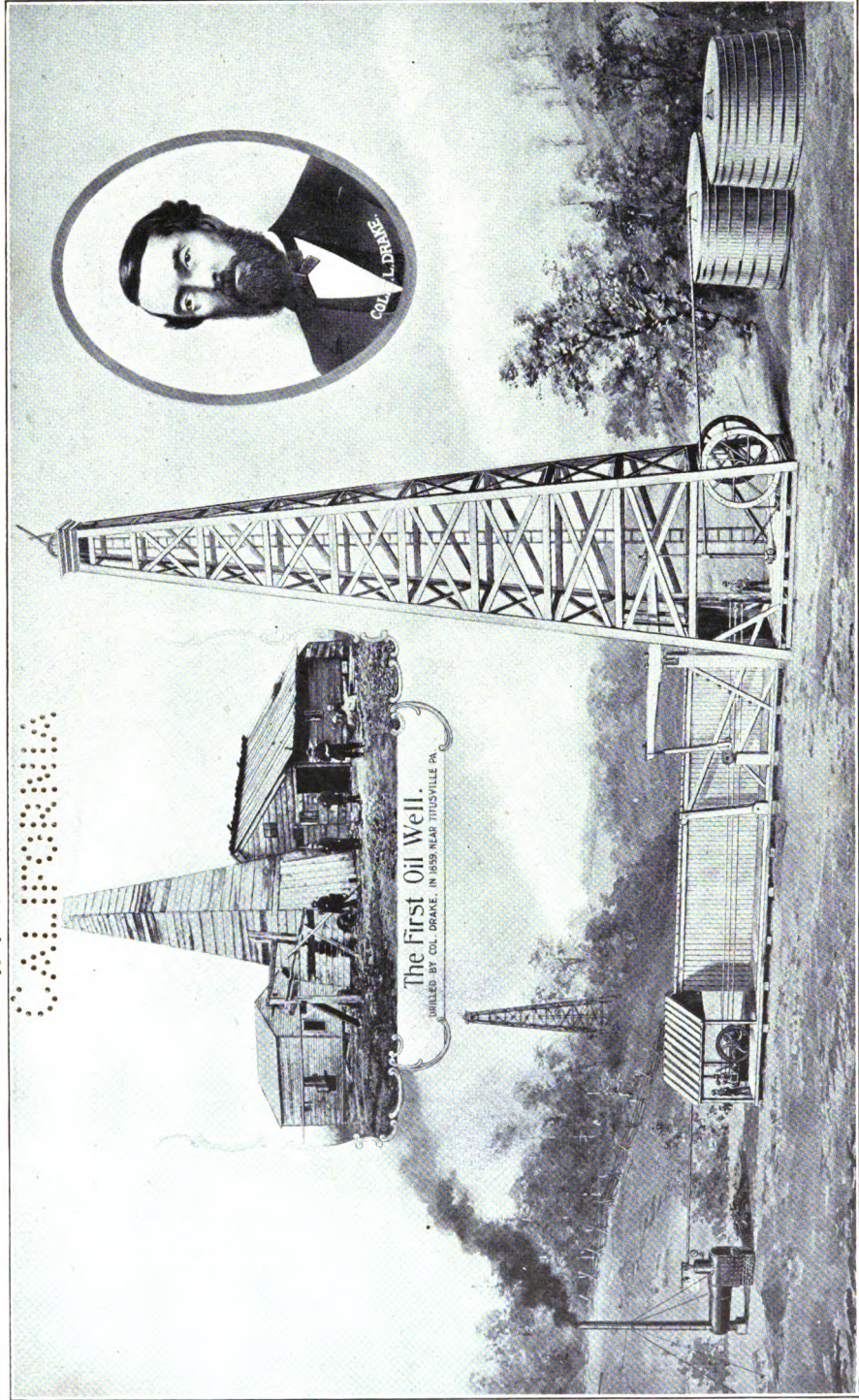


1859

“THE OLD” AND “THE NEW”

1907



THE FIRST OIL WELL
Height of Derrick - - - - 34 feet

MODERN OIL WELL
Height of Derrick - - - - 82 feet

WELL-DRILLING
MACHINERY AND TOOLS

No. 21

SECTION
A
OF PRICE LIST

OIL WELL SUPPLY CO.

ii

MAIN OFFICES

PITTSBURGH, PA., U. S. A.

69

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TO THE
MEMORIAL

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By
OIL WELL SUPPLY CO.

IN MEMORIAM
E. O'Neill

The Lakeside Press
R. R. DONNELLEY & SONS COMPANY
CHICAGO

FACTORIES

Pittsburgh, Pa.

Oswego, N. Y.

Oil City, Pa.

Parkersburg, West Va.

Bradford, Pa.

Poplar Bluff, Mo.

Memphis, Tenn.

BRANCH STORES In all Petroleum Districts

Illustrated price lists issued by the Company

SECTION A.—Well-Drilling Machinery and Tools

SECTION B.—Gas Well and Pipe Line Equipment.

SECTION C.—Steam and Water Fittings

SECTION D.—Hydraulic Rotary Drilling Outfit.

SECTION E.—Pumping-Well Supplies.

Telegraph Address: Eaton, Pittsburgh

· C O D E S

A. B. C. 4th and 5th Editions

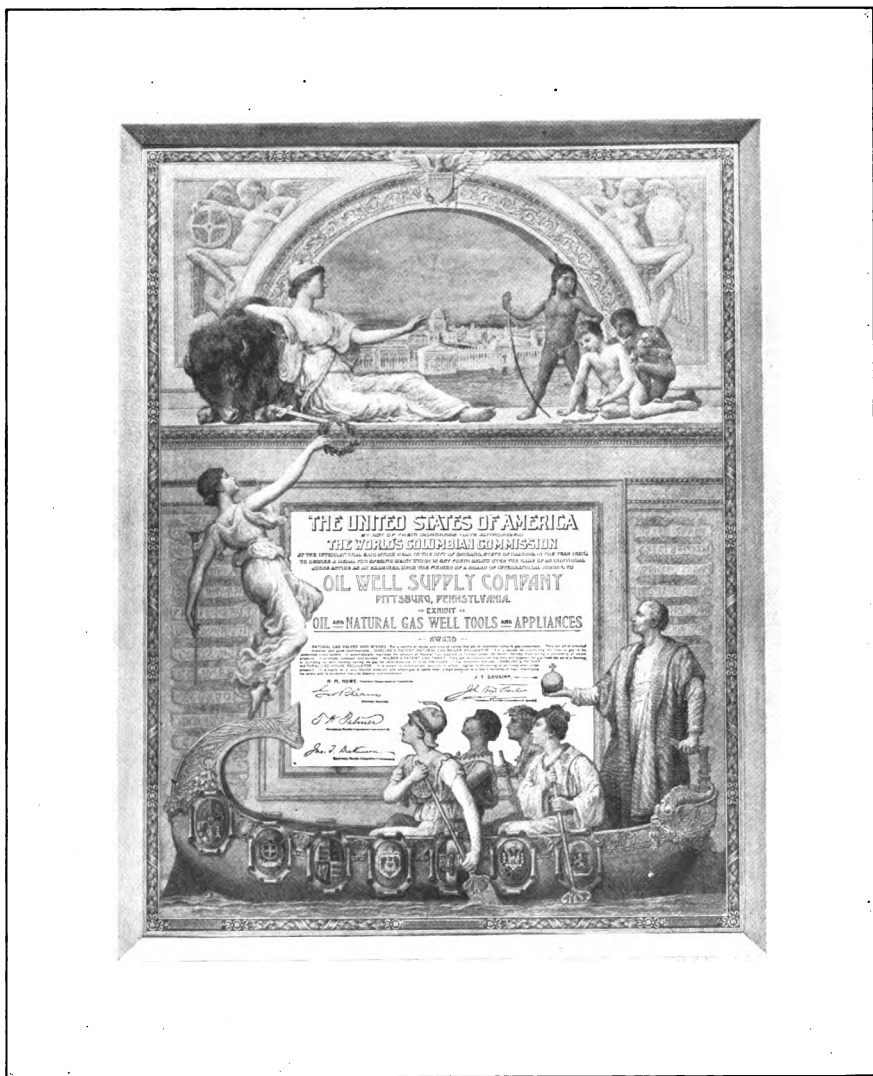
Lieber's Standard

A. 1.

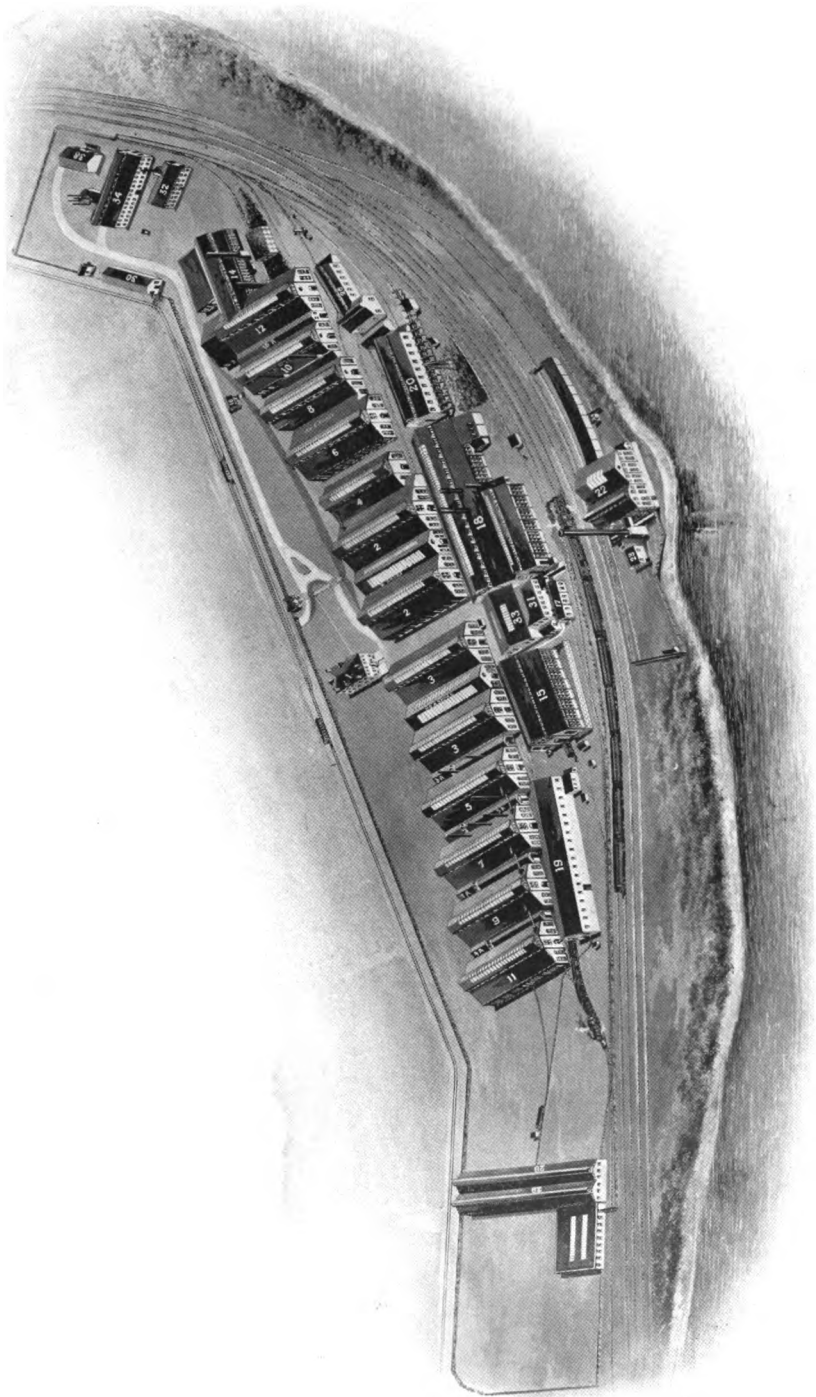
Western Union

O. W. S. Co.'s Private Code

922902







IMPERIAL WORKS, OIL CITY, PA.
Steam Engines, Gas Engines, Cast and Malleable Iron Goods and Drop Forge Work.

**Description of the New Manufacturing Plant of the Oil Well
Supply Company, Known as the "Imperial Works,"
Located at Oil City, Pa., About One Mile
From the Center of the City, on
Line of Electric Railway.**

The plot of ground comprises nearly forty-five acres, of which about twenty-five acres are devoted to manufacturing purposes, the balance for dwelling house sites.

The works are located on the Allegheny River, on the lines of the Pennsylvania, Lake Shore and Michigan Southern, and Erie railroad systems.

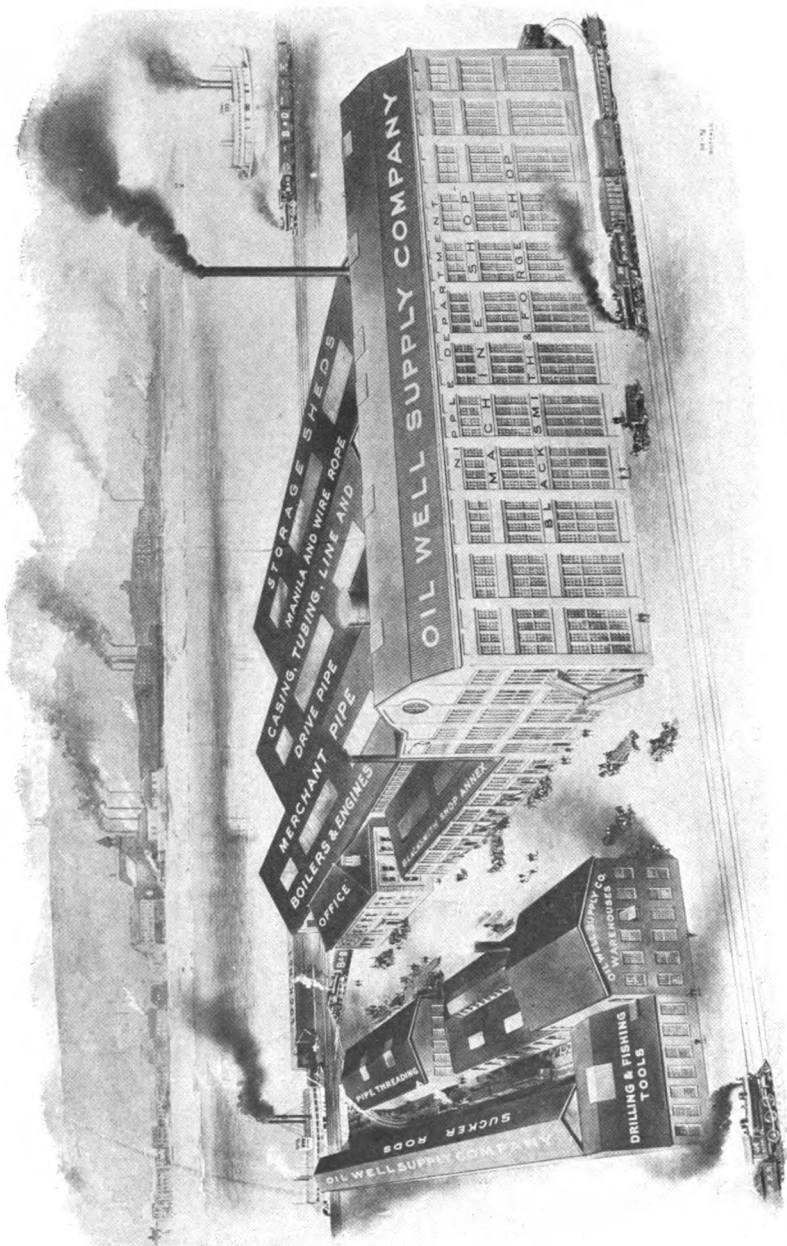
The ground devoted to manufacturing purposes covers a distance of about twenty-seven hundred feet in length, along the railroad and river, and several hundred feet in width.

There are nearly forty buildings devoted to manufacturing purposes, mostly one story in height, constructed of steel and brick with slate roofs, all well lighted and ventilated.

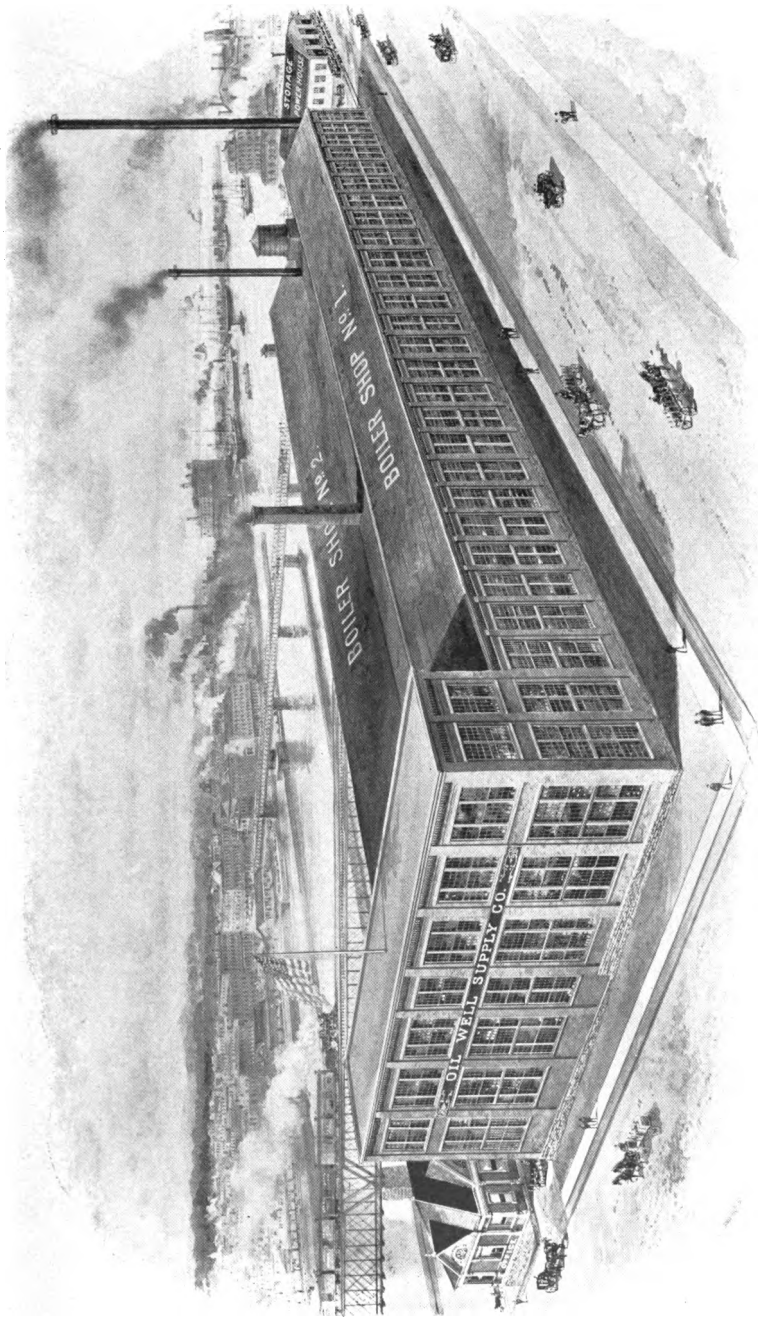
The size of each building, and the purpose for which it is designed, are as follows: (See illustration.)

		FEET	
No. 1.	Office Building - - - - -	50 x 75	Three Stories
" 2.	Engine Works and Machine Shop - - - - -	150 x 200	
" 2 Annex.	Engine Works Storage - - - - -	22 x 150	
" 3.	General Manufacturing Department - - - - -	150 x 200	
" 3 Annex.	Storage - - - - -	22 x 134	
" 4.	Pattern Shop - - - - -	50 x 130	
" 5.	Blacksmith Shop - - - - -	75 x 150	
" 5 Annex.	Storage - - - - -	22 x 134	
" 6.	Pattern Storage - - - - -	75 x 150	
" 6 Annex.	Storage - - - - -	27 x 134	
" 7.	Drop Forge Department - - - - -	75 x 150	
" 7 Annex.	Storage - - - - -	22 x 134	
" 8.	Fittings Tapping Department - - - - -	50 x 150	
" 9.	Iron Rod Department - - - - -	75 x 150	
" 9 Annex.	Storage - - - - -	22 x 134	
" 10.	Annealing - - - - -	50 x 150	
" 10 Annex.	Storage - - - - -	22 x 150	
" 10 Annex.	Sorting and Grinding - - - - -	14 x 111	
" 11.	Sucker Rod Department - - - - -	75 x 150	
" 12.	Malleable Iron Foundry - - - - -	75 x 190	
" 14.	Malleable Iron Foundry - - - - -	120 x 50	
" 14 Annex.	" " " " } Joined - - - - -	100 x 40	
" 15.	Portable Drilling Rigs - - - - -	75 x 150	
" 16.	Malleable Iron Department Office - - - - -	16 x 24	
" 17.	Locomotive House - - - - -	18 x 70	
" 18.	Gray Iron Foundry - - - - -	75 x 300	and 50 x 150
" 19.	Raw Stock Storage - - - - -	40 x 280	
" 20.	Foundry Storehouse - - - - -	50 x 150	
" 22.	Power House - - - - -	75 x 100	
" 23.	Lumber Storage - - - - -	22 x 32	
" 26.	Galv. Department and Cooper Shop - - - - -	30 x 80	and 40 x 52
" 29.	General Storage and Shipping Dept. - - - - -	76 x 234	
" 29 Annex.	" " " " " " - - - - -	77 x 126	
" 30.	Sand Shed - - - - -	29 x 80	
" 31.	Rattling Room for Gray Iron Dept. - - - - -	35 x 70	
" 32.	Malleable Iron Pattern Storage - - - - -	32 x 70	Two Stories
" 33.	Drilling Machine Department - - - - -	60 x 100	
" 34.	Malleable Iron Department, Core Room - - - - -	40 x 132	Two Stories
" 38.	Paint Storage - - - - -	37 x 50	

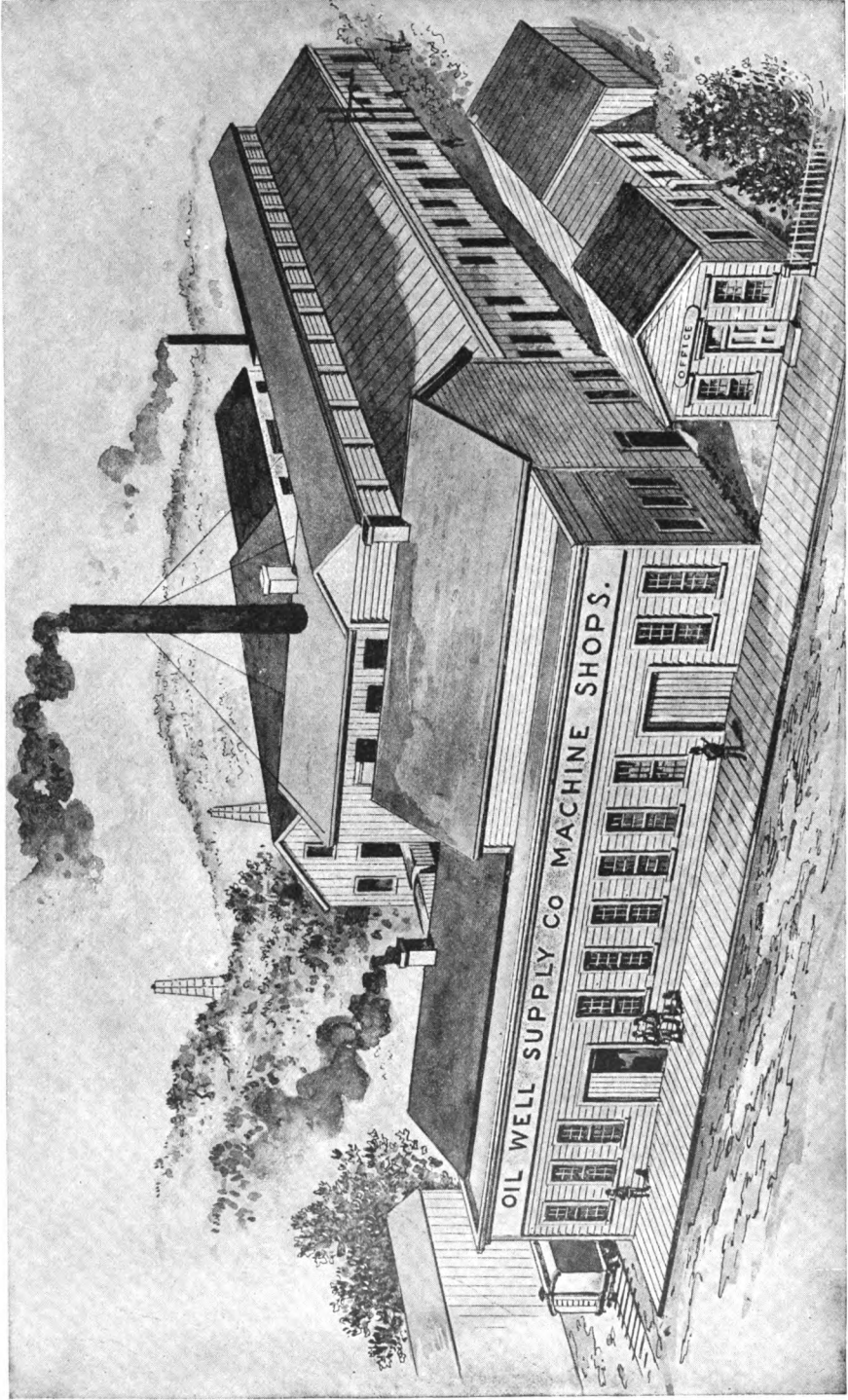
Total Floor Area, 360,000 square feet.



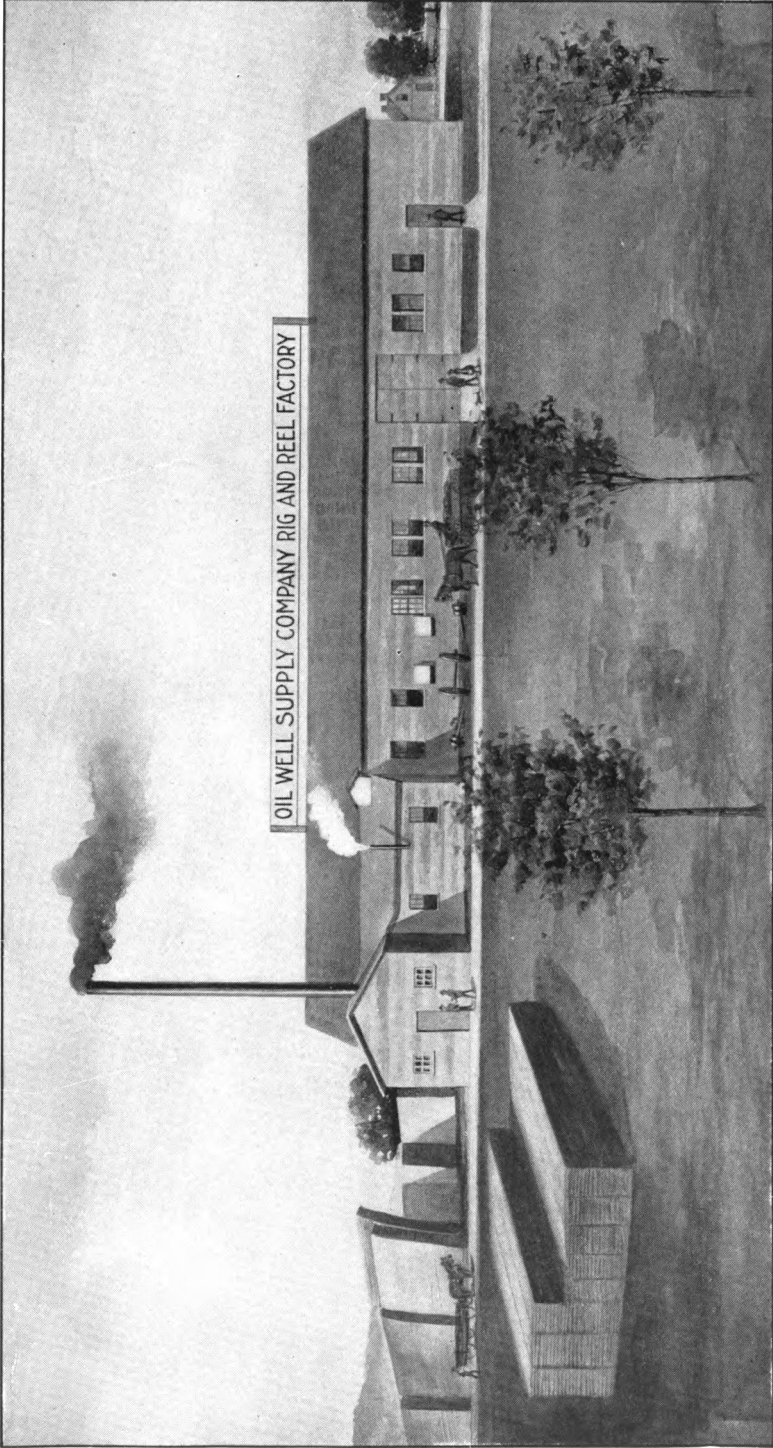
TWENTY-FIRST STREET WORKS, PITTSBURGH
Drilling Tools



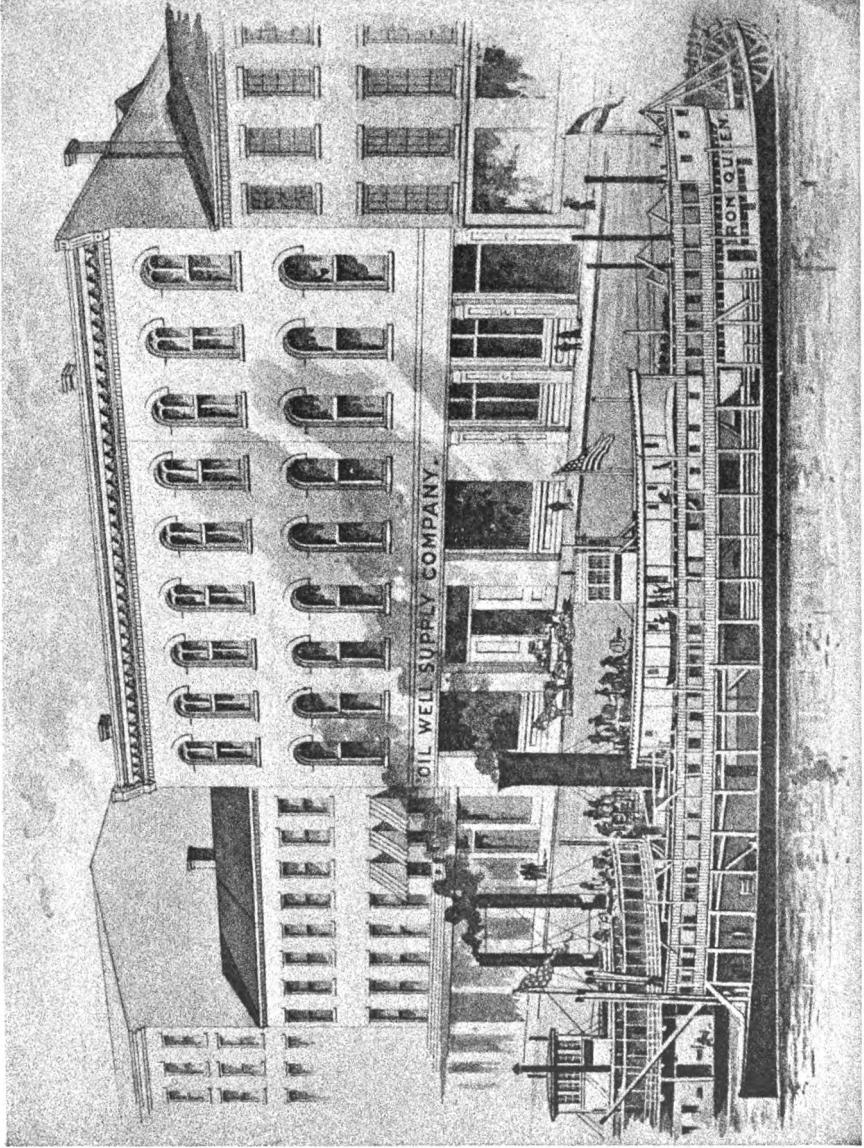
BOILER WORKS, OSWEGO, N. Y.
Oil Country Boilers—Water Tube Boilers



MACHINE AND BLACKSMITH SHOPS, BRADFORD, PA.



RIG DEPARTMENT, PARKERSBURG, W. VA.
Wood Work for Derricks, etc.



STORE AND MAIN OFFICES, 213-217 WATER STREET, PITTSBURGH, PA.



NEW YORK OFFICE

Havemeyer Building, Cor. Church and Cortlandt Sts.

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213-215-217 Water Street

PITTSBURGH

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OFFICE OF THE
OIL WELL SUPPLY CO.,
213, 215 and 217 Water Street,
PITTSBURGH, PENNSYLVANIA,
United States of America.

THE process of obtaining water and of testing for minerals by sinking wells of small diameter has been practiced for many hundred years. In Europe it was first employed in the province of Artois, in the north of France, whence the name "Artesian" is derived.

Within the gardens of a former Dominican convent at Lillers, in Artois, there is a deep well which has flowed continuously since the year 1126, and unmistakable traces of much more ancient ones are found in various countries. Formerly it was a very difficult, tedious and expensive operation to drill a deep well, but now one can be sunk 2,000 feet at a moderate cost, and in a comparatively short time.

The modern method is an adaptation of steam power to the method practiced for ages in China. Free falling tools, suspended by a cable and worked by steam power, are used, the weight of the tools being so great as to give blows of sufficient force to pierce the hardest rock. In the Oil Regions of the United States there have been sunk many more Artesian wells than in all other parts of the world together, and great industries have been created for manufacturing the apparatus and tools to sink wells to great depths. The first well drilled for the express purpose of obtaining Oil was sunk near Titusville, in the State of Pennsylvania, by Col. E. L. Drake in 1859, since which time more than 150,000 wells have been drilled in Pennsylvania and adjoining States. There is no publication dealing with the subject or science of drilling deep wells. It is impracticable to place such work in the hands of other than experienced men. The so-called "oil country outfit" is a variable term. It is a safe assertion that two could not be found alike in all details. While the general characteristics vary but little, it is the detail which must be considered by the manufacturer, and which involves great change in selection and variation in price. It must be borne in mind that very little of this is due to fancy or other cause than that of necessity. Each outfit must be made up of parts all of which harmonize and work well together and are adapted to the particular conditions under which the outfit is to be used. From this may easily be conceived the inability of naming prices on an "ordinary outfit."

They are all ordinary to the manufacturer, but one perfectly adapted to one section of country might be almost useless in another. In attempting to assume that any particular combination might meet the requirements of a prospective customer we would depart from the proper province of the manufacturer, except in

such cases as will be referred to later on. A few general rules and observations may be given which will be of interest and value. For this purpose we will divide the material composing an outfit in the following manner:



RIG

This refers only to the structure, with its foundations of heavy timbers, and the wheels and reels on which are carried the lines or cables to which are attached the drilling tools proper. We furnish all the irons, nails, bolts, and special parts for building the wheels and reels, and can, if desired, give specifications for cutting the timber and lumber, which may be obtained from local sources. The portion which we furnish will cost from \$60.00 to \$325.00, according to size and design. The weight varies from 15 cwt. to 80 cwt. In cases where timber and lumber cannot be obtained we supply the entire Rig, carefully framed, and ready to erect. Prices vary from \$600.00 to \$900.00, and average weight equivalent to two ordinary car lots, or 60,000 lbs. Shallow wells not exceeding 600 to 800 feet in depth may be drilled through ordinary formations by the use of the Corbett Mast Rig, illustrated by Fig. 1295, page 36. This Rig, while not as strong or admitting of such rapid work as the standard Rig, is particularly useful for prospecting or for conducting work where transportation facilities are limited and economy more desirable than speed.

MACHINERY

By this we refer to the Boiler and Engine. The former ranges from 15 to 40 H. P., the latter from 12 to 30 H. P. Both are specially adapted to the work, and the Engine in particular is an essential. In fact, it is not practicable to use an ordinary engine for this purpose. Price, Boiler and Engine, from \$580.00 to \$900.00. Weights, 8,000 to 16,000 lbs.

DRILLING TOOLS

We include under this head all essentials for making the bore and cleaning out the detritus, also all special appliances for removing tools which may be broken or otherwise fastened in the bore; also Cable and Sand Line, and tools for handling casing and pipe used in the construction of the well. This is the portion of the outfit which must be selected with the greatest care, and with an eye to its efficiency in meeting the peculiar conditions for which it is intended. It is quite impossible to give other than the widest range, and while some of the simplest and lightest outfits might be used to advantage at a cost of \$500.00, other conditions might require the expenditure of \$4,000.00 to \$5,000.00.

TUBULAR GOODS

Every well requires some casing or piping in its construction. In some wells a single column of casing to shut off the water is sufficient, in others several such are needed, each column being of a size to pass through the preceding column with the

least possible lost space between the two. Frequently it is necessary to drive the columns of pipe instead of inserting them after the bore is prepared to receive them. In that case heavy pipe called drive pipe must be used. In drilling a well in a district where the geological formation is not well known it is much safer to use drive pipe. The ordinary sizes are 10, 8, 6 and 4½ inches inside diameter. No one can tell how much of each size might be required until the initial well is completed.

In the different districts of the Oil Regions the correct amounts can be quite accurately determined, as well as the sizes and kinds which can be most economically used. The foregoing observations apply to all operations conducted where the formations are composed largely of rock of varying degrees of hardness. The recent developments in Texas disclose a formation nearly devoid of rock, the formation from surface to oil-bearing stratum being a series of strata of clay and quicksand. To successfully cope with this unusual condition a quite different system is necessary, known as the

ROTARY HYDRAULIC OUTFIT

This includes Boiler and Engine for power, heavy Steam Pump for the hydraulic pressure, special Hoisting Gear, Rotary Table for turning and lowering the pipe, and special appliances for connecting and operating the outfit. Such an outfit, costs, to-day, about \$3,000.00. The contractors having the most experience use **two** Boilers and **two** Pumps to provide against the danger of sticking the pipe by stopping for repairs. This would increase the cost about \$650.00.

The Rig used is a simple derrick, which can be built by any ordinary carpenter. The same rules pertaining to the regular outfit for casing and pipe will apply in the use of the **Rotary Hydraulic**.

COMBINATION RIG AND OUTFIT

The Combination Rig, as its name implies, embodies the principles of both the Standard Cable Rig and the Hydraulic Rotary Rig. This involves a higher cost and greater weight. A complete outfit, not including the Tubular goods or the timber and lumber for Derrick, costs about \$5,000.00, and will weigh approximately 470 cwt.

PORTABLE DRILLING MACHINES

It has been shown that great power and strength are required in performing the ordinary functions of a drilling Rig. This implies a corresponding weight, or the very antithesis of mobility.

The obvious advantages of a Rig which may be freely moved about are such that many attempts have been made to produce one of sufficient power to compete with the standard Rig. These efforts have usually resulted in disappointment. The exceptions are so rare that experienced drillers are justified in questioning any broad claims, but in presenting the "Columbia" Steel Machine every statement is based on fact and experience. As manufacturers of Machinery and Supplies for all

branches of the business we aim to produce the best in each department. The following pages give our correspondents detailed prices of goods, thus enabling them to form close calculations on costs of equipment suited to individual requirements. As it is necessary for some one with experience to conduct the work, it would be more satisfactory to both seller and purchaser for such a one to make out a list of the tools and appliances needed. When such lists are furnished we are always ready to name net prices and time required for execution of order, or we will make estimates of a suitable plant when supplied with data and the necessary information as to requirements.

SKILLED WORKMEN

Require from \$125.00 to \$175.00 per month and traveling expenses both ways, their time to commence when leaving Pennsylvania and end on their return. There will be no charge for engaging such men for clients purchasing their goods from this company.

EXPORT

Drilling plants have been supplied to all habitable parts of the globe, and careful records have been kept of the geological formations and physical conditions. Such records and data are of inestimable value when used in connection with the specific information which ordinarily can be given by the intending operator.

DISCOUNTS

The lists given herein are in most instances subject to a discount, and discount sheets are issued at regular intervals, or as frequently as market conditions demand. Many goods, notably Tubular goods and Cordage, are subject to such frequent changes in value that prices can be given only on specification, and we cannot hold ourselves responsible for changes in price of any goods except on direct quotations, and when time limit has been specifically stated.

DELIVERY

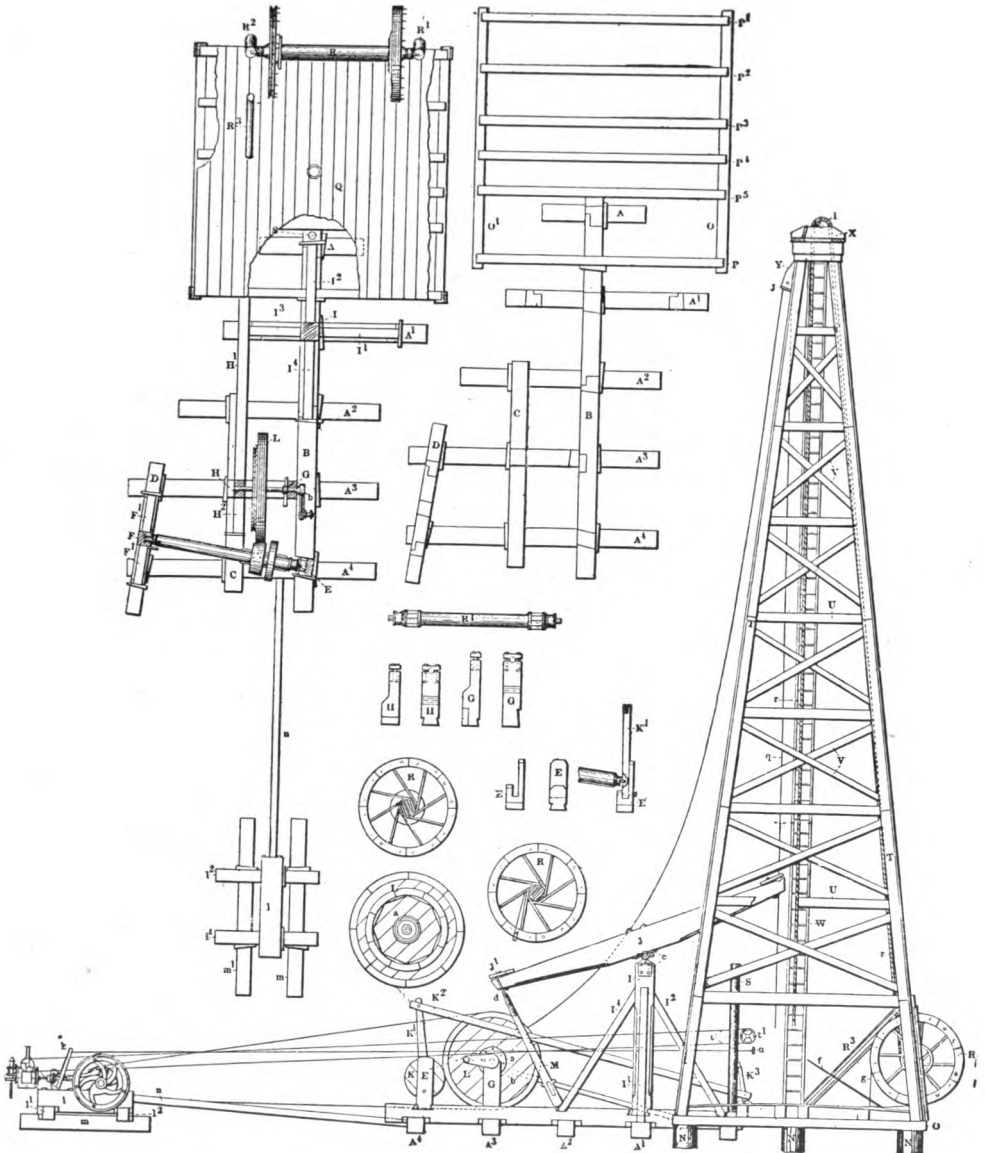
All contracts are taken subject to strikes or other causes of delay beyond our control, and our responsibility ceases upon delivery to railroad or other common carrier. Insurance will be effected, whenever desired, at customer's cost.

CLASSIFICATION OF CONTENTS

	Pages
RIGS AND DERRICKS - - - - -	6- 70
MACHINERY—BOILERS AND STEAM ENGINES - - - - -	71-115
PIPE AND FITTINGS - - - - -	118-130
CORDAGE—MANILA AND WIRE - - - - -	131-133
DRILLING AND FISHING TOOLS - - - - -	134-197
ELEVATORS—DRIVE TOOLS—CASING HEADS, ETC. - - - - -	198-213
PUMPING OUTFITS - - - - -	214-237
SURFACE EQUIPMENT - - - - -	238-261
GAS ENGINES - - - - -	262-269
PIPE CUTTING TOOLS - - - - -	270-276
BLACKSMITH AND DERRICK TOOLS - - - - -	277-282
WELL PACKERS - - - - -	283-291
TANKS AND TANK CARS - - - - -	292-296
HARDWARE AND SUPPLIES - - - - -	297-333
OIL BURNERS - - - - -	334-336
STEAM PUMPS - - - - -	337-348

The tabulated weights are approximated and are given for convenience in calculating transportation charges.

SIDE ELEVATION AND GROUND PLANS OF STANDARD RIG—Fig. 1200



This is the Standard "Rig" used throughout the American Oil Fields, with modifications to suit varying conditions. We can furnish our customers with full set of blue prints, drawn to scale, so that the timbers and lumber may be prepared on the ground. In such cases we supply only the special irons and parts for building the Bull, Band, and Tug Wheels; or, we can supply the entire Rig, framed and ready for erection. For illustrations, prices, and weights, see following pages.

STANDARD RIG

TIMBER AND LUMBER REQUIRED TO BUILD A COMPLETE RIG—DERRICK 72 FEET HIGH, BASE 20 FEET SQUARE

The sizes of timber and lumber may be exceeded, but not diminished. If necessity compels the use of smaller sizes, the deficiency in strength must be supplied by extra bracing.

The references are to Fig. 1200, page 6.

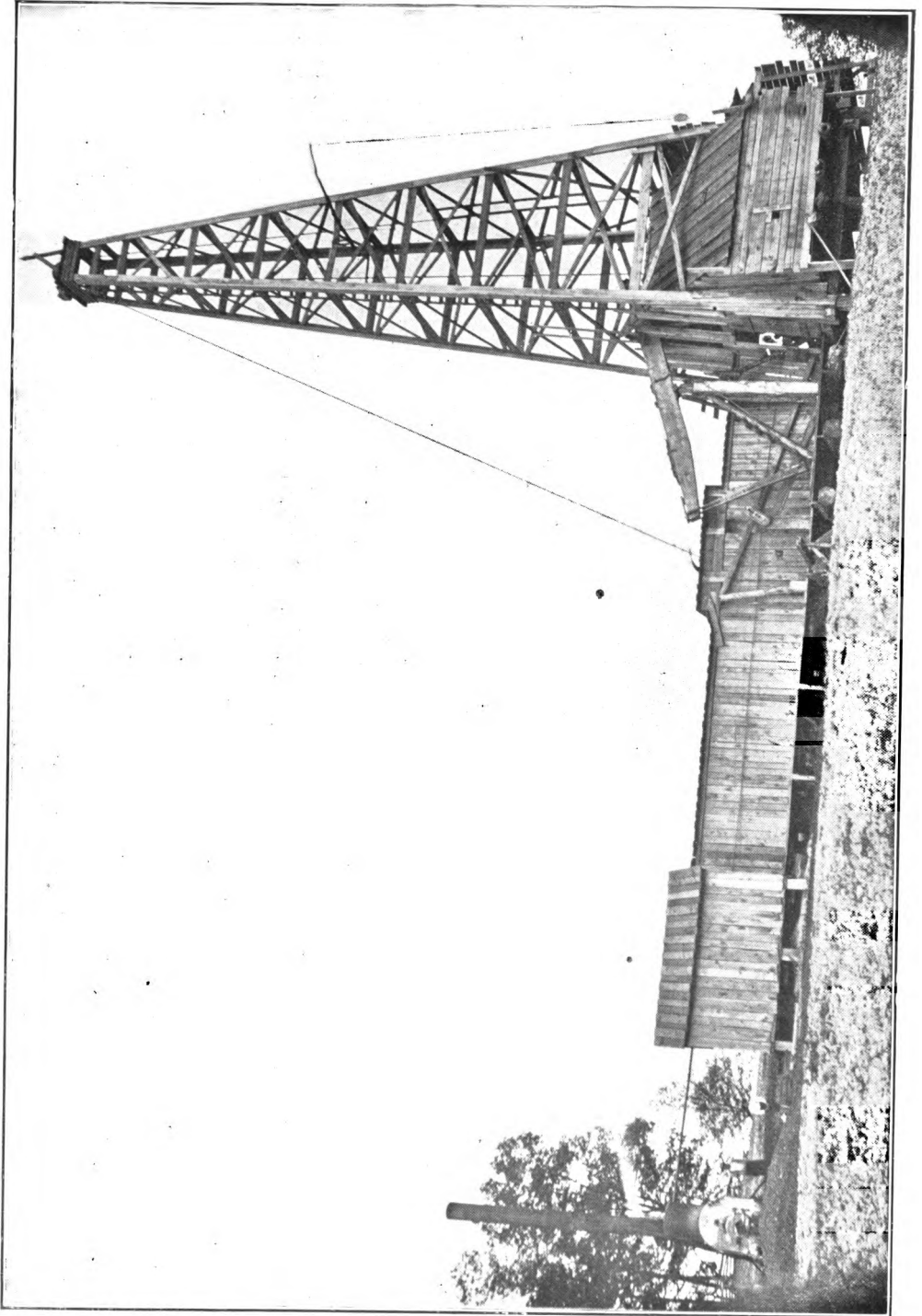
Pieces	Size, inches	Length, feet	Name	Illustration marks	Pieces	Size, inches	Length, feet	Name	Illustration marks
1	14 x 14	8	Nose sill	A	1	2 x 12	20	Derrick girts, (B. W.)	U
4	14 x 14	16	Mud sills	A 1, 2, 3, 4	4	2 x 12	18	Derrick girts	U
1	16 x 18	30	Main sill	B	4	1 x 12	18	Derrick girts	U
1	16 x 18	16	Sub sill	C	4	1 x 12	16	Derrick girts	U
1	12 x 12	12	Sand reel tail sill	D	4	1 x 12	12	Derrick girts	U
6	16 x 18	4	Derrick foundation posts	N	4	1 x 12	12	Derrick girts	U
2	10 x 10	21	Derrick sills	0, 01	4	1 x 12	10	Derrick girts	U
2	14 x 14	14	Engine mud sills	m-m 1	4	1 x 12	8	Derrick girts	U
2	12 x 12	7	Engine pony sills	1-1, 1-2	4	1 x 10	5	Derrick girts	U
1	20 x 20	8	Engine block	1	4	2 x 8	20	Derrick braces	U
1	6 x 6	32	Bumper, engine block to mud sill	n	8	2 x 6	18	Derrick braces	V
6	8 x 10	20	Derrick floor sills	P, P 5	8	1 1/2 x 6	16	Derrick braces	V
20	2 x 12	20	Derrick floor	Q	8	1 1/2 x 6	14	Derrick braces	V
1	14 x 16	14	Samson post	1	8	1 1/2 x 6	12	Derrick braces	V
2	6 x 8	14	Samson post braces	1, 1, 4	8	1 1/2 x 6	12	Derrick braces	V
1	6 x 8	16	Samson post brace	1, 2	8	1 1/2 x 6	12	Derrick braces	V
1	6 x 8	12	Samson post brace	1, 3	8	1 1/2 x 6	10	Derrick braces	V
*3	3 x 5	16	Keys	---	5	1 x 12	16	Derrick cornice	---
*1	16 x 16	16	Front and rear jack posts, and knuckle post	G, H, E	1	1 x 12	20	Derrick cornice	---
*1	4 x 12	3	Jack post caps	---	1	1 x 6	16	Derrick cornice	---
*2	6 x 8	16	Jack post braces	---	1	2 x 6	18	Derrick cornice	---
*1	12 x 12	5	Tail post	F	2	1 x 6	14	Reach	K 2
*2	12 x 12	11	Bull wheel posts	R, R 2	2	2 x 6	10	Beam frame	K 2
*1	6 x 8	14	Bull wheel post brace	R 3	1	1 x 12	6	Beam braces	---
*1	6 x 8	8	Sand reel lever	K 1	2	2 x 6	14	Beam braces	---
*1	12 x 6	6	Sand reel handle	K 3	3	2 x 8	16	Derrick roof	---
*1	12 x 26	26	Walking beam	J	2	2 x 10	16	Forge roof	---
*1	6 x 8	14	Headache post	S	8	2 x 6	16	Sills, belt and engine houses	---
*1	5 x 10	12	Pitman 1	M	2	2 x 6	16	Sills, belt and engine houses	---
*1	4 x 12	12	Crown block	X	12	2 x 4	12	Plates, belt and engine houses	---
*1	2 x 12	10	Sand sheave pulley block	Y	4	2 x 4	12	Plates, belt and engine houses	---
*1	2 x 12	5	Adjuster board	J 1	8	2 x 4	16	Ladder	W
14	2 x 10	16	Derrick legs	T	2	2 x 4	10	Ladder	---
16	2 x 8	16	Derrick legs	T	2	2 x 4	10	Ladder	---
2	2 x 8	20	Derrick legs	T	28	1 x 12	16	Boards, 3000 feet	---
4	2 x 10	12	Derrick legs	T	10	1 x 12	16	10 foot band wheel	---
4	2 x 10	18	Derrick legs, (doubblers)	T	14	1 x 12	12	10 foot band wheel	---

(Quarter moons, see page 6.)

* These pieces should be oak or other hard wood. If hard wood is not obtainable, sizes must be increased according to quality of material.
 † Pitman should be 5 inches square at top, and 5 x 10 inches at bottom.

Estimated weight, 57,000 pounds.

Fig. 1202



VIEW OF STANDARD 82-FOOT RIG IN ACTUAL USE

STANDARD RIG—HEAVY FOR DEEP WELL

TIMBER AND LUMBER REQUIRED TO BUILD A COMPLETE RIG DERRICK 82 FEET HIGH, BASE 20 FEET SQUARE

The sizes of timber and lumber may be exceeded, but not diminished. If necessity compels the use of smaller sizes, the deficiency in strength must be supplied by extra bracing.

The references are to Fig. 1200, page 6.

Pieces	Size, inches	Length, feet	Name	Illustration marks
1	16 x 16	10	Nose sill - - - - -	A
2	16 x 18	16	Mud sills - - - - -	A 1, A 2
2	16 x 18	20	Mud sills - - - - -	A 3, A 4
§ 1	18 x 18	31	Main sill - - - - -	B
1	18 x 18	16	Sub sill - - - - -	C
1	14 x 14	16	Sand reel tail sill - - - - -	D
6	16 x 18	4	Derrick foundation posts - - - - -	N
2	10 x 10	21	Derrick sills - - - - -	0, O 1
2	16 x 18	14	Engine mud sills - - - - -	m-m 1
2	16 x 16	12	Engine pony sills - - - - -	1-1, 1 2
1	20 x 24	9	Engine block - - - - -	1
2	8 x 10	25	Bumpers, engine block to mud sill - - - - -	n
6	10 x 10	21	Derrick floor sills - - - - -	P to P 5
20	2 x 12	20	Derrick floor - - - - -	O
1	16 x 16	16	Samson post - - - - -	I
2	6 x 8	14	Samson post braces - - - - -	1-1, 1-4
1	6 x 8	16	Samson post brace - - - - -	1-2
1	6 x 8	12	Samson post brace - - - - -	1-3
* 3	3 x 5	16	Keys - - - - -	- - -
* 1	16 x 18	16	Front and rear jack posts, and knuckle post - - - - -	G, H E
* 1	4 x 12	5	Jack post caps - - - - -	- - -
2	6 x 8	16	Jack post braces - - - - -	- - -
* 1	12 x 14	5	Tail post - - - - -	F
* 1	14 x 14	22	Bull wheel posts - - - - -	R 1, R 2
* 1	6 x 8	14	Bull wheel post brace - - - - -	R 3
* 1	9 x 10	14	Sand reel lever and dead block - - - - -	K 1
* 1	2 x 6	6	Sand reel handle - - - - -	K 3
† 1	14 x 26	26	Walking beam - - - - -	J
* 1	6 x 8	14	Headache post - - - - -	S
* 1	5 x 12	12	Pitman † - - - - -	M
* 1	5 x 14	16	Crown block - - - - -	X
* 1	3 x 14	10	Sand sheave pulley block - - - - -	Y
* 1	2 x 14	5	Adjuster board - - - - -	J 1
65	2 x 8	16	Derrick legs, corners, and doublers - - - - -	T
24	2 x 10	16	Derrick corners, crown, and water table - - - - -	- - -
4	2 x 10	18	Starting legs - - - - -	- - -
1	18 x 18	14	Bull wheel shaft - - - - -	R
65	1½ x 12	16	Derrick girts and band wheel - - - - -	- - -
10	2 x 12	18	Derrick bottom girts - - - - -	- - -
18	2 x 6	18	Derrick bottom braces - - - - -	- - -
80	1 x 6	16	Derrick braces and roof battening - - - - -	- - -
17	2 x 4	16	Ladder and arms for sand reel - - - - -	- - -
3	2 x 6	16	Sand reel reach and handle - - - - -	- - -
5	2 x 4	12	Top frame for engine house - - - - -	- - -
4	2 x 6	12	Bottom frame for engine house - - - - -	- - -
5	2 x 12	20	Plank (extra) - - - - -	- - -
--	1	18	Boards, 500 feet - - - - -	- - -
--	1	16	Boards, 2000 feet - - - - -	- - -
--	1	10	Boards (belt house siding), 500 feet - - - - -	- - -
--	1	9	Boards (extra), 500 feet - - - - -	- - -
4	2 x 8	20	Plank (extra) - - - - -	- - -

If closed or winter rig is desired, add 500 feet, 1 inch by 18 foot boards.

* These pieces should be oak or other hard wood. If hard wood is not obtainable, sizes must be increased according to quality of material.

§ The main sill may be sawed in two pieces, 16 and 18 feet in length, with 2-foot splice.

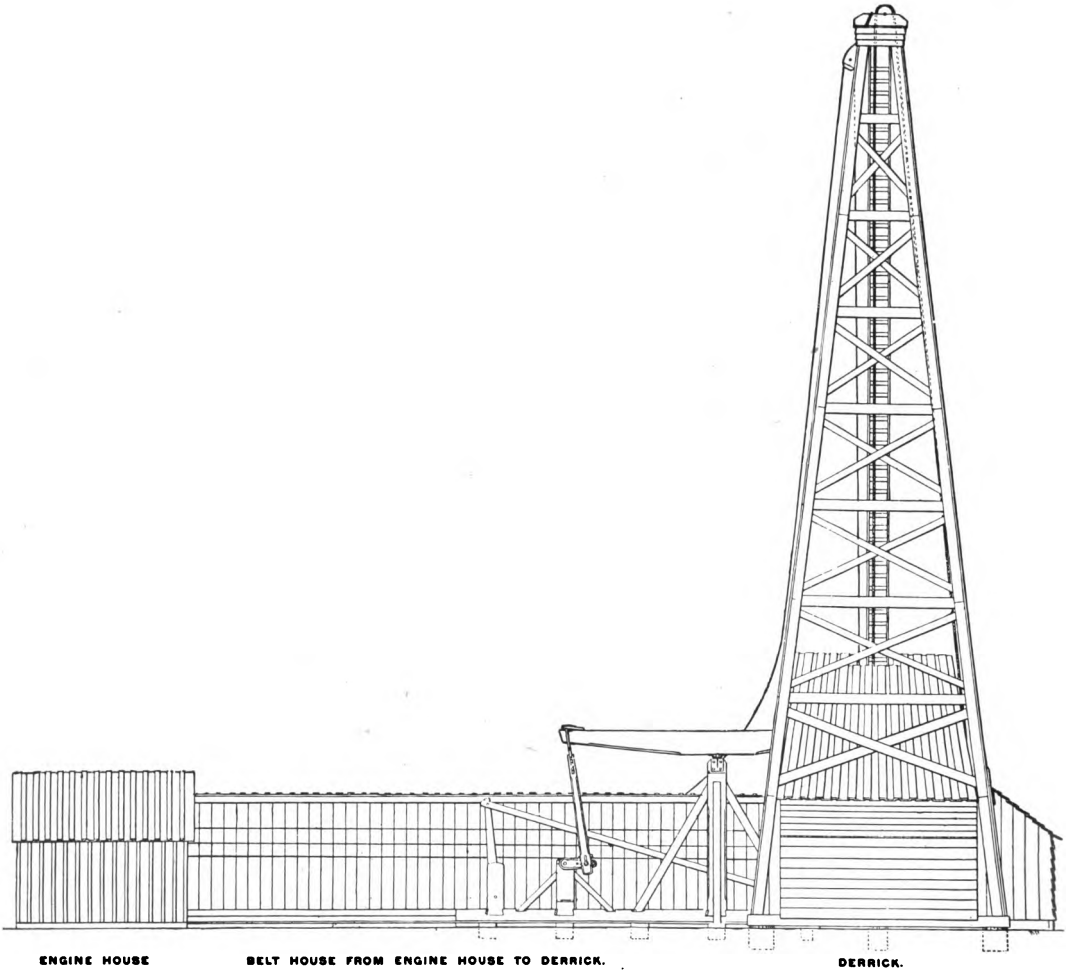
† Pitman should be 5 inches square at top, and 5 x 12 inches at bottom.

‡ The walking beam should be 14 inches square at each end, the taper beginning 3 feet on each side from center.

Estimated weight, 67,000 pounds.

CLOSED RIG

Fig. 1201



The lower part of the derrick is enclosed to protect the machinery and workmen from cold or stormy weather

DERRICK STAYS

ANDERSON'S PATENT

A set consists of 4 levers, 4 loops, 4 stakes, 4 rings, and 40 lbs. of No. 6 iron wire. Per set, \$5 00

If stakes are not wanted, deduct 40 cents.

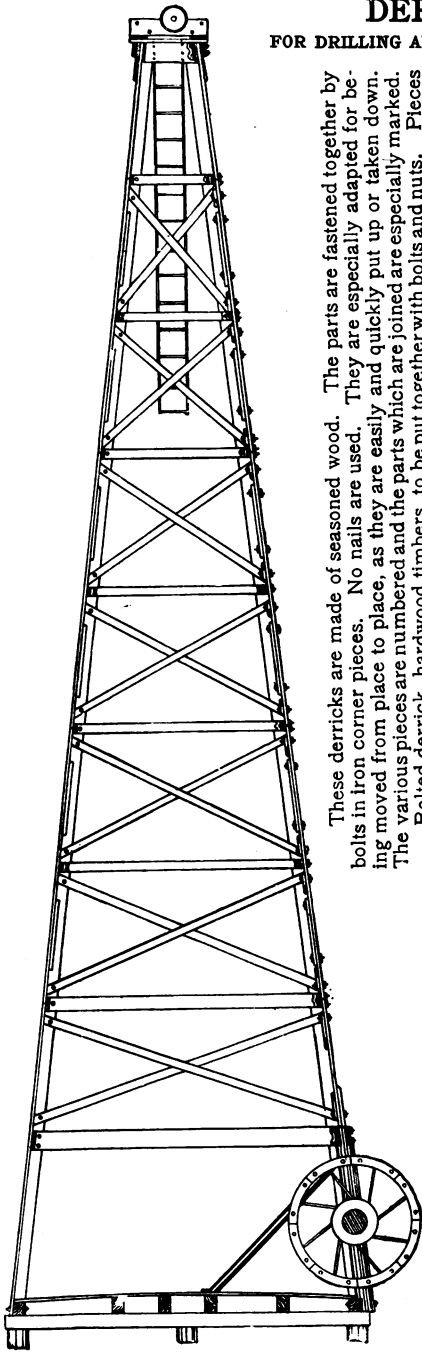
4 loops, 4 levers, and 4 rings - - - - - 2 00

Fig. 1222

COMPLETE BOLTED DERRICK

Fig. 1223

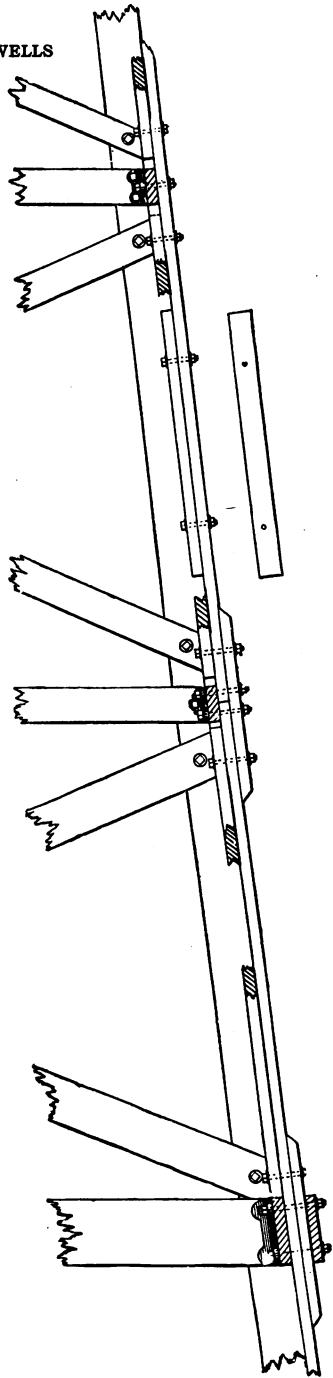
FOR DRILLING AND PUMPING WELLS



72 feet high

These derricks are made of seasoned wood. The parts are fastened together by bolts in iron corner pieces. No nails are used. They are especially adapted for being moved from place to place, as they are easily and quickly put up or taken down. The various pieces are numbered and the parts which are joined are especially marked.

