	ŀ	i	ı	ı	ı	1	•	!	ı

62	 .	401		1								· — · — —			. ~			
~		(1) Source,		(\$)	(8)		(4)	(5)		(6)			(7)		(8)	(9)	(10)
		maint.		-											Ĕ	a q	£81	tration
		ebbo		Federal stock		1	17mls	Qty.		0-day d lint. al			0-day aint. s		yer.	nt. equi	11101	CFR(1)TH
-			Τ	number	Description		Unit of	ine.			<u> </u>		t	1	≛ 🖁	100		T
	(a) Source	(b) Maint.	(c) Recov	_		i	meas	unit	(a) 1-20	(b) 21-50	(c) 61-	(a) 1-20	(b) 21-60	(c) 51-	r. al	Por 1	(a) Fig.	(b) Item
;	<u> </u>	<u> </u>			Reference Number & Mfr Code Usable on	Code					100			100	1	ă°	No.	No.
	•	D	• • • •	5320-515-2737	RIVET, SOLID: CK-HD, S, 0.187 X 0.437		EΑ	16								10	B-15	38
					(BOTTOM PLATE) 5152737 (19204)													
1	?	D		5320-502-4602	RIVET, SOLID: CK-HD, S, 0.188 X 0.505		ĒΑ	4								20	B-15	39
					(MOUNT ADAPTER)			-						ļ · · · ·		20	D.19	1.03
		.		7000 F00 0044	5024602 (19204)	l												i
	•	D	• • • •	5320-502-0711	RIVET, SOLID: TOP PLATE, SHORT	l	EA	2				- - -				5	B-15	40
Ę	•	D		5320-502-0522	5020711 (19204) RIVET, SOLID: OVAL-CK-HD, S, 0.20 X 2.08		EA	1								_		
					(STOP PLATE, LONG)		EA	1			• • •	· • • ·				5	B-15	41
	_	_			5020522 (19204)													
ŀ	•	Đ	• • • •	5320-502-0509	RIVET, SOLID: CK-HD, S, 0.155 X 0.655		EA	6						ļ		10	B-15	42
				j	(BELT HOLDING PAWL BRACKET) 5020509 (19204)										ŀ			
E	•	D	<i>.</i> .	5320-502-0600	RIVET, SOLID: CK-HD, S, 0.3427 X 2.025	-	EA	2								75	D 15	1.0
					(TRUNNION)		2.1	-			i i	- , , -				'3	B-15	43
					5020600 (19204)			!										
	KI	• • • •	• • • •		CASING ASSEMBLY:			1) }		B-15	44
					8414735	0				<u> </u>								
t	,	tr		5200 £15 0004	FRONT SIGHT GROUP													
•		r		2000-019-0004	BOLT, SHOULDER: S, PHOS-FIN, FL-HD, 0.310 IN. 0.005 DIA OF HD (BEARING,		EA	1	*	2	2	*	2	2	24	10	B-16	1
					FRONT SIGHT)													
					5156884 (19204)	v												
F	•	F	· · · ·	1005-840-1980	POST, FRONT SIGHT, ASSEMBLY:		EA	1	*	2	2	*	2	2	24	10	B-16	2
t	>	F		5215.040.1099	8401980 (19204) DIN CTD AIGUID MEADI EDG. DODGE C	v	ъ.	_	_			_						
•		r		0010-040-1920	PIN, STRAIGHT, HEADLESS: DOWEL, S, 0.063 X 0.390 (FRONT SIGHT POST)		EA	2	*	2	2	*	2	2	24	10	B-16	3
					8401923 (19204)	v												
F	•	F		1005-840-1976	BLADE, FRONT SIGHT:		EA	1	2	2	3	2	2	3	36	12	B-16	4
		173		1005 010 1005	8401976 (19204)	v												
ľ		r		1005-840-1975	NUT, ADJUSTING, FRONT SIGHT: BLADE	τ,	EA	1	*	2	2	*	2	2	24	8	B-16	5
F	•	F		1005-840-1979	8401975 (19204) PLUNGER, POST, FRONT SIGHT:	v	EA	١,	*	n	2	*	_ ا	٦		l . i	D . n	
			- , - ,		8401979 (19204)	v	1344	1		2	2	_	2	2	24	1 1	B-16	6
F	•	F		1005-840-1977	SPRING, HELICAL, COMPRESSION: S, FRONT	Ì	ΕÁ	1	*	2	2	*	2	2	24	100	R-16	7
				1	SIGHT PLUNGER, 0.020 DIA STK, 0.123 OD,											- _		•
					14 COLLS	**												
2	K 1				8401977 (19204) POST, FRONT SIGHT:	V		1									D 10	6
_			- -		8401978	v	• • •	*	· • • •			• •		ļ · · · ·		• • • •	B-16	, 6
				Į		•												
				1		1	•						I	l	l	i		l

						745 T			(6)			(7)		(8)	(8)	(19)
_	(1) Source, maint.		(\$)	(8)		(4) Unit	(5) Qty. inc.		day d int. al			0-day g aint. air		ontger.	maint, aiw. 100 equip.	Hlust	ration
	code		Federal stock number	Description		of mens	in unit	(a) 1-20	(b) 21-50	(c) 51-	(a) 1-20	(b) 21-50	(e) 61-	yr, alw	epot m per 10	(a) Fig. No.	(b) Hem
(a) Source	(b) Maint.	(e) Recov		Reference Number & Mfr Code Usable on C	Code			 		100			100	24	25	B-16	No.
P	F		5315-515-6881	PIN, SHOULDER, HEADLESS: S, PHOS-CTD, SQ. END, 0.546 MIN LG O/A, 0.562 MAX LG O/A (FRONT SIGHT)	v	EA	1	*				2		24			
P	F		1005-209-8680	5156881 (19204) SPRING, HELICAL, COMPRESSION: S, 0.034 DIA STK, 0.224 OD, 1.000 O/A LG, 15 COILS (FRONT SIGHT BODY)	, I	EA	1	*	2	2	*	2	2	24	100	B-16] [) i
P	F		1005-714-2261	5156882 (19204) BODY: FRONT SIGHT BRACKET 7142261 (19204)	v	EΑ	1	2	2	3	2	2	3	36	8	B-16	11
₽	F		5315-718-8615	RETRACTING BAR GROUP (M37 ONLY) PIN, STRAIGHT, HEADLESS: S, PHOS-CTD, 0.0615 MIN DIA, 0.0625 MAX DIA (RETRACTING-BAR LOCK)		EΑ	1	2	2	3	2	2	3 	36	36	B-17	1
P	F	. .	1005-718-8671	7188615 (19204)	0	EA		1 *	2	`		2		24	10	B-17 B-17	2
P	F		1005-718-8614	PLUNGER, RETRACTING BAR LOCK:	o	EA		¹ '	` `	2 2	·	"		1	i		
P	F		1005-502-0541	7188614 (19204) SPRING, HELICAL, COMPRESSION: S, 0.028 DIA STK, 0.175 OD, 12 COILS, RETRACTING BAR GUIDE PLUNGER		EΑ		1 '	* '	2 5	²	* 2	1 2	2 24	100	B-17	i -1
P	F		. 4730-718-8654	5020541 (19204)	0	EA		1	*	2 :	2	* 2	: :	2 24	5	B-17	5
P	F		. 1005-718-8657	7188654 (19204)	O,	EA	. 	1	*	2	2	* 2	2	2 24	100	B-17	6
			1005 310 501	(19204)	0	EA		1	2	2	2	2 2	2	2 2	1 5	B 17	7
r P	F		. 1005-718-591 . 1005-738-224	7185915 (19204) 7 GUIDE, RETRACTING-BAR, REAR; U/ON	0	EA		1	*	2	2	*	2	2 2	1 A	B-17	8
				CASING ASSEMBLY 8414731 (19204) REPAIR PARTS FOR TRIPOD MOUNT, M2 TRAVERSING AND ELEVATING MECHANISM ASSEMBLY								*	2	9 9	4	5 B 18	
P	F	R	1005-557-462	0 MECHANISM ASSEMBLY, TRAVERSING AND ELEVATING: 5574620 (19204)	w	E		1		1	1	ļ		İ		8 18 18	
P	O		5305-513-998	9 SCREW, MACHINE: S, BUTTON HD, PHOS- CTD, NO. 10-32NF-2A, 5/16 LG	w	E,	^]	1	2	2	3	2	2	3 1	6 8		
క్ష				5139989 (19204)	VY				ļ	I	1		-	I	I	l	1

2 -	•	(1)		(2)	(4)	I	(4)	(B)	-	(6)			(7)	·	(8)	(9)	(1	0)
		Source, maint.		-						-					901	ip.		
		code	·	Federal stock number	Description .		Unit of	Qty.		0-day d dat. ab			0-day ş sint. s		e per.	maint. 100 equi	Hithe	tration
8	(a) outes	(b) Mulnt.	(a) Recov		Madawayaa Musakaa ta hiika Mada		mees	unit	(m) 1-20	(b) 21-60	(c) 51- 160	(m) 1-20	(b) 21-50	(c) 51-	Fr. alv	Most m	(a) Fig. No.	(b) Item
P		[* 	WASHER, LOCK: S, EXT-TEETH, PHOS-	Code	ĒĀ	1	2	2	3	2	2	3	36	24	B-18	No.
_					l '	w			_									
P		F		1005-519-4313	LEVER, TRAVERSING SLIDE LOCK:		EA	1	2	2	3	2	2	3	36	5	B-18	4
Þ		F		1005-513-9988	5194313 (19204) SCREW, TRAVERSING SLIDE LOCK:	w	1D A			ایا		۰		ا ا	۱ ا	***	5 40	_
•		ľ		1000-010-9900	l <u>.</u>	w	EA	1	2	2	2	2	2	2	24	10	B-18	5
P		o		1005-305-0725	SPRING, HELICAL, TORSION: 0.040 DIA	"	EA	1	2	2	3	2	2	3	36	24	B-18	6
					STK, 0.427 ID, 0.507 OD, 2 COILS	ļ	22.1			"	ŭ	_	*	١	30	44	D-10	ן ט
				<u> </u>	i • • • • • • • • • • • • • • • • • • •	w												
P		F		5310-061-7325	NUT, SELF-LOCKING, HEXAGON: 8,		HD	1	*	2	2	*	2	2	24	8	B-18	7
					CD- OR ZN-PLTD, 1/4-28UNF-3B,													
ь		27		1005 515 4100		w					_					_		
r		r		1005-517-41 92	WASHER, THRUST: S, PLAIN, PHOS-		EA	1	2	2	2	2	2	2	24	8	B-18	8
					BLK-FIN, 17/64 ID, 0.500 OD, 0.062 THK TRAV SCREW NUT 5174192 (19204)	w												
P		F		5310-935-3750	NUT, SELF-LOCKING, HEXAGON: S. PHOS-	"	EA	1	*	2	2	*	2	2	24	8	B-18	9
					CTD, 5/16-24UNF-3B, 1/2 W, 11/32 THK					~	_					Ĭ	10 10	, ,
				 		w				1								
P		F		1005-615-8375	HANDWHEEL, TRAVERSING:		EΑ	1	2	2	2	2	2	2	24	4	B-18	10
		_			l ' '	w												
P		F		1005-915-5615	SPRING, HELICAL, COMPRESSION: S,		EA	1	*	2	2	*	2	2	24	6	B-18	11
					BLK-OXIDE-FIN, 0.017 STK SIZE, 0.051													
Р		F		1005-517-1495	ID, 0.085 OD, 0.360 FREE O/A LG, PIN, CLICK, ELEVATING, AND TRAVERSING		ĒΑ	1	*	₆			ا ا	n	ایما	_	D 10	1.0
•		•		1000 017-1430	MECHANISM: S, CONE-PT, BLK-OXIDE FIN,		EA	•	-	2	- 2	,	2		24	6	B-18	12
					· · · · · · · · · · · · · · · · · · ·	w												i
P		F		4	RING, TRAVERSING MECHANISM CLICK:		EA	1	*	2	2	*	2	2	24	6	B-18	13
					5174175 (19204)	w												"
P		F		4730-517-1491	NUT, UNION: LOCKING TRAVERSING		EA	1	*	2	2	*	2	2	24	8	B-18	14
				i	SCALE	1							·					
D		F		h	5171491 (19204) DIAL, SCALE: TRAVERSING MECHANISM		EA	٦.	*	اما	n		ا ا	ا ا	ا ره	_	20.40	
•		Г		1000-017-1452	· · · · · · · · · · · · · · · · · · ·	w	6A	1		2	Z		2	2	24	6	₿-18	15
X	ı				SCREW, TRAVERSING	"		ı		 .				:			B 18	16
			•		· · · · · · · · · · · · · · · · · · ·	w		•		` `	•••] · · · · [1 ,,
P		Ę		5315-616-5517	KEY, WOODRUFF: S, 3/32 X 5/16 (NO.207)		EA	1	*	2	2	*	2	2	24	10	B -18	17
_		•			`	W												
X	1	.			YOKE: UPPER ELEVATING SCREW	E		1		 	•						B-18	18
D		F		5240 517 4319		W	To a li		*				_	ا ا	ا ۱٫۰	_	73	
r		ľ			PIN, QUICK RELEASE: 5174113 (19204)	w	EA	i	•	2	2	•	2	2	24	5	B-18	19
				1		"												
											-							

_	(1) Source, maint.		· (D)	(*)	(4)	(1)		(4)	:		(7)		(a) (b)	alw.		10)
	eode	•	Federal stock number	Description	Unit	Qty.	3i ms	0-day d	la iw.	.a m	0-day i	gs lue,	w per. entgry	meint. a 100 equip	Hijur	eration.
(a) Jource	(b) Maint.	(e) Recov.		Reference Number & Mfr Code Usable on (2008.0	unit	(a) 1–20	(b) 21–60	(c) 51- 100	(a) 1-20	(b) 21-50	(e) 51- 100	diups	epoc m	(a) Fig. No.	(b) Llem
	F			CHAIN ASSEMBLY, SINGLE LEG: MACHINE GUN FASTENING PIN (ELEV SCREW JOINT PIN)	EA	1	*	2	2	*	2	2	24	5	B-18	No. 20
	F		4030-262-1571	5141460 (19204) HOOK, CHAIN: S, 0.105 X 15/16 REACH 506883 (19204)	w EA	2	*	2	2	*	2	2	24	5	B-18	21
		• • • •	• · · · · · · · · · · · · · · · · · · ·	CHAIN AND SWIVEL: (FOR ALTERNATE, SEE CHAIN ASSEMBLY, 5141460) 7122102		1									B-18	22
	F		1005-840-8768	STOP, UPPER ELEVATING SCREW:	W EA	1	*	2	2	*	2	2	24	6	B-18	23
	F			, , , , , , , , , , , , , , , , , , ,	W EA	1	*	2	2	*	2	2	24	8	B-18	24
1	 F			SCREW: ELEVATING, LOWER 6108210 RING: CLICK, ELEV HANDWHEEL	W]	l						B-18	25
	F				W EA	1	•	2	2 2		2 2	2 2	24 24	6	B-18	26
	F			6108211 (19204) POINTER, DIAL:	W EA	1	*	2	2	*	2	2	24	6	B-18 B-18	27 28
l			* * * * * * * * * * * * * * * * * * * *	SCREW: ELEVATING, UPPER	W	. 1							. , ,		B-18	29
	F		1005-919-7273	PLATE, SCALE: ELEVATING SCREW, UPPER	W EA	2	•	*	2	*	*	2	24	10	B-18	30
	F	• • • •	5305-514-0612	SETSCREW: S, FIL-HD, NO. 3-48UNC-2 X 3/8, LOCK, ELEVATING HANDWHEEL	EA	1	*	2	2	*	2	2	24	10	B-18	31
	F		5340-513-9995	PIN, STRAIGHT, HEADLESS: S, 0.128 DIA X 3/32 LG, HANDWHEEL	W EA	1	2	2	2	2	2	2	24	6	₿-18	32
	f			5130005 (19204) SPRING, HELICAL, COMPRESSION: S, BLK-OXIDE-FIN, 0.023 STK SIZE, 0.074 ID, 0.120 OD, 0.360 FREE O/A LG, 7-1/2	EA	1	2	2	2	2	2	2	24	6	B-18	33
	F		5315-915-8174	COILS 11010523 (19204) PIN, STRAIGHT, HEADLESS: S, PHOS- FIN, 0.125 MAX DIA, 0.190 LG, 1 END CHIN, 1 END SQ 11010522 (19204)	EA	1	2	2	3	2	2	3	36	8	B-18	34

8	(1)		(1)	(\$)		(4)	(5)		(6)	—Т		(7)	_T	(8)	(9)	(1))
	Source, maint k recov. code	•	Pederal stock	Description.		Unit	Qty.	: 84 ma	0-day d dut. al		\$1 111 1	0-day p ilnt. al	(S W,	7 per. 100 cotery.	equip.	Illust	ration
(a) Source	(b) Maint.	(a) Recov.	pumber			meas	in unit	(a) 1-20	(b) 21-60	(c) 51-	(a) 1-20	21-50	(c) 51-	F. E.	200 Tage	(a) Fig. No.	(b) Hem
	<u>L</u>	<u> </u>	}	Reference Number & Mfr Code Usable on	Code		·			100		·	100	<u></u>	<u>. 6</u> .		No.
P	F		5315-051-8636	PIN, SPRING, TUBULAR SLOTTED: PHOS CTD, 3/32 NOM DIA, 9/16 LG MS 16562-120 (96906)	w	EA	1	*	2	2	*	2	2	24	100	B-18	35
F	ł.		1005-518-9757	STOP, ELEVATING SCREW: LOWER, ASSY 5189757 (19204)	w	EA	1	2	2	2	2	2	2	24	6	B-18	36
X 3				SLEEVE: ELEVATING MECH 6195549	w		1				- · · ·					B-18	37
X1				PLUC SERRYR RERVATING	w		1			<u> </u>	,.		. -	 		B-18	38
P	D		5320-050-5832		W	EA	1			, .	• • •			10			
				HEAD AND LEG GROUPS								j	ĺ		-		
P	O		5315-903-3971	PIN, COTTER: S, PHOS-CTD, 1/8 DIA, 1-1/4 LG		EA	1	2	2	2	2	2	2	24	50	B-19	1
P	О		5310-513-9964	MS24665-834 (96906) NUT, SLOTTED, HEXAGON: S, PINTLE BOLT 9/16-18NF-2, 25/64 THK 5139964 (19204)		EA	1	2	3	6	2	3	6	72	24	B-19	2
P	0		5306-513-9973	• · · · · · · · · · · · · · · · · · · ·		EA	 	*	2	2	*	2	2	24	8	B-19	3
n	E.		1005 555 0222	5139973 (19204)	W	EA	ļ,		2	3	2		3	36	21	B-19	4
Ţ	r	- • •	1005-555-9332	5559332 (19204)	W]				"	-	"				-1
₽	F	- • ·	5310-011-5728	NUT, PLAIN, HEXAGON: S, PHOS-CTD, 1/4-28UNF-2B, 7/16 W, 7/32 THK 115728 (19204)	w	EA	4	2	2	3	2	2	3	36	20	B-19	5
P	F		. 5306-516-9880	l	••	EA	2	*	2	2	*	2	2	24	8	B-19	6
P	F		. 1005-555-9333		w	EA	1	2	2	3	2	2	3	36	10	B-19	7
P	F		5310-011-4942	NUT, PLAIN, HEXAGON: S, PHOS-CTD, 3/8-24UNF-2B, 9/16 W, 21/64 THK		HD	3	2	2	3	2	2	3	36	15	B-19	Ŗ
P	F		5306-516-9879	114942 (19204) BOLT, MACHINE: S, HEX-HD, 3/8-24NF-2 X 1-3/4, FRONT LEG 5169879 (19204)	W	EA	1		2	2	•	2	2	24	8	B-19	9
			· I]	

	(1) Source,	_	(B)	(■)		{0}	(8)		(0)			(7)		(8)	(0)	l t	10)
	maint. t recov		Federal stock number	Description		Unit of	Qty. inc. in	3(me	0-day d	is w.		0-day		ontgey.	maint, alw.	Elly:	d ration
a) urce	(b) Maint	(a) . Recov.				meas	unit	(q.) 1–20	(b) 21-50	(c) 51-	(a) 1-20	(b) 21-50	(e) 61-	F. Stuite	10 14 14 14 14 14 14 14 14 14 14 14 14 14	(n) Fig.	(b) Uen
	 	<u> </u>		Reference Number & Mfr Code Usable on (Code					100			100	1	👸 🦰	No.	No.
	r		1005-610-8195	4100105 (4000 A		EA	1	*	2	2	*	2	2	24	4	B-19	10
	ir .		5306-516-9882		W	_											
			0300-010-9002	,	- 1	EA	2	*	2	2	*	2	2	24	8	B-19	11
				X 1-2/2, REAR LEG 5169882 (19204)	į				i					•		f	
	F	R	1005-555-9337	LEG ASSEMBLY: REAR, RIGHT		l	:	_		_	_	_					
				FEEDRAM (ANALY)	w	EA	L	•	2	2	*	2	2	24	4	B-19	12
	F		5315-514-0004	PIN, STRAIGHT, HEADLESS: S, SQ-ENDS,	"	EΑ	1					9	_ ا	۱.,	ا م ا	7.40	
				0.184 MIN DIA, 0.186 MAX DIA	i	- LA	1		-	4	•	Z	2	24	6	B-19	13
				F145551445544	w												
	F		1005-513-9959	LATCH: SLEEVE		EA	1	2	2	2	2	2	2	24	4	B-19	14
	_		i		w	1			_		_	_]	515	''
	F	••••	1005-513-9997	SPRING, HELICAL, COMPRESSION: 8,		EA	1	2	2]	3	2	2	3	36	50	B-19	15
				SLEEVE LOCK, 0.05 DIA STK, 0.300 OD, 9 COILS		l			,						!		•
•				, , , , , , , , , , , , , , , , , , ,	W												
. 1	F	· • • •	1005 555 0220	LEG GROUP:	w		1									B-19	16
	E.		1000-000-900	LEG: REAR LEFT		EA	1	*	2	2	*	2	2	24	4	B-19	17
	F		5306-516-9881	5559338 (19204) BOLT, MACHINE: S, HEX-HD, 1/4-28NF-2	W				ا ا		_						
	-		0000 010 0001	X 1-3/8, TRIPOD HEAD		EA	2		2	2	*	2	2	24	8	B-19	18
				5160991 (19204)											l		
	F		1005-513-9962	SPACER, SLEEVE: S, TUBING, TRIPOD HEAD,		EA	2	*	2	2	*	2	2	0.4	اما	D 10	٠.,
				0.255 ID, 3/8 OD, 0.880 LG		I			"	*	_	_ ~		24	6	B-19	19
			1		w										-		
	F		5305-514-1950	SCREW, MACHINE: S, HEX-HD,		EA	2	*	2	2	*	2	2	24	8	B-19	20
			[1/4-28UNF-2A X 1/2, PINTLE LOCK HOUSING												22 2 47	
	177		5010 550 1100		w	į											
	r	• • • •	5310-550-1130	WASHER, LOCK: S, INT-TEETH,		HD	2	2	2	3	2	2	3	36	12	B 19	21
				PHOS-CTD, 1/4 SCREW SIZE											!		
	F		1005-610-8986	MS 35333-40 (96906) LOCK ASSEMBLY, PINTLE:	W	٦. ا								-			j
	•		1000 010 0500	######################################	nz	EA	1	7	2	2	*	2	2	24	6	B-19	22
	F		5315-050-5490	PIN, STRAIGHT, HEADLESS: CHAM,	W	EA	7										
				PHOS-CTD, 1/8 X 7/8	[na	1	_ [2	2	7	2	2	24	6	B-19	23
				F0F400 440-000	w			1									
	F	• • • •	1005-514-1080	CAM, PINTLE LOCK RELEASE:		EA	•	*	2	2	*	2	2	24	5	B-19	24
					w				- ~	_ [-		24		15.12	24
1	• • • •		•••••	COLLAR, SHAFT: S, 0.327 ID,	•		1	i	. [,	.,,.					B-19	25
				1/2 OD,	}	j				l 1							
				19/32 LG 5141081	W	į											
				15/32 LG 5141081		Ĭ			1								
				_]	[l								

00 00		(1)	<u>-</u>	1	(2)	(3)		(4)	(6)	<u> </u>	(6)		·	(7)		(8)	(9)	T 6	10)
		Sourc majni k reco	ኒ ሃ.		•					ĺ						욹.	1 .		tration
		eode	· · · · · ·	_	Federal stock number	Description		Unit	Qty.	a mi	0-day d Lint. al	is lw.		0-day aint. a	w.	anterey.	meint, elw 100 equip.		ar i Mrenik
,	(a) Bource	(b) Main	L. Rec))¥.				of Mosas	in unit	(a) 1-20	(b) 21–50	(c) 51- 100	(a) 1-20	(b) 21–60	(0) 61-	T T T		(a) Fig. No.	(b) Item
ť	-	<u></u>	1	100		Reference Number & Mfr Code	Usable on Code		Ĺ		L	100			100	1.2	<u>\$</u> ^	No.	No.
•		Г	- • •	. 100	5-514-2877	SPRING, HELICAL, COMPRESSION: S, PINTLE LOCK, 0.033 DIA STK, 0.2 OD, 13 COILS		EA	2	2	2	3	2	2	3	36	15	B-19	26
×	(1			.l		5142877 (19204) BODY: PINTLE LOCK	W		1									D 10	07
)	(1				• • • • • • • •	5141121 HOUSING: PINTLE LOCK	W		1]				B-19	27
P		F		. 530	5-054-0896	6140648 SETSCREW: HDLS, FL-PT, CRES,	w		1									B-19	28
		_			004 0050	PASS-FIN, NO. 10-32NF-2A X 5/16		EA	1	*	2	2	*	2	2	24	10	B-19	29
P	!	F		.] 100	5-610-8201	540896 (19204) BUSHING, PINTLE:	W	EA	1	*	2	2	•	2	2	24	5	B-19	30
X	1 .				· · · · · · · · · ·	6108201 (19204) HEAD: TRIPOD	W		1									B-19	31
						5559331 BULK ISSUE ITEMS	W											2.10	17.1
P	ı	0		. 9 50!	5-248-9849	WIRE, STEEL CARBON: CORROSION		SL	1	*	*	•	•	•	*		ļ		! !
						RESISTANT, 0.041 DIA, 5 LB SPOOL MS 20995-F41 (96906)	О	-											
													:						
									-										
						-			_										
									-				-						

Section VI. SPECIAL TOOLS, TEST AND SUPPORT EQUIPMENT

(1)	(2)	Jeciloli VI. SPECIAL IOOLS, 1EST			T.			<u> </u>						
Source, maint.	"-"	(3)	(4)	(1)		(6)			(7)		(B)	(9)	'	10)
& recov.	Federal stock number	Description	Unit of	Qty. inc. in	3 Inc	0-day d aint, a	ila lw.	im	80-day mint. e	gra lw.	w per. 10	maint, nlw 100 equip.	Ithu	etration
(a) (b) (c) Source Maint. Recor	<u>'</u>	Reference Number & Mfr Code Usable on Cod	ZHOAJ	unit	(a) 1–20	(b) 21-50	(c) 61- 100	(a) 1–20	(b) 21-60	(e) 51- 100	equip	400	(a) Fig. No.	(b) Item
		TOOLS AND EQUIPMENT AUTHORIZED FOR UNIT REPLACEMENT			† ·			 -	 		=-	<u> </u>		No.
		MACHINE GUNS, CALIBER .30: M1919A4, M1919A6 AND M37						-						
	1005-288-3565	SWAB, SMALL ARMS CLEANING: COTTON, 2-1/2 SQ (1000 IN PK) 5019316 (19204)	PK		2	2	3	2	2	3	36			
	1005-550-6573	CASE, SMALL ARMS CLEANING ROD: CAL30, M1 5506673 (19204)	EA	ļ	*	2	2	•	2	2	24			
	1005-555-9696	ENVELOPE: SPARE PARTS, M1, 4 X 3 5559696 (19204)	EA		*	2	2	*	2	2	24			
		BRUSH, CLEANING, SMALL ARMS: BORE 5564174 (19204)	EA	ļ	5	11	20	Б	11	20	240	:		
		COVER: SPARE BARREL 5593026 (19204)	EA		•	2	2	*	2	2	24			
	1005-650-7349	ROLL, ORDNANCE WEAPONS SPARE PARTS: M13	EA		*	2	2	*	2	2	24		B-20	1
	1005-691-1381	6507349 (19204) BRUSH, CLEANING, SMALL ARMS: CHAMBER 7790582 (19204)	EA		2	3	6	2	3	6	72			
	1005-694-1662	BUFFER, CLEANING ROD: 7268275 (19204)	EA		2	3	6	2	3	6	72			
	1005-714-8549	BOX, SPARE PARTS: 7148549 (19204)	EA		*	2	2	*	2	2	24			
		BOX, SPARE PARTS: 7148550 (19204)	EA		*	2	2	*	2	2	24			
	ļ	ROD SECTION, CLEANING, SMALL ARMS: 7266109 (19204)	EA		3	6	11	3	6	11	132			:
		SWAB HOLDER SECTION, SMALL ARMS CLEANING ROD: 7266110 (19204) HANDLE ASSEMBLY: CLEANING ROD	EA		2	3	6	2		6			i	
R		7266115 (19204) COVER, MACHINE GUN:	EA EA		2	2	3 . 2	2	2	Ĩ.				
		11686598 (19204) WRENCH, COMBINATION: M6	EA		•	2	2		2 2	2 2	24 24		B-27	
		5568334 (19204)				_			-	-		• •	D # I	
6														

M 9-1005-212-25

7319994 (19204)

_	(1) Source, maint. recove		Federal stock	(#) Description	(4) Unit	Qty.		(6) 0-day aint. s			(7) 80-day mint. :		ontery.	nt. elw. ()		itration
(a) ource	(b) Maint.	(u) Recov.	number		of Ziteau	inc. In unit	 	_	7	 	(b) 21-50	T	1 ደኢ	1001		(b)
	L	ш.	4933-317-2501	Reference Number & Mfr Code CACE WEAD CHECK	 -	ļ		L	100			100	; 5		Fig. No.	(b) Hem No.
			1-00 01, 2001	GAGE, WEAR CHECK: 7274724 (19204)	EA	1	*	*	*	*	*	*	*	·	B-25	3
			4933-556-4343	GAGE, BREECH BORE:	 	_			1				1			"
				5564343 (19204)	EA	1	*	*	*	*	*	*	*	<i>.</i>	B-21	[
			4933-556-8334	WRENCH, COMBINATION: M6	.	_		!		!	İ	l				[
				5568334 (19204)	EA	3	*	*	*	*	*	*	*		B-27	
			4933-710-6460	REAMER ASSEMBLY, CARBON REMOVING:								}	1			
]		FRONT BBL BEARING	EA	3	*	*	*	*	*	*	*	.	B-26	
		ļ		7106460 (19204)]] """	
			4933-731-9928	GAGE, TIMING: 0.030 TO 0.120	5 .				i]	l	1	!		
				7319928 (19204)	EA	1	*	*	*	*	*	*	*		B-24	
				GAGE, FIRING PIN PROTRUSION:	г.	_				[
				0.060 TO 0.068	EA	3	*	*	*	*	*	*			B-22	-
				7319929 (19204)						1			į		!	
		ŀ	5140-473-6260	TOOL BOX, PORTABLE: METAL, W/TRAY	EA	,	*		.	١.	١.					
		1		9·13/16 H, 9·1/2 W, 21 LG	DA	. 1	_	_	, * ∣	•	*	*	* 1		B-29	
				7540995 (19204)	:											
			5220-507-7203	GAGE, PLUG, PLAIN CYLINDRICAL: FIRING	EA	1	*	*				٠.	١ .			
				PIN HOLE		•					•	•	ļ [*]		B-23	
		R		5077203 (19204)			!						i			
		n	4933-937-4028	TOOL SET, DEPOT MAINTENANCE:	SE							ļ				
			-	(FOR ALL CAL30 MACHINE GUNS AND									<u> </u>			
			7	MOUNTS)		i							ĺi			
			1	8432557 (19204) COMPOSED OF:					i		Į					
			4933-631-5346	HOLDER ASSEMBLY, RIVET: BOTTOM					1			İ			į	
		Į		PLATE	EA	1			 				l	*		
		f		6315346 (19204)										ļ		
		ļ		EXPANDER ASSEMBLY: ADAPTER, EARS	". l	_								[j	
			· ·	6316037 (19204)	BA	2	· · · ·							*		
				ANVIL ASSEMBLY, ADJUSTABLE RIVETING:	EA	,								•		
		ļ		SPOTTING AND RIVETING, SIDE PLATES	EV	1	• • • •	• • •		• • •				*		
				6595341 (19204)]				i			- 1		
			4933-710-6293	POST, ANVIL: S, 3/8-16NC-2 FEMALE	EA	2	i							_ [
		- [THREAD ON ONE END, 5/64 INVERTED			۱ ا	• • •	• • •			• • •	• • •	*	j	
			:	RADIUS OF POINT, 4-1/2 OVERALL LENGTH	1			i						ŀ	}	
			!	7106293 (19204)	į	Į	- 1								}	
			4933-710-6294	PEIN, RIVETING MACHINE: S, 3/8-20UNF-3A,	EA	2								.	1	
				LH THREAD ONE END, 1/8 INVERTED RADIUS OF		_ [• • • •	• • -			• • •		· · · [•	ĺ	
				PUINT 2-1/2 OVERALL LENGTH		İ										
		Ţ,	4933-710-629£	7106294 (19204) POST, ANVIL: S, 3/8-16NC-3 X 1-1/4			1			ļ				1		
		1		DEEP INTERNAL TUBBLES OVER 1995	EA	2						_		*]	
		•	ſ	DEEP INTERNAL THREAD ONE END, 3/4	į	- 1	- 1		ı İ		1			-1-		

	(1) Soures, maint.		(\$)	(8)	(4)	(8)		(6)			(7)		(8)	(9) k	(1)	
_	code		Federal stock	Description	Unit of	Qty. inc. in		0-day (lint. el		m	0-day	ge Jw.	w per.	maint. a 100 equit	Tiluet	ration
(a) Source	(b) Naist.	(e) Recov	number		meas	anit	(a) 1-20	(b) 21-50	(c) 51- 100	(n) 1-20	(b) 21-50	(e) 61- 100	yr. alv	700	(a) Fig. No.	(b) Iter
		I		Reference Number & Mfr Code Unable on Code	 	ļ			100	<u> </u>		100	<u> </u>	إحا	110.	No
				END OUTSIDE DIAMETER, 5 OVERALL LENGTH			<u> </u>			1						
			1000 510 0000	7106296 (19204)	₁₂		i							ا ـ ا		
		i	4933-710-6300	PEIN, RIVETING MACHINE: S, 3/8-20UNF-3A,	EA	2			···		• • • •		{···			i
		=		LH THREAD ONE END, 3/16 INVERTED					İ		ļ		'			
				RADIUS OF POINT, 2-1/2 OVERALL	ļ			1			1					
			E100 710 2200	LENGTH 7106300 (19204)	EA	۱ ۵			}						ł	
				PEIN: S, 3/8-20UNF-3A, LH THREAD,	EA	2	1	1	ļ	ļ····	· · · · ·	1	ļ···	,		
				3/4 BODY OUTSIDE DIAMETER FLAT ON	1	ĺ							ļ			
				TWO SIDES TO 5/8 OUTSIDE DIAMETER, 1/4 INVERTED RADIUS OF POINT,	İ	l							ļ			
				2-3/4 OVERALL LENGTH	1	l			1	ł		1	1			i
				7106302 (19204)	1					ļ		i				
				PEIN, RIVETING, MACHINE: S,	EA	2	1				ļ	1				
				3/8-20UNF-3A, LH THREAD ONE END,] -	1	1	1	1	1	1	1,			
				5/16 INVERTED RADIUS OF POINT,	1]										
				2-3/4 OVERALL LENGTH							1					
				7106303 (19204)					ļ		1		ļ			
			4933-710-6304	PEIN, RIVETING MACHINE: S,	EA	1 2]]]	<u>]</u>	j	*	l	
				3/8-20UNF-3A, LH, 2-1/2 OVERALL		-]]	1		1					
				LENGTH		1		1	1	1		Ì	}		:	
				7106304 (19204)	1		ļ		1							
			4933-710-6311	ANVIL, RIVETING: 5, W, 3-3/8 H,	EA	1	1]]]	<u> </u>	<u>.</u>	.	*		
				7-3/4 LG 7106311 (19204)							1					
			4933-710-6327	POST, ANVIL: S, 3/8-16NC-3 X	EA	2]]]	J	1	<u> </u>]	*		
				1-1/4 DEEP INTERNAL THREAD ONE END,	1	i			ļ	İ		1				
				3/4 END OUTSIDE DIAMETER, 15/32						i				į		•
				DIAMETER SPHERICAL RECESS ON]	1	-		1	1	f		1
				OTHER END, 4-1/2 OVERALL LENGTH	1	1	ļ.	1	1	}			1			ĺ
			<u>ļ</u>	7106327 (19204)		ļ	İ	1				1				
			4933-710-6331	ANVIL ASSEMBLY, RIVETING:	EA	1	1	1	1]		1	1	*		
				7106331 (19204)	ì	1	1	1	1	1	1					
			4933-710-6332	ANVIL ASSEMBLY, RIVETING:	EA	1]	 	*		1
				7106332 (19204)	1		1			İ	1	1	1			
			4933-731-9922	GAGE, SNAP WIDTH: BOTTOM PLATE EARS	EA	2	\ 		1	1	1			*		
				7319922 (19204)	1									ĺ		
			6140-473-6260	TOOL BOX, PORTABLE: METAL W/TRAY,	EA	1	1	1	1	 	ļ	.	 	*	B-29	
				9-13/16 H, 9-1/2 W, 21 LG		-										
				7540995 (19204)		1									ļ	
			1		1				\			ļ			1	
			1		1							ļ	ļ			
			1		1	1	1	1	1	1	1	1	1	I	1	ŧ

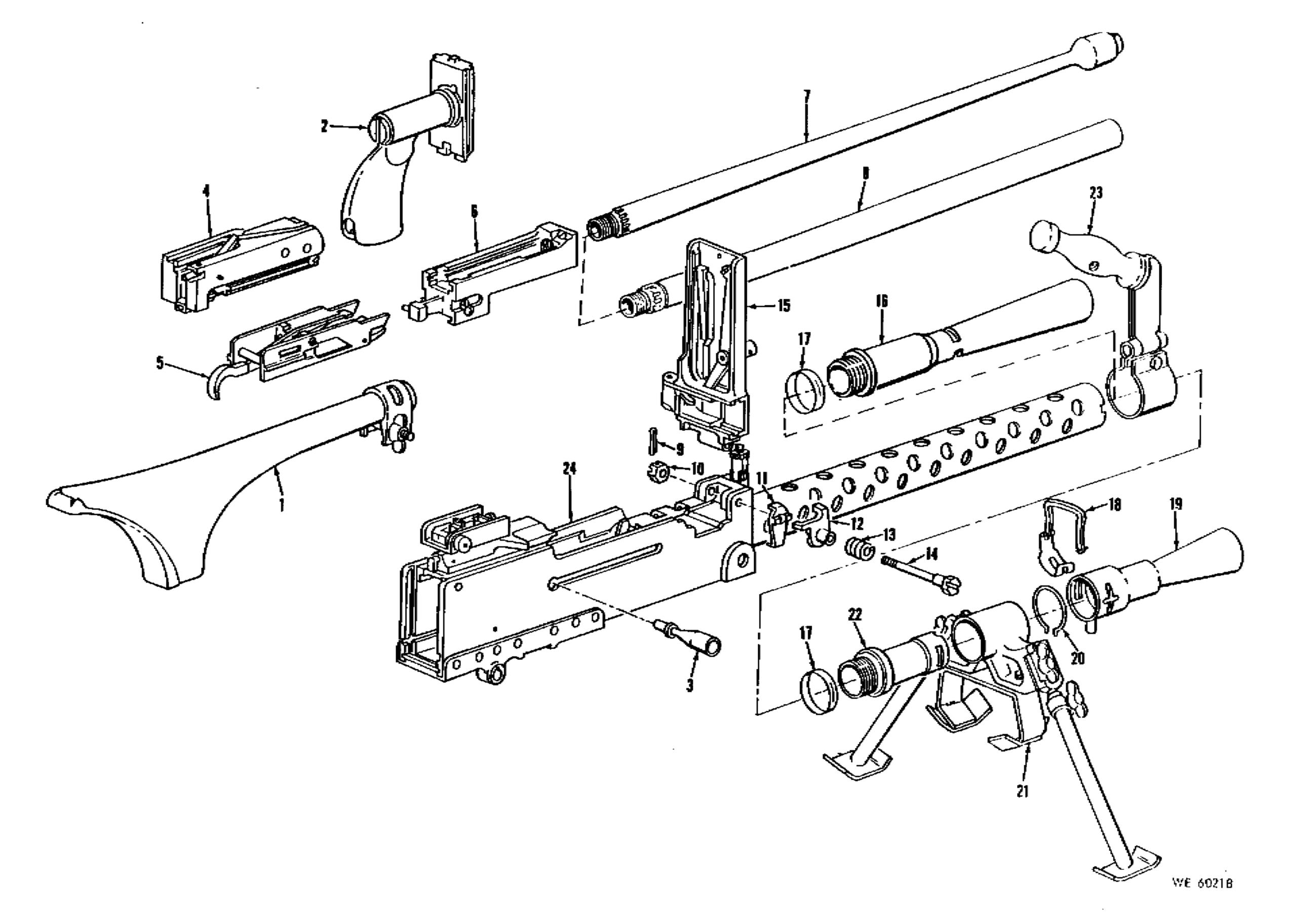


Figure B-1. Caliber .30 Machine Guns, M1919A4 and M1919A6—major groups and assemblies—partial exploded view.

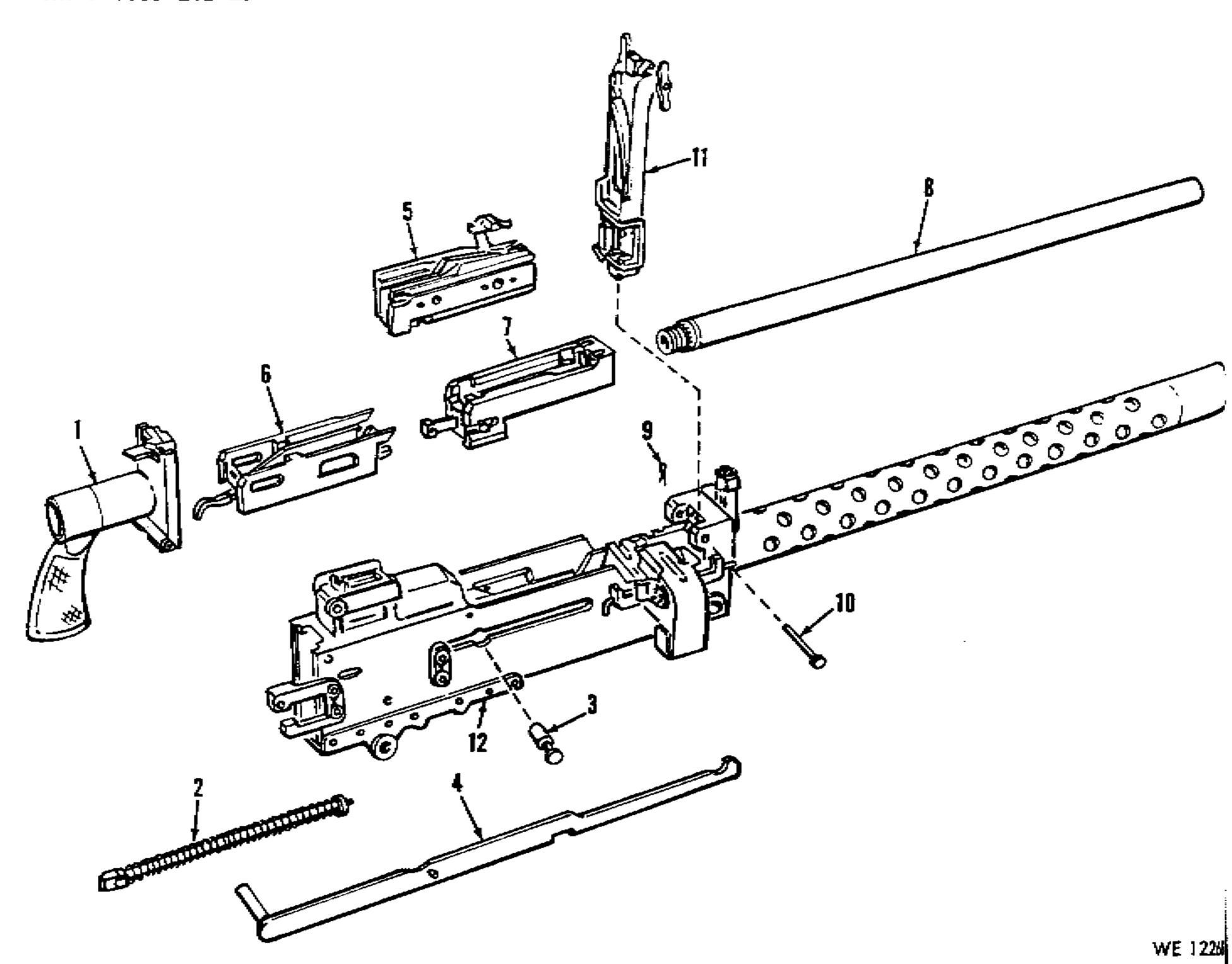


Figure B-2. Caliber .30 Machine Gun, M37—major groups and assemblies—partial exploded view.