Bolted derrick, hardwood timbers, to be put together with bolts and nuts. Pieces framed and numbered ready to be put up. This includes bull and band wheel, sand pump reel, 3½-inch rig iron, nails, brake, band, lever, staple and back brake. Everything complete, ready to put up. 72 feet high \$850 00
 The same, with 4-inch irons and 82 feet high 900 00
 Fig. 1222, derrick only, made of pine lumber, 72 feet high 300 00

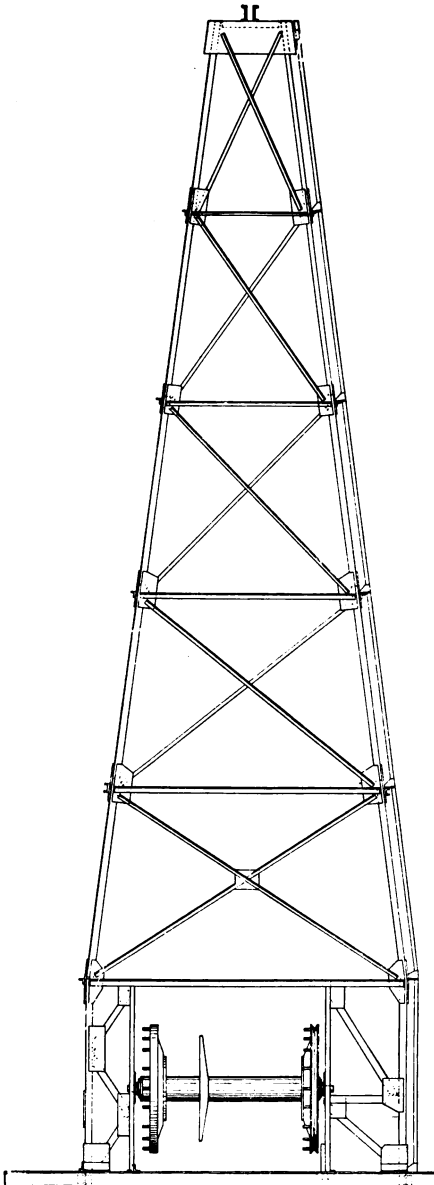


Corner of derrick

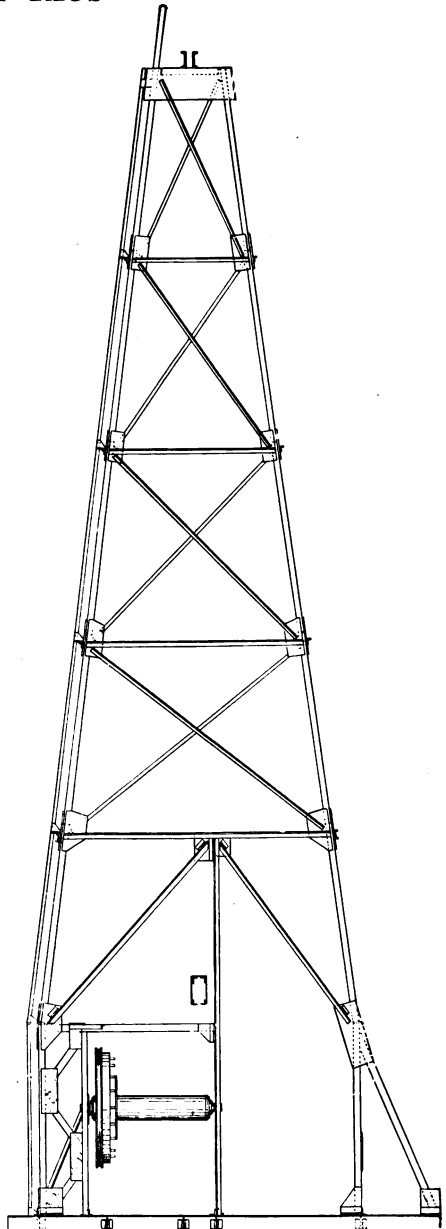
Fig. 1231

STEEL RIGS

Fig. 1232



Elevation showing front side of Derrick with Bull Wheels, and construction of Bull Wheel hangers and bracing.

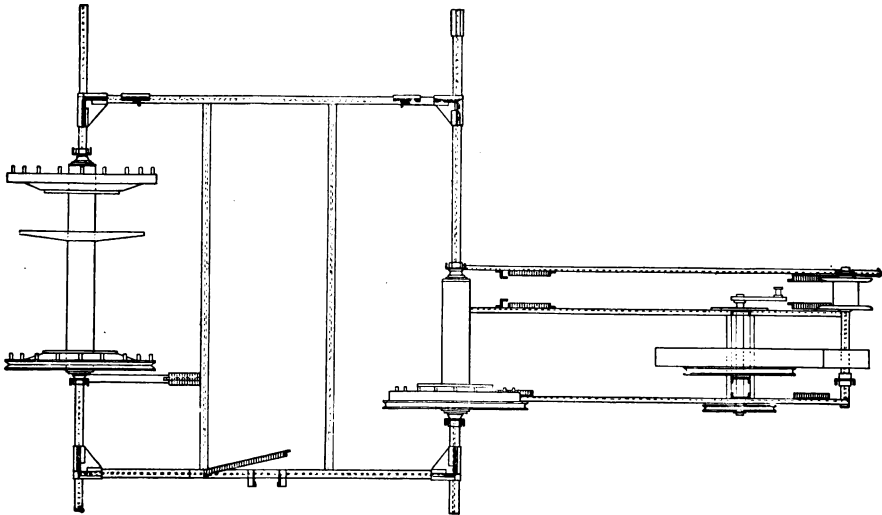


Elevation showing rear side of Derrick with Calf Wheel, and construction of Calf Wheel hangers and bracing.

Full prints showing detail of Ladder side and Forge House side of derrick are supplied to all purchasers.

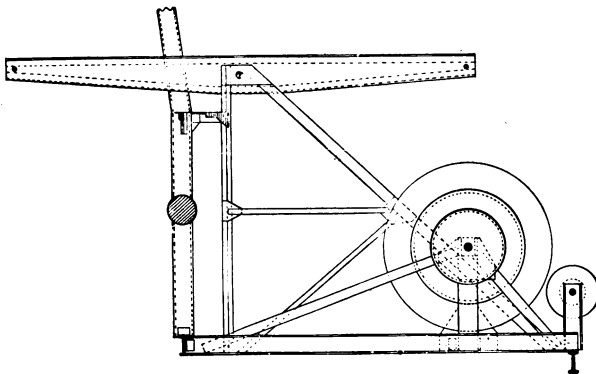
STEEL RIGS

Ground Plan, Fig. 1233



Showing Base, Bull Wheels and Calf Wheel with hangers, Band Wheel, Tug Pulley, Outer Tug Pulley for Calf Wheel and Sand Reel.

Elevation, Fig. 1234



Showing Walking Beam, Samson Post and braces, Jack Post and braces, Band Wheel, Tug Pulley, Outer Tug Pulley for Calf Wheel, section of Calf Wheel Shaft and Sand Reel.

STEEL RIGS

Our Steel Rigs were designed by competent engineers who are acquainted with the actual requirements.

These Rigs are easily erected and are practically indestructible.

The question of obtaining sound timber of suitable size for rigs is fast becoming a serious one, and at no distant day the price will be prohibitive.

The steel rig is lighter than the wooden rig and the cost of transportation is correspondingly less.

In order to meet varying requirements, the steel rig has been designed so that it may be supplied in part or as a whole. We can furnish the derrick only which can be supported on any foundation to suit purchaser, or the derrick with steel foundation; or the derrick with foundation and main sill with steel samson post and walking beam and steel sand reel. In all cases the bull wheels and band wheel will be built up of wood. Then when required the California style Calf Wheels may be added as the rig is arranged for hanging them. A steel frame is also furnished for supporting roof to derrick and covering to band wheel and belt.

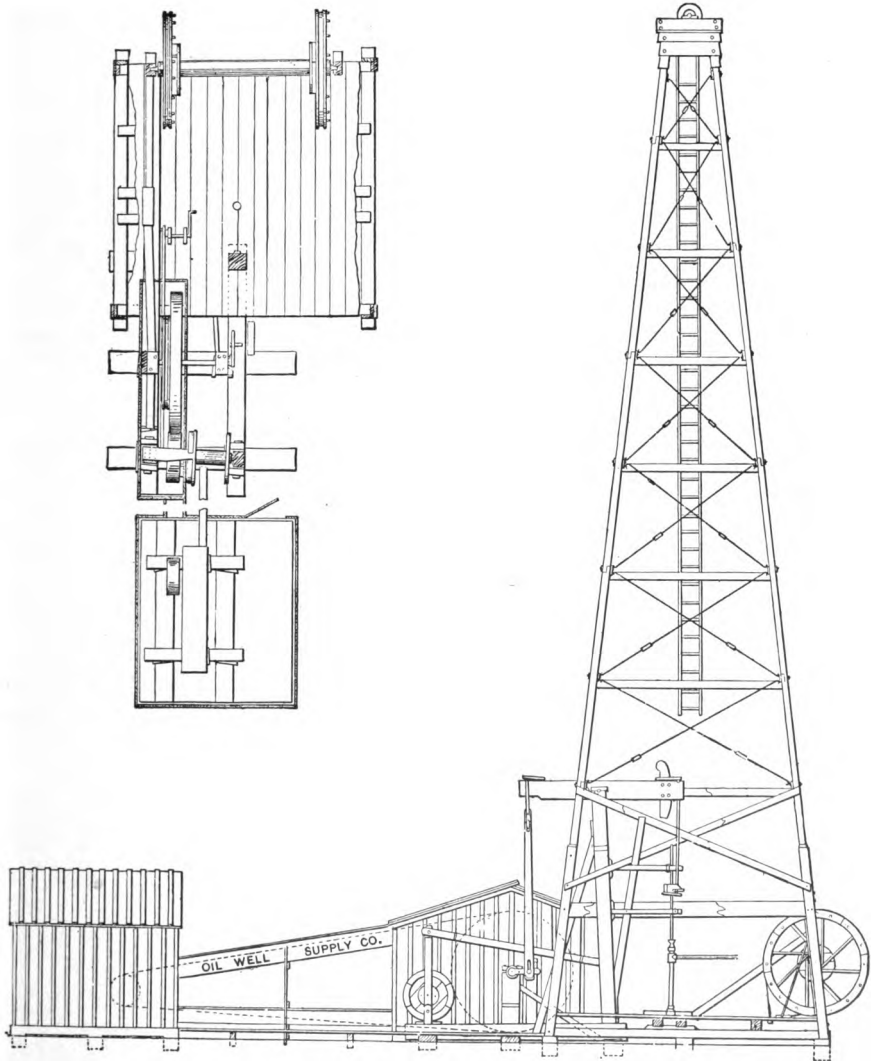
The various divisions and weights are scheduled as follows:

	Weight, lbs.
Derrick without base - - - - -	16,000
Base - - - - -	4,700
Walking Beam, Jack Post, Samson Post, Knuckle Post, etc - - - - -	7,500
Framing of house - - - - -	2,800
Ladder - - - - -	750
30 Squares Corrugated Iron - - - - -	2,910
1 set Band Wheel Cants (complete) } - - - - -	746
1 set Bull Wheel Cants (complete) } - - - - -	
Shaft, Crank, Wrist Pin and Flanges - - - - -	552
1 California Iron Sand Reel - - - - -	1,372
1 24-inch Sand Line Pulley - - - - -	90
1 30-inch Crown Pulley - - - - -	280
1 Oak Bull Wheel Shaft - - - - -	1,144
1 Engine Block - - - - -	800
Calf Wheel Adjunct - - - - -	2,864
 Total Weight - - - - -	 42,508

Derrick 72 feet high; 20 foot Base.

SIDE ELEVATION AND GROUND PLAN OF RIG

With straight line sand reel and short segment walking beam, chain and clevis, arranged for pumping; two mud sills; turnbuckle braces, legs of derrick of square timbers.

Fig. 1240

A COMPACT, STRONG, AND DURABLE RIG**Fig. 1243**

Sixty-foot bolted derrick and segment walking beam. This rig has all the features of the standard rig, but is smaller, and should not be used for wells deeper than 1,500 feet.

Derrick 60 feet high, base 18 feet square; approximate weight, 40,000 pounds. Can be slightly reduced by using smaller timbers. This is a good, reliable rig, and can be easily moved, as all parts are framed and bolted.

Price - - - - \$600 00

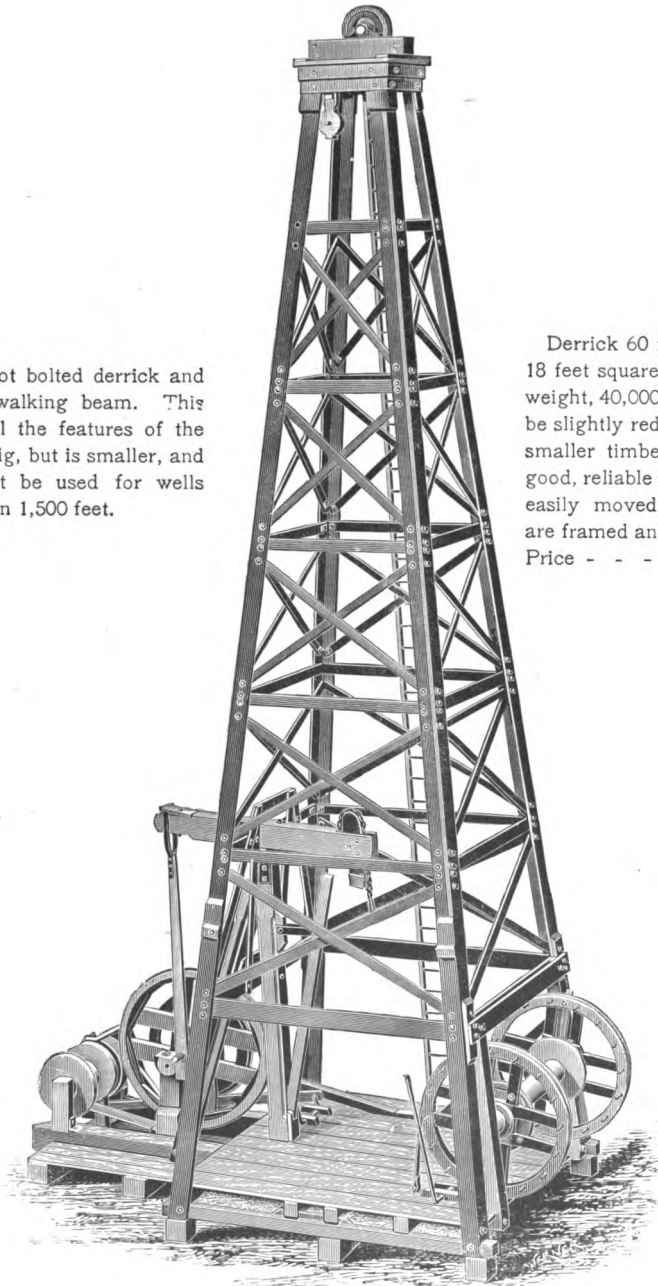


Fig. 1207A

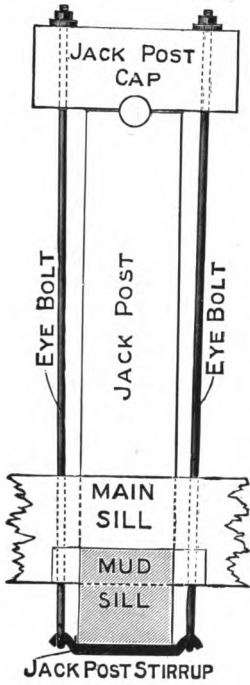
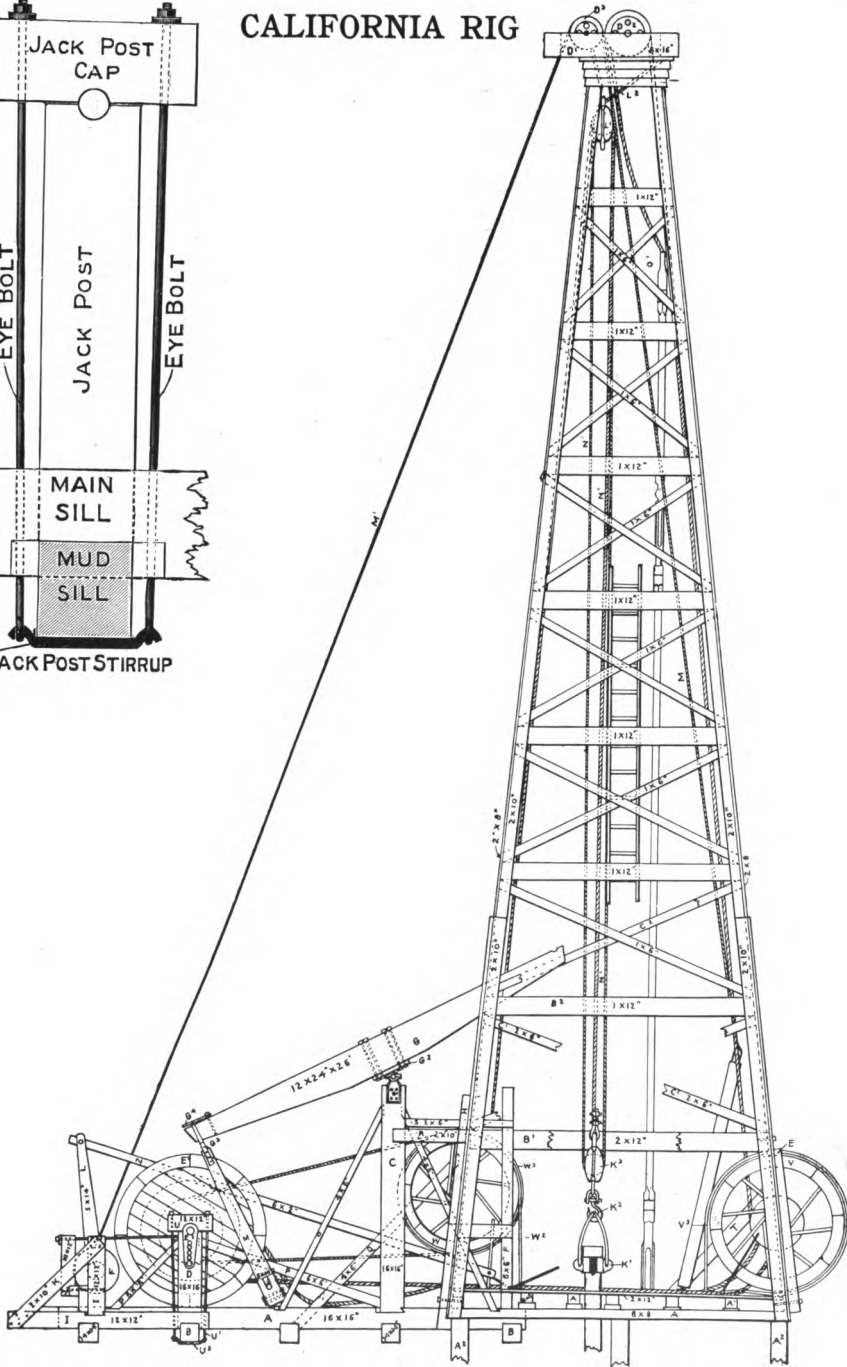


Fig. 1207

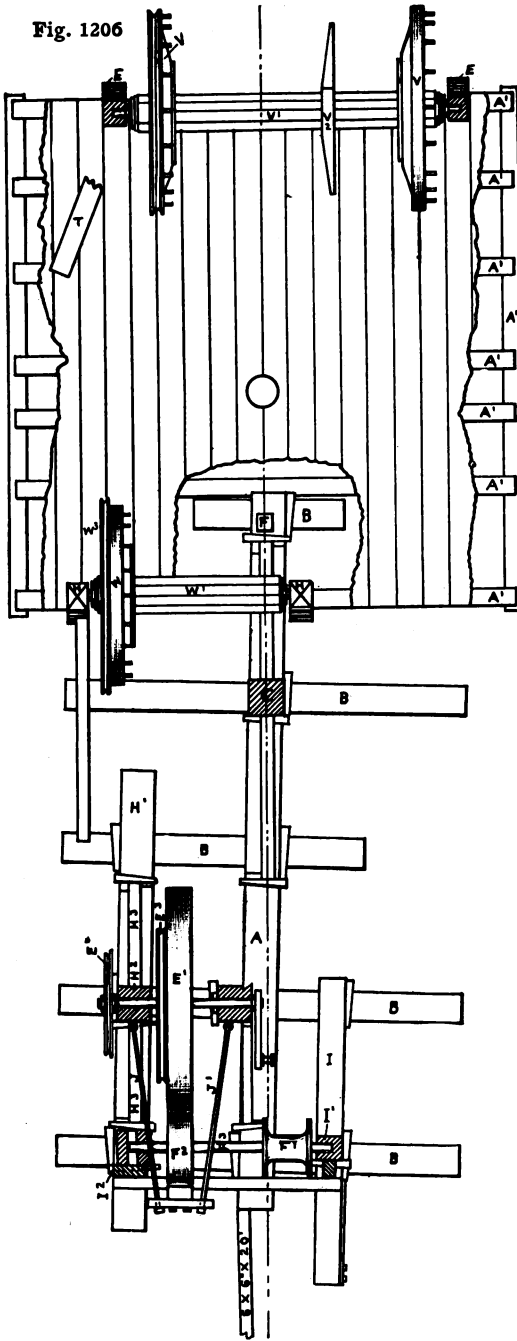
CALIFORNIA RIG



Side elevation

PLAN OF CALIFORNIA RIG, SHOWING CALF WHEEL

Fig. 1206



The California Rig, as its name implies, first came into general use in California, where the peculiar nature of the strata required a secondary reel for handling the casing. This secondary reel, or Calf Wheel, as it is called, is operated by a tug rope passing over a cast-iron rim attached to the built-up side of the wheel and passing over a grooved wheel keyed on to the outer end of the main rig iron shaft. A steel sand reel is always used with this rig.

For prices of special reels and irons, see pages 65, 66 and 67.

CALIFORNIA RIG

SPECIFICATION OF TIMBER AND LUMBER

No. Pieces	Dimensions	FOR	No. Feet
1	16 in. x 16 in. x 22 ft.	Bull wheel shaft (13 ft.), calf wheel shaft (9 ft.)	469
1	16 in. x 16 in. x 28 ft.	Main sill - - - - -	597
2	16 in. x 16 in. x 14 ft.	Samson post, jack and knuckle posts - - - - -	598
1	16 in. x 16 in. x 18 ft.	Sub sill - - - - -	384
4	14 in. x 14 in. x 16 ft.	Mud sills - - - - -	1,045
1	24 in. x 24 in. x 8 ft.	Engine block - - - - -	384
1	12 in. x 12 in. x 24 ft.	Tail sill and post, back brake and cap - - - - -	288
1	12 in. x 12 in. x 16 ft.	Engine pony sills - - - - -	192
2	12 in. x 12 in. x 12 ft.	Engine mud sills - - - - -	288
1	12 in. x 12 in. x 24 in. x 26 ft.	Walking beam - - - - -	624
2	10 in. x 12 in. x 24 ft.	Bull wheel and calf wheel posts - - - - -	480
1	10 in. x 10 in. x 12 ft.	Boiler hanger - - - - -	100
1	8 in. x 8 in. x 12 ft.	Top cap or plate - - - - -	64
1	8 in. x 8 in. x 14 ft.	Crane post - - - - -	75
10	8 in. x 8 in. x 20 ft.	Mud sills, floor joists, and posts - - - - -	1,068
1	6 in. x 6 in. x 2 ft.	Oak, pitman (sand reel lever) - - - - -	6
3	6 in. x 6 in. x 14 ft.	Headache post, back brake, jack post braces - - - - -	126
1	6 in. x 6 in. x 20 ft.	Bunting post - - - - -	60
2	5 in. x 5 in. x 12 in. x 12 ft.	Pitman and sand reel swing lever - - - - -	50
1	4 in. x 10 in. x 14 ft.	Boiler hanger - - - - -	47
2	4 in. x 6 in. x 14 ft.	Roof rafters (derrick) - - - - -	56
9	4 in. x 6 in. x 16 ft.	Braces and keys - - - - -	288
2	2 in. x 16 in. x 16 ft.	Crown block - - - - -	85
3	2 in. x 16 in. x 12 ft.	Crown block - - - - -	96
45	2 in. x 12 in. x 20 ft.	Walk, first girts and floor, forge house floor - - - - -	1,800
4	2 in. x 10 in. x 24 ft.	Derrick leg doublers - - - - -	160
2	2 in. x 10 in. x 20 ft.	Samson post side braces - - - - -	67
4	2 in. x 10 in. x 18 ft.	Derrick long starting legs - - - - -	120
14	2 in. x 10 in. x 16 ft.	Derrick long legs - - - - -	373
4	2 in. x 8 in. x 20 ft.	Derrick short starting legs - - - - -	107
19	2 in. x 8 in. x 16 ft.	Derrick legs, water table, and gin pole - - - - -	405
10	2 in. x 6 in. x 20 ft.	First braces, forge house floor joists - - - - -	200
1	2 in. x 6 in. x 16 ft.	Bull wheel spool arms - - - - -	16
10	2 in. x 4 in. x 20 ft.	Housing for bull wheel, engine, and rig - - - - -	134
4	2 in. x 4 in. x 12 ft.	Housing for bull wheel, engine, and rig - - - - -	32
6	2 in. x 4 in. x 18 ft.	Forge house joists and rafters - - - - -	72
4	2 in. x 4 in. x 16 ft.	Derrick roof frame - - - - -	43
8	2 in. x 3 in. x 16 ft.	Derrick ladder - - - - -	64
152	1 in. x 12 in. x 20 ft.	Girts, crown, forge house sides, housing for bull wheel and engine house - - - - -	3,040
100	1 in. x 12 in. x 16 ft.	Derrick roof and housing for bull wheel and engine house - - - - -	1,600
10	1 in. x 12 in. x 14 ft.	Boiler siding - - - - -	140
50	1 in. x 6 in. x 18 ft.	Derrick braces - - - - -	450
		Total number of feet - - - - -	16,293

Estimated shipping weight, 55,000 pounds.

HYDRAULIC ROTARY RIG

(Not illustrated)

This rig is a plain derrick without any of the adjuncts of bull wheels, band or tug wheels. The engine is set close to the derrick and drives the hoisting gear and the rotary table by means of a chain transmission passing over sprocket gear wheels.

The derrick may be 20 feet base and 57 feet high, or 22 feet base and 72 feet high.

SPECIFICATIONS OF LUMBER FOR ROTARY DERRICK

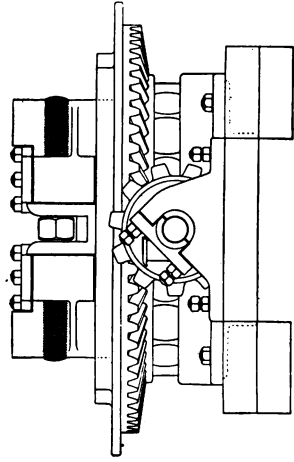
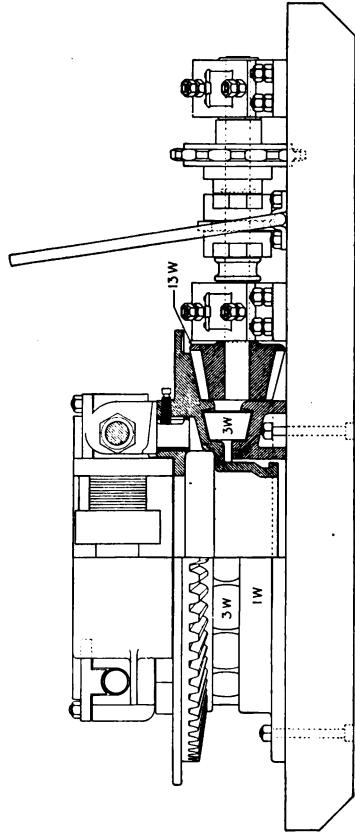
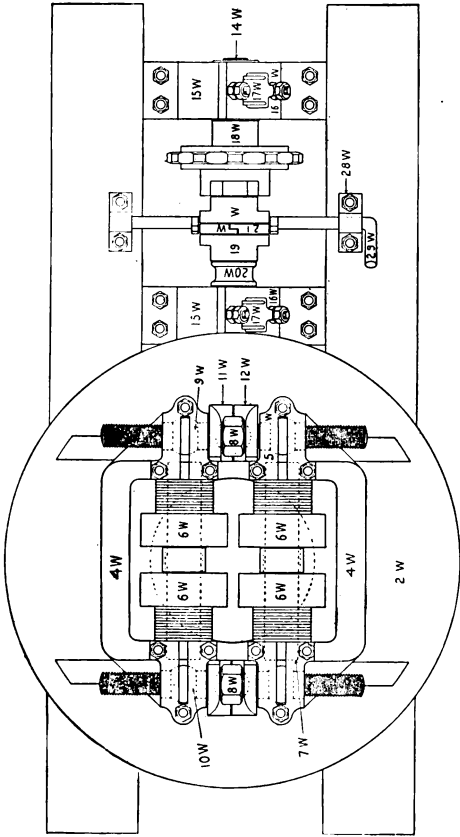
FOR DERRICK 72 FEET HIGH			FOR DERRICK 57 FEET HIGH			
4 pieces	10 x 10 in. x 22 ft.	for sills	4 pieces	10 x 10 in. x 20 ft.	for sills	
10 pieces	2 x 12 in. x 22 ft.	for floor joists	8 pieces	2 x 12 in. x 20 ft.	for floor joists	
35 pieces	2 x 8 in. x 22 ft.	for floor	32 pieces	2 x 8 in. x 20 ft.	for floor	
4 pieces	2 x 12 in. x 40 ft.	} for legs	4 pieces	2 x 12 in. x 32 ft.	} for legs	
4 pieces	2 x 12 in. x 34 ft.		4 pieces	2 x 12 in. x 28 ft.		
4 pieces	2 x 10 in. x 40 ft.		4 pieces	2 x 10 in. x 32 ft.		
4 pieces	2 x 10 in. x 34 ft.		4 pieces	2 x 10 in. x 28 ft.		
4 pieces	2 x 12 in. x 20 ft.		4 pieces	2 x 12 in. x 18 ft.		
4 pieces	2 x 12 in. x 18 ft.	} for girts	4 pieces	2 x 12 in. x 16 ft.	} for girts	
4 pieces	2 x 12 in. x 16 ft.		4 pieces	2 x 12 in. x 14 ft.		
4 pieces	2 x 12 in. x 14 ft.		4 pieces	2 x 12 in. x 12 ft.		
4 pieces	2 x 12 in. x 12 ft.		4 pieces	1 x 12 in. x 12 ft.		
4 pieces	1 x 12 in. x 10 ft.		2 pieces	1 x 12 in. x 18 ft.		
2 pieces	1 x 12 in. x 16 ft.		2 pieces	1 x 12 in. x 14 ft.		
2 pieces	1 x 12 in. x 12 ft.		2 pieces	1 x 12 in. x 10 ft.		
1 piece	1 x 12 in. x 16 ft.		1 piece	1 x 12 in. x 16 ft.		
8 pieces	1 x 6 in. x 20 ft.		8 pieces	1 x 6 in. x 18 ft.		} for braces
8 pieces	1 x 6 in. x 18 ft.		8 pieces	1 x 6 in. x 16 ft.		
8 pieces	1 x 6 in. x 16 ft.	8 pieces	1 x 6 in. x 14 ft.			
8 pieces	1 x 6 in. x 14 ft.	8 pieces	1 x 6 in. x 12 ft.			
8 pieces	1 x 6 in. x 12 ft.	8 pieces	1 x 6 in. x 10 ft.			
4 pieces	1 x 6 in. x 18 ft.	4 pieces	1 x 6 in. x 16 ft.			
4 pieces	1 x 6 in. x 14 ft.	4 pieces	1 x 6 in. x 12 ft.			
1 piece	2 x 12 in. x 12 ft.	1 piece	2 x 12 in. x 12 ft.	} for pulley blocks		
2 pieces	4 x 4 in. x 10 ft.	2 pieces	4 x 4 in. x 10 ft.			
144 lineal feet	2 in. x 4 in.	} for ladder	114 lineal feet	2 in. x 4 in.	} for ladder	
144 lineal feet	1 in. x 4 in.		114 lineal feet	1 in. x 4 in.		
Total, 4,625 feet. 100 lbs. nails.			Total, 3,892 feet. 95 lbs. nails.			
Estimated weight, 18,000 lbs.			Estimated weight, 15,000 lbs.			

Fig. 2211

O. W. S. Rotary

These machines are designed and built to withstand the hard usage incident to the process.

Size Inches	PIPE HANDLED		WT. Lbs.	PRICE.
	Max.	Min.		
6	6	1½	900	\$225.
12	12	2	1900	400.
18	18	4	2800	600.



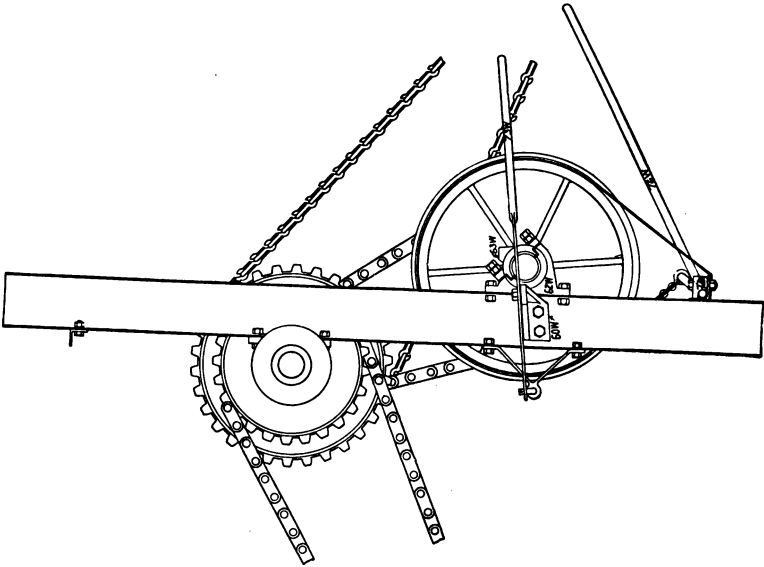
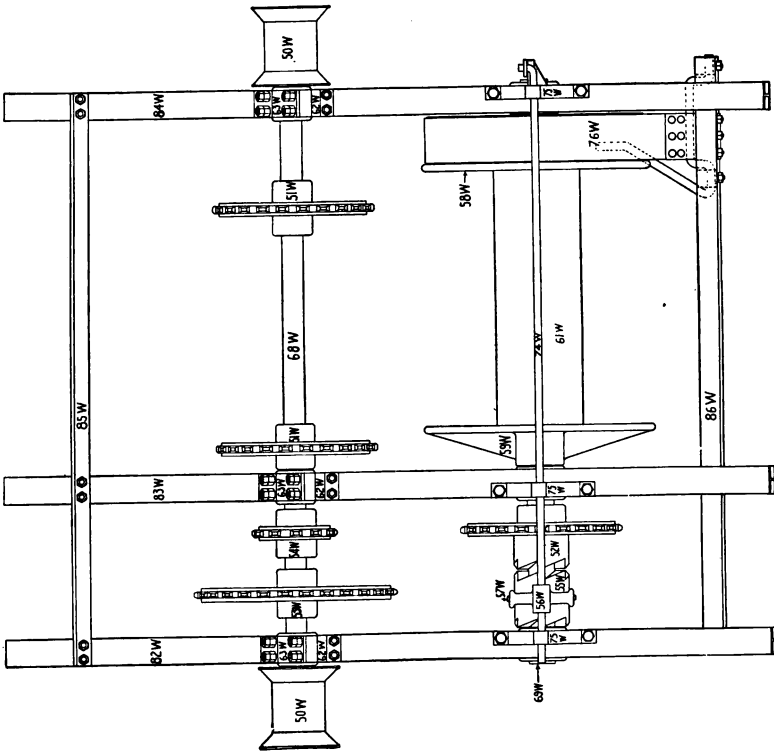


Fig. 2212.



O. W. S. Rotary Hoist
 Built of steel and iron. Strong and easily handled.
 Weight 2,000 lbs.
 Price \$250.00

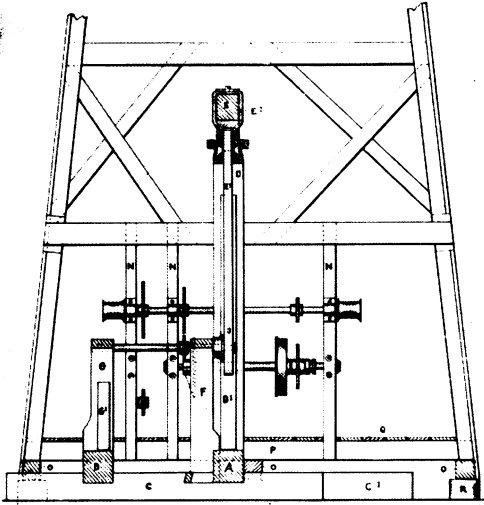
COMBINATION RIG

(Patented)

FOR CABLE TOOLS AND HYDRAULIC ROTARY

Equally effective with either system

Fig. 1271



End view of Combination Rig

This rig embodies the principles of both the standard Cable Rig and the Hydraulic Rotary Rig. With the Combination Rig it is possible to drill through any formation.

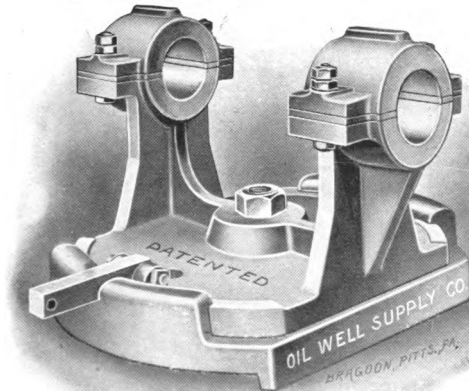
The Cable Tools may be used to drill through hard strata whenever encountered.

The Walking Beam is mounted on a revolving center support, and when found desirable to use the Rotary Tools the Beam is swung aside, thus permitting the free passage of the hoisting lines to the drum.

The accompanying illustrations show the construction and alignment of the parts.

REVOLVING CENTER IRONS FOR COMBINATION RIG

Fig. 2237



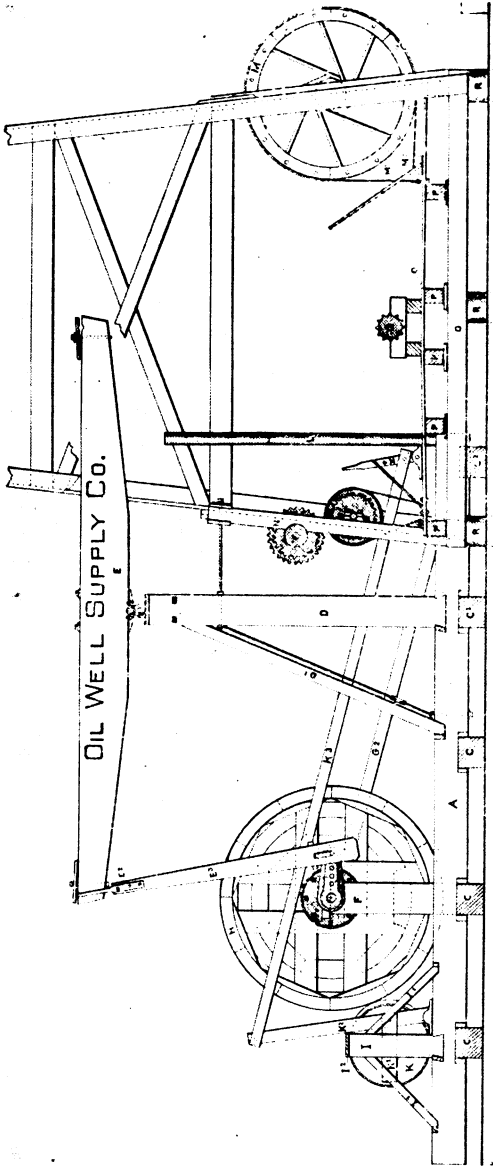
Complete - - - - - \$50 00

Weight, 315 lbs.

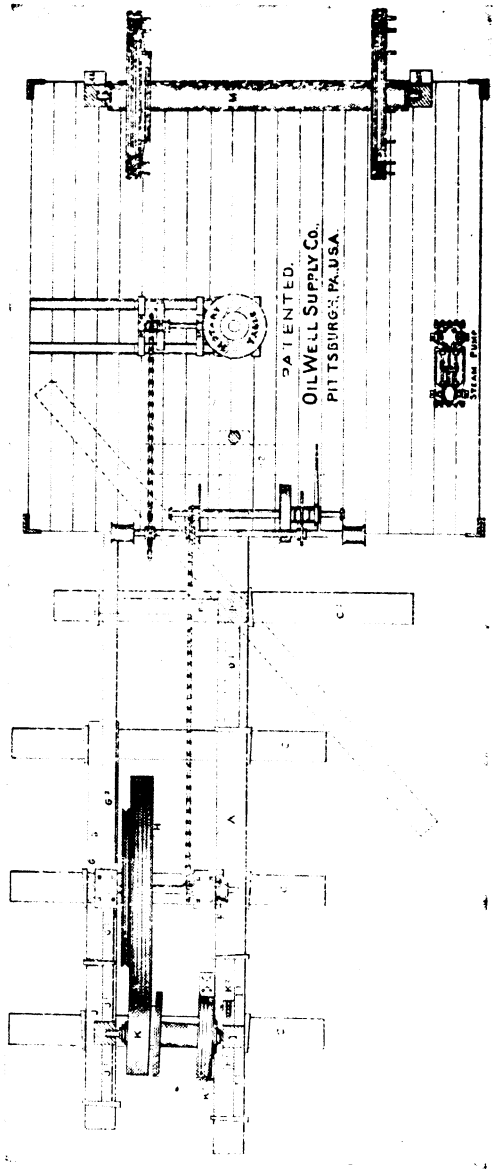
COMBINATION RIG

Fig. 1272

Fig. 1273



Side elevation



Ground-plan

COMBINATION RIG

	Weight, lbs.	Price
Complete Combination Rig consisting of		
All timbers squared and framed - - - - -		
Bolted derrick, 72 feet high - - - - -		
Sectional bull wheels - - - - -	50,000	\$1,000 00
Sectional band and tug wheel - - - - -		
Corbett patent sand reel - - - - -		
Walking beam with patent revolving center irons - - - - -		
Hoisting apparatus, fig. 2212, page 22 - - - - -	2,000	250 00
12-inch rotary table, fig. 2211, page 21 - - - - -	1,900	400 00
100 ft. No. 103 sprocket chain, fig. 2200 - - - - -	400	62 00
4-20 inch bushed derrick pulleys, fig. 2204, see page 55 - - - - -	250	48 00
1 sprocket wheel for main shaft - - - - -	100	10 00
Total - - - - -	54,650	\$1,770 00

Specifications for Timbers and Lumber with Blue Prints showing construction supplied to purchasers.

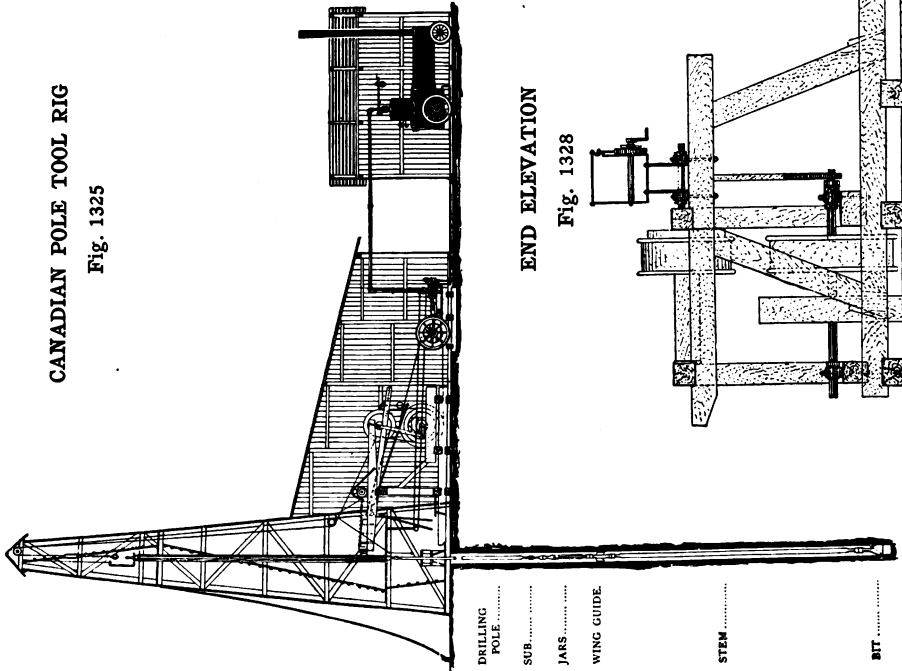
For detailed prices of parts of Rig Irons, Bull Wheels, Band Wheels, etc., see index.

For detailed prices of Hydraulic Tools, see pages 189-192.

Any outfit of Cable Tools may be used with this Rig.

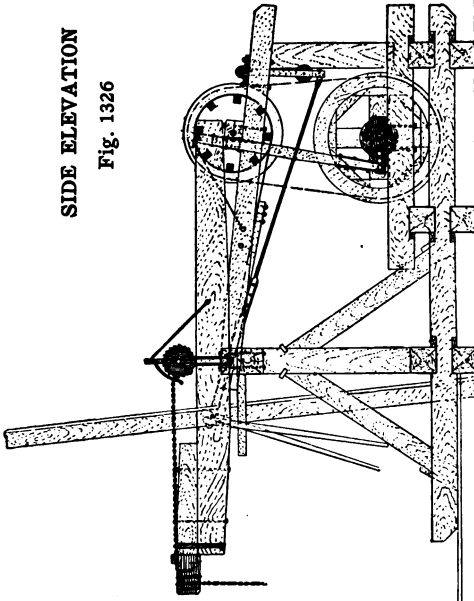
CANADIAN POLE TOOL RIG

Fig. 1325

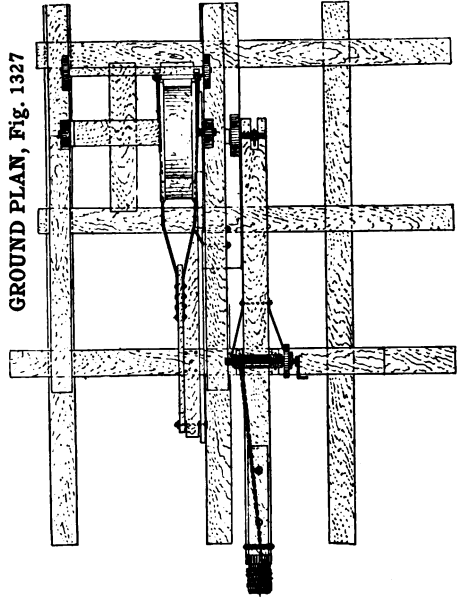


SIDE ELEVATION

Fig. 1326

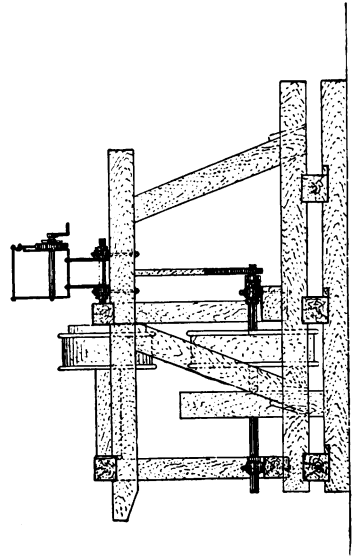


GROUND PLAN, FIG. 1327



END ELEVATION

Fig. 1328



CANADIAN POLE TOOL RIG PARTS

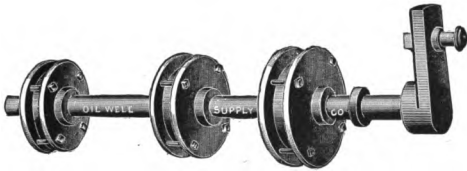
DRIVE WHEEL

Fig. 2001

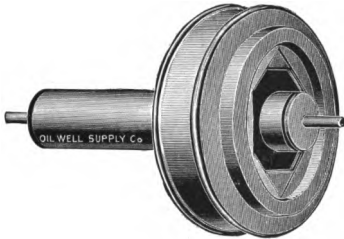


SHAFT, CRANK, AND FLANGES

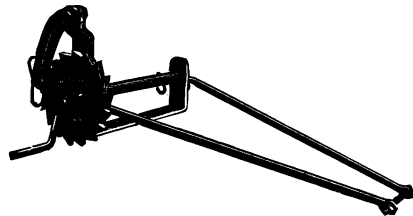
Fig. 2000



SPOOL
Fig. 2002

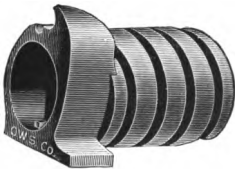


SLIPPER OUT
Fig. 2025



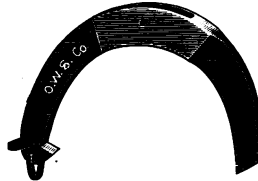
Complete with single dog

JACKET
Fig. 2034



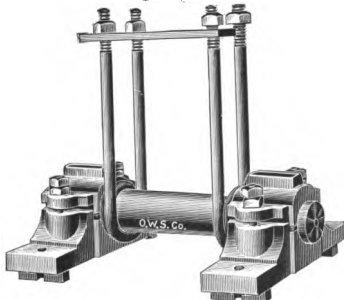
For spring pole

DOUBLE DOG
Fig. 2027



For slipper out

CENTER IRONS
Fig. 2031



Complete

BEAM YOKE
BOLT
Fig. 2036



KING BOLT
Fig. 2039



CANADIAN POLE TOOL RIG PARTS

DRILL CHAIN AND SWIVEL

Fig. 2050



COW SUCKER

Fig. 2052



Complete

SPOOL CHAIN AND SWIVEL

Fig. 2055



PITMAN STRAPS AND BRASSES

Fig. 2045



WRIST PIN

Fig. 2042



NODDLE PIN

STAPLE

Fig. 2047



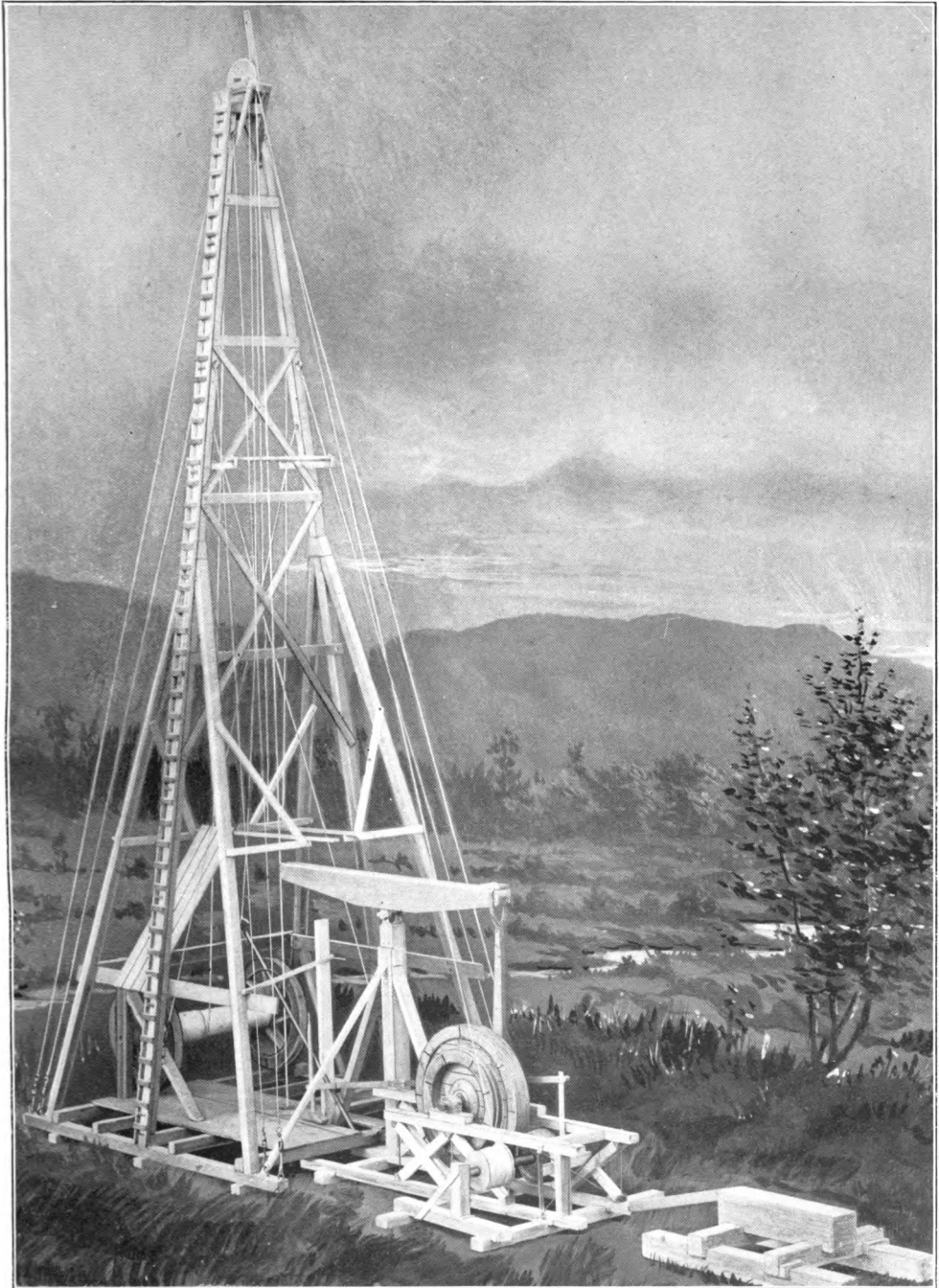
The pole tool system is still in use in the oil district of Ontario, Canada, but it has been supplanted by the cable system in all the great oil fields of the United States.

For illustrations of Canadian tools, see pages 194 to 197.

For prices of drill poles and joints, see page 193.

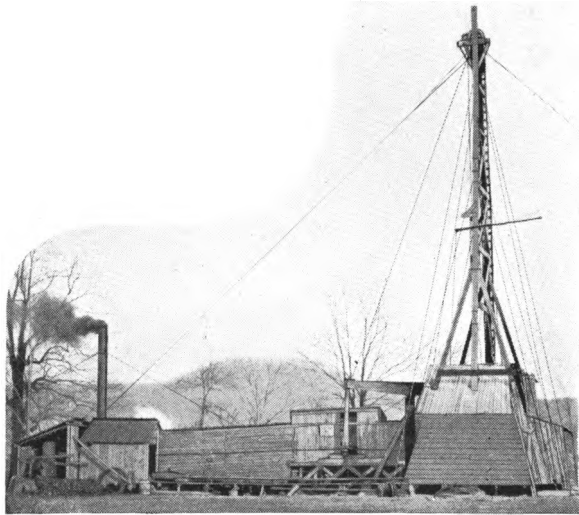
THE KNUPP RIG

Fig. 1278



For description and price see next page.

THE KNUPP RIG



Reproduced from photograph of Rig in operation, drilling at a depth of 3,500 feet.

The Knupp Rig illustrated on page 29 is made in various sizes with derricks ranging in height from 48 to 72 feet.

The standard size rig has a 72 foot derrick, the main standards of which are 7x9 inch timbers. This rig is fitted with regular band wheel, bull wheels and rig irons as are required to do the work in the different oil or gas fields.

The trussed main sills and derricks are shipped in sections of suitable size for convenient handling and with all necessary bolts, washers and special irons for erecting.

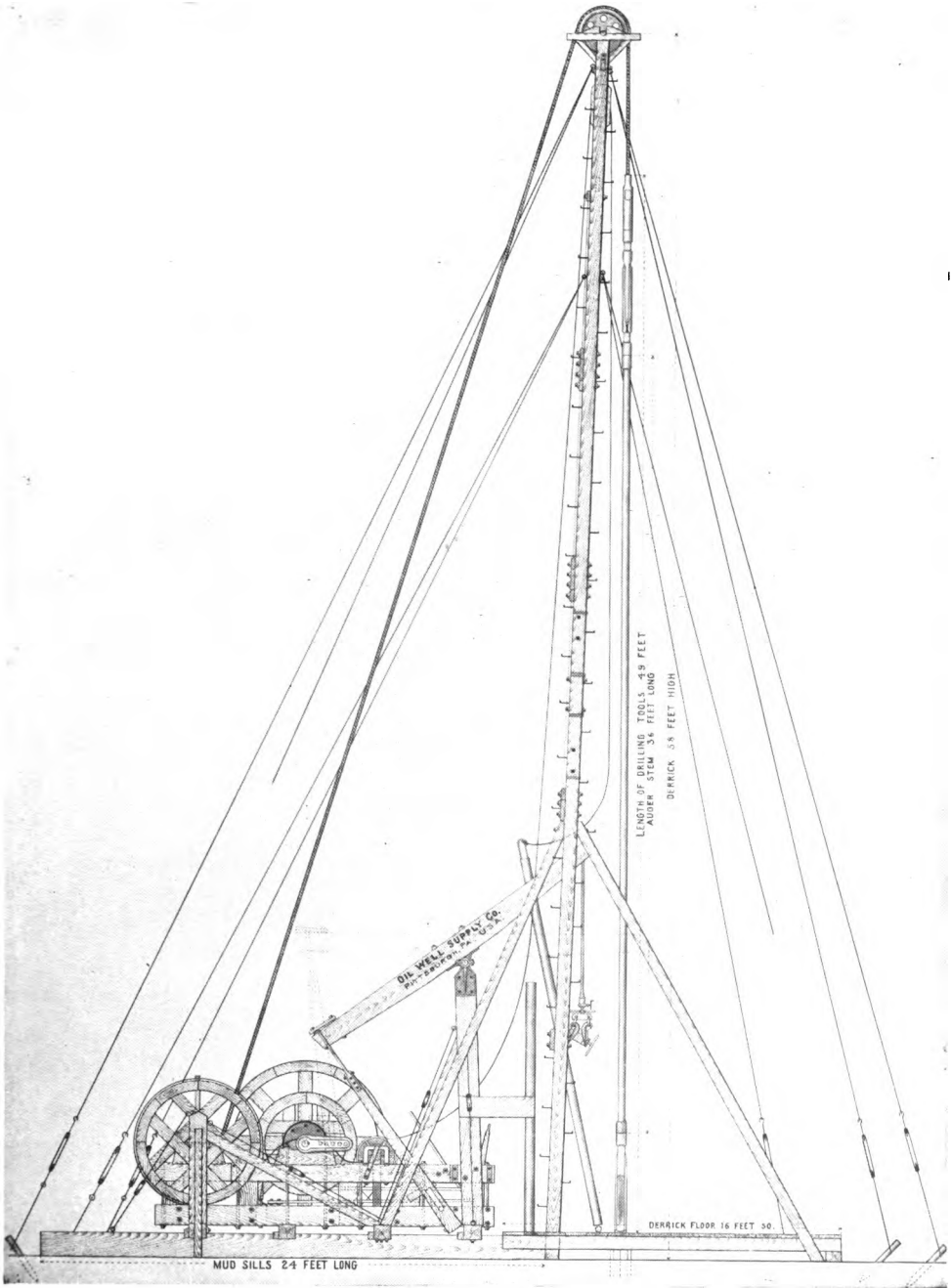
The derricks should be put together extended on the ground and hoisted by using one of the corner braces for a gin pole. The brace is fitted with ring bolts for this purpose.

The guy wires are half-inch galvanized wire fastened to top of derrick and to foundation with eye bolts and fitted with turn-buckles for adjusting.

Price of complete rig for deep drilling, with 72 foot derrick, 4½ inch rig irons, 10 foot band wheel and iron sand reel - - - - - \$700 00

PARKERSBURG RIG

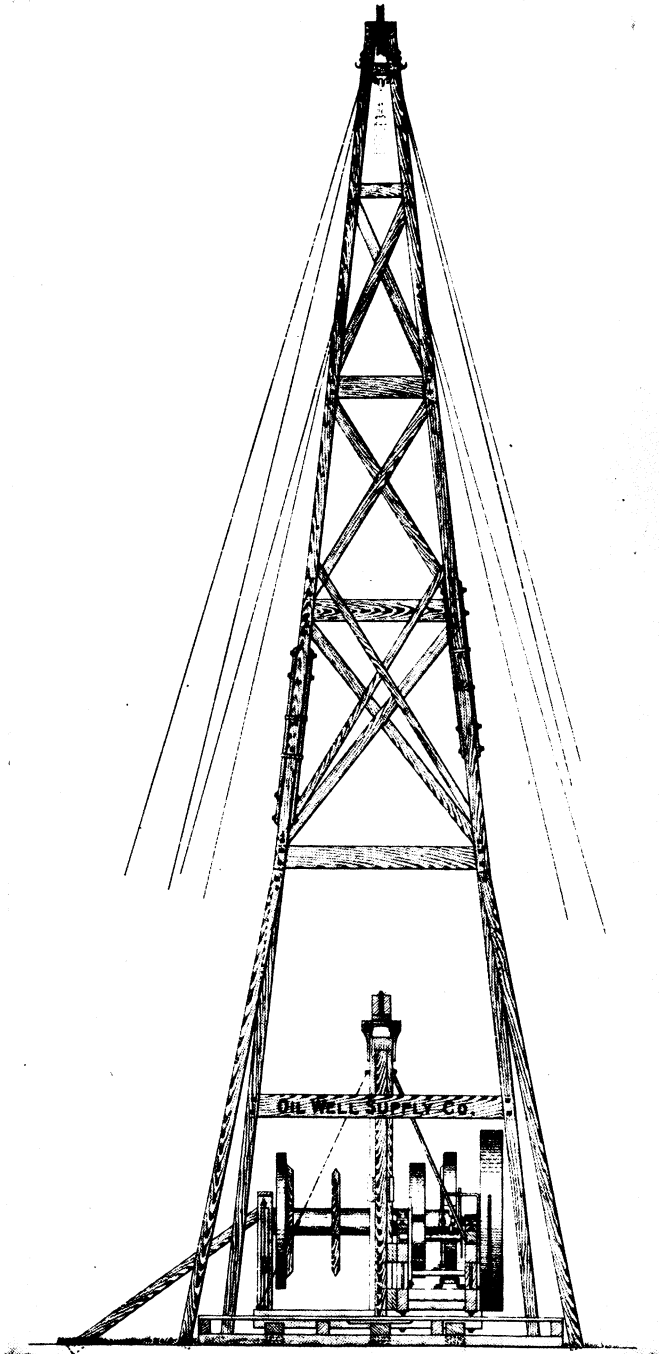
Fig. 1316



Side View

PARKERSBURG RIG

Fig. 1317



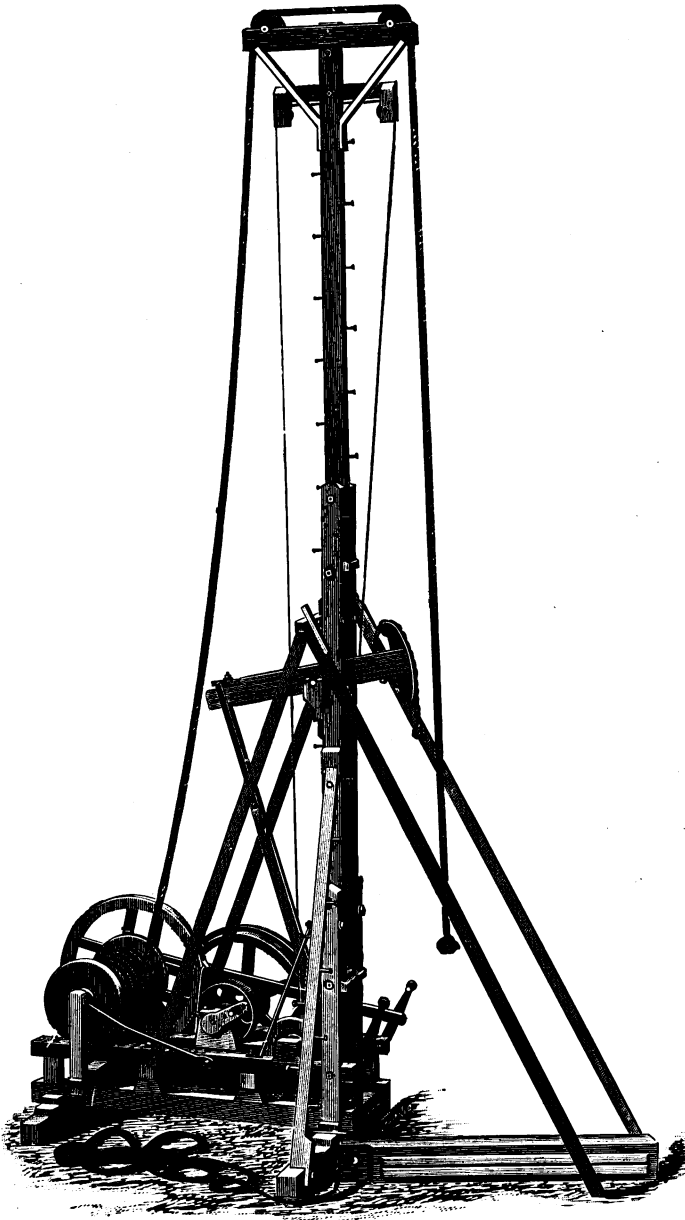
End View

Shipping weight, 24,000 pounds
Price, \$50.00

CORBETT PORTABLE DRILLING RIG

SEGMENT WALKING BEAM, CHAIN AND CLEVIS, DOUBLE WHEELS FOR CABLE AND SAND LINE. FOR DRILLING 300 FEET

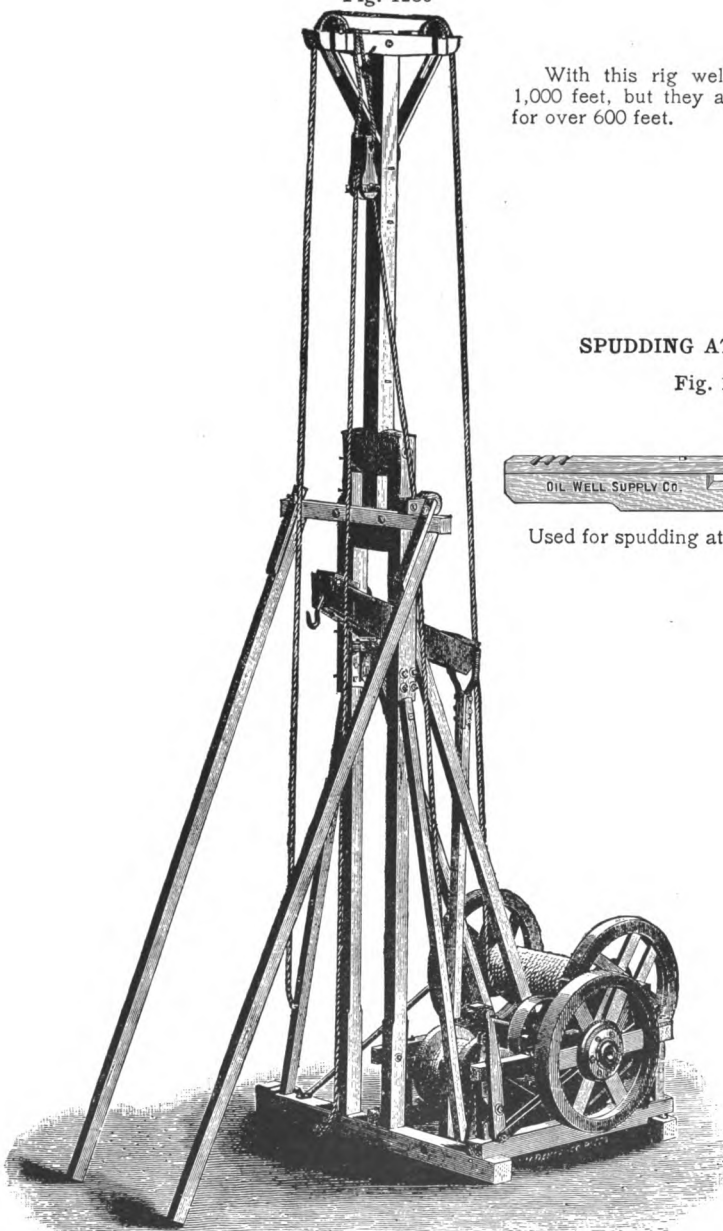
Fig. 1275



This and the portable rigs illustrated on pages 34 to 38 are adapted to drill wells from 300 to 1,000 feet, although deeper wells have been drilled with them. Power is applied to the band wheel by belt from an engine. The sand reel is operated by friction, applied by a lever; bull wheel by friction, or a chain and clutch. These rigs are simple, inexpensive, easily repaired, and strong. Price - - - - - \$400 00

**CORBETT PORTABLE DRILLING RIG
WITH COMMON WALKING BEAM**

Fig. 1280



With this rig wells have been drilled 1,000 feet, but they are not recommended for over 600 feet.