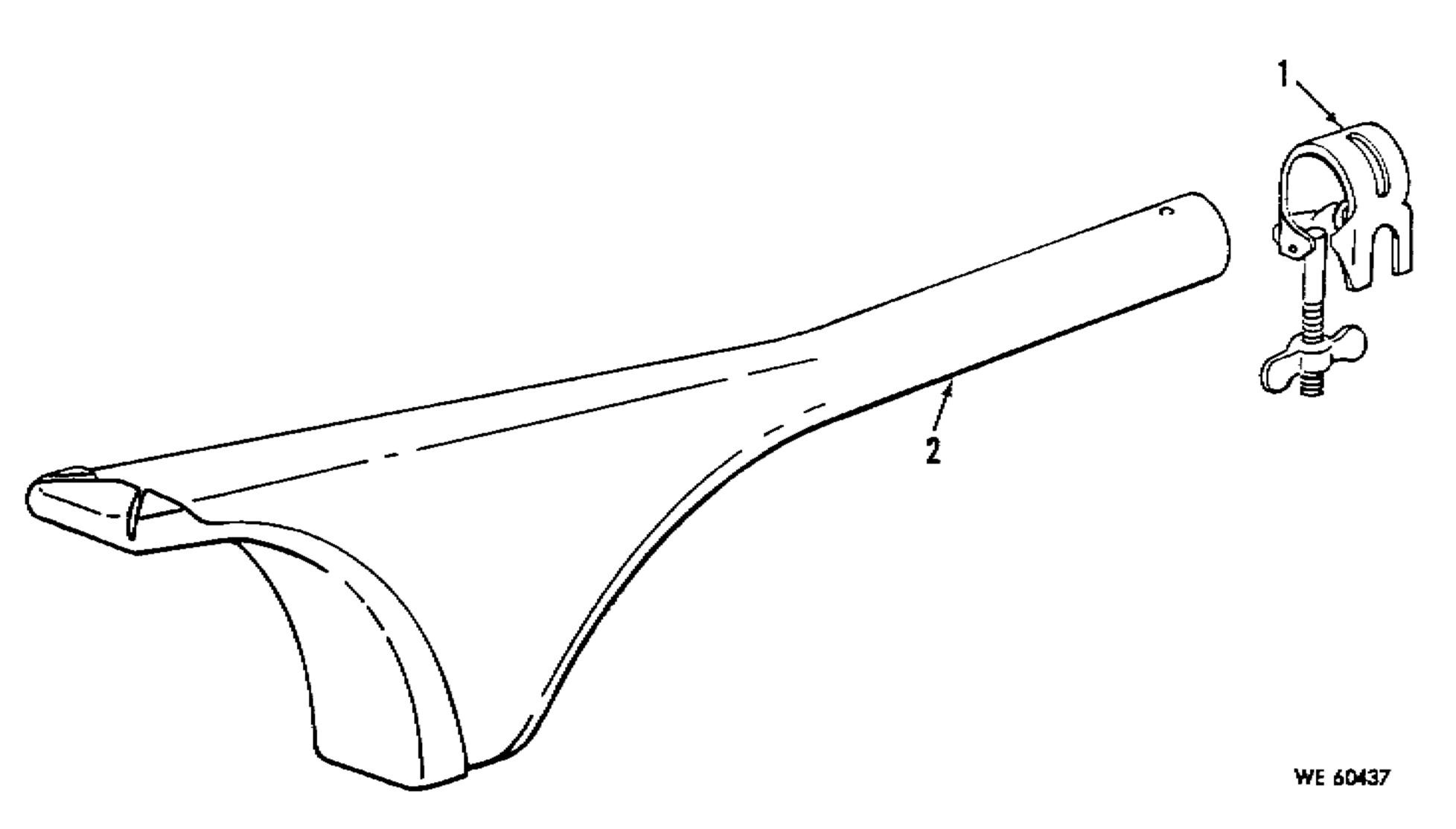


Figure B-3. Shoulder gun stock group-exploded view.

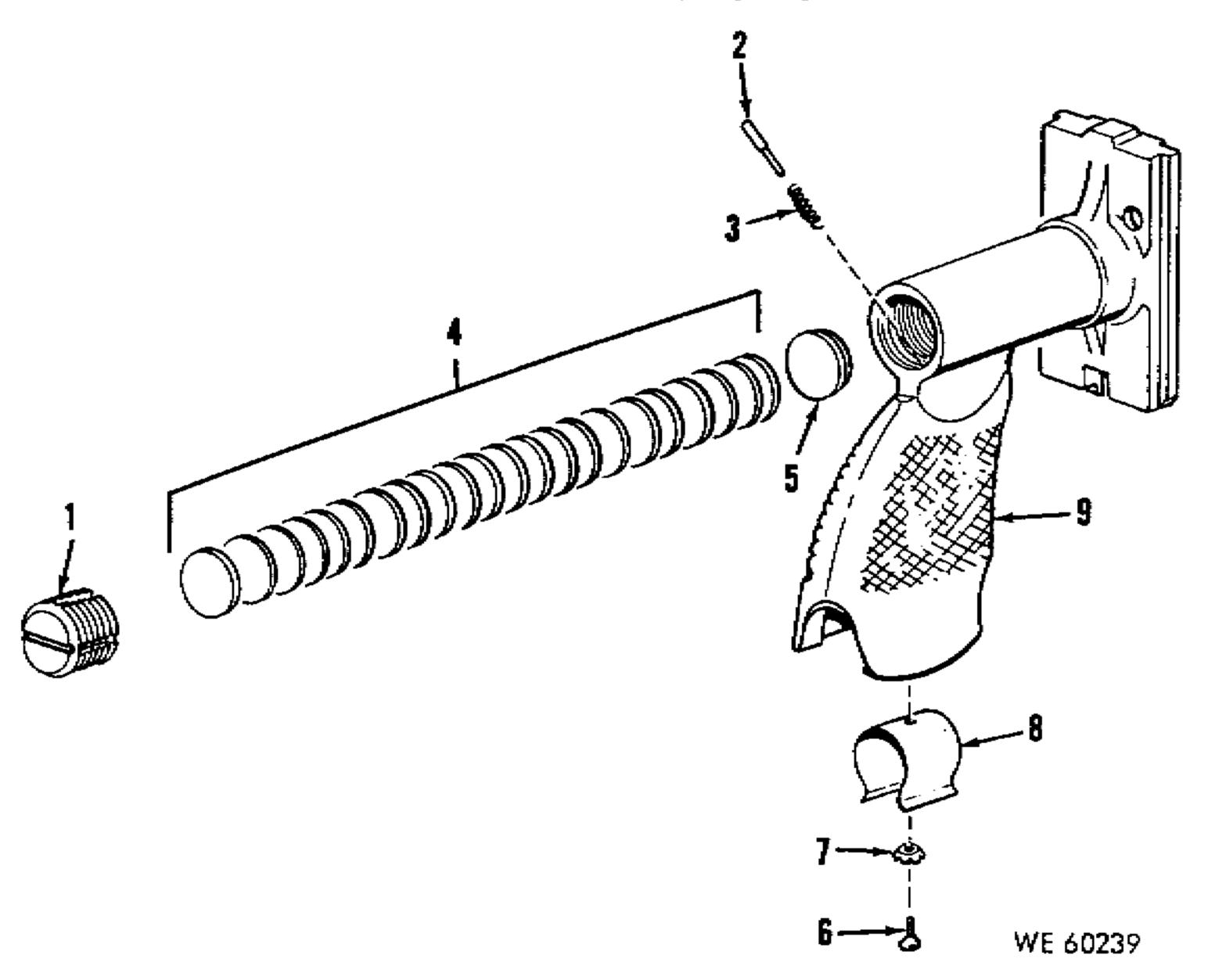
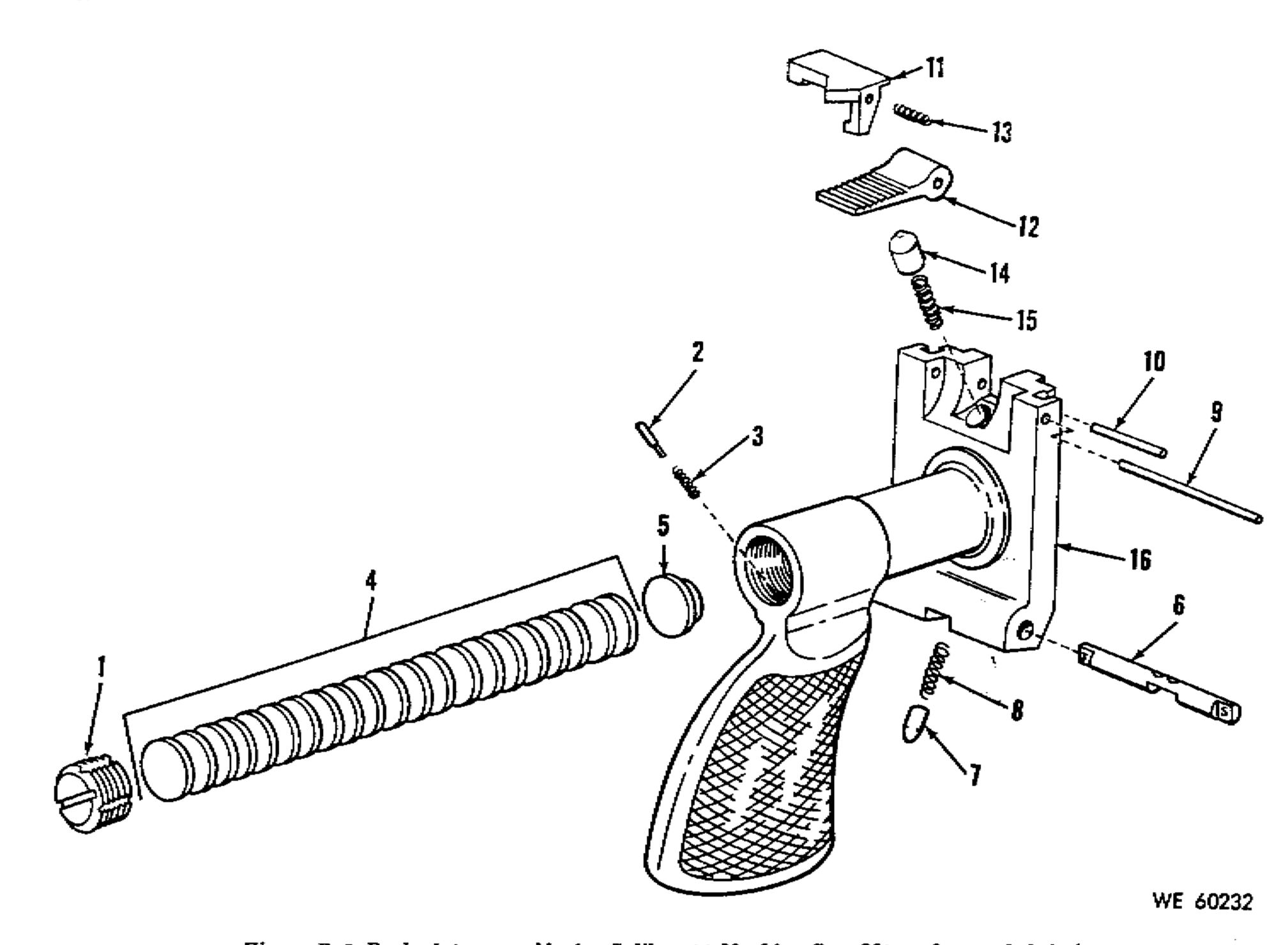


Figure B-4. Back plate assembly for Caliber .30 Machine Guns, M1919A4 and M1919A6 only—exploded view.



 $Figure\ B-5.\ Back\ plate\ assembly\ for\ Caliber\ 30\ Machine\ Gun,\ M37\ only-exploded\ view.$

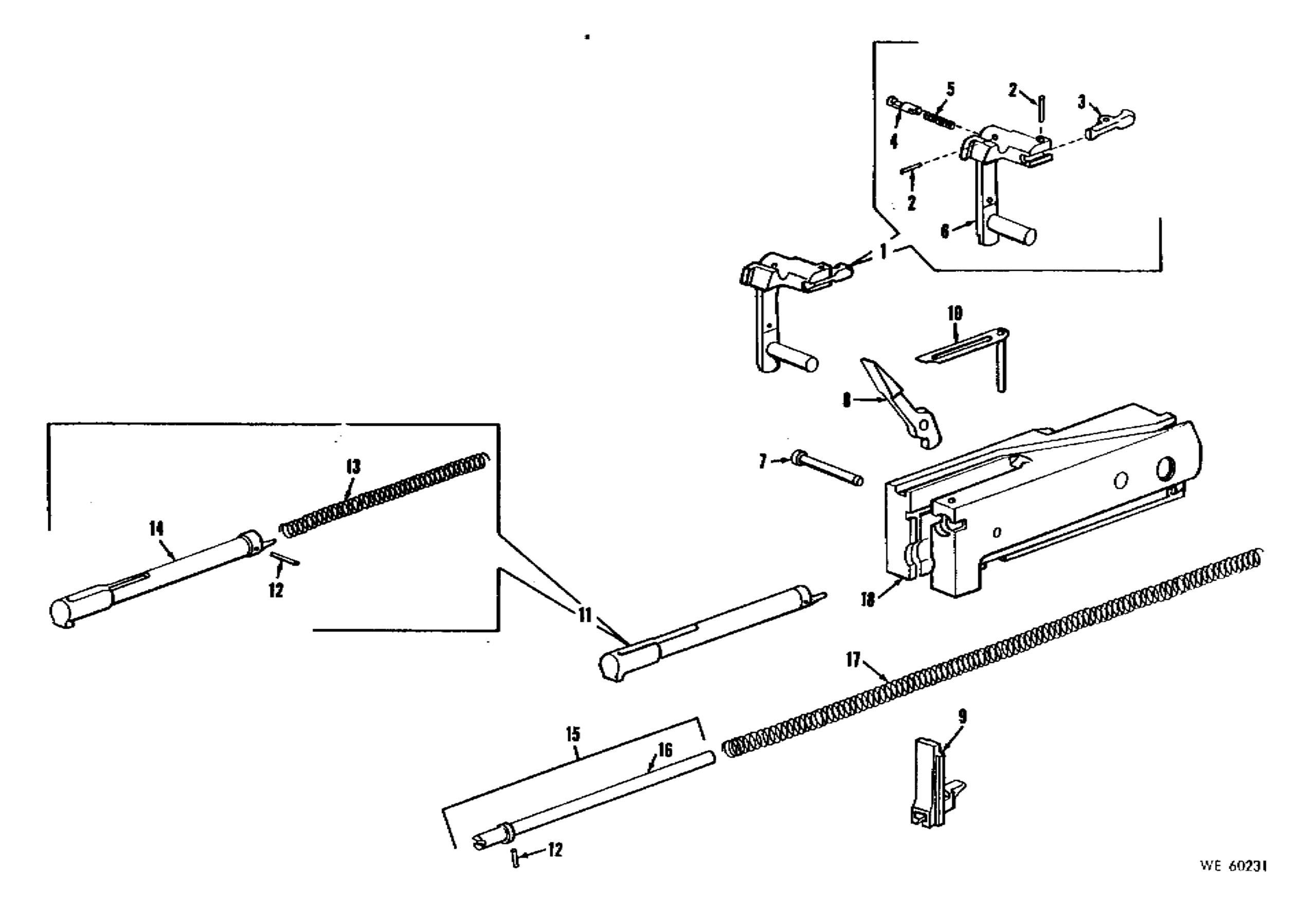


Figure B-6. Bolt group for Caliber .30 Machine Guns, M1919A4 and M1919A6 only—exploded view.

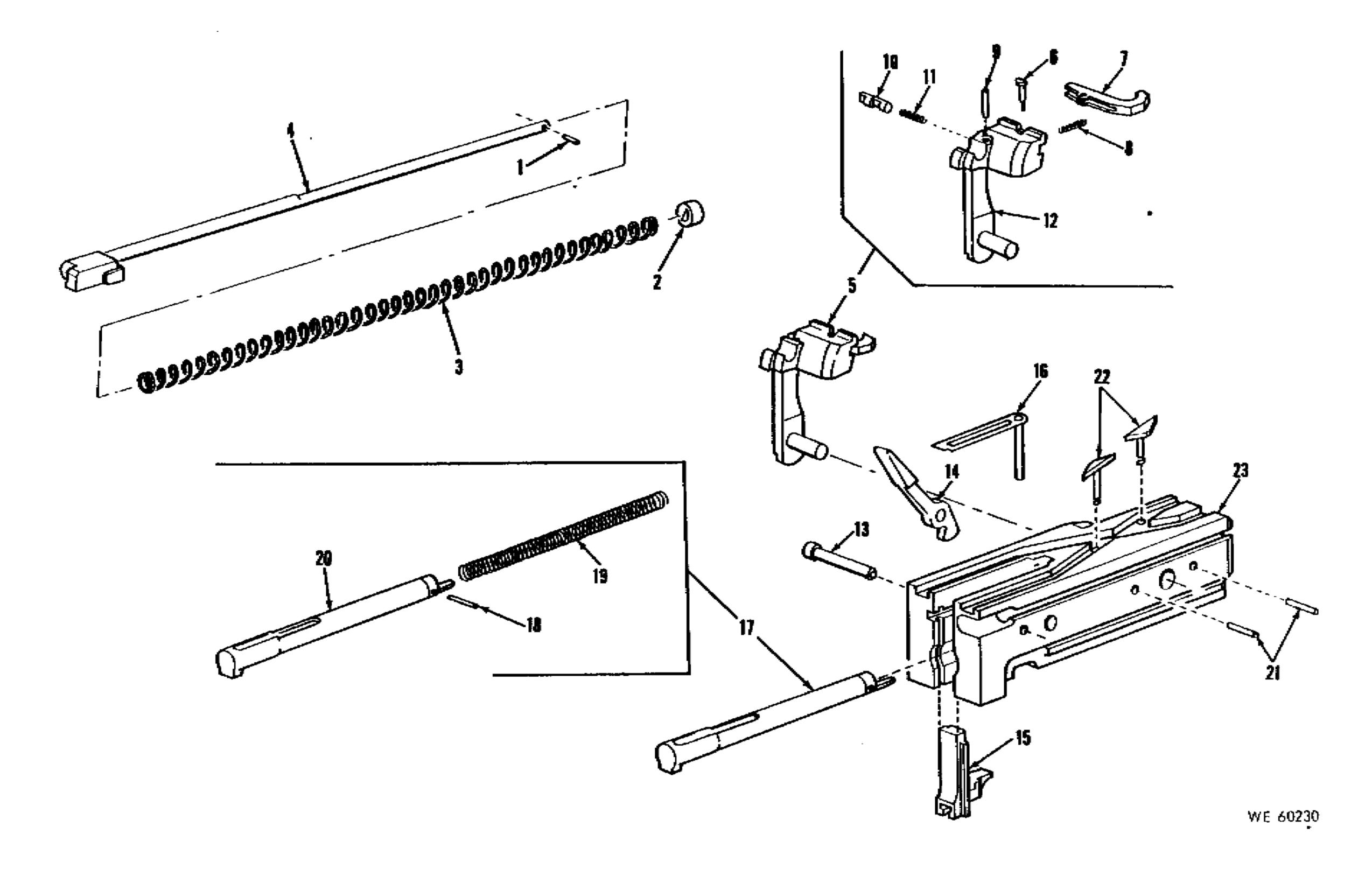


Figure B-7. Driving spring assembly and bolt group for Caliber .30 Machine Gun, M37 only—exploded view.

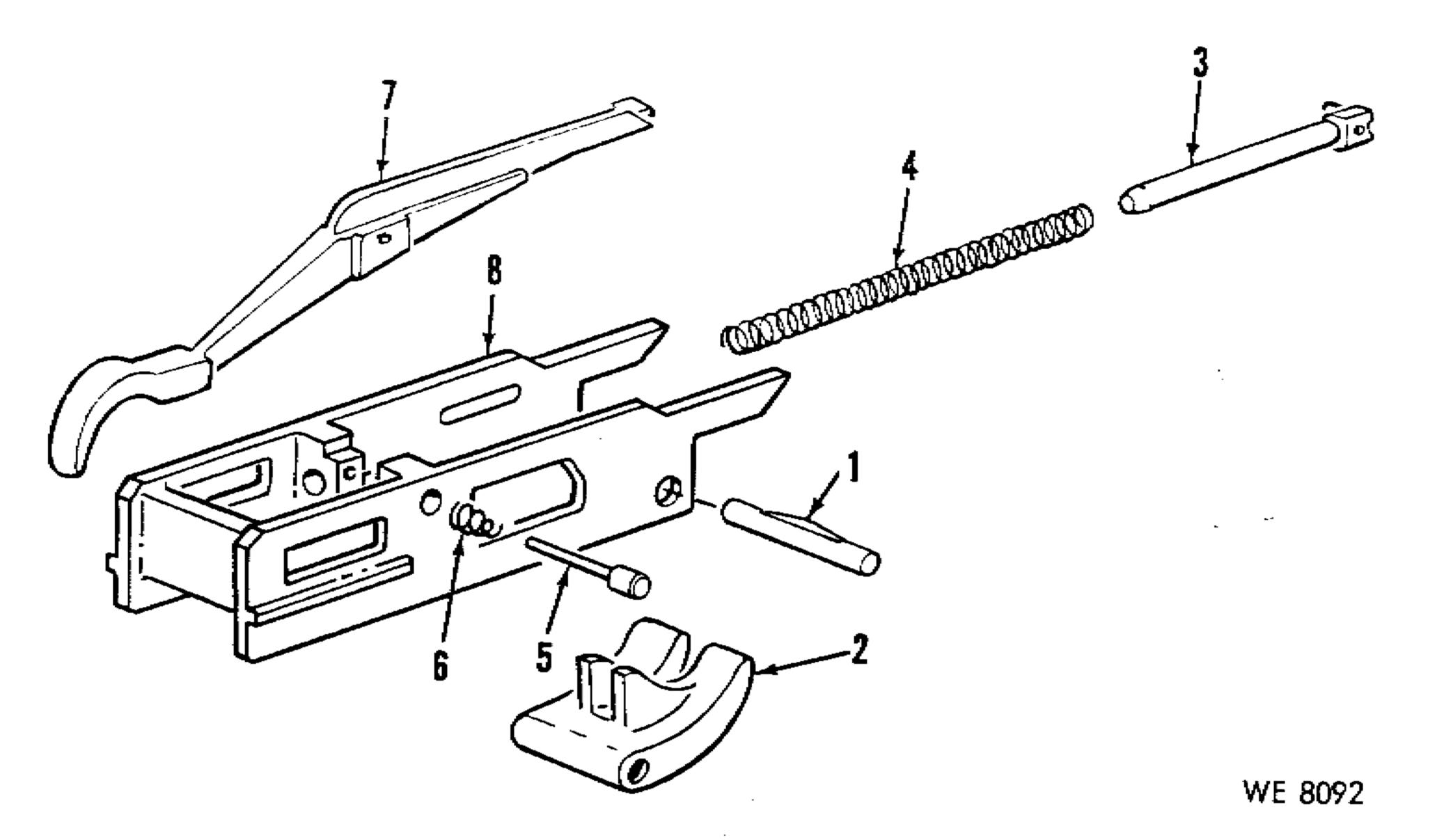


Figure B-8. Lock frame group—exploded view.

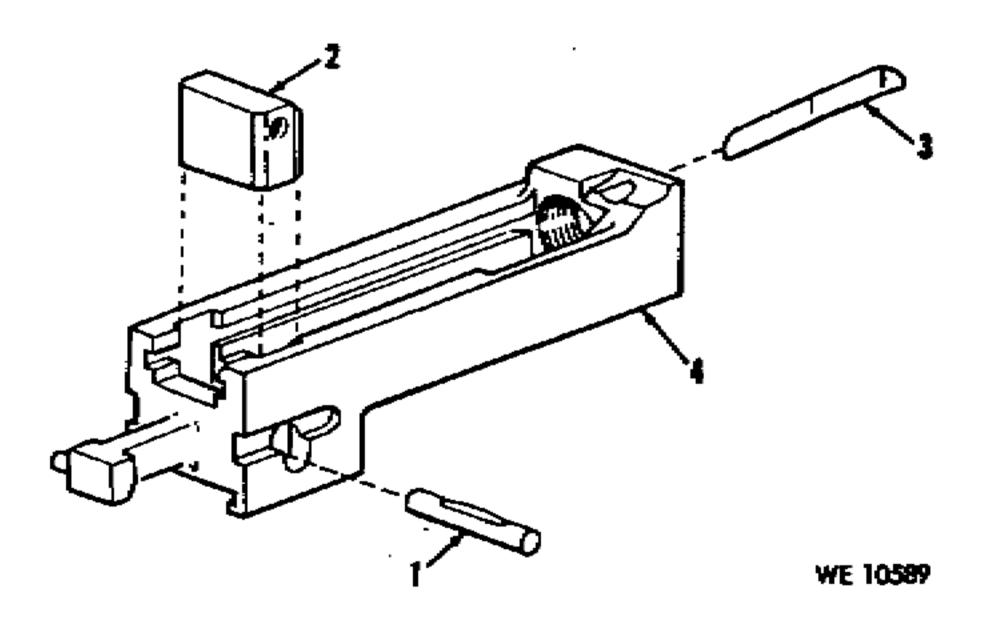


Figure B-9. Barrel extension group—exploded view.

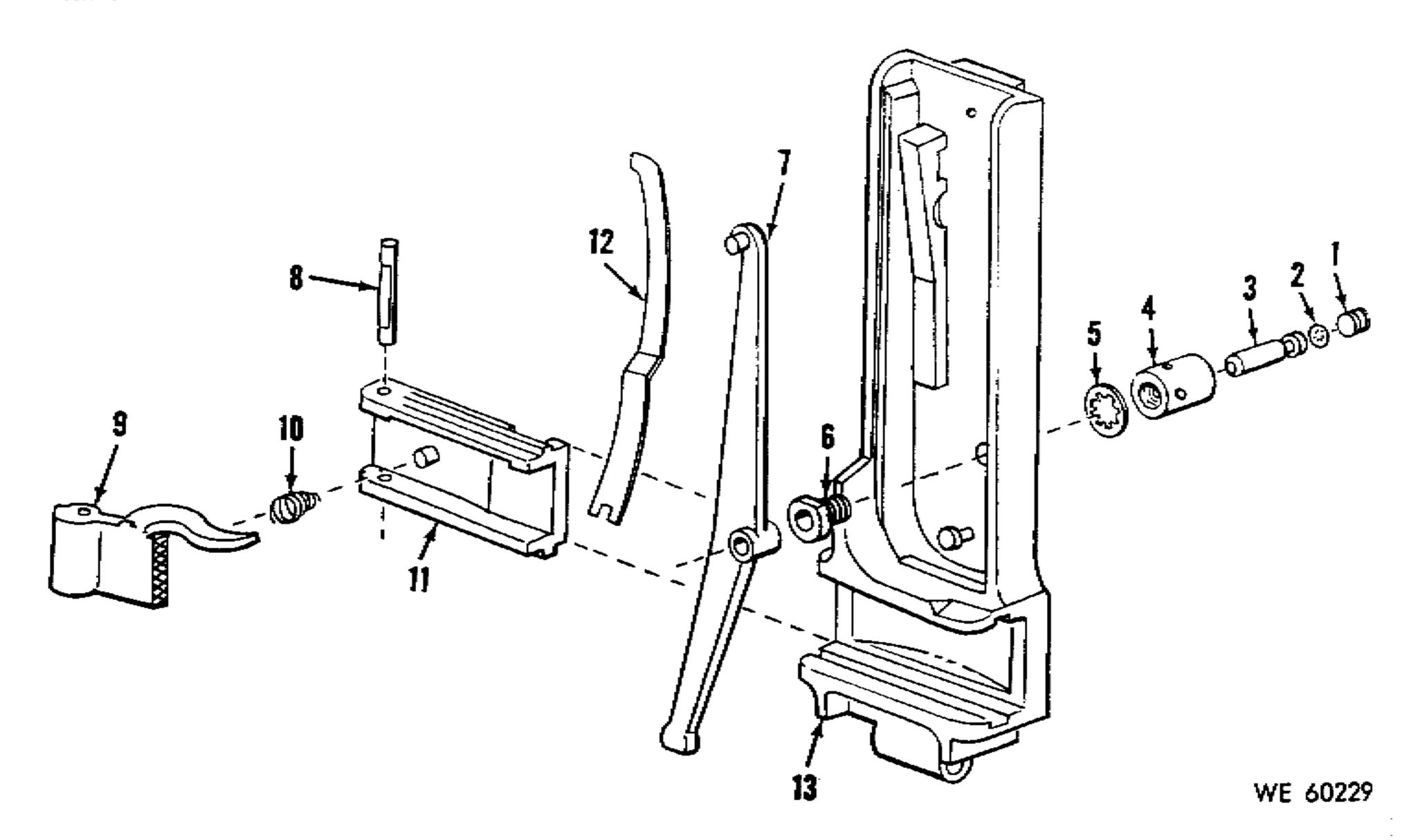


Figure B-10. Cover group for Caliber .30 Machine Guns, M1919A4 and M1919A6 only—exploded view.

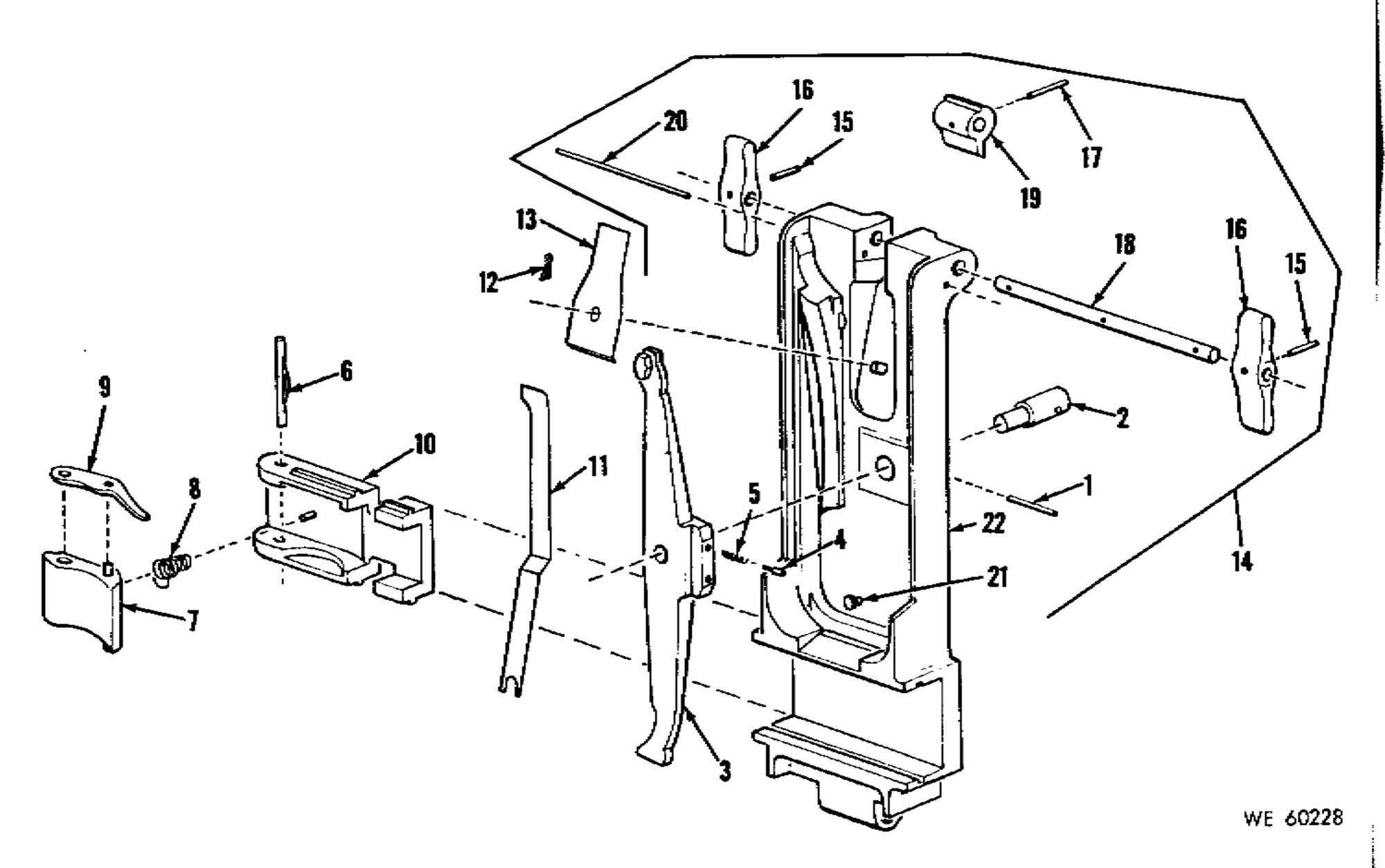


Figure B-11. Cover group for Caliber 30 Machine Gun, M37 only—exploded view.

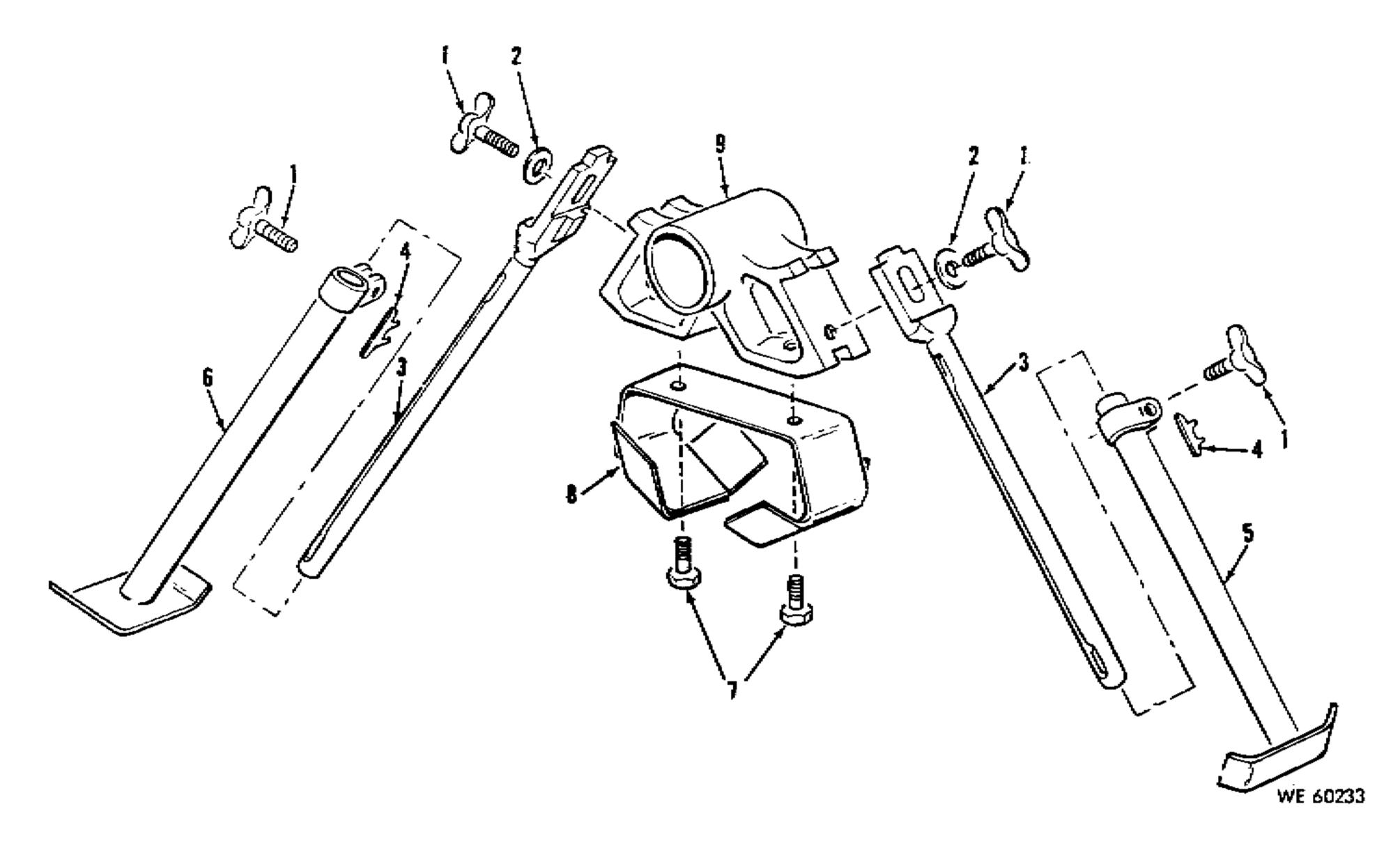
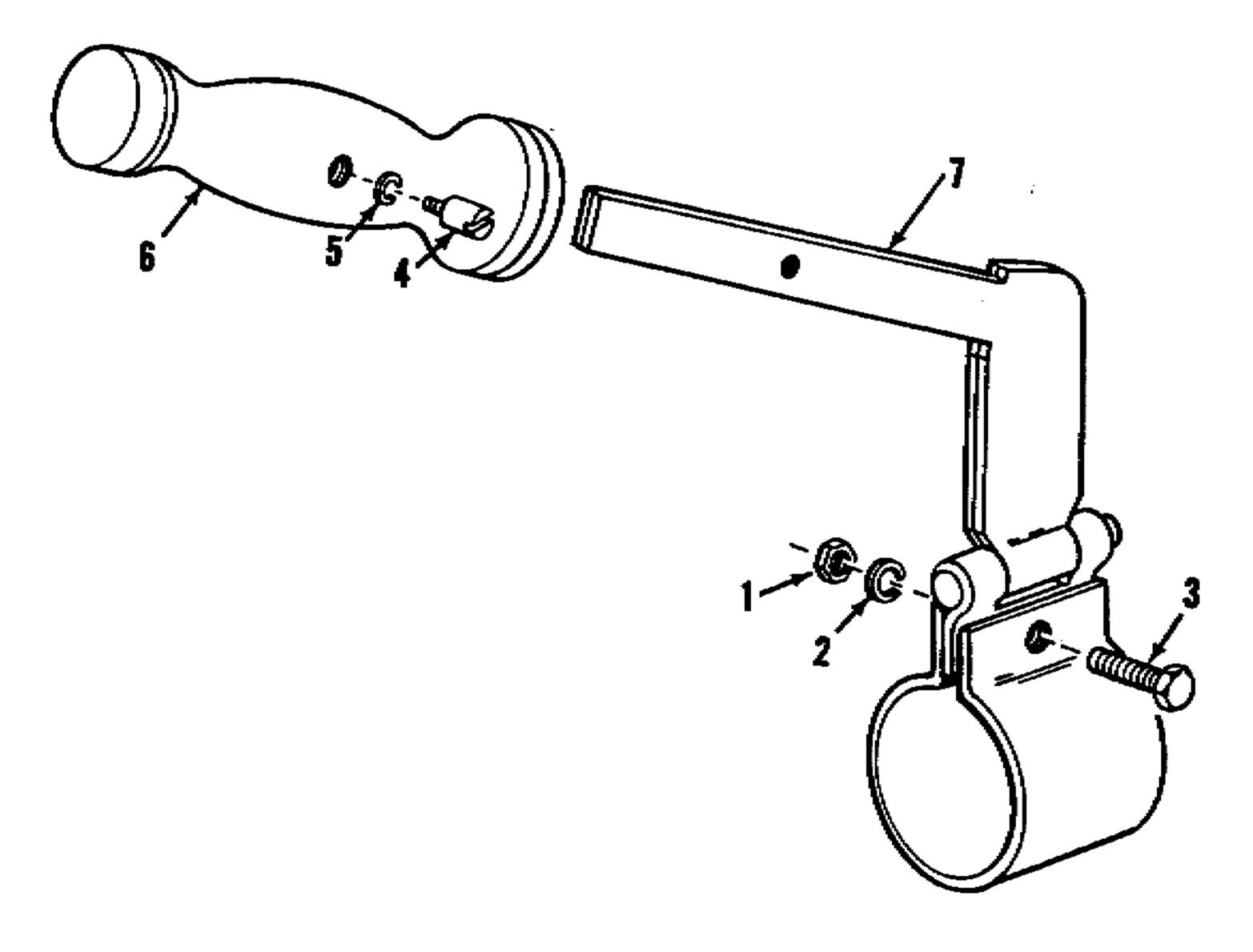
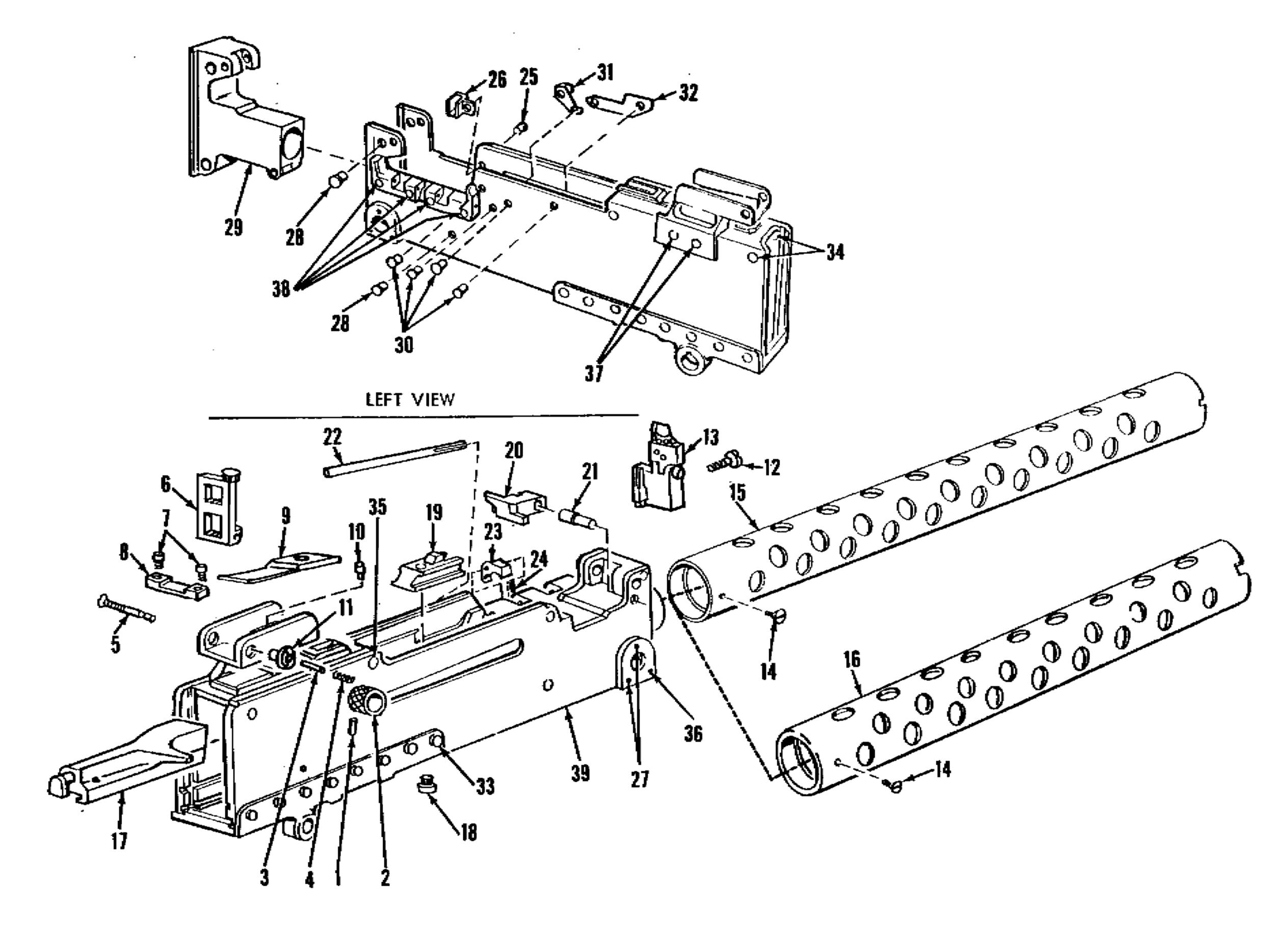


Figure B-12. Bipod assembly—Caliber 30 Machine Gun, M1919A6 only—exploded view.



WE 60446

Figure B-13. Carrying handle assembly—Caliber .30 Machine Guns, M1919A4 and M1919A6 only—exploded view.



WE 60226

Figure B-14. Casing and barrel jacket group for Caliber .30 Machine Guns, M1919A4 and M1919A6 only—exploded view.