SPUDDING ATTACHMENT

Fig. 1277



Used for spudding at the top of the well.

Complete rig, fig. 1280, without drive pipe attachment	- - - - -	\$585 00
Complete rig, fig. 1280, with drive pipe attachment	- - - - -	620 00

CORBETT PORTABLE DRILLING RIG

GROUND PLAN

Showing arrangement of timbers, wheels, and parts

Fig. 1290

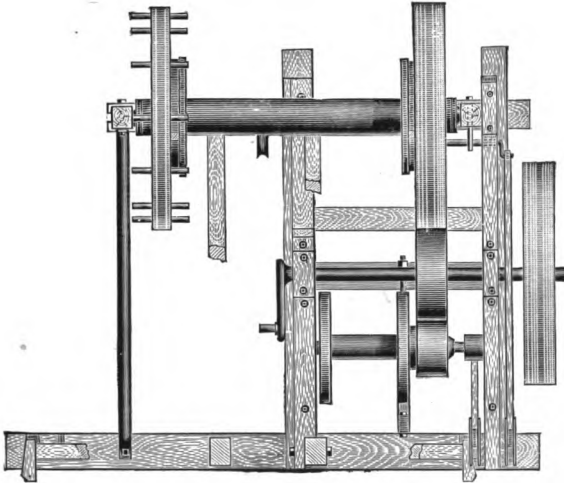
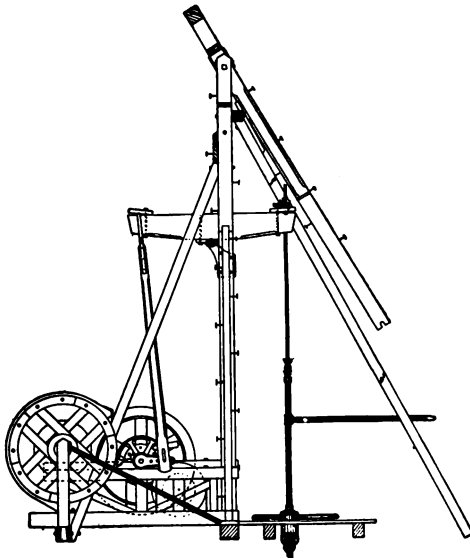


Fig. 1292

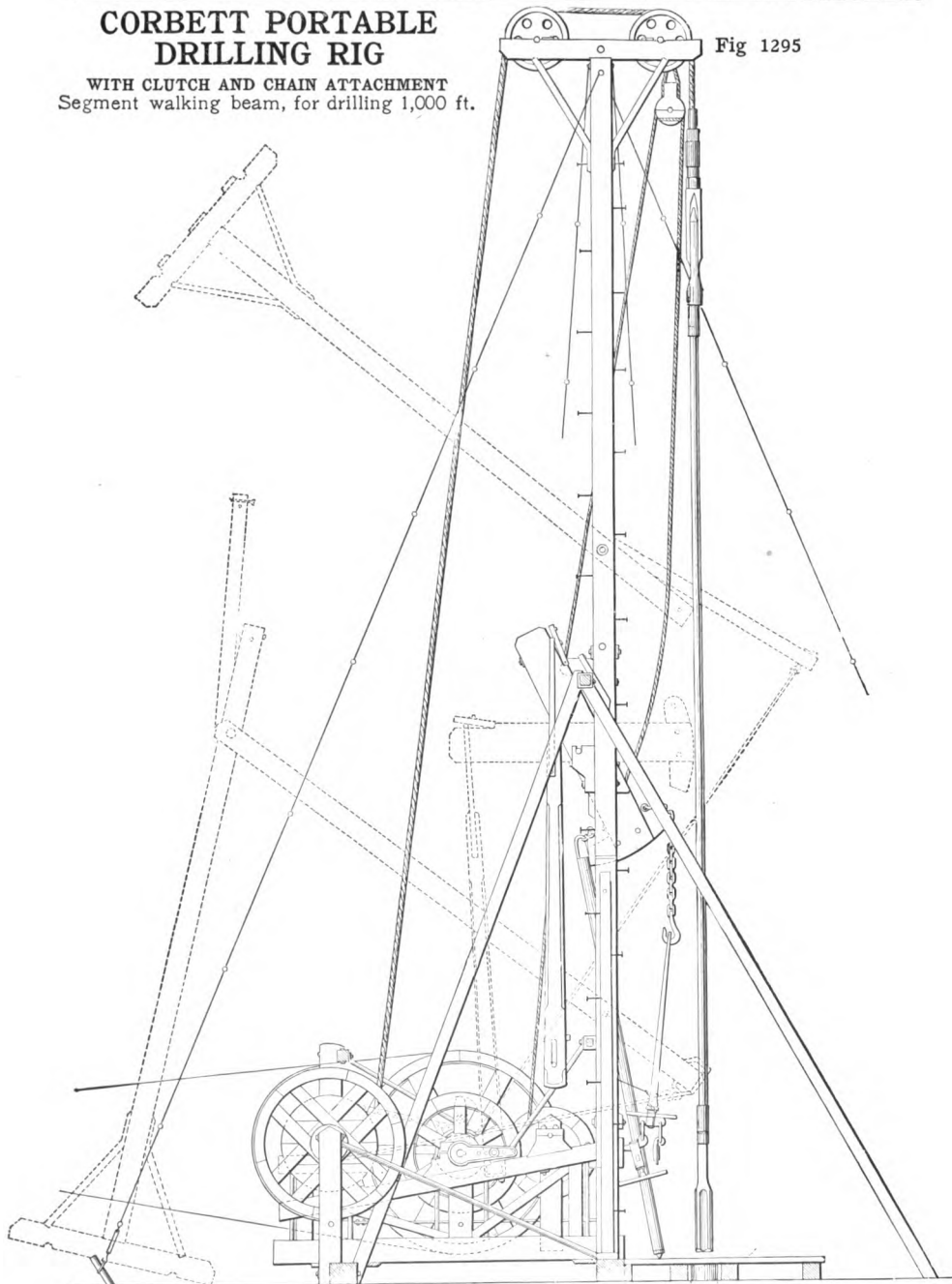


Arranged for pumping.

**CORBETT PORTABLE
DRILLING RIG**

WITH CLUTCH AND CHAIN ATTACHMENT
Segment walking beam, for drilling 1,000 ft.

Fig 1295

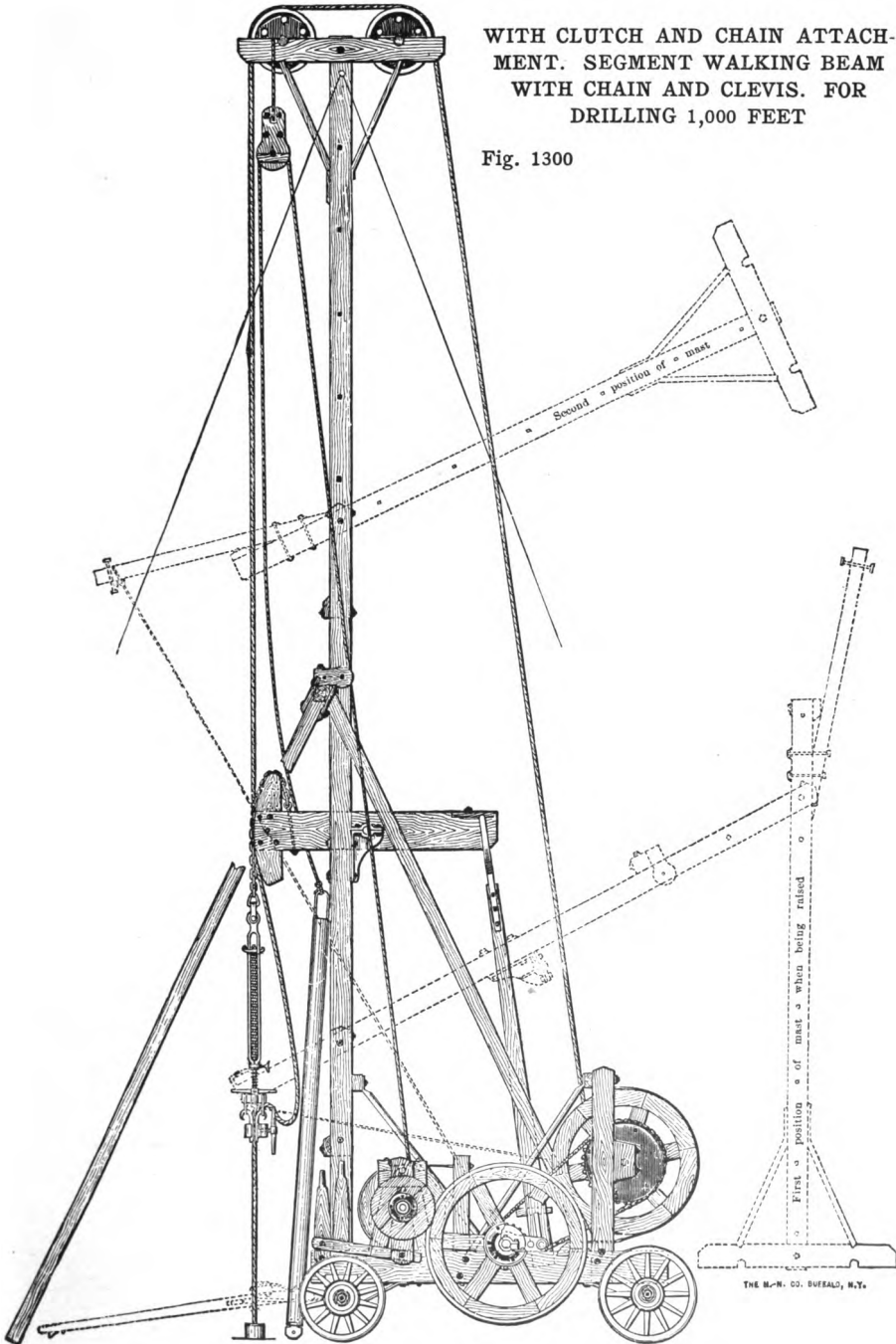


Price	-----	\$690 00
Drive pipe attachment (extra)	-----	35 00

MOUNTED CORBETT PORTABLE DRILLING RIG

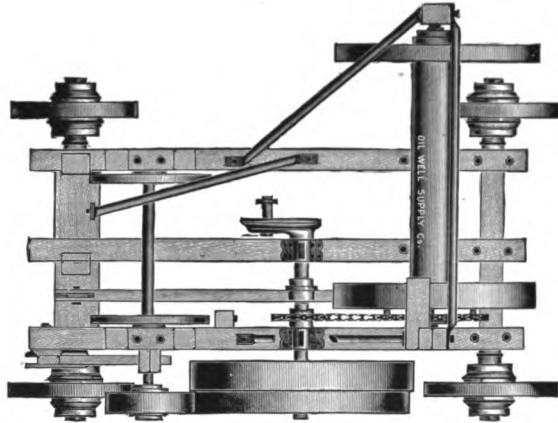
WITH CLUTCH AND CHAIN ATTACHMENT. SEGMENT WALKING BEAM WITH CHAIN AND CLEVIS. FOR DRILLING 1,000 FEET

Fig. 1300



GROUND PLAN OF MOUNTED CORBETT PORTABLE DRILLING RIG

Fig. 1301

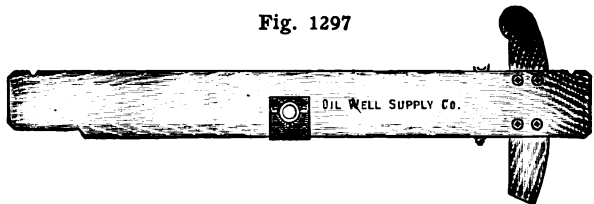


Mounted Portable Drilling Rig, Fig. 1300, page 37 - - - - - \$800 00

This illustration, also those on pages 36 and 37, will show the substantial character of the Corbett Portable Drilling Rigs, mounted or unmounted. The parts are strong, well made, and if anything breaks it can be easily repaired. The sand-reels on all are operated by friction. In the larger rigs the bull wheels are operated by a chain attachment running from the main shaft, power being applied by a clutch. Friction power for operating bull wheels, for deep drilling, is not recommended. Mounted rigs are like the others, with the exception of the wheels. Before drilling, the wheels should be taken off, or something solid placed under the axles, so that the axles and wheels will not be subjected to the jar and strain of drilling. Any of the rigs shown can be furnished mounted, if desired.

SEGMENT WALKING BEAM

Fig. 1297



SEGMENT WALKING BEAM CENTER IRONS

Fig. 1296



TOP VIEW OF SEGMENT WALKING BEAM

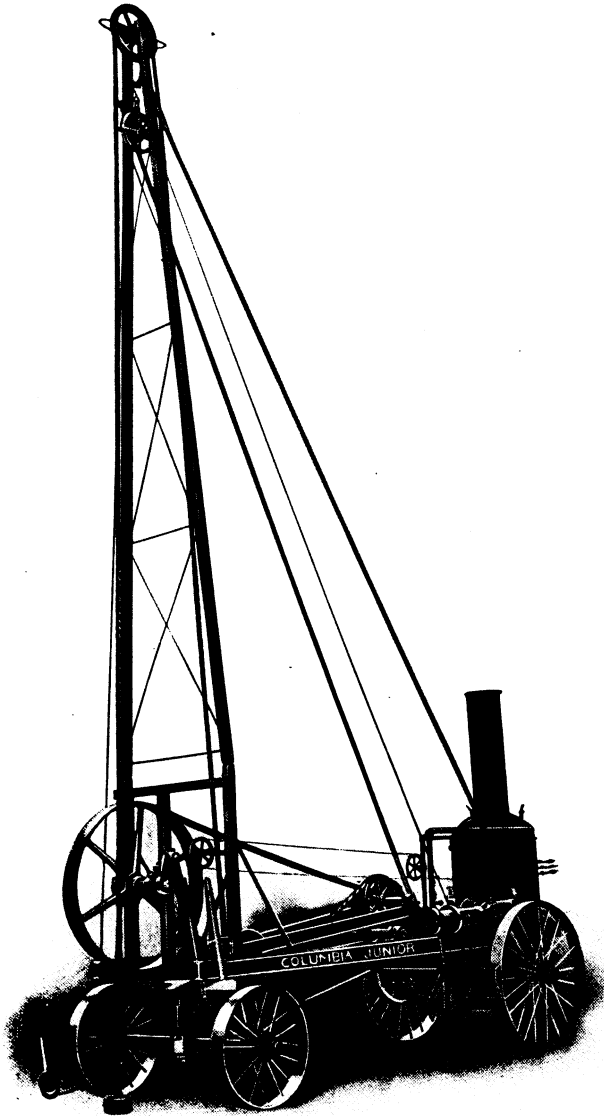
Fig. 1298



COLUMBIA PORTABLE DRILLING MACHINES

Are built of iron and steel, are practically indestructible, and are unaffected by climatic conditions. They are built in five sizes. The lightest, or No. 1, is a simple spudding machine. The others combine spudding arrangements and walking beam action. They are furnished, when desired, with traction, and can be equipped with rotary devices, thus covering the entire field of drilling, from the shallow test or blast drill to the deepest oil and gas wells.

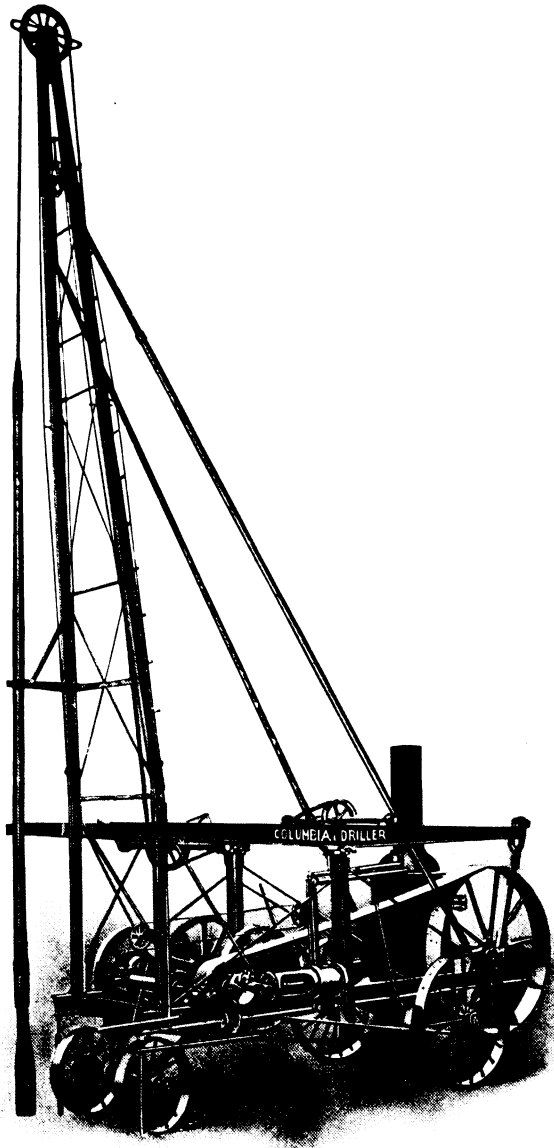
No. 1 OR COLUMBIA JUNIOR DRILLING MACHINE. Fig. 1309



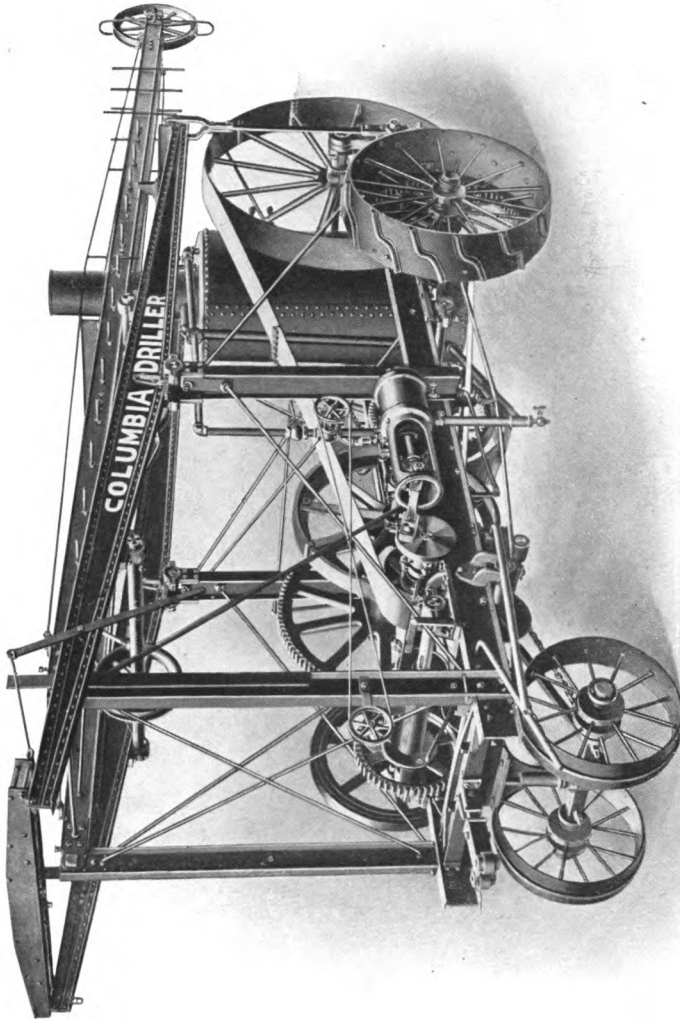
For Water Wells, test bores or blast drills.

NO. 3 COLUMBIA DRILLING MACHINE

Fig. 1302



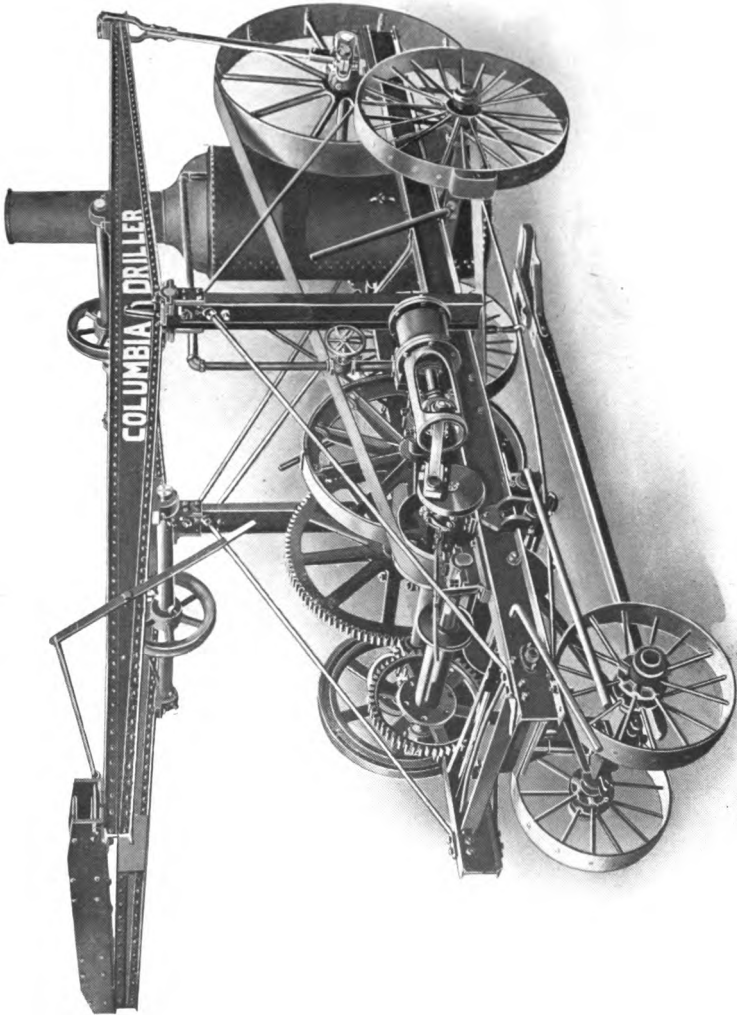
The No. 3 Drilling Machine is the smallest built with Walking Beam. With a capacity for drilling to a depth of 1000 feet, this machine is successfully used for cleaning out wells of considerable depth, and may also be used for handling sucker rods and tubing, as well as pumping.

THE NO. 3 TRACTION COLUMBIA DRILLING MACHINE**Fig. 1306**

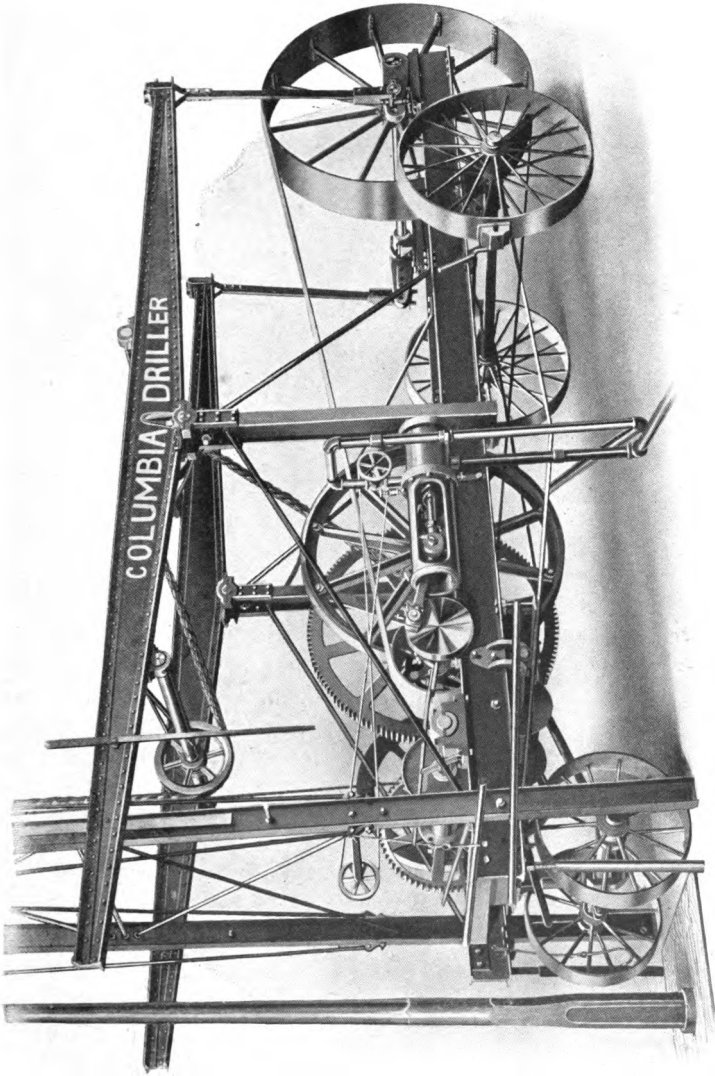
The No. 3 Traction Drilling Machine is built similarly to the No. 3 Portable, except that the mast is hinged. The traction arrangement whereby the machine is enabled to propel itself over rough country is under the complete control of the operator from one point. The same arrangement is followed on the No. 1 Traction machine.

NO. 5 COLUMBIA DRILLING MACHINE

Fig. 1305

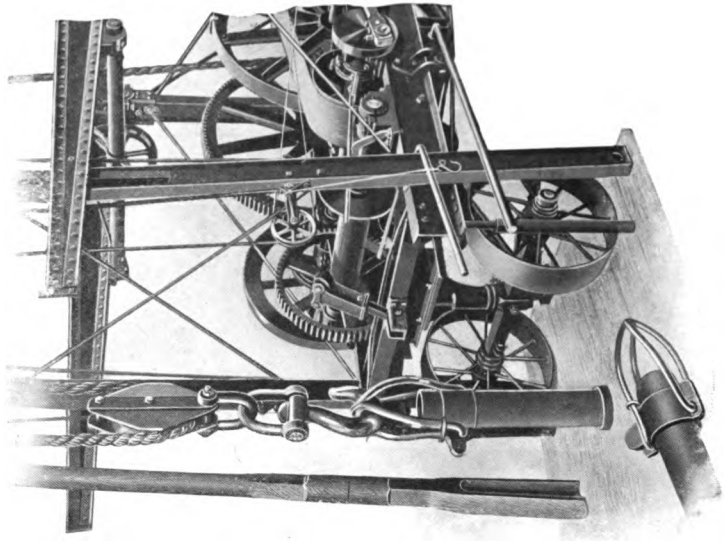


The No. 5 Drilling Machine is designed to meet a popular demand for a machine of moderate weight, but sufficient capacity for drilling oil and gas wells. It has a nominal capacity for drilling to a depth of 1000 feet and may be used to clean out wells to a depth of 3000 feet. This machine has a separate mast which rests on the ground and secured to the frame of the machine.

COLUMBIA DRILLING MACHINE, SPUDDING**Fig. 1304**

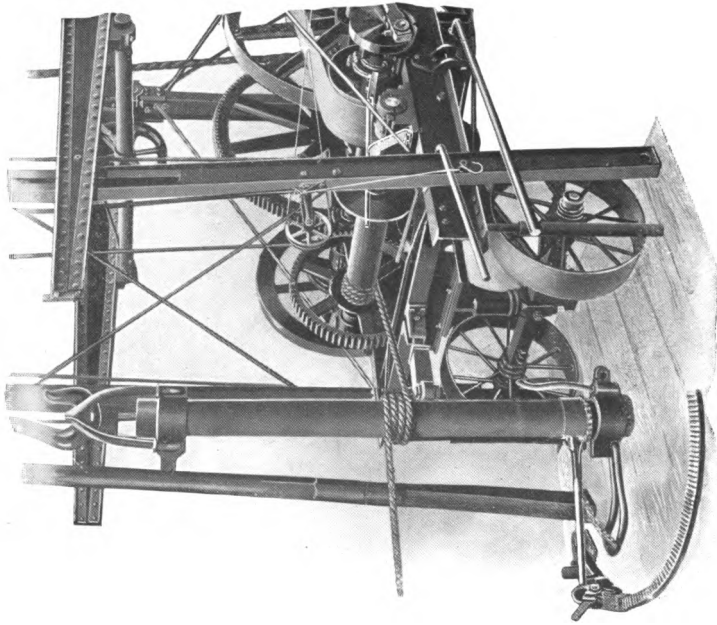
The No. 8 and No. 10 Drilling Machines are similar in general dimensions and differ merely in weight and capacity. In spudding with the Columbia Drilling Machines the motion is secured through the movement of the walking beam and it is not necessary to stop the engine or change the cables when it is required to withdraw the tools.

Fig. 1308



Columbia Drilling Machine Lowering Casing.
Casing Turner Thrown Back.

Fig. 1307



Columbia Drilling Machine Turning Casing.

DIMENSIONS, WEIGHTS AND PRICES OF COLUMBIA DRILLING MACHINES

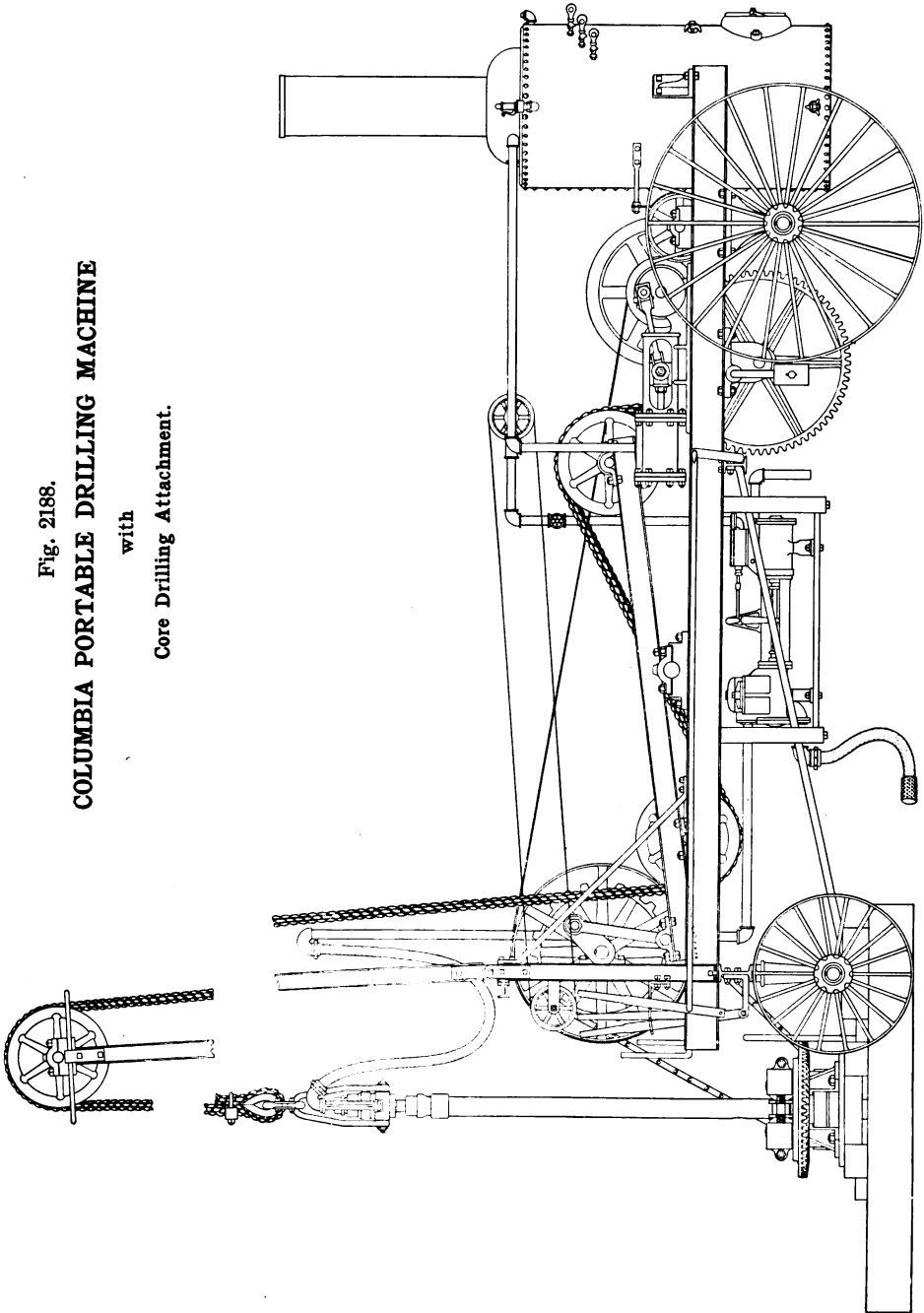
	No. 1 Junior	No. 1 Traction	No. 3	No. 3 Traction	No. 5	No. 8	No. 10
Capacity, ft. - - - -	150	150	1000	1000	1000	1500	2500
Engine Cylinder, in. - - -	5x6	5x6	8x8	8x8	9x9	9x12	10x12
Belt length, ft. - - - -	28½	28½	40	40	42	48	48
Belt width, in. - - - -	6	6	10	10	10	12	14
Height of mast, ft. - - -	29	29	50	40	50	60	60
Band wheel diam., in. - - -	48	48	72	72	80	90	90
Band wheel face, in. - - -	6	6	10	10	10	12	14
Engine pulley diam., in. - - -	10	10	14	14	16	20	20
Engine pulley, face, in. - - -	6	6	10	10	10	12	14
Length walking beam, ft. - - - -	-----	-----	17½	17½	20½	23½	23½
Length temper screw, ft. - - - -	-----	-----	5½	5½	5½	6½	6½
Diameter of stem, in. - - -	3½	3½	3½	4	4	4½	4½
Length of stem, ft. - - - -	14	14	30	20	30	34	40
H. P. of Boiler - - - -	5	5	15	15	18	20	20
Wagon wheels diam., in. - - -	24x48	24x48	32x54	32x54	32x54	32x54	32x54
Wagon wheel tires, in. - - -	5	5	6	6	8	8	8
Weight with boiler, lbs. - - -	5300	6000	9000	10000	12000	-----	-----
Weight without boiler, lbs. - - -	-----	-----	8000	-----	10700	12000	18000
Price with boiler - - - -	\$960 00	1025 00	1280 00	1530 00	1535 00	-----	-----
Price without boiler - - - -	-----	-----	1045 00	-----	1255 00	1555 00	2000 00

The rated capacity of the machines is merely an indication of the depth to which they will drill rapidly and economically when compared with the stationary wooden oil country rig. Any of them will drill much deeper under favorable conditions.

The No. 5, No. 8 and No. 10 machines are not ordinarily equipped with boiler on frame.

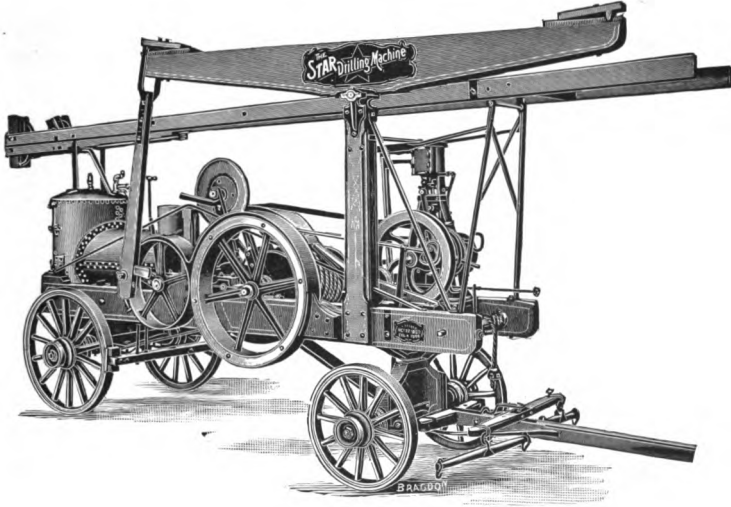
The regular oil country boiler may be used advantageously.

Fig. 2188.
COLUMBIA PORTABLE DRILLING MACHINE
with
Core Drilling Attachment.



THE STAR DRILLING MACHINE

Fig. 1315



PRICES OF MACHINES WITHOUT ROPES AND TOOLS

No. 15	\$540 00
No. 16	650 00
No. 17	550 00
No. 18	715 00
No. 19	790 00
No. 20	875 00
No. 21	960 00
No. 22	1050 00
No. 23	1160 00
No. 24	1270 00
No. 25	1380 00
No. 26	1600 00
No. 27	1740 00
No. 28	1830 00

OUTFITS FOR SINKING WELLS OF LARGE DIAMETER THROUGH SOFT FORMATIONS AND GLACIAL DRIFTS

As shown in the preceding pages, the Cable System, used throughout the principal petroleum fields of America, is the best for hard formations; the Hydraulic Rotary System for formations composed of soft sedimentary deposits, or beds of sand; the Combination System for localities where both conditions are found, but glacial drift, where boulders, or heavy gravel beds are encountered, can best be overcome by a special method known as the "Stovepipe and Mud Scow" system.

This has been brought to a high degree of practicability. It is particularly adapted for sinking water wells where the chief desideratum is a large supply, obtainable only from a well with large diameter.

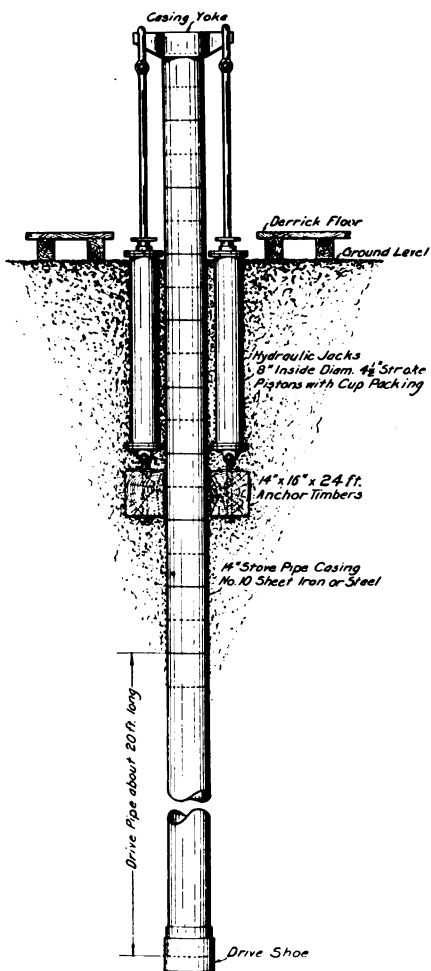
THE DISTINCTIVE FEATURES ARE

A portable ladder derrick, ranging in height from 34 to 36 feet, mounted on heavy trucks. The "Mud Scow," a tool combining the properties of a cutting bit and sand pump. The "Stovepipe" Casing, or riveted pipe.

Hydraulic Jacks anchored to heavy timbers and used in forcing down the casing. The "Perforator" for making perforations at any desired point in the pipe after it is placed in the well.

The inside diameter of the stovepipe casing (see Figs. 1318 and 1319) as usually used in lining wells for the purpose mentioned is 10, 12 and 14 inches, and occasionally 16 inches. It is made of sheet iron or steel from No. 14 to No. 10 U. S. gauge. The sheets are of sufficient size to roll into joints of casing of the required diameter and to finish 24 inches long. Each joint has a longitudinal-riveted seam, and after being riveted the ends are faced off by "turning," to make the joint true and exactly 24 inches long. A string of stovepipe casing is built up as indicated in Figs. 1318 and 1319, from a drive shoe and pipe with a double string of joints, one inside the other, thus making a flush joint casing practically smooth both inside and out.

Fig. 1318



OUTFITS FOR SINKING WELLS OF LARGE DIAMETER THROUGH SOFT FORMATIONS AND GLACIAL DRIFTS

THE DISTINCTIVE FEATURES—Continued

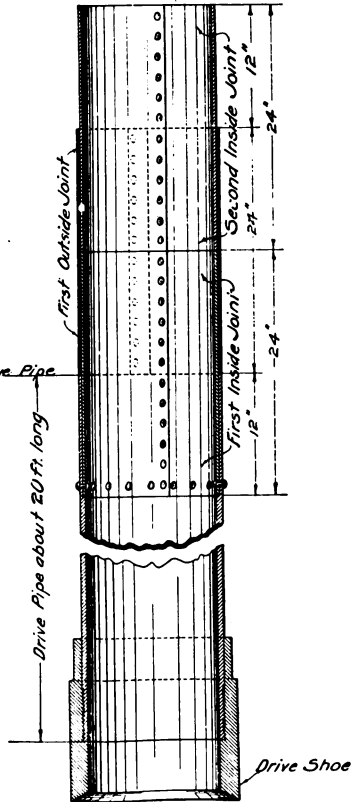
The drive shoe is a steel forging, finished to dimensions by turning, and formed with an annular cutting edge, somewhat larger in diameter than the outside of the casing. It is also recessed and sometimes threaded so the drive pipe may be shrunk on or screwed into it, to a butt joint. The stovepipe casing may be started from a properly recessed drive shoe, but it is easier to start a well straight and to keep it perfectly plumb by putting the drive shoe on a 20 foot length of drive pipe to act as a guide to the joints of stovepipe casing; the drive pipe should be heavy lap-welded pipe or casing, its outside diameter being fully equal to that of the outside joints of stovepipe casing to follow. This 20 foot drive pipe has to be recessed 12 inches at the top (see Fig. 1319) to take the first inside joint of stovepipe casing, which joint butts on the bottom of the 12-inch recess and is riveted to the drive pipe and extends 12 inches beyond it. Placing next the first outside joint of casing, it butts on the end of the 20-foot drive pipe and covers and extends 12 inches above the first inside joint.

Next will be the second inside joint butting on the first and extending 12 inches above the first outside joint. Next will be an outside joint butting on an outside joint, followed by an inside joint butting on an inside joint, each additional joint making the casing string 12 inches longer and so on to any length desired. The only fastening done between the joints is denting with a common pick. Joints of stovepipe casing do not fit together so as to be perfectly water tight, and it is not necessary they should for water well work. A string of casing is built up and forced into a well for lining the same as fast as drilling progresses by two and sometimes four hydraulic jacks. These jacks are placed upright at suitable distance apart and bolted to anchor timbers buried to the proper depth; also, the jacks are so arranged that they can be quickly linked to the lugs on the casing yoke for a down pull on the casing; all as indicated in Fig. 1318.

Fig. 1319



Sectional Plan.



OUTFITS FOR SINKING WELLS OF LARGE DIAMETER THROUGH SOFT FORMATIONS AND GLACIAL DRIFTS

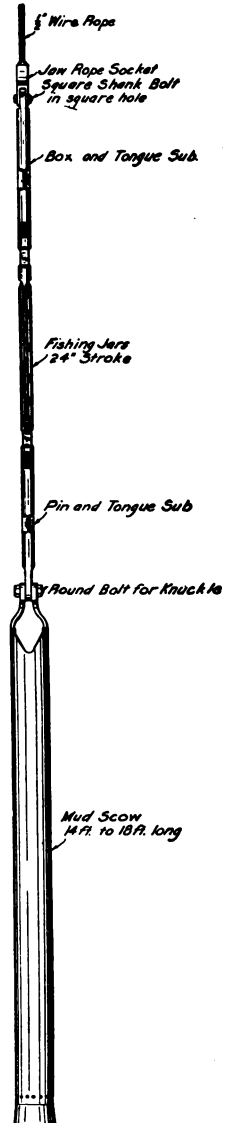
THE DISTINCTIVE FEATURES—Concluded

The mud scow is a combined drilling tool and sand pump, shown in fig. 1321, with the whole string of tools as commonly used in drilling wells of the class mentioned. This string consists of a jaw rope socket followed by a tongue and box sub, followed by the jars, followed by a pin and tongue sub, followed by the mud scow. The latter tool has the body of a common sand pump or bailer, and is made of a suitable piece of pipe; its bail is formed by two heavy ears by which it is connected to the tongue of the sub by a bolt, thus forming a knuckle joint used in dumping; it has a bottom similar to a California sand pump bottom. This bottom is a steel forging turned to dimensions with an annular cutting edge slightly larger in diameter than the body of the mud scow and fitted with a flat valve opening inwardly. This bottom is sometimes modified for drilling in clay or gumbo by a bit being forged across it and extending six inches or eight inches beyond the annular cutting edge.

The jars commonly used for work of this kind are the ordinary oil well fishing jars of 24-inch stroke, outside diameter $5\frac{1}{4}$ inches, box diameter $4\frac{1}{2}$ inches, pin and box 2 inches by 3 inches—7 flat thread; the diameter of the other parts of the string of tools to correspond.

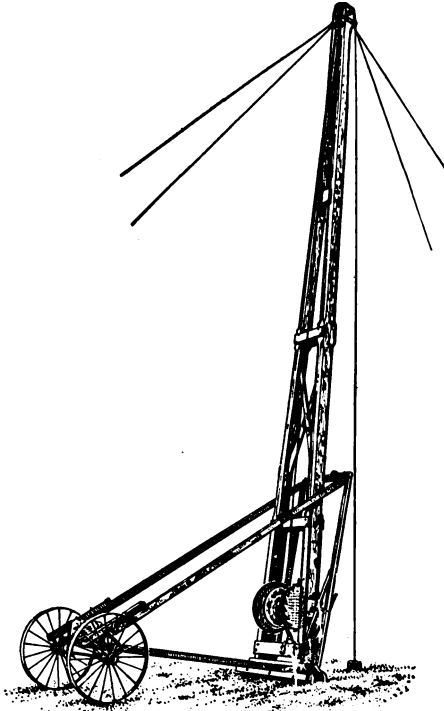
Further Information on Application.

Fig. 1321



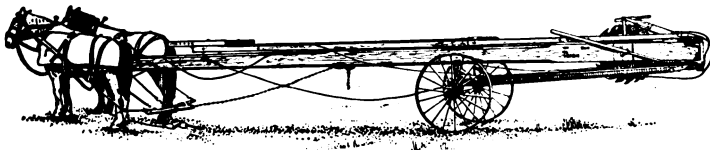
PORTABLE DERRICK**FOR PULLING RODS, TUBING OR CASING****THE IRISH PULLING MACHINE**

Fig. 1340



The Irish Pulling Machine is designed for pulling casing, tubing and sucker rods from oil and gas wells or for lowering same. The mast is made of solid timbers and has ample strength to do any work that may be ordinarily required. It can be raised to working position or lowered ready for transportation either by hand or horse power. The rods can be pulled by hand power. One team of horses can pull tubing from wells of 1200 ft. depth.

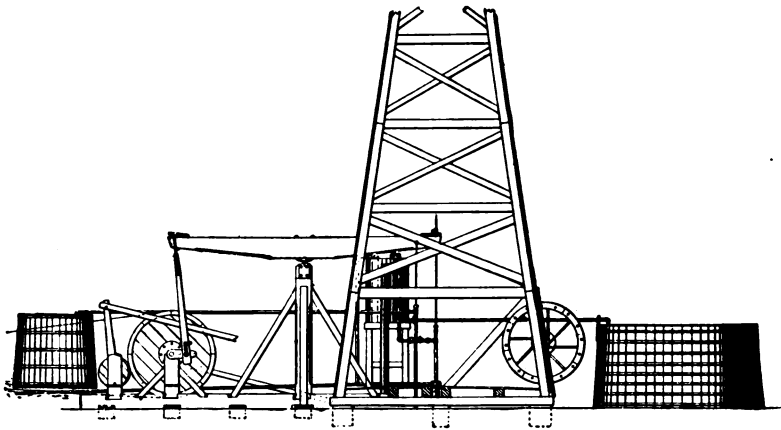
Fig. 1341



Height of Mast, 38 ft. Weight, 1900 lbs. Price, \$300.00

PUMPING WELL

Fig. 1268



Water Tank

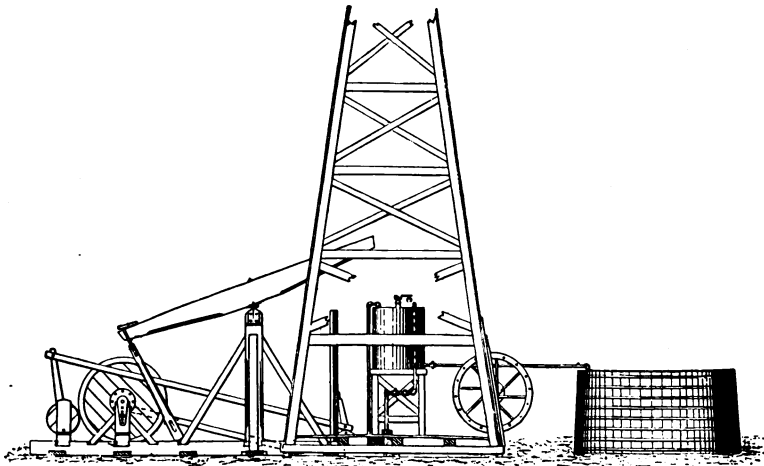
Gas Tank

Oil Tank

In this illustration a water well is shown as drilled a few feet from the oil well, on a line with the Samson post. The pumping rods of each well are attached to the walking beam and they are operated with the same stroke. The oil is pumped into the gas tank and is there separated by its own gravity from the gas. By means of a pipe connected to the bottom of the gas tank, the oil is conducted to the oil tank. The gas pipe extends from the upper part of the gas tank and conducts the gas to the boiler, where it is burned. Water is pumped direct from the water well to the water tank for use in the boiler.

FLOWING WELL

Fig. 1270



The oil flows into the gas tank and is separated by its own gravity from the gas, and is then conducted to the large tank on the right. The gas is led by a pipe from the top of the gas tank and is used for either fuel or light. A gas tank is essential to separate the oil from the gas.

IDEAL SECTIONS OF PUMPING AND FLOWING WELLS

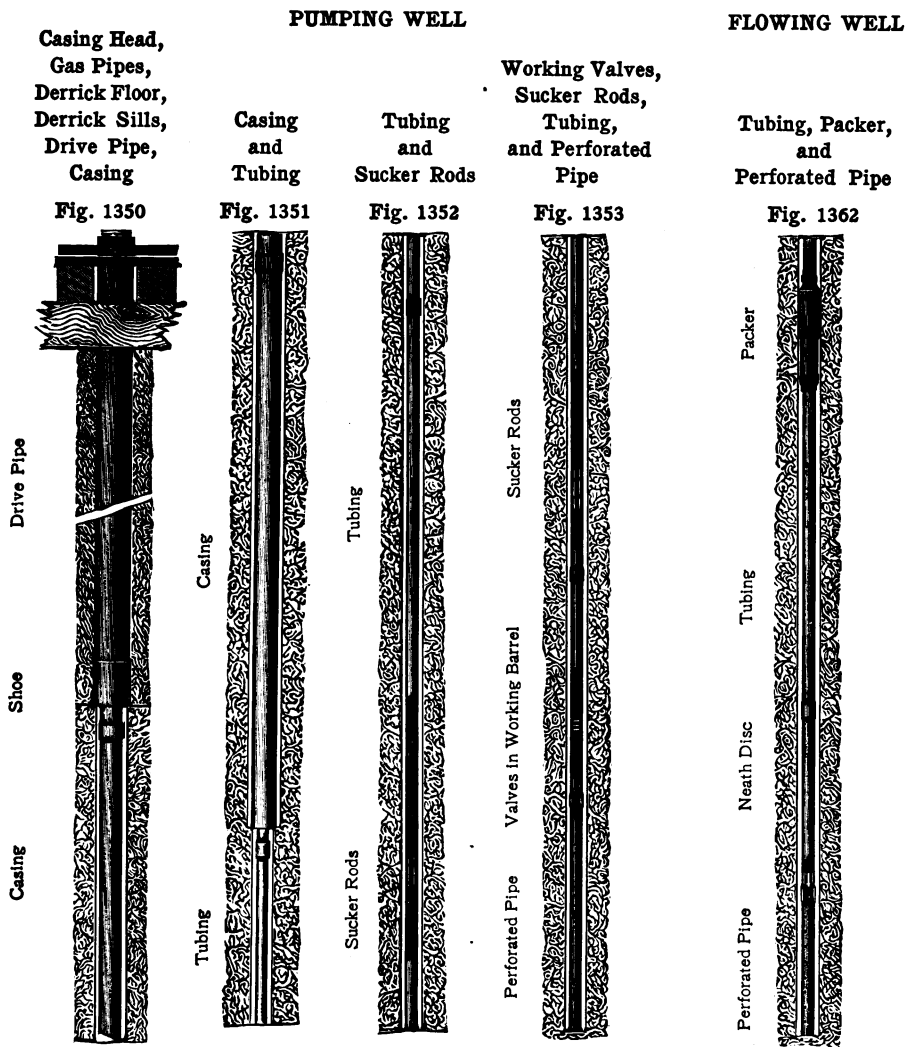
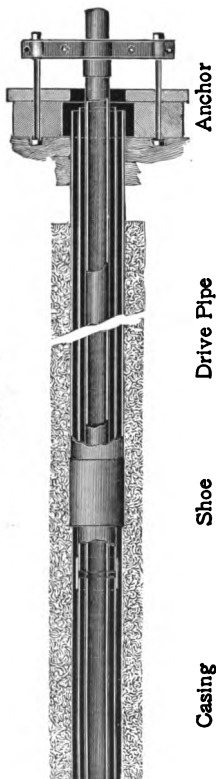


Fig. 1350 represents the simplest form of well construction, the drive pipe extending from the surface of the derrick floor to the solid rock, passing through the alluvial deposits and preventing all loose earth from falling in the well and clogging the tools. This is followed by the insertion of the "casing," passing through the drive pipe and extending to a sufficient depth to shut off all water from the oil-bearing rock below. In many formations it is necessary to use several "strings" of casing to shut off various caves or soft places in the wall of the well, each "string" being of a size permitting its easy passage through the preceding "string."

IDEAL SECTIONS OF GAS WELL

ANCHOR, TUBING, DERRICK FLOOR, DERRICK SILLS,
DRIVE PIPE, CASING

Fig. 1366



CASING AND TUBING

Fig. 1367

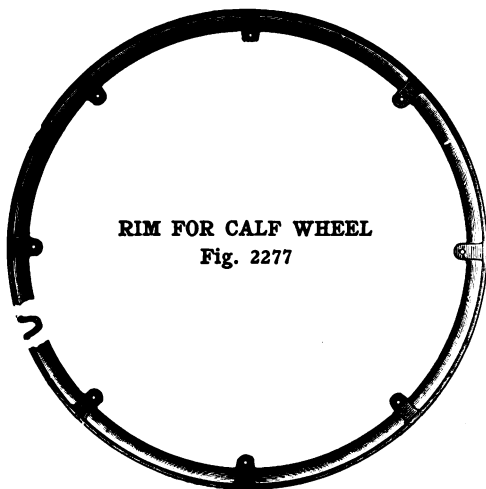


TUBING AND PACKER

Fig. 1368



DETAILED PARTS OF STANDARD RIG—RIG IRONS



OUTER TUG WHEEL

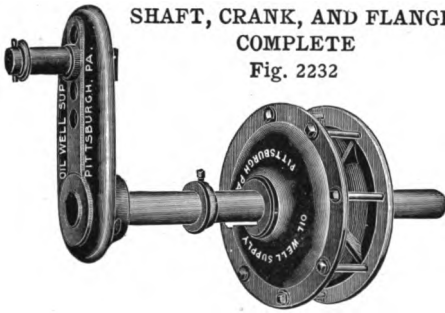
Fig. 2278



Attached to band wheel shaft for turning calf wheel.

For prices see page 56.

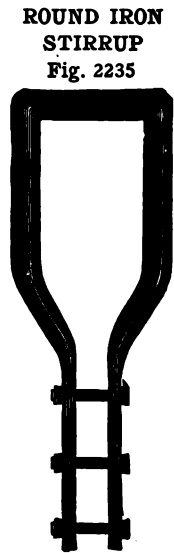
DETAILED PARTS OF STANDARD RIG—RIG IRONS



SHAFT, CRANK, AND FLANGES, COMPLETE
Fig. 2232

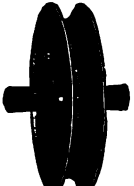


CENTER IRONS
Fig. 2236



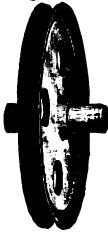
ROUND IRON STIRRUP
Fig. 2235

BUSHED SHEAVE
Fig. 2204



For rotary rig
For price see page 25

DERRICK AND SPUD-DING PULLEY
Fig. 2242



SAND PUMP PULLEY
Fig. 2244



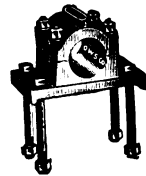
SAND PUMP PULLEY
Fig. 2240



For wire line

JACK POST BOX

Fig. 2256

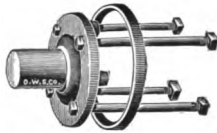


WING
Fig. 2250



GUDGEONS

BOWL
Fig. 2254



OUTER JACK POST BEARING
Fig. 2257



JACK POST STIRRUP
Fig. 2279



JACK POST EYE BOLT, Fig. 2280



JACK POST HOOK BOLT, Fig. 2281



For prices see page 56

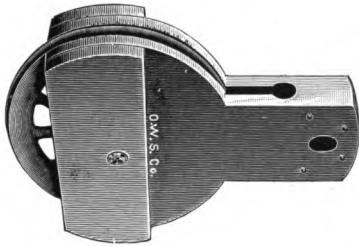
RIG IRON PARTS

Size - - - - - inches	3½	Wgt. lbs.	4	Wgt. lbs.	4½	Wgt. lbs.	5	Wgt. lbs.
Rig iron shaft, fig. 2232, complete - - -	\$41 50	541	\$61 00	850	\$70 50	943	\$84 00	1089
Shaft only, regular - - - - -	15 50	165	20 50	220	23 75	275	33 00	365
Shaft only, 6 ft. 6 in., for California rig - - -	- - -	- - -	- - -	- - -	28 00	310	39 00	390
Collar and set screw - - - - -	85	7	1 00	8	1 15	11	1 25	15
Crank only - - - - -	8 25	140	14 50	238	15 50	240	17 50	250
Wrist pin and nut - - - - -	4 00	19	6 50	31	6 50	31	6 50	35
Wrist pin nut only - - - - -	85	- - -	1 00	- - -	1 15	- - -	1 15	- - -
Wrist pin washer - - - - -	25	- - -	30	- - -	35	- - -	40	- - -
Pair flanges, complete - - - - -	13 00	210	20 50	353	23 75	386	26 00	422
Flanges only, per pair - - - - -	12 00	198	19 50	336	22 75	369	25 00	405
Flange keys, each - - - - -	40	3	40	4	65	4	1 00	4
Bolts for flanges, per set (8) - - - - -	1 00	9	1 00	13	1 00	13	1 00	13
Stirrup, fig. 2235, complete - - - - -	5 50	67	7 50	90	7 50	90	7 50	90
Stirrup, round iron, fig. 2235, complete, Mannington Pattern - - - - -	- - -	- - -	8 00	110	8 00	110	8 00	110
Stirrup, Mannington Pattern, 2½ in. Rd. iron - - - - -	- - -	- - -	- - -	- - -	13 00	140	13 00	140
Bolts for stirrup, per set (3) - - - - -	20	4	25	4	25	4	25	4
Set center irons, fig. 2236, complete - - - - -	15 00	279	18 00	368	18 00	368	18 00	368
Saddle only - - - - -	7 50	130	8 50	170	8 50	170	8 50	170
Saddle bolts, per set (4) - - - - -	1 00	15	1 00	15	1 00	15	1 00	15
Side irons, per pair - - - - -	5 50	94	7 50	136	7 50	136	7 50	136
Side iron bolts, per set (4) - - - - -	1 00	10	1 00	10	1 00	10	1 00	10
Side iron cap - - - - -	1 15	14	1 50	18	1 50	18	1 50	18
Side iron cap bolts, per set (2) - - - - -	10	2	10	2	10	2	10	2
Set bowl gudgeons, fig. 2254, complete - - - - -	- - -	- - -	12 50	200	12 50	200	12 50	200
Bowl gudgeons only, per pair - - - - -	- - -	- - -	9 00	144	9 00	144	9 00	144
Bowl gudgeon bands, per pair (2) - - - - -	- - -	- - -	1 75	20	1 75	20	1 75	20
Bowl gudgeon bolts, per set (8) - - - - -	- - -	- - -	1 75	36	1 75	36	1 75	36
Set wing gudgeons, fig. 2250, complete - - - - -	7 75	140	9 00	- - -	- - -	- - -	- - -	- - -
Wing gudgeons only, per pair - - - - -	4 75	111	6 00	- - -	- - -	- - -	- - -	- - -
Wing gudgeon bands, per set (4) - - - - -	3 00	29	3 00	29	- - -	- - -	- - -	- - -
Sand pump pulley, fig. 2244, 13 inch - - - - -	3 60	41	- - -	- - -	- - -	- - -	- - -	- - -
Sand pump pulley, fig. 2244, 14 inch - - - - -	4 50	48	4 50	48	- - -	- - -	- - -	- - -
Sand pump pulley for wire line, fig. 2240, 24 inch - - - - -	- - -	- - -	7 25	90	7 25	90	7 25	90
Derrick pulley, fig. 2242, 18 inch - - - - -	4 75	75	- - -	- - -	- - -	- - -	- - -	- - -
Derrick pulley, fig. 2242, 22 inch - - - - -	7 00	110	7 00	110	- - -	- - -	- - -	- - -
Derrick pulley, fig. 2242, 30 inch - - - - -	14 50	280	14 50	280	14 50	280	14 50	280
Spudding pulley, fig. 2242, 36 inch - - - - -	16 00	360	16 00	360	16 00	360	16 00	360
Jack post box, fig. 2256, complete - - - - -	6 00	77	7 00	94	7 75	104	9 00	116
Jack post box, bottom part only - - - - -	4 00	65	4 65	82	5 25	92	6 00	104
Jack post box, bolts for bottom part (4) - - - - -	75	- - -	75	- - -	75	- - -	75	- - -
Jack post box, top part or cap only - - - - -	2 00	- - -	2 35	- - -	2 50	- - -	3 00	- - -
Jack post box, bolts for cap, per set (4) - - - - -	50	- - -	50	- - -	50	- - -	50	- - -
Outer Jack Post Bearing, Fig. 2257 - - - - -	- - -	- - -	4 50	58	6 50	65	9 00	75
Rim for calf wheel, 90 in. dia. fig. 2277 - - - - -	- - -	- - -	- - -	- - -	25 00	440	- - -	- - -
Rim bolts, per set (8) - - - - -	- - -	- - -	- - -	- - -	1 00	13	- - -	- - -
Outer tug wheel, fig. 2278, 48 inches dia. - - - - -	- - -	- - -	- - -	- - -	35 00	487	- - -	- - -
Key for outer tug wheel - - - - -	- - -	- - -	- - -	- - -	1 75	3	- - -	- - -
1½ in. x 8 ft. Jack post eye bolts, fig. 2280, per set (2) - - - - -	- - -	- - -	- - -	- - -	9 00	67	9 00	67
¾ in. x 8 ft. Jack post hook rods, fig. 2281, per set (2) - - - - -	- - -	- - -	- - -	- - -	5 75	30	5 75	30
¾ x 16 inch Jack post eye bolts, per set (2) - - - - -	- - -	- - -	- - -	- - -	2 50	8	2 50	8
1x24 inch Jack post D. E. bolts, per set (2) - - - - -	- - -	- - -	- - -	- - -	2 00	11	2 00	11
¾ in. x 7½ ft. Jack post draw bolts, per set, (2) - - - - -	- - -	- - -	- - -	- - -	5 75	30	5 75	30
Jack Post Stirrup, Fig. 2279 - - - - -	- - -	- - -	- - -	- - -	9 00	38	9 00	38

DETAILED PARTS OF STANDARD RIG

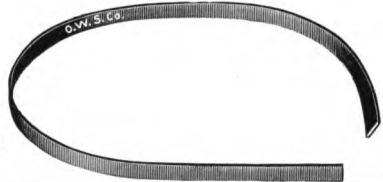
Fig. 2252

HEAVY SAND PULLEY



Wood incased. For $\frac{3}{8}$ and $\frac{1}{2}$ inch Wire Rope. Self-lubricating.
 With 24-inch diameter sheave - - - - - \$16 00
 Weight, 162 pounds.

Fig. 2263



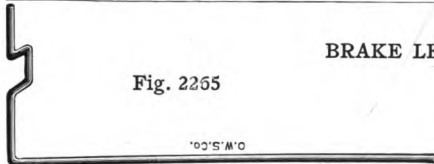
**BRAKE IRONS
 BRAKE BAND**

Width and thickness - - - - - inches	$\frac{1}{4} \times 5$	$\frac{1}{4} \times 5$	$\frac{1}{4} \times 6$	$\frac{1}{4} \times 7$	$\frac{1}{4} \times 7$	$\frac{1}{4} \times 9$
Length - - - - - feet	26	28	28	26	28	28
Weight - - - - - lbs.	105	115	142	152	175	213
Price - - - - -	\$5 00	5 50	6 50	7 00	8 00	9 75

BRAKE LEVER AND STAPLE

Fig. 2255

Fig. 2269



Levers, diameter - - - inches	$1\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{3}{4}$	$1\frac{3}{4}$	$1\frac{3}{4}$	$1\frac{3}{4}$	$1\frac{3}{4}$	2
Length - - - - - feet	9	10	9	9	12	9	12	12
Size of band for - - - inches	5	5	6	7	7	9	9	9
Price - - - - -	\$3 25	3 50	3 75	4 00	4 50	4 25	4 75	7 00
Weight - - - - - lbs.	60	65	75	75	98	75	98	128
Brake staples - - - - - each	\$0 40	40	45	50	50	60	60	- - -
Weight - - - - - lbs.	3	3	4.5	6	6	8	8	8

BACK BRAKE

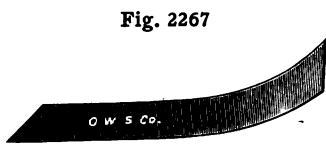


Fig. 2267

Width - - - - - inches	8	10	10
Thickness - - - - - inches	$\frac{1}{8}$	$\frac{3}{8}$	$\frac{3}{8}$
Length - - - - - feet	8	8	10
Weight - - - - - lbs.	22	45	55
Price - - - - -	\$1 25	2 50	3 15

DRILLING HOOK

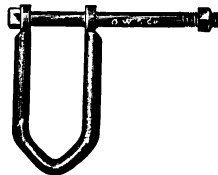
Fig. 2238



Price - - - - - \$3 50
 Weight, 35 pounds.