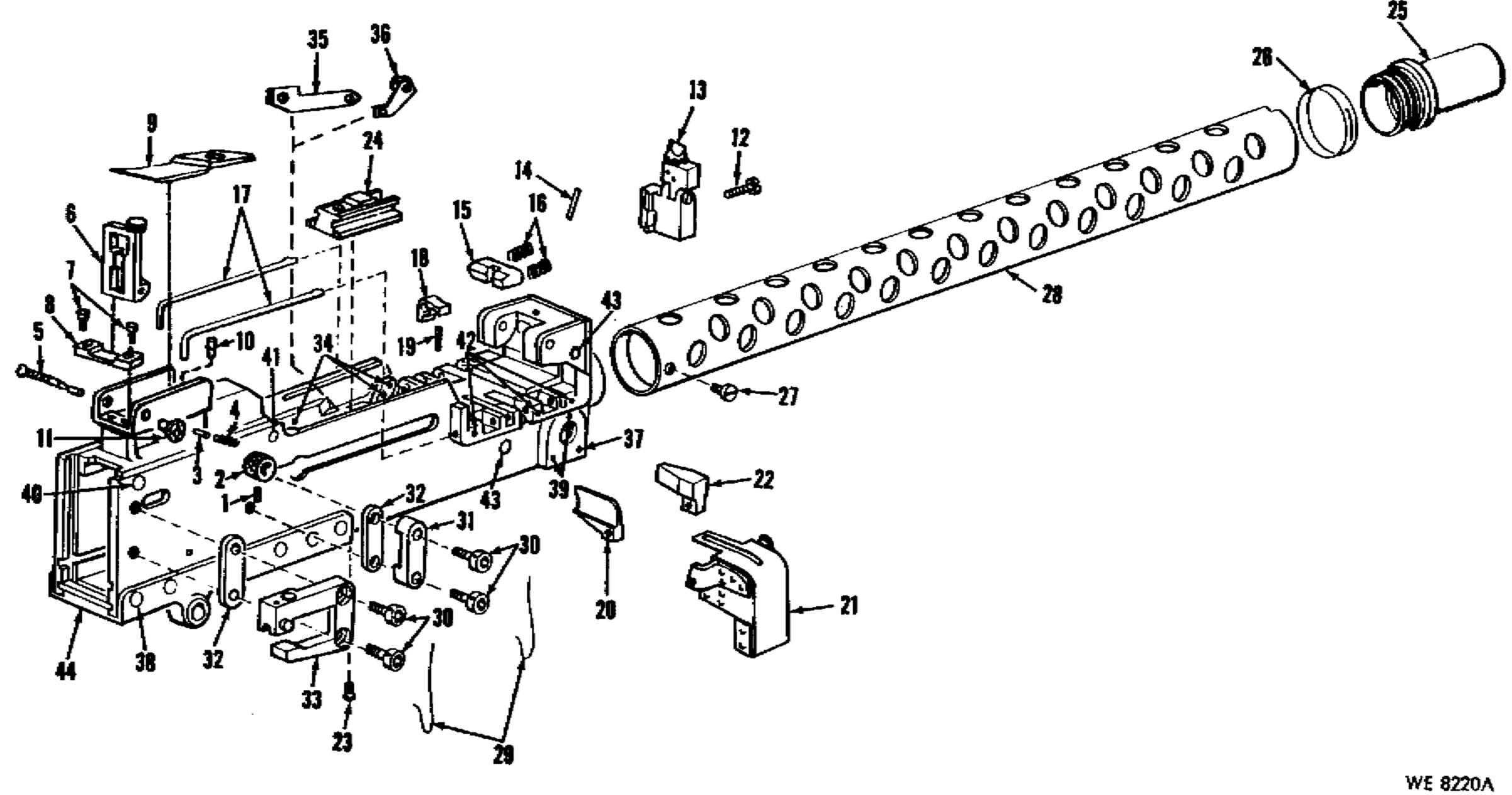
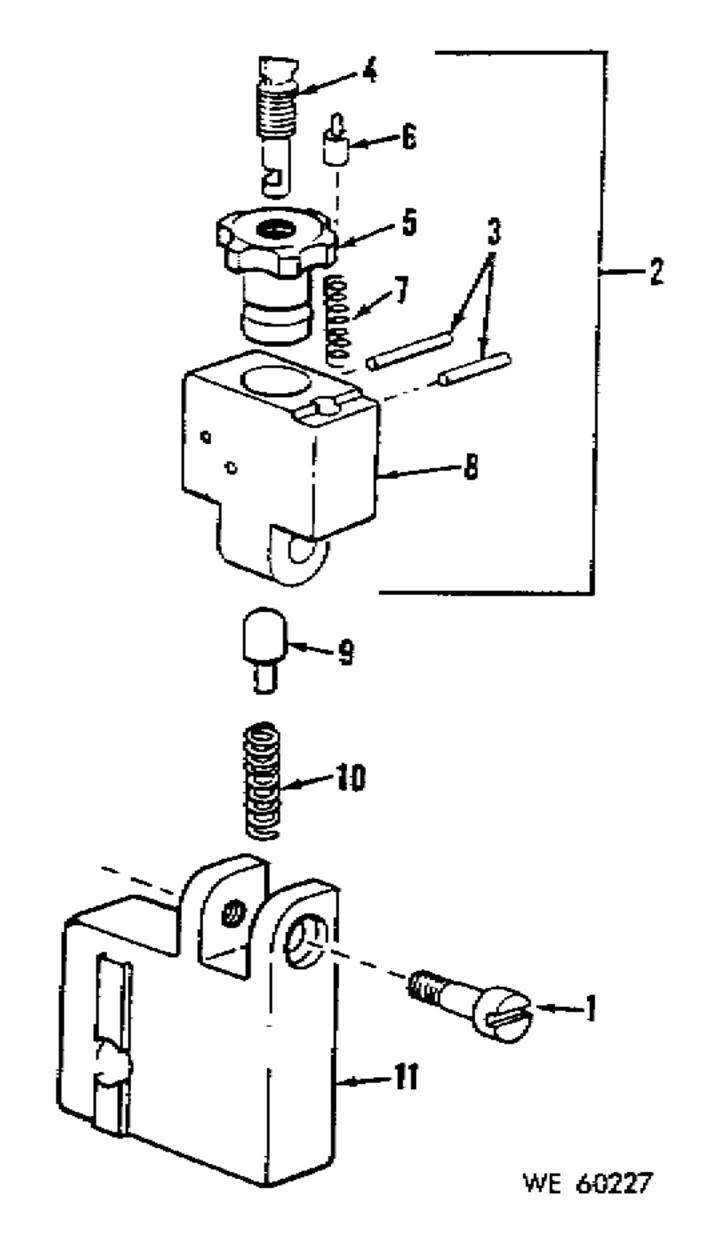


Figure B-15. Casing and barrel jacket group for Caliber 30 Machine Gun, M37 only-exploded view.



 $Figure\ B-16.\ Front\ sight\ assembly-exploded\ view.$

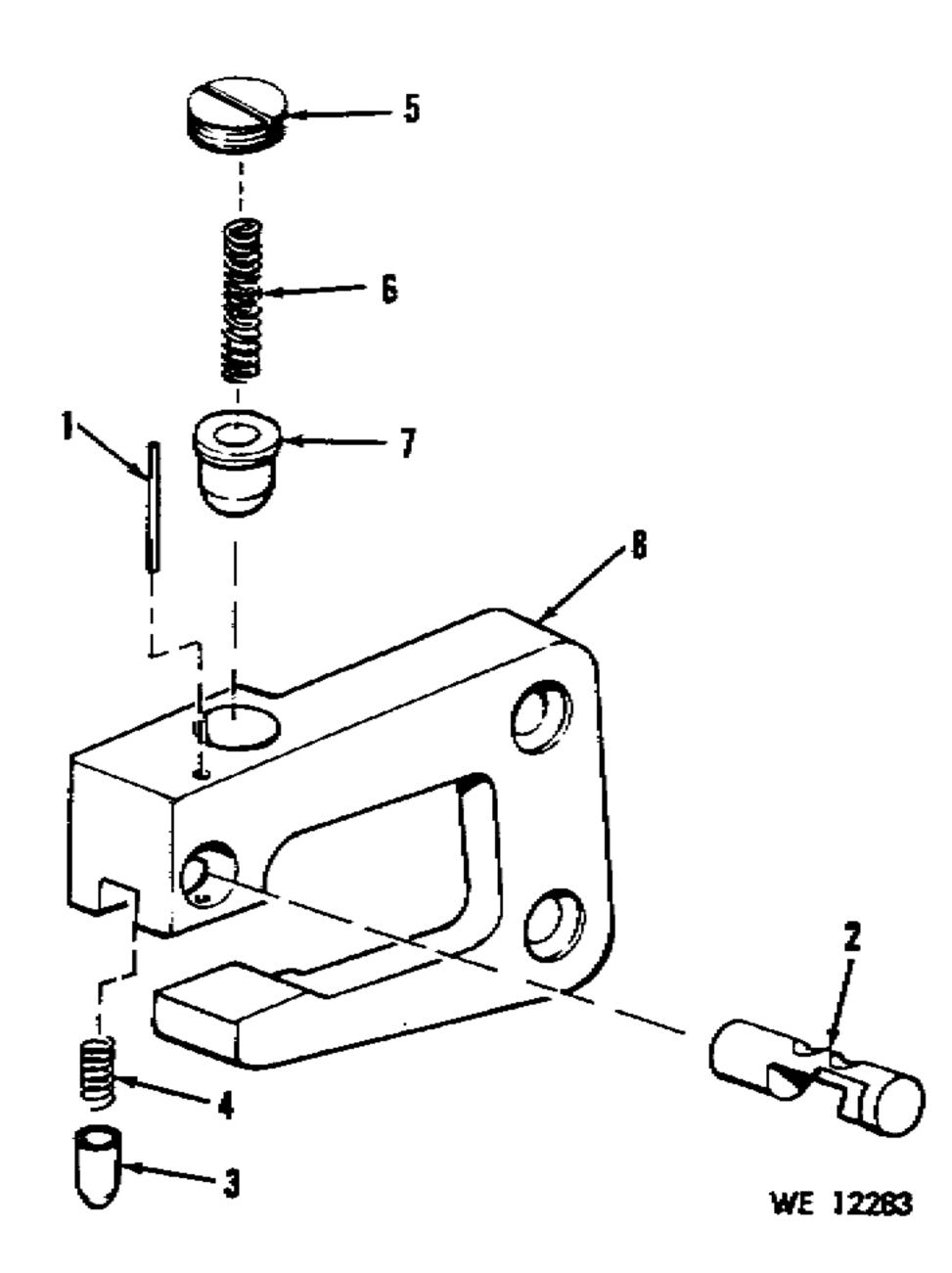


Figure B-17. Retracting bar group for Caliber .30 Machine Gun, M37 only—exploded view.

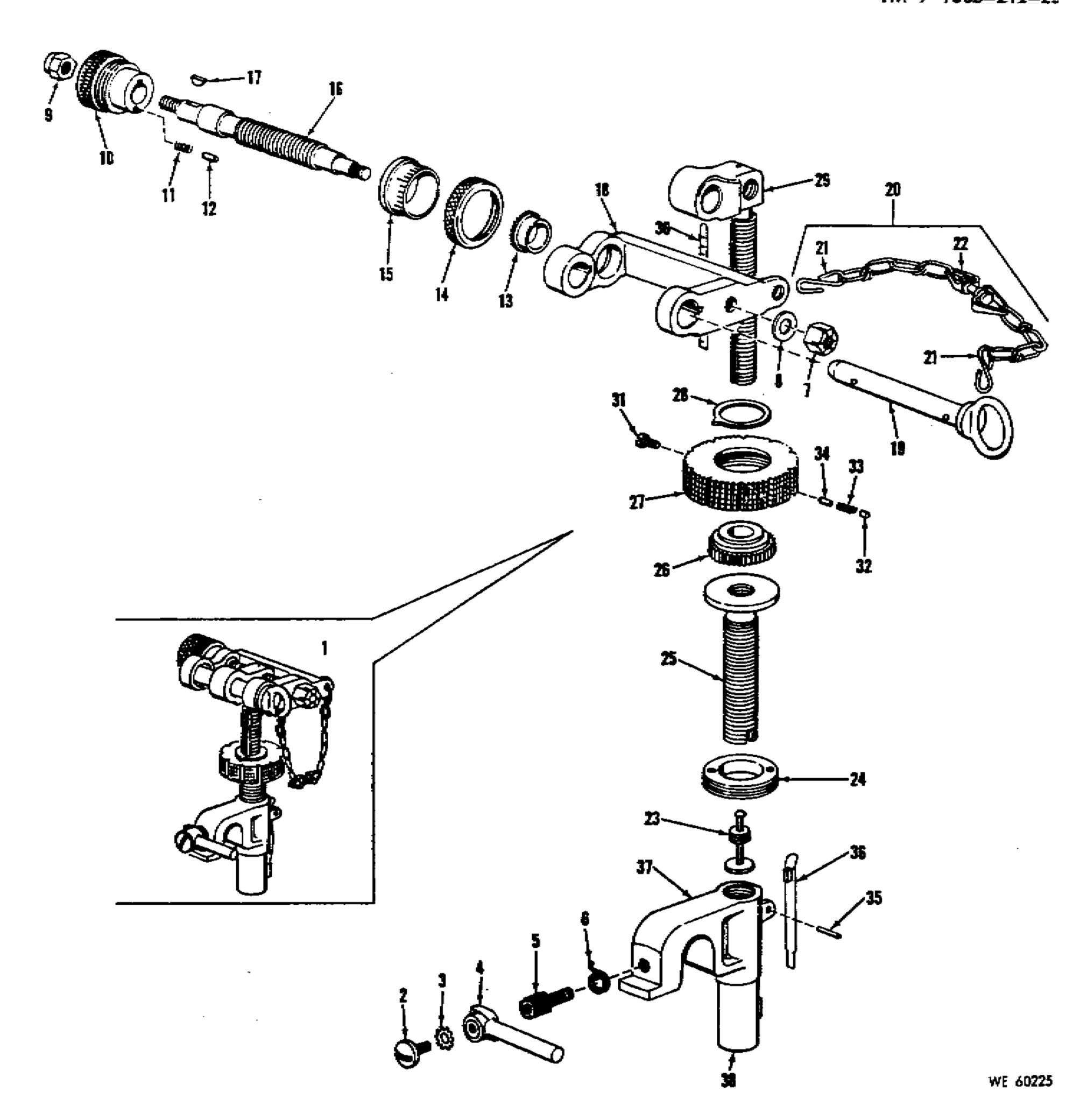
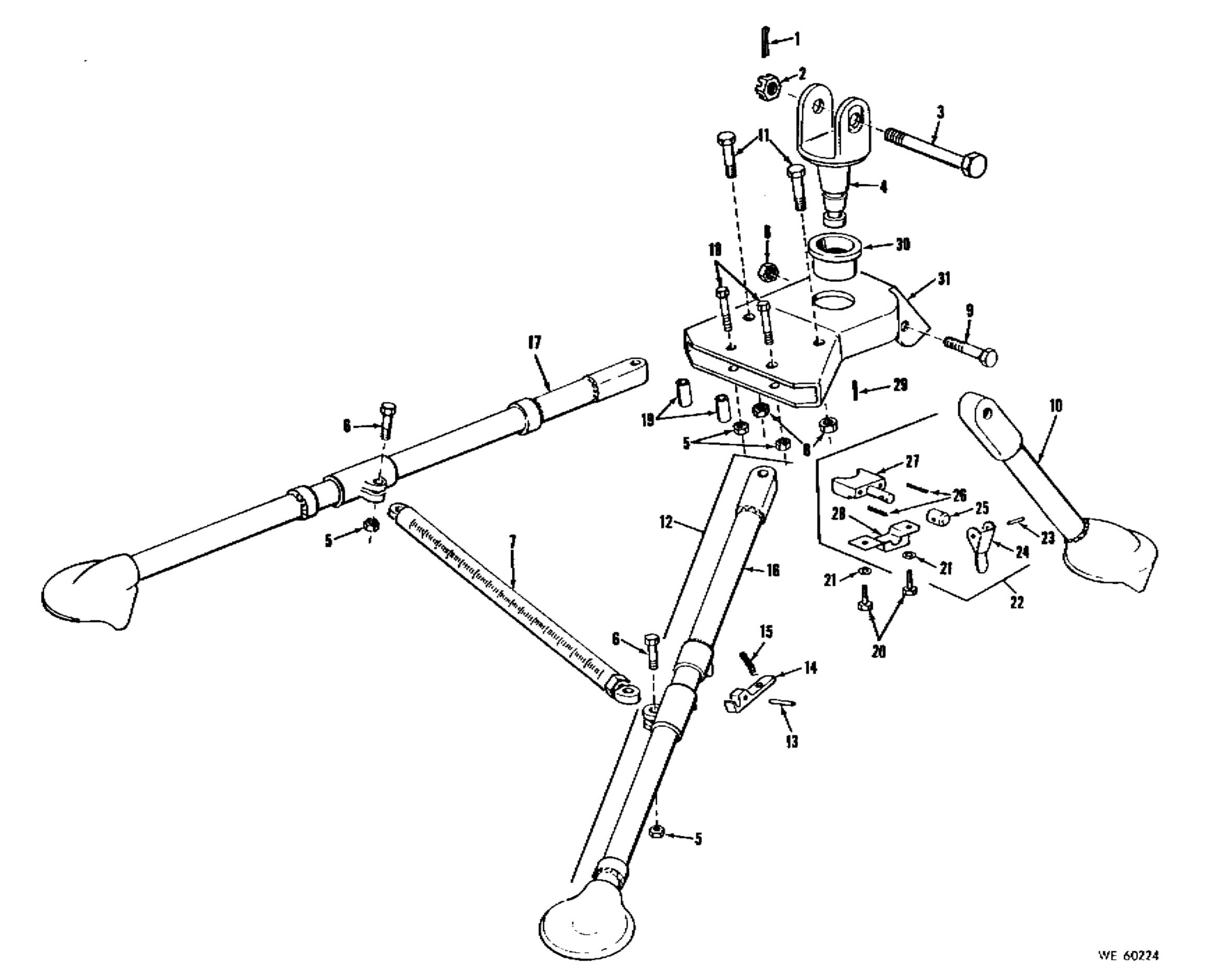


Figure B-18. Traversing and elevating mechanism assembly for Machine Gun Tripod Mount, M2—exploded view.



• Figure B–19. Head and leg group Machine Gun Tripod Mount, M2,—exploded view.

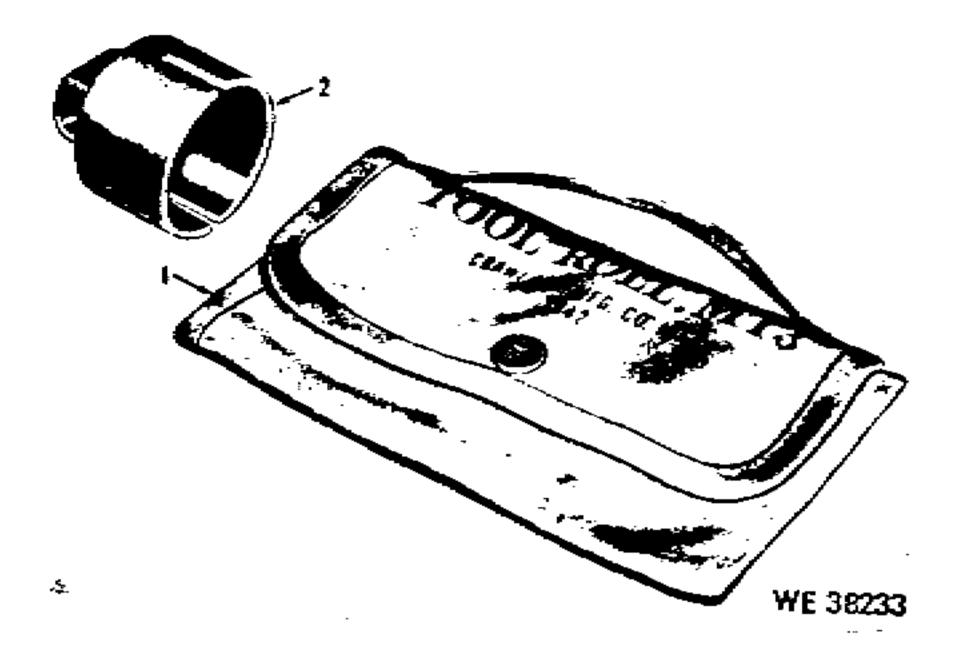


Figure B-20. Roll 6507349 and wrench 6147277 for organizational maintenance.

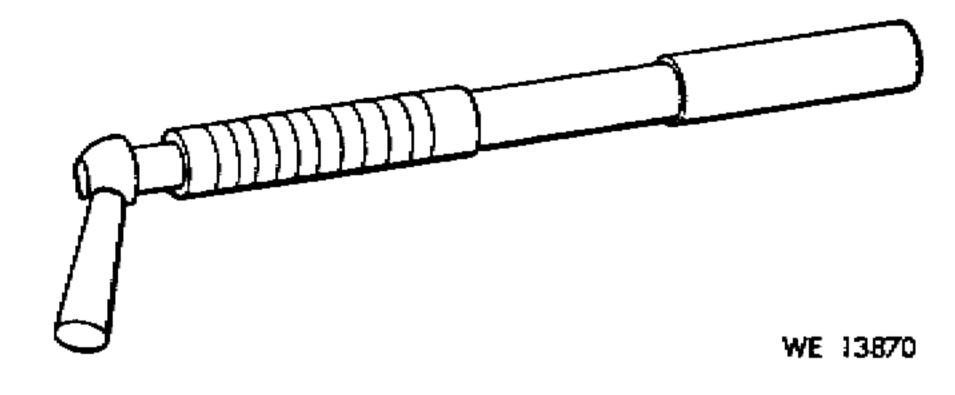


Figure B-21. Breech bore gage 5564343.

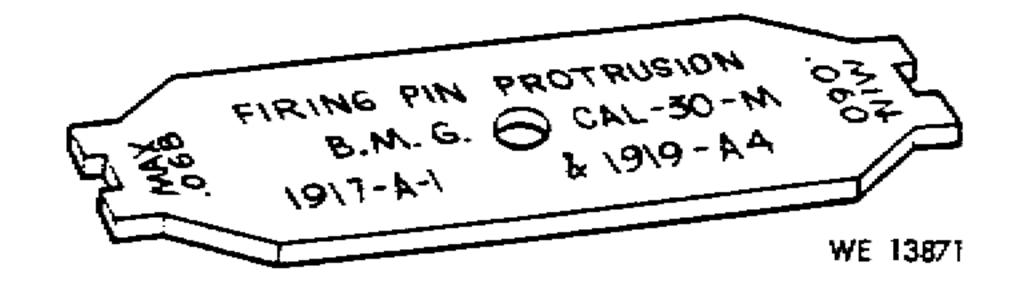


Figure B-22. Firing pin protrusion gage 7319929.