THREE-POLE DERRICK CLEVIS

Fig. 1253

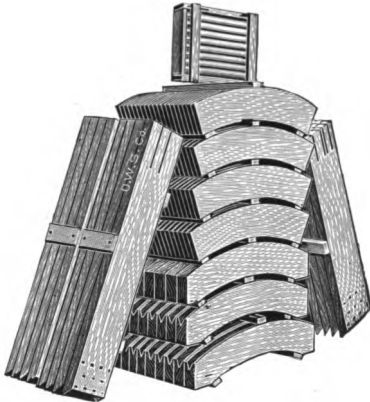


Diameter iron, inches	1	$1\frac{1}{8}$	$1\frac{1}{4}$	$1\frac{3}{8}$	$1\frac{1}{2}$
Weight - - - lbs.	20	23	26	34	38
Price - - - - -	\$2 90	3 35	3 50	4 10	5 00

WOOD WORK FOR RIG IRON OUTFITS

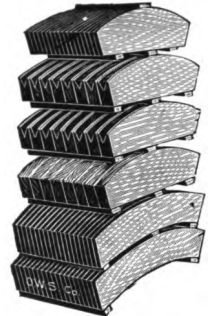
Cants or segments used in building the wheels and arms and handles of bull wheels. Cants, arms and handles are crated for shipment and convenience in handling, and vary in size and number to conform with the requirements of the various outfits as shown herewith.

Fig. 2291



Full set cants, arms and handles for bull wheels

Fig. 2297



Full set cants for band and tug wheel

SPECIFICATIONS

FOR 3½ INCH REGULAR OUTFIT

	Weight lbs.	Each	Per set																					
BAND WHEEL, 9 feet diameter, 8-inch face.	{ 40 1-inch pine cants - - - - -	124	\$0 13 \$5 20																					
TUG PULLEY on band wheel 6½ feet diameter.	{ 8 2-inch grooved hemlock cants - - - - - 8 2-inch plain hemlock cants - - - - - 16 1-inch pine cants - - - - -	55 55 50 <hr/> 160	\$0 20 20 13 \$5 28																					
BULL WHEEL 7½ feet diameter.	{ <table border="0" style="margin-left: 20px; width: 80%;"> <tr> <td colspan="2" style="text-align: center;">For Tug Side.</td> </tr> <tr> <td>8 2½-inch grooved hemlock cants - - - - -</td> <td style="text-align: right;">85</td> </tr> <tr> <td>32 1 inch pine cants - - - - -</td> <td style="text-align: right;">98</td> </tr> <tr> <td>8 8 inch oak arms - - - - -</td> <td style="text-align: right;">165</td> </tr> <tr> <td>16 half handles - - - - -</td> <td style="text-align: right;">10</td> </tr> <tr> <td colspan="2" style="text-align: center;">For Brake Side.</td> </tr> <tr> <td>8 2½-inch plain hemlock cants - - - - -</td> <td style="text-align: right;">85</td> </tr> <tr> <td>40 1-inch pine cants - - - - -</td> <td style="text-align: right;">122</td> </tr> <tr> <td>8 8-inch oak arms - - - - -</td> <td style="text-align: right;">165</td> </tr> <tr> <td>16 half handles - - - - -</td> <td style="text-align: right;">10</td> </tr> <tr> <td colspan="2" style="text-align: right;"><hr/>740</td> </tr> </table>	For Tug Side.		8 2½-inch grooved hemlock cants - - - - -	85	32 1 inch pine cants - - - - -	98	8 8 inch oak arms - - - - -	165	16 half handles - - - - -	10	For Brake Side.		8 2½-inch plain hemlock cants - - - - -	85	40 1-inch pine cants - - - - -	122	8 8-inch oak arms - - - - -	165	16 half handles - - - - -	10	<hr/> 740		\$0 32 17 36 02½ \$0 30 17 36 02½ <hr/> \$23 76
For Tug Side.																								
8 2½-inch grooved hemlock cants - - - - -	85																							
32 1 inch pine cants - - - - -	98																							
8 8 inch oak arms - - - - -	165																							
16 half handles - - - - -	10																							
For Brake Side.																								
8 2½-inch plain hemlock cants - - - - -	85																							
40 1-inch pine cants - - - - -	122																							
8 8-inch oak arms - - - - -	165																							
16 half handles - - - - -	10																							
<hr/> 740																								

Band wheel, tug pulley, and bull wheel cants, arms and handles, complete as above - \$34 24

WOOD WORK FOR RIG IRON OUTFITS

SPECIFICATIONS

FOR OHIO AND INDIANA OIL FIELDS

		Weight lbs.	Each	Per Set	
BAND WHEEL, 9 feet diameter, 8 inch face.	} 40 1-inch pine cants - - - - -	125	\$0 13	\$5 20	
TUG PULLEY on band wheel, 6½ feet diameter.	} 16 1x8-inch pine cants - - - - -	50	13		
		} 8 2x8-inch grooved hemlock cants - - - - -	55	20	
			55	20	5 28
		<u>160</u>			
	For Tug Side.				
BULL WHEEL, 7½ feet diameter	} 16 1½x5-inch pine cants - - - - -	68	18		
		55	20		
	} 8 2x5-inch grooved hemlock cants - - - - -	165	40		
		10	02½		
	For Brake Side.				
	} 24 1x5-inch pine cants - - - - -	75	13		
55		20			
165		40			
10		02½	16 40		
		<u>603</u>			
Complete set cants, arms and handles, as above - - - - -				\$26 88	

FOR 4 AND 4½-INCH REGULAR OUTFIT

		Weight lbs.	Each	Per Set	
BAND WHEEL, 10 feet diameter, 10-inch face.	} 40 1-inch pine cants - - - - -	170	\$0 19	\$7 60	
TUG PULLEY on band wheel, 7 feet diameter.	} 8 2½ inch grooved hemlock cants - - - - -	65	26		
		} 8 2½-inch plain hemlock cants - - - - -	82	24	
			45	15	6 40
		<u>192</u>			
	For Tug Side.				
BULL WHEELS, 7½ feet diameter.	} 8 2½-inch grooved hemlock cants - - - - -	85	32		
		98	17		
	} 8 8 -inch oak arms, straight - - - - -	165	36		
		10	02½		
	For Brake Side.				
} 8 2½-inch plain hemlock cants - - - - -	97	30			
	116	17			
	165	36			
	10	02½	23 76		
		<u>746</u>			
Band wheel, tug pulley and bull wheel cants, arms and handles, complete, as above,				\$37 76	

**FOR 4½-INCH REGULAR OUTFIT WITH DOUBLE TUG AND
7-INCH BRAKE IRONS**

		Weight lbs	Each	Per Set	
BAND WHEEL, 10 feet diameter, 10 or 12 inch face.	} 40 1-inch pine cants - - - - -	170	\$0 19	\$7 60	
TUG PULLEY on band wheel, 7 feet diameter.	} 16 2½-inch grooved hemlock cants - - - - -	137	26		
		} 8 2½-inch plain hemlock cants - - - - -	82	24	
			75	15	9 68
		<u>294</u>			

WOOD WORK FOR RIG IRON OUTFITS

SPECIFICATIONS

**FOR 4½-INCH REGULAR OUTFIT WITH DOUBLE TUG AND 7-INCH BRAKE IRONS
CONTINUED**

		Weight, lbs.	Each	Per Set
BULL WHEELS, 7½ feet diameter.	For Tug Side.			
	16 2½ inch grooved hemlock cants -	170	\$0 32	
	40 1 -inch pine cants - - - - -	116	17	
	8 10 -inch oak arms - - - - -	185	42	
	16 half handles - - - - -	10	02½	
	For Brake Side.			
	8 2½-inch plain hemlock cants - -	97	30	
	40 1 -inch pine cants - - - - -	116	17	
	8 8 -inch oak arms - - - - -	165	36	
	16 half handles - - - - -	10	02½	\$28 16
		869		

Band wheel, tug pulley and bull wheel cants, arms and handles, complete as above - - - - - \$45 44

NOTE—Where 9 inch brake irons are used, substitute 8 10-inch oak arms instead of 8-inch, on brake side of bull wheel, and add 16 1-inch pine cants. Add - - - - - 3 20

**FOR 4½-INCH MANNINGTON SPECIAL OUTFIT, WITH DOUBLE TUG
AND 9-INCH BRAKE IRONS**

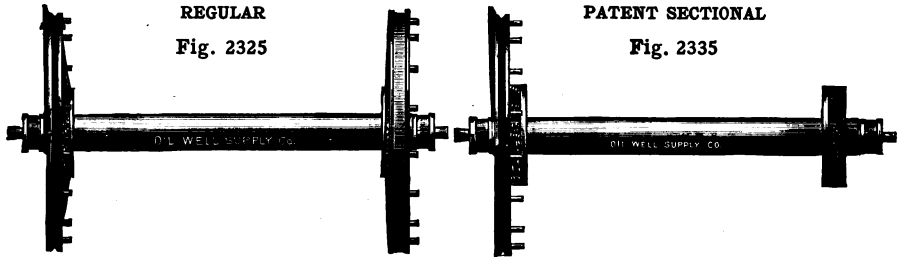
		Weight, lbs.	Each	Per Set	
BAND WHEEL, 10 feet diameter, 12 inch face.	{	40 1-inch pine cants - - - - -	170	\$0 19	\$7 60
TUG PULLEY on band wheel 7 feet diameter.	{	16 2½-inch grooved hemlock cants -	137	26	
		8 2½-inch plain hemlock cants - -	82	24	
		24 1 -inch pine cants - - - - -	75	15	9 68
			294		
BULL WHEELS, 7½ feet diameter.	For Tug Side.				
	16 2½-inch grooved hemlock cants -	175	32		
	40 1 -inch pine cants - - - - -	116	17		
	8 10 -inch oak arms - - - - -	185	42		
	16 half handles - - - - -	10	02½		
	For Brake Side.				
	8 2½-inch plain hemlock cants - -	97	30		
	56 1 -inch pine cants - - - - -	166	17		
	8 10 -inch oak arms - - - - -	165	42		
	16 half handles - - - - -	10	02½	31 36	
		924			

Complete set cants, arms and handles, as above - - - - - \$48 64

		Weight, lbs.	Each	Per Set
BULL WHEELS, 8 feet diameter.	For Tug Side.			
	16 2½ inch grooved hemlock cants -	160	34	
	40 1 -inch pine cants - - - - -	116	18	
	8 10 -inch oak arms - - - - -	190	44	
	16 half handles - - - - -	10	02½	
	For Brake Side.			
	8 2½-inch plain hemlock cants - -	100	32	
	56 1 -inch pine cants - - - - -	170	18	
	8 10 -inch oak arms - - - - -	190	44	
	16 half handles - - - - -	10	02½	33 12
		946		

Complete set cants, arms and handles for 4½-inch double tug outfit, with 9-inch brake irons and 8-foot bull wheels - - - - - \$50 40

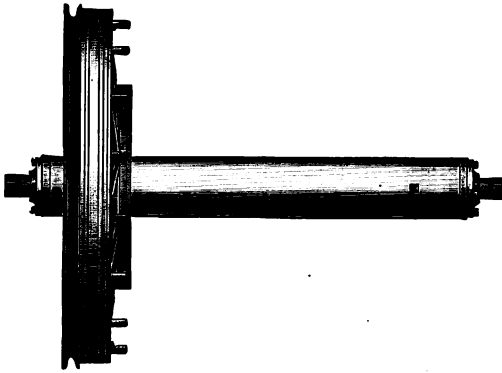
WOOD WORK FOR RIG IRON OUTFITS
BULL WHEELS



(Brake end not completed)

Fig. 2339

EXTRA BULL WHEEL OR CALF WHEEL



For position of calf wheel in rig, see page 16. One end of the shaft is built up to act as both tug and brake. This leaves free space for driller to stand while operating the engine.

It will be noted from the weights and measurements of bull wheels that they are too large for convenient handling and transportation. For that reason it is customary to ship them "knocked down."

The following list covers price of all parts of the bull wheels prepared for putting together at destination.

For sketch showing construction, see page 63.

	Weight, lbs.	Price
7½ ft. Bull Wheels, single tug	1,700	\$50 00
7½ ft. Bull Wheels, double tug	1,825	56 00
8 ft. Bull Wheels, double tug	1,900	58 00
7½ ft. Bull Wheels, sectional	----	65 00
Calf Wheel, Fig. 2339	1,725	64 00

BULL WHEEL SHAFTS
WITH WING GUDGEONS
Fig. 2329



BULL WHEEL SHAFTS
WITH BOWL GUDGEONS
Fig. 2331



	Price, plain	Weight, plain	Price, ironed	Weight, ironed
Shaft for 3½ in. irons, 12 inches diameter, wing gudgeons	\$11 00	800	\$19 00	940
Shaft for 4 in. irons, 12 inches diameter, bowl gudgeons	13 00	800	21 00	940
Shaft for 4½ and 5 in. irons, 16 inches diameter, bowl gudgeons	17 00	1,000	26 00	1,144

For detailed price of other parts of Bull Wheels see: Gudgeons, page 56; Cants, Arms and Handles, pages 58 to 60; Calf Wheel Iron Rim, page 56.

WOOD WORK FOR RIG IRON OUTFITS

SECTIONAL BAND WHEELS AND TUG PULLEYS

Fig. 2320

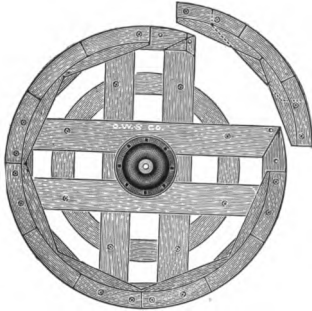
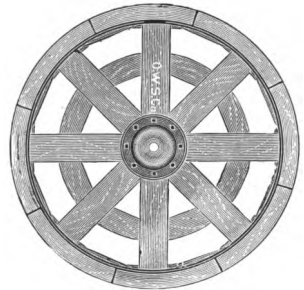


Fig. 2322



Fig. 2315



Section

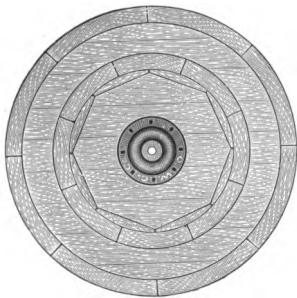
FIG. 2320

9 feet diameter, 8-inch face, made up, less flanges	-----	\$50 00
9 feet diameter, 10-inch face, made up, less flanges	-----	56 00
9 feet diameter, 12-inch face, made up, less flanges	-----	60 00
10 feet diameter, 10-inch face, made up, less flanges	-----	61 00
10 feet diameter, 12-inch face, made up, less flanges	-----	66 00

COMMON BAND WHEEL AND TUG PULLEY

TUG SIDE

Fig. 2310



FACE

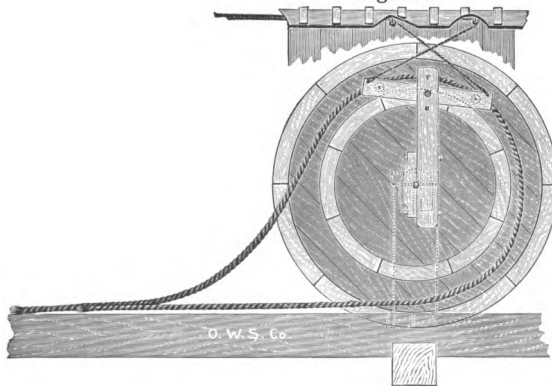
Fig. 2311



Figs. 2310 and 2311 show the standard band and tug wheels as they are made in the field. For detail of construction, see page 63. Fig. 2311 shows single tug only. When double tug is used the cants are built up on the outside of the first or single tug, thus making two grooves for the bull ropes or transmission. These standard band and tug wheels are the best for deep well work and should be built in the field, as a "made-up" wheel is too large and heavy for convenient shipment.

BULL ROPE PROTECTOR (IN USE) AND PARTS

Fig. 2351



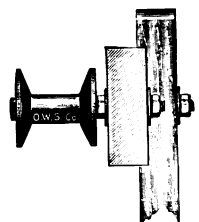
JACK POST SLEEVE OUTER END OF PROTECTOR

Fig. 2352



Showing section of the shaft passing through it.

Fig. 2353

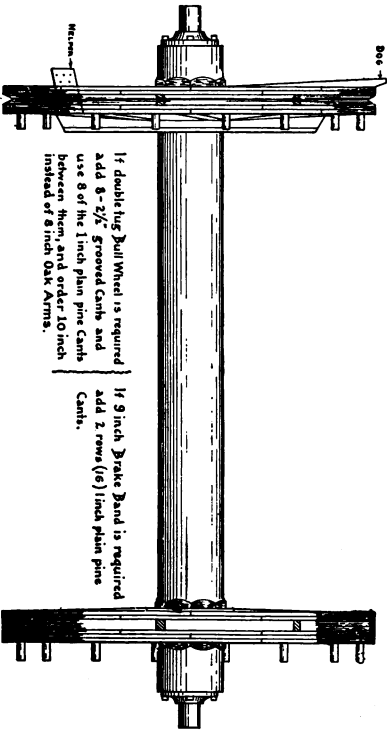
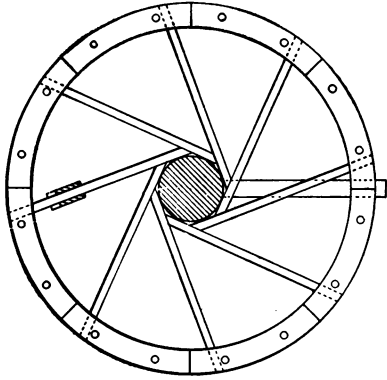


Showing spool attached

Prices quoted on application.

WOOD WORK FOR RIG IRON OUTFITS

Fig. 2347

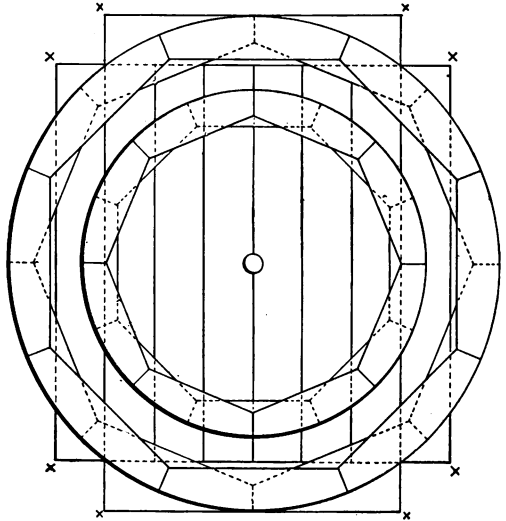
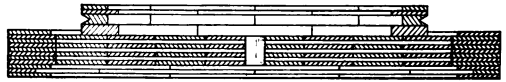
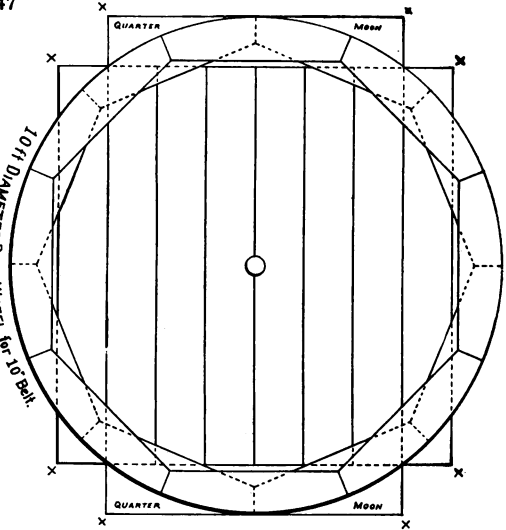


If double tug Bull Wheel is required add 8-2 1/2" Grooved Cants and use 8 of the 1 inch plain pine between them, and order 10 inch instead of 8 inch Oak Arms.

If 3 inch Brake Band is required add 2 rows (8) 1 inch plain pine Cants.

Saw corners X off as close to Cants as possible and smooth with Drawing Knife or Stick

If double tug is required on Band Wheel, add one row (8) 2 1/2" Grooved Cant and one row (8) 1 inch plain pine Tug Cants. If 12" Belt is to be used, add 4-1x12x16 boards, 4 quarter moons and 8-1 plain pine Band Cants.



WOOD REQUIRED FOR 7 1/2 ft. REGULAR BULL WHEELS.
 1 Shaft, 8-2 1/2" grooved Cants, 32-1 inch plain pine Cants, 8-8" Oak Arms, 16 Handles for Tug end and 8-2 1/2" plain Cants, 40-1" plain pine Cants, 8-8" straight Oak Arms, 16 Handles for Brake end, 1 piece 2x4x12" Oak for Doo and to nail to tug arms for protection of handles.

WOOD REQUIRED FOR 10 ft. diam. BANDWHEEL for 10" BELT.
 28 pieces 1x12x16 (56 pieces 1x12x8) for Center.
 14 " 1x12x12 for 28 quarter Moons, 32-1" plain pine Band Cants, 8-2 1/2" plain Tug Cants, 8-2 1/2" grooved Tug Cants, 16-1" plain pine Tug Cants.

Diagrams showing the construction and manner of "building up" band, tug, and bull wheels. For specification of parts, see pages 58 to 60

WOODEN SAND REELS

MADE WITH EITHER WING OR BOWL GUDGEONS

STANDARD WITH WING GUDGEONS

Fig. 2368



SHORT NOSE WITH WING GUDGEONS

Fig. 2360



STANDARD WITH BOWL GUDGEONS

Fig. 2362



STANDARD WITH END LAGGINGS

Fig. 2383



STANDARD WITH WIRED LAGGINGS

Fig. 2366



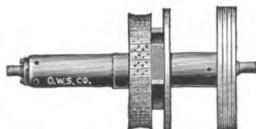
EATON'S PATENT

Fig. 2370



	Price	Weight	Price	Weight	Price	Weight
Size - - - - - inches	36	36	40	40	44	44
Fig. 2368 with oak shaft - - - - -	\$19 00	650	- - - - -	- - - - -	- - - - -	- - - - -
Fig. 2362 with oak shaft - - - - -	21 00	700	\$24 50	800	- - - - -	- - - - -
Fig. 2362 with oak shaft and oak head -	22 50	750	26 00	1,030	\$30 00	- - - - -
Fig. 2383 with oak shaft - - - - -	- - - - -	- - - - -	28 50	950	33 00	- - - - -
Fig. 2366 with wired laggings - - - -	20 00	650	26 50	800	35 00	- - - - -
Fig. 2370 with oak shaft - - - - -	25 00	- - - - -	27 00	- - - - -	- - - - -	- - - - -
Laggings per set (side) - - - - -	2 75	- - - - -	3 75	- - - - -	3 75	- - - - -
Add for bands shrunk on nose end -	- - - - -	- - - - -	1 75	- - - - -	2 00	- - - - -

Fig. 2374



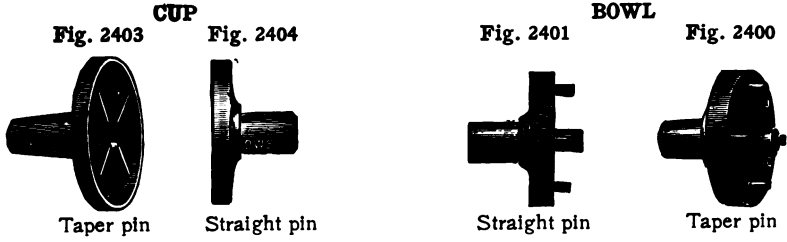
Weight lbs.

PATENT STRAIGHT LINE

36-inch - - - - -	\$30.00
Laggings per set - - - - -	5.00

The weight of the line draws the reel straight against the band wheel, thus securing smoothness and rapidity of motion.

SAND REEL GUDGEONS



Size reel for - - - inches	36	40	Size reel for - - - inches	36	40
Per set (2) - - - - -	\$4 50	\$5 50	Per set (2) less bands - - -	\$5 00	\$6 00
Weight - - - - - lbs.	51	72	Weight, - - - - - lbs.	66	72
Wing gudgeons - - - per set	- - -	- - -	Bands - - - - - each	50	- - -
Bands - - - - - each	- - -	- - -	Weight, each - - - lbs.	5	- - -

MALLEABLE IRON SPOOL



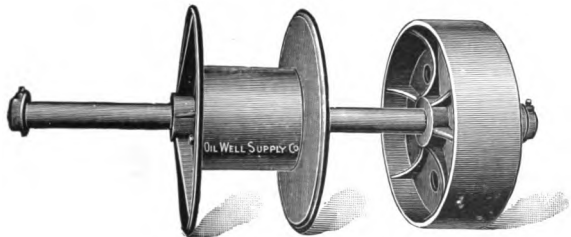
For wire sand line
Weight 266 lbs.

Size shaft for - in.	10	10	10	12	12	12
Size drum - - in.	14	16	20	14	16	20
All sizes, each - - - - -	\$27 00					

FURMAN PATENT ADJUSTABLE SAND REEL CONNECTION



This secures the proper adjustment between the band wheel and the sand reel pulley. As the pulley wears smaller the adjustment is changed so that the pulley is kept at its proper point of contact with the band wheel. Price, \$10.00.

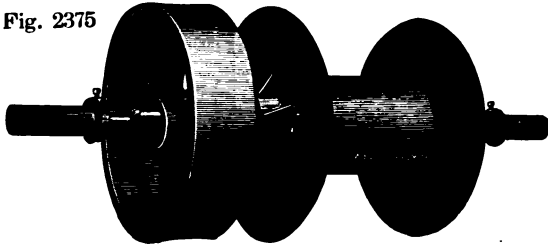


IRON SAND REELS
OKLAHOMA REEL

Fig. 2391

	Weight, lbs.	Price.
Complete - - - - -	1226	\$ 80 00
Pulley only - - - - -	390	28 00
Flanges, per set (2) - - - - -	400	25 00
Drum only - - - - -	102	6 00
Collars, per set (2) - - - - -	14	2 00
Shaft, 4 inch x 7 feet, 1 1/4 inches	300	20 00
Double end bolts, per set (6) - - - - -	16	1 50
Key, 7/8 x 8 inch - - - - -	2	1 25
Keys, 3/8 x 6 inch, per set (2) - - - - -	3	1 50

Fig. 2375

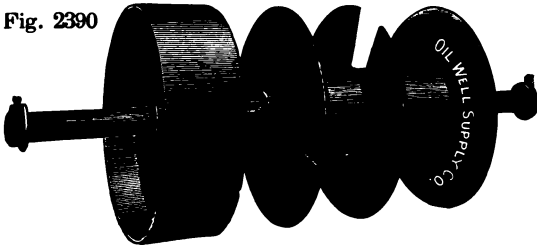


IRON SAND REELS

California Single Drum Iron Sand Reels are made both with cast iron flanges and pressed steel flanges. If there is a preference for either, the order must so indicate, otherwise orders may be filled with either cast iron or steel flanges.

	Weight, lbs.	Price.
Complete with 34 x 10 inch open arm pulley - - - - -	1372	\$93 00
Complete with 34 x 10 inch web pulley - - - - -	1415	96 00
Complete with 38 x 12 inch open arm pulley - - - - -	1400	98 00
Complete with 38 x 12 inch web pulley - - - - -	1445	100 00
Pulley only, 34 x 10 inch, open arm - - - - -	425	30 00
Pulley only, 34 x 10 inch, web - - - - -	468	35 00
Pulley only, 38 x 12 inch, open arm - - - - -	496	36 00
Pulley only, 38 x 12 inch, web - - - - -	540	39 00
Flanges, per set (2) - - - - -	326	27 00
Drum only - - - - -	238	13 50
Collars, per set (2) - - - - -	18	2 00
Shaft, 4 inch x 8 feet - - - - -	345	22 50
D. E. Bolts, per set (3) - - - - -	16	1 00
Key, 7/8 x 8 inch - - - - -	2	1 25
Keys, 7/8 x 6 inch, per set (2) - - - - -	3	1 75

Fig. 2390



California Double Drum Iron Sand Reels are made in different sizes and with either cast iron or pressed steel flanges. If there is a preference for either style of flange the order must so indicate, otherwise no distinction will be considered.

With 36 inch Diameter Flanges.	Weight, lbs.	Price.	With 40 inch Diameter Flanges. (Pressed Steel Only.)	Weight, lbs.	Price.
Complete with 34 inch Open Arm Pulley - - - - -	1545	\$105 00	Complete with 42 inch Open Arm Pulley - - - - -	1810	\$130 00
Complete with 34 inch Web Pulley - - - - -	1583	110 00	Complete with 42 inch Web Pulley - - - - -	1900	135 00

PARTS.	36 INCH REEL		40 INCH REEL	
	Weight, lbs.	Price.	Weight, lbs.	Price.
Open arm pulley only - - - - -	471	\$32 00	700	\$50 00
Web pulley only - - - - -	509	37 00	790	56 00
Outside flanges, per set (2) - - - - -	396	24 00	348	30 00
Center flange - - - - -	167	10 00	256	20 00
Long drum - - - - -	101	6 00	45	2 50
Short drum - - - - -	75	5 00	45	2 50
Double end bolts, per set (3) - - - - -	13	1 00	18	1 50
Shaft, 4 inch - - - - -	342	24 00	385	27 00
Collars, per set (2) - - - - -	13	2 00	13	2 00
Key, 7/8 x 8 inch - - - - -	2	1 00	2	1 00
Keys, 7/8 x 6 inch, per set (2) - - - - -	3	1 50	3	1 50

IRON SAND REELS

KANSAS REEL

Fig. 2386



	Weight, lbs.	Price
Complete - - - - -	1,026	\$70 00
Pulley only - - - - -	447	32 00
Flanges - - - - -	316	20 00
Collars - - - - -	11	1 50
Shaft, 3 in. x 8 ft. 5 in. - - - - -	200	12 00
Drum only - - - - -	48	4 00
Keys - - - - -	4	2 00

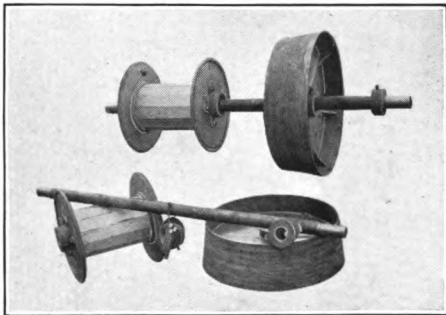


Fig. 2387

The Knupp Iron Sand Reel, Fig. 2389. Showing the reel ready for use and K. D. ready to ship.

This reel is furnished with all Knupp Rigs, see Fig. 1278, page 29 and can be used with our Standard Rigs.

Weight 1150 lbs. Price \$65 00.



IRON SHAFT SAND REEL

Friction, brake pulley and flanges detachable. The friction pulley is built up of wooden segments secured between metal flanges.

SAND REEL BRAKE LEVER AND REACH STRAP

Fig. 2377

FOR USE WITH IRON SAND REELS

WEIGHT 75 LBS.



Lever, each - - - - -	\$5 00
Reach straps, each - - - - -	1 50

SPECIFICATION FOR 3½-INCH REGULAR RIG IRON OUTFIT

	Weight, lbs.		Weight, lbs.
1 shaft, crank, collar and wrist pin	330	8 D. E. bolts, ¾ x 18 inches	
1 pair flanges with keys and bolts	210	Machine bolts, 1 ¼ x 6 in., 2 ¼ x 10 in., 10	
1 set center-irons complete	279	¼ x 14 or 16 in., 1 ¼ x 18 in., 2 ¼ x 22	} 105
1 stirrup with bolts	65	in., 1 1x20 in.	
2 wing gudgeons with 4 bands	140	24 ¼ and 8 ¾ in. cast-iron washers	
1 derrick or crown pulley, 18-inch	75	24 ¼-inch wrought-iron washers	
1 sand pump pulley, 13-inch	41	Nails, 150 lbs. 10d., 50 lbs. 20d., 125 lbs. 30d.	325
1 brake band ¼ x 5 inches x 26 feet	105	1 36-in. standard oak shaft sand reel	650
1 brake lever, 1 ½ inches x 9 feet	60	1 set 7½-ft. bull wheel cants, arms and handles,	740
1 brake staple, 5-inch	3	1 set 9-ft. band wheel cants	284
1 back brake, 8 inches x 8 feet	22	1 set 6½-ft. tug pulley cants	

For number and sizes of cants, see page 58.

SPECIFICATION FOR NORTHERN OHIO AND INDIANA RIG IRON OUTFIT

	Weight, lbs.		Weight, lbs.
1 4-in. shaft, crank, collar and wrist pin	497	8 D. E. bolts, ¾ x 16 in.	
1 pair 4-in. flanges with keys and bolts	353	Machine bolts, 4 ¼ x 18 in., 8 ¼ x 16 in., 2	
1 set 3½-in. center irons complete	279	¼ x 14 in., 2 ¼ x 12 in., 2 ¼ x 10 in., 5	} 100
1 3½-in. stirrup with bolts	65	¼ x 8 in.	
2 3½-in. wing gudgeons with 4 bands	140	26 ¼-in. cast-iron washers	
1 derrick or crown pulley, 18 in.	75	26 ¼-in. wrought-iron washers	
1 sand pump pulley, 13 in.	41	Nails, 100 lbs. 10d., 100 lbs. 20d., 100 lbs. 30d.	300
1 brake band, ¼ in. x 5 in. x 26 ft.	105	1 36-in. standard oak shaft sand reel	650
1 brake lever, 1 ½ in. x 9 ft.	60	1 set 7½-ft. bull wheel cants, arms and handles,	603
1 brake staple, 5 in.	3	1 set 9-ft. band wheel cants	285
1 back brake, 8 in. x 8 ft.	22	1 set 6½-ft. tug pulley cants	

For number and sizes of cants, see page 59.

SPECIFICATION FOR 4-INCH REGULAR RIG IRON OUTFIT

	Weight, lbs.		Weight, lbs.
1 shaft, crank, collar and wrist pin	497	8 D. E. bolts, ¾ x 18 in.	
1 pair flanges with keys and bolts	353	Machine bolts, 2 ¼ x 22 in., 1 ¼ x 18 in.,	
1 set center irons complete	368	10 ¼ x 14 or 16 in., 2 ¼ x 10 in., 1 ¼ x 6	} 105
1 stirrup with bolts	84	in., 1 1x20 in.	
2 bowl gudgeons with 2 bands and 8 bolts	200	24 ¼-in. and 8 ¾-in. cast-iron washers	
1 derrick or crown pulley, 30 in.	280	24 ¼-in. wrought-iron washers	
1 sand pump pulley for wire line, 24 in.	90	Nails, 175 lbs. 10d., 75 lbs. 20d., 150 lbs. 30d.	400
1 brake band, ¼ in. x 7 in. x 26 ft.	152	1 40-in. standard oak shaft sand reel	950
1 brake lever, 1 ½ in. x 9 ft.	75	1 set 7½-ft. bull wheel cants, arms and handles,	746
1 brake staple, 7 in.	6	1 set 10-ft. band wheel cants	362
1 back brake, 10 in. x 8 ft.	45	1 set 7-ft. tug pulley cants	

For number and size of cants, see page 59.

SPECIFICATION FOR 4½-INCH REGULAR RIG IRON OUTFIT

	Weight, lbs.		Weight, lbs.
1 shaft, crank, collar and wrist pin	552	8 D. E. bolts, ¾ x 18 in.	
1 pair flanges with keys and bolts	386	Machine bolts, 1 ¼ x 6 in., 2 ¼ x 10 in., 10	
1 set center irons complete	368	¼ x 14 in. or 16 in., 1 ¼ x 18 in., 2 ¼ x 22	} 105
1 stirrup with bolts	84	in., 1 1x20 in.	
2 bowl gudgeons with 2 bands and 8 bolts	200	24-¼ in. and 8 ¾-in. cast-iron washers	
1 derrick or crown pulley, 30 inch	280	24-¼ in. wrought-iron washers	
1 sand pump pulley for wire line, 24 inch	90	Nails, 175 lbs. 10d., 75 lbs. 20d., 150 lbs. 30d.	400
1 brake band, ¼ in. x 7 in. x 26 ft.	152	1 40-in. standard oak shaft sand reel	950
1 brake lever, 1 ½ in. x 9 ft.	75	1 set 7½-ft. bull wheel cants, arms and handles,	746
1 brake staple, 7 in.	6	1 set 10-ft. band wheel cants	362
1 back brake, 10 in. x 8 ft.	45	1 set 7½-ft. tug pulley cants	

For number and sizes of cants, see page 59.

SPECIFICATION FOR 4½-INCH DOUBLE TUG RIG IRON OUTFIT

	Weight, lbs.		Weight, lbs.
1 shaft, crank, collar and wrist pin	552	8 D. E. bolts, ¾ x 18 in.	
1 pair flanges with keys and bolts	386	Machine bolts, 12 ¼ x 20 in., 10 ¼ x 18 in.,	
1 set center irons complete	368	2 ¼ x 16 in., 2 ¼ x 14 in., 20 ¼ x 12 in., 4	} 200
1 stirrup with bolts	84	¼ x 10 in., 4 ¼ x 8 in., 10 ¼ x 18 in.	
2 bowl gudgeons with 2 bands and 8 bolts	200	32 ¼-in. and 8 ¾-in. cast-iron washers	
1 derrick or crown pulley, 30-inch	280	40 ¼-inch wrought-iron washers	
1 sand pump pulley for wire line, 24 in.	90	Nails, 150 lbs. 10d., 100 lbs. 20d., 200 lbs. 30d.	450
1 brake band, ¼ in. x 7 in. x 28 ft.	175	1 40-in. standard oak head and oak shaft sand	} 1,030
1 brake lever, 1 ½ in. x 9 ft.	75	reel	
1 brake staple, 7-in.	6	1 set 7½-ft. bull wheel cants, arms and handles,	869
1 back brake, 10-in. x 8 ft.	45	1 set 10-ft. band wheel cants	464
1 jack post box	60	1 set 7-ft. tug pulley cants	

For number and sizes of cants, see pages 59 and 60

NOTE—Where 9-inch brake irons are used, substitute 8 10-inch oak arms instead of 8 inch, on brake side of bull wheel, and add 16 1-inch pine cants.

SPECIFICATION FOR 4½-INCH MANNINGTON RIG IRON OUTFIT

	Weight, lbs.		Weight, lbs.
1 shaft, crank, collar and wrist pin - - - -	552	8 D. E. bolts, ¾ x 18 inches - - - -	
1 pair flanges with keys and bolts - - - -	386	Machine bolts, 12 ¼ x 20 in., 10 ¼ x 18 in.	} 200
1 set center irons complete - - - -	368	2 ¾ x 16 in., 2 ¾ x 14 in., 20 ¾ x 12 in., 4	
1 stirrup with bolts - - - -	84	¾ x 10 in., 4 ¾ x 8 in., 10 ¾ x 18 in., 32 ¾	
2 bowl gudgeons with 2 bands and 8 bolts - -	200	in. and 8 ¾ in. cast-iron washers, 40 ¾	
1 derrick or crown pulley, 30 inch - - - -	280	in. wrought-iron washers - - - -	
1 sand pump pulley for wire line, 24 inch - -	90	Nails, 150 lbs. 10d, 100 lbs. 20d, 200 lbs. 30d,	450
1 brake band, ¼ inch x 9 inches x 28 feet - -	213	1 40 in. oak head and oak shaft sand reel - -	1,030
1 brake lever, 1¾ inches x 9 feet - - - -	75	1 set 8 ft. bull wheel cants, arms and handles,	946
1 brake staple, 9-inch - - - -	8	1 set 10 ft. band wheel cants - - - -	} 464
1 back brake, 10 inches x 10 feet - - - -	15	1 set 7 ft. tug pulley cants - - - -	
1 jack post box - - - -	60		

For number and sizes of cants, see page 60.

SPECIFICATION FOR CALIFORNIA RIG IRON OUTFIT

	Weight, lbs.		Weight, lbs.
1 4½ in. x 6½ ft. shaft, crank, collar and wrist pin - - - -	552	1 set 7½-ft. bull wheel cants, arms and handles,	735
1 pair flanges with keys and bolts - - - -	386	1 set 9-ft. band wheel cants - - - -	} 235
1 set center irons complete - - - -	368	1 set 6½-ft. tug pulley cants - - - -	
1 stirrup with bolts - - - -	84		
2-bowl gudgeons with 2 bands and 8 bolts - -	200	CALF WHEEL OUTFIT	
1 derrick or crown pulley, 30 in. - - - -	280	1 90-in. rim with 8 ¾ x 9 in. bolts - - - -	355
1 sand pump pulley for wire line, 24 in. - -	90	1 48-in. outer tug wheel for band wheel shaft,	423
1 brake band, ¼ in. x 7 in. x 26 ft. - - - -	152	1 shaft, 9 ft., with bowl gudgeons, bands and bolts - - - -	600
1 brake lever, 1¾ in. x 9 ft. - - - -	75	1 brake band, ¼ in. x 5 in. x 28 ft. - - - -	115
1 brake staple, 7 in. - - - -	6	1 brake lever and staple, 1½ in. x 10 ft. - -	65
2 jack post eye bolts, 1 ½ in. x 8 ft., with nuts and washers - - - -	67	2 crown pulleys for wire line, 22 in. - - -	220
2 hook rods, ¾ in. x 8 ft., with nuts and washers 1 end - - - -	30	8 plain cants, 2½ in., 40 1 in. plain pine cants } 8 oak arms, 8 in., 16 handles, for 7½ ft. wheel }	427
2 eye bolts, ¾ x 16 in., with nuts and washers 1 end - - - -	8	Machine bolts, 32 ½ x 6 in., 16 ½ x 12 in., 2	} 188
2 bolts, 1 x 24 in., with nuts and washers 1 end,	11	¾ x 8 in., 8 ¾ x 9 in., 4 ¾ x 10 in., 4 ¾ x 12	
2 draw bolts, ¾ in. x 7½ ft., with nuts and washers - - - -	30	in., 14 ¾ x 14 in., 14 ¾ x 16 in., 2 ¾ x 18	
1 jack post stirrup - - - -	38	in., 6 ¾ x 20 in., 2 ¾ x 22 in., 2 ¾ x 24 in.,	
1 iron sand reel, 4-in. shaft - - - -	1,372	2 ¾ x 26 in., 2 ¾ x 28 in., 2 ¾ x 36 in. - -	
1 sand reel lever - - - -	55	125 ¾-in. cast-iron washers - - - -	70
		6 lbs. ¾-in. and 2 lbs. ½-in. wrought-iron washers - - - -	8
		Nails, 150 lbs. 10d, 100 lbs. 20d, 200 lbs. 30d,	450

For number and sizes of cants, see pages 58-59. For foundry rig irons, see pages 54-56.

SPECIFICATION FOR 5-INCH RIG IRON OUTFIT

	Weight, lbs.		Weight, lbs.
1 shaft, crank, collar and wrist pin - - - -	663	8 D. E. bolts, ¾ x 18 in. - - - -	} 200
1 pair flanges with keys and bolts - - - -	415	Machine bolts, 10 ¾ x 18 in., 4 ¾ x 10 in.,	
1 set center irons complete - - - -	368	20 ¾ x 12 in., 2 ¾ x 14 in., 2 ¾ x 16 in.,	
1 stirrup with bolts - - - -	84	12 ¾ x 20 in., 10 ¾ x 18 in., 4 ¾ x 8 in. - -	
2-bowl gudgeons with 2 bands and 8 bolts - -	200	32 ¾-in. and 8 ¾-in. cast iron washers - -	} 450
1 derrick or crown pulley, 30 in. - - - -	280	40 ¾-in. wrought-iron washers - - - -	
1 sand pump pulley for wire line, 24 in. - -	90	Nails, 150 lbs. 10d, 100 lbs. 20d, 200 lbs. 30d,	450
1 brake band, ¼ in. x 9 in. x 28 ft. - - - -	213	1 40-in. oak head and oak shaft sand reel - -	1,030
1 brake lever, 1¾ in. x 9 ft. - - - -	75	1 set 7½-ft. bull wheel cants, arms and handles,	869
1 brake staple, 9 in. - - - -	8	1 set 10-ft. band wheel cants - - - -	} 464
1 back brake, 10 in. x 10 ft. - - - -	55	1 set 7-ft. tug pulley cants - - - -	
1 jack post box - - - -	60		

For number and sizes of cants, see 4½-inch regular, with double tug, pages 59 and 60.

It will be observed that bull wheel shafts are not included in any of the foregoing specifications. This is due to the custom throughout the older oil fields of cutting the shafts from timber procured locally. Where such is not available, orders for rig iron outfits should clearly specify shafts, otherwise they will not be shipped. For weights and prices, see page 61.

RIG BUILDERS' OUTFIT

ARTICLES	Fig. No.	See pages
4 Double bit axes and handles	5589-5696	313-322
1 Broad axe and handle	5591	313
2 Adzes and handles	5600-5702	314-322
1 Crosscut saw and handles	5652-4-5	316
2 No. 7 Disston hand saws	5646	315
1 Saw vise	5657	316
1 Crosscut saw set	-----	-----
1 Hand saw set	5644	316
1 Raker gauge	-----	-----
1 Dozen 8-inch flat bastard files	5731	317-318
1 Dozen 5-inch slim taper saw files	5736	318
6 No. 3 oil king hatchets	5594	313
2 No. 7 steel squares	5667	321
1 No. 2 spirit level	5612	321
1 Plumb bob	-----	-----
1 1½-inch socket firmer chisel	5626	314
1 1½-inch socket firmer gouge	5628	314
1 3-inch slick	5632	314
1 10-inch common draw knife	5614	314
1 Pair 10-inch dividers	-----	-----
1 100-foot heavy chalk line	-----	-----
1 100-foot light chalk line	-----	-----
1 Dozen balls blue chalk	-----	-----
1 2-inch auger	5575-5577	319
1 1½-inch auger	5575-5577	319
1 1-inch ship auger	5583	319
4 No. 24 Swans auger handles	5720	322
1 12-pound sledge and handle	2441-5700	277-322
1 Wood mallet	-----	-----
1 Spike maul	-----	-----
2 Iron wedges	-----	-----
2 Mattocks and handles	5538-5698	317-322
2 No. 2 D. H. shovels	5815	328
1 7-inch single wrought-iron pulley block	5303	308
1 Pulley	5692	277
1 Pulley hook (dog)	-----	-----
1 Crow bar	-----	-----
1 15-inch combination wrench	5183	273
1 12-inch screw wrench	-----	-----
4 Socket peavies	5808	327
3 Feet ¾-inch octagon steel	-----	-----
185 Feet 1¼-inch plain rope	-----	-----
185 Feet ¾-inch plain rope	-----	-----

The Rig Builders' Outfit, consisting of tools as specified, is complete, and such as is used by the practical rig builders throughout the oil country. We can supply the entire outfit, packed in a substantial chest measuring 6 feet x 2 feet x 18 inches. Price, \$75.00.

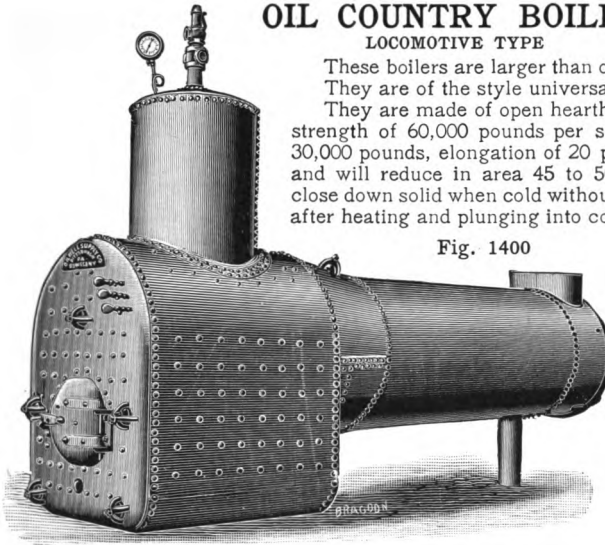
Weight complete, 450 pounds.

OIL COUNTRY BOILER

LOCOMOTIVE TYPE

These boilers are larger than other makes for the same power. They are of the style universally used for drilling wells. They are made of open hearth flange steel, having a tensile strength of 60,000 pounds per square inch, an elastic limit of 30,000 pounds, elongation of 20 per cent in an 8-inch section, and will reduce in area 45 to 50 per cent and turn over and close down solid when cold without fracture, and will do the same after heating and plunging into cold water and will not blister.

Fig. 1400



These boilers have unusual fire box surfaces, and storage room for steam.

They are double riveted in the longitudinal seams. They do not foam or prime under any ordinary circumstances, even with quite foul water.

Every boiler is carefully inspected at 160 pounds hydrostatic pressure and 125-pounds steam pressure per square inch.

SPECIFICATIONS OF OIL COUNTRY BOILERS LOCOMOTIVE TYPE

Horse power - - - - -	15	20	25	30	40
Length of boiler - - - - -	12' 8"	13' 8"	13' 10"	15' 10"	15' 10"
Height of boiler - - - - -	6' 0"	7' 6"	7' 11"	8' 7"	9' 1"
Diameter of boiler - - - - - inches	30	36	38	42	44
Diameter of dome - - - - - inches	22	28	30	32	36
Height of dome - - - - - inches	25	33	36½	36½	39½
Length of furnace - - - - - inches	48	48	50	50	50
Height of furnace - - - - - inches	30	36	38	42	44
Width of furnace - - - - - inches	30	36	38	42	44
Number of tubes - - - - -	30	36	43	48	54
Length of tubes - - - - - feet	7	8	8	10	10
Diameter of tubes - - - - - inches	3	3	3	3	3
Thickness of wagon top - - - - - inches	¼	¼	¼	¼	¼
Thickness of fire box - - - - - inches	¼	¼	¼	¼	¼
Thickness of waist or shell - - - - - inches	¼	¼	¼	¼	¼
Thickness of dome - - - - - inches	¼	¼	¼	¼	¼
Thickness of flue sheet, rear - - - - - inches	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
Thickness of flue sheet, fire box end - - - - - inches	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
Thickness of dome head - - - - - inches	5/8	5/8	5/8	5/8	5/8
Thickness of front of boiler - - - - - inches	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
Thickness of throat sheet - - - - - inches	5/8	5/8	5/8	5/8	5/8
Thickness of reducer - - - - - inches	1/4	1/4	1/4	1/4	1/4
Thickness of rouse ring - - - - - inches	1/4	1/4	1/4	1/4	1/4
Thickness of front furnace head - - - - - inches	5/8	5/8	5/8	5/8	5/8
Diameter of rivets - - - - - inches	3/4	3/4	3/4	3/4	3/4
Length of smoke stack - - - - - feet	25	25	25	30	32
Diameter of smoke stack - - - - - inches	16	18	20	22	24
Steam opening in dome - - - - - inches	3	3	3	3	3
Diameter of pop valve - - - - - inches	2	2	2	2	2
Weight - - - - - lbs.	4,350	5,800	6,500	7,800	8,600
Price - - - - -	\$425 00	435 00	465 00	575 00	725 00

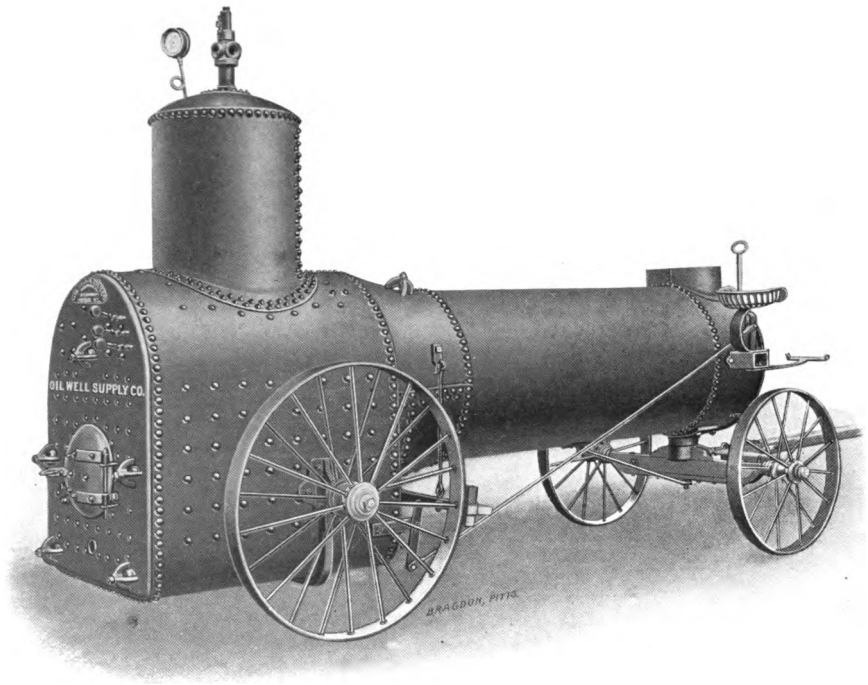
Staybolts are ¾-inch diameter and are placed 5 inches apart.

Fixtures for these boilers include either lever safety or O. W. S. Co. pop safety valve as desired; grates, grate rests, steam gauge, three gauge cocks, blow-off cock, feed and check valves, four nipples, stack, and guy wires with hooks.

MOUNTED PORTABLE BOILER

LOCOMOTIVE TYPE

Fig. 1405



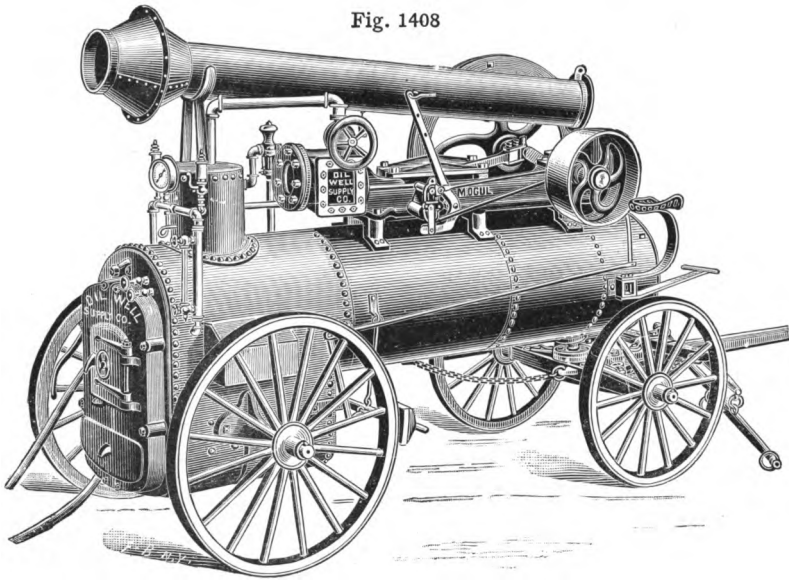
The wheels are made with heavy cast-iron hubs and wrought-iron spokes and rims. The axles are heavy forgings, strongly attached to boiler. We carry in stock, 15, 20 and 25 horse-power boilers, mounted as shown in illustration. Specifications and descriptions same as locomotive type boilers, page 71.

Horse power - - - - -	15	20	25	30	40
Weight - - - - - lbs.	6,000	7,600	8,500	10,000	11,000
Price - - - - -	\$575 00	585 00	627 00	750 00	900 00

ENGINE AND BOILER FOR DRILLING WELLS

MOUNTED ON WHEELS OR SKIDS

Fig. 1408



MOUNTED T BOILER

Fig. 1411



For specifications, see page 74.

MOUNTED DRILLING BOILER AND ENGINE SPECIFICATIONS, FIG. 1408

Number of size - - - - -	1	2	3	4	5
Horse power, as usually rated - - - - -	6	8	10	12	15
Diameter of cylinder and length of stroke - - inches	5 x 6	6 x 8	7 x 10	8 x 10	8 x 12
Usual number of revolutions - - - - -	230	220	175	175	150
Diameter of boiler - - - - - inches	26	28	30	32	32
Length of furnace, inside - - - - - inches	34	36	38	38	44
Width of furnace, inside - - - - - inches	21	22	24	26	26
Height of furnace - - - - - inches	29	33	35	35	35
Number of tubes (all 3 inch) - - - - -	17	20	22	26	26
Length of tubes - - - - - inches	60	72	78	78	78
Diameter of stack - - - - - inches	12	14	14	16	16
Length of stack - - - - - feet	18	20	20	20	20
Weight complete, on skids - - - - - about	4,200	5,000	6,100	6,500	7,400
Weight complete, mounted on wheels - - - about	4,300	5,100	6,200	6,600	7,600

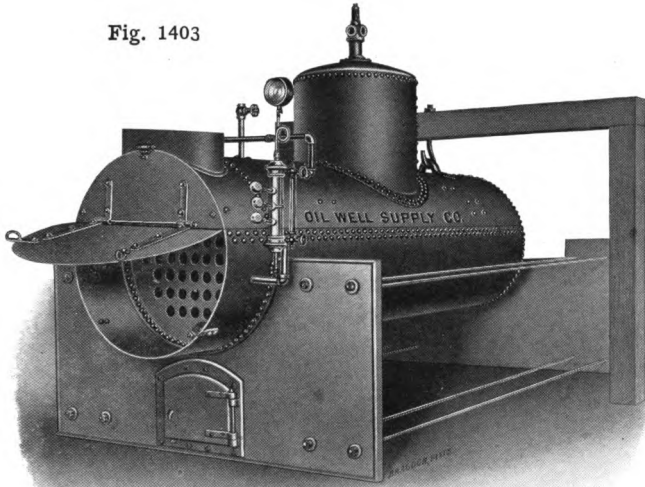
Prices on application

MOUNTED T BOILER SPECIFICATIONS

Fig. 1411, see page 73

Diameter of body - - - - - inches	44
Height over all - - - - - inches	84
Diameter of shell - - - - - inches	34
Length of boiler - - - - - feet	10
Length of fire box - - - - - inches	36
Width of fire box - - - - - inches	36
Height of fire box - - - - - inches	36
Diameter of smoke stack - - - - - inches	18
Length of smoke stack - - - - - feet	27
Length of tubes - - - - - feet	6
Number of 3 inch tubes - - - - -	36
Weight of boiler - - - - - pounds	4960
Price - - - - -	\$380 00

Fig. 1403



**HORIZONTAL
TUBULAR
DRILLING
OR PUMPING
BOILER**

CALIFORNIA TYPE

These boilers are built for general service, but were especially designed to meet a demand in the California oil fields where the natural "adobe" is used in place of brick to close in the boiler. They make steam rapidly and freely, and are easily handled and set up. Care should be observed in placing orders to state whether wood, coal, oil, or gas will be used as fuel, and proper fittings for either will be furnished with the boiler.

Fixtures furnished with California type boilers include smoke stack, guy wires, four-way steam head with pop safety valve, steam gauge complete, water column with three gauge cocks, blow-off cock, and feed valve.

Fittings, including front and rear castings, tie bolts, and grate bars, are furnished only when ordered, as they vary to conform with the fuel to be used.

SPECIFICATIONS

Horse power as usually rated	25	30	35	40	45
Diameter of boiler - - - - - inches	36	40	42	46	48
Length of tubes - - - - - feet	12	12	12	12	12
Length of britchen - - - - - inches	16	16	16	16	16
Number of tubes - - - - - 3-inch diameter	26	34	40	42	48
Diameter of dome - - - - - inches	28	30	32	36	36
Height of dome - - - - - inches	28	28	28	30	30
Length of grates - - - - - inches	42	42	45	48	48
Width of grates - - - - - inches	36	40	42	46	48
Total grate surface - - - - - square feet	10.5	11.66	13.12	15.33	16
Diameter of smoke stack - - - - - inches	20	20	22	22	24
Length of smoke stack - - - - - feet	25	25	25	25	25
Size of steam outlet - - - - - inches	3	3	3	3	3
Size of pop-safety valve - - - - - inches	2	2½	2½	2½	2½
Size of blow-off valve - - - - - inches	2	2	2	2	2
Thickness of shell - - - - - inches	5/16	5/16	5/16	5/16	5/16
Thickness of heads - - - - - inches	3/8	3/8	3/8	3/8	7/16
Thickness of dome shell - - - - - inches	9/16	9/16	9/16	5/8	5/8
Thickness of dome head - - - - - inches	3/2	3/2	3/2	1 1/2	1 1/2
Weight of boiler, about - - - - - lbs.	3,440	3,800	4,605	4,900	5,575
Weight of fixtures, about - - - - - lbs.	2,232	2,294	2,378	2,653	2,703
Weight of boiler and fixtures, about - - lbs.	5,672	6,094	6,983	7,553	8,278
Price - - - - -	\$270 00	310 00	350 00	375 00	425 00

Grate bars, when required, extra

FRONT AND REAR CASTINGS AND TIE BOLTS FOR CALIFORNIA TYPE BOILERS

EXTRA AS FOLLOWS:

For 25 horse-power boiler, complete - - - - -	\$64 00
For 30 horse-power boiler, complete - - - - -	65 00
For 35 horse-power boiler, complete - - - - -	66 00
For 40 horse-power boiler complete - - - - -	67 50

BOILER TOOLS AND ATTACHMENTS

Smoke stacks - - - - -	per lb., \$0 10
Grate bars - - - - -	per lb., 05

BOILER GRATE BAR REST

Fig. 3134



Per set of two - - - - -	\$2 50
--------------------------	--------

Weight per set, 21 lbs.

BOILER TOOLS AND ATTACHMENTS

BOILER TUBES

Size outside diameter, inches	Price per foot	Thickness, inches	Thickness nearest Bgm. W. G.	Nominal weight per foot
1	\$0 30	.095	13	.90
1¼	28	.095	13	1.15
1½	27	.095	13	1.40
1¾	22	.095	13	1.66
2	20	.095	13	1.91
2¼	24	.095	13	2.16
2½	28	.109	12	2.75
2¾	34	.109	12	3 04
3	35	.109	12	3.33
3¼	40	.120	11	3.96
3½	44	.120	11	4.28
3¾	50	.120	11	4.60
4	55	.134	10	5.47
4½	62	.134	10	6 17
5	75	.148	9	7.58
6	1 00	.165	8	10.16
7	1 20	.165	8	11.90
8	1 50	.165	8	13.65
9	1 70	.180	7	16.76
10	2 10	.203	6	21.00
11	2 50	.220	5	25.00
12	2 90	.229	4½	23.50
13	3 20	.238	4	32.06
14	3 65	.248	3½	36.00
15	4 10	.259	3	40.60
16	4 60	.270	2½	45 20

The above prices are for tubes up to 20 feet long—for tubes in excess of that length, 10 per cent will be added to net of invoice.

Extra thickness of tubes will be charged as per list of extra gauges.

Extra heavy or hydraulic tubes.

Special prices given on application.

Patent boiler connection for 1 inch pipe, each.....\$1.10

BOILER TUBE SAFE ENDS

Not illustrated.

To 6 inches long. Over 6 inches long, extra length will be charged in proportion.

Size	2	2¼	2½	2¾	3	3¼	3½	3¾	4	4½	5	6
Price	\$0 13	14	16	20	20	22	25	27	29	32	37	45

FLUE PLUGS

Fig. 3122



Sq. Head

Fig. 3124



Plain

Size flue	inches	2½	3
Fig. 3122		\$0 35	45
Weight	lbs.	2.5	4
Fig. 3124		\$0 25	35
Weight	lbs.	2	3

BOILER TOOLS AND ATTACHMENTS



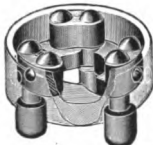
DUDGEON TYPE TUBE EXPANDERS
Fig. 3105

Diameter - - - inches	1	1¼	1½	1¾	1⅞	2	2¼	2½	2¾
Price - - - - -	\$10 00	10 00	10 00	10 00	10 00	10 00	12 00	14 00	16 00
Diameter - - - inches	3	3¼	3½	3¾	4	4¼	4½	5	6
Price - - - - -	\$18 00	20 00	23 00	25 00	30 00	35 00	40 00	50 00	60 00

DUDGEON TUBE EXPANDER PARTS

Size - - - - inches	1	1¼	1½	1¾	1⅞	2	2¼	2½	2¾
Mandrels - - - each	\$1 00	1 50	1 75	2 00	2 50	2 50	3 00	3 50	3 50
Rolls, per set (3) - - -	50	60	70	80	90	1 00	1 15	1 30	1 45
Size - - - - inches	3	3¼	3½	3¾	4	4¼	4½	5	6
Mandrels - - - each	\$4 00	4 50	5 00	5 75	6 50	7 25	8 00	10 00	15 00
Rolls, per set (3) - - -	1 60	1 75	2 00	2 25	2 50	3 00	3 50	4 00	5 00

These dimensions refer to the external diameter of Tube.



GILES' TUBE EXPANDERS, Fig. 3107
ADJUSTABLE THREE ROLLER. PATENTED.

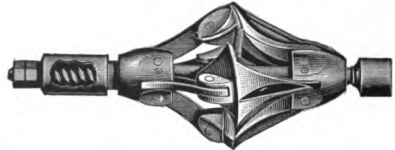
No. 100. Expands 2, 2¼, 2½, 2¾ and 3 inch tubes - - \$15 00
No. 200. Expands 3, 3¼, 3½, 3¾ and 4 inch tubes - - 25 00



FLUE CLEANERS

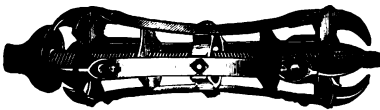
INGALL'S
Fig. 3101

FREEMAN'S
Fig. 3100



Size of flue - - - inches	1¾	2	2¼	2½	2¾	3	3¼	3½	3¾	4
Freeman's Fig. 3100 - - -	\$1 75	2 00	2 25	2 50	2 75	3 00	3 25	3 50	3 75	4 00
Ingall's Fig. 3101 - - -	1 75	2 00	2 25	2 50	2 75	3 00	3 25	3 50	3 75	4 00

ENGINEER'S FAVORITE, Fig. 3103



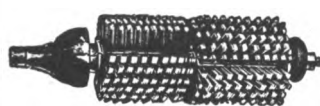
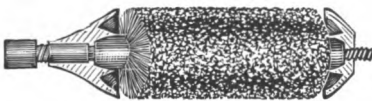
Size of flue - - in.	2	2¼	2½	3	3½	4
Price - - - -	\$2 00	2 25	2 50	3 00	3 50	4 00

FLUE BRUSHES

ABRAM'S
Fig. 3110

ABRAM'S EXPANSION
Fig. 3112

SPIRAL
Fig. 3114



Abram's, Fig. 3110 - - - - - per inch diameter, \$1 00
Abram's expansion, Fig. 3112 - - - - - per inch diameter, 1 00
Spiral, Fig. 3114 - - - - - per inch diameter, 1 00

BOILER TOOLS AND ATTACHMENTS



STEEL WIRE FLUE BRUSH WITH GUARDS

Fig. 3116

Per inch diameter - - - - - \$1 00
 These brushes are made from 10 inches up.

Fig. 3118



External

Fig. 3120



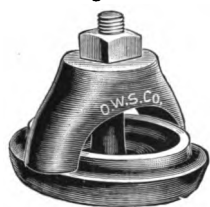
Internal

BOILER BRUSHES

For diam. boiler, in.	28	30	32	34	36	38	40	42	44	46	48	50	52
Fig. 3118 or 3120 -	\$1 00	1 25	1 50	1 75	2 00	2 25	2 50	2 75	3 00	3 25	3 50	3 75	4 00

Fig. 3128

HAND HOLE PLATE



Size - - - - inches	2½ x 3½	3 x 4	3½ x 4½	3 x 5	3½ x 5	4 x 5
Complete - - - -	\$0 75	75	85	1 00	1 00	1 00
Bolts, only - - - -	25	25	25	25	25	25
Crow feet - - - -	25	25	25	30	30	30
Plate - - - - -	25	25	25	35	35	35
Gaskets - - - - -	10	10	10	12	12	12
Weight - - - - - lbs.	6.5	6.5	7.5	9	9	10

Fig. 3126

STAY BOLT BUSHINGS

(One Dozen.)



Per dozen - - - - - \$4 25

The bushing is screwed in with a wrench and broken off; the hole in bushing is then tapped for stay bolt.

Fig. 3130

SOFT OR FUSIBLE PLUGS

Fig. 3133



Sizes - - - - inches	½	¾	1	1¼	1½	2
Short, fig. 3130 } Long, fig. 3133 }	\$0 60	75	1 00	1 50	2 00	3 00

Fig. 4750

WEIGHTED GAUGE COCK REGISTER PATTERN




Sizes - - - - inches	¾	1	1¼
Price - - - - -	\$1 00	1 00	1 00
Weight - - - - - lbs.	2	2	2.3

BOILER TOOLS AND ATTACHMENTS

**STEAM GAUGE
WITH IRON OR BRASS CASE
BOURDON SINGLE SPRING**

Including cock

Fig. 5339	Sizes	Iron case, brass ring	Iron case, n. p. ring	Brass case	Nickel plated case	Weight, lbs.
	12 -inch dial - -	\$50 00	51 50	75 00	79 00	24
	10 -inch dial - -	32 00	33 00	40 00	43 00	13
	8½ -inch dial - -	22 00	22 75	30 00	32 50	9
	6¾ -inch dial - -	16 00	16 60	20 00	22 00	8
	6 -inch dial - -	13 00	13 50	16 00	17 50	5
	5½ -inch dial - -	10 00	10 25	12 00	13 25	4.3
	5 -inch dial - -	8 00	8 20	11 00	12 00	3.3
	4½ -inch dial - -	8 00	8 20	10 00	11 00	3
	3½ -inch dial - -	7 00	7 18	9 00	9 75	1.5
	3 -inch dial - -	6 00	6 15	8 00	8 60	1

BOURDON DOUBLE SPRING

Sizes	Iron case, japanned	Iron case, n. p. ring	Brass case	Nickel plated case
12 -inch dial - - - - -	\$55 00	56 50	80 00	84 00
10 -inch dial - - - - -	37 00	38 00	45 00	48 00
8½ -inch dial - - - - -	25 00	25 75	34 00	36 50
6¾ -inch dial - - - - -	18 00	18 60	22 00	24 00
6 -inch dial - - - - -	15 00	15 50	18 00	19 50
5½ -inch dial - - - - -	12 00	12 25	14 00	15 25
5 -inch dial - - - - -	11 00	11 20	13 00	14 00
4½ -inch dial - - - - -	10 00	10 20	12 00	13 00

Fig. 5337



**SYPHON
FOR STEAM GAUGES**

Price - - - - - \$0 25
Weight, .5 pound

Fig. 4683



POP SAFETY VALVE—BRASS

Sizes - - - - inches	½	¾	1	1¼	1½	2
Price - - - - -	\$8 00	10 00	12 00	15 00	20 00	30 00
Weight - - - - lbs.	-----	2.5	3.5	4	5	8

KUNKLE POP SAFETY VALVE—BRASS

Size - - - - - inches	¾	1	1¼	1½	2	2½
Horse power - - - -	2 to 5	5 to 10	10 to 15	15 to 20	20 to 35	35 to 60
With direct outlet - - -	\$9 00	10 00	12 00	15 00	25 00	35 00
With side outlet - - - -	10 00	12 00	14 00	17 00	28 00	40 00
Size - - - - - inches	3	3½	4	4½	5	6
Horse power - - - -	60 to 90	90 to 120	-----	-----	-----	-----
With direct outlet - - -	\$50 00	70 00	90 00	110 00	140 00	180 00
With side outlet - - - -	56 00	78 00	100 00	125 00	160 00	200 00

BOILER TOOLS AND ATTACHMENTS

O. W. S. CO. PATENT POP SAFETY VALVE

Fig. 4624



Our boilers are fitted with the patent pop safety valve, which combines all the most desirable features for convenience and safety. Three-inch opening to boiler for passage of steam under great draft without syphoning; four standard two-inch openings for straight connections to a number of motors when desired.

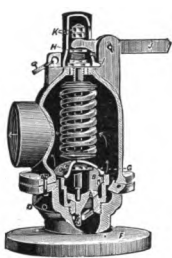
As more than three engines are seldom run from one boiler, the fourth opening can be used for attaching a common I. B. lever safety valve, which can be gauged to blow off at a slightly greater pressure than the pop valve, thus adding an element of safety, as any pop valve may stick, while the lever valve may be frequently tested by merely raising the lever.

Weight, 18 lbs. - - - - - Price, \$20 00

IRON BODY POP SAFETY VALVE

SCREWED OR FLANGED ENDS

Fig. 4623

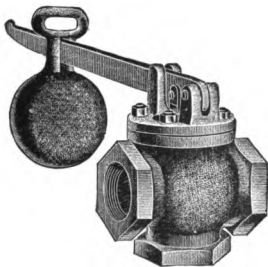


Sizes - - - - - inches	2	2½	3	3½
Each - - - - -	\$30 00	50 00	65 00	80 00
With lock up - - - - -	35 00	55 00	75 00	90 00
Weight - - - - - lbs.	22.5	- - -	46	- - -

Sizes - - - - - inches	4	4½	5	6
Each - - - - -	\$100 00	115 00	125 00	180 00
With lock up - - - - -	110 00	125 00	135 00	200 00
Weight - - - - - lbs.	- - - -	- - - -	- - - -	- - - -

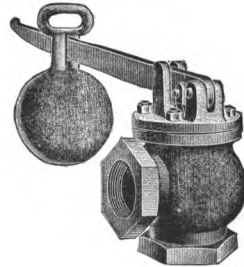
STANDARD IRON BODY SAFETY VALVES

Fig. 4950



Cross, screwed

Fig. 4953



Angle, screwed

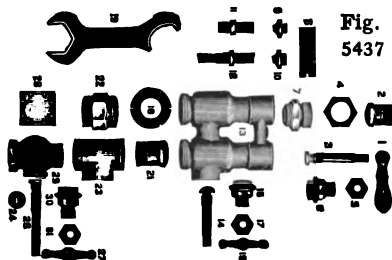
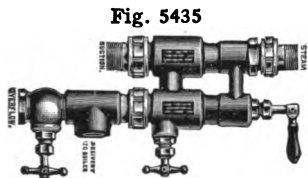
NOTE—3 inches and larger have iron top bolted on, 2½ inches and smaller have swivel top.

Sizes - - - - - inches	¾	1	1¼	1½	2	2½	3
Screwed, figs. 4950, - - - - -	\$3 50	4 00	5 00	5 80	7 80	13 25	17 25
Weight - - - - - lbs.	- - -	13	16	19	29	68	99

Sizes - - - - - inches	3½	4	4½	5	6	7	8
Screwed, figs. 4950, 4953 - - - - -	\$23 00	28 75	34 50	41 50	57 75	93 50	132 00
Weight - - - - - lbs.	- - -	183	187	- - -	378	- - -	- - -

BOILER TOOLS AND ATTACHMENTS

HANCOCK INSPIRATOR AND PARTS



No.	Price	SIZE OF CONNECTION		Gallons per hour 60 lbs. pressure	Weight, lbs.
		Suction and feed	Steam		
7½	\$16 00	¾	¾	60	5
8¾	18 00	½	¾	90	6
10	20 00	½	¾	120	6
12½	25 00	¾	½	220	8.5
15	30 00	¾	½	300	8.5
17½	40 00	1	¾	420	12
20	45 00	1	¾	540	12
22½	55 00	1¼	1	720	21
25	60 00	1¼	1	900	21
30	75 00	1½	1¼	1,260	28
35	90 00	1½	1¼	1,740	35
40	110 00	2	1½	2,230	40
45	125 00	2	1½	2,820	46
50	150 00	2½	2	3,480	65

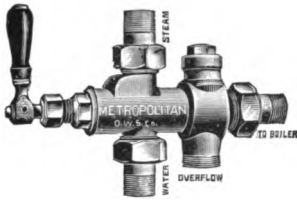
HANCOCK INSPIRATOR PARTS. Fig. 5437

No.	Size of Inspirator	Size of Connection							
		7½	8¾ and 10	12½ and 15	17½ and 20	22½ and 25	30 and 35	40 and 45	50 and 55
1	Handle for top bonnet.....	\$0.75	.75	.90	1.05	1.40	1.90	2.40	2.90
2	Nipple for steam connection.....	.40	.40	.50	1.00	1.30	2.00	2.40	3.15
3	Stem for top bonnet.....	.90	.90	1.60	2.50	3.50	4.50	5.20	6.00
4	Coupling nut for steam connection.....	.70	.70	.85	1.20	1.75	2.40	3.00	4.25
5	Packing nut for top bonnet.....	.50	.50	.60	.70	.80	1.00	1.20	1.50
6	Jet wrench.....	.20	.20	.30	.40	.50	.80	1.15	1.95
7	Union.....	.95	.95	1.35	1.75	2.40	3.95	6.10	9.20
8	Top bonnet.....	.80	.80	1.40	2.00	2.60	3.40	4.40	5.60
9	Lifter steam jet.....	.60	.60	.75	.90	1.70	2.25	3.00	5.50
10	Forcer steam jet.....	.85	.85	1.00	1.25	1.80	2.30	3.75	7.40
11	Lifter tube.....	1.20	1.20	1.40	1.75	2.50	4.00	6.00	9.00
12	Forcer tube.....	1.50	1.50	2.00	2.50	3.50	5.00	7.50	12.00
14	Stem for overflow bonnet.....	.90	.90	1.60	2.30	3.00	4.50	5.20	5.90
14	B disk for part No. 14.....							2.30	3.15
15	Handle for overflow bonnet.....	.60	.60	.70	.80	.90	1.00	1.10	1.20
16	Overflow bonnet.....	.80	.80	1.40	2.00	2.60	3.30	4.10	4.70
17	Packing nut for overflow bonnet.....	.50	.50	.60	.70	.80	1.00	1.20	1.40
18	Coupling nuts for suction and delivery.....	.70	.85	1.20	1.75	2.40	3.00	4.25	5.50
19	Spanner wrench.....				.80	.90	1.20	1.40	1.60
21	Nipple for suction and delivery.....	.40	.50	1.00	1.30	2.00	2.40	3.15	4.25
22	Malleable iron coupling for suction.....	.30	.40	.50	.60	.75			
23	Malleable iron tee for delivery.....	.30	.40	.50	.80	1.10	1.55	2.65	4.55
24	Swivel for overflow valve.....					.40	.75	1.20	3.25
24	Stem for overflow valve.....	.90	.90	1.60	2.50	3.50	4.50	5.20	6.00
27	Handle for overflow valve.....	.60	.60	.70	.80	.90	1.00	1.10	1.20
28	Strainer for suction pipe.....	.40	.50	.70	1.00	2.50	3.00		
29	Body for overflow valve.....	1.10	1.10	1.50	2.40	3.30	4.80	6.90	9.00
30	Bonnet for overflow valve.....	.90	.90	1.60	2.50	3.50	4.50	5.20	6.00
31	Packing nut for overflow valve.....	.50	.50	.60	.70	.80	1.00	1.20	1.50
32	Consists of parts 1, 3, 5, 8.....	2.95	2.95	4.50	6.25	8.30	10.80	13.20	16.00
33	Consists of parts 14, 15, 16, 17.....	2.80	2.80	4.30	5.80	7.30	9.90	14.20	17.25
34	Consists of parts 24, 26, 27, 29, 50, 31.....	4.00	4.00	6.00	8.90	12.40	16.55	20.80	26.95
35	Consists of parts 9, 10, 11, 12.....	4.15	4.15	5.15	6.40	9.50	13.55	20.25	33.90
36	Consists of parts 18, 21, 22.....	1.40	1.75	2.70	3.65	5.15	5.40	7.40	9.75
37	Consists of parts 18, 21, 23, 34.....	5.40	5.75	8.70	12.75	17.90	20.50	30.85	41.25

BOILER TOOLS AND ATTACHMENTS

METROPOLITAN AUTOMATIC INJECTOR

Fig. 5430



No.	Price	Net weight, lbs.	Size pipe connections, inches	Gal. per hour, 80 lbs. steam pressure, 2 foot lift	Horse power
2	\$15 00	2.8	3/8	60	4 to 6
3	16 00	2.8	3/8	80	6 to 8
3 1/2	18 00	3.5	1/2	120	8 to 15
4	20 00	3.5	1/2	165	15 to 20
5	25 00	5.5	3/4	250	20 to 30
6	30 00	5.5	3/4	350	30 to 45
7	40 00	8.8	1	500	45 to 65
8	45 00	8.8	1	600	65 to 80
9	55 00	13.1	1 1/4	800	80 to 100
10	60 00	13.1	1 1/4	1,000	100 to 130
11	75 00	22.2	1 1/2	1,300	130 to 170
12	90 00	22.2	1 1/2	1,750	170 to 230
13	110 00	31.5	2	2,300	230 to 300
14	125 00	31.5	2	2,850	300 to 375

METROPOLITAN AUTOMATIC INJECTOR PARTS

Adopted March 1, 1897

Size of injector. No.	2-3	3 1/2-4	5-6	7-8	9-10	11-12	13-14
S Steam jet - - - - -	\$1 50	\$1 75	\$2 00	\$2 50	\$3 75	\$5 00	\$7 00
V Suction jet - - - - -	60	70	90	1 25	1 85	3 00	4 00
C R D Combining and delivery tube and auxiliary check - - - - -	1 75	2 10	2 75	3 50	4 50	6 50	9 00
P Overflow valve - - - - -	25	50	75	1 00	1 25	1 75	2 50
O Steam plug - - - - -	1 00	1 25	1 50	2 25	3 50	5 00	7 00
M Steam valve and stem - - - - -	40	55	75	1 10	1 75	2 50	4 00
N Packing nut - - - - -	30	40	50	65	80	1 00	1 25
K Steam valve handle - - - - -	60	70	80	1 00	1 20	1 40	1 60
A Coupling nut - - - - -	60	80	1 20	1 65	2 40	3 20	5 00
B Tail pipe - - - - -	40	55	80	1 20	1 70	2 40	3 40
X Overflow cap - - - - -	50	75	1 00	1 25	1 75	2 25	3 00
E Nut for steam M - - - - -	10	10	10	15	15	15	20

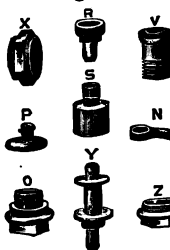
PENBERTHY INJECTOR AND PARTS

Fig. 5422



Size No.	Price	Weight, l.s.	Gal. per hour, 65 lbs. pressure	Size of pipe connection	Horse power of boiler
OO	\$16 00	2.6	60	3/8	4 to 8
A	18 00	3.5	85	1/2	8 to 16
AA	20 00	3.5	120	1/2	12 to 22
B	25 00	5.5	220	3/4	17 to 32
BB	30 00	5.5	300	3/4	20 to 45
C	40 00	8 0	430	1	40 to 65
CC	45 00	8 0	540	1	45 to 80
D	55 00	11.5	700	1 1/4	50 to 100
DD	60 00	11.5	900	1 1/4	75 to 135
E	75 00	20.5	1,260	1 1/2	100 to 180
EE	90 00	22.0	1,740	1 1/2	115 to 255
F	110 00	32.0	2,240	2	160 to 320
FF	125 00	38.5	2,870	2	200 to 400

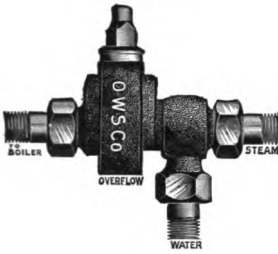
Fig. 5423



PENBERTHY INJECTOR PARTS

Size of Injector	OO	A or AA	B or BB	C or CC	D or DD	E	EE	F	FF
R Steam jet - - - - -	\$0 25	\$0 35	\$0 45	\$0 55	\$0 65	\$0 75	\$0 75	\$0 85	\$1 00
S Suction - - - - -	25	35	45	55	65	75	75	85	1 00
Y Delivery jet - - - - -	1 25	1 50	2 00	2 50	3 00	3 75	4 50	5 50	6 50
X Coupling nut - - - - -	25	30	40	50	60	80	80	1 00	1 50
V Tail pipe - - - - -	25	30	40	50	60	80	80	1 00	1 00
Z Overflow cap - - - - -	30	40	50	60	70	80	80	90	90
P Overflow valve - - - - -	40	50	60	75	90	1 00	1 10	1 25	1 25
N Overflow hinge - - - - -	10	10	15	15	15	20	20	20	20
O Plug - - - - -	60	80	1 00	1 25	1 50	1 75	1 75	2 00	2 00
Strainer - - - - -	40	40	50	50	60	75	75	1 00	1 00

Fig. 5424



BOILER TOOLS AND ATTACHMENTS

NATIONAL AUTOMATIC INJECTOR

No.	Price	SIZES OF PIPE CONNECTIONS			Gallons per hour at 60 lb. pressure	Horse power
		Steam	Supply	Delivery		
00	\$16 00	3/8	3/8	3/8	60	1 to 5
0	18 00	3/8	3/8	3/8	90	5 to 10
1	20 00	7/8	1/2	1/2	120	10 to 15
2	25 00	7/8	3/4	3/4	220	15 to 24
3	30 00	7/8	3/4	3/4	300	24 to 35
4	40 00	7/8	1	1	420	35 to 50
5	45 00	7/8	1	1	540	50 to 65
6	55 00	1	1 1/4	1 1/4	720	65 to 90
7	60 00	1	1 1/4	1 1/4	900	90 to 115
8	75 00	1 1/4	1 1/2	1 1/2	1,200	115 to 150
9	90 00	1 1/4	1 1/2	1 1/2	1,700	150 to 200
10	110 00	1 1/2	2	2	2,200	200 to 275
11	125 00	1 1/2	2	2	2,800	275 to 350

NATIONAL AUTOMATIC INJECTOR PARTS

No. pts.	Size of Injector by No.	00	0	1	2	3	4	5	6	7	8	9	10	11
1	Delivery tube - - - -	\$0 50	55	60	65	70	75	80	1 00	1 10	1 30	1 40	1 70	1 80
2	Combining tube - - - -	75	80	85	90	1 00	1 20	1 40	1 70	1 80	2 10	2 20	2 50	2 70
3	Lifting tube - - - -	50	55	60	65	70	75	80	1 00	1 10	1 30	1 40	1 70	1 80
4	Steam jet - - - -	50	55	60	65	70	75	80	1 00	1 10	1 30	1 40	1 70	1 80
5	Immediate cut-off - - -	40	45	50	55	60	65	70	80	90	1 00	1 10	1 20	1 30
6	Overflow check - - - -	50	55	60	65	70	75	80	1 00	1 10	1 30	1 40	1 70	1 80
7	Overflow cap - - - -	50	55	60	65	70	75	80	1 00	1 10	1 30	1 40	1 70	1 80
8	Nut and tail piece for steam end - - - -	60	65	70	70	70	80	80	90	90	1 10	1 10	1 50	1 50
9	Nut and tail piece for discharge end - - - -	60	65	70	80	80	90	90	1 10	1 10	1 50	1 50	2 00	2 00
10	Nut and tail piece for water end - - - -	60	65	70	80	80	90	90	1 10	1 10	1 50	1 50	2 00	2 00

Fig. 5451



H. D. EJECTOR OR JET PUMP

Size	Price	Net weight, lbs.	PIPE CONNECTIONS		Capacity per hour, gallons	Strainers each
			Steam, inch	Suction and delivery, inch		
No. 1 brass - - - -	\$8 00	1.2	3/8	1/2	250	\$0 30
No. 2 brass - - - -	10 00	1.7	1/2	3/4	500	40
No. 3 brass - - - -	15 00	2.7	3/4	1	960	50
No. 4 brass - - - -	20 00	4.0	1	1 1/2	1,300	60
No. 5 brass - - - -	25 00	5.8	1 1/4	1 1/2	2,000	80
No. 6 iron - - - -	35 00	9.7	1 1/2	2	4,000	1 00
No. 7 iron - - - -	45 00	- - -	1 1/2	2 1/2	8,000	1 25
No. 8 iron - - - -	55 00	22.6	2	3	11,000	1 75
No. 9 iron - - - -	70 00	39.5	2 1/2	4	15,000	2 50

BOILER TOOLS AND ATTACHMENTS

Fig. 4780



Fig. 4781



LOW WATER ALARMS

To be placed at second gauge cock in boiler.

When water is below that point steam enters and expands tube, which drops weight and blows the whistle.

- Fig. 4780 (O. W. S. Co.) less whistle - - - - - \$2 50
- Fig. 4781 (Evans) less whistle - - - - - 3 00

LUTHER LOW WATER SHUT-OFF

Not illustrated.

Size - - - - - inches	1	1½	2
Price - - - - -	\$5 00	8 00	12 00

Fig. 4800



BLEEDERS FOR STEAM PIPES

ALSO CALLED DRAIN PLUGS

Sizes - - - - - inches	1	1½	1¾	2
Single thread, fig. 4800 - -	\$0 90	1 00	1 10	1 25
Double thread, fig. 4801 - -	1 20	1 25	1 50	2 00

Fig. 4801

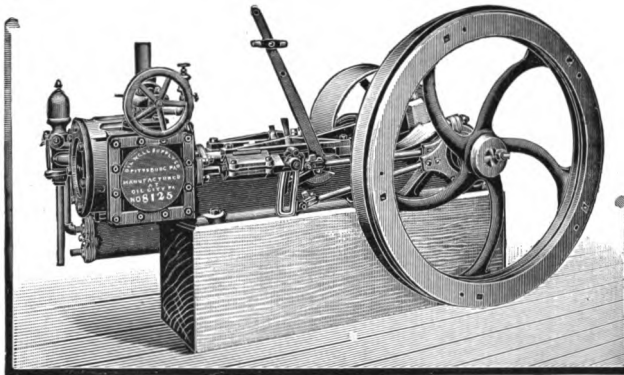


“LINK” ENGINE

DOUBLE ECCENTRIC

The highest grade and most efficient engine for well drilling

Fig. 1425



Slide valve. Reversed by a rod in the derrick.

TABLE OF DIMENSIONS AND POWER OF DRILLING ENGINES

Horse power	- - - - -	12	13½	15	18	20
Revolutions per minute	- - - - -	175	175	175	175	150
Diameter of cylinder	- - - - - inches	8	8½	9	9½	10
Length of stroke	- - - - - inches	12	12	12	12	12
Diameter of steam pipe	- - - - - inches	2	2	2	2	2
Diameter of exhaust pipe	- - - - - inches	4¼	4¼	4¼	4¼	4¼
Diameter of pulley	- - - - - inches	30	30	30	30	30
Diameter of balance wheel	- - - - - inches	50	50	56	56	60
Diameter of crank shaft	- - - - - inches	3¼	3¼	3¼	3¼	3¼
Diameter of crank pin	- - - - - inches	3¼	3¼	3¼	3¼	3¼
Diameter of cross head pin	- - - - - inches	2¼	2¼	2¼	2¼	2¼
Width of engine block	- - - - - inches	22	22	22	22	24
Length of engine block	- - - - - inches	72	72	72	72	72
Weight, complete	- - - - - lbs.	2800	2800	3300	3300	4000
Weight, complete	- - - - - kilos.	1273	1273	1500	1500	1818
Complete engine	- - - - -	\$285 00	290 00	295 00	305 00	320 00
Stripped engine	- - - - -	267 50	272 50	277 50	287 50	302 50
<hr/>						
Horse power	- - - - -	23	25	28	30	70
Revolutions per minute	- - - - -	150	150	150	150	125
Diameter of cylinder	- - - - - inches	10½	11	11½	12	16
Length of stroke	- - - - - inches	12	12	12	12	16
Diameter of steam pipe	- - - - - inches	2	2	2	2½	4
Diameter of exhaust pipe	- - - - - inches	4¼	4¼	4¼	4¼	5½
Diameter of pulley	- - - - - inches	30	26	26	26	- - -
Diameter of balance wheel	- - - - - inches	60	60	60	60	- - -
Diameter of crank shaft	- - - - - inches	3¼	4	4	4	5
Diameter of crank pin	- - - - - inches	3¼	4	4	4	5
Diameter of cross head pin	- - - - - inches	2¼	2¾	2¾	2¾	3½
Width of engine block	- - - - - inches	24	24	24	24	28½
Length of engine block	- - - - - inches	72	72	72	74	100
Weight, complete	- - - - - lbs.	3900	4500	4600	4600	4700
Weight, complete	- - - - - kilos.	1773	2045	2090	2090	2136
Complete engine	- - - - -	330 00	340 00	365 00	375 00	- - -
Stripped engine	- - - - -	312 50	317 50	342 50	352 50	- - -

The above given weights of 16 x 16 engines are less pump, heater, and fly wheel.

The "complete" engine includes pulley, balance wheel, extra rims, throttle valve, lubricator, oil cups, pet cocks, foundation bolts, and wrenches, but does not include any connecting pipes between engine and boiler, these are subject to order and are charged extra.

The "stripped" engine includes fixtures same as above specified, except the pump, heater, and extra rims.

In ordering, specify whether a "complete" or "stripped" engine is wanted.

PARTS FOR "LINK" ENGINE

When ordering parts, state size and number of engine.

Fig. 3910



Fig. 3911



Fig. 3912



Fig. 3916



Fig. 3917



Fig. 3913



Fig. 3914



Fig. 3915



Fig. 3918



Fig. 3921



Fig. 4089

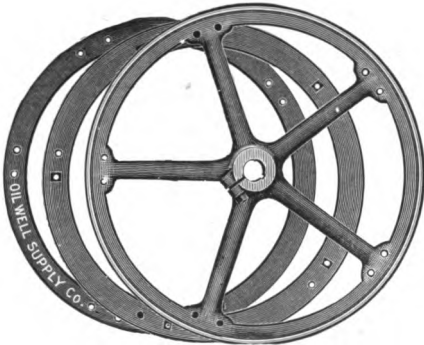


Fig. 3920



Fig. 3923

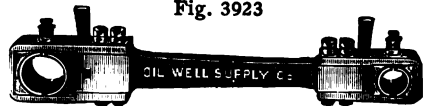


Fig. 3924



Fig. 3925



Fig. 3926

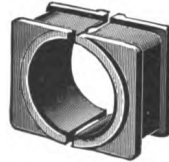


Fig. 3927

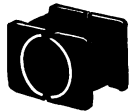


Fig. 3928



Fig. 3929



Fig. 3930



Fig. 3931



Fig. 3932



Fig. 3933



Fig. 3934



Fig. 3935



Fig. 3940



PARTS FOR "LINK" ENGINE

When ordering parts, state size and number of engine

Fig. 3943

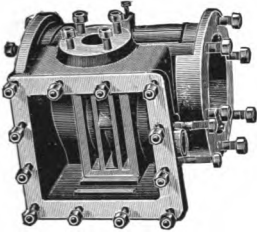


Fig. 3949



Fig. 3953



Fig. 3960



Fig. 3964



Fig. 3970



Fig. 3981



Fig. 3986

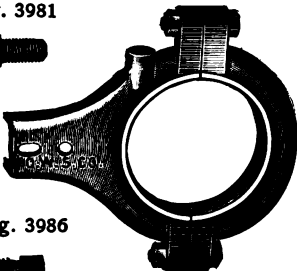


Fig. 3944



Fig. 3950



Fig. 3955

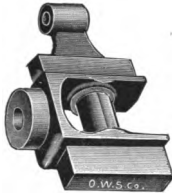


Fig. 3961



Fig. 3966



Fig. 3974



Fig. 3982



Fig. 3983



Fig. 3945



Fig. 3951



Fig. 3958

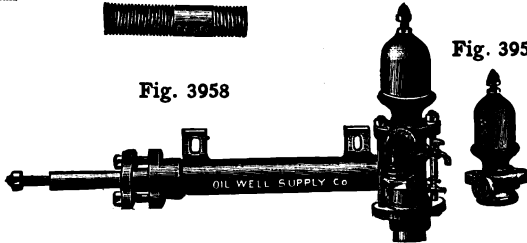


Fig. 3962



Fig. 3967



Fig. 3973



Fig. 3977

Fig. 3980



Fig. 3987



Fig. 3991



Fig. 3988



Fig. 3984



Fig. 3946



Fig. 3948



Fig. 3947



Fig. 3952



Fig. 3959



Fig. 3963



Fig. 3968



Fig. 3969



Fig. 3989

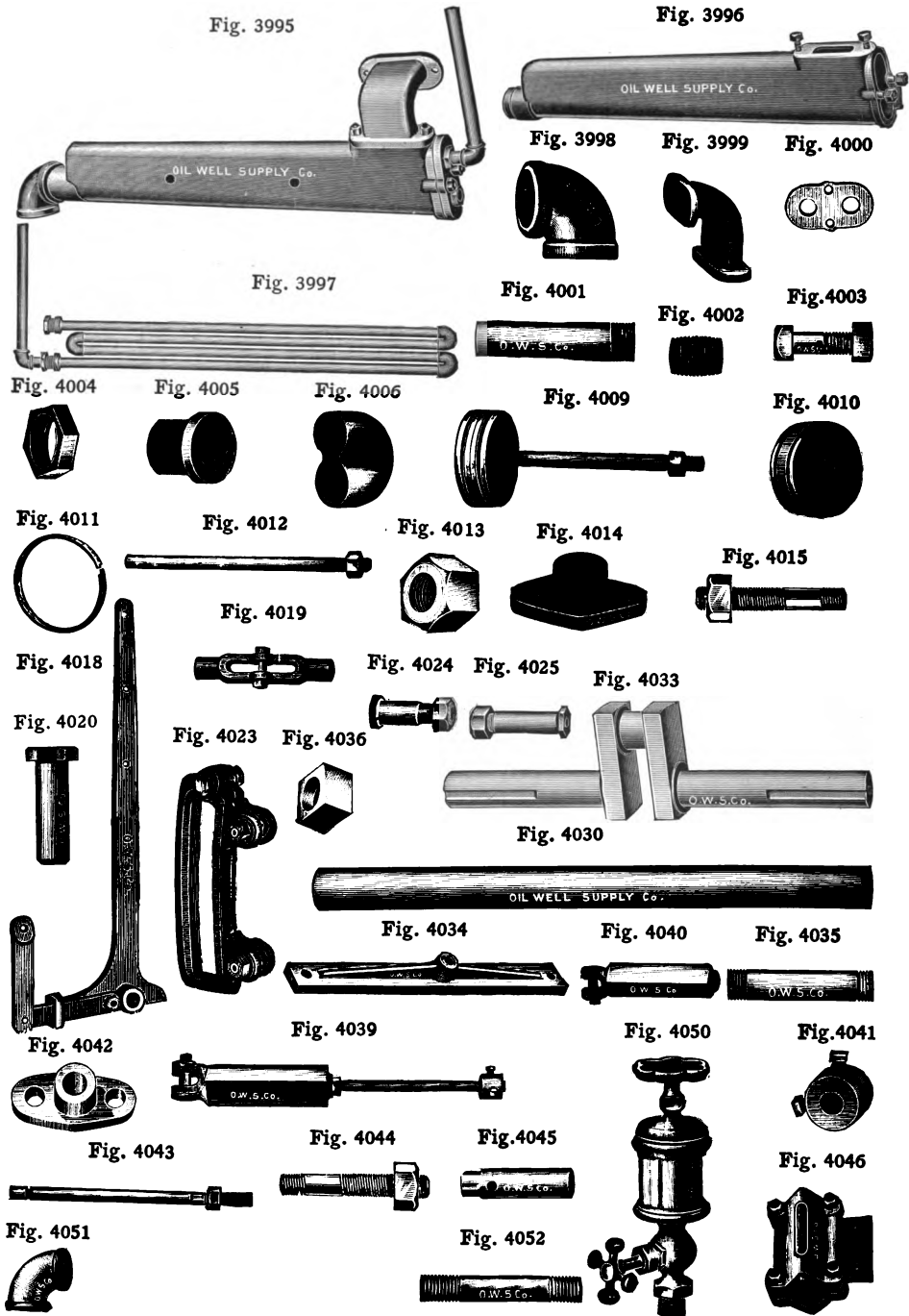


Fig. 3990



PARTS FOR "LINK" ENGINE

When ordering parts, state size and number of engine



PARTS OF SINGLE ECCENTRIC ENGINE

WOOLF'S PATENT

When ordering parts, state size and number of engine

Fig. 3745



Fig. 3747



Fig. 3748



Fig. 3750 Fig. 3751



Fig. 3752 Fig. 3753



Fig. 3749



Fig. 3759



Fig. 3758

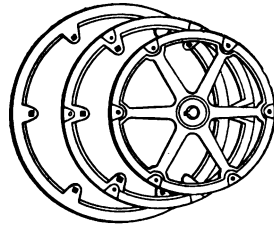


Fig. 3757

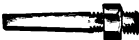


Fig. 3754



Fig. 3760



Fig. 3761



Fig. 3762



Fig. 3763

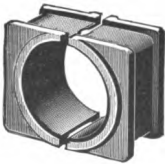


Fig. 3764



Fig. 3765



Fig. 3766



Fig. 3767



Fig. 3768



Fig. 3771



Fig. 3772



Fig. 3769



Fig. 3770



Fig. 3774



PARTS OF SINGLE ECCENTRIC ENGINE

Fig. 3778 When ordering parts, state size and number of engine

Fig. 3779

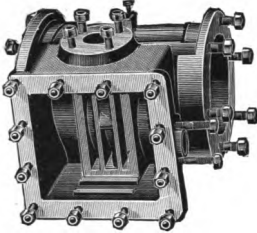


Fig. 3780

Fig. 3776



Fig. 3881

Fig. 3777



Fig. 3783



Fig. 3784



Fig. 3789



Fig. 3782

Fig. 3787

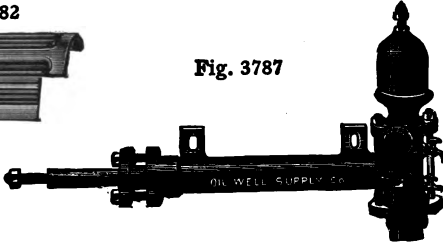


Fig. 3788



Fig. 3794



Fig. 3790



Fig. 3795



Fig. 3800

Fig. 3797



Fig. 3791



Fig. 3804



Fig. 3807



Fig. 3811



Fig. 3792



Fig. 3803



Fig. 3808



Fig. 3813



Fig. 3793



Fig. 3796

Fig. 3799



Fig. 3812



Fig. 3814



Fig. 3816



Fig. 3805

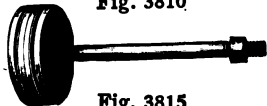
Fig. 3806



Fig. 3810



Fig. 3815



PARTS OF SINGLE ECCENTRIC ENGINE

When ordering parts, state size and number of engine

Fig. 3819



Fig. 3837



Fig. 3838



Fig. 3820



Fig. 3830



Fig. 3835



Fig. 3839



Fig. 3822



Fig. 3829



Fig. 3832



Fig. 3824

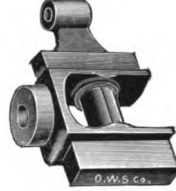


Fig. 3833



Fig. 3834



Fig. 3836



Fig. 3844



Fig. 3841



Fig. 3843

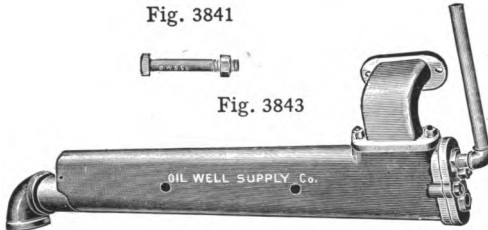


Fig. 3845

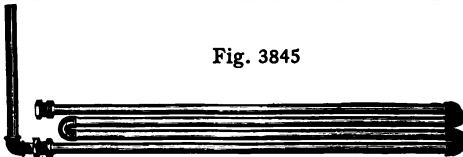


Fig. 3846



Fig. 3847



Fig. 3848



Fig. 3849



Fig. 3851



Fig. 3852



Fig. 3853



Fig. 3854



Fig. 3855



Fig. 3860

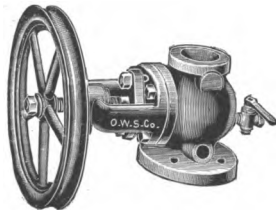


Fig. 3861

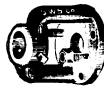


Fig. 3864



Fig. 3862



Fig. 3865



Fig. 3856



Fig. 3863



Fig. 3858



PARTS OF SINGLE ECCENTRIC ENGINE

When ordering parts, state size and number of engine

Fig. 3866



Fig. 3867



Fig. 3868



Fig. 3870



Fig. 3869



Fig. 3874



Fig. 3873



Fig. 3875



Fig. 3876



Fig. 3877



Fig. 3878



Fig. 3879



Fig. 3880



Fig. 3881



Fig. 3882



Fig. 3884



Fig. 3886



Fig. 3887



Fig. 3888



Fig. 3893



Fig. 3890



Fig. 3891



Fig. 3894



Fig. 3895



Fig. 3896



Fig. 3898



Fig. 3897



Fig. 3900



Fig. 3901



Fig. 3903



Fig. 3905



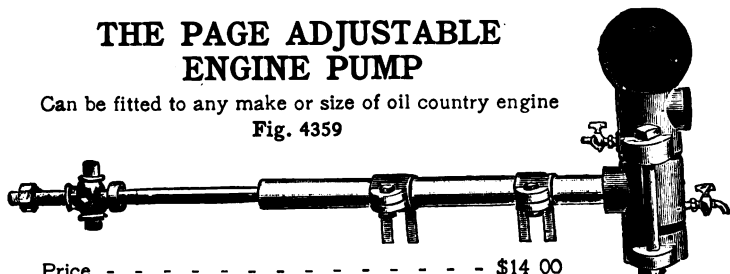
For price of all sizes of pulleys, see p.102

Oil of
Country

THE PAGE ADJUSTABLE ENGINE PUMP

Can be fitted to any make or size of oil country engine

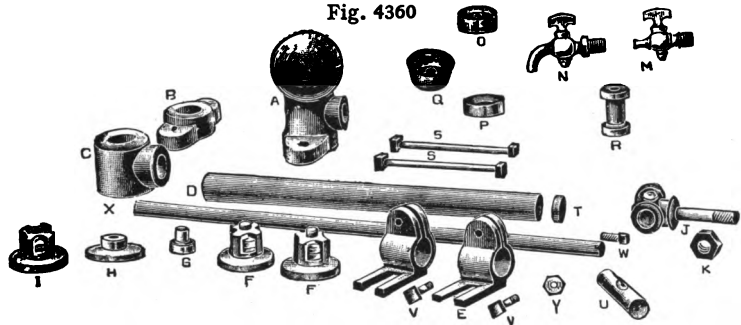
Fig. 4359



Price - - - - - \$14 00

PARTS

Fig. 4360



A	Air chamber - - - - -	\$2 00
B	Bottom - - - - -	2 00
C	Center - - - - -	2 00
D	Barrel (brass) - - - - -	2 00
E	Clamps, per set of two - - - - -	2 00
F	Valves, per set of two - - - - -	3 50
G	Valve only - - - - -	50
H	Valve seat only - - - - -	75
I	Valve crown only - - - - -	75
J	Adjustable plunger head - - - - -	75
K	Nut, crosshead end - - - - -	20
M, N	Air cocks - - - - -	25

O	Screw ring for plunger - - - - -	\$0 40
P	Shoulder ring for plunger - - - - -	30
Q	Cups, per set of two - - - - -	20
R	Sleeve for plunger - - - - -	40
S	Pump bolts - - - - -	10
T	Cup gauge - - - - -	10
U	Pin for adjustable head - - - - -	25
V	Clamp bolts - - - - -	5
W	Screw for head - - - - -	5
X	Plunger rod - - - - -	60
Y	Nut, cup end - - - - -	15

Fig. 3900

ENGINE PULLEYS

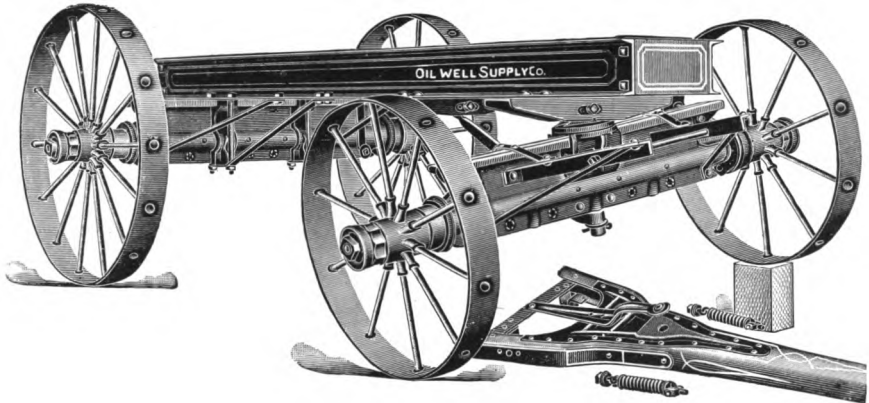


Diam., inches	Face	Weight, lbs.	Price	Diam. inches	Face	Weight, lbs.		Price
16	10	180	\$12 50	30	10	260	-----	\$18 50
18	12	190	13 25	30	12	330	-----	22 50
20	10	190	13 25	30	14	380	-----	25 00
20	12	215	14 50	32	10	350	-----	23 50
21	10	215	14 50	32	12	345	-----	24 00
21	12	232	15 50	32	15	382	-----	25 00
22	12	240	16 50	36	12	495	-----	33 00
24	12	250	17 00	40	12	540	-----	36 50
26	12	320	22 00	48	12	695	-----	46 00
27	12	260	17 75	60	12	930	Light	61 00
28	12	300	18 50	60	12	1,270	Heavy	79 50

TRUCK FOR STEAM OR GAS ENGINE

CONSTRUCTED ENTIRELY OF STEEL AND IRON

Fig. 1446



Special attention is directed to the **Front Axle Connection**. In traveling over rough roads the body always stands level.

Prices on application

GROOVED WHEELS

Fig. 2271



Drilled

Fig. 2273

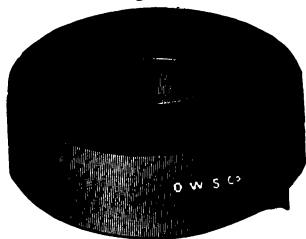


With shaft

No. 1, drilled, fig. 2271	-----	\$0 40
No. 2, with shaft, fig. 2273	-----	1 25

Reverse cord, $\frac{1}{4}$ and $\frac{3}{8}$ inch, Manila	-----	per pound	\$0 20
Telegraph cord, (6-thread seizing)	-----	per pound	25
Telegraph cord, wire, 100 feet	-----		60
Telegraph cord, wire, 150 feet	-----		90

Fig. 1532



RUBBER BELTING

THREE-PLY		FOUR-PLY		FIVE-PLY		SIX-PLY	
Size, inches	Price, per foot	Size, inches	Price, per foot	Size, inches	Price, per foot	Size, inches	Price, per foot
2	\$0 17	2	\$0 21	8	\$1 05	8	\$1 26
2½	22	2½	26	9	1 18	9	1 42
3	26	3	31	10	1 33	10	1 60
3½	30	3½	37	11	1 47	11	1 77
4	34	4	42	12	1 62	12	1 95
4½	39	4½	47	13	1 77	13	2 13
5	43	5	52	14	1 92	14	2 31
6	52	6	62	15	2 07	15	2 49
7	60	7	73	16	2 22	16	2 67
8	70	8	84	18	2 52	18	3 03
9	80	9	95	20	2 82	20	3 39
10	90	10	1 07	22	3 15	22	3 78
11	1 00	11	1 18	24	3 50	24	4 20
12	1 08	12	1 30	26	3 85	26	4 62
13	1 18	13	1 42	28	4 20	28	5 04
14	1 28	14	1 54	30	4 55	30	5 46
15	1 38	15	1 66	32	4 90	32	5 88
16	1 50	16	1 78	34	5 25	34	6 30
18	1 70	18	2 02	36	5 60	36	6 72
20	1 90	20	2 26	38	5 95	38	7 14
22	2 12	22	2 52	40	6 30	40	7 56
24	2 36	24	2 80	42	6 65	42	7 98
26	2 60	26	3 08	44	7 00	44	8 40
28	2 84	28	3 36	46	7 35	46	8 82
		30	3 64	48	7 70	48	9 24
		32	3 92				
		34	4 20				
		36	4 48				
		38	4 76				
		40	5 04				
		42	5 32				
		44	5 60				
		46	5 88				
		48	6 16				

List on 8-ply rubber belt is double that of 4-ply; on 10-ply, 2½ times that of 4-ply.

STITCHED CANVAS BELTING

FOUR-PLY		SIX-PLY		EIGHT-PLY	
Size, Inches	Price, per foot	Size, Inches	Price, per foot	Size, Inches	Price, per foot
3	\$0 30	6	\$0 87	10	\$1 90
4	40	7	1 02	12	2 28
5	50	8	1 16	14	2 79
6	60	9	1 31	16	3 19
7	70	10	1 45	18	3 59
8	80	12	1 74	20	3 99
9	90	13	1 99	22	4 39
10	1 00	14	2 13	24	4 79
12	1 20	16	2 44	26	5 43
14	1 47	18	2 74	28	5 85
16	1 68	20	3 05	30	6 27

LEATHER BELTING

Width, in.	1½	1¾	2	2¼	2½	2¾	3	3½	4	4½	5	6	7	8	9	10	11	12
Per foot	\$0 36	42	48	54	60	66	72	84	96	1 08	1 20	1 44	1 68	1 92	2 16	2 40	2 64	2 88

Double leather belts have double the above list.

BELT CLAMPS

Fig. 1540



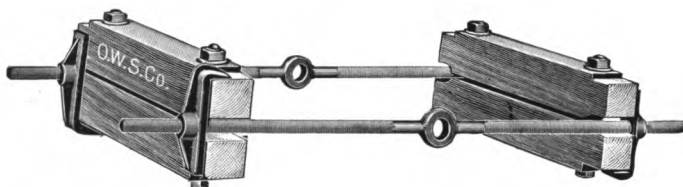
Size - - - - - inches	8	10	12	14
Regular - - - - -	\$0 20	25	30	--
Extra heavy - - - - -	30	35	40	75

Extra bolts, $\frac{3}{8}$ x 1 1/2 inch - - - - \$0 02

Extra bolts, $\frac{7}{16}$ x 1 1/2 inch - - - - \$0 03

BELT TIGHTENER

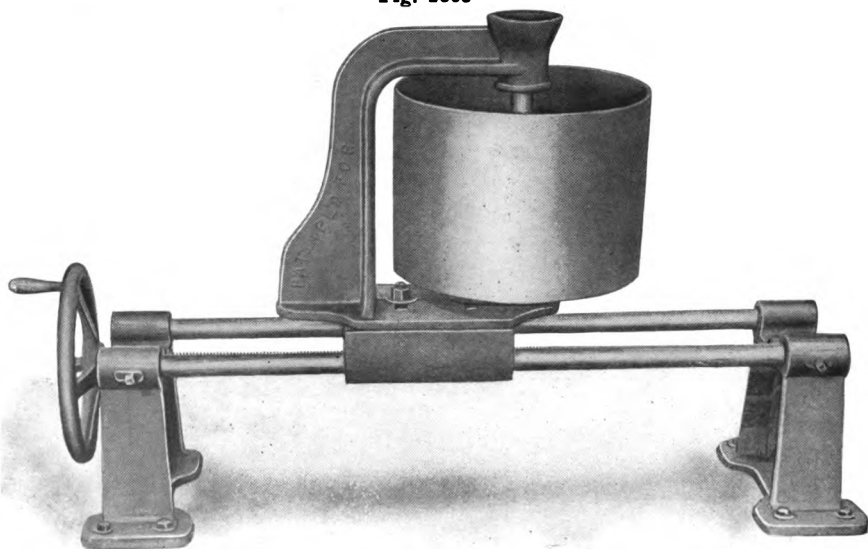
Fig. 2604



Weight, 46 pounds. Price - - - - - \$7 50

THE "GEM" SELF-OILING BELT TIGHTENER

Fig. 2606



The "Gem" Belt Tightener is constructed entirely of metal and may be set at any angle to allow the belt to run up or down as may be desired. The screw is stationary and does not extend outside the frame.

Price, each - - - - - \$29 00

BELT HOOKS

No. - - - - -	15	14	13	12	11	10	9	8
Per 100 - - - - -	\$0 20	24	26	28	30	35	40	50
No. - - - - -	7	6	5	4	3	2	1	
Per 100 - - - - -	\$0 60	85	1 10	1 40	1 60	2 00	3 00	

Fig. 2609



BELT PLACER

Patent tool for putting on belts - - - - - \$5 00

Fig. 2607



BELT PUNCH

No. - - - - -	9	10	12	14	15	16
Size (in hundredths)	.24	.28	.35	.45	.50	.55
Per dozen - - - - -	\$2 25	2 50	2 50	5 00	---	---

Fig. 2611



BELT AWL

Price - - - - - \$0 75

BELT LACINGS

CUT

Size - - - - - inches	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$
Per 100 feet - - - - -	\$1 25	1 50	1 75	2 25	3 00	3 75	4 00

BELT LACINGS

TIPPED ENDS

Length - - - - - feet	6	6 $\frac{1}{2}$	7
Width - - - - - inches	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$
Per dozen - - - - -	\$1 70	2 10	2 75

LACE LEATHER

All sizes - - - - - Per square foot, \$0 40

GREEN SEAL BELT DRESSING

For cotton, leather or rubber belting - - - - - Per pound, \$0 35

In ordering, state whether for cotton, leather or rubber belting.

LUBRICATORS

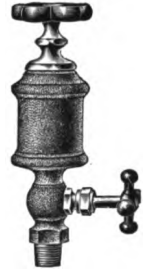
COMMON
Fig. 4745



BRASS, STEAM METAL—Fig. 4745

Number - - - - -	CO	0	1	2	3
Shank pipe thread, inches	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{1}{2}$
Diameter - - - - -	1	1 $\frac{1}{2}$	1 $\frac{1}{2}$	1 $\frac{3}{4}$	2
Price - - - - -	\$2 00	2 20	2 40	2 60	2 90
Number - - - - -	4	5	6	7	8
Shank pipe thread, inches	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{3}{4}$	$\frac{3}{4}$	$\frac{3}{4}$
Diameter - - - - -	2 $\frac{1}{2}$	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$	4
Price - - - - -	\$3 25	3 75	4 75	7 00	10 00

IRON BODY
Fig. 4746



BRONZED, IRON BODY, ROUGH, WITH IRON WHEELS—
Fig. 4746

Diameter, inches	Capacity, pints	Threaded iron pipe	Price
2	$\frac{5}{8}$	$\frac{1}{2}$	\$2 25

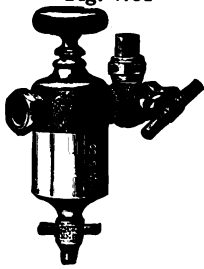
Fig. 4729



“CYCLONE” IMPROVED No. 2 SIGHT FEED LUBRICATOR

Capacity - - - - -	$\frac{1}{2}$ pint	$\frac{1}{2}$ pint	1 pint	1 quart	$\frac{1}{2}$ gal.	1 gal.
Size sight feed glass - inches	$\frac{5}{8} \times 2\frac{3}{4}$	$\frac{3}{4} \times 2\frac{3}{4}$	$\frac{3}{4} \times 2\frac{3}{8}$	$\frac{3}{4} \times 2\frac{3}{4}$	$\frac{1}{2} \times 3\frac{1}{4}$	$\frac{3}{4} \times 3\frac{1}{4}$
Size gauge glass - - inches	$\frac{5}{8} \times 2\frac{3}{4}$	$\frac{3}{8} \times 2\frac{3}{4}$	$\frac{5}{8} \times 3\frac{3}{4}$	$\frac{3}{8} \times 4\frac{1}{4}$	$\frac{3}{4} \times 7\frac{1}{4}$	$\frac{3}{4} \times 8\frac{3}{4}$
Shank threaded - - inches	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{3}{4}$	$\frac{3}{4}$
Double con'ct'n, finished brass	\$13 30	15 00	20 00	26 75	38 35	60 00
Double con'ction, nickel plated	14 30	16 00	21 35	28 35	40 35	63 35
Single con'ction, finished brass	15 80	17 50	22 50	29 25	40 85	62 50
Single con'ction, nickel plated	16 80	18 50	23 85	30 85	42 85	65 85
Weight - - - - - lbs.	5.2	6.4	7.3	9.2	18.4	19.8

Fig. 4731



THE “SWIFT” DOUBLE CONNECTION SIGHT FEED LUBRICATOR

CLASS F.

Capacity	Pipe thread, inches	For engine cylinder, inches	Brass finished	Nickel plated	Weight, lbs.
$\frac{1}{4}$ pint	$\frac{3}{8}$	Up to 5	\$2 75	\$3 15	2.25
$\frac{1}{2}$ pint	$\frac{3}{8}$	5 to 8	3 00	3 40	2.5
$\frac{1}{2}$ pint	$\frac{3}{8}$	8 to 12	3 25	3 65	3
1 pint	$\frac{1}{2}$	12 to 20	4 65	5 30	4.5
1 $\frac{1}{2}$ pint	$\frac{1}{2}$	12 to 24	5 40	6 05	5.75
1 quart	$\frac{1}{2}$	20 to 30	6 15	6 80	6.5

Fig. 4732



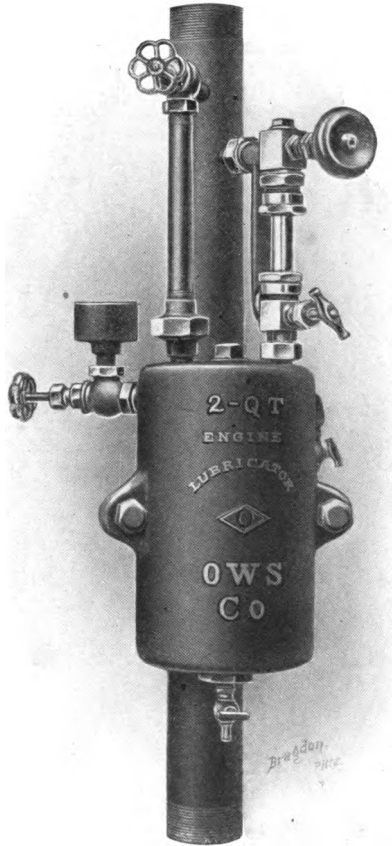
THE “SWIFT” SINGLE CONNECTION SIGHT FEED LUBRICATOR

CLASS F. S. C.

Capacity - - - - -	$\frac{1}{4}$ pint	$\frac{1}{2}$ pint	$\frac{1}{2}$ pint	1 pint	1 $\frac{1}{2}$ pint	1 quart
Pipe thread - - - inches	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$
Brass finish - - - - -	\$3 50	3 75	4 00	6 00	6 75	7 50
Nickel plated - - - - -	3 90	4 15	4 40	6 65	7 40	8 15
Weight - - - - - lbs.	3.25	3.38	3.5	6	7	7.5

THE O. W. S. CO. TWO-QUART ENGINE LUBRICATOR

Fig. 4747



Is designed especially for Drilling and Pumping Engines, but can be used to advantage in any Steam Engine.

For lease work the saving over old style oil cup will pay the difference in a single month, besides insuring perfect lubrication.

Weight, boxed, 47 lbs. Price complete - - - - - \$20 00 each

PARTS	Price
Cast Iron Body or Reservoir - - - - -	\$5 00
Brass Sight Feed complete - - - - -	7 40
U. Bolt and Nuts, each - - - - -	50
Lubricator Glass, each - - - - -	30
2" Pipe, threaded and tapped - - - - -	1 05

DETROIT IMPROVED STANDARD SIGHT FEED LUBRICATORS

FOR STEAM ENGINES, PUMPS, ETC.

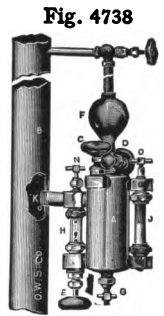


Fig. 4738

Capacity	Pipe thread, inches	Suitable for cylinder	Plain brass	Nickel plated	Weight, lbs.
½ pint	½	Under 10 in. diam.	\$17 00	20 00	8
½ pint	½	10 to 12 inch diam.	22 00	25 00	10.5
1 pint	½	12 to 18 inch diam.	30 00	35 00	13.5
1 quart	¾	18 to 30 inch diam.	45 00	50 00	16
½ gallon	¾	30 and over - - -	60 00	65 00	29
1 gallon	¾	- - - - -	75 00	80 00	34

Fig. 4739



Pint size and larger.

½ and ¼ pint sizes.



"PIONEER" SLIDE TOP GLASS OIL CUP

Fig. 4718

Number - - - - -	000	00	0	1	1½	2	3	4	5	6
Extreme outside diameter of cup, inches	1 ⅜	1 7/8	1 ⅝	1 ½	2 ½	2 ¾	2 11/16	2 11/8	3 ⅝	3 11/8
Extreme height of cup (over all) - inches	2 ¾	2 11/8	3 3/16	3 ¾	4 1/16	4 7/8	4 ¾	5	6	7 ¼
Outside diameter of glass - inches	1	1 1/8	1 ¼	1 ½	1 ¾	2	2 ¼	2 ½	3	3 ½
Height of glass - inches	7/8	1	1 1/8	1 ⅝	1 ¾	2	2 ¼	2 ⅝	3	4
Capacity - ounces	¼	½	5/8	1	1 ½	2 ½	4	5	10	18
Shank pipe thread - inches	1/8	1/8	1/8	¼	¼	½	5/8	¾	1	1 ½
Finished brass - \$	70	75	80	1 00	1 25	1 50	1 90	2 40	3 10	4 00
Nickel plated -	80	85	95	1 20	1 50	1 75	2 20	2 75	3 50	4 50



"SENTINEL" SNAP LEVER, SIGHT FEED GLASS OIL CUP

Fig. 4718-A

LEVER UP

Number - - - - -	0	1	1½	2	3	4	5	6
Extreme outside diam. cup - inches	1 ⅝	2 ⅝	2 11/8	2 ¾	2 11/8	2 11/8	3 ⅝	3 11/8
Extreme height of cup, over all, (lever up) - inches	5 1/16	5 9/16	5 11/8	6 ¼	6 ¾	7 1/16	8 5/16	9 ½
Outside diameter of glass - inches	1 ¼	1 ½	1 ¾	2	2 ¼	2 ½	3	3 ½
Height of glass - inches	1 1/8	1 ⅝	1 ¾	1 ¾	2 ½	2 ⅝	3	4
Shank pipe thread - inches	1/8	¼	¼	5/8	5/8	5/8	1	1 ½
Capacity - ounces	5/8	1	1 ½	2 ½	4	5	10	18
Finished brass - \$	3 00	3 25	3 50	3 75	4 25	5 25	7 25	9 25
Nickel plated -	3 50	3 75	4 00	4 25	4 75	5 75	8 00	10 25

Fig. 4719



OIL CUPS, ETC.

LUNKENHEIMER'S "ROYAL" SIGHT FEED

GLASS OIL CUP

Number - - - - -	000	00	0	1	1½	2	3	4	5	6
Outside diameter of glass - inches	1	1½	1¾	1½	1¾	2	2½	2¾	3	3½
Height of glass - inches	¾	1	1½	1¾	1¾	1¾	2½	2¾	3	4
Shank, pipe thread - inches	½	½	½	¾	¾	¾	¾	¾	¾	¾
Capacity - ounces	½	½	¾	1	1½	2½	4	5	10	18
Finished brass - - - - -	\$0 95	1 10	1 25	1 50	1 75	2 10	2 55	3 15	3 90	4 80
Nickel plated - - - - -	1 05	1 20	1 40	1 70	2 00	2 35	2 85	3 50	4 30	5 30

Fig. 4725



"CHAMPION" ROD OIL CUP
SUITABLE FOR ALL MOVABLE BEARINGS

No.	Capacity, ounces	Outside diameter, inches	Height of cup closed, inches	Height of cup open, inches	Width, inches	Shank, pipe thread, inches	Price, finished brass	Price, nickel plated	Glasses, each
1	1½	2	3½	4½	1½	¾	\$1 40	1 50	05
2	2½	2½	3¾	4¾	2	¾	2 00	2 20	08
3	5	3	4¾	5¾	2½	¾	2 60	2 80	10
4	12	4	5¾	7¼	4	¾	4 00	4 40	15

Fig. 4722



CROWN INDEX SIGHT FEED OIL CUP

Number - - - - -	0	1	1½	2	3	4	5	6
Outside diam. of glass - inches	1½	1½	1¾	2	2½	2¾	3	3½
Capacity - - - - - ounces	¾	1	1½	2½	4	5	10	18
Pipe thread - - - - - inches	½	¾	¾	¾	¾	¾	¾	¾
Finished brass - - - - - each	\$1 25	1 50	1 75	2 10	2 55	3 15	3 90	4 80
Nickel plated - - - - - each	1 40	1 70	2 00	2 35	2 85	3 50	4 30	5 30

Fig. 4724



PARAGON SIGHT FEED OIL CUP
FOR GASOLINE AND OIL ENGINES

Number - - - - -	1½	2	3	4	5	6	8
Outside diam. of glass - inches	1¾	2	2½	2½	3	3½	4½
Capacity - - - - - ounces	1½	2½	4	5	10	18	32
Pipe thread - - - - - inches	¾	¾	¾	¾	¾	¾	¾
Finished brass - - - - - each	\$2 00	2 80	3 50	4 00	5 40	7 00	14 00
Nickel plated - - - - - each	2 40	3 25	4 10	4 60	6 25	8 20	16 40

Fig. 4717



**CYLINDRICAL GLASS
FOR OIL CUPS**

Number	000	00	0	1	1½	2	3	4	5	6	8
Outside diameter - - inches	1	1½	1½	1½	1¾	2	2¼	2½	3	3½	4¼
Height - - - - inches	7/8	1	1½	1¾	1¾	1¾	2½	2¾	3	4	5
Price - - - - each	\$0 05	05	08	10	10	12	15	25	35	65	1 50
Cork washers - - per dozen	15	18	24	30	36	40	45	50	60	75	1 50

LUNKENHEIMER'S "IDEAL" AUTOMATIC GREASE CUP

Fig. 4723



Number	00	0	1	2	3	4
Extreme outside diameter - - - inches	1¾	1¾	2	2¾	3½	3¾
Extreme height - - - - inches	3¼	4¾	5¼	6½	7½	8¾
Shank. pipe thread - - - - inches	½	½	¾	¾	¾	¾
Capacity (grease) - - - - ounces	1	1	3	6	10	10
Finished brass - - - - each	\$1 50	2 00	2 50	3 20	4 30	6 00
Nickel plated - - - - each	1 75	2 25	2 80	3 60	5 00	6 75

JEWEL AUTOMATIC GREASE CUP

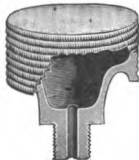
Fig. 4726



Number	00	0	1	2	3	4
Inside diameter - - - - inches	1	1¼	1½	2	2½	3
Pipe thread - - - - inches	½	½	¾	¾	¾	¾
Capacity - - - - ounces	1	1	3	6	10	10
Finished Brass - - - - each	\$0 80	1 00	1 30	1 70	2 30	3 20
Nickel Plated - - - - each	1 00	1 30	1 70	2 20	2 90	3 90

Fig. 4727

REX GREASE CUP, SPUN TOP



Number	6	7	8	9
Inside diameter - - - - inches	1½	1¾	2	2½
Pipe thread - - - - inches	¾	¾	¾	¾
Capacity - - - - ounces	1	1½	3	5
Each - - - -	\$0 55	70	90	1 20

ARCTIC CUP GREASE

In 10 pound pails	per pound.	\$0 12
In 5 pound pails	per pound.	15

BRASS GLOBE AND ANGLE VALVES

STANDARD—SCREWED

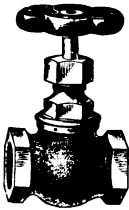
EXTRA HEAVY OR No. 1—SCREWED

Fig. 4617

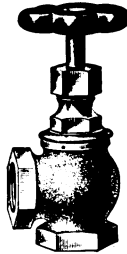
Fig. 4618

Fig. 4620

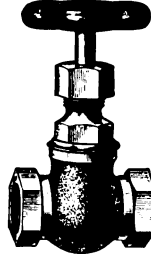
Fig. 4620-A



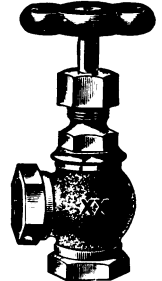
Globe



Angle



Globe



Angle

Sizes - - - - - inches	$\frac{1}{8}$	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$
Standard, figs. 4617, 4618 - - - - -	\$0 72	72	77	1 00	1 26	1 80	2 52
Weight - - - - - lbs.	.45	.45	.6	.9	1.5	2.3	3.2
Extra heavy or No. 1, figs. 4620, 4620-A -	\$1 25	1 25	1 45	1 85	2 50	3 50	5 25
Weight - - - - - lbs.	.5	.5	.7	1 1	1.7	2.7	4
Sizes - - - - - inches	$1\frac{1}{2}$	2	$2\frac{1}{2}$	3	$3\frac{1}{2}$	4	
Standard, figs. 4617, 4618 - - - - -	\$3 50	5 30	10 00	14 40	26 50	36 00	
Weight - - - - - lbs.	4.4	7	11	17	-----	-----	
Extra heavy or No. 1, figs. 4620, 4620-A -	\$7 00	10 50	20 00	27 00	50 00	65 00	
Weight - - - - - lbs.	5.7	9.7	14.5	21	-----	-----	

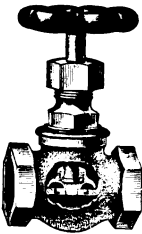
FRINK'S PATENT VALVES

JENKINS' PATENT VALVES

Fig. 4625

Fig. 4625-A

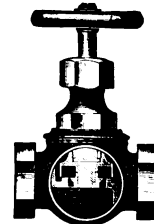
Fig. 4626



Globe



Angle



Globe

Sizes - - - - - inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2	$2\frac{1}{2}$	3
Frink, globe or angle - - - - -	\$0 80	1 00	1 25	1 75	2 50	3 35	4 60	7 00	14 00	20 00
Weight - - - - - lbs.	.6	.65	.7	1.5	2.4	3.2	4.7	7.7	-----	-----
Jenkins, globe or angle - - - - -	\$1 10	1 25	1 60	2 20	2 80	4 00	5 50	8 75	15 75	22 00
Weight - - - - - lbs.	.8	.8	1.4	1.6	2.5	3.3	5	8.3	22	27

DISKS

For all patterns of Frink's and Jenkins' disk valves

Sizes - - - - - inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2	$2\frac{1}{2}$	3	$3\frac{1}{2}$	4
Price - - - - -	\$0 03	04	04	05	06	09	12	18	24	33	45	52
Sizes - - - - - inches	$4\frac{1}{2}$	5	6	7	8	10	12	14	16	18	20	24
Price - - - - -	\$0 60	68	90	98	1 20	1 75	2 25	3 00	4 00	5 00	6 00	9 00

STANDARD BRASS CHECK VALVES

STREAM METAL

HORIZONTAL

Fig. 4635



Screwed

ANGLE

Fig. 4638



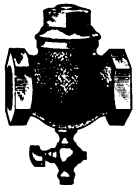
Screwed

Sizes - - - - -	Inches	Stream Metal						
		1/4	1/2	3/4	1	1 1/2	2	
Horizontal, screwed, fig. 4635	- - - - -	\$0 65	65	70	90	1 15	1 60	2 25
Weight	lbs.	- - - - -	- - - - -	.25	.9	1.5	1.6	2.1
Angle, screwed, fig. 4638	- - - - -	\$0 72	72	77	1 00	1 26	1 80	2 52
Weight	lbs.	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -

Sizes - - - - -	Inches	Stream Metal						
		1 1/2	2	2 1/2	3	3 1/2	4	
Horizontal, screwed, fig. 4635	- - - - -	\$3 15	4 75	9 00	13 00	24 00	32 50	- - -
Weight	lbs.	3	5.4	8.9	14.6	- - -	- - -	- - -
Angle, screwed, fig. 4638	- - - - -	\$3 50	5 30	10 00	14 40	26 50	36 00	- - -
Weight	lbs.	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -

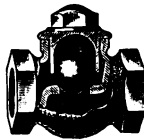
HORIZONTAL

Fig. 4636



With Drip Cock

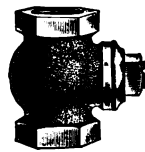
Fig. 4637



With Ball

VERTICAL—Cap at side

Fig. 4640



Screwed

Sizes - - - - -	Inches	Vertical—Cap at side							
		1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
With drip cock, fig. 4636	- - - - -	\$2 15	2 55	3 15	4 05	5 40	- - -	- - -	- - -
With ball, fig. 4637	- - - - -	1 60	2 30	3 10	4 00	6 20	9 40	- - -	- - -
Vertical, screwed, fig. 4640	- - - - -	1 85	2 50	3 25	4 15	5 00	7 25	18 00	25 00
Weight	lbs.	.0	1	1.5	2.2	3.5	6	- - -	- - -

VERTICAL

Fig. 4639



Screwed

Fig. 4643

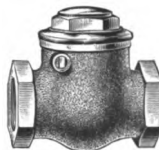


Ball

STRAIGHTWAY SWINGING CHECKS

NEARY

Fig. 4642



PRATT & CADY

Fig. 4646



Sizes - - -	Inches	Straightway Swinging Checks											
		1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	3 1/2	4
Vertical, screwed, fig. 4639	- - -	\$0 72	77	1 00	1 26	1 80	2 52	3 50	5 30	10 00	14 40	26 50	36 00
Vertical ball, fig. 4643	- - -	- - -	.4	.5	.8	1.5	1.7	2.4	3.7	8.9	14.5	- - -	- - -
Weight	lbs.	.25	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
Neary swinging check, fig. 4642	- - -	\$1 25	1 30	1 50	1 75	2 25	3 25	4 25	6 25	12 00	20 00	- - -	- - -
Pratt & Cady, fig. 4646	- - -	1 25	1 30	1 50	1 75	2 25	3 25	4 25	6 25	12 00	20 00	- - -	- - -
Weight	lbs.	- - -	- - -	.8	1.4	1.8	3	4.3	6.2	11.8	- - -	- - -	- - -

EXTRA HEAVY OR No. 1 BRASS CHECK VALVES

HORIZONTAL
Fig. 4645



Screwed

STEAM METAL

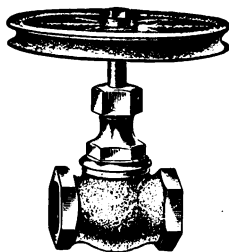
ANGLE
Fig. 4645-B



Screwed

Sizes - inches	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$	4
Horizontal and angle, screwed	\$1 10	1 30	1 65	2 20	3 00	4 75	6 25	9 50	18 50	25 00	47 00	60 00
Weight - lbs.	-----	.5	.6	1	1.7	2.5	3.8	6.5	13	21	-----	-----

Fig. 4619

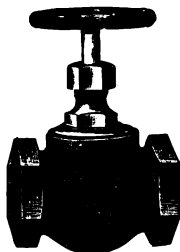


GLOBE VALVE

WITH LARGE GROVED WHEEL

Sizes - - - - - inches	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2
Brass - - - - - each	\$4 00	5 00	7 00
Iron Body - - - - - "	4 50	5 50	7 50

GLOBE
Fig. 4900



Screwed

STANDARD IRON BODY VALVES
BRASS MOUNTED

Sizes - - - - inches	$\frac{3}{4}$	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$
Iron body, screwed, globe or angle - - - - -	-----	\$2 25	2 75	3 50
All iron, screwed, not illustrated, globe or angle -	-----	5 70	6 00	6 60
Weight - - - - - lbs.	-----	3.4	3.9	4.3

Sizes - - - - inches	2	2 $\frac{1}{2}$	3
Iron body, screwed, globe or angle - - - - -	5 40	7 35	9 80
All iron, screwed, not illustrated, globe or angle -	7 50	9 40	12 50
Weight - - - - - lbs.	10.8	15.8	23.5

ANGLE
Fig. 4903



Screwed

HORIZONTAL
Fig. 4923



Screwed

STANDARD IRON BODY CHECK VALVES

HORIZONTAL AND ANGLE, WITH BRASS CAP

Sizes - inches	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3
Horizontal and angle, screwed	\$1 50	2 20	2 65	3 60	6 50	8 90
Weight - lbs.	-----	-----	-----	8	13	18.6

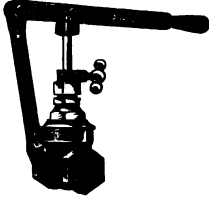
ANGLE
Fig. 4931



Screwed

BRASS GATE VALVES—BURNHAM'S
QUICK OPENING WITH SLIDING STEM AND LEVER

Fig. 4852



Sizes - - - inches	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	2	$2\frac{1}{2}$	3
Each - - - - -	\$2.50	3.00	4.00	5.00	7.00	10.00	19.00	25.00
Weight - - - - lbs.	--	4.4	5.5	---	---	10.6	16	---

IRON COCKS

SQUARE AND FLAT HEAD

Fig. 4983



Square head

Fig. 4984



Flat head

No. 1—HEAVY PATTERN

Sizes - inches	½	¾	1	1¼	1½	2	2½	3	3½	4	5	6
Weight - lbs.	1.5	2.1	4.2	5	9	14	20	29	-----	70	-----	-----
All iron, square or flat head - - -	\$1 15	1 25	1 75	2 10	2 80	3 65	6 50	9 00	16 75	22 50	45 00	62 00
With brass washer - - -	1 25	1 40	2 00	2 45	3 20	4 15	7 25	10 00	18 75	26 00	51 00	70 00
With brass plug - - -	1 70	2 25	2 80	3 85	5 60	7 00	13 25	19 00	42 00	56 00	98 00	133 00
With brass plug and washer - -	1 80	2 40	3 05	4 20	6 00	7 50	14 00	20 00	44 00	59 50	104 00	141 00

Fig. 4985



Square head

Fig. 4986



Flat head

No. 2—REGULAR PATTERN

Sizes - inches	¾	1	1¼	1½	2	2½	3	3½	4	5	6		
Weight - lbs.	-----	1.1	1.6	2.4	4.3	6	10	17	27	-----	-----	-----	
All iron, square or flat head -	\$0 85	90	1 05	1 30	1 60	1 95	2 70	4 40	6 75	12 00	15 50	32 00	45 00
With brass washer - - -	-----	1 00	1 20	1 55	1 95	2 35	3 20	5 15	7 75	14 00	19 00	38 00	53 00
With brass plug - - -	1 25	1 30	1 60	1 90	2 65	3 75	5 25	8 75	13 00	27 50	36 50	67 00	94 00
With brass plug and washer -	-----	1 40	1 75	2 15	3 00	4 15	5 75	9 50	14 00	29 50	40 00	73 00	102 00

Fig. 4987



ROUND WAY

Sizes - inches	2	3
Weight - lbs.	25	-----
With iron nut and washer - - -	\$8 50	-----
With iron nut and brass washer - - -	9 00	18 25
With brass plug, nut, and washer - - -	13 50	27 00

REVISED CLASSIFICATION AND PRICE LIST.