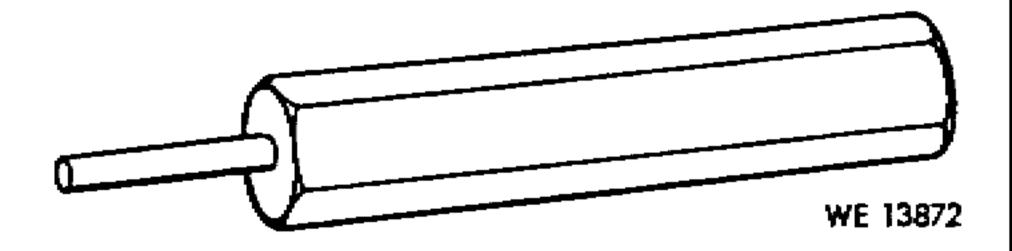


Figure B-23. Plain cylindrical plug gage 5077203.

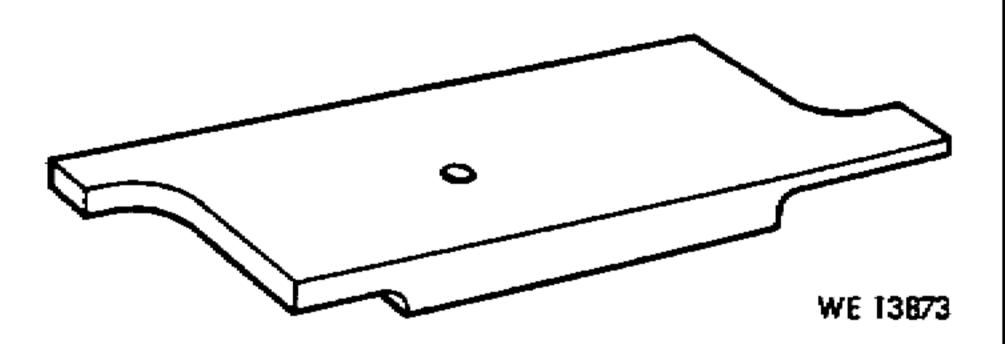


Figure B-24. Timing gage 7819928.

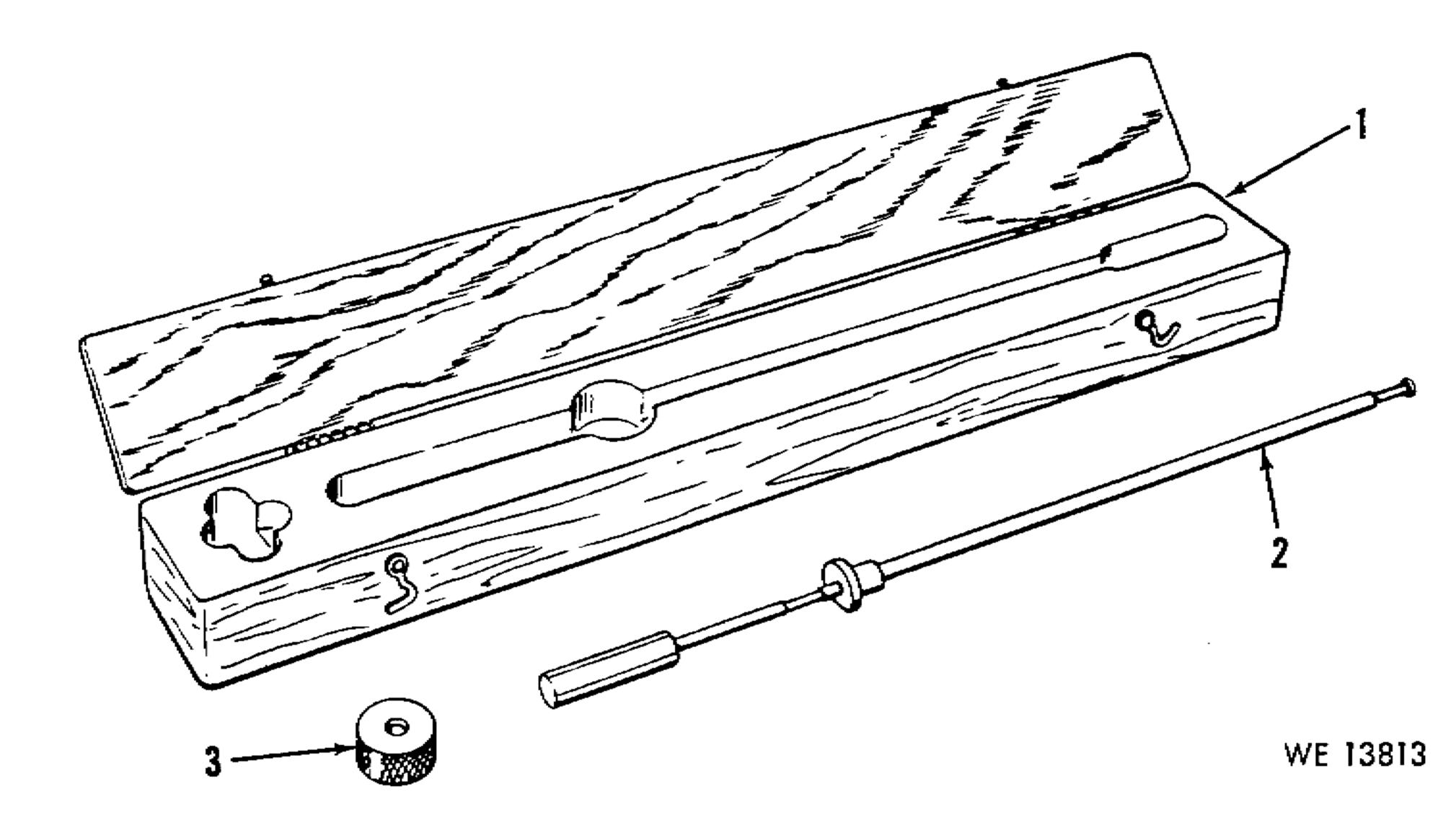


Figure B-25. Barrel erosion gage kit, M8, 5910297.

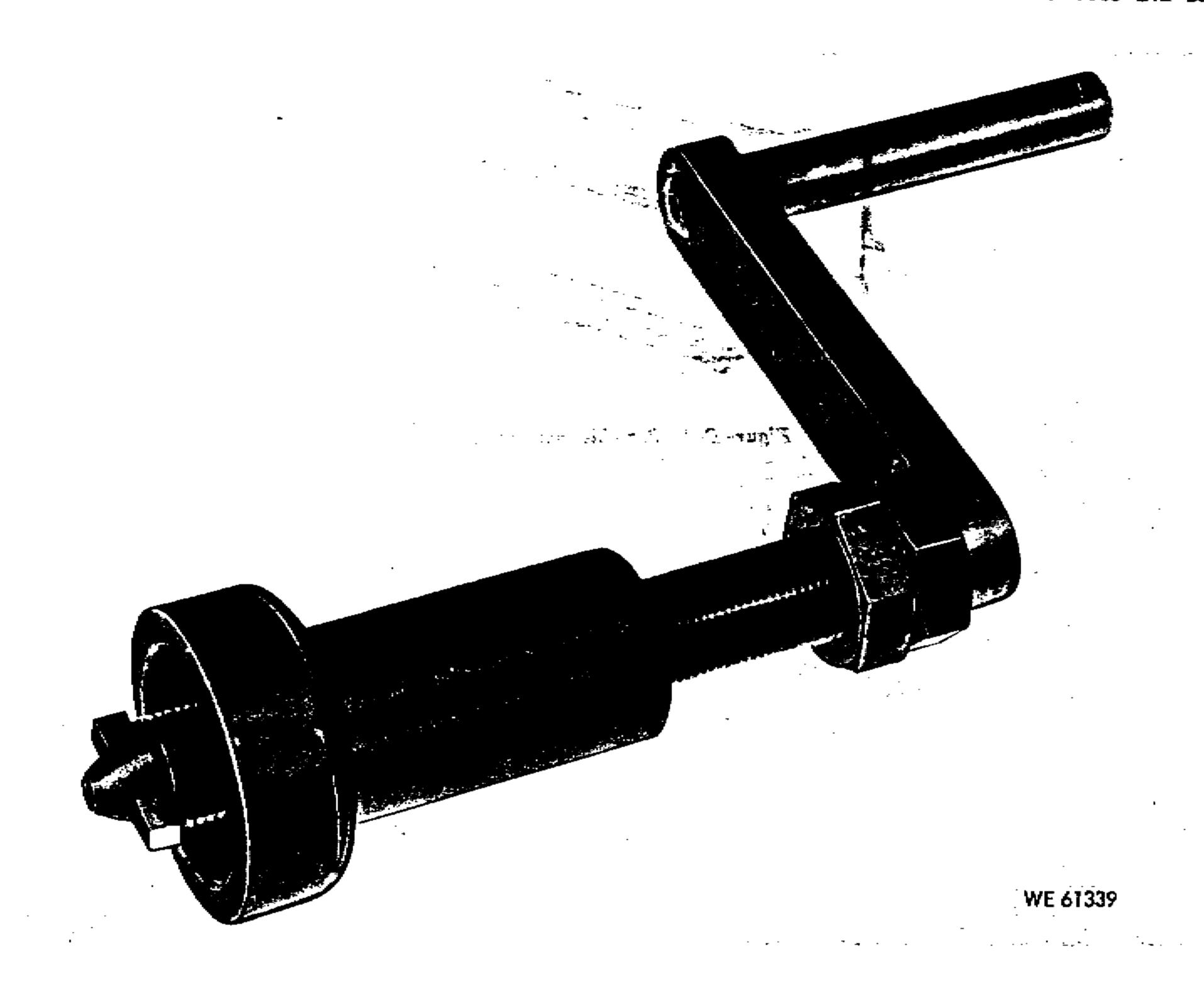


Figure B-26. Carbon removing reamer assembly 7106460.

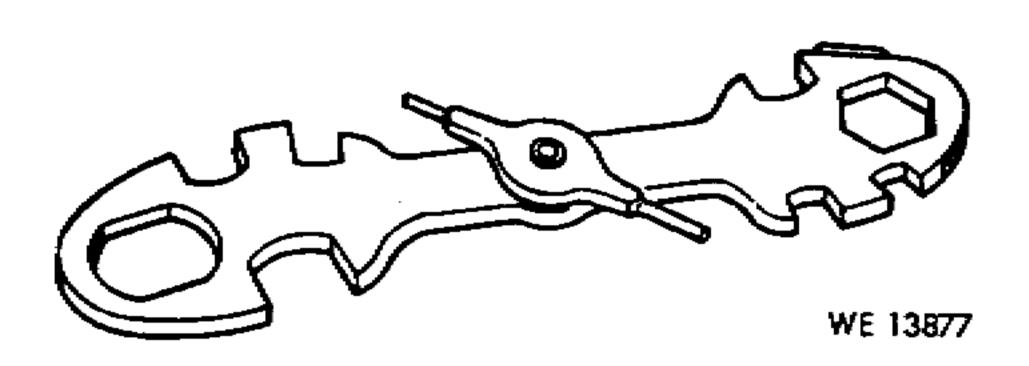
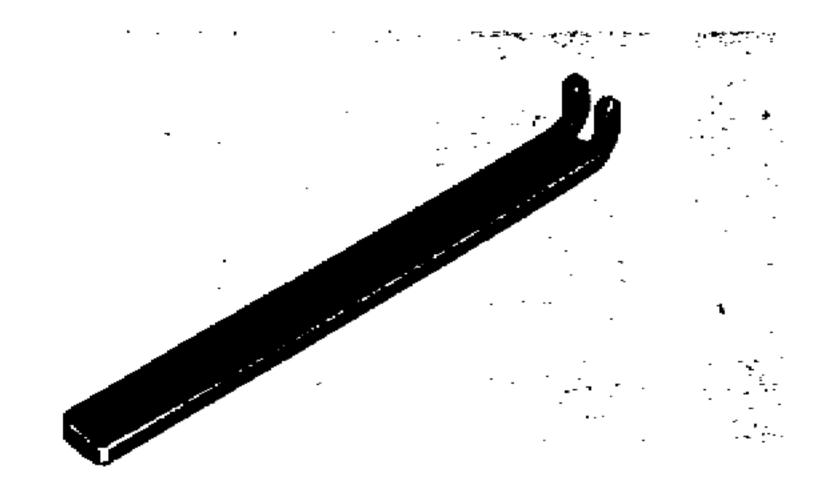


Figure B-27. Combination Wrench, M6, 5568334.



WE 61335

Figure B-28. Screw stop tool 8436748.

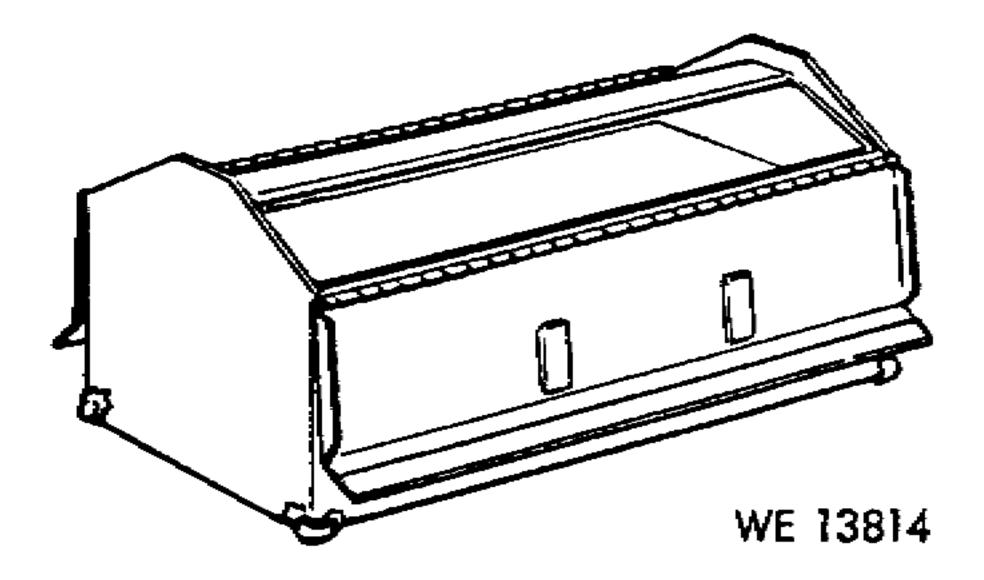


Figure B-29. Portable tool box 7540995.

Section VII. INDEX—FEDERAL STOCK NUMBER AND REFERENCE NUMBER CROSS—REFERENCE TO FIGURE AND ITEM NUMBER

Stock	Fig.	Item No.	Stock Number	Fig.	No.	Stock Number	Fig. No.	Item No.
Number	NO.	11.0.		P 10		1005-615-8375	B-18	10
005-015-2974	B-5	12	1005-550-9801	B-10	6	1005-620-0952	B-12	8
005-021-2430	B -5	11	1005-554-5964	B-14	6	1005-621-2654	B-6	17
005-092-8972	B-15	25		B-15		1005-626-1101	B-6	4
1005-096-3222	B-7	7]	1005-555-9332	B-19	$\begin{bmatrix} 4\\7 \end{bmatrix}$	1005-628-4541	B-3	1
1005-209-8490	B-6	5	1005-555-9333	B-19	1	1005-650-7349	B-20	1
1005-209-8491	B-6	13	1005-555-9337	B-19	12	1005-030-1049	B-1	2
1000-200-0451	B-7	19	1005-555-9338	B-19	17	1005-710-6949	B-14	17
1005-209-8496	B-4	3	1005-556-2503	B-14	15	1005-714-2261	B-16	11
1009-209-0490	B-5	3		B-15	28	1005-714-2201	B-1	7
2007 000 0000	B-16	10	1005-556-4133	B-14	19	1009-114-0999	B-2	8
1005-209-8680	B-1	13	1	B-15	24	2005 714 0400	B-1	8
1005-209-8681	B-18	6	1005-556-4137	B-6	9	1005-714-8400	B-14	16
1005-305-0725	B-16 B-8	7		B-7	15	1005-716-0455	B-14 B-1	22
1005-342-1100		1	1005-556-4142	B-8	2	1005-716-2160		20
1005-347-4264	B-2	18	1005-557-4620	B-18	1	1005-716-2248	B-14	19
1005-391-1336	B -1	i . l	1005-559-4543	B-3	2	1005-716-2303	B-1	2
1005-500-9374	B-4	4	1005-562-1076	B-6	1	1005-718-4158	B-9	2
	B-5	4 1	1005-562-1092	B-12	9	1005-718-5915	B-17	7
1005-501-3154	B-14	4	1005-588-3490	B-18	13	1005-718-8612	B-7	Z
į,	B-15	4	1005-588-3430	B-10	10	1005-718-8614	B-17	3
1005-501-3155	B-14	3	1005-600-8809	B-14	2	1005-718-8616	B-5	7
	B-15] 3	1009-600-6609	B-15	2	1005-718-8617	18-5	5
1005-501-3441	B-11	6	-005 000 0000	B-10	12	1005-718-8618	B-11	15
1005-502-0541	B-17	4	1005-600-8822	B-1	111	1005-718-8623	B-5	14
1005-502-0581	B-4	5	1005-600-8823	B-14	32	1005-718-8625	B-11	21
1005-513-2430	B-14	8	1005-601-7469	_	3	1005-718-8634	B-7	22
1005-513-5057	B-8	4	1005-601-7497	B-6	7	1005-718-8642	B-11	13
1005-513-5296	B-11	5	1005-601-7503	B-10	1 .		B-11	19
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013167 192 013258 192 013441 192 020498 192 020503 192 020509 192		B-15	4	5140612	19204	B-18	31
013258 192 013441 192 020498 192 020503 192 020509 192	⁾⁴	B-14	3	5141080	19204	B-19	24
013258 192 013441 192 020498 192 020503 192 020509 192		B-15	3	5141460	19204	B-18	20
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013441 020498 020503 020509 192		B-15	7	5142877	19204	B-19	26
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020509 192		B-7	18	5152737	19204	B-14	33
	14	B-8	Б			B-15	38
020514 192	14	B-14	38	5152774	19204	B-12	1
020514 192		B-15	42	5156881	19204	B-16	9
i	14	B-14	30	5156882	19204	B-16	10
		B-15	34	5156884	19204	B-16	1
020522 192	4	B-14	35	5157374	19204	B-10	6
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020527 192	4	B-14	18	5159870	19204	B-14	11
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020541 192	1	B-17	4	5160656	19204	B-14	37
020567 192	4	B-6	7	5162810	19204	B-14	10
		B-7	13	[B-15	10
020570 192		B-6	2	5169879	19204	B-19	9
020581 192	4	B-4	5	5169880	19204	B-19	6
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Reference number	Mfg Code	Figure No.	Item No.	Reference number	Mfg Code	Figure No.	Item No.
5169881	19204	B-19	18	6131253	19204	B-8	1
5169882	19204	B-19	1	ı	10201	B-9	1
5170491	19204	B-1	17	11	19204	B-10	1 1
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5171491	19204	B-18] 14	1	19204	B-14	26
5171492	19204	B-18	15		19204	B-10	11
5171495	19204		1	 	19204	B-6	, 10
5174113		B-18	12	i b		B-7	16
	19204	B-18] 19	Ē I	19204	B-6	8
5174175	19204	j B-18	13	; []	ł	Í B-7	14
5174192	19204	B-18	8	6134059	19204	B-4	! <u></u>
5189757	19204	B-18	36	;] [B-5	1
5194313	19204	B-18	4	<u> </u>	19204	•	1
5196283	19204	B-10	1		<u> </u>	B-11	9
5196284	19204	B-10	1 .	1 4	19204	B-14	29
5508452			4	11	19204	B-1	3
5508461	19204	B-14	31	6147216	19204	B-14	23
	19204	B-10	9	6147217	19204	B-14	22
55084 6 2	<u> </u>	B-6	14	6147222	19204	B-6	15
		B-7	20	6147224	19204	B-10	10
5509182	19204	B-8	8	6147225	19204	!	
550918 6	19204	B-6	11		15204	B-14	24
		B-7	17	£147000		B-15	19
5509801	19204	!	1	6147228	19204	B-6	5
55459 6 4		B-10	13	6147229	19204	B-6	13
0040504	19204	B-14	6	![}	B-7	19
*****	!	B-15	6	6147230	19204	B-9	3
5559332	19204	B-19	4	6147231	19204	B-8	,
555 9 33 3	19204	B-19	7	6147277	19204	B-20	2
5559337	19204	B-19	12	6147299	19204	· ·	_
5559338	19204	B-19	17	6158375	L	B-6	18
5559696	19204	B-20		1 5	19204	B-18	10
	10204		5	6166488	-	B-18	29
5562503	10004	B-21	5	6166489	_	B-18	18
0002003	19204	B-14	15	[] 6166490	-	B-18	16
		B-15	28	6195549	. .	B-18	37
5564133	19204	B-14	19	6200952	19204	B-12	
		B-15	24	6212654	19204	- <u>-</u> 1	10
564137	19204	B-6	9	6261101	I -	B-6	17
į		B-7	•		19204	B-6	4
564142	19204		15	6284541	19204	B-3	1
564343		B-8	2	6507349	19204	B-20	1
	19204	B-21	- !	653538		B-14	40
568334	19204	B-27	-	6544087	1 - 1	B-6	6
574620	19204	B-18	1	7100059	19204	B-1	2
594543	19204	B-3	2	7106460	19204		2
621076	19204	B-6	1	7106949	1	B-26	
621092	19204	B-12	<u>.</u>		19204	B-14	17
653469	15404		9	7114037	-	B-14	39
910297	10004	B-4	9	7122102	1 - 1	B-18	22
	19204	B-29	-	7142261	19204	B-16	11
008809	19204	B-14	2	7148399	19204	B-1	7
	+	B-15	2			B-2	8
008822	19204	B-1	12	7148400	19204		
008823	19204	B-1	11	7148442	15204	B-1	8
008824	19204	B-1	14	7160455	1000	B-1	21
008825	19204		3	į.	19204	B-14	16
017469		B-1	13	7162160	19204	B-1	22
017403	19204	B-14	32	7162161	19204	B-1	20
1	19204	B-6	3	7162248	19204	B-14	20
017503	19204 j	B-10	7	7162300	19204	B-1	16
017509	-	B-6	16	7162303	19204	į.	
017513	19204	B-10	12	7184158	; I	B-1	19
	1	B-11	I .		19204	B-9	2
108195	19204		11	7185915	19204	B-17	7
08201	F	B-19		7188612	19204	B-7	2
08210	19204	B-19	30	7188614	19204	B-17	3
	•	B-18	25	7188615	19204	B-17	1
08211	19204	B-18	27	7188616	19204	B-5	7
08986	19204	B-19	11	7188617			-
	- F	1		·-~~~	19204	B-5	5
31251	19204	B-8	3	7188618	19204	B-11	15