Adopted June 5, 1907.

MALLEABLE IRON FITTINGS

FOR STEAM, GAS AND WATER.

CLASS	A	B	C
Price, per pound, black - -	.40	.20	.12
Price, per pound,galvanized-	.50	.28	.19
Elbows - - - - -	$\frac{1}{8} \times \frac{1}{8}$ $\frac{1}{4} \times \frac{1}{8}$ $\frac{3}{8} \times \frac{1}{8}$	$\frac{1}{4} \times \frac{1}{4}$ $\frac{3}{8} \times \frac{1}{4}$ $\frac{1}{2} \times \frac{1}{2}$ $\frac{3}{8} \times \frac{3}{8}$ $\frac{1}{2} \times \frac{1}{2}$ $\frac{1}{2} \times \frac{3}{8}$	$\frac{3}{4}$ and larger * $1\frac{1}{4}$ and larger * $2\frac{1}{2}$ and larger
Elbows, right and left - - -	$\frac{1}{4}$ and $\frac{3}{8}$	$\frac{1}{2}$, $\frac{3}{4}$ and 1 $\frac{1}{4}$ to 2 inclusive	
Elbows, 45° - - - - -		$\frac{1}{4}$ and $\frac{3}{8}$	
Elbows, Street - - - - -		$\frac{1}{2}$ and $\frac{3}{4}$ $\frac{3}{4} \times \frac{1}{2}$ and $1 \times \frac{3}{4}$	1 and larger
Elbows, Side Outlet - - - -		All Sizes	
Elbows, drop - - - - -		All Sizes, Reducing and Straight	
Tees - - - - -	$\frac{1}{8} \times \frac{1}{8}$ $\frac{1}{8} \times \frac{1}{4}$ $\frac{1}{4} \times \frac{1}{8}$ $\frac{3}{8} \times \frac{1}{8}$	$\frac{1}{4} \times \frac{1}{4}$ $\frac{3}{8} \times \frac{3}{8}$ $\frac{1}{4} \times \frac{3}{8}$ $\frac{3}{8} \times \frac{1}{4} \times \frac{1}{4}$ $\frac{3}{8} \times \frac{1}{4}$ $\frac{3}{8} \times \frac{1}{8} \times \frac{3}{8}$	$\frac{1}{2}$, and $\frac{1}{4}$ Reducing $\frac{3}{4}$ and larger
Tees, street - - - - -		$\frac{3}{4}$ and $1 \times \frac{3}{4} \times 1$	1 and larger
Tees, Four-way - - - - -		All sizes	
Tees, drop - - - - -		All Sizes, Straight and Reducing	
Straight Crosses - - - - -		$\frac{1}{4}$ to 1 inclusive	$1\frac{1}{4}$ and larger
Reducing Crosses - - - - -		1 and Smaller	* $1\frac{1}{4}$ and larger
Y Bends - - - - -		All Sizes	
Return Bends - - - - -	$\frac{1}{4}$	$\frac{3}{8}$ to 1 inclusive	$1\frac{1}{4}$ and larger
Return Bends, Right and Left	$\frac{3}{8}$ and $\frac{1}{2}$	$\frac{3}{4}$ and larger	
Couplings, R. H. - - - - -	$\frac{1}{8}$	$\frac{1}{4}$ to $\frac{3}{4}$ inclusive	1 and larger
Couplings, R. and L. - - - -	$\frac{1}{8}$	$\frac{1}{4}$ to $\frac{3}{4}$ inclusive	1 and larger
Couplings, Reducing - - - -	$\frac{1}{4} \times \frac{1}{8}$ $\frac{3}{8} \times \frac{1}{8}$ $\frac{1}{2} \times \frac{1}{8}$	$\frac{3}{8} \times \frac{1}{4}$ to $1 \times \frac{3}{4}$ inclusive	$1\frac{1}{4}$ and larger
Caps - - - - -	$\frac{1}{8}$	$\frac{1}{4}$ to 1 inclusive	$1\frac{1}{4}$ and larger
Locknuts - - - - -	$\frac{1}{8}$	$\frac{1}{4}$ to $1\frac{1}{4}$ inclusive	$1\frac{1}{2}$ and larger
Extension Pieces - - - - -		All Sizes	
Waste Nuts - - - - -		All Sizes	
Chandelier Hooks - - - - -		All Sizes	
Wall Plates - - - - -		All Sizes	
Pump Rod Couplings - - - -	$\frac{3}{8}$, $\frac{7}{8}$ \times $\frac{7}{16}$, $\frac{7}{16}$	$\frac{1}{2}$ and $\frac{3}{4}$	

Fittings in Class C having one or more outlets smaller than $\frac{3}{4}$ will be charged in Class B.
 Above prices on Galvanized Fittings are for Standard Sizes only. Other sizes will be made to order at a special price according to quantity ordered.
 The run of Tees, (Bullheads), gives the size for the purpose of classification, and the outlet being larger does not change it.

IN ORDERING BE PARTICULAR TO MENTION BEADED OR PLAIN.

MALLEABLE IRON UNIONS

Fig. 4405



Fig. 4408



Fig. 4409



Sizes - - - - inches	½	¾	1	1¼	1½	2	2½	3	3½	4		
Unions, fig. 4405 - - -	\$0 18	20	22	27	33	46	58	75	1 55	2 10	3 65	4 35
Unions, fig. 4405, galv'zd.	27	30	33	40	50	70	90	1 15	2 35	3 15	5 50	6 50
"American," } black - -	20	24	28	35	40	56	80	95	2 00	2 75	-----	-----
fig. 4408 } galvanized	24	28	35	46	55	78	1 12	1 35	2 90	3 75	-----	-----
} tinned - -	30	33	45	55	65	90	1 40	1 55	-----	-----	-----	-----
"Keystone," } black - -	20	24	28	35	40	56	80	95	-----	-----	-----	-----
fig. 4409 } galvanized	24	28	35	46	55	78	1 12	1 35	-----	-----	-----	-----
} tinned - -	30	33	45	55	65	90	1 40	1 55	-----	-----	-----	-----
Weight - - - - lbs.	.2	.27	.5	.72	.94	1.4	1.8	2 8	3.5	5	7.8	5.8

Fig. 4416



CAST IRON FLANGE UNIONS

PLAIN OR LIGHT PATTERN, Fig. 4416

Fig. 4414



With lip

Sizes - - - - inches	½	¾	1	1¼	1½	2	2½	3	3½
Diameter of flanges, inches	2 1/8	3 1/8	3 1/2	3 3/8	4 1/8	5 1/8	6 1/8	6 3/4	7 1/4
Number of bolts in each -	3	3	3	4	4	4	4	4	4
Weight - - - - lbs.	-----	1.9	2.1	2.5	3.7	6	7	9.5	11.5
Black - - - - each	\$0 40	46	52	64	78	1 00	1 25	1 50	1 80
Galvanized - - - - "	80	92	1 04	1 28	1 56	2 00	2 50	3 00	3 60

Sizes - - - - inches	4	4½	5	6	7	8	9	10	12
Diameter of flanges, inches	7 1/8	8 1/2	9 1/8	10	11 1/8	12 1/2	13 1/4	15 1/8	17 1/4
Number of bolts in each -	4	5	5	6	7	8	9	10	12
Weight - - - - lbs.	15.5	19	23.5	28.5	35	45	57	62	118
Black - - - - each	\$2 10	2 70	3 15	3 95	5 50	7 00	10 00	11 50	16 00
Galvanized - - - - "	4 20	5 40	6 30	7 90	11 00	14 00	20 00	23 00	32 00

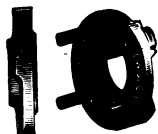
FLANGE UNIONS, WITH LIP, Fig. 4414

Sizes - - - - inches	½	¾	1	1¼	1½	2	2½	3	3½
Diameter of flanges, inches	3 1/8	3 3/8	3 3/4	4	4 3/8	5 3/8	6	6 3/4	7 3/8
Number of bolts in each -	4	4	4	4	4	4	4	4	4
Weight - - - - lbs.	-----	-----	2.8	3.8	5.3	7.3	10	11.5	15.3
Black - - - - each	\$0 60	75	90	1 00	1 20	1 50	1 75	2 00	2 75
Galvanized - - - - "	1 00	1 25	1 50	1 65	2 00	2 50	2 90	3 35	4 55

Sizes - - - - inches	4	4½	5	6	7	8	9	10	12
Diameter of flanges, inches	8 3/8	8 7/8	9 3/8	10 3/4	11 3/8	13 3/8	14 3/4	15 3/4	18
Number of bolts in each -	4	5	5	6	7	8	9	10	12
Weight - - - - lbs.	19	23.5	29	36	46	50	80	100	140
Black - - - - each	\$3 00	3 50	4 00	5 00	7 00	10 00	15 00	17 50	20 00
Galvanized - - - - "	5 00	5 85	6 65	8 35	11 65	16 65	25 00	29 00	34 00

CAST IRON FLANGE UNIONS

OIL COUNTRY
PATTERN
Fig. 4502



FIVE BOLT
Fig. 4500
O.W.S. Co.



Sizes - - - - - inches	1½	2	2½	3	3½	4	5	6
Oil country pattern - - - - -	4 bolt \$1 20	4 bolt 1 50	4 bolt 1 75	4 bolt 2 00	5 bolt 2 75	5 bolt 3 00	5 bolt 4 00	6 bolt 5 00
Weight - - - - - lbs.	6	7.5	10.5	13	23	25	27	33
S. P. pattern - - - - -		5 bolt \$2 50						
Weight - - - - - lbs.		11						
Extra heavy pattern - - - - -		5 bolt \$3 00						
Weight - - - - - lbs.		20						

Fig. 4423

BUSHINGS

Fig. 4424



NOTE.—Bushings reducing but one size, 2½ inches and smaller, are malleable.



Sizes - - inches	¾	1	1¼	1½	2	2½	3	3½
Fig. 4423 - - - - -	\$0 04	04	05	06	07	09	14	21
Faced, fig. 4424 - - - - -	08	09	11	13	17	22	32	48
Weight - - - lbs.	.08	.17	.26	.46	.60	1	1.5	2.2

Sizes - - - - - inches	4	4½	5	6	7	8	9	10	12
Fig. 4423 - - - - -	\$0 50	75	93	1 25	1 87	2 75	3 25	3 75	5 00
Faced, fig. 4424 - - - - -	1 50								
Weight - - - - - lbs.	4.5	6	7	12	13	15	15	18	26

Fig. 4427

PLUGS

Fig. 4428



Sizes - - inches	¼	¾	1	1¼	1½	2	2½	3
Fig. 4427 - - - - -	\$0 02	02	02	03	04	05	07	10
Solid - - - - -	04	04	04	06	08	09	11	15
Weight - - - lbs.	.03	.06	.11	.19	.23	.34	.46	.72
Left hand - - - - -			06	08	09	11	15	
Socket, fig. 4428 - - - - -		04	06	08	09	11	15	

Sizes - - inches	3½	4	4½	5	6	7	8	9	10	12
Fig. 4427 - - - - -	\$0 38	42	65	88	1 20	1 85	2 75	3 25	3 75	5 00
Solid - - - - -	57	63	1 00	1 35	1 80	2 80	4 15	5 00	5 75	7 50
Weight - - - lbs.	2.5	3	3.9	6.5	8.5	11	16	24	30	41

**CASING FITTINGS
CAST IRON**

Sizes	2, 2¼, 2½, 3	3¼	3½, 3¾	4	4¼	4½	4¾	5	5¼, 5½	6¼, 6½	7½	8¼, 8½	9½
Elbows - - - - -	\$1 10	1 35	1 80	2 50	2 50	3 00	3 00	3 50	4 00	7 00	10 00	13 00	20 00
Elbows, reducing - - - - -	1 40	1 75	2 25	3 00	3 00	3 75	3 75	4 35	5 00	8 75	12 50	16 00	25 00
45° Elbows - - - - -	1 60	2 00	2 70	3 75	3 75	4 00	4 00	4 50	5 50	9 00	13 00	16 00	25 00
Tees - - - - -	1 50	2 00	2 50	3 50	3 50	4 00	4 25	5 00	5 50	10 00	15 00	20 00	25 00
Tees, reducing - - - - -	1 85	2 50	3 00	4 35	4 35	5 00	5 25	6 25	6 75	12 50	18 75	25 00	30 00
Crosses - - - - -	2 20	2 70	3 50	5 00	5 00	5 70	6 00	7 00	7 80	14 00	20 00	26 00	40 00
Crosses, reducing - - - - -	2 75	3 30	4 35	6 25	6 25	7 00	7 50	8 75	9 70	17 50	25 00	32 00	50 00
Ys - - - - -	3 25	4 50	6 00	8 00	8 00	9 00	9 00	10 00	12 00	17 00	25 00	- - -	- - -
Return bends, close - - - - -	3 00	4 00	5 00	6 00	6 50	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
Return bends, open - - - - -	3 75	4 50	5 75	8 00	8 00	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
Flange unions - - - - -	2 25	2 75	3 15	4 50	4 50	5 00	5 00	5 50	6 50	8 00	10 00	12 00	15 00
Reducers - - - - -	1 20	1 50	2 00	2 75	2 75	3 00	3 00	3 50	4 00	8 00	10 00	12 00	15 00
Caps - - - - -	80	1 10	1 30	1 60	1 60	2 00	2 00	2 15	2 35	4 00	4 35	6 00	7 25
Locknuts - - - - -	50	70	95	1 25	1 25	1 35	1 35	1 50	1 90	2 50	3 50	4 00	4 50
Bushings - - - - -	60	80	1 00	1 50	1 50	1 85	1 85	2 00	2 50	3 75	5 50	6 50	7 50
Plugs - - - - -	50	75	85	1 35	1 35	1 75	1 75	2 00	2 40	3 75	5 50	6 50	7 50

For list on Galvanized Casing Fittings, double above list.
NOTE.—Casing fittings, with one or more openings pipe thread, add 25 per cent.



CAST IRON TWO-HOLE CASING BUSHINGS AND ONE AND TWO-HOLE CAPS

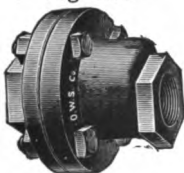
TAPPED FOR TWO-INCH PIPE

Size - - - - - inches	5	5½	5¾	6¼	6½	7¾	8¼	8½	9¾
Bushings, fig. 4467 - - - - -	\$3 25	3 50	3 75	5 75	6 00	6 50	8 50	9 00	10 50
Weight - - - - - lbs.	4	5	6	8	12	15	17	20	25
Caps, fig. 4464 & 4465 - - - - -	3 25	3 50	3 75	5 75	6 00	6 50	8 50	9 00	10 50
Weight - - - - - lbs.	6	9	13	14	18	24	28	32	42

WROUGHT IRON CASING BUSHINGS

Size - - - - - inches	5½ x 5	5¾ x 5	5¾ x 5¾	6¼ x 5½	6¾ x 6¼
Price - - - - -	\$4 75	5 00	5 00	6 50	7 75

Fig. 2988



BECKWITH SWING CHECK

Size - - - - - inches	2	3	4
Regular - - - - -	\$4 75	12 00	25 00
Weight - - - - - lbs.	26	49	147
With lead gaskets - - - - -	8 00	15 00	32 00
Weight - - - - - lbs.	41	74	- - -

Fig. 4418



CUSHING'S PATENT FLANGE UNION

Size - - - - - inches	2	2½	3	3¾	4	5	6
Price - - - - -	\$3 50	4 25	6 00	9 00	11 00	14 50	18 00
Weight - - - - - lbs.	7	12	26	44	67	80	101

WROUGHT IRON FITTINGS

Fig. 4433



Close

Fig. 4432



Long

Fig. 4431



Short

NIPPLES—Figs. 4431, 4432, 4433

THREADED RIGHT HAND

RIPPLES

LENGTH IN INCHES			Sizes	PRICES		PRICES OF EXTRA LONG NIPPLES									
Close Fig. 4433	Short Fig. 4431	Long Fig. 4432		Close or Short	Long	Length in inches									
						4	5	6	7	8	9	10	11	12	
¾	1½	2, 2½, 3, 3½	⅛	\$0 04	06	07	08	10	12	14	15	17	18	19	
⅞	1½	2, 2½, 3, 3½	¼	04	06	07	08	10	12	14	15	17	18	19	
1	1½	2, 2½, 3, 3½	⅜	04	06	07	08	10	12	14	15	17	18	19	
1⅛	1½	2, 2½, 3, 3½	½	05	07	08	10	12	14	16	18	20	22	23	
1⅜	2	2½, 3, 3½, 4	¾	06	09	--	11	13	17	18	20	22	24	26	
1½	2	2½, 3, 3½, 4	1	08	13	--	15	18	23	25	28	31	34	36	
1⅝	2½	3, 3½, 4, 4½	1¼	11	17	--	20	24	29	33	36	40	44	47	
1¾	2½	3, 3½, 4, 4½	1½	13	20	--	25	29	36	40	45	50	54	59	
2	2½	3, 3½, 4, 4½	2	18	27	--	32	38	50	54	59	65	72	77	
2½	3	3½, 4, 4½, 5	2½	39	59	--	--	68	90	97	1 06	1 17	1 26	1 35	
2½	3	3½, 4, 4½, 5	3	48	72	--	--	85	1 08	1 20	1 33	1 45	1 58	1 70	
2¾	4	4½, 5, 5½, 6	3½	75	1 05	--	--	--	1 30	1 45	1 60	1 75	1 90	2 05	
3	4	4½, 5, 5½, 6	4	85	1 20	--	--	--	1 52	1 69	1 87	2 05	2 22	2 40	
3	4	4½, 5, 5½, 6	4½	1 25	1 70	--	--	--	2 25	2 50	2 75	2 95	3 17	3 40	
3½	4½	5, 5½, 6, 6½	5	1 55	2 45	--	--	--	2 58	2 83	3 10	3 35	3 60	3 85	
3½	4½	5, 5½, 6, 6½	6	1 85	2 90	--	--	--	3 05	3 35	3 70	4 00	4 30	4 65	
4	5	6	7	3 20	3 60	--	--	--	4 05	4 45	4 90	5 30	5 75	6 15	
4	5	6	8	3 55	4 05	--	--	--	4 55	5 05	5 50	6 00	6 50	7 00	
5	6	8	9	5 25	6 50	--	--	--	--	--	7 10	7 75	8 40	9 00	
5	6	8	10	6 75	8 25	--	--	--	--	--	8 90	9 70	10 40	11 15	
--	--	-----	11	-----	-----	--	--	--	-----	-----	-----	-----	-----	-----	
5	6	8	12	8 00	10 00	--	--	--	-----	-----	10 80	11 75	12 70	13 65	

Nipples made to order from Extra Heavy Pipe at double the lists above.

CASING NIPPLES

Size - - - - inches	3	3 $\frac{1}{4}$	3 $\frac{1}{2}$	3 $\frac{3}{4}$	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$	4 $\frac{3}{4}$	5
Close or short - - - -	\$1 90	1 95	2 30	2 35	2 35	2 40	2 40	2 45	2 55
Long - - - -	2 00	2 10	2 45	2 50	2 50	2 60	2 60	2 70	2 85
6 inches long - - - -	2 05	---	---	---	---	---	---	---	---
7 inches long - - - -	2 10	2 15	2 50	2 60	2 60	2 70	2 70	2 80	2 95
8 inches long - - - -	2 15	2 20	2 60	2 65	2 75	2 80	2 80	2 95	3 10
9 inches long - - - -	2 25	2 30	2 65	2 75	2 80	2 90	2 90	3 05	3 25
10 inches long - - - -	2 30	2 35	2 70	2 85	2 90	3 00	3 00	3 15	3 40
11 inches long - - - -	2 35	2 40	2 80	2 90	3 00	3 05	3 10	3 25	3 55
12 inches long - - - -	2 40	2 50	2 85	3 00	3 10	3 15	3 20	3 35	3 65

Size - - - - inches	5 $\frac{3}{8}$	5 $\frac{5}{8}$	6 $\frac{1}{4}$	6 $\frac{3}{8}$	7 $\frac{1}{8}$	8 $\frac{1}{4}$	8 $\frac{3}{8}$	9 $\frac{1}{8}$	
Close or short - - - -	\$3 00	3 25	3 45	4 50	4 50	5 25	6 45	7 10	----
Long - - - -	3 30	3 50	----	----	----	----	----	----	----
6 inches long - - - -	----	----	3 80	4 80	4 75	5 45	----	----	----
7 inches long - - - -	3 50	3 65	4 00	5 05	5 00	5 70	6 70	7 45	----
8 inches long - - - -	3 65	3 80	4 20	5 30	5 25	5 95	7 00	7 80	----
9 inches long - - - -	3 80	3 95	4 35	5 55	5 45	6 20	7 30	8 15	----
10 inches long - - - -	4 00	4 10	4 55	5 80	5 70	6 45	7 60	8 50	----
11 inches long - - - -	4 15	4 25	4 75	6 05	5 95	6 70	7 90	8 85	----
12 inches long - - - -	4 30	4 40	4 95	6 30	6 20	6 95	8 20	9 20	----

Fig. 4435

Casing substitute nipples, or nipples made of 1/2 ne pipe or tubing, same list as above. Casing nipples over 12 inches long, charge net price of casing and two threads.



WROUGHT IRON SWEDGED NIPPLE

PIPE SIZES

Size - - inches	2x1	2x1 $\frac{1}{4}$	2x1 $\frac{1}{2}$	2 $\frac{1}{2}$ x1 $\frac{1}{2}$	2 $\frac{1}{2}$ x2	3x1	3x1 $\frac{1}{2}$	3x2	3x2 $\frac{1}{2}$	3 $\frac{1}{2}$ x2	3 $\frac{1}{2}$ x2 $\frac{1}{2}$	3 $\frac{1}{2}$ x3
Price - - - -	\$1 15	1 10	1 00	1 25	1 15	2 25	2 00	1 75	1 65	2 00	1 85	1 75
Weight - - lbs.	3.6	3.6	3.6	5.7	5.7	7.5	7.5	7.5	7.5	9.0	9.0	9.0

Size - - inches	4x1	4x2	4x2 $\frac{1}{2}$	4x3	4x3 $\frac{1}{2}$	4 $\frac{1}{2}$ x2	4 $\frac{1}{2}$ x2 $\frac{1}{2}$	4 $\frac{1}{2}$ x3	4 $\frac{1}{2}$ x4	5x2	5x2 $\frac{1}{2}$	5x3
Price - - - -	\$3 75	2 75	2 50	2 25	2 15	3 00	2 85	2 75	2 50	4 00	3 75	3 50
Weight - - lbs.	10.5	10.5	10.5	10.5	10.5	12.5	12.5	12.5	12.5	14.5	14.5	14.5

Size - - inches	5x3 $\frac{1}{2}$	5x4	5x4 $\frac{1}{2}$	6x2	6x2 $\frac{1}{2}$	6x3	6x3 $\frac{1}{2}$	6x4	6x4 $\frac{1}{2}$	6x5	7x4	7x5
Price - - - -	\$3 35	3 25	3 00	5 50	5 25	5 10	5 00	4 75	4 50	4 25	6 75	6 50
Weight - - lbs.	14.5	14.5	14.5	18.8	18.8	18.8	18.8	18.8	18.8	18.8	23.3	23.3

Size - - - - inches	7x6	8x3	8x4	8x6	10x4	10x6	10x8	12x4	12x6	12x8	12x10
Price - - - -	\$6 00	8 50	8 25	7 50	15 00	13 50	12 00	22 00	20 00	18 25	16 75
Weight - - - - lbs.	23.3	28.0	28.0	28.0	60.0	60.0	60.0	72.0	72.0	72.0	72.0

CASING SIZES

Size, inches	Weight, lbs.	Each	Size, inches	Weight, lbs.	Each	Size, inches	Weight, lbs.	Each
4 x3	8	\$4 00	5 $\frac{5}{8}$ x4 $\frac{1}{2}$	12 $\frac{1}{2}$	\$5 00	6 $\frac{5}{8}$ x3	17	\$8 50
4 $\frac{1}{4}$ x2	8 $\frac{1}{2}$	4 75	5 $\frac{5}{8}$ x5	12 $\frac{1}{2}$	5 50	6 $\frac{5}{8}$ x4	17	8 00
5 x2	10	5 00	5 $\frac{5}{8}$ x5 $\frac{3}{16}$	12 $\frac{1}{2}$	7 00	6 $\frac{5}{8}$ x5	17	7 00
5 x3	10	4 50	6 $\frac{1}{4}$ x2	13 $\frac{1}{2}$	6 00	6 $\frac{5}{8}$ x5 $\frac{3}{16}$	17	7 00
5 x3 $\frac{1}{2}$	10	4 50	6 $\frac{1}{4}$ x3	13 $\frac{1}{2}$	5 50	6 $\frac{5}{8}$ x6 $\frac{1}{4}$	17	6 00
5 x4	10	4 00	6 $\frac{1}{4}$ x4	13 $\frac{1}{2}$	5 50	8 $\frac{1}{4}$ x5	24	8 00
5 $\frac{3}{8}$ x2	12 $\frac{1}{2}$	6 50	6 $\frac{1}{4}$ x5	13 $\frac{1}{2}$	5 25	8 $\frac{1}{4}$ x6 $\frac{1}{4}$	24	8 50
5 $\frac{3}{8}$ x3	12 $\frac{1}{2}$	5 50	6 $\frac{1}{4}$ x5 $\frac{3}{16}$	13 $\frac{1}{2}$	5 50	8 $\frac{1}{4}$ x6 $\frac{3}{8}$	24	8 00
5 $\frac{3}{8}$ x5	12 $\frac{1}{2}$	4 00	6 $\frac{1}{2}$ x5 $\frac{3}{8}$	13 $\frac{1}{2}$	6 00	-----	-----	-----
5 $\frac{3}{8}$ x4	12 $\frac{1}{2}$	4 50	6 $\frac{3}{8}$ x2	17	15 00	-----	-----	-----

PIPE CUTTING AND THREADING

Size - - - - - inches	$\frac{1}{8}$	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$	4
Per thread, including cut - - - - -	\$0 06	06	06	06	10	10	15	15	20	35	35	45	50
Size - - - - - inches	4 $\frac{1}{2}$	5	6	7	8	9	10	12	14	15			
Per thread, including cut - - - - -	\$0 75	1 00	1 00	1 10	1 20	2 00	2 50	3 50	6 50	7 50			

CASING AND DRIVE PIPE, CUTTING AND THREADING

Size - - - - - inches	3 & 3 $\frac{1}{4}$	4 $\frac{1}{4}$ & 4 $\frac{1}{2}$	5, 5 $\frac{1}{8}$ & 5 $\frac{3}{8}$	6 $\frac{1}{4}$ & 6 $\frac{3}{8}$	
Per thread, including cut - - - - -	\$0 35	50	1 00	1 15	
Size - - - - - inches	7 $\frac{1}{4}$ & 7 $\frac{3}{8}$	8 $\frac{1}{4}$ & 8 $\frac{3}{8}$	9 $\frac{3}{8}$	8 D P	10 D P
Per thread, including cut - - - - -	\$1 75	2 50	3 50	2 50	3 50

PIPE COUPLING

Fig. 4440



Size of pipe, inches	Outside diameter, inches	Length, inches	Weight, lbs.	Black, each	Galvanized, each	Right and left, black, each
$\frac{1}{8}$	$\frac{1}{8}$	$1\frac{1}{8}$.031	\$0 05	06	07
$\frac{1}{4}$	$\frac{1}{4}$	$1\frac{1}{8}$.046	05	06	07
$\frac{3}{8}$	$\frac{3}{8}$	$1\frac{1}{8}$.078	06	08	08
$\frac{1}{2}$	1	$1\frac{1}{8}$.124	07	10	11
$\frac{3}{4}$	$1\frac{1}{8}$	$1\frac{1}{8}$.25	10	13	15
1	$1\frac{1}{4}$	$1\frac{1}{8}$.455	13	18	20
1 $\frac{1}{4}$	$1\frac{3}{8}$	2 $\frac{1}{8}$.562	17	25	25
1 $\frac{1}{2}$	2 $\frac{1}{8}$	2 $\frac{3}{8}$.8	21	32	30
2	2 $\frac{3}{8}$	2 $\frac{7}{8}$	1.25	28	40	50
2 $\frac{1}{2}$	3 $\frac{1}{8}$	2 $\frac{7}{8}$	1.76	40	55	85
3	3 $\frac{3}{8}$	3 $\frac{1}{8}$	2.63	60	80	1 20
3 $\frac{1}{2}$	4 $\frac{1}{8}$	3 $\frac{3}{8}$	4.	80	1 05	1 60
4	5	3 $\frac{7}{8}$	4.13	1 00	1 40	2 00
4 $\frac{1}{2}$	5 $\frac{1}{2}$	3 $\frac{7}{8}$	4.87	1 50	2 00	8 20
5	6 $\frac{1}{8}$	4 $\frac{1}{8}$	8.44	1 65	2 25	9 00
6	7 $\frac{1}{8}$	4 $\frac{1}{2}$	10.63	2 40	3 25	12 50
7	8 $\frac{1}{8}$	4 $\frac{3}{8}$	11.27	3 25	4 20	13 00
8	9 $\frac{1}{8}$	4 $\frac{7}{8}$	15.15	4 25	5 50	17 00
9	10 $\frac{1}{8}$	5 $\frac{1}{2}$	17.82	5 50	7 00	17 50
10	11 $\frac{1}{8}$	6 $\frac{1}{8}$	27.7	7 50	9 75	23 00
12	13 $\frac{1}{8}$	6 $\frac{3}{8}$	43.18	10 00	13 65	28 00
13	15 $\frac{1}{8}$	6 $\frac{1}{2}$	49.28	12 50	16 50	-----
14	16 $\frac{3}{8}$	6 $\frac{3}{8}$	63.27	18 75	23 85	-----
15	17 $\frac{3}{8}$	6 $\frac{3}{8}$	66.	25 00	30 25	-----

These tables are substantially correct but are subject to slight variations, which may be made without notice.

Fig. 4442

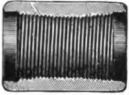
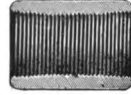


Fig. 4441



COUPLINGS

FOR TUBING, LINE PIPE, AND DRIVE PIPE

With sleeve

Size of tubing, inches	Outside diameter, inches	Length, inches	Weight, pounds	Plain, each	Galvanized, each	Plain, r. and l., each	Galvanized, r. and l., each
1/2	1 5/8	1 5/8	.29	\$0 10	\$0 14	\$0 15	\$0 21
3/4	1 5/8	1 5/8	.41	12	16	18	25
1	1 5/8	2 1/8	.64	15	21	23	31
1 1/4	2 1/8	2 1 3/16	1.10	25	37	38	53
1 1/2	2 3/8	2 1 3/16	1.18	30	46	45	63
2	2 7/8	3 3/4	2.5	40	57	70	98
2 1/2	3 1 5/8	3 3/4	3.12	60	85	1 20	1 70
3	4 1/8	3 3/4	3.85	80	1 15	1 60	2 25
3 1/2	4 3/8	4 1/8	5.	1 30	1 90	2 60	3 65
4	5 1/8	4 3/8	6.5	1 50	2 15	3 00	4 20
4 1/2	5 3/8	4 3 9/16	7.7	2 00	2 85	7 75	9 15
5	6 1/8	4 5/8	11.21	2 40	3 45	8 50	10 50
6	7 1/8	4 7/8	12.	2 80	4 00	9 75	12 00
7	8 1/8	6 5/8	14.75	3 85	5 55	10 00	12 75
8	9 1/8	6 5/8	23.25	4 00	5 80	11 50	15 75
9	10 1/8	6 1 1/8	26.48	5 00	7 25	12 00	16 75
10	11 1/8	6 5/8	29.50	6 00	8 75	14 75	20 25
12	13 1/8	6 5/8	39.5	8 00	11 15	18 25	25 50
13	15 1/8	6 1 1/8	46.	10 00	13 75	- - -	- - -
14	16 1/8	6 5/8	59.75	13 00	17 75	- - -	- - -
15	17 1/8	6 5/8	62.25	20 00	25 00	- - -	- - -

CASING COUPLING WITH SLEEVE

Nominal inside diam. casing, inches	Outside diameter, inches	Length, inches	Weight, pounds	Plain, each	Galvanized, each	R. & L., each.
2	2 3/4	2 9/8	1.31	\$0 16	\$0 23	\$1 70
2 1/2	3	2 9/8	1.5	20	28	1 80
2 3/4	3 1/4	2 9/8	1.62	25	35	2 00
3	3 1/2	2 9/8	1.75	30	42	2 10
3 1/2	3 7/8	3 1 1/8	2.62	35	50	2 50
4	4	3 1 1/8	2.87	40	57	2 60
3 3/4	4 1/4	3 1 1/8	3.06	46	65	3 00
4 1/4	4 1/2	3 1 1/8	3.25	52	73	3 10
4 3/4	4 7/8	3 1 1/8	3.62	60	85	3 70
5	5	3 1 1/8	3.93	68	1 00	3 95
5 1/4	5 1/8	3 1 1/8	4.06	74	1 05	4 55
5 1/2	5 3/8	3 1 1/8	4.93	80	1 15	4 85
5 3/4	5 7/8	3 1 1/8	5.68	90	1 30	5 25
6	6 1/8	3 1 1/8	5.93	1 00	1 40	5 50
5 5/8	6 3/8	4 1/8	6.37	1 20	1 70	6 10
6 1/4	7 1/8	4 1/8	7.93	1 35	1 90	6 45
6 3/8	7 1 1/8	4 1/8	9.68	1 50	2 15	7 10
7 1/4	8 1/8	4 3/8	9.93	1 65	2 35	7 55
7 3/8	8 3/8	4 3/8	14.	1 75	2 50	8 30
8 1/4	9 1/8	4 3/8	15.37	2 25	3 25	9 30
8 3/8	9 3/8	4 3/8	15.93	2 85	3 75	10 25
9 3/8	10 3/8	4 3/8	24.6	3 50	5 00	11 80
10 3/8	11 3/8	6 1/8	27.83	4 50	6 15	13 25
11 3/8	12 3/8	6 1/8	29.75	5 15	6 95	14 25
12 3/8	14	6 1/8	35.	6 75	8 85	16 80
13 3/8	15	6 1/8	42.5	7 60	10 15	18 65
14 3/8	16 1/8	6 1/8	50.	8 75	11 75	21 00
15 3/8	17 1/8	6 1/8	52.5	10 00	13 15	22 25

These tables are substantially correct but are subject to slight variations, which may be made without notice.

MERCHANT PIPE
BUTT AND LAP WELDED
BLACK AND GALVANIZED

Size, nominal inside diameter, inches	Price per foot	Nominal thickness, inches	Nominal weight per foot, lbs.	No. of threads per inch of screw
$\frac{1}{8}$	\$0 05 $\frac{1}{2}$.068	.24	27
$\frac{1}{4}$	05 $\frac{1}{2}$.088	.42	18
$\frac{3}{8}$	05 $\frac{1}{2}$.091	.56	18
$\frac{1}{2}$	08 $\frac{1}{2}$.109	.84	14
$\frac{3}{4}$	11 $\frac{1}{2}$.113	1.12	14
1	16 $\frac{1}{2}$.134	1.67	11 $\frac{1}{2}$
1 $\frac{1}{4}$	22 $\frac{1}{2}$.140	2.24	11 $\frac{1}{2}$
1 $\frac{1}{2}$	27	.145	2.68	11 $\frac{1}{2}$
2	36	.154	3.61	11 $\frac{1}{2}$
2 $\frac{1}{2}$	57 $\frac{1}{2}$.204	5.74	8
3	75 $\frac{1}{2}$.217	7.54	8
3 $\frac{1}{2}$	95	.226	9.00	8
4	1 08	.237	10.66	8
4 $\frac{1}{2}$	1 30	.246	12.49	8
5	1 45	.259	14.50	8
6	1 88	.280	18.76	8
7	2 35	.301	23.27	8
8	2 82	.322	28.18	8
9	3 40	.344	33.70	8
10	4 25	.366	40.00	8
11	4 75	.375	45.00	8
12	5 20	.375	49.00	8
13	-----	.375	54.00	8
14	-----	.375	58.00	8
15	-----	.375	62.00	8

No allowance made for pipe lighter than above weights.

Unless otherwise ordered, black pipe, random lengths, with threads and couplings, will be shipped.

For cut lengths an extra charge will be made above random lengths.

For pipe smoothed on the inside, known as plugged and reamed, an extra charge will be made above regular pipe.

For galvanized pipe an extra charge will be made above black.

For asphalted pipe an extra charge will be made above black.

LARGE O. D. PIPE

PLAIN ENDS

Revised and adopted May 1, 1902

Size, O. D.	$\frac{1}{4}$ -inch thick	$\frac{5}{16}$ -inch thick	$\frac{3}{8}$ -inch thick	$\frac{7}{16}$ -inch thick	$\frac{1}{2}$ -inch thick
14	\$3 85	4.80	5.75	6.65	7.60
15	4 15	5.15	6.15	7.15	8.15
16	4 40	5.50	6.60	7.65	8.70
17	4 70	5.85	7.00	8.15	9.25
18	4 95	6.20	7.40	8.60	9.80
20	5 50	6.90	8.25	9.60	10.95
21	-----	7.25	8.65	10.10	11.50
22	-----	7.60	9.10	10.60	12.10
24	-----	-----	9.95	11.60	13.15
26	-----	-----	11.30	13.15	14.95
28	-----	-----	12.15	14.15	16.15
30	-----	-----	-----	15.20	17.65

This pipe will be shipped in random lengths, plain ends, unless otherwise ordered.

For cut lengths an extra charge above random will be made.

For threaded pipe an extra charge above plain end will be made.

We can thread up to 22 inches. We can thread and couple up to 20 inches.

DRIVE PIPE

DIAMETER, INCHES		Nominal weight per foot, lbs.	Thickness, inches	Number threads per inch	Outside diameter of couplings, inches	Per foot
Nominal, inside	Actual, outside					
3	3½	7.54	.217	8	4 1/8	Prices subject to market changes.
4	4½	10.66	.237	8	5 1/8	
6	6 5/8	18.76	.280	8	7 1/2	
8	8 5/8	28.18	.322	8	9 1/8	
---	---	32	---	8	---	
10	10 3/4	40.06	.366	8	11 7/8	
12	12 3/4	49	.375	8	13 5/8	
14	---	58	.375	8	16 1/8	

LINE PIPE

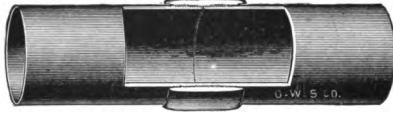
DIAMETER, INCHES		Nominal weight per foot, lbs.	Thickness, inches	Number threads per inch	Outside diameter of couplings, inches	Per foot
Nominal, inside	Actual, outside					
2	2.375	3.61	.154	11½	2 3/4	Prices subject to market changes.
2½	2.875	5.74	.204	8	3 1/2	
3	3.5	7.54	.217	8	4 1/8	
3½	4	9	.226	8	4 3/8	
4	4.5	10.66	.237	10	5 1/8	
4½	5	12.49	.246	8	5 3/8	
5	5.563	14.50	.259	8	6 1/8	
6	6.625	18.76	.280	8	7 1/2	
7	7.625	23.27	.301	8	8 1/8	
8	8.625	28.18	.322	8	9 1/8	
8	8.625	25	.281	8	9 1/8	
10	10.75	40.06	.366	8	11 7/8	
10	10.75	35	.3145	8	11 7/8	
12	12.75	49	.375	8	13 5/8	

TUBING

DIAMETER, INCHES		Nominal weight per foot, lbs.	Thickness, inches	Number threads per inch	Outside diameter of couplings, inches	Per foot
Nominal, inside	Actual, outside					
1	1.315	1.67	.134	11½	1 5/8	Prices subject to market changes.
1¼	1.66	2.24	.140	11½	2 1/8	
1½	1.9	2.68	.145	11½	2 3/8	
2	2.375	4.5	.1935	11½	2 7/8	
2	2.375	4	.1725	11½	2 3/8	
2½	2.875	5.74	.204	11½	3 1/8	
3	3.5	7.54	.217	11½	4 1/8	
3½	4	9	.226	11½	4 3/8	
4	4.5	10.66	.237	10	5 1/8	
6	6.625	18.76	.280	8	7 1/2	

Flush joint drive pipe, line pipe, or tubing of any of the sizes mentioned, to order.

Fig. 1505



LAP-WELDED CASING

WITH COUPLING JOINT

DIAMETER, INCHES			Nominal weight per foot	Thickness, inches	No. of Threads per inch	Outside diameter of couplings, inches	Price per foot
Nominal	Internal	External					
2	2.06	2½	2.22	.095	14	2¾	\$0 23
2½	2.282	2½	2.82	.109	14	3	29
2½	2.532	2¾	3.13	.109	14	3½	32
2¾	2.782	3	3.45	.109	14	3½	35
3	3.01	3½	4.10	.120	14	3¾	41
3½	3.26	3½	4.45	.120	14	4	45
3½	3.51	3¾	4.78	.120	14	4½	48
3¾	3.732	4	5.56	.134	14	4½	56
4	3.982	4½	6.00	.134	14	4¾	60
4½	4.218	4½	6.36	.141	14	5	64
4½	4.094	4½	9.38	.203	14	5	1 00
4½	4.468	4¾	6.73	.141	14	5¼	68
4½	4.344	4¾	9.39	.203	14	5¼	1 00
4¾	4.704	5	7.80	.148	14	5½	78
5	4.954	5½	8.20	.148	14	5½	82
5	4.867	5½	9.86	.191	14	5½	1 00
5	4.753	5½	12.80	.248	11½	5½	1 30
5	4.65	5½	15.88	.300	11½	5½	1 50
5¼	5.187	5½	8.62	.156	14	6¼	87
5¼	5.042	5½	12.49	.229	11½	6¼	1 30
5½	5.688	6	10.46	.156	14	6½	1 05
5½	5.594	6	12.04	.203	11½	6½	1 20
5½	5.560	6	14.20	.220	11½	6½	1 40
5½	5.457	6	16.70	.271	11½	6½	1 60
6½	6.280	6½	11.58	.172	14	7½	1 16
6½	6.219	6½	13.32	.203	14-11½	7½	1 35
6½	6.149	6½	17.02	.238	11½	7½	1 70
6½	6.640	7	12.34	.180	14	7½	1 24
6½	6.503	7	17.51	.248	11½-10	7½	1 75
7½	7.265	7½	13.55	.180	14	8½	1 36
7½	7.617	8	15.41	.191	11½	8½	1 55
7½	7.482	8	20.17	.259	11½	8½	2 10
8½	8.265	8½	16.07	.180	11½	9½	1 61
8½	8.167	8½	20.10	.229	11½	9½	2 00
8½	8.082	8½	24.38	.271	11½-8	9½	2 40
8½	8.640	9	17.60	.180	11½	9½	1 76
9½	9.577	10	21.90	.211	11½	10½	2 20
10½	10.594	11	26.72	.203	11½	11½	2 68
11½	11.594	12	30.35	.203	11½	12½	3 05
12½	12.457	13	33.78	.271	11½	14	3 38
13½	13.432	14	42.02	.284	11½	15	----
14½	14.416	15	47.66	.292	11½	16½	----
15½	15.416	16	51.47	.292	11½	17½	----

The Sleeve Coupling is used on casing, line pipe and tubing. The threads on the tube and in the coupling are cut to the same taper. The sleeve protects the threads of the couplings and guides the end of the tube. The last thread on the tube is nearly as deep as the first, and the tube is weakest and most liable to break at the last thread.

GALVANIZED CASING

Per pound extra, net ----- \$----

LINE PIPE, TUBING, AND CASING

SLEEVE COUPLING FOR TUBING OR LINE PIPE

Fig. 1510



Taper threads

The sleeve coupling is used on casing, line pipe, and tubing. The threads on the tube and in the coupling are cut on a taper. The sleeve protects the threads of the couplings and guides the end of the tube.

Tubing furnished with the joint patented February 21, 1899, overcomes a difficulty that has never before been accomplished, viz., a joint that prevents vibration in the threads, removing all liability of breaking at the threads, and dropping.

The couplings are 5 inches long, with a sleeve at each end 1 inch long, turned to an exact gauge.

The outside of the tubing on which this coupling is to be placed is $\frac{1}{8}$ inch larger than the regular size.

Above the threads the tubing is turned off 1 inch in width, to an exact gauge, the result being that when the tubing is screwed into the coupling the threads fit into each other the entire length, and the turned parts, fitting closely (metal to metal), make an absolutely tight and perfect joint.

No vibration can reach the threads. They are only required to sustain the weight.

If the tubing has to be cut and rethreaded, the metal beyond the threads, for 1 inch in width, must be filed off to fit the sleeve in the coupling. This can be done in a few moments.

Unless filed off beyond the threads, it will be impossible for the threads to enter far enough into the coupling to make a proper joint.

Threads, both on the tubing and in the coupling, are made to a taper of $\frac{3}{8}$ inch to the foot, consequently they fit closely into each other the entire length.

The threads in the coupling and on the tubing are standard. Any fitting can be used with either.

The tubing is made of the best material, weighs $4\frac{1}{2}$ lbs. to the foot, is hammer tested under 2,500 lbs. pressure, and carefully inspected.

PATENT TUBING JOINT

Fig. 1511



Taper threads

(Patented Feb. 21, 1899.)

DRIVE PIPE AND FLUSH JOINT PIPE

Threads on drive pipe are straight, and the ends meet or "butt" in the center of the coupling. This pipe will stand heavy driving.

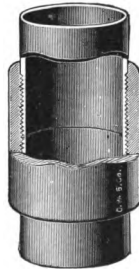
Flush joint drive pipe, tubing, or pipe is made by cutting away portions of the tubes and putting threads thereon. The pipe has the same inside and outside diameters at the joint as at other places, so that it is perfectly flush both inside and out.

A larger size of flush joint pipe can be used in wells than of pipe with couplings, but it is not so strong.

Flush joint pipe can be driven if care is used, but for driving purposes it is better to make it of extra strong pipe.

DRIVE PIPE, COUPLING JOINT PIPE

Fig. 1500



Straight threads

Fig. 1501



Can be driven if light blows are carefully given

INSERTED JOINT FLUSH JOINT

Fig. 1506

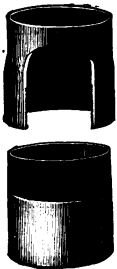
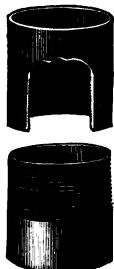


Fig. 1507



INSERTED AND FLUSH JOINT CASING

Inserted joint casing and flush joint casing are sometimes used in oil and gas wells instead of flush joint pipe, being lighter and having more inside space for the tools. It should not be driven.

The "inserted joint casing" is made by cutting a thread on one end and expanding the other and cutting in it an interior thread, so that the end of one piece screws into the end of another.

"Flush joint casing" is made by cutting interior and exterior taper threads on respective ends of the pipe, so that the end of one piece will screw into the other. This joint is not strong, and the casing must be used with great care.

PIPE TRADE CUSTOMS

Every piece of pipe, tubing, casing, line pipe, drive pipe and boiler tube, is carefully examined and tested, but as it is impossible to always detect imperfections, the only guarantee that is ever given is to replace such goods as prove defective. Under no circumstances is the seller responsible for any damages beyond the price of the goods. No charges for labor or expenses required to repair defective goods or occasioned by them will be allowed. If goods are defective, the measure of damages is the price of the defective pieces.

To equalize the prices in different places, goods are sometimes sold "freight allowed to destination" or with a mentioned freight allowance, but this freight allowance is only a discount on the price and is not a contract for delivery; the shipper's responsibility ends when goods are delivered to the transportation company.

For goods lost or damaged in transit, buyers must look to the carrier only.

Shipments by land, river or lake, will be insured only when buyers so instruct.

Ocean shipments are insured for the benefit of consignee and the premium is charged. If buyers do not desire such insurance they should so advise with the order.

Claims for shortage or deductions for erroneous charges must be promptly presented or will not be allowed. Special goods made to specification, where buyer is to inspect, must be inspected and accepted before shipment is made. After shipment is made our responsibility ceases.

Requests for cancellation of orders, calling for odd sizes or cut lengths, will not be considered, if the manufacture of the material has been commenced when the request reaches the mill.

Ordinary merchant pipe is sold in random lengths with threads on both ends and with a coupling on one end of each piece.

X strong, XX strong and hydraulic pipe are sold without threads or couplings, unless threads and couplings are specified, and then an additional charge is made for such threads and couplings.

An extra charge is always made for pipe cut to special lengths.

Pipe "cut to order" is threaded at each end; but no couplings are furnished. If couplings are desired they must be ordered and an extra charge will be made for them.

When pipe is ordered cut to a particular length "with coupling," a coupling is screwed on one end and is measured in the length.

There is no such thing known in the trade as "Double Thick Pipe." When pipe heavier than standard is required, either X strong, XX strong or hydraulic should be ordered, and the thickness of hydraulic pipe must be specified.

Standard weight Casing (the lightest weight) is always furnished on orders unless another weight is specified.

The outside diameter of goods heavier than "Standard" is the same as "Standard," the extra thickness being on the inside, so that the different weights of the same size use the same couplings.

Sheet iron thread protectors are not charged.

Wrought iron thread protectors on line pipe are charged, but if returned, credit will be given at prices charged.

Boiler tubes are sold cut to length without extra charge for cutting.

Boiler tubes are rated by their outside diameter; all other pipe by the nominal inside diameter, but goods heavier than "Standards" are less in actual diameter than in nominal diameter.

Quotations are for immediate acceptance.

Prices are subject to change without notice.

All pipe orders are accepted by manufacturers subject to strikes, accidents and other unavoidable delays.

The time of delivery is never of the essence of a pipe contract.

When shipments are made consigned to our own order, such shipments are for the accommodation of the buyer and are subject to the same rules as if made to the buyer. That is to say, all damages and all losses in transportation must be borne by the buyer. The shipper's claim against the transportation company, if any, will be assigned to the buyer without recourse.

MANILA ROPE FOR WELLS

Fig. 1528



Drilling cable,
hawser laid

Drilling cable sizes, 2½, 2¼, 2½, 2, 1½, 1¼, and 1¼ inches, fig. 1528.
 Sand pump lines, sizes 1½, 1, ¾, ¾, ¾, and ½ inches, fig. 1528.
 Tubing lines, sizes, 2½, 2¼, 2½, 2, 1½ and 1¼ inches, fig. 1528.
 Sucker rod lines, sizes, 1¼, 1½, 1½, and 1¼ inches, fig. 1528.
 Bull ropes, sizes, 3, 2¾, 2½, 2¼, 2½, and 2 inches, fig. 1527.

PLAIN LAID

½ inch and larger..... Base Price
 ¾ inch Rope, advance per pound..... \$0 00½
 ¼ and ⅝ inch rope, advance per pound..... 01
 ⅜ inch rope, advance per pound..... 01½
 Add one cent per pound when cut to order.

BOLT CABLES

Cables made from selected Manila fiber, other-
 wise known as Bolt Ropes, advance over regular
 cables, per pound \$0 02

Fig. 1527



Bull rope,
plain laid

**DIAMETERS AND APPROXIMATE WEIGHTS
HAWSER LAID ROPES**

Size - - - - - inches	½	⅝	¾	7/8	1	1½	1¼	1½	1½	1½	1½	1½	2	2½	2¼	2½
Drilling cables, weight - lbs.	½	⅝	¾	7/8	1	1½	1¼	1½	1½	1½	1½	1½	2	2½	2¼	2½
Sucker rod lines, weight - lbs.	½	⅝	¾	7/8	1	1½	1¼	1½	1½	1½	1½	2	2½	2¼	2½	2½
Sand pump lines, weight - lbs.	½	⅝	¾	7/8	1	1½	1¼	1½	1½	1½	1½	2	2½	2¼	2½	2½

PLAIN LAID

Size - - - - - inches	½	⅝	¾	7/8	1	1½	1¼	1½	1½	1½	1½	2	2½	2¼	2½
Weight - - - - - lbs.	3/8	1/2	5/8	3/4	7/8	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/2	2 3/4	2 1/2	2 1/2

DIAMETER AND APPROXIMATE WEIGHTS OF BULL ROPE, Fig. 1527

Size - - - - - inches	2	2½	2¼	2½	2¾	3
Approximate weight, per foot - - - - - lbs.	1½	1½	1½	2½	2½	3

All manila cordage is sold by weight. Price per pound subject to market quotations.
 STEEL WIRE ROPES—see page 132.

Fig. 2258

BULL ROPE COUPLINGS

Fig. 2260



Common, 2½ and 2¼ inch, fig. 2258. Weight, 6 lbs. - - - - - each, \$0 80
 Common, 2½ and 2¾ inch, fig. 2258. Weight, 7 lbs. - - - - - each, 1 10
 Common, 3 inch, extra heavy, fig. 2258. Weight, 10 lbs. - - - - - each, 2 50
 Rogers' patent, fig. 2260 - - - - - each, 1 75

WIRE ROPE FOR WELLS

Fig. 1526



SAND LINE

Made from special cast steel wire of a high tensile strength, combined with toughness and extra wearing qualities. Each wire is carefully tested to insure uniformity and durability. Sand lines, all sizes; are composed of 6 strands of 7 wires each, or 42 wires in all, laid around a hemp center.

Fig. 1526-A



Size - - - - - inches	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$
Weight, per foot - - - - - lbs.	.22	.30	.39	.50	.62
Breaking strain in tons of 2,000 pounds - - - - -	4.8	6.6	8.4	10	13
Proper working loads in tons of 2,000 pounds - - - - -	1	$1\frac{1}{3}$	$1\frac{3}{4}$	$2\frac{1}{4}$	$2\frac{1}{2}$
Per foot - - - - -	\$0 05 $\frac{1}{2}$	06 $\frac{1}{2}$	07 $\frac{1}{2}$	09	11

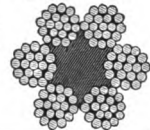
Fig. 1533



TUBING AND CASING LINES

Are composed of 6 strands of 19 wires each, or 114 wires in all, laid around a hemp center. These are more pliable than the ropes used for sand line purposes.

Fig. 1533-A



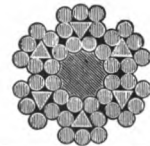
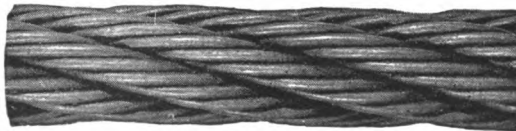
Size - - - - - inches	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$
Breaking strain in tons of 2,000 pounds - - - - -	13.6	19.4	26.	34.	42.	50.
Proper working loads in tons of 2,000 pounds - - - - -	$2\frac{3}{4}$	$3\frac{3}{4}$	$5\frac{1}{4}$	$6\frac{3}{4}$	$8\frac{1}{2}$	10
Approximate weight, per foot - - - - - lbs.	.62	.89	1.20	1.58	2.00	2.50
Per foot - - - - -	\$0 14	18	23	30	38	46

WIRE SUCKER ROD LINE, LEFT TWIST

Size - - - - - inches	$\frac{3}{8}$	$\frac{1}{2}$
Made of 6 strands of 19 wires each, crucible cast steel, per foot - - - - -	\$0 09 $\frac{1}{2}$	11
Made of 6 strands of 25 wires each, crucible steel, patent flattened strand, per foot - - - - -	- - - - -	14 $\frac{1}{2}$

LESCHEN'S PATENT FLATTENED STRAND DRILLING ROPE

Fig. 1534

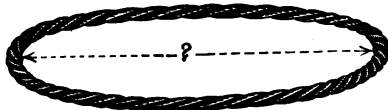


Size - - - - - inches	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$
Approximate weight, per foot, lbs.	.25	.40	.68	.93	1.20	1.64	2.00	2.40
Per foot - - - - -	\$0 07	10	14	20 $\frac{1}{2}$	27 $\frac{1}{2}$	35	45	54
Hawser laid drilling cables for cleaning out wells - - - - -	- - - - -	- - - - -	- - - - -	19 $\frac{1}{2}$	26 $\frac{1}{2}$	34	- - - - -	- - - - -

STEEL WIRE DEAD LINES

The wire dead line is used to attach snatch block to crown block, thus distributing strain over top of derrick.

Fig. 1546 A



Endless

In ordering make sketch as above giving length when doubled.

Fig. 1547



Single

In ordering specify length over all; also size of loop at each end.

Diameter, inches	Endless, Fig. 1546A					Single, Fig. 1547				
	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$	$1\frac{1}{2}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$	$1\frac{1}{2}$
Weight per 100 ft. lbs.	120	158	200	245	355	120	158	200	245	355
Extra length required for splicing, feet - - - -	10	10	12	12	12	10	10	12	12	12
Per foot - - - -	\$0 23	\$0 30	\$0 38	\$0 46	\$0 66	\$0 23	\$0 30	\$0 38	\$0 46	\$0 66
Extra for splicing -	4 00	4 00	4 00	4 50	4 50	4 00	4 00	4 00	4 50	4 50

GALVANIZED THIMBLE FOR WIRE ROPE

Fig. 1535



Diameter of rope	Price	Diameter of rope	Price	Diameter of rope	Price
$\frac{1}{4}$	\$0 08	$\frac{5}{8}$	13	$1\frac{1}{8}$	28
$\frac{5}{16}$	08	$\frac{3}{4}$	15	$1\frac{1}{4}$	33
$\frac{3}{8}$	09	$\frac{7}{8}$	16	$1\frac{3}{8}$	42
$\frac{7}{8}$	10	1	20	$1\frac{1}{2}$	50
$\frac{1}{2}$	11	---	---	---	---

WIRE ROPE SOCKETS

Fig. 1536



Closed

Fig. 1537



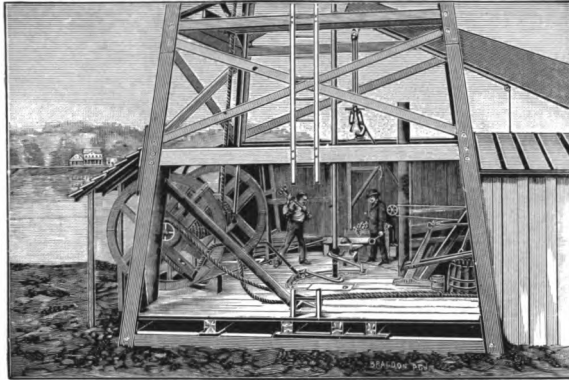
Open

Diameter - - - - inches	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$
Closed, loose - - - - -	\$0 70	85	85	1 10	1 10	1 35	1 65	1 85	2 40	3 30	4 50
Closed, fastened - - - - -	1 60	1 85	2 00	2 25	2 35	2 65	3 15	3 85	4 65	6 15	8 00
Open, loose - - - - -	85	1 00	1 00	1 35	1 35	1 65	2 10	2 50	3 15	4 50	6 10
Open, fastened - - - - -	1 75	2 00	2 15	2 50	2 60	2 95	3 60	4 50	5 40	7 35	9 60

For special tools, used in connection with wire ropes for drilling, see pages 138, 140, 141, 152.

WELL DRILLING TOOLS

Fig. 1265



Interior view of derrick, showing workmen dressing tools, location of forge, bellows, anvil, etc.