Reference number	Mfg Code	Figure No.	item No.	Reference number	Mtg Code	Figure No.	ltem No.
7188621	<u> </u>	B-11	20	7312238	19204	B-12	
7188622	19204	B-7	1	7312900	19204	B-13	4
7188623	19204	B -5	14	7312973	19204	B-1	23
7188625	19204	B-11	21	7312977	- i	Б-13	7
7188632	19204	B-2	3	7313098	19204	B-13	6
7188640 7188634	10904	B-11	16	7319928	19204	B-24	-
7188635	19204	B-7 B-11	22	7319929	19204	B-22	-
7188642	19204	B-11	18 13	7319994 7319995	19204	B-25	2
7188643	19204	B-11	19	7540995	19204	B-25	1
7188649	19204	B-5	10	7791622	19204 19204	B-29	-
7188650	19204	B-2	10	8401861	19204	B-14 B-15	21 25
7188654	19204	B-17	5	8401923	19204	B-16	35 3
7188655	19204	B-15	20	8401976	19204	B-16	4
7188657	19204	B-17	6	8401977	19204	B-16	7
7188658	19204	B-5	15	8401978		B-16	8
7188661	19204	B-5	9	8401979	19204	B-16	6
7188664	19204	B-7	10	8401980	19204	B-16	2
7188666 718866	19204	B-11	17	8403848	19204	B-11	7
7188668 7188669	19204	B-5	8	8407222	19204	B-15	16
7188670	19204 19204	B-5	13	8407223	19204	B-15	15
7188671	19204	B-15 B-17	18	8407224	19204	B-11	14
7188674	19204	B-11	2 3	8407226	10004	B-11	22
7188679	19204	B-2	2	8407769 8407780	19204	B-8	7
7188681	19204	B-7	5	8407786	19204 19204	B-2	1
7188683	-	B-5	16	8408768	19204	B-5 B-18	12 23
7188684	19204	B-7	23	8410172	19204	B-16	23 18
7188685	19204	B-2	4	8410907	19204	B-5	6
7188690	19204	B-9	4	8412118	19204	B-15	25
7188693	19204	B-15	22	8412270	19204	B-7	7
7188694	19204	B-15	36	8412295	19204	B-18	6
7188701 7188709	19204	B-15	21	8413954	19204	B-7	6
7188774	19204	B-7	12	8414731	19204	B-17	8
7188776	19204	B-15 B-7	17	8414732	19204	B-15	31
7188777	19204	B-11	10	8414733 8414735	19204	B-15	32
7191238	19204	B-11	2	8414823	10904	B-15	44
7191544	19204	B-7	3	8436748	19204 19204	B-15 B-28	30
7266108	19204	B-14	9	11010242	19204	B-28	30
		B-15	9	11010522	19204	B-18	34
274724	19204	B-25	3 [11010523	19204	B-18	33
812235	19204	B-12	3	11010547	19204	B-18	11
312236	19204	B-12	5	11686454	19204	B-5	11
312237	19204	B-12	6				

APPENDIX A

REFERENCES

A-1. General

Refer to TM 9-1005-212-10 and pertinent vehicle operator's manual.

Section III. ORGANIZ. JNAL REPAIR PARTS LIST

	(1) arce Main Recov Co		(2) Federal	adarai		Federal		(4)	(5) Qty	15	(0 5 Day Org Mainten:	5) anization	a)		7) ration
	<i>a</i> . I		Stock	Description		Unit of	ine In	-	10 81216011	1		· •	ı —— ——		
(a) urce	(b) Maint	(c) Recov	No.	Reference Numbe. & Mfr Code	Markla an Mada	Maga	Unit	(a) 1-5	(b)	(c)	(d)	(a)	(b)		
				REPAIR PARTS FOR MACHINE GUNS	Usable on Code	<u> </u>		1-0	6-20	Z1-BU	01-100	Figure No.	Item No		
				MAJOR GROUPS AND ASSEMBLIES									-		
				(M1919A4 AND M1919A6 ONLY)											
P	o	D	1005 710 0050	<u> </u>		EA				2	n	b 1			
r	v	R	1005-710-0059	7100059 (19204)	E	EA		`	`	-	2	B-1	2		
P	0		1005-614-7212	HANDLE, BOLT:	15	EA	,			2	2	B-1	3		
•	Ŭ	• • • •	1000-014-1212	6147212 (19204)	E	D'A	1 1			-	2	D*1			
P	C		1005-714-8399	BARREL ASSEMBLY:	-	EA	1		2	2	2	B-1	7		
-	Ŭ	••••	1000 111 0005	7148399 (19204)	S		1]	"	ן ז ן		***	' '		
P	C		1005-714-8400	BARREL ASSEMBLY:	_	EA	1		2	1 2	2	B -1	8		
				7148400 (19204)	D						_				
P	0		5315-234-1854	PIN, COTTER: S, PHOS-CTD, 1/16 DIA,		HD	1		2	2	2	B-1	9		
				3/4 LG											
				MS 24665-153 (96906)	E					<u> </u>					
₽	О	• • • •	1005-517-0491	LOCK, BARREL BEARING:		EA	1	*	2	2	2	R-1	17		
_	_			5170491 (19204)											
P	0		5340-716-2161	RING, RETAINING:	_	EA	1	*	*	2	2	B-1	20		
_	_			7162161 (19204)	D	.		١ .			_				
P	0		1006-731-2973	HANDLE ASSEMBLY: CARRYING	-	EA	1	! ₹	7	2	2	B-1	23		
				7312973 (19204)	E										
				MAJOR GROUPS AND ASSEMBLIES						-					
				(M37 ONLY)			•	1	1						
P	О	R	1005-347-4264	PLATE ASSEMBLY, BACK:		EA	1	*	*	2	2	B-2	1		
_				8407780 (19204)	O				<u> </u>						
P	С		1005-718-8679	SPRING ASSEMBLY, DRIVING:	_	EA	1	*	2	2	2	B-2	2		
_	_			7188679 (19204)	0		١ .	١.			_		_		
P	0	• • • •	6315-718-8632	PIN, GROOVED, HEADED: 8, PHOS-FIN,		EA	1	•	•	2	2	B-2	3		
				0.460 MIN DIA, 0.462 MAX DIA (BOLT)					1						
n	_		1005 710 0005	7188632 (19204)	0	17.4	١,					. n			
P	0		1005-718-8685	1 · ·		EA	¹	~	2	2	2	B-2	4		
P	0		1005-714-8399	7188685 (19204) BARREL ASSEMBLY:	. 0	EA	١,	REF	REF	REF	REF	B-2	8		
E	U		1000-114-0999	7148399 (19204)	s	L EA	1	REF	KEF		ILEF	D-2			
P	o		5315-815-1405	PIN, COTTER: S, PHOS-CTD, 1/16 DIA,	U	ΗЪ	1	*		 ∗	•	B-2	9		
•	·		0010 010 1400	1/2 LG (BOLT SWITCH)		""	_					., .			
				MS 246665-151 (96906)	0]						
					-				1						
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			-	1				I	I	Į į	i				

APPENDIX B

COMBINED ORGANIZATIONAL, DIRECT SUPPORT, GENERAL SUPPORT, AND DEPOT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST

Section I. INTRODUCTION

B—1. Scope

This appendix lists repair parts, special tools and equipment required for the performance of organizational, direct support, general support and depot maintenance of the machine guns and mount.

B-2. General

This Repair Parts and Special Tools List is divided into the following sections:

- a. Prescribed Load Allowance (PLA)—Section II. A composite listing of repair parts, special tools, test and support equipment having quantitative allowances for initial stockage at the organizational level.
- b. Repair Parts—Section III. A list of repair parts authorized for the performance of maintenance at the organizational level in figure and item number sequence.
- c. Special Tools, Test and Support Equipment—Section IV. A list of special tools and equipment authorized for the performance of maintenance at the organizational level.
- d. Repair Parts—Section V. A list of repair parts authorized for the performance of maintenance at the direct support, general support, and depot level in figure and item number sequence.
- e. Special Tools and Equipment—Section VI. A list of special tools and equipment authorized for the performance of maintenance at the direct support, general support, and depot level.
- f. Federal Stock Number and Reference Number Index—Section VII. A list of Federal stock numbers in ascending numerical sequence, followed by a list of reference numbers appearing in all the listings, in ascending alpha-numeric sequence, cross-referenced to the illustration figure number and item number.

B-3. Explanation of Columns

The following provides an explanation of columns in the tabular lists in Sections II through VI:

- a. Source, Maintenance, and Recoverability Codes (SMR).
- (1) Source Code. Indicates the selection status and source for the listed item. Source codes used are:

Code Explanation

- P Repair parts which are stocked in or supplied from the GSA/DSA, or Army supply system, and authorized for use at indicated maintenance categories.
- P2 Repair parts which are procured and stocked for insurance purposes because the combat or military essentiality of the end item dictates that a minimum quantity be available in the supply system.
- M Repair parts which are not procured or stocked but are to be manufactured in indicated maintenance levels.
- A Assemblies which are not procured or stocked as such but are made up of two or more units. Such component units carry individual FSNs and descriptions, are procured and stocked separately and can be assembled to form the required assembly at indicated maintenance categories.
- Y Parts and assemblies which are not procured or stocked and the mortality of which is normally below that of the applicable end item or component. The failure of such part or assembly should result in retirement of the end item from the supply system.
- X1 Repair parts which are not procured or stocked. The requirement for such items will be filled by use of the next higher assembly or component.
- Repair parts which are not stocked. The indicated maintenance category requiring such repair parts will attempt to obtain through cannibalization; if not obtainable through cannibalization, such repair parts will be requisitioned with supporting justification through normal apply channels.

Code Expranation

- G Major assemblies that are procured with PEMA funds for initial issue only to be used as exchange assemblies at DSU and GSU level. These assemblies will not be stocked above DSU and GSU level or returned to Depot supply level.
- (2) Maintenance Code. Indicates the lowest category of maintenance authorized to install the listed item. The maintenance level codes are:

Code Explanation

C Crew or operator

O Organizational

F Direct Support

H General Support

D Depot

(3) Recoverability Code. Indicates whether unserviceable items should be returned for recovery or salvage. Items not coded are expendable. Recoverability codes are:

Code Explanation

- R Applied to repair parts (assemblies and components) which are considered economically repairable at Direct and General support maintenance levels. When the maintenance capability to repair these items does not exist, they are normally disposed of at the GS level. When supply considerations dictate, some of these repair parts may be listed for automatic return to supply for Depot level repair as set forth in AR 710-50. When so listed, they will be replaced by supply on an exchange basis.
- High dollar value recoverable repair parts which are subject to special handling and are issued on an exchange basis. Such repair parts are normally repaired or overhauled at depot maintenance activities.

U Repair parts specifically selected for salvage by reclamation units because of precious metal content, critical materials, high dollar value reusable casings, or castings.

Repair parts and assemblies which are economically repairable at DSU and GSU activities and normally are furnished by supply on an exchange basis. When items are determined by a GSU to be uneconomically repairable, they will be evacuated to a depot for evaluation and analysis before final disposition.

No Code Part will be considered expendable. Indicated

- b. Federal Stock Number. Indicates the Federal stock number assigned to the item and will be used for requisitioning purposes.
- c. Description. Indicates the Federal item name and any additional description of the item required. The abbreviation "w/e" when used as a part of the nomenclature, indicates the Federal stock number includes all armament, equipment, accessories, and repair parts issued with the item, A part number or other reference number is fol-

lowed by the applicable five-digit Federal supply code for manufacturers in parentheses.

- d. Unit of Measure (U/M). A 2 character alphabetic abbreviation indicating the amount or quantity of the item upon which the allowances are based, e.g., ft, ea, pr, etc.
- e. Quantity Incorporated in Unit. Indicates the quantity of the item used in the functional group or assembly. A "V" appearing in this column in lieu of a quantity indicates that a definite quantity cannot be indicated (e.g. shims, spacers, etc.).
- f. 15-Day Organizational Maintenance Allow-ances.
- (1) The allowance columns are divided into four subcolumns. Indicated in each subcolumn opposite the first appearance of each item is the total quantity of items authorized for the number of equipments supported. Subsequent appearances of the same item will have the letters "REF" in the allowance columns. Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.
- (2) The quantitative allowances for organizational level of maintenance represents one initial prescribed load for a 15-day period for the number of equipments supported. Units and organizations authorized additional prescribed loads will multiply the number of prescribed loads authorized by the quantity of repair parts reflected in the appropriate density column to obtain the total quantity of repair parts authorized.
- (3) Organizational units providing maintenance for more than 100 of these equipments shall determine the total quantity of parts required by converting the equipment quantity to a decimal factor by placing a decimal point before the next to last digit of the number to indicate hundredths, and multiplying the decimal factor by the parts quantity authorized in the 51-100 allowance column. Example, authorized allowance for 51-100 equipments is 12; for 140 equipments, multiply 12 by 1.40 or 16.80 rounded off to 17 parts required.
- (4) Subsequent changes to allowances will be limited as follows: No change in the range of items is authorized. If additional items are considered necessary, recommendation should be ter, U. S. Army Weapons Command, ATTN: AMSWE-SMM-SA, Rock Island, Illinois 61201, for exception or revision to the allowance list. Revision to the range of items authorized will be made by the above address based upon en-

accessories, and repair parts issued with the item. A part number or other reference number is folgineering experience, demand data, or TAERS information.

g. $30-Day\ DS/GS\ Maintenance\ Allowances.$

Note. Allowances in GS column are for GS maintenance only.

- (1) The allowance columns are divided into three subcolumns. Indicated in each subcolumn, opposite the first appearance of each item, is the total quantity of items authorized for the number of equipments supported. Subsequent appearances of the same item will have the letters "REF" in the applicable allowance columns. Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.
- (2) The quantitative allowances for DS/GS levels of maintenance will represent initial stockage for a 30-day period for the number of equipments supported.
- (3) Determination of the total quantity of parts required for maintenance of more than 100 of these equipments can be accomplished by converting the equipment quantity to a decimal factor by placing a decimal point before the next to last digit of the number to indicate hundred-ths, and multiplying the decimal factor by the parts quantity authorized in the 51–100 allowance column. Example, authorized allowance for 51–100 equipments is 40; for 150 equipments, multiply 40 by 1.50 or 60 parts required.
- h. 1-Year Allowances Per 100 Equipments/ Contingency Planning Purposes. Indicates opposite the first appearance of each item the total quantity required for distribution and contingency planning purposes. The range of items indicates total quantities of all authorized items required to provide for adequate support of 100 equipments for one year.
- i. Depot Maintenance Allowance Per 100 Equipments. Indicates opposite the first appearance of each item the total quantity authorized for depot maintenance of 100 equipments. Subsequent appearances of the same item will have the letters "REF" in the allowance column. Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.
 - j. Illustration.
- (1) Figure Number. Indicates the figure number of the illustration in which the item is shown.
 - (2) Item Number. Indicates the callout

number used to reference the item in the illustration.

B-4. Special Information

a. Identification of the usable on codes of this publication are:

-	
Code	Used on
Blank	M1919A4, M1919A6,
DIMIN.	M37 w/o sights, and
	M37 w/sights
В	M1919A4
D	M1919A6
E	M1919A6
ō	M37 w/o sights and M37 w/sights
S	M37 w/sights, M37 w/o sights, and M1919A4
\mathbf{v}	M37 w/sights, M1919A4, and M1919A6
\mathbf{w}	M2

b. Exploded views in appendix B are numbered in disassembly sequence.

B-5. How to Locate Repair Parts

- g. When Federal stack number or reference number is unknown:
- (1) First. Using the table of contents determine the functional group or assembly within which the repair part belongs. This is necessary since illustrations are prepared for the functional group or assembly, and the listings are divided into the same groups.
- (2) Second. Find the illustration covering the functional group or assembly to which the repair part belongs.
- (3) Third. Identify the repair part on the illustration and note the illustration figure and item number of the repair part.
- (4) Fourth. Using the Repair Parts Listing, find the functional group or assembly to which the repair part belongs and locate the illustration figure and item number noted on the illustration.
- b. When Federal stock number or reference number is known:
- (1) First. Using the Index of Federal Stock Numbers and Reference Numbers find the pertinent Federal stock number or reference number. This index is in ascending FSN sequence followed by a list of reference numbers in alphanumeric sequence, cross-referenced to the illustration figure number and item number.
- (2) Second. Using the Repair Parts Listing, find the functional group or assembly of the repair part and the illustration figure number and item number referenced in the Index of Federal Stock Numbers and Reference Numbers.

B-6. Abbreviations

Abbreviations	Expianation
ADJ	adjust
BLK-OXIDE FIN	block-oxide finish
CI)- or ZN-PLTD	cadmium or zinc plated
CHAM	chamfer
CK-HD	countersunk -head
CRES	corrosion resistant steel
CSK	countersunk
FL-PT	flat-point
LT	light
MET	metal
	National coarse (thread)
NF	National fine (thread)
PASS-FIN	passivated finish

Abbrevisti	ons	Explanation
SL		-
UNF U/ON		unified fine (thread)
	edera! Suppl	y Codes for Manufacturers
19904	Rock Island	A reama l

Codes	Manufacturer
19204	Rock Island Arsenal
19207	U. S. Army Tank Automotive Command
96906	Military Standard

Section II. PRESCRIBED LOAD ALLOWANCE

(1)	(2)		(3) ORGANI NT. ALLO		L	
FEDERAL STOCK NO.	DESCRIPTION		(a)	(b)	(c)	(d) 51-
	Usable on Co	de	1-5	6-20	21-50	100
	REPAIR PARTS:	i			:	
	MACHINE GUNS, M1919A4, M1919A6, AND M37	ŀ		2	. 2	2
1000 010 1	TRIGGER	դ ¦			2	2
_	FERIE ABBEMBET, DROIL	:			2	2
_	PIN ASSEMBLY, BELT FEED PAWL	· ·		2	2	2
1005-513-5057	0 3 4 2 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	o i			2	. 2
1005 - 513 - 5296 1005 - 513 - 5297	SPRING, HELICAL, COMPRESSION				2	2
	,	Į		2	2	2
1005-517-6431	NUT BELT FEED LEVER PIVOT BUSHING	E ¦		2	1 2	2
1005-550-8461	PAWL, BELT FEED	E į		2	2	! 2
1005-550-9186	PIN ASSEMBLY, FIRING	ļ		2	2	2
1005-556-4137	SEAR	г			2	2
1005-562-1076	EXTRACTOR, SMALL ARMS CARTRIDGE	E		2	2	$\frac{1}{2}$
1005 - 597 - 0429	CODING UPLICAL COMPRESSION	Εi		Z	2	2
1005-601-7503	LEVER, BELT FEED	^돈		 9	2	2
1005-601-7513	SPRING, COVER EXTRACTOR	- 1		4	ì	2
1005-613-1251	I Boll GBIC, Billians Little L	- 1			9	1 2
1005-613-1253	PIN ASSEMBLY		•		2	2
1005-613-1255	SLIDE, BELT FEED	Ē		2	2	2
1005-613-1262 1005-613-1265	SPRING, SEAR	_		2	2	2
1005-613-1265	LEVER COCKING	-			2	2
1005-614-7212	HANDLE BOLT	E	<i></i> }		2	1 2
1005-614-7216	PAWL BELT HOLDING	ĽΙ		Z	2	2
1005-614-7217	PIN BELT HOLDING PAWL	L			2	2
1005-614-7222	ROD ASSEMBLY, DRIVING SPRING	E			2	2
1005-614-7225	SPRING, HELICAL, COMPRESSION			Z	Z	2
1005-614-7230	SPRING BARREL LOCKING		[2 9	2 9
1005-614-7231	SPRING, HELICAL, COMPRESSION		• • • • • •	Z	2 9	2 9
1005-614-7299	BOLT, BREECH	E		2	9	2
1005-621-2654	SPRING, HELICAL, COMPRESSION	E		44	2	2
1005-710-0059	PLATE ASSEMBLY, BACK	s		2	2	2
1005-714-8399	BARREL ASSEMBLY	ا م		$\overline{\overset{-}{2}}$	2	2
1005-714-8400 1005-716-2248	STOP, SHORT ROUND	E		2	2	2
1005-716-2246	SWITCH, ALTERNATE FEED BOLT	o ¦		2	2	3
1005-718-8642	SPRING, COVER LATCH	οļ			2	2
1005-718-8670	PAWL BELT HOLDING	0		2	įZ	2
1005-718-8674	LEVER BELT FEED	UΙ				2
1005-718-8679	SPRING ASSEMBLY, DRIVING	0		2	2	2
1005-718-8681	EXTRACTOR, SMALL ARMS CARTRIDGE	0		2	2	2
1005-718-8684	BOLT, BREECH	0			2	2
1005-718-8685	BAR RETRACTING	OΙ		Z	2	2 9
1005-718-8701	CHUTE, LINK	2			9	9
1005-718-8774	PIN ASSEMBLY, BELT HOLDING PAWL	2			-	2
1005-718-8777	SLIDE, BELT FEED	다 			2	2
1005-731-2973	HANDLE ASSEMBLY	o l				2
1005-840-3848	PAWL, BELT FEED	$oldsymbol{\check{\mathbf{v}}}^{-1}$			2	$\overline{2}$
5305-501-3252	SETSCREW	Εİ		2	2	2
5305-558-3689 5310-013-8544		E :			2	2
5310-013-8544 5310-579-0079	WASHER LOCK	Ε¦		Z	2	2
5315-234-1854	PIN COTTER	Εļ		2	2	2
5315-502-0503		İ			2	2
5315-502-0567	PIN, GROOVED, HEADED	_			! ^	2
	PIN, SHOULDER, HEADLESS	0		• • • • • •	2	2
		'	•			37