A DRILLING OR BORING PLANT FOR THE STANDARD CABLE SYSTEM

In use throughout the American oil fields involves certain factors which may vary to suit local requirements, but under any condition must comprise :

- A derrick or rig - - - - - see pages 6 to 50
- Boiler and engine - - - - - see pages 71 to 102
- Drilling tools and accessories - - - - - see pages 134 to 185
- Drilling cable and sand line - - - - - see pages 131 & 132
- Blacksmiths' tools - - - - - see pages 277 & 279

WOOD CONDUCTOR

Fig. 2285



Size - - - - - inches	8	10	12	13	14
Per foot - - - - -	\$0 25	40	50	55	60
K. D. - - - - - per foot	20	30	40	45	50

THE FOLLOWING LIST IS AN EXAMPLE OF A SIMPLE STANDARD OUTFIT

(RIG NOT INCLUDED)

ARTICLES	Weight, lbs.	ARTICLES	Weight, lbs.
1 boiler, 20 H.P. - - - - -	5,800	1 set tool wrenches - - - - -	450
1 engine, 20 H.P. - - - - -	4,000	1 Barrett jack, No. 1 - - - - -	209
1 belt, 10 in., 5-ply, 90 ft. - - - -	140	1 40 in. bellows - - - - -	150
1 drilling cable, 2 in. x 1,500 ft. - -	2,143	1 150-lb. anvil - - - - -	150
1 wire sand line, $1\frac{7}{8}$ in. x 1,500 ft. - -	470	2 14-lb. sledges, with handles - - -	32
1 bull rope, 2 in. x 85 ft. - - - - -	115	1 ball peen hammer, No. 71 - - - -	2
1 telegraph cord - - - - -	3	1 pair blacksmith tongs - - - - -	5
1 temper screw, $1\frac{7}{8}$ in. with $1\frac{1}{2}$ in. lower parts - - - - -	270	1 tubing or casing line, 2 in. x 240 ft. -	340
1 New Era rope socket, $2\frac{1}{4}$ in. x $3\frac{1}{4}$ in.-7	125	1 set Fairs mall. elevators, $5\frac{3}{8}$ in. - -	70
1 set jars, $5\frac{1}{4}$ in. diam., $2\frac{1}{4}$ in. x $3\frac{1}{4}$ in.-7	300	1 single snatch block, 20 in. - - - -	54
1 auger stem, $3\frac{3}{4}$ in. x 36 ft., $2\frac{1}{4}$ in. x $3\frac{1}{4}$ in.-7 - - - - -	1,400	1 single snatch block hook - - - - -	50
1 spudding bit, 13 in.-80 lb. steel - -	300	1 Chickering sand pump, 4 in., for $5\frac{3}{8}$ in.	80
2 sets drilling bits, 8 in., 6 in. - - -	1,100	1 Morahan sand pump, $5\frac{3}{8}$ in., for 8 in.	140
2 tool gauges, 8 in., 6 in. - - - -	17	1 wrought iron bailer, 5 in. - - - -	175
		1 horn socket - - - - -	125

Total estimated weight, 18,215 pounds.

The estimated value of the foregoing is \$1,625.00, loaded on cars at Pittsburgh. The outfit is adapted to ordinary rock formations, and is capable of drilling twelve to fourteen hundred feet or deeper by the substitution of longer cable and sand line.

It should be observed, however, that the list contains only the absolute necessities, and no provision is made for difficult formations, or for "fishing jobs."

When our correspondents desire us to recommend suitable outfits, we will undertake to do so when furnished with following data:

First—Location. As we have supplied outfits to nearly all habitable parts of the globe, our records will frequently assist in a proper selection of outfit when exact location is known.

Second—What is the extreme depth required?

Third—Distance from surface to first rock.

Fourth—Are there underlying beds of sand or other very soft formations?

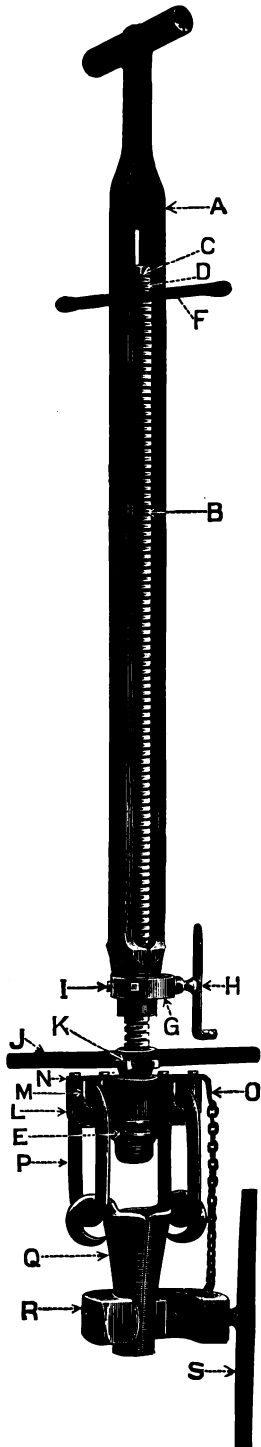
Fifth—Is there ample water supply for feeding boiler and for hydraulic rotary?

Sixth—Is timber available for building rig and derrick?

Seventh—Is fuel abundant? and of what character—coal, wood, gas or oil?

HEAVY PATTERN

Fig. 1554



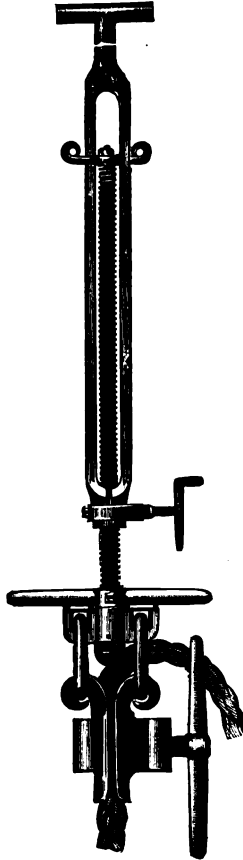
WELL DRILLING TOOLS FOR CABLE SYSTEM

TEMPER SCREWS AND PARTS

REGULAR PATTERN

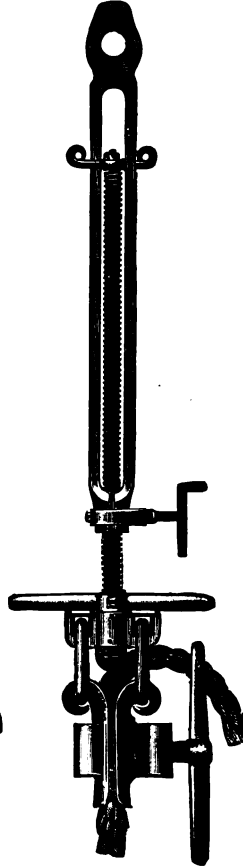
WITH TEE

Fig. 1553



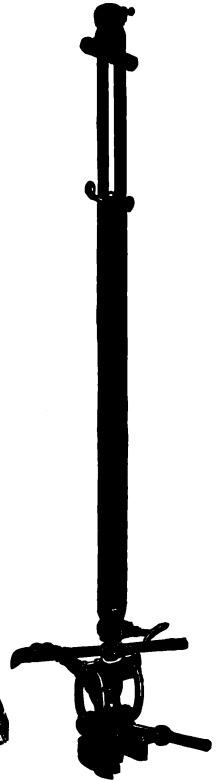
WITH EYE

Fig. 1550



WITH BOX AT EACH END

Fig. 1569



Patented

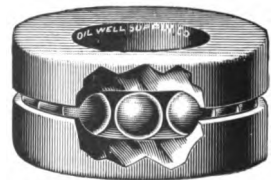
CONE ROLLER BEARING

Fig. 1573



BALL BEARING

Fig. 1563



PRICES OF TEMPER SCREWS

WITH B. B. WASHERS, TOP AND BOTTOM, AND PARTS

COMPLETE			REGULAR PATTERN Figs. 1553-1550						HEAVY PATTERN Fig. 1554			
Size of screw - inches			1½		1¾		1¾		1¾		2	
T or eye to let out, feet inches	Total length of screw, feet inches		Price	Weight lbs.	Price	Weight lbs.	With 1½ lower parts, price	Weight lbs.	Price	Weight lbs.	Price	Weight lbs.
4 0	5	4	\$40 00	224	\$45 00	245	\$42 50	233	-----	-----	-----	-----
4 7	6	0	41 00	232	46 00	256	43 50	244	\$52 50	285	-----	-----
5 0	6	6	-----	-----	47 50	267	45 00	255	55 00	296	-----	-----
5 6	7	0	-----	-----	50 00	-----	-----	-----	57 50	307	-----	-----
6 0	7	6	-----	-----	52 50	-----	-----	-----	60 00	318	-----	-----
4 4	6	0	-----	-----	-----	-----	-----	-----	-----	-----	\$60 00	317
4 10	6	6	-----	-----	-----	-----	-----	-----	-----	-----	62 50	330
5 4	7	0	-----	-----	-----	-----	-----	-----	-----	-----	65 00	343
5 10	7	6	-----	-----	-----	-----	-----	-----	-----	-----	67 50	356
For cone bearing washers add to list			-----	50	-----	-----	50	-----	50	-----	75	-----

If fitted with interchangeable box (Fig. 1559, page 139), add to list \$9.00

Size of screw for - - - - - inches	PARTS (See Fig. 1554, page 136)			
	REGULAR PATTERN		HEAVY PATTERN	
	1½	1¾	1¾	2
A—Frame with T, for screw 5 feet 4 inches	\$12 00	12 50	13 50	-----
A—Frame with T, for screw 6 feet 0 inches	12 50	13 00	14 00	18 50
A—Frame with T, for screw 6 feet 6 inches	13 00	13 50	14 50	20 00
A—Frame with T, for screw 7 feet 0 inches	-----	-----	15 00	21 50
A—Frame with T, for screw 7 feet 6 inches	-----	-----	15 75	22 50
B—Main screw, 5 feet 4 inches long	3 90	4 75	4 75	-----
B—Main screw, 6 feet 0 inches long	4 00	4 90	4 90	5 75
B—Main screw, 6 feet 6 inches long	4 20	5 10	5 10	6 00
B—Main screw, 7 feet 0 inches long	-----	-----	5 30	6 50
B—Main screw, 7 feet 6 inches long	-----	-----	5 50	7 00
C—Nut for main screw	10	10	10	10
D—Upper ball bearing, complete	75	75	75	75
E—Lower ball bearing, complete	1 50	1 50	1 50	2 50
Balls, only	05	05	05	05
Cone bearing, complete	-----	2 50	2 50	4 00
Cones, only	-----	10	10	10
Washers, only (copper)	25	30	30	40
Washers, only (steel)	10	15	15	20
F—Elevator	1 25	1 25	1 25	1 50
G—Yoke	1 75	1 75	1 75	1 75
H—T screw for yoke	1 25	1 25	1 25	1 25
I—Yoke set screws, each	10	10	10	10
J—Cross bar	1 75	1 75	2 00	3 00
K—Cross bar set screws, each	10	10	10	10
L—Mack's patent swivel	4 50	4 50	5 50	5 50
M—Mack's patent link seat	30	30	40	40
N—Link seat cap or plate	15	15	15	15
O—C chain connection, complete	-----	2 50	2 50	2 50
P—Clamp links, per pair	1 50	1 50	1 50	1 50
Q—Rope clamps, per set	5 00	6 00	6 50	6 50
R—C, only	3 75	5 50	6 00	6 00
S—C screw with handle, solid	3 25	3 25	3 75	3 75

Frame with box at each end, for 6-foot screw	\$22 50
Frame with box at each end, for 6-foot 6-inch screw	23 00
Frame with box at each end, for 7-foot screw	24 00
Plugs	4 50
Interchangeable boxes (Fig. 1559, page 139), each	9 00

WELL DRILLING TOOLS

FOR CABLE SYSTEM

TEMPER SCREW CLAMPS FOR DRILLING WITH WIRE ROPE

MACK'S PATENT

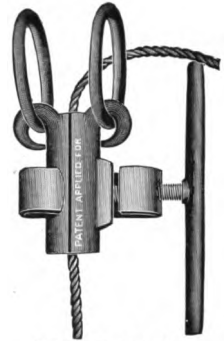
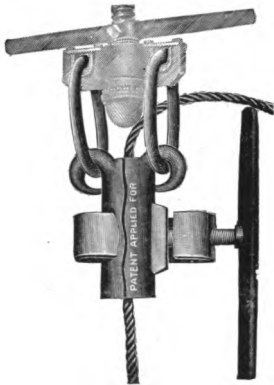
RIGBY'S PATENT

CALIFORNIA STYLE

Fig. 1576

Fig. 1576-A

Fig. 1576-C



Weight 102 lbs.

Weight 125 lbs.

Weight 115 lbs.

Price - - - - \$36 00

Price - - - - \$50 00

Price - - - - \$25 00

WOODSFIELD STYLE

SEELEY

Fig. 1576-D

Fig. 1576-E

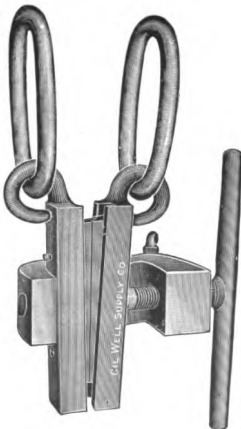


Fig. 1576-D

Weight 115 lbs.

Price - - - \$65 00



Fig. 1576-E

Weight 115 lbs.

Price - - - \$36 00

A full description of cables will be found on pages 131-132.

Drilling cables have been made of manila fiber almost exclusively until the past few years. This material is well adapted to the purpose, owing to its strength and elasticity.

Cables of steel wire are gradually finding favor, especially for "cleaning out" or increasing the depth of completed wells.

The steel cables require special temper screw clamps and rope sockets. We recommend the Mack's patent temper screw clamps and the O. W. S. patent rope socket.

Unless otherwise specified, attachments for manila cable are always furnished.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

**SPEARBECK TEMPER SCREW CLAMP
FOR MANILA ROPE**

Fig. 1570

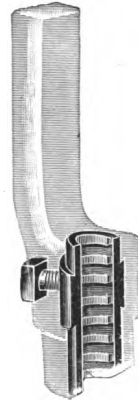


Weight 120 lbs.

Price - - - - - \$36 00

**INTERCHANGEABLE TEMPER
SCREW BOX**

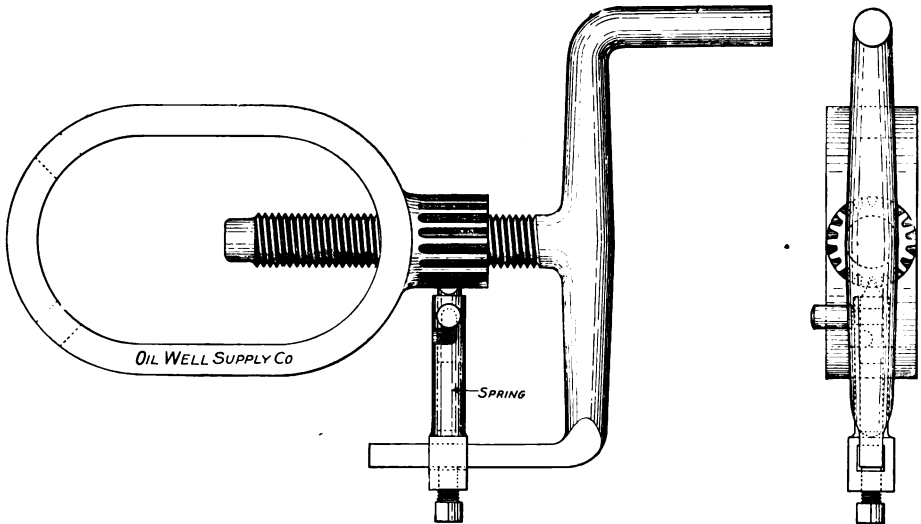
Fig. 1559



For list see page 137

“HOLD FAST” TEE SCREW FOR TEMPER SCREW

Fig. 1560

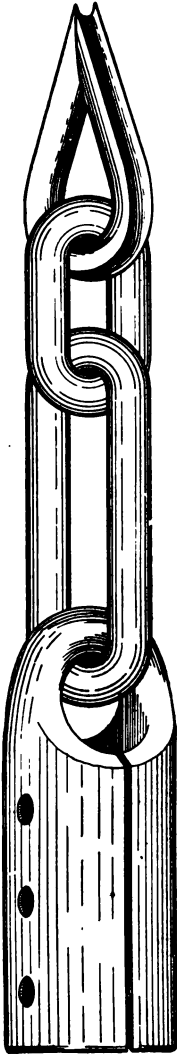


Patented Feb. 13, 1906.

SMITH'S WIRE ROPE CONNECTION

CONNECTION

Fig. 1598



Patented

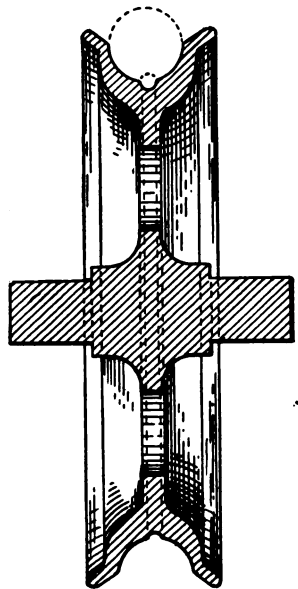
Wire Drilling Cable is rapidly coming into use and this connection seems to overcome the difficulties heretofore encountered on account of the lack of stretch or elasticity in the Wire Rope.

It is customary to use from 150 to 200 feet of Manila Line next to the tools, thus providing ample elasticity.

It is necessary to use a special Crown Pulley with this attachment. The Pulley is provided with a wide groove to carry the connection. This groove is narrowed towards the base to carry the Manila Line and has a shallow trough in the base to carry the Wire Line.

SPECIAL CROWN PULLEY

Fig. 2243



Patented.

Smith's Patent Wire Rope Connection - - - - -	Each	\$17 50
Special Crown Pulley, (weight 430 lbs.) - - - - -	"	26 00

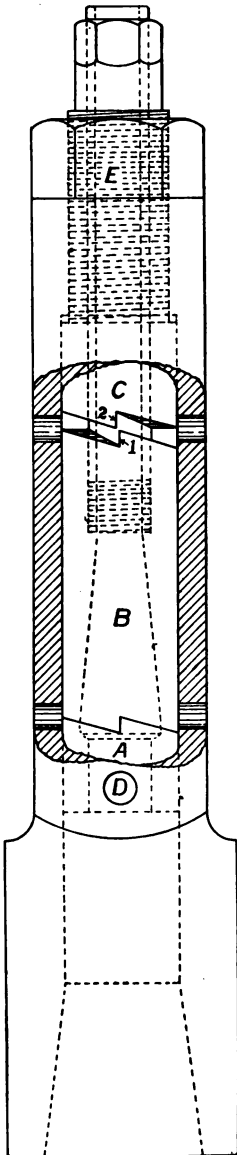
FISHING SOCKET

TO TAKE HOLD OF THE CONNECTION WHEN
LOST IN WELL

Size - - - - -	inches	5 ⁵ / ₈	6 ¹ / ₄	6 ³ / ₈	8 ¹ / ₄
Price - - - - -		\$60 00	65 00	65 00	87 00

**THE ONLY RELIABLE
ROTARY ROPE SOCKET**

Fig. 1577 C



For Use With
Wire Drilling Cable

THE O. W. S. CO. ROTARY SOCKET

PATENTED JUNE 9, 1903

The illustration shows the Socket in sectional form. As the Drilling Cable receives the weight of the tools the upper clutch engages. The weight of the tools causes the cable to unlay or unwind, which changes their radial position while in elevation. As soon as the tools reach the position where the cable is relieved of their weight it springs back carrying the swivel block "B" with it one quarter turn or until lower clutch is engaged. The upper clutch is now ready to engage on receiving the weight of the tools. Thus on every stroke of the walking beam the tools are in a different position, being one quarter of a revolution in advance of the previous stroke.

DIRECTIONS

To connect Socket to cable remove lower block "A" by taking out pin "D." Withdraw swivel block "B," insert cable through hood and connect in swivel block "B" by turning ends of cable back and babbiting. Replace parts and be sure that adjustment is proper for swivel block "B" to unwind one quarter turn when weight of tools is relieved from cable. To make test, drop tools on wrench. If adjustment is needed screw top clutch block "C" to proper position as shown in cut; i. e., with face "1" slightly in advance of face "2" and points slightly apart. Secure thoroughly by jam nut "E."

Prices on application.

WELL DRILLING TOOLS

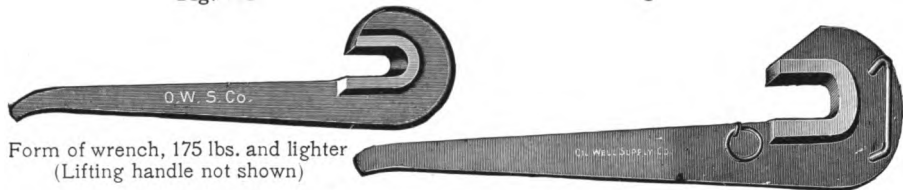
FOR CABLE SYSTEM

TOOL WRENCHES

Two in a set, right and left hand

Fig. 1620

Fig. 1617



Form of wrench, 200 lbs. and heavier

Size of square, inches	2½	2¾	3¼	3½	3¾	4	4	4	4
Weight, each - lbs.	100	135	135	150	150	175	175	200	225
Per set - - - -	\$25 50	28 75	28 75	31 50	31 50	36 50	36 50	39 50	43 50
Size of square - - inches	4½	4½	4½	4½	5	5	5	5	5½
Weight, each - - - lbs.	225	250	275	300	275	300	350	400	450
Per set - - - - -	\$43 50	47 50	52 50	57 00	52 50	57 00	66 50	75 00	83 50

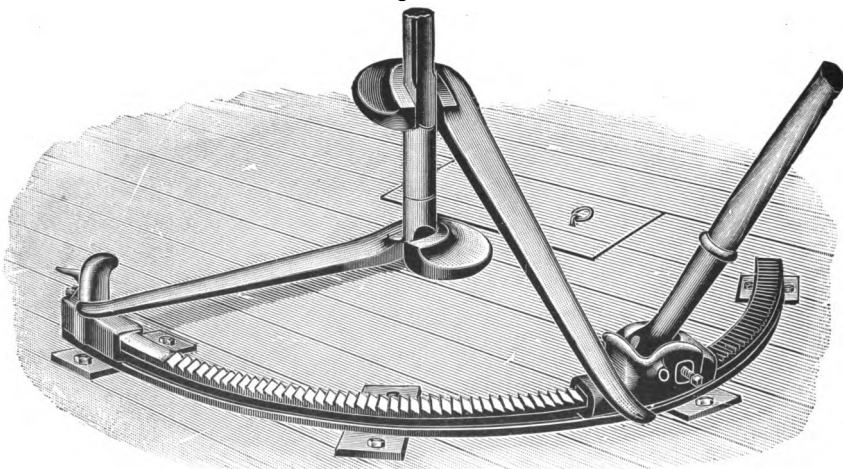
Wrenches under 200 pounds have lifting handles only; 200 pounds and heavier have lifting handles and eyes.

LINERS OR BUSHINGS FOR TOOL WRENCHES

4 x 3½ inches - - - - - per set, \$5 00 | 5 x 4 inches - - - - - per set, \$8 00
 4½ x 4 inches - - - - - per set, 6 50 | 5½ x 4 or 5 inches - - - - - per set, 8 50

BARRETT PATENT OIL WELL JACK

Fig. 1641



For tools with squares under 4 inches, use a No. 1 jack; for 4 inches and over, use a No. 2.

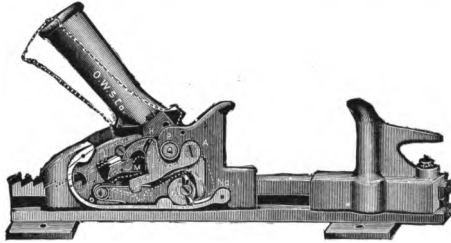
The Barrett oil well jack is a powerful and durable apparatus, which is almost indispensable. It is very easily put in position, and can be removed quickly when not in use. It has almost displaced the wrench circle and bar. With this jack joints can be set up with certainty and unscrewed with ease. Persons not familiar with the jack should be cautious not to apply too much power in setting up joints.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

BARRETT PATENT OIL WELL JACK—No. 1

Fig. 1643

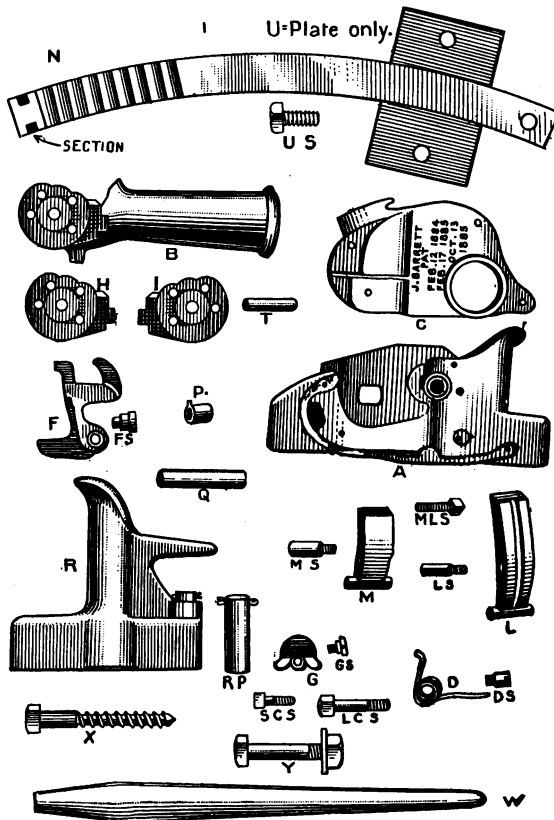


Weight, complete, 209 pounds

No. 1 jack, complete	-----	\$32 50
Single acting jack, complete	-----	22 00

Fig. 1645

NO. 1 OIL WELL JACK REPAIR PARTS.



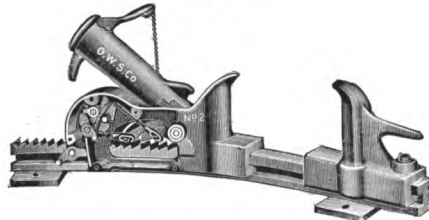
For list of parts, see page 145.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

BARRETT PATENT OIL WELL JACK—No. 2

Fig. 1647



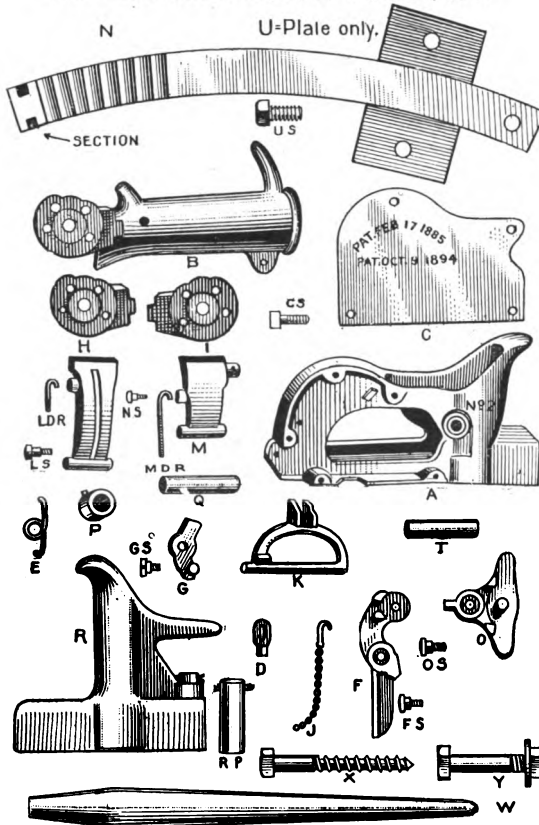
Weight, complete, 280 lbs.

No. 2 jack, complete

----- \$45 00

Fig. 1649

NO. 2 OIL WELL JACK REPAIR PARTS.



For list of parts, see page 145.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

PARTS OF No. 1 AND SINGLE ACTING OIL WELL JACKS

No. 1 jack illustrated on page 143.

Symbol	Name of part	Price, No. 1	Price, Single acting
	Base or cage, complete	\$16 00	\$11 00
A	Base or cage with bushings	6 00	5 00
B	Socket lever with side plates	2 75	2 75
C	Shield	1 00	---
D	Spring	10	---
DS	Spring screw	10	---
F	Brass lowering block	1 50	---
FS	Lowering block screw	10	---
G	Eccentric	30	---
GS	Eccentric screw	10	---
H	Right hand side plate	25	25
I	Left hand side plate	25	25
L	Long pawl only	1 75	1 75
LS	Long pawl screw	10	---
LCS	Long shield screw	05	---
M	Short pawl only	1 50	1 50
MRS	Short pawl reversing screw	10	---
MLS	Short pawl lifting screw	10	10
N	Steel rack and plates	16 00	16 00
P	Bushings (2)	each 15	15
PO	Fulcrum pin	25	25
RP	Wrench post and pin	3 75	3 75
RP	Wrench post pin	25	25
SCS	Short shield screw (3)	each 05	---
T	Socket lever rivet (2)	each 05	05
U	Rack plate (4)	each 30	30
US	Rack plate screw (8)	each 10	10
W	Wood handle	30	30
X	Lag screw (3)	each 10	10
Y	Bolt and washer (5)	each 15	15

PARTS OF No. 2 OIL WELL JACKS

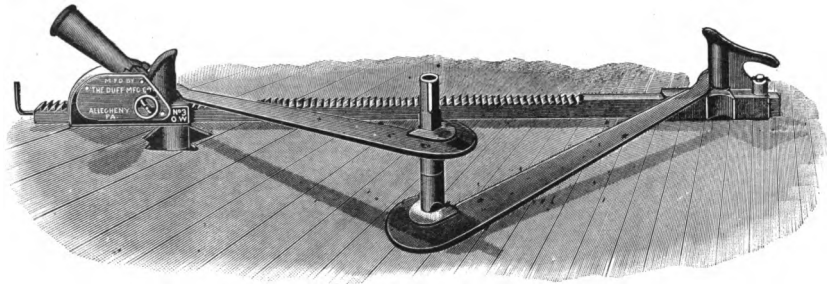
For illustrations, see page 144.

Symbol	Name of part	Price
	Base or cage, complete	\$21 00
A	Base or cage with bushings	9 00
B	Socket lever with side plates	4 00
C	Shield	1 00
CS	Shield screws (5)	each 05
D	Adjusting link (2)	each 20
E	Spring	30
F	Intermediate lever	25
FS	Intermediate lever screw	10
G	Reversing lever	20
GS	Reversing lever screw	10
H	Right hand side plate	30
I	Left hand side plate	30
J	Carrying handle chain	50
K	Carrying handle	30
L	Long pawl	2 00
LS	Long pawl screw	10
LDR	Long pawl rod	15
M	Short pawl	1 75
MS	Short pawl screw	10
MDR	Short pawl rod	15
N	Steel rack with plates	24 00
O	Spring holder	25
OS	Spring holder screw	10
P	Bushing (2)	each 20
PO	Fulcrum	30
RP	Wrench post and pin	4 75
RP	Wrench post pin	25
T	Socket lever rivet (2)	each 05
U	Rack plate (4)	each 40
US	Rack plate screw (8)	each 10
W	Wood handle	35
X	Lag screw (3)	each 10
Y	Bolt and washer (5)	each 15

BARRETT STRAIGHT LINE OIL WELL JACK

No. 3

Fig. 1650



Patented

No. 3 Jack, complete - - - - - \$30 00

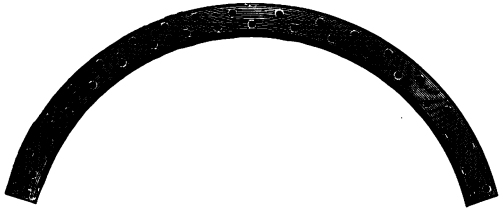
Weight, 185 pounds

PARTS

Symbol	Name of part	Price
----	Base or cage, with bushings - - - - -	\$8 00
P	Bushings (2) - - - - - each	15
Q	Fulcrum pin - - - - -	25
----	Base or cage, complete - - - - -	18 00
B	Socket lever, with side plates - - - - -	2 75
H	Right hand side plate - - - - -	25
I	Left hand side plate - - - - -	25
T	Socket lever rivet (2) - - - - - each	05
W	Wood handle - - - - -	30
L	Long pawl only - - - - -	1 75
LS	Long pawl screw - - - - -	10
M	Short pawl only - - - - -	1 50
MRS	Short pawl reversing screw - - - - -	10
MLS	Short pawl lifting screw - - - - -	10
D	Spring - - - - -	10
DS	Spring screw - - - - -	10
C	Shield - - - - -	1 00
SCS	Short shield screw (3) - - - - - each	05
LCS	Long shield screw - - - - -	05
F	Brass lowering block - - - - -	1 50
FS	Lowering block screw - - - - -	10
G	Eccentric - - - - -	30
GS	Eccentric screw - - - - -	10
R	Wrench post and pin - - - - -	3 75
RP	Wrench post pin - - - - -	25
----	Steel rack - - - - -	13 50
----	Rack handle - - - - -	30

WELL DRILLING TOOLS

Fig. 1635 FOR CABLE SYSTEM



WRENCH CIRCLE

Regular, 1/2 in. x 9 ft., weight 55 lbs. \$7 00
 Regular, 3/8 in. x 9 ft., weight 75 lbs. 9 25

Fig. 1637

WRENCH CIRCLE HOOK



Steel, weight 10 lbs. ----- \$3 00

Fig. 1639

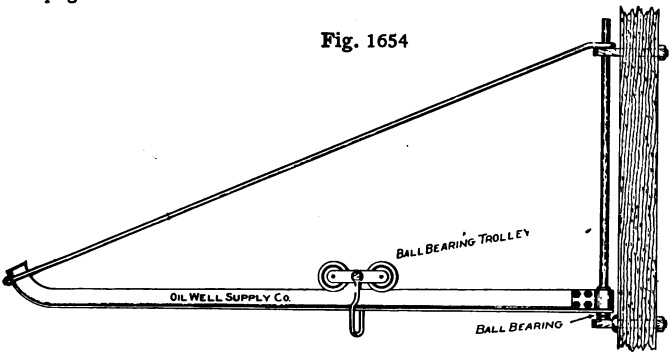


STEEL WRENCH BAR

Size - - - - -	inches	1 1/2	1 3/4	2	2 1/4
Weight - - - - -	lbs.	50	58	67	75
Price - - - - -		\$3 50	4 00	4 50	5 50

The above outfit is little used, having been supplanted by Barrett's patent oil well jacks. See pages 142 to 146.

Fig. 1654



BALL BEARING DERRICK CRANE

Extra Heavy.
 Weight, 345 lbs.

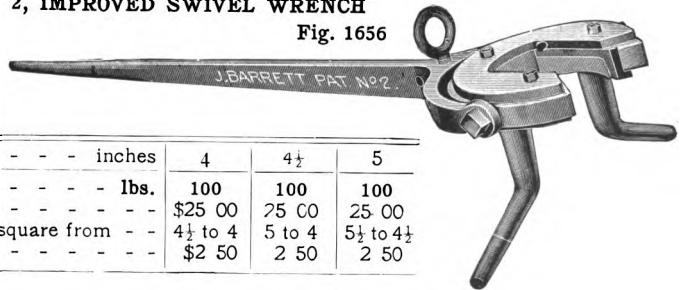
Crane and Trolley complete, each \$50 00

PARTS

Beam and Strap \$17 00
 B. B. Trolley - 20 00
 Eye Bolts, each 3 50
 Strain Rod - 4 00
 B. B. Washer - 2 50
 Upright Rod - 3 00

BARRETT No. 2, IMPROVED SWIVEL WRENCH

Fig. 1656



Size of square - - - - -	inches	4	4 1/2	5
Weight - - - - -	lbs.	100	100	100
Each - - - - -		\$25 00	25 00	25 00
Extra plates to reduce square from - - -		4 1/2 to 4	5 to 4	5 1/2 to 4 1/2
Each - - - - -		\$2 50	2 50	2 50

PARTS

C. I. Ring - - - - -	\$4 00	Pivot Bolts - - - - -	each	\$0 50
Mall " with handle - - - - -	8 00	Eye " - - - - -	"	1 00
W. I. " - - - - -	5 50			

WELL DRILLING TOOLS

FOR CABLE SYSTEM

DIFFERENTIAL PULLEY BLOCKS

WESTON PATTERN DIRECT—Fig. 5330

Fig. 5330

Size - - - - tons	¼	½	1	1½	2	3
Price - - - complete	\$18 00	21 00	28 00	36 00	45 00	60 00
Extra chain - - per foot	75	80	85	90	95	1 00
Weight - - - - lbs.	22	30	51	81	122	180



Fig. 5331

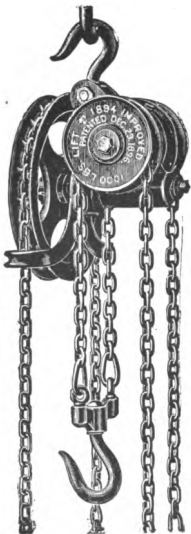


MOORE ANTI-FRICTION—Fig. 5331

Capacity	Price complete, with chain	Extra main chain, per foot	Extra hand chain, per foot	Height of hoist, feet	Weight of block complete, with chains, lbs.	Shortest distance between hooks, inches
No. 0. ½ ton -	\$25 00	40	25	7	39	16
No. 1. 1 ton -	30 00	44	25	8	73	20
No. 1½. 1½ tons -	40 00	48	25	8½	90	21
No. 2. 2 tons -	50 00	52	25	9	128	23
No. 3. 3 tons -	70 00	60	25	10	195	29
No. 4. 4 tons -	95 00	70	25	11	250	32
No. 5. 5 tons -	125 00	80	25	12	353	36
No. 6. 6 tons -	150 00	80	25	12	400	37
No. 8. 8 tons -	200 00	1 25	25	12	580	41
No. 10. 10 tons -	250 00	1 25	25	12	625	41
No. 15. 15 tons -	350 00	1 50	25	12	780	45

HARRINGTON PATTERN HOIST

Fig. 5332



Lift, feet	To raise, lbs.	Price	Extra lift, per foot	Weight lbs.
8	500	\$22 50	1 00	35
8	1,000	25 00	1 20	52
8	2,000	30 00	1 50	65
8	3,000	40 00	1 75	76
9	4,000	50 00	2 00	140
10	6,000	75 00	2 20	226
10	8,000	95 00	2 40	258
12	10,000	140 00	3 00	625
12	12,000	180 00	3 75	750
12	16,000	210 00	4 00	875
12	20,000	275 00	4 25	925

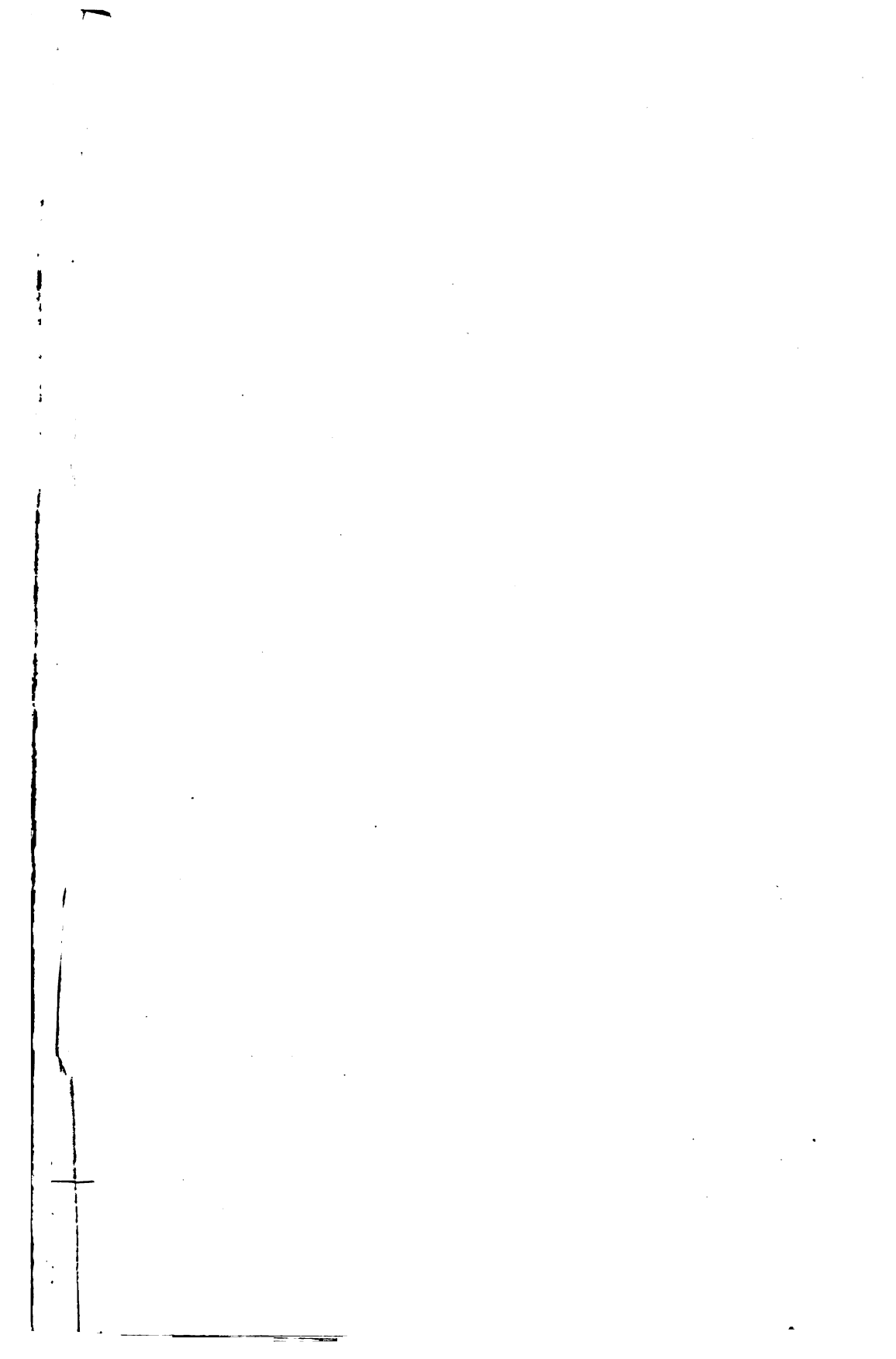
SPECTACLES FOR CARRYING BITS

Fig. 1695

Price - - - - - \$2 50

Weight, 8 pounds





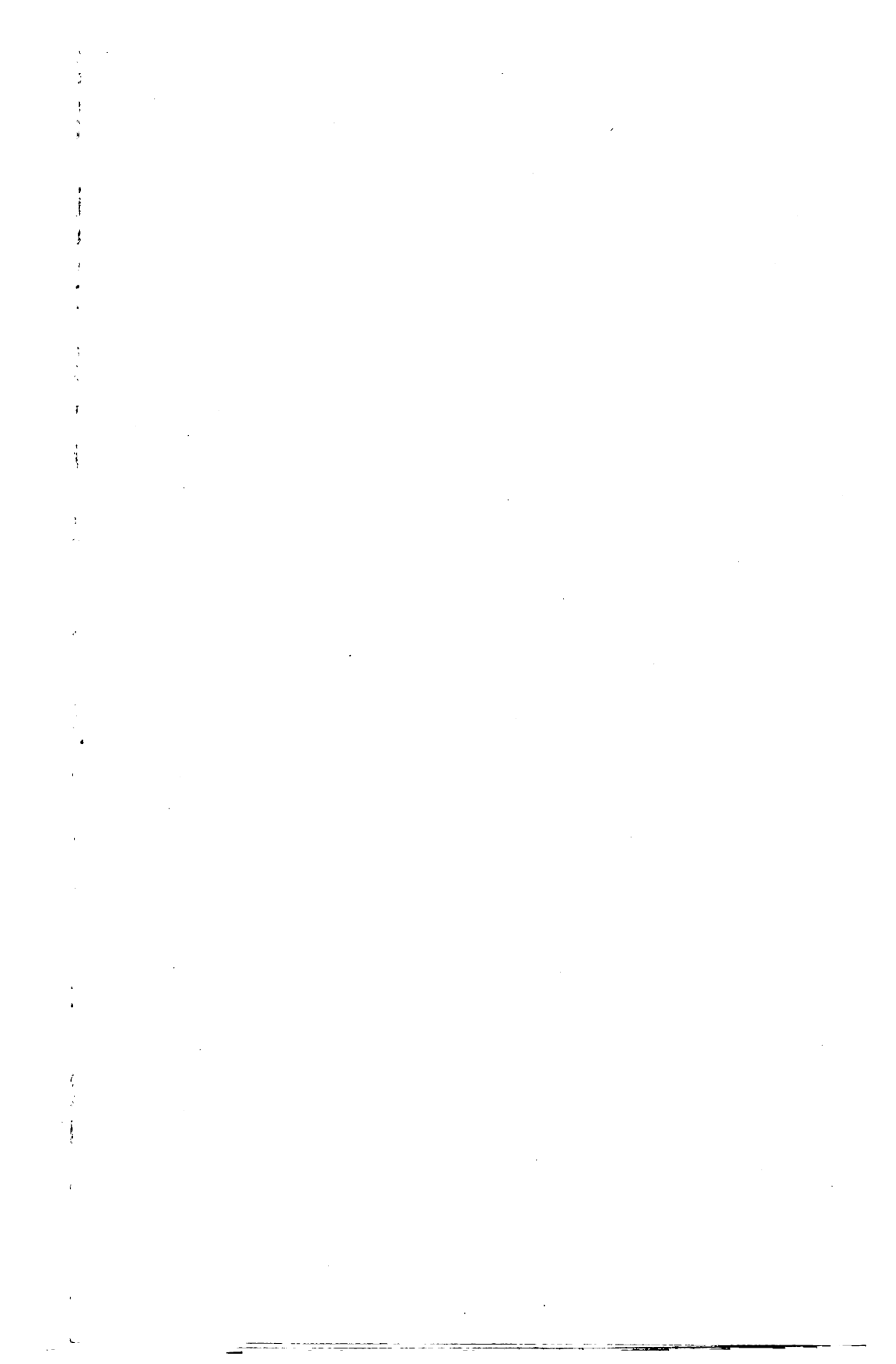


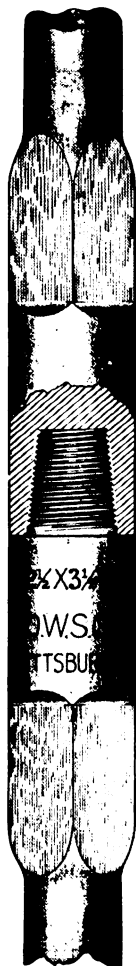
Fig. 1659

WELL DRILLING TOOLS

FOR CABLE SYSTEM

JOINTS

It has been shown in the foregoing pages that a similarity exists between all "strings" of tools used in the cable drilling process, but it is not an exaggeration to say that everything depends on the proper combination of the parts and the perfect fitting of joints. Any tool designed for use in the well must be equipped, at either one end or both, with a joint or means of attachment to the other parts of the "string." The taper joint has been found superior to the old style straight joint, and is now almost universally adopted, see Fig. 1659. The measurement is taken diametrically across the narrowest and widest part, thus, a 2x3 joint is one measuring 2 inches across the narrowest part, and 3 inches across the base, or widest part of the screw. The table on page 150 shows the sizes in common use. The threads may be either 7 or 8 to the inch, and the form may be either sharp "V" or flat. The joints must be provided with square or flat surfaces, on which the wrenches are placed for screwing up or taking apart. Hence we have three distinct specifications which must enter into a description of any drilling tool joint: **The measurement of the truncated cone or joint proper, the number and form of the thread, and the size of the square for the wrenches.** Unfortunately there is a variation in the standards of different manufacturers, and when tools are required for use in connection with other tools than those included in the order or shipment, the **maker's mark** must also be added to the description. The mark is usually stamped with steel dies in the largest part or collar of the joint.



8-thread sharp



7-thread sharp



7-thread flat



We have the templates of all reputable makers, and can supply new tools or repairs to suit as readily as our own special standards.

EXAMPLE

For description, see Fig. 1659 for either box or pin end of joint, "2½ x 3½-8 sharp, 4-inch square O. W. S."

N. B.—We recommend the use of 7 threads flat.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

BOX AND PIN TEMPLATES

FINGER GAUGE

Fig. 1658

Fig. 1660

Fig. 1662



Box

Pin

For joint - - - -	1½ x 2	1½ x 2½	2 x 3	2½ x 3½	2½ x 3½	2½ x 3½	3 x 4	3½ x 4½	3½ x 4½	4 x 5
Per set, figs. 1658, 1660, 1662 - - -	\$11 50	13 50	16 00	17 50	19 00	20 50	22 50	24 00	26 50	29 00
Weight - - lbs.	10	15	20	30	35	40	45	50	55	60

PATENT TAPER JOINTS

BOX
Fig. 1665

PIN
Fig. 1663



Used on all tools unless otherwise ordered. 7 flat or 8 sharp threads to the inch

Size - - inches	1½ x 2½	1½ x 2½	2 x 3	2½ x 3½	2½ x 3½	2½ x 3½	3 x 4	3½ x 4½	3½ x 4½	4 x 5
Size squares, inches	2½	2½	3½	3½	4	4	4½	5	5	5½
Boxes, fig. 1665 - -	\$7 00	7 50	8 75	9 50	11 00	12 00	16 50	21 00	23 50	30 00
Weight - - lbs.	40	45	60	80	100	110	140	150	160	170
Pins, fig. 1663 - -	\$5 25	5 75	7 50	8 25	10 00	10 50	15 50	20 00	21 50	29 00
Weight - - lbs.	35	40	55	70	90	100	130	140	150	160

PATENT TAPER JOINT

7 flat threads or 8 sharp threads to the inch

We do not advise using joints with larger collars than shown in accompanying table

Size of hole	Size of joint	Size of wrench square	Diameter of pin collar	Diameter of box collar
3½ or 4 inch	1½ x 2 inch	2½ inch	2½ inch	3 inch
4½ or 4½ inch	1½ x 2½ inch	2½ inch	3½ inch	3½ inch
5 inch	2 x 3 inch	3½ inch	4½ inch	4½ inch
5½ inch	2½ x 3½ inch	3½ inch	4½ inch	4½ inch
6½ inch	2½ x 3½ inch	4 inch	5 inch	5½ inch
6½ or 6½ inch	2½ x 3½ inch	4 inch	5½ inch	5½ inch
7½ or 8½ inch	3 x 4 inch	4½ inch	6 inch	6½ inch
8 or larger	3½ x 4½ inch	5 inch	6½ inch	6½ inch
8 or larger	3½ x 4½ inch	5 inch	6½ inch	6½ inch
8 or larger	4 x 5 inch	5½ inch	7 inch	7½ inch

Fig 1666



SUBSTITUTE

FROM PIPE OR CASING TO TOOL JOINT
WITH ROPE SOCKET NECK

Size casing - - - - - inches	5	5½	6½	6½
Size tool joint - - - - -	2 x 3	2½ x 3½	2½ x 3½	2½ x 3½
Weight - - - - - lbs.	90	110	125	135
Price - - - - - each	\$15 50	19 00	22 50	24 00

WELL DRILLING TOOLS

FOR CABLE SYSTEM

SUBSTITUTE

Fig. 1669



With joints	Weight, lbs.	Price	With joints	Weight, lbs.	Price
1 5/8 x 2 1/2 to 2 x 3	65	\$11 50	2 1/2 x 3 1/2 to 2 1/2 x 3 1/2	110	\$14 25
2 x 3 to 2 x 3	85	11 75	2 1/2 x 3 1/2 to 2 3/4 x 3 3/4	120	15 00
2 x 3 to 2 1/4 x 3 1/4	90	12 25	2 3/4 x 3 3/4 to 2 3/4 x 3 3/4	125	16 00
2 x 3 to 2 1/2 x 3 1/2	110	15 00	2 3/4 x 3 3/4 to 3 x 4	175	19 00
2 1/4 x 3 1/4 to 2 1/4 x 3 1/4	100	12 75	2 3/4 x 3 3/4 to 3 1/2 x 4 1/2	200	22 00
2 1/4 x 3 1/4 to 2 1/2 x 3 1/2	100	13 50	2 3/4 x 3 3/4 to 3 1/2 x 4 1/2	210	23 00

BOXES WITH SOLID OR SWIVEL EYE

Fig. 1679



Box with solid eye

Fig. 1677



Box with swivel eye

PINS WITH SOLID OR SWIVEL HOOK

Fig. 1673



Pin with solid hook

Fig. 1675



Pin with swivel hook

Size - - - - - inches	1 5/8 x 2 1/2	1 3/4 x 2 3/4	2 x 3	2 1/4 x 3 1/4	2 1/2 x 3 1/2	2 3/4 x 3 3/4	3 x 4	3 1/2 x 4 1/2
Size squares - - - - - inches	2 1/2	2 3/4	3 1/4	3 1/2	4	4	4 1/2	5
Box with solid eye, Fig. 1679 - -	\$10 50	11 50	13 25	14 00	16 00	18 25	23 00	28 00
Box with swivel eye, Fig. 1677 -	15 50	16 40	18 00	19 00	20 50	23 00	28 50	35 00
Pin with solid hook, Fig. 1673 - -	10 25	11 00	12 75	13 50	15 25	15 50	21 50	26 00
Weight, each, Figs. 1679-77-73, lbs.	40	45	60	80	100	110	140	150
Pin with swivel hook, Fig. 1675 -	12 00	13 50	16 50	18 00	21 00	23 00	27 00	30 50
Weight, each, Fig. 1675 - - lbs.	45	50	65	85	105	120	150	160

THREAD PROTECTORS

FOR SEVEN FLAT OR EIGHT SHARP THREADS

Fig. 1657



For box

Fig. 1661



For pin

For size box or pin - - -	1 3/8 x 2	1 5/8 x 2 1/2	2 x 3	2 1/4 x 3 1/4	2 1/2 x 3 1/2	2 3/4 x 3 3/4	3 x 4	3 1/2 x 4 1/2	3 1/2 x 4 1/2
Box protectors - - - - -	\$0 40	45	55	55	60	80	1 00	1 00	1 15
Pin protectors - - - - -	45	50	60	60	65	90	1 10	1 10	1 25

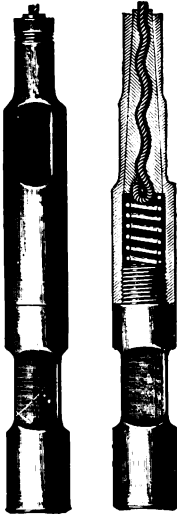
When ordering, state size of box or pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

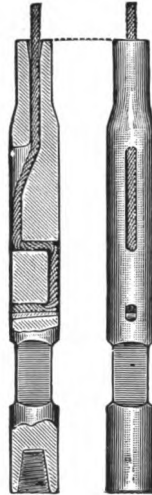
FOR CABLE SYSTEM

SOCKETS FOR DRILLING WITH WIRE ROPE

O. W. S. CO. PATENT
Fig. 1577A



RIGBY PATENT
Fig. 1577B



BABCOCK
Fig. 1577D



Size hole for - - - - - inches	4½	5	5½	6	6½ and larger
Size box - - - - - inches	1½ x 2½	2 x 3	2½ x 3½	2½ x 3½	2½ x 3½
Fig. 1577A - - - - -	\$35 00	36 00	36 00	45 00	45 00
Weight - - - - - lbs	100	110	140	175	175
Fig. 1577B - - - - -	\$27 00	30 00	32 00	34 50	36 00
Weight - - - - - lbs	-----	-----	-----	-----	-----
Fig. 1577D - - - - -	-----	11 00	12 50	15 00	15 50
Weight - - - - - lbs	-----	55	65	80	80

The O. W. S. Co. patent socket is one of the simplest and best sockets in use. It can be adjusted or removed without loss of time. In attaching the socket, the sub-joint is unscrewed and the cone slips and spring withdrawn. The rope is then passed down through the socket. The end of the rope is hammered into a short loop to prevent its pulling through the socket. The slips are then adjusted and forced into position. The lower spring is then inserted and the upper and lower parts of the body screwed together. As the slips are conical, the greater the strain on the cable the tighter the grip. The spring acting between the pin end of the sub-joint and the lower end of the slips, prevents the loosening or jarring down of the slips.

When ordering, state size of box, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

ROPE SOCKETS AND PARTS

Fig. 1580 Fig. 1582 Fig. 1584 Fig. 1586 Fig. 1592 Fig. 1588 Fig. 1597



Patent



Sub



New Era



Wing



Bradford



Screw wedge for Bradford socket



Smith's patent

Fig. 1594



Wedge wrench for Bradford socket



Slip for Smith's patent socket

Size of box, inches	PATENT Fig. 1580		SUB Fig. 1582		NEW ERA Fig. 1584		WING Fig. 1586		BRADFORD Fig. 1592		SMITH Fig. 1597	
	Wt., lbs.	Price	Wt., lbs.	Price	Wt., lbs.	Price	Wt., lbs.	Price	Wt., lbs.	Price	Wt., lbs.	Price
1½ x 2½	50	11 00	100	22 50	110	24 00	85	16 00	50	21 00	110	21 50
2 x 3	60	12 50	140	27 00	125	21 00	90	17 00	60	21 50	125	23 50
2½ x 3½	75	15 00	175	29 00	150	23 50	100	18 50	75	22 50	150	26 50
3 x 4	100	19 50	200	32 00	150	24 50	110	19 50	75	25 00	150	27 50
3½ x 4½	110	22 50	220	35 50	200	32 00	125	23 00	100	27 00	200	36 00

Screw wedge for Bradford rope socket, fig. 1588 - - - - - \$3 00
 Wedge wrench for Bradford rope socket, fig. 1590 - - - - - 2 50
 Extra slips for Smith's patent rope socket, fig. 1594 - - - - - per pair, 1 50
 Extra set screws - - - - - lbs. 25

DRILLING JARS

For fishing jars, see page 162.

Fig. 1599



4½-inch stroke. Patented April 24, 1900

Diameter - - - inches	3½	3¾	4	4½	5	5½	6	6½	7
Size of hole to drill in - - - inches	4½	4¾	5	5½	6	6½	7	7½	8
Size box and pin - - - inches	1½x2½	1¾x2¾	2 x 3	2½x3 or 2½x3½	2¾x3¾	3x4	3½x4½	4x5	4½x5½
Weight - - - lbs.	100	125	200	300	300	325	450	500	600
Per set - - - -	\$60 00	62 00	70 00	83 00	83 00	87 00	111 00	117 00	130 00

When ordering, state size of box or pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

AUGER STEMS AND SINKER BARS

SINKER BAR—Fig. 1601



6 to 14 feet long.

Size - inches	WITH 1 5/8" x 2 1/2" BOX AND PIN			WITH 2" x 3" BOX AND PIN			WITH 2 3/4" x 3 3/4" BOX AND PIN			WITH 2 3/4" x 3 3/4" PIN AND 3" x 4" BOX		
	2 1/2"	3"	3 1/2"	3 1/2"	4"	4 1/2"	4 1/2"	5"	5 1/2"	5 1/2"	8 1/2"	9 1/2"
Weight, per foot - lbs.	20	24	28	33	38	43	49	55	68	75	82	90
6 feet long -	\$19 75	20 25	22 00	26 25	28 00	28 75	36 25	37 00	41 25	41 25	41 25	41 25
8 feet long -	21 00	21 75	24 00	28 25	30 75	31 75	40 00	41 00	46 50	46 50	46 50	46 50
10 feet long -	22 25	23 50	25 75	30 50	33 25	34 75	43 50	45 00	51 75	51 75	51 75	51 75
12 feet long -	23 75	25 00	27 75	32 75	36 00	37 75	47 00	49 00	56 75	56 75	56 75	56 75
14 feet long -	24 75	26 75	29 50	35 00	38 75	40 75	50 50	53 00	62 00	62 00	62 00	62 00
16 feet long -	26 00	28 25	31 50	37 25	41 25	43 75	54 00	57 00	67 00	67 00	67 00	67 00
18 feet long -	27 25	29 75	33 25	39 25	44 00	46 75	57 75	61 00	72 25	72 25	72 25	72 25
20 feet long -	28 75	31 50	35 25	41 50	46 50	49 50	61 25	65 00	77 25	77 25	77 25	77 25
22 feet long -	30 00	33 00	37 00	43 75	49 25	52 75	64 75	69 00	82 50	82 50	82 50	82 50
24 feet long -	31 25	34 75	39 00	45 75	51 75	55 75	68 25	73 25	87 75	87 75	87 75	87 75
26 feet long -	32 25	36 25	41 00	48 00	54 50	58 75	72 00	77 25	92 75	92 75	92 75	92 75
28 feet long -	33 75	38 00	42 75	50 25	57 00	61 75	75 50	81 25	98 00	98 00	98 00	98 00
30 feet long -	35 00	39 50	44 75	52 50	59 75	64 75	79 00	85 25	103 00	118 75	126 50	148 00
32 feet long -	36 25	41 00	46 50	54 50	62 25	67 75	82 50	89 25	108 25	124 50	133 00	156 00
34 feet long -	37 50	42 75	48 50	56 75	65 00	70 75	86 25	93 25	113 50	130 25	139 50	164 00
36 feet long -	38 75	44 25	50 25	59 00	67 75	73 75	89 75	97 25	118 50	136 50	146 00	172 00
38 feet long -	40 00	46 00	52 25	61 00	70 25	76 75	93 25	101 25	123 75	142 50	152 50	180 00
40 feet long -	41 50	47 50	54 00	63 25	73 00	79 75	96 75	105 25	129 00	148 50	159 00	188 00
42 feet long -	42 75	49 00	56 00	65 50	75 50	82 75	100 50	109 25	134 00	134 00	134 00	134 00
44 feet long -	50 75	57 75	64 75	75 75	85 75	92 75	111 00	120 00	144 00	144 00	144 00	144 00
45 feet long -	51 50	58 75	66 75	78 75	89 25	96 75	115 00	124 00	148 00	148 00	148 00	148 00
46 feet long -	59 75	67 00	75 00	87 00	98 75	106 75	131 00	140 00	164 00	164 00	164 00	164 00
48 feet long -	61 50	70 00	78 50	91 00	103 50	111 50	138 00	147 50	172 00	172 00	172 00	172 00

AUGER STEM—Fig. 1603



16 to 48 feet long.

Size - inches	ADD FOR ABOVE WITH ADD FOR ABOVE WITH ADD FOR ABOVE WITH			ADD FOR ABOVE WITH ADD FOR ABOVE WITH ADD FOR ABOVE WITH			ADD FOR ABOVE WITH ADD FOR ABOVE WITH ADD FOR ABOVE WITH				
	Box	Pin	Pin	Box	Pin	Pin	Box	Pin	Pin		
1 1/2 x 2 1/2	\$0 60	75	75	2 1/2 x 3 1/2	\$0 60	75	3 x 4	\$4 00	4 25	3 x 4	4 25
2 x 3	1 75	2 00	2 00	2 1/2 x 3 1/2	1 80	2 00	3 1/2 x 4 1/2	7 75	8 25	3 1/2 x 4 1/2	\$4 00
2 1/2 x 3 1/2	2 75	2 75	2 75	2 1/2 x 3 1/2	2 75	2 60	3 1/2 x 4 1/2	10 00	9 25	3 1/2 x 4 1/2	6 00
3 x 4	6 75	6 75	6 75	3 x 4	6 75	4 x 5	4 x 5	15 50	16 00	4 x 5	11 25

Stems are f. o. b. cars, Pittsburgh, Pa. At branch machine shops, add freight.
 For specifications of joints generally used, see page 150. When ordering, state size of box or pin, style of taper, number of threads to inch (flat or sharp), size of wrench square, also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

**FOR CABLE SYSTEM
SPUDDING BITS**

Fig. 1605



Size of hole, inches	Size of pin, inches	Amount of steel each, lbs.	Total weight each, lbs.	Price, each
10	2 7/8 x 3 3/4	80	250	\$37 00
12	2 7/8 x 3 3/4	80	300	40 00
12	2 7/8 x 3 3/4	100	350	43 00
13	2 7/8 x 3 3/4	80	350	43 00
13	2 7/8 x 3 3/4	100	400	45 50
13	2 7/8 x 3 3/4	120	450	48 50
13	2 7/8 x 3 3/4	150	500	52 50
14	2 7/8 x 3 3/4	80	400	46 50
14	2 7/8 x 3 3/4	100	450	49 50
14	2 7/8 x 3 3/4	120	500	52 00
16	2 7/8 x 3 3/4	100	500	57 00
16	2 7/8 x 3 3/4	150	550	64 00
16	2 7/8 x 3 3/4	200	600	71 00
18	2 7/8 x 3 3/4	150	650	73 00
18	2 7/8 x 3 3/4	200	700	80 00
18	2 7/8 x 3 3/4	250	750	87 00

DRILLING BITS

Bits are sold in pairs or sets of two

Fig. 1609



Regular form of 4 1/4 to 6 5/8 inch bits. From 4 to 6 feet in length.

Fig. 1604

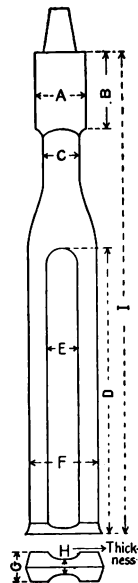


Fig. 1607



Regular form of 7 3/8 and larger. From 4 1/2 to 5 1/2 feet in length.

When other than standard or stock bits are required, measurements conforming to the diagram, fig. 1604, should be given.

- A—Diameter of collar.
- B—Length of collar.
- C—Size of wrench square.
- D—Length of water channel.
- E—Width of water channel.
- F—Width of blade.
- G—Thickness of blade.
- H—Thickness of bit in channel.
- I—Length of bit.

Also state size of pin, style of taper, number of threads to the inch, sharp or flat.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

DRILLING BITS—Figs. 1607-9. Prices in this list are per set (2)

Size hole, inches	Size pin, inches	Amount of steel, each, lbs.	Total weight per set, lbs.	Price, per set (2)	Size hole, inches	Size pin, inches	Amount of steel, each, lbs.	Total weight per set, lbs.	Price, per set (2)
4 or 4½	1½ x 2½	40	200	\$39 00	8½		80	600	\$68 00
4 or 4½		50	210	40 50	8½		90	650	71 00
4 or 4½		60	225	42 50	8½		100	700	73 50
4 or 4½		80	250	47 50	8½		110	725	76 00
4½		40	290	42 00	8½		120	750	79 00
4½		50	300	40 00	8½		130	765	84 50
4½		60	315	44 00	8½		140	780	88 00
4½		80	350	48 50	8½		150	800	91 00
5		60	340	46 50	8½		175	900	98 00
5		70	350	48 50	8½		200	1,000	105 00
5	2 x 3	80	360	51 00	8½	250	1,100	119 00	
5		90	370	53 00	8½	300	1,200	133 00	
5		100	380	55 00	9½	200	1,050	108 50	
5		120	390	60 00	10	100	800	85 50	
5		60	350	49 00	10	120	850	91 00	
5		70	360	51 50	10	130	865	94 00	
5		80	370	54 00	10	140	880	96 50	
5		90	380	56 00	10	150	900	99 50	
5		100	400	58 50	10	175	1,000	106 50	
5		120	430	63 50	10	200	1,100	113 50	
5	2 x 3 or 2½ x 3½	150	450	70 50	10	250	1,200	127 00	
6		70	450	55 50	10	300	1,300	141 00	
6		80	470	58 00	10½	200	1,120	118 00	
6		90	485	61 00	11	100	875	98 00	
6		100	500	65 50	11	150	925	104 00	
6		120	550	71 00	12	120	900	100 00	
6		130	560	76 00	12	150	1,000	109 00	
6		140	580	78 50	12	175	1,100	115 50	
6		150	600	81 50	12	200	1,250	122 50	
6		175	625	88 00	12	250	1,350	136 50	
6	2 x 3 to 2½ x 3½	200	650	95 00	12	300	1,450	151 00	
6		100	550	70 00	12	350	1,550	165 00	
6		110	575	73 00	13	100	900	100 00	
6		120	600	76 00	13	120	1,000	106 00	
6		130	615	78 50	13	150	1,100	114 00	
6		140	630	81 50	13	175	1,200	121 00	
6		150	650	84 00	13	200	1,350	128 00	
6		175	665	91 00	13	250	1,500	142 00	
6		200	675	98 00	13	300	1,600	156 00	
7		2½ x 3½	100	650	73 50	13	400	1,700	184 00
7	110		675	77 00	14	150	1,150	124 00	
7	120		700	80 00	14	200	1,400	135 00	
7	130		715	83 00	14	250	1,550	146 00	
7	140		730	85 50	14	300	1,650	156 00	
7	150		750	88 00	14	400	1,750	197 00	
7	175		800	95 00	16	250	1,600	168 00	
7	200		900	102 00	16	300	1,750	182 00	
7	300		1,100	130 00	18	250	1,700	174 00	
---	---		---	---	---	18	300	1,800	195 00

Total weights are approximate.