(1)	(2)	16-DA	(3) Y ORGAN	IZATIONA	L
FEDERAL		MA	INT, ALLO	DWANCE	
STOCK NO.	DESCRIPTION	j ,			
		(a)	(b)	(c)	(d) 51-
	Uzabie on Code	1-5	6-20	21-50	100
5315-515-7434	PIN, GROOVED, HEADED		. 2	2	2
5315-687-3788 5315-718-8632	DENT CROCKER INCRES		• • • • • • •		2
5315-833-3753	PIN, GROOVED, HEADED			9	2 2
5340-716-2161	RING, RETAINING D			2	2
9505-248-9849	WIRE, STEEL, CARBON			2	2
1005 005 0505	TRIPOD MOUNT				
1005-305-0725 5306-513-9973	SPRING, HELICAL, TORSION		. 2	2	2
5305-513-9989	BOLT, MACHINE W SCREW, MACHINE W				2
5310-012-5754	WASHER, LOCK W		1	2	2
5310-513-9964	NUT, SLOTTED, HEXAGON			2	3
5315-903-3971	PIN, COTTER W			2	2
	TOOLS AND EQUIPMENT				
1005-288-3565	MACHINE GUNS, M1919A4, M1919A6, AND M37 SWAR SMALL ARMS CLEANING				
1005-550-6573	SWAB, SMALL ARMS CLEANING CASE, SMALL ARMS CLEANING ROD			2	2 9
1005-555-9696	ENVELOPE				2
1005-556-4174	BRUSH, CLEANING, SMALL ARMS	2	3	6	11
1005-559-3026	COVER			2	2
1005-691-1381 1005-694-1662	BRUSH, CLEANING, SMALL ARMS	• • • • • • •	2	2	3
1005-034-1602	BUFFER, CLEANING ROD BOX, SPARE PARTS B	• • • • • • • •	2	2	3
1005-714-8550	BOX, SPARE PARTS				2
1005-726-6109	ROD SECTION, CLEANING, SMALL ARMS	,,,,,,,	2	3	6
1005-726-6110	SWAB HOLDER SECTION, SMALL ARMS CLEANING ROD		2	2	3
1005-793-6761 1005-839-6662	HANDLE ASSEMBLY	• • • • • • •	2	2	2
4933-556-8334	COVER, MACHINE GUN. WRENCH, COMBINATION			2 2	2
4933-614-7277	WRENCH, SOCKET			2	2
4933-652-9950	EXTRACTOR, RUPTURED CARTRIDGE CASE			2	2
	TRIPOD MOUNT] [
1005-659-1428	COVER, TRIPOD MOUNT W	• • • • • •		2	2
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38			ı	I	

(1) Source Maint And Recov Code		(2) Federal	ral		(4) Unit	(5) Qty Inc	1	() 5 Day Or <u>i</u> Meinten:	nal	(7) Illustration			
(a) Ource	(b) Maint	(c) Recov	Stock No.	Reference Numbe. & Mir Code		of Mass	In Unit	(a) 1-5	(b)	(c)	(d)	(a)	(b)
				BOLT GROUP (M1919A4 AND M1919A6	Usable on Code			1.5	6-20	21-50	61-100	Figure No.	Item No
				ONLY)		İ	-						
P	O	R	1005-562-1076	EXTRACTOR, SMALL ARMS CARTRIDGE:		77.4		١.	_		_		
				5621076 (19204)	E	EA	L	*	2	2	2	B-6	1
P	O		5315-502-0567	PIN, GROOVED, HEADED: FL-FIL-HD, S,	15	EA	1		١.,	۱ ۾		.	_
				PHOS-CTD, 0.205 SHANK DIA, 1.370			1			, z	2	B-6	1
				SHANK LG				Į.		1			
n				5020567 (19204)						1			
₽	0		1005-613-1317	LEVER, COCKING:		EA	1	*	*	2	2	B-6	8
P	0		1005 558 4108	6131317 (19204)							_	D 0	ľ
	U		1005-556-4137	SEAR:		EA	1	*	2	2	2	B-6	9
P	C		1005-613-1265	5564137 (19204) SPRING SPAR.									
-	·	• • • •	1003-015-1203	SPRING, SEAR: 6131265 (19204)		EA	1	*	2	2	2	B-6	10
P	О	R	1005-550-9186	PIN ASSEMBLY, FIRING: S, PHOS-CTD.				_			[
				0.075 MAX STRIKING END DIA, 4,795		EA	l	*	2	2	2	B-6	11
				MAX O/A LG				İ					
				5509186 (19204)				1		}			
P	O		1005-614-7222	ROD ASSEMBLY, DRIVING SPRING:		EA	1	*	*	۱ ,	2	B-6	15
_	_			6147222 (19204)	E		-			*		D-0] 15
P	0		1005-621-2654	SPRING, HELICAL, COMPRESSION: S,	-	EA	1	*	2	1 2	2	B-6	17
				CD-PLTD, 0.045 DIA STK, 0.390 OD						~	_		l ''
				15-7/8 O/A LG, 103 COILS, DRIVING					j	İ			
P	0		1005-614-7299	6212654 (19204) BOLT, BREECH:	E				+				
•	•			6147299 (19204)	12	EA	1	*	*	2	2	B-6	18
				DRIVING SPRING ASSEMBLY AND BOLT	E	·			1				
				GROUP (M37 ONLY)					İ				
P	C	R	1005-718-8681	· · ·		_	_			i			l
_	•		1000 110 0001	EXTRACTOR, SMALL ARMS CARTRIDGE: 7188681 (19204)		EA	1	*	2	2	2	B-7	5
P	0		5315-502-0567	PIN, GROOVED, HEADED: FL-FIL-HD, S.	О	EA	1	REF	DRE	Dee	DEE		
				PHOS-CTD, 0.205 SHANK DIA, 1.370		ממ	1	REF	REF	REF	REF	B-7	13
				SHANK LG									
	_			5020567 (19204)					1	!			
P	0			LEVER, COCKING:		EA	1	REF	REF	REF	REF	B-7	11
P	C			6131317 (19204)					İ				-
•	·	• • • •		SPRING, SEAR:		EA	1	REF	REF	REF	REF	B-7	16
P	0			6131265 (19204) SEAR:			_						
-	Ŭ			5564137 (19204)		EA	1	REF	REF	REF	REF	B-7	15
				~~~~~, (IV#UZ)									
								1					
								!					
								1	j				

9-1005-212-25

(1) Source Maint And Recov Code		_	(2)	(2)			,	5 Day Or		(7)		
(a)	(b)	(c)	Federal Stock	Description	Unit	Qty Inc In	<u> </u>	Mainten	ance Alw	<u> </u>	illust	tation
ource	Maint	Recov	No.	Reference Numbe. & Mfr Code Usable on Co	de Meas		(a) 1-5	(b) 6-20	(c) 21-50	(d) 51-100	(a) Figure No.	(b) Item No
P	О	R	1005-550-9186	PIN ASSEMBLY, FIRING: S, PHOS-CTD,	EA	1	REF	REF	REF	REF	B-7	17
				0.075 MAX STRIKING END DIA, 4.795			1		1			``
				MAX O/A LG		1	ĺ			į		}
•				5509186 (19204)		i	-					<u> </u>
P	С		5315-833-3753	PIN, SPRING: SLOTTED, S, PHOS-CTD,	EA	2	*		2	2	B-7	21
				5/32 NOM DIA, 3/4 LG (BOLT SWITCH)			]	-			!	
P	C		1005-718-8634	MS 16562-136 (96906) SWITCH ATTERNATE FEED DOLD.	[		١ .		1 .	_	<u> </u>	
•	U		1003-110-0634	SWITCH, ALTERNATE FEED BOLT: 7188634 (19204)	EA	2	*	2	2	3	B-7	22
P	C		1005-718-8684	·	EA	,			.		D 7	
	_			7188684 (19204)	<b>I</b>	'			Z	^z	87	23
				LOCK FRAME GROUP								
P	О		1005-613-1253	PIN ASSEMBLY: ACCELERATOR AND BREECH	EA	2	*	*	1 2	2	B-8	l ,
				LOCK	ļ			]	1			
				6131253 (19204)				1	1			
P	O	• • • •	1005-613-1251	PLUNGER, BARREL EXTENSION:	EA	1	*	*	2	2	B-8	3
D	0		1005 512 5057	6131251 (19204)		_			1			
1	U		1009-919-9001	SPRING, HELICAL, COMPRESSION: S,	EA	] 1	*	2	2	2	B-8	4
				0.047 DIA STK, 0.387 OD, 24 COILS, BARREL PLUNGER		i						
				5135057 (19204)						1		
P	0		5315-502-0503	PIN, SHOULDER, HEADLESS: CHAM, S,	BA	,		١.	9		<b>D</b> 0	_
	_	,,,,,		PHOS-CTD, 0.135 SMALLER SHANK DIA.	BA	1		"	2	2	B-8	5
			ļ	0.200 LARGER SHANK DIA, 0,250			]					
			<u>}</u>	SHOULDER DIA, 1.310 O/A LG			1		]			
				5020503 (19204)			1	-				
P	0		1005-614-7231	SPRING, HELICAL, COMPRESSION: S,	EA	1	•	2	2	2	B-8	6
				CD-PLTD, 0.031 STK SIZE, 0.220 OD,			1					
			ł	0.280 O/A LG, 4 COILS, TRIGGER PIN								
_	_			6147231 (19204)	i		1		1			
P	О		1005-342-1100	TRIGGER:	EA.	1	*	2	2	2	B-8	7
			<u> </u>	8407769 (19204) BARREL EXCENSION CROSS	Ì							
P	o		1005.619.1952	BARREL EXTENSION GROUP		١.						
•	·		1009.019.1299	PIN ASSEMBLY: ACCELERATOR AND BREECH BLOCK	EA	1	REF	REF	REF	REF	B-9	l
			i	6131253 (19204)				-		:	•	
P	0	,,,,	1005-614-7230	SPRING, BARREL LOCKING:	EA	1			ا ا	, .	n o	
				6147230 (19204)	l DA	1 1	}		,	2	B-9	3
				COVER GROUP (M1919A4 AND M1919A6			-	1	]			
				ONLY)					]			
P	О		5305-558-3689	SETSCREW: SLTD, S, PHOS-CTD, FL-PT,	EA	1	*	2	2	2	B-10	1
				3/8-24UNF3A, 0.235 LG			1		-	_		
				51962833 (19204) E					1			
				<b></b>								

**▼ 9-1005-2**1.2-.

(1) Source Maint		(2)	(3)		(4)	(5)		(6	5)		(7)		
	And Recov Code		Federal				Qly	15	Day Org	anizațior	ia]		ration
	i) (b) (c)		Stock	Description	•	Unit of	ine in	<b>}</b>	Maintena	nce Alw	r	·	,
urce	Maint	Recov	No.	Reference Numbe. & Mfr Code	Usable on Code	Maso	Unit	(a) 1-5	(ቴ) 6-20	(c)	(d) 51-100	(a) Figure No.	(b)
P	0		5310-579-0079		Carpie on code	HD	1	*		21-00		<del></del>	nem No.
				0.295 OD, 0.017 THK			1 1				2	<b>B</b> -10	z
				MS 35333-37 (96906)	В	ļ		•			-		Ĭ
P	0		5315-515-7434	•		EA	1	*	2	2	2	<b>B</b> -10	2
				FIN., FL-HD 0.257 MIN DIA OF HD,	; i		•				<b>.</b>	. ID-10	3 1
				0.261 MAX DIA OF HD (BELT FEED					į				
			!	LEVER)									
				5157434 (19204)			[		•				
P	О		1005-519-6284	NUT, BELT FEED LEVER PIVOT BUSHING:		EA.	1	*	2	2	2	<b>B</b> -10	4
_	_			5196284 (19204)	E	-							•
P	О	• • • •	5310-013-8544	WASHER, LOCK: INT-TEETH, S, PHOS-		HD	1	*	*	2	2	<b>B</b> -10	5
		i		CTD, 3/8 BOLT SIZE									_
-	_			MS 35333-59 (96906)	E				,				
P	0		1005-601-7503	, – . – – – – – .		EA	1	*	*	*	2	B-10	7
_	_		1007 010 107	6017503 (19204)	E			:					
P	0	• • • •	1005-613-1255		_	EA	1	•	*	2	2	B-10	8
ъ	^		1005 550 0461	6131255 (19204)	E								
r	О		1005-550-8461		_	EA	1	*	2	2	2	B-10	9
D	О		1005 507 0400	5508461 (19204)	E								
-	v		1005-597-0429	,,, -, -,		EA	1	*	2	2	2	B-10	10
				0.032 DIA STK, 0.340 OD, 0.780 O/A									
				LG, 6 COILS, BELT FEED PAWL 6147224 (19204)	E								
P	0		1005-613-1262		E	EA	,			اما			
-	-		1000 010 1202	6131262 (19204)	E	EA	1	•	2	2	z	B-10	11
P	0		1005-601-7513	· · · · · · · · · · · · · · · · · · ·	-	EA	1		,	ا ا	ا و	B-10	10
				6017513 (19204)		****	•		- "	ן ב		D-10	12
				COVER GROUP (M37 ONLY)									
P	0		5315-687-3788	PIN, SPRING: S, CD-PLTD, 0.094 DIA		EA	1	*	*		2	B-11	1
				0.688 LG, 0.022 THK (FEED LEVER						ĺ	~	- · · ·	•
				PIN)									
				MS 9048-072 (96906)									
P	0		5315-719-1238	PIN, STRAIGHT, HEADED: BELT FEED		EA	1	*	*	*	*	B-11	2
				LEVER			:						_
_	_			7191238 (19204)									
P	О		1005-718-8674			EA	1	•	*	*	2	B-11	3
	_			7188674 (19204)	0								
P	0		5315-513-5259	• • • • • • • • • • • • • • • • • • • •		EA	1	*	*	2	2	B-1 t	4
				FIN., SQ-END, 7132 LG O/A (BELT			i				ĺ		
				FEED LEVER)								ļ	
P	0		1005-513-5296	5135259 (19204) SPRING HELICAL COMPRESSION, C			_		_				
•	•		TAND -019-9290	,,,,,,,,,,,,,,,,,,,		EA	l	*	*	2	2	B-11	5
				0.024 DIA STK, 0.152 OD, 0.469 O/A LG, 8 COILS, BELT FEED LEVER		,					-		
				5135296 (19204)							1	į	
					0	: I			ļ	i		I	
			-										

A	(1) Source Maint And Recov Code			(2)	(8)		(4)	(6)		_	6)	<del></del>	<b> </b>	7)	
(a)	(b)	<del></del>	(c)	Federal Stock No.	Description		Unit of	Qty Inc In	1	6 Day On Mainten	ganizatio: ance Alw	ne!	I llwe	imition	
Source			ecov		Reference Numbe. & Mfr Code	Usable on Code	B.C.	Unit	(a) 1-5	(b) 6-20	(c) 21-60	(d) 51-100	(a) Figure No.	(b) Item No.	
	P (	0	• • • •	1005-501-3441	PIN ASSEMBLY, BELT FEED PAWL: 5013441 (19204)	_	EA	1	*	*	2	2	B-11	6	
	P (	O		1005-840-3848	PAWL, BELT FEED:	О	EA	] ₁				2	B-11	7	
	Р (	O		1005-513-5297	8403848 (19204) SPRING, BELT FEED PAWL:	0	BA	ĺ.,							
	Р (	0		1005-718-8777	5135297 (19204) SLIDE, BELT FEED:	О		'	*	*	2	2	B-11	8	
	_				7188777 (19204)	0	EA	] 1	<b>!</b> •	*	*	2	B-11	10	
	P (	0		1005-601-7513	SPRING, COVER EXTRACTOR: 6017513 (19204)	ŭ	EA	1	REF	REF	REF	REF	B-11	11	
	Р (	O	• • • •	5315-815-1405	PIN, COTTER: S, PHOS-CTD, 1/16 DIA, 1/2 LG (BOLT SWITCH)		HD	1	REF	REF	REF	REF	B-11	12	
	P (	D .		1005-718-8642	MS 24665-151 (96906) SPRING, COVER LATCH: 7188642 (19204)	0	EA	1	•	•	2	2	B-11	13	
	_	_			CASING AND BARREL JACKET GROUP (M1919A4 AND M1919A6 ONLY)										
	P (	•		i	SCREW, MACHINE: S, 0.370 MIN DIA OF HD, 0.373 MAX DIA OF HD 5013258 (19204)		EA	1	*	*	2	2	B-14	12	
	P (	•			STOP, SHORT ROUND:	v	EA	1		2	2	2	B-14	••	
	P (	)		1005-614-7217	7162248 (19204) PIN, BELT HOLDING PAWL:	E	ΈA	_				ł	D-14	20	
	Р (	,	İ	ŀ	6147217 (19204) PAWL, BELT HOLDING:	E	]	1	•	•	2	2	B-14	22	
	_			ļ	6147216 (19204)	E	EA	1	*	2	2	2	B-14	23	
	P C	) .	• • • •	1005-614-7225	SPRING, HELICAL, COMPRESSION: S, CD-PLTD, 0.023 STK, 0.137 OD, 0.650		EA	1	•	2	2	2	B-14	24	
			f	l	O/A LG, 13 COILS, BELT HOLDING PAWL		}								
					6147225 (19204)			Ì		ĺ		1			
					CASING AND BARREL JACKET GROUP (M37 ONLY)		ĺ								
]	PC			6305-501-3258	SCREW, MACHINE: S, 0.370 MIN DIA	•	EA	1	*	•	2	2	B-15	12	
_	<b>.</b>				OF HD, 0.373 MAX DIA OF HD 5013258 (19204)	v									
	PO		•••	1005-718-8774	PIN ASSEMBLY, BELT HOLDING PAWL: 7188774 (19204)		EA	2	*	*	2	2	B-15	17	¥.
1	P O		•••	1005-718-8670	PAWL, BELT HOLDING:	0	EA	1	•	2	2	2	B-15	18	7
3	e o			1005-614-7225	7188670 (19204) SPRING, HELICAL, COMPRESSION: S,	0	EA	.		9	2				ន្ត
					CD-PLTD, 0.023 STK, 0.137 OD, 0.650 O/A LG, 13 COILS, BELT HOLDING			1		- 1	- [	2	B-15	19	Ŋ
<b>4</b>					PAWL						}	ļ			i i
<del></del>					6147225 (19204)						1		ĺ		K
						•	i	l	ı		f	1	ı		

<b>X</b> .		(1) Source Maint And Recov Code		Source Maint		Source Maint		arce Maint		Source Maint		Source Maint		ource Maint		Source Maint		urce Maint		(2) Federal	(3) Description	~ <u></u>	(4) Unit	(5) Qty luc	L	5 Day Or	6) gantzation auce Alw		(7) Illustration	
s	(a) Source	(b) Maint	(c) Recov	Stock No.		Usable on Code	of Mane	In Unit	(a) 1-5	(b) 6-20	(c) 21-50	(d) 51-100	(a) Figure No.	(b)																
	P	O		1005-718-8701	CHUTE, LINK:		EA	1	*	*	2	2	845	21																
	P	О			7188701 (19204) LOCK, BARREL BEARING:	O	EA	1	REF	REF	REF	REF	B-15	26																
	M	О	• •		5170491 (19204) WIRE, STEEL, CARBON:				ļ				B-15	19																
			-		(MANUFACTURED FROM 9505-248-9849) REPAIR PARTS FOR TRIPOD MOUNT, M2 MAJOR GROUPS AND ASSEMBLIES TRAVERSING AND ELEVATING MECHANISM ASSEMBLY	1																								
	P	0			SCREW, MACHINE: S, BUTTON HD, NO. 10-32NF-2A, 5/16 LG 5139989 (19204)	w	EA	1	<b>.</b>	2	2	2	B-18	2																
	P	0			WASHER, LOCK: S, EXT-TEETH, PHOS-CTD, NO. 12 SCREW SIZE		EA	1	*	2	2	2	B-18	3																
	P	O		•	125754 (19204) SPRING, HELICAL, TORSION: 0.040 DIA STK, 0.427 ID, 0.507 OD, 2 COILS 8412295 (19204)	W	EA	1	*	2	2	2	B-18	6																
	ъ	Δ.			HEAD AND LEG GROUPS	••						,	B-19																	
	P	0			PIN, COTTER: S, PHOS-CTD, 1/8 DIA, 1-1/4 LG MG 24665-834 (96906)		EA ·	1	*	*	2	2	B-19	1																
	P	О		5310-513-9964	NUT, SLOTTED, HEXAGON: S, PINTLE BOLT 9/16-18NF-2, 25/64 THK		EA	1	*	2	2	3	B-19	2																
	P	О		5306-513-9973	5139964 (19204) BOLT, MACHINE: S, PHOS-CTD, HEX- HD, 9/16-18UNF-2A, 3-11/32 LG	W	EA.	1	*	*	*	2	B-19	3																
					5139973 (19204)	W						•																		
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#### APPENDIX C

#### MAINTENANCE ALLOCATION CHART

#### Section I. INTRODUCTION

#### C-1. General

The maintenance allocation chart indicates specific maintenance operations performed at the proper maintenance levels. Deviation from maintenance operations allocated in the chart is authorized only upon approval of the Commanding Officer.

#### C-2. Maintenance Functions

The maintenance allocation chart designates overall responsibility for the maintenance function of an end item or assembly. Maintenance functions will be limited to and defined as follows:

- a. Inspect. To determine serviceability of an item by comparing its physical, mechanical, and electrical characteristics with established standards.
- b. Test. To verify serviceability and to detect electrical or mechanical failure by use of test equipment.
- c. Service. To clean, to preserve, to charge, and to add fuel, lubricants, cooling agents and air.
- d. Adjust. To rectify to the extent necessary to bring into proper operating range.
- e. Align. To adjust specified variable elements of an item to bring to optimum performance.
- f. Calibrate. To determine the corrections to be made in the readings of instruments or test equipment used in precise measurement. Consists of the comparison of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared with the certified standard.
- g. Install. To set up for use in an operational environment such as an emplacement, site, or vehicle.

- h. Replace. To replace unserviceable items with serviceable assemblies, subassemblies, or parts.
- i. Repair. Those maintenance operations necessary to restore an item to serviceable condition through correction of material damage or a specific failure. Repair may be accomplished at each category of maintenance.
- j. Overhaul. Normally, the highest degree of maintenance performed by the Army in order to minimize time work in process is consistent with quality and economy of operation. It consists of that maintenance necessary to restore an item to completely serviceable condition as prescribed by maintenance standards in technical publications for each item of equipment. Overhaul normally does not return an item to like new, zero mileage, or zero hour condition.
- k. Rebuild. The highest degree of materiel maintenance. It consists of restoring equipment as nearly as possible to new condition in accordance with original manufacturing standards. Rebuild is performed only when required by operational considerations or other paramount factors and then only at the depot maintenance category. Rebuild reduces to zero the hours or miles the equipment, or component thereof, has been in use.
- l. Symbols. The uppercase letter placed in the appropriate column indicates the lowest level at which that particular maintenance function is to be performed.

# C-3. Explanation of Format

The purpose and use of the format are as follows:

a. Column 1, Group Number. Column 1 lists group numbers the purpose of which is to identify components, assemblies, subassemblies and modules with the next higher assembly.