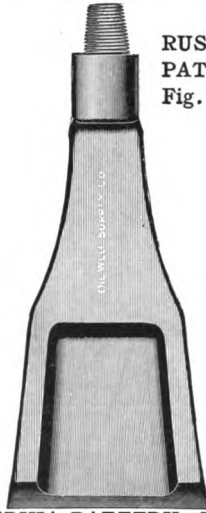
BIT GAUGE—Fig. 1615

Size - - - inches	4. 4¼ or 4½	4¾ & 5	5½	6 or 6¼	6¾	7½	8 or 8½	8¾	9¾ or 10	11¾ or 12	13	14	16	18	20
Weight - - - lbs.	1.5	2.	3.	3.3	3.5	3.8	4.	4.2	4.5	5	5	5.5	6	7	8
Each - - - -	\$0 95	1 05	1 15	1 20	1 30	1 40	1 50	1 60	1 80	2 15	2 35	2 50	2 90	3 30	3 75

WELL DRILLING TOOLS
FOR CABLE SYSTEM
DRILLING BITS



CALIFORNIA PATTERN,
Fig. 1612



RUSSIAN PATTERN,
Fig. 1614

MOTHER HUBBARD PATTERN, Fig. 1616



CALIFORNIA PATTERN—Fig 1612

Prices in this list are per set of two.

Size of hole - - - - inches	4 1/4	5 3/8	5 3/4	7 3/8	7 3/4	7 3/8	7 3/8	7 3/8	8	9 3/8	9 3/8
Length - - - - - feet	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2	6	6	5 1/2
Amount of steel, each - - pounds	60	100	120	120	130	150	200	200	200	200	150
Total weight per set - - - pounds	380	400	430	750	750	800	900	1100	1150	1100	1100
Per set (2) - - - - -	\$45 50	60 50	65 00	83 00	84 50	91 00	105 00	112 00	103 00	99 00	110 00

Size of hole - - - - inches	9 3/4	9 3/4	9 3/4	9 3/8	10	11 3/8	11 3/8	11 3/8	11 3/8	11 3/8	11 3/8
Length - - - - - feet	5 1/2	5 1/2	5 1/2	6	6	4 1/2	4 1/2	4 1/2	5	5 1/2	5 1/2
Amount of steel, each - - pounds	200	250	300	300	250	150	175	200	200	120	300
Total weight per set - - - pounds	1200	1200	1200	1380	1400	1000	1000	1000	1120	1400	1400
Per set (2) - - - - -	\$117 00	130 00	144 00	153 00	137 00	109 00	116 00	123 00	130 00	151 00	165 00

Size of hole - - - - inches	11 3/8	11 3/8	11 3/8	12 1/2	14	14	14	14	14
Length - - - - - feet	5 1/2	5 1/2	6	5 1/2	5	5 1/2	5 1/2	5 1/2	6
Amount of steel, each - - pounds	350	400	400	250	250	300	350	400	400
Total weight per set - - - pounds	1600	1600	1720	1500	1600	1800	1800	1800	1860
Per set (2) - - - - -	\$178 00	192 00	208 00	152 00	171 00	184 00	200 00	212 00	231 00

RUSSIAN PATTERN—Fig. 1614

Size of hole - - - inches	6	8	10	12	14	16	18	20	22	24
Size of pin - - - inches	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4
Am't of steel, each, lbs.	100	125	150	150	200	200	250	250	300	300
Total wt. per set, lbs.	480	525	600	680	730	800	920	1050	1280	1350
Per set (2) - - - - -	\$72 00	87 50	104 00	112 00	126 00	134 00	155 00	168 00	192 00	205 00

MOTHER HUBBARD PATTERN—Fig. 1616

Size of hole - - - inches	7 3/4	7 3/4	7 3/4	7 3/4	8 1/4	8 1/4	8 1/4	8 1/4	8 1/4	8 1/4	8 1/4
Amount of steel each - pounds	100	120	150	200	80	90	100	120	150	175	200
Total weight per set - pounds	700	750	800	950	650	700	750	800	850	950	1050
Per set (2) - - - - -	\$78 00	84 00	92 00	107 50	75 00	78 00	81 00	87 00	95 50	103 00	110 00

Size of hole - - - inches	8 1/4	10	10	10	10	10	10	10	13	13	13	13
Amount of steel, each, pounds	300	100	120	150	175	200	250	250	150	150	250	300
Total weight per set, pounds	1250	850	900	950	1050	1150	1250	1350	1150	1400	1550	1650
Per set (2) - - - - -	\$140 00	94 00	100 00	109 50	117 50	125 00	140 00	155 50	125 50	140 50	156 00	171 50

Total weights are approximate.

DRILLING BITS—ALL STEEL { 5 inch and smaller - - - - - per pound, \$0 14 1/2
 { 5 3/8, 6 1/4, and 6 5/8 inch - - - - - per pound, 13
 { 7 3/8 inch and larger - - - - - per pound, 12 1/2

When ordering, state size of pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

STAR BIT—Fig. 1687



Size of hole - - - - - inches	4½	4½	5	5½	6½
Size of pin - - - - - inches	1½ x 2½	1½ x 2½	2 x 3	2½ x 3½	2½ x 3½
Amount of steel - - - - - lbs.	80	80	80	100	125
Total weight - - - - - lbs.	150	180	210	250	325
Each - - - - -	\$35 50	37 00	40 00	46 00	59 50
Size of hole - - - - - inches	6½	7½	8½	10	12
Size of pin - - - - - inches	2½ x 3½	2½ x 3½	2½ x 3½ to 3½ x 4½	2½ x 3½ to 3½ x 4½	2½ x 3½ to 3½ x 4½
Amount of steel - - - - - lbs.	125	125	125	150	200
Total weight - - - - - lbs.	350	420	450	550	650
Each - - - - -	\$63 00	68 50	72 00	86 50	106 00

ROUND REAMER—Fig. 1690

Size of hole - - - - - inches	4½	4½	5	5	5½
Size of pin - - - - - inches	1½ x 2½	1½ x 2½	2 x 3	2 x 3	2½ x 3½
Amount of steel - - - - - lbs.	50	50	60	80	80
Total weight - - - - - lbs.	150	175	200	225	240
Each - - - - -	\$30 50	32 00	36 50	38 50	42 50
Size of hole - - - - - inches	5½	6½	6½	6½	7½
Size of pin - - - - - inches	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½
Amount of steel - - - - - lbs.	100	80	100	100	100
Total weight - - - - - lbs.	260	300	350	380	400
Each - - - - -	\$45 00	46 00	49 00	51 00	57 00
Size of hole - - - - - inches	8½	8½	8½	9½	10
Size of pin - - - - - inches	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½
Amount of steel - - - - - lbs.	100	150	200	150	150
Total weight - - - - - lbs.	420	480	520	550	600
Each - - - - -	\$61 00	68 00	76 00	77 00	79 00
Size of hole - - - - - inches	10	11½	13	13	13
Size of pin - - - - - inches	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½
Amount of steel - - - - - lbs.	200	200	200	250	300
Total weight - - - - - lbs.	650	750	800	850	900
Each - - - - -	\$86 00	96 00	104 00	112 00	120 00

STAR OR DOUBLE REAMER—Fig. 1692

Size of hole - inches	4½	4½	5	5½	6½	6½	7½
Size of pin - inches	1½ x 2½	1½ x 2½	2 x 3	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½
Amount of steel, lbs.	50	50	80	100	100	100	100
Total weight - lbs.	160	180	220	280	330	350	430
Each - - - - -	\$48 50	51 00	58 00	65 00	70 00	73 00	80 00
Size of hole - - - inches	8½	9½	10	10	12	14	
Size of pin - - - inches	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	
Amount of steel - - - lbs.	100	150	150	300	400	500	
Total weight - - - lbs.	480	580	640	800	900	1450	
Each - - - - -	\$85 00	103 00	106 00	133 00	177 00	220 00	

When ordering, state size of pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.



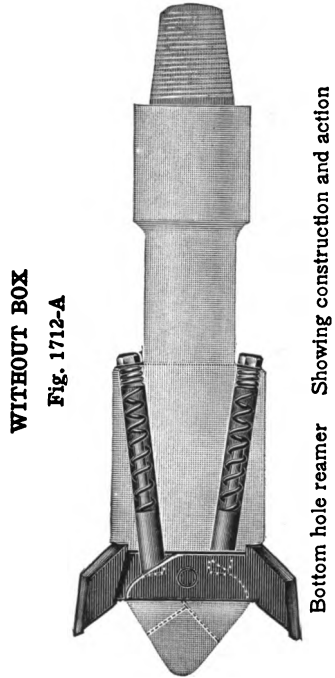
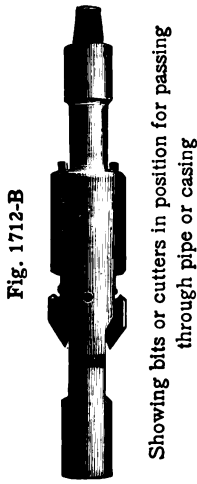
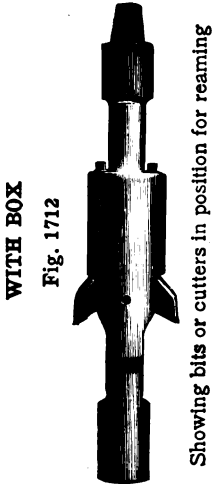
WELL DRILLING TOOLS

FOR CABLE SYSTEM

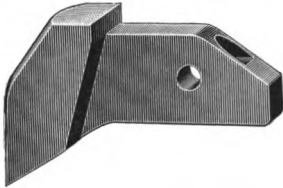
MACK'S IMPROVED AUSTRIAN UNDER REAMER

Patented March 4, 1902

FOR REAMING UNDER WELL CASING



BIT OR CUTTER—Fig. 1712-E



Price includes two pair of cutters

Size - - - - - inches	4%	5	5%	6%	6%	7%	8	9%	10	12
Under reamer complete, incl'ding lever, tongs, and wrench, each	122 00	143 00	148 00	160 00	170 00	210 00	215 00	253 00	262 00	434 00
Weight - - - - - lbs.	150	175	200	250	275	350	400	600	770	1,000
Without box, Fig. 1712-A, each	110 00	- - - -	141 00	154 00	- - - -	200 00	205 00	- - - -	- - - -	- - - -
Weight - - - - - lbs.	125	- - - -	175	200	- - - -	325	350	- - - -	- - - -	- - - -
Extra cutters - - - - - per pair	16 00	- - - -	21 50	24 00	26 00	34 50	35 00	40 00	42 00	54 00
Weight - - - - - lbs.	8	10	12	15	25	35	35	45	50	100
7% -inch cutters for 5% -inch reamer	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	per pair, \$35 50	- - - -	- - - -	Weight, 20 lbs.
9% -inch cutters for 7% -inch reamer	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	per pair, 41 00	- - - -	- - - -	Weight, 35 lbs.
10% -inch cutters for 9% -inch reamer	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	per pair, 42 00	- - - -	- - - -	Weight, 50 lbs.
11% -inch cutters for 9% -inch reamer	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	per pair, 44 50	- - - -	- - - -	Weight, 65 lbs.
12 -inch cutters for 9% -inch reamer	- - - -	- - - -	- - - -	- - - -	- - - -	- - - -	per pair, 49 00	- - - -	- - - -	Weight, 75 lbs.

PARTS OF UNDER REAMER

MANDREL—Fig. 1712-H



PIN—Fig. 1712-F



SPRING—Fig. 1712-G



Size - - - - - inches	4%	5	5%	6%	6%	7%	8	9%	10	12
Mandrels - - - - - each	\$1 40	1 40	1 40	1 50	2 00	2 20	2 30	2 50	2 75	5 00
Pins - - - - - each	1 65	2 00	2 25	2 40	2 75	3 40	3 50	4 75	4 90	7 25
Springs - - - - - each	40	40	40	40	50	50	50	65	65	1 25
Plugs (not illus.), - each	1 65	1 70	1 75	1 90	2 00	2 40	2 40	2 80	2 80	3 75

For list of parts for adjusting cutters, see following page. When ordering, state size of box or pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

MACK'S IMPROVED AUSTRIAN UNDER REAMER

Parts for adjusting bits or cutters

Size - - - - - inches	4½	5	5½	6½	6¾
Levers (not illustrated) - - - - - per pair	\$8 75	9 00	9 50	9 75	11 25
Tongs (not illustrated) - - - - - each	6 25	6 50	6 50	7 75	8 25
Wrenches (not illustrated) - - - - - each	1 50	1 75	1 90	2 00	2 00
Size - - - - - inches	7¾	8	9¾	10	12
Levers (not illustrated) - - - - - per pair	\$14 00	14 00	15 00	16 25	16 50
Tongs (not illustrated) - - - - - each	9 00	9 40	10 00	10 50	11 00
Wrenches (not illustrated) - - - - - each	2 15	2 25	2 50	2 75	3 00

OLD STYLE AUSTRIAN UNDER REAMER

(Superseded by Mack's patent, March 4, 1902)

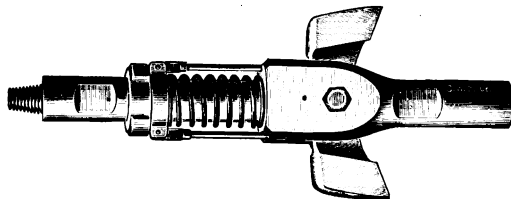
For each size of casing two pairs of knives are furnished

Size of pin and box, inches	1½ x 2½		2 x 3		2½ x 3½		2¾ x 3¾		
To ream under (casing)	4½ only	4½ & 5½	5 only	5 & 6½	5½ only	5½ & 7¾	6½ only	6½ & 8½	6¾ only
Weight - - - - lbs.	114	125	184	200	230	250	330	355	360
Price - - - - -	\$119 00	164 00	143 00	192 00	163 00	216 00	184 00	240 00	196 00
Size of pin and box, inches	2¾ x 3¾		2¾ x 3¾		2¾ x 3¾		2¾ x 3¾		
To ream under (casing)	6¾ & 8¾	7¾ only	7¾ & 9¾	8½ only	8½ & 10	9¾ only	9¾ & 11¾	10 only	10 & 13
Weight - - - - lbs.	385	435	475	485	535	730	790	770	840
Price - - - - -	\$254 00	228 00	292 00	248 00	316 00	293 00	368 00	305 00	382 00

PARTS OF OLD STYLE AUSTRIAN UNDER REAMER

Size body for - - inches	4½	5	5½	6½	6¾	7¾	8½	9¾	10
Knives - - - - per pair	\$26 50	29 00	31 00	33 00	34 00	37 50	39 50	44 00	45 00
Weight - - - - lbs.	12	16	20	25	28	40	50	60	70
Knife bolts - - - per pair	6 50	6 50	6 50	6 50	6 50	8 00	8 00	8 00	8 00
Backers - - - - each	6 00	6 00	6 00	6 00	6 00	8 00	8 00	8 00	8 00
Plungers - - - - each	4 50	4 50	4 50	4 50	4 50	7 00	7 00	7 00	7 00

RUSSIAN UNDER REAMER—Fig. 1707



Made to ream under 12 to 24 inch pipe.

Prices quoted upon application.

When ordering, state size of box or pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

HOLLOW REAMER
Fig. 1697



To straighten a crooked hole or to remove the sediment around tools when they are fast, the object being to make room enough for the fishing tool to take hold.

CONICAL HEAD REAMER
Fig. 1699



To ream out hole that has been drilled past lost tool.

KEARNES HOLE STRAIGHTENING BIT—Fig. 1701



To straighten a crooked hole or to cut off a projection.

MCCLEARY PATENT ENLARGING BIT.
Fig. 1709



The patent enlarging bit is a valuable tool in many formations. It drills ahead of the drive pipe or casing the extra

act size of the outside of the shoe or the couplings, so that the pipe or casing can be forced down with little difficulty. The central bit drills in advance of the enlarging bit.

WINGED SUBSTITUTE
Fig. 1703



To keep stem perpendicular and guard against crooked hole in difficult formations. Used between stem and bit or reamer.

Size of hole - inches	4¼	4½	5	5½	6¼	6½	7½	8¼	9½	10
Size of pin - inches	1½x2½	1½x2½	2x3	2¼x3¼	2¼x3¼	2¾x3¾	2¾x3¾	2¾x3¾	2¾x3¾	2¾x3¾
Hollow reamer	\$54 00	57 00	64 00	72 00	80 00	85 00	98 00	107 00	125 00	130 00
Weight - lbs.	120	150	230	350	420	450	480	510	560	600
Conical head reamer	-	-	60 00	63 00	66 00	-	-	-	-	-
Amount steel - lbs.	-	-	100	100	100	-	-	-	-	-
Total weight - lbs.	-	-	200	260	350	-	-	-	-	-
Kearnes bit, fig. 1701	\$29 00	33 00	39 00	42 00	50 00	56 00	60 00	63 00	75 00	77 00
Amount steel - lbs.	60	80	100	100	100	120	120	120	150	150
Total weight - lbs.	125	135	150	160	225	250	310	380	400	410
McCleary bit, fig. 1709	\$38 00	41 00	48 00	56 00	65 00	70 00	83 00	92 00	110 00	116 00
Weight - lbs.	125	135	160	185	230	300	350	.00	480	500
Winged substitute	Prices	on specification	-	-	-	-	-	-	-	-
Weight - lbs.	-	-	200	250	300	350	450	500	-	-

MACK PATENT HOLE STRAIGHTENER

Put on auger stem at intervals to keep bit in a straight line. Used when the hole varies from a vertical line.

- Size hole for, 8 inches; size stem for, 4½ inches. Price - - - - - \$50 00
- Size hole for, 10 inches; size stem for, 4½ inches. Price - - - - - 70 00
- Size hole for, 13 inches; size stem for, 4½ inches. Price - - - - - 102 00
- Size hole for, 13 inches; size stem for, 5 inches. Price - - - - - 102 00

For illustrations, see following page.

When ordering, state size of box or pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

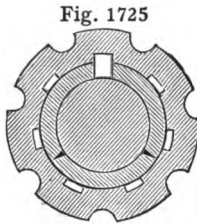
FOR CABLE SYSTEM

MACK PATENT HOLE STRAIGHTENER

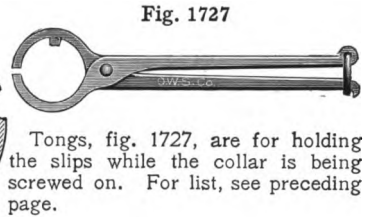
COMPLETE



SECTIONAL VIEW OF SLIPS



TONGS



Tongs, fig. 1727, are for holding the slips while the collar is being screwed on. For list, see preceding page.

FISHING JARS

From 12 to 36 inch stroke

Fig. 1790



Patented April 24, 1900.

Diameter, inches	Size hole, inches	Length stroke, inches	Box and pin, inches	Weight, lbs.	Each	Diameter, inches	Size hole, inches	Length stroke, inches	Box and pin, inches	Weight, lbs.	Each	
3 3/4	4 1/4	8	1 5/8 x 2 1/2	110		5 1/2	6 1/2 or larger	12	2 1/4 x 3 3/4	350	\$95 00	
3 3/8		10		115	\$62 00			5 1/2		14	360	97 00
3 1/2		12		120	65 00			5 1/2		16	370	100 00
3 1/4		14		125	67 00			5 1/2		18	380	102 00
3 3/8		16		130	68 00			5 1/2		20	390	105 00
3 1/2		18		135	69 00			5 1/2		22	400	107 00
3 1/4		10		140	65 00			5 1/2		24	410	109 00
3 3/8		12		150	66 00			5 1/2		30	420	117 00
3 1/2		14		160	68 00			5 1/2		36	430	124 00
3 1/4		16		170	70 00			6 1/4		8	470	108 00
3 3/8	18	180	71 00	6 1/4	10	500	111 00					
3 1/2	8	190	75 00	6 1/4	12	530	114 00					
3 1/4	10	210	74 00	6 1/4	14	560	116 00					
3 3/8	12	215	75 00	6 1/4	16	590	119 00					
3 1/2	14	220	77 00	6 1/4	18	620	122 00					
3 1/4	16	225	79 00	6 1/4	20	650	125 00					
3 3/8	18	230	81 00	6 1/4	22	680	128 00					
3 1/2	20	240	83 00	6 1/4	24	710	130 00					
3 1/4	22	250	84 00	6 1/2	8	500	115 00					
3 3/8	24	260	86 00	6 1/2	10	530	118 00					
3 1/2	26	270	88 00	6 1/2	12	560	121 00					
3 1/4	28	280	93 00	6 1/2	14	590	124 00					
3 3/8	30	290	99 00	6 1/2	16	620	127 00					
3 1/2	32	300	84 00	6 1/2	18	650	130 00					
3 1/4	8	310	86 00	6 1/2	20	680	133 00					
3 3/8	10	320	89 00	6 1/2	22	710	136 00					
3 1/2	12	330	91 00	6 1/2	24	740	139 00					
3 1/4	14	340	93 00	7	8	620	128 00					
3 3/8	16	350	95 00	7	10	640	132 00					
3 1/2	18	360	97 00	7	12	660	135 00					
3 1/4	20	370	100 00	7	14	680	139 00					
3 3/8	22	380	102 00	7	16	700	142 00					
3 1/2	24	390	108 00	7	18	720	145 00					
3 1/4	26	400	115 00	7	20	740	149 00					
3 3/8	28	330	93 00	7	22	760	152 00					
3 1/2	30	340	90 00	7	24	780	156 00					

When ordering, state size of box and pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

FISHING TOOLS

HORN SOCKETS

Fig. 1750

Fig. 1752



Without bowl With bowl
To take friction hold of a loose tool in the well.
By putting on the bowl the socket can be used in a larger hole.

SLIP SOCKETS

Two sets of slips with each socket

Fig. 1786

Fig. 1788



Without bowl With bowl
When ordering, state size of tool the slips are to catch.

SQUARE SOCKET

Fig. 1789



For catching square of tool that has broken off below collar.

Prices on application



Size of hole - - - - - inches	4 1/4	4 1/2	5	5 1/8	5 1/2	6 1/4	6 1/2	7 1/8	8 1/4	9 1/8	10
Size of pin - - - - - inches	1 1/2 x 2 1/2	1 1/2 x 2 1/2	2 x 3	2 x 3	2 1/2 x 3 1/2	2 1/2 x 3 1/2	2 1/2 x 3 1/2	2 1/2 x 3 1/2	2 1/2 x 3 1/2	2 1/2 x 3 1/2	2 1/2 x 3 1/2
Horn sockets, fig. 1750 - - - - - lbs.	\$14 50	16 00	18 50	21 00	21 50	25 00	27 00	31 00	33 00	38 00	39 50
Weight - - - - - lbs.	90	100	110	118	125	140	150	155	160	180	190
Fig. 1752, with bowl for hole, inches	5 1/2	5 1/2	6 1/4	6 1/2	7 1/8	8 1/4	8 1/2	9 1/8	10	11 1/8	12
Price - - - - -	19 50	21 00	24 50	27 00	30 50	35 00	39 00	43 50	47 00	56 00	60 00
Weight - - - - - lbs.	100	110	125	130	140	160	170	180	185	210	230
Slip sockets, regular, fig. 1786 - - - - - lbs.	\$51 00	53 00	58 00	60 00	64 00	70 00	75 00	88 00	93 00	118 00	124 00
Weight - - - - - lbs.	100	110	130	140	150	200	230	300	350	400	450
Slip sockets, ex. hy. with long reins - - - - - lbs.	- - -	- - -	- - -	- - -	- - -	100 00	107 00	128 00	140 00	168 00	176 00
Weight - - - - - lbs.	- - -	- - -	- - -	- - -	- - -	250	280	380	420	500	550
Slip socket slips only - - - - - per pair	\$8 50	8 50	8 50	8 50	8 50	8 50	8 50	10 50	10 50	10 50	10 50
Slip socket cross bars - - - - -	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 50	2 50	2 50	2 50
Slip sockets with bowl, fig. 1788, for hole - - - - - inches	5 1/2	5 1/2	6 1/4	6 1/2	7 1/8	8 1/4	8 1/2	9 1/8	10	11 1/8	13
Price - - - - -	\$63 00	65 00	72 00	76 00	81 00	89 00	98 00	110 00	120 00	146 00	156 00
Weight - - - - - lbs.	110	120	145	170	230	260	340	400	500	520	600
Square sockets, fig. 1789 - - - - - lbs.	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -	- - -
Weight - - - - - lbs.	100	110	120	150	200	230	300	350	400	450	- - -

When ordering, state size of pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

FOR CABLE SYSTEM
FISHING TOOLS

SIDE SLOT COMBINATION SOCKET
Fig. 1760



To take hold of pin or neck of rope socket.
Working parts adjusted through the slots.

BOWL SPEAR
BULL DOG PATTERN
Fig. 1796



For taking inside hold of bowl or any hollow tool.

CASING BOWL
Fig. 1797



FRICITION SOCKET. Fig. 1754



To take hold of tools that are loose in well.

SIDE SLOT COMBINATION SOCKETS—Fig. 1760

Size of hole	inches	4¼	4½	5	5 3/16	5 5/8
Size of pin	inches	1 5/8 x 2 1/2	1 5/8 x 2 1/2	2 x 3	2 x 3	2 1/4 x 3 1/4
Weight	lbs.	70	75	100	110	125
Price		\$42 50	47 00	52 00	54 00	58 00
Size of hole	inches	6¼	6 5/8	7 5/8	8¼	9 5/8
Size of pin	inches	2 1/4 x 3 3/4	2 1/4 x 3 3/4	2 1/4 x 3 3/4	2 1/4 x 3 3/4	2 1/4 x 3 3/4
Weight	lbs.	175	175	250	260	300
Price		\$64 00	68 00	77 00	83 00	104 00
Slips		per set, \$8 00				

BOWL SPEAR—BULL DOG PATTERN—Fig. 1796

Weight, 75 lbs. - - - - - \$36 50

CASING BOWLS, Fig. 1797

With two pairs of slips.

Size	inches	5 5/8	6¼	6 5/8	8¼	10
Weight	lbs			80	165	
Price		\$70 00	80 00	80 00	95 00	125 00
Slips	per pair	22 50	30 00	30 00	32 50	37 50

FRICITION SOCKETS, Fig. 1754

Size of hole	inches	5	5 5/8	6¼	6 5/8
Size of pin	inches	2 x 3	2 1/4 x 3 1/4	2 1/4 x 3 1/4	2 1/4 x 3 1/4
Fig. 1754		\$17 00	19 50	22 00	23 00
Weight	lbs.	120	140	160	170

When ordering, state size of pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

FOR CABLE SYSTEM
FISHING TOOLS

COLLAR GRAB
Fig. 1806



COLLAR SOCKET
Fig. 1766



The collar grab is to take hold of any loose tool just below the collar, when the pin is broken off.

The collar socket is to take hold of the collar of a tool.
6 1/4-INCH COLLAR GRAB, fig. 1806 - - - \$76 50
Weight, 350 pounds.

COLLAR SOCKETS, Fig. 1766

Size of hole - inches	6 1/4	6 3/8	7 3/8	8 1/4	9 3/8
Size of pin - inches	2 1/2 x 3 3/4	2 7/8 x 3 3/4	2 7/8 x 3 3/4	2 7/8 x 3 3/4	2 7/8 x 3 3/4
Price - - - -	\$60 00	65 00	94 00	103 00	117 00
Weight - - lbs.	150	160	190	200	250
Extra slips, per pair	8 50	8 50	11 00	11 00	11 00

Fig. 1770

DRIVE DOWN SOCKET

To reduce the battered neck of a rope socket so a combination socket can go over it.



Size of hole - - inches	4 1/4	4 1/2	5	5 3/8	6 1/4	7 3/8	8 1/4	- -
Size of pin - - inches	1 3/8 x 2 1/2	1 3/8 x 2 1/2	2 x 3	2 1/4 x 3 1/4	2 1/4 x 3 1/4	2 1/4 x 3 1/4	2 1/4 x 3 1/4	2 1/4 x 3 1/4
Weight - - - - lbs.	- - -	- - -	- - -	125	150	- - -	- - -	- - -
Price - - - -	- - -	- - -	- - -	\$24 00	26 50	- - -	- - -	- - -

Fig. 1775

Fig. 1779



SIDE JAR SOCKETS

To catch one rein of broken jars.
When ordering, state width and thickness of rein.

Size of hole, inches	4 1/4	4 1/2	5	5 3/8	6 1/4	6 3/8	7 3/8	8 1/4
Size of pin, inches	1 3/8 x 2 1/2	1 3/8 x 2 1/2	2 x 3	2 1/4 x 3 1/4	2 1/4 x 3 1/4	2 1/4 x 3 1/4	2 1/4 x 3 1/4	2 1/4 x 3 1/4
Price - - - -	\$44 50	46 00	50 00	55 00	60 00	62 50	70 00	75 00
Weight - - lbs.	100	120	130	150	175	175	200	250
Slips - - - -	per pair, \$8 50							



When ordering, state size of pin, style of taper, number of threads to inch (flat or sharp) size of wrench square; also diameter of hole in which tool is to be used.

**CENTER
JAR
SOCKET**

Fig. 1777



To catch both reins of broken jars.

**WELL DRILLING TOOLS
FOR CABLE SYSTEM
FISHING TOOLS**

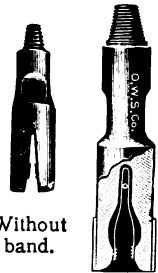
Size of hole, inches	4 1/4	4 1/2	5	5 3/4
Size of pin, inches	1 3/8 x 2 1/2	1 3/8 x 2 1/2	2 x 3	2 1/4 x 3 1/4
Center jar, fig. 1777	\$41 00	43 00	47 50	53 00
Weight - - lbs.	80	90	110	120
Jar tongue, fig. 1781	\$48 00	50 00	54 00	60 00
Weight - - lbs.	40	50	60	80
Jar tongue, fig. 1784	\$50 00	52 00	56 00	62 00
Weight - - lbs.	50	60	75	90

Size of hole, inches	6 1/4	6 3/8	7 3/8	8 1/4
Size of pin, inches	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4
Center jar, fig. 1777	\$58 00	61 00	69 50	75 00
Weight - - lbs.	150	170	190	210
Jar tongue, fig. 1781	\$65 00	68 00	79 00	85 00
Weight - - lbs.	100	110	140	160
Jar tongue, fig. 1784	\$67 00	70 00	81 00	87 00
Weight - - lbs.	110	120	150	170

Slips for figs. 1781-1784, per pair - - - - - \$8 50
When ordering, state width and thickness of reins.

**JAR TONGUE
SOCKETS**

Fig. 1781 Fig. 1784



Without band.

With band.

To catch the tongue or fish tail of jars.

JAR KNOCKER OR BUMPER—Fig. 1851



Jar knockers are to knock jars loose when locked, or loosening tools that are stuck in the hole.

BALL BEARING JAR KNOCKER OR BUMPER—Fig. 1852



Length - - feet	8 to 10	12	14	16	18	20
Fig. 1851 - - -	\$25 00	28 00	31 50	35 00	38 50	42 00
Fig. 1852, B. B. -	32 00	35 00	38 50	42 00	45 50	49 00
Weight - - lbs.	195	220	245	270	295	320

SIDE LATCH JACK—Fig. 1811



BOOT JACK—Fig. 1812



Side latch jacks and boot jacks are to take hold of broken jars, also used as baller grabs.

Side latch jacks - - - \$24 00 Weight, 100 lbs.
Boot jacks - - - 24 00 Weight, 110 lbs.

ALLIGATOR GRAB—Fig. 1810



To grip fragment of steel or other small articles lost or dropped in well.

ALLIGATOR GRABS

Size - inches	4 1/4	4 1/2	5	5 3/4	6 1/4	6 3/8	7 3/8	8 1/4
Price - - -	\$52 00	54 00	56 00	60 00	64 00	66 00	72 00	75 00
Weight, lbs.	120	130	140	170	200	220	240	260

When ordering, state size of pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

FISHING TOOLS

Tools for cutting cable or rope in well

HORSE SHOE TRIP KNIFE

Fig. 1828



For cutting off cable close to the rope socket, will not cut until the trip strikes rope socket barrel, allowing the knife to fall. We recommend this as being the best rope knife.

Weight, 20 lbs.

HOOK ROPE KNIFE

Fig. 1839



Weight, 15 lbs.

V ROPE KNIFE

Fig. 1844



Weight, 15 lbs.

VALVE ROPE KNIFE

Fig. 1837



Weight, 20 lbs.

ROPE KNIFE SINKER
Fig. 1831



The sand line is tied in the eye; jars and rope knife screwed to the lower end.

Weight, 20 lbs.

KNIVES FOR CUTTING WIRE ROPE

MAPE'S PATENT

Fig. 1579



Wt., 40 lbs.

O. W. S. CO.
Fig. 1578



Wt., 20 lbs.

SUCKER ROD JARS

Fig. 1833



Wt., 20 lbs.

To attach to rope knife to cut rope in well, used on a string of sucker rods.

PIPE OR SWIVEL JARS

Fig. 1835



Wt., 20 lbs.

Figs. 1835 and 1845 are used with a rope knife to prevent the rope from twisting or kinking.

BALL BEARING SWIVEL FOR ROPE KNIFE

Fig. 1845



Wt., 10 lbs.

Horse shoe trip rope knife, fig. 1828	\$22 50
Hook rope knife, fig. 1839	7 00
V rope knife, fig. 1844	9 25
Valve rope knife, fig. 1837	14 50
Mape's wire rope knife, fig. 1579	75 00

O. W. S. Co., wire rope knife, fig. 1578	\$16 50
Sucker rod jars, fig. 1833	10 00
Swivel jars, fig. 1835	6 50
B. B. swivel jars, fig. 1845	7 00
Rope knife sinker, fig. 1831	4 50

REGULAR
Fig. 1914



WELL DRILLING TOOLS

FOR CABLE SYSTEM
FISHING TOOLS
PIPE SWEDGES

FLUTED
Fig. 1918



For opening a clear passage through collapsed pipe or casing

Size of hole - inches	4 $\frac{1}{4}$	4 $\frac{1}{2}$	5	5 $\frac{3}{8}$	6 $\frac{1}{4}$	6 $\frac{3}{8}$
Size of pin - inches	1 $\frac{3}{8}$ x 2 $\frac{1}{2}$	1 $\frac{3}{8}$ x 2 $\frac{1}{2}$	2 x 3	2 $\frac{1}{4}$ x 3 $\frac{1}{4}$	2 $\frac{3}{4}$ x 3 $\frac{1}{4}$	2 $\frac{3}{4}$ x 3 $\frac{1}{4}$
Price - - - - -	\$18 00	20 00	23 00	27 00	31 00	34 00
Weight - - - lbs.	70	80	110	150	190	210
Size of hole - inches	7 $\frac{3}{8}$	8 $\frac{1}{4}$	9 $\frac{3}{8}$	10	11 $\frac{3}{8}$	12 $\frac{1}{2}$
Size of pin - inches	2 $\frac{3}{4}$ x 3 $\frac{3}{4}$	2 $\frac{3}{4}$ x 3 $\frac{3}{4}$	2 $\frac{3}{4}$ x 3 $\frac{3}{4}$	2 $\frac{3}{4}$ x 3 $\frac{3}{4}$	2 $\frac{3}{4}$ x 3 $\frac{3}{4}$	2 $\frac{3}{4}$ x 3 $\frac{3}{4}$
Price - - - - -	\$40 00	44 00	52 00	55 00	65 00	76 00
Weight - - - lbs.	250	290	365	400	550	650

Fig. 1881



TWIST DRILL
When the top of a lost tool has been battered so large that there is not room for a fishing tool to take hold, this tool drills a hole in the top of lost tool, in which hole is inserted the twist drill spear (fig. 1879).
Used on tubing.

Price - - - - - \$35 00

Weight, 30 lbs.

TWIST DRILL SPEAR

Fig. 1879

To catch a lost tool in the hole made by the twist drill (fig. 1881).
Used on drilling tools.

Price - - - - - \$29 00

Weight, 50 lbs.



SAND PUMP
OR BAILER
GRAB

Fig. 1808

For taking hold of sand pump or bailer when lost in the well.



ROPE SOCKET SPEAR

Fig. 1814



ROPE SOCKET DRILL

Fig. 1816



To drill rope out of rope socket neck.

Price - - - - - \$35 00

Size hole for - - - - - inches	5	5 $\frac{3}{8}$	6 $\frac{1}{4}$
Sand pump or bailer grab, fig. 1808 - - - - -	\$28 00	31 00	34 00
Weight - - - - - lbs.	130	150	180
Rope socket spear, fig. 1814 - - - - -	\$44 00	50 00	55 00
Weight - - - - - lbs.	100	125	150

WELL DRILLING TOOLS

FOR CABLE SYSTEM

FISHING TOOLS

BIT HOOK
Fig. 1792

To loosen tools from side of well.



For spudding around and loosening a bit or reamer when fast in the well, if disconnected from the rest of the tools. Length of blade, 8 feet. Longer spuds to order.

SPUD
Fig. 1798



Used in drilling past a "string" of lost tools. There is a hole in the bottom of the whip stock which goes over the end of the rope socket or pin. The whip stock guides the tools used in drilling past into the side of the well. Length, 10 feet.

Prices on application.



For removing whip stock from well.

WHIP STOCK GRAB
Fig. 1804



Weight, 200 pounds.
Price - \$43 00

SPEAR
Fig. 1800

For spudding around and loosening the whole or a part of a string of tools when fast in the well. Lengths, 40 to 60 feet.



BIT HOOKS—Fig. 1792

Size of hole - - inches	5	5½	6¼	6½	7%	8¼	9%	10	12	13
Size of pin - - inches	2 x 3	2½ x 3 or 2¼ x 3¼	2¾ x 3¾	2¾ x 3¾	2¾ x 3¾	2¾ x 3¾	2¾ x 3¾	2¾ x 3¾	2¾ x 3¾	2¾ x 3¾
Price - - - - -	\$27 00	30 00	32 00	34 00	38 00	41 00	46 00	48 00	58 00	60 00
Weight - - - - - lbs.	125	150	180	200	250	290	350	360	400	450

SPUDS AND WHIP STOCKS

Size of hole - - - inches	4¼	4½	5	5½	6¼	6½	7%	8¼	9%	10	11½	12
Spuds - - - - -	\$33 00	35 00	39 00	45 00	50 00	53 00	61 00	67 00	78 00	82 00	95 00	99 00
Weight - - - - - lbs.	190	210	230	250	280	290	320	350	420	500	700	800

SPEARS—Fig. 1800

Length - - - - - feet	40	50	60
For 5½-inch hole, ¾ inch thick - - - - - lbs.	\$160 00	180 00	200 00
Weight - - - - -	575	715	850
For 6¼-inch hole, 7/8 inch thick - - - - - lbs.	\$175 00	195 00	215 00
Weight - - - - -	650	800	950

Spears are f.o.b. cars at Pittsburgh, Pa.

When ordering, state size of pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which tool is to be used.

WELL DRILLING TOOLS

Fig. 1853



FOR CABLE SYSTEM

MILLING TOOLS

When a pin is broken from a tool in the well it is sometimes desirable to cut a new pin to aid in its removal. The milling tools shown herewith are designed for that purpose. Figs. 1853 and 1855 are made to fit 2-inch tubing. Fig. 1855 is the latest design. The milling wheel, fig. 1992, is attached to the 2-inch tubing above the well mouth and a rope transmission, carried from the milling wheel to the bull wheel, provides the motive power necessary for cutting the pin. The milling jack holds the tubing in position and regulates the feed.

Fig. 1855



Solid

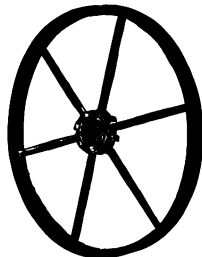
Size of hole, inches	4¼	4½	5	5⅛	5⅝	6¼	6⅝	7⅝	8¼
Fig. 1853 - - -			\$55 00	57 00	59 00	63 00	66 00	93 00	-----
Weight, - - lbs.			20	22	25	35	40	50	-----
Fig. 1855 - - -	\$27 00	30 00	34 00	36 00	40 00	45 00	48 00	58 00	63 00
Weight, - - lbs.	20	20	23	28	45	58	60	80	85

SIDE RASP
Fig. 1873



MILLING WHEEL

Fig. 1992



Weight, 50 lbs.

Price - - - - - \$35 00

MILLING JACK AND WRENCH

Fig. 1993



Weight, 390 lbs.

Price - - - - - \$135 00

Fig. 1993A



TWO-WING RASP
Fig. 1874



A "milling job" has been regarded as one of the most difficult known to the trade, requiring unusual skill and caution. With the milling jack the time consumed is reduced from an average of two days to frequently less than two hours. The jack regulates the feed and sustains the weight of the tubing. It has ball bearings and can be operated with ease and accuracy.

RASPS

Figs. 1873-1874

For rasping off or reducing collars on lost tools, so that a fishing tool can take hold

Size of hole, in.	4¼	4½	5	5⅛	6¼	6⅝	7⅝	8¼
Size of pin - in.	1⅝ x 2½	1⅝ x 2½	2 x 3	2¼ x 3¼	2¾ x 3¾	2¾ x 3¾	2¾ x 3¾	2¾ x 3¾
Side rasps - -	\$35 50	37 00	41 00	45 00	50 00	53 00	60 00	65 00
Weight - lbs.	190	210	230	250	280	290	320	350
Two-wing rasps	\$62 00	65 00	71 00	78 00	85 00	89 00	101 00	108 00
Weight - lbs.	150	180	230	350	420	450	480	510

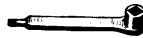
TOOLS FOR REMOVING CASING FROM WELL

MACK'S PATENT TRIP CASING SPEAR—Fig. 1857



WRENCH FOR MACK'S PATENT SPEAR

Fig. 1858



Price - - - - - \$1 75

SET FOR MACK'S PATENT SPEAR

Fig. 1859



Price - - - - - \$1 00

If the casing cannot be pulled after taking hold with the trip spear, the spear can be released by jarring down.

FOX TRIP CASING SPEAR Fig. 1861



BULL DOG CASING SPEAR Fig. 1863-4



The Bull Dog spear will take a strong hold, but will not let go.

Size of casing - - - - - inches	3½	4¼	4½	5	5 ⅝	5 ¾	6¼
Size of pin - - - - - inches	1 ⅜ x 2	1 ⅝ x 2½	1 ⅞ x 2½	2 x 3	2 x 3	2½ x 3¼	2 ⅞ x 3 ⅞
Mack's spear, fig. 1857 - - - - -	\$128 00	142 00	150 00	165 00	170 00	178 00	200 00
Weight - - - - - lbs.					210	225	265
Fox trip, fig. 1861 - - - - -	\$71 00	83 00	87 00	95 00	99 00	105 00	115 00
Weight - - - - - lbs.	50	60	80	110	130	140	220
Extra slips for Fox trip spear - per set	\$28 00	29 00	30 00	31 00	32 00	33 00	35 00
Bull Dog, fig. 1863 - - - - -	45 00	55 00	58 00	65 00	68 00	74 00	82 00
Weight - - - - - lbs.	50	60	80	100	110	125	180
Size of casing - - - - - inches	6 ⅝	7 ⅞	8¼	9 ⅞	10	11 ⅞	----
Size of pin - - - - - inches	2 ⅞ x 3 ⅞	2 ⅞ x 3 ⅞	2 ⅞ x 3 ⅞	2 ⅞ x 3 ⅞	2 ⅞ x 3 ⅞	2 ⅞ x 3 ⅞	----
Mack's spear, fig. 1857 - - - - -	\$220 00	257 00	275 00	315 00	325 00	----	----
Weight - - - - - lbs.	300	375	425	650	700	----	----
Fox trip, fig. 1861 - - - - -	\$121 00	137 00	147 00	179 00	196 00	237 00	----
Weight - - - - - lbs.	250	320	360	425	450	580	----
Extra slips for Fox trip spear - per set	\$37 00	40 00	42 00	47 00	51 00	60 00	----
Bull Dog, fig. 1863 - - - - -	87 00	101 00	109 00	128 00	133 00	155 00	----
Weight - - - - - lbs.	210	260	290	340	350	430	----

WEDGE AND JAR FOR CASING CUTTER

Fig. 1872



To expand the cutters in fig. 1870. The wedge is lowered through tubing by means of small rope attached to eye in head.

Size of casing to cut - - inches	3	4¼	4½	5	5 ⅝	5 ¾	6¼
Weight - - - - - lbs.	30	40	50	55	60	60	70
Cutter, with wedge and jar, comp.	\$49 00	52 00	54 00	58 00	60 00	62 00	67 00
Cutter wheels - - - - - per set	5 50	5 50	5 50	5 50	5 50	5 50	5 50
Size of casing to cut - - inches	6 ⅝	7 ⅞	8¼	9 ⅞	10	11 ⅞	----
Weight - - - - - lbs.	80	90	100	110	120	140	----
Cutter, with wedge and jar, comp.	\$69 00	77 00	81 00	91 00	94 00	116 00	----
Cutter wheels - - - - - per set	5 50	6 00	6 00	6 00	6 00	6 00	----

CASING CUTTER Fig. 1870



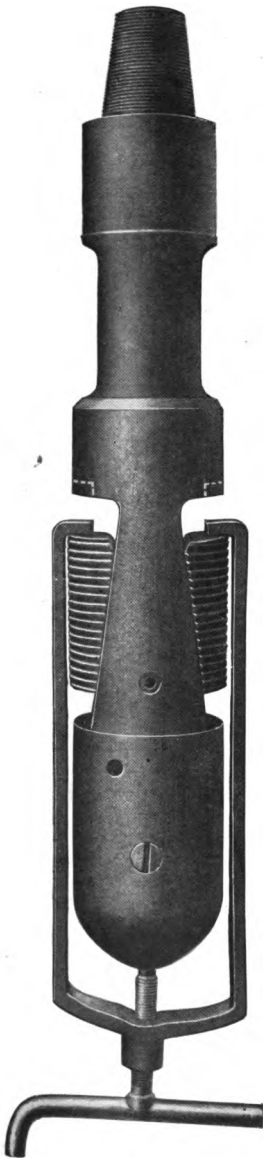
To cut casing at any point in the well when the entire "string" cannot be pulled. Used on tubing.

When ordering, state size of pin, style of taper, number of threads to inch (flat or sharp), size of wrench square; also diameter of hole in which to be used.

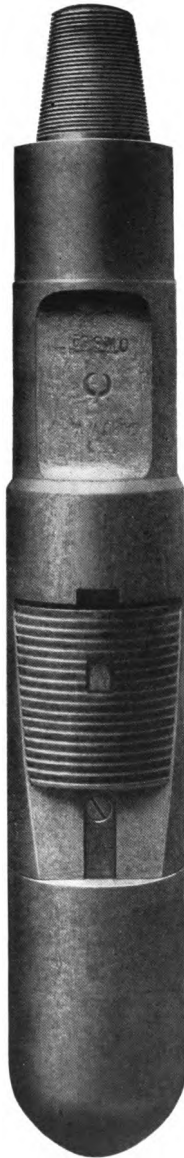
Fig. 1860

Fig. 1860-A

SIDE VIEW—Showing method of setting slips



FRONT VIEW—Showing slips released from casing hold and locked to insure free passage from well



HENDERSON TRIP CASING SPEAR

The HENDERSON Casing Spear is constructed with all working parts enclosed in such a manner that gravel, sand or mud cannot interfere with its operation.

It can be set in one minute without taking spear apart.

It has a plunger instead of a mandrel and will positively trip without the difficulty usually encountered with spears of the mandrel type.

It will stand rough usage without damage to the inner working parts.

It can be repaired at less cost than any other trip spear on the market.

It may be used to swedge through the tight places in the casing.

An extra plunger is furnished "no charge", thus making the spear to catch any weight of a given size pipe or casing.

Its price is not higher than others, thus making it the most economical.

PRICE LIST

Size to catch 3 1/2" Casing	-	each	\$ 75 00	Size to catch 6 5/8" Casing	-	each	\$150 00
" 4 1/4" "	"	"	90 00	" 7 5/8" "	"	"	170 00
" 4 1/2" "	"	"	105 00	" 8 1/4" "	"	"	180 00
" 5" "	"	"	120 00	" 9 5/8" "	"	"	225 00
" 5 1/16" "	"	"	125 00	" 10" "	"	"	245 00
" 5 5/8" "	"	"	130 00	" 11 5/8" "	"	"	300 00
" 6 1/4" "	"	"	140 00				

TOOLS FOR SPLITTING, PERFORATING, AND RE-CUTTING THREADS ON CASING IN WELL

CASING SPLITTER Fig. 1867 **CASING PERFORATOR** Fig. 1865 **MANDREL OR BELL SOCKET** Fig. 1876



Showing position of knives when lowered in well.

For splitting casing to let sediment around it run into well, so casing may be removed.



Showing action of friction loop forcing knives into casing.



Showing position of perforators when the tool is being lowered into casing.

For perforating casing in well. Can be successfully operated at any depth.



Showing action of perforators.

To take hold of casing that has collapsed or parted.



A given size denotes the inside diameter of casing or pipe to be caught.

Size of casing	Inches	4¼	4½	5	5½	6¼	6½	7½	8¼	10	10½	12½
Size of pin	Inches	1½ x 2½	1½ x 2½	2 x 3	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½	2½ x 3½
Casing splitters, fig. 1867		\$59 00	61 00	66 00	72 00	78 00	81 00	90 00	96 00	100 00	105 00	121 00
Weight	lbs.	100	100	120	120	175	200	280	340	400	450	550
Perforators, fig. 1865		---	---	---	129 00	---	---	200 00	---	225 00	235 00	257 00
Weight	lbs.	---	---	---	250	---	---	375	---	700	750	950
Mandrel or bell sockets, fig. 1876		\$49 00	51 00	57 00	---	72 00	77 00	88 00	96 00	---	---	---
Weight	lbs.	80	90	110	140	180	200	230	250	---	---	---

CASE-HARDENED NIPPLE

Fig. 1856



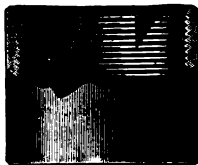
Figs. 1856 and 1856-C have one end filed and case-hardened.

Will not stand much wear or abuse.

Case-hardened and forged steel nipples are for re-cutting threads on casing or in casing couplings when lost in the well.

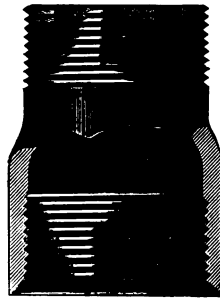
CASE-HARDENED COUPLING

Fig. 1856-C



FORGED STEEL NIPPLE—Fig. 1856-A

The forged steel nipple has both ends filed and case-hardened.



Male and female

Are very serviceable; can be used a number of times.

Size	Inches	3	4, 4¼	4½	5	5¾	5½	6¼	6½	7½	8¼	9½	10	11½
Case-hardened nipples, fig. 1856		\$2 50	2 85	2 85	3 15	3 75	3 75	4 00	4 60	5 25	5 50	7 25	9 50	11 00
Weight	lbs.	8	9	10	12	13	14	15	17	20	20	28	32	34
Case-hardened couplings		\$1 75	2 00	2 15	2 25	2 40	2 60	3 00	3 25	3 75	4 25	6 25	7 00	8 75
Weight	lbs.	2.5	3.9	4	5.7	5.9	6.4	7.9	9.7	14	15.4	24.5	26	30
Forged steel nipples, fig. 1856-A		\$10 00	12 00	13 50	15 00	15 50	16 00	18 00	19 00	21 00	22 50	28 00	29 00	36 00
Weight	lbs.	12	12	14	16	15	15	17	18	25	27	---	---	---



TOOLS FOR DRAWING CASING OR PIPE FROM WELL

RING AND WEDGES—Fig. 1924

Used for pulling long strings of drive pipe or casing. The ring is heavy and capable of sustaining any weight. The wedges are cut from fine tool steel.

Size ring - - - - inches	4½	5½	6¾	6¾	7¾	8¾	10	12	13
With wedges - - - - inches	4¾, 4¾	5¾, 4¾	6¾, 5	6¾, 5¾	7¾, 5¾	8¾, 6¾	10, 8¾	12, 10	13, 10
Price - - - - -	\$73 00	91 00	101 00	107 00	122 00	132 00	160 00	191 00	207 00
Weight - - - - - lbs.	250	350	350	410	480	660	700	815	815

EXTRA WEDGES

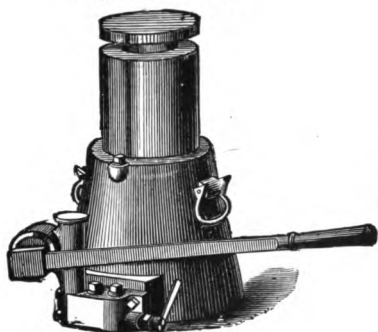
Size of wedges - - - inches	4¾, 4¾	4¾, 5¾	5, 6¾	5¾, 6¾	5¾, 7¾	6¾, 8¾	8¾, 10	10, 12	10, 13
Size rings for - - - inches	4¾	5¾	6¾	6¾	7¾	8¾	10	12	13
Per set - - - - -	\$22 00	27 00	30 00	32 00	37 00	40 00	48 00	59 00	62 00
Weight - - - - - lbs.	27	60	65	75	85	95	120	180	190

HYDRAULIC JACKS

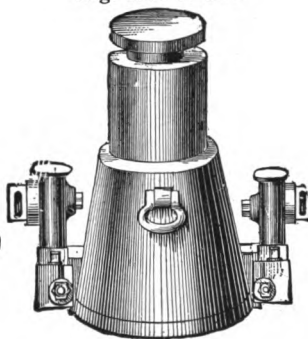
Fig. 1928 or 3145

Fig. 1930 or 3147

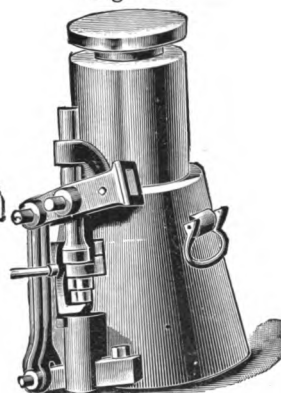
Fig. 3149



Single pump



Double pump



Used in connection with ring and wedges

Fig. 3149 was designed especially for pulling pipe or casing. Double piston single outside pump

Jack to lift, tons	Raise, inches	Total height, inches	Weight, lbs.	Single pump, Fig. 1928, each	Double pump, Fig. 1930, each
60	12	20½	360	\$240 00	340 00
100	12	20¾	460	300 00	400 00
125	12	20¾	600	360 00	460 00
150	12	20¾	800	425 00	525 00

DOUBLE PISTON SINGLE OUTSIDE PUMP. Fig. 3149

Jack to lift, tons	Raise, inches	Total height, in.	Weight, lbs.	Diam. of base, in.	Each
60	12	20½	380	12	\$240 00
60	18	26½	430	13	260 00
100	12	20¾	480	13	300 00
100	18	26½	580	14	340 00
125	12	20¾	600	14	360 00
125	18	26½	700	15	400 00

PACKING FOR HYDRAULIC JACKS "U" CUP

PULLING RING REST FOR HYDRAULIC JACKS

Fig. 3153

Fig. 3155

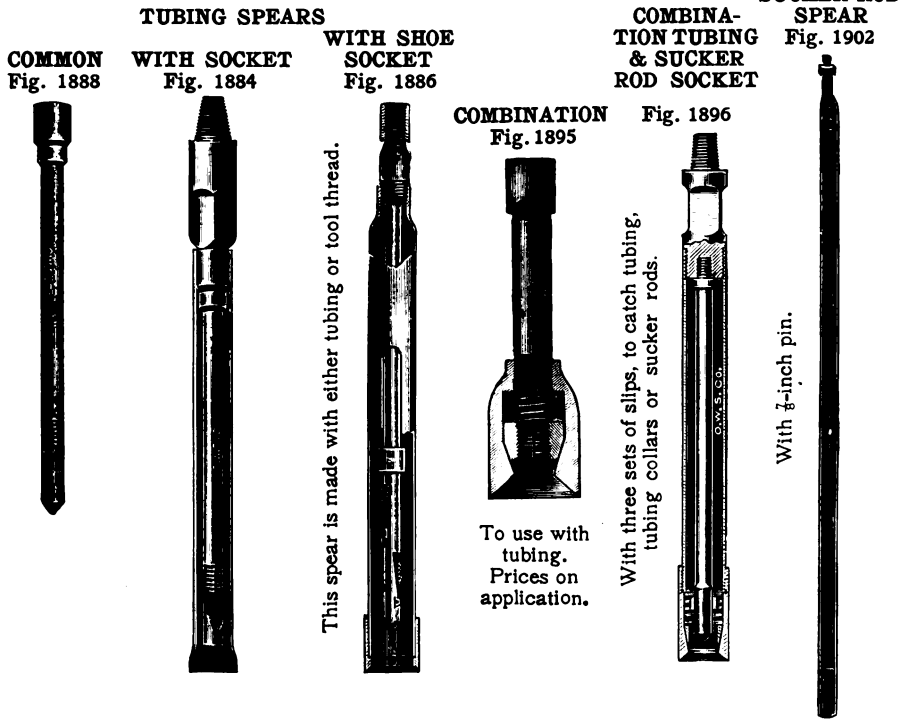
Fig. 3151



Prices quoted upon application.

Per pair - - - - - \$5 00

FISHING TOOLS FOR PUMPING WELLS



Size tubing to catch - - - - - inches	2	2½	3
Common spear, fig. 1883 - - - - -	\$17 00	19 50	21 50
Weight - - - - - lbs.	40	55	70
Spear with socket, fig. 1884 - - - - -	\$34 50	39 00	43 00
Weight - - - - - lbs.	120	130	150
Spear with shoe socket, fig. 1886 - - - - -	\$36 00	42 00	46 00
Weight - - - - - lbs.	110	140	160

COMBINATION TUBING AND SUCKER ROD SOCKET—Fig. 1896

Size of pin - - inches	2¼ x 3¼	2¾ x 3¾
Size of hole - - inches	5½	6¼
Price - - - - -	\$75 00	85 00
Weight - - - - - lbs.	120	150

SUCKER ROD SPEAR Fig. 1902

Size sucker rods for - inches	1½	1¾
Length in clear - - - feet	6	30
Price - - - - -	\$7 50	17 50
Weight - - - - - lbs.	10	40

Figs. 1671, 1890

TUBING SUB



Used to connect tubing with tools. Made with tubing thread on lower end.

Size of pin - - inches	1½ x 2½	2 x 3	2¼ x 3¼	2½ x 3½	2¾ x 3¾
Each - - - - -	\$7 00	9 00	10 00	11 50	12 50
Weight - - - - -	30	50	60	80	90

FISHING TOOLS FOR PUMPING WELLS

SUCKER ROD SOCKETS

COMMON



Fig. 1904

COMBINATION



Fig. 1898

HITCHCOCK



Fig. 1894

SLIP SOCKET FOR IRON RODS

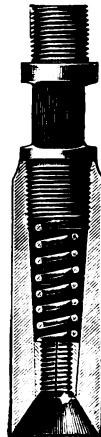


Fig. 1794

Size of rods - - - - -	inches	1 3/8	1 1/2	1 7/8	2 1/4	2 1/2
Size of tubing - - - - -		2	2 1/2	3	3	4
Common, fig. 1904 - - - - -		\$3 50	-----	-----	5 00	-----
Weight - - - - -	lbs.	10	-----	-----	36	-----
Combination, fig. 1898 - - - - -		\$10 00	13 00	16 00	16 00	22 00
Weight - - - - -	lbs.	100	-----	-----	-----	-----
Slips - - - - -		\$4 00	-----	-----	-----	-----
Hitchcock, fig. 1894 - - - - -		8 00	10 50	12 00	13 50	15 00
Weight - - - - -	lbs.	8	12	15	-----	-----
Extra slips - - - - -	Per set	\$0 75	-----	-----	-----	-----
Set screw - - - - -	each	02	-----	-----	-----	-----

SLIP SOCKET FOR IRON RODS—Fig. 1794

Size of rods - - - - -	inches	1 3/8	1 1/2	1 7/8
Weight - - - - -	lbs.	3.5	3.5	7
Regular socket - - - - -		\$4 00	4 00	5 00
Special socket with three sets slips - - - - -		7 00	7 00	-----
Extra slips, per set of 3 - - - - -		2 00	2 00	2 50
Extra springs - - - - -		15	15	25

PENNELL & BRIGGS PATENT SUCKER ROD SOCKET

Size of rods - - - - -	inches	1 3/8	1 1/2	2 1/4	2 1/2
Size of tubing - - - - -	inches	3	4	3	4
Price - - - - -		\$25 00	37 50	25 00	37 50
Extra slips - - - - -	per set	4 00	5 00	4 00	5 00

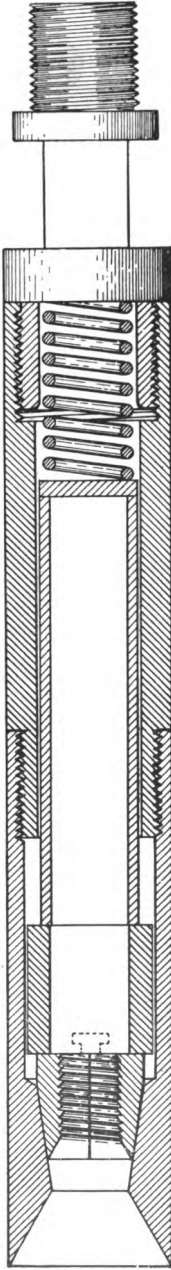
BRANDON'S IMPROVED SUCKER ROD SOCKET

Complete with iron rod attachment - - - - -	\$13 00
Complete without iron rod attachment - - - - -	10 00
Lower valve spear - - - - -	2 00
Combination valve puller - - - - -	4 00

SLIP SOCKET

TO CATCH IRON RODS.—Pat. Mch. 21, '905

Fig. 1795



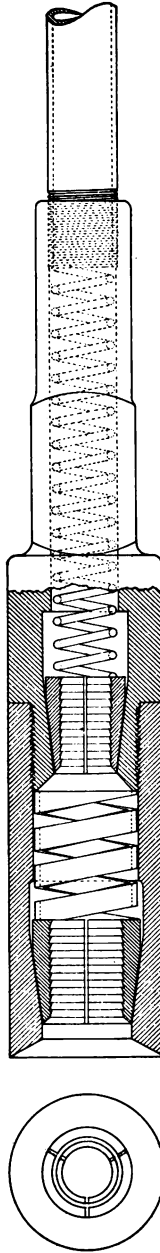
One set of slips will catch $\frac{3}{4}$, $\frac{5}{8}$, and $\frac{9}{16}$ -inch rods. All pins made to fit $\frac{7}{8}$ -inch joint; can be used with any joint by adding a substitute.

Price each, 2-inch Tubing - - - - - \$11 00
 With Bowl for 3-inch Tubing - - - - - 15 00

COMBINATION TUBING AND SUCKER ROD SOCKET

TO CATCH TUBING, TUBING COLLAR, AND SUCKER RODS

Fig. 1889



The lower slips will catch 2-inch Tubing and 2-inch Tubing Collar. The upper slips will catch wood and iron sucker rods $1\frac{5}{8}$ -inch and smaller.

LIST

Size, hole,	Weight, lbs.	Each	Size, hole,	Weight, lbs.	Each
5 inch,	—	\$57 50	6 $\frac{1}{4}$ inch,	120	\$65 00
5 $\frac{5}{16}$ "	—	60 00	6 $\frac{5}{8}$ "	140	70 00
5 $\frac{3}{8}$ "	80	62 00			

FISHING TOOLS FOR PUMPING WELLS

ROPE GRAB
Fig. 1906



With $\frac{3}{8}$ -inch
sucker rod pin
Weight, 10 lbs.

ROPE WORM
Fig. 1912



With $\frac{3}{8}$ -inch
sucker rod pin
Weight, 2 lbs.

PACKER RUBBER GRAB
Fig. 1908



With $\frac{3}{8}$ -inch
sucker rod pin
Weight, 8 lbs.

VALVE CUP GRAB
Fig. 1910



With $\frac{3}{8}$ -inch
sucker rod pin
Weight, 4 lbs.

Rope grab, fig. 1906 - - - - -	\$11 50
Rope grab, fig. 1906, three-wing - - - - -	15 00
Rope worm, fig. 1912 - - - - -	7 00
Packer rubber grab, fig. 1908 - - - - -	9 50
1 $\frac{1}{4}$ -inch valve cup grab, fig. 1910 - - - - -	7 00

WELL DRILLING TOOLS

FOR CABLE SYSTEM

WELL CLEANING TOOLS

CONDUCTOR BAILER

Fig. 1967



WROUGHT IRON BAILERS

REGULAR

DOUBLE END

Fig. 1625 or 1940

Fig. 1943



Made to order

BAILER BAIL

Fig. 1627



BAILER VALVE

Fig. 1628



Diam., inches	Length, feet	Weight, lbs.	Price
10	5	---	\$30 00
11	5	---	34 50

WROUGHT IRON BAILERS

Diameter	2 1/2	3	3 1/4	3 1/2	3 3/4	4	4 1/4	4 1/2	4 3/4
Diameter well used in	3 1/4	3 1/2	4	4 1/4	4 1/2	5	5	5	5 1/2
Length of bailer, 19 feet	\$11 50	14 00	15 50	17 00	--	20 00	--	--	23 00
Weight	72	83	94	105	--	126	--	--	156
Length of bailer, 22 feet	--	--	--	18 00	--	21 50	--	--	24 50
Weight	--	--	--	110	--	142	--	--	178
Length of bailer, 25 feet	--	--	--	--	--	23 50	--	--	27 00
Weight	--	--	--	--	--	158	--	--	196
Bails, only	\$1 50	1 50	1 75	2 00	--	2 25	--	--	2 50
Weight	3	4	4 5	4 7	5	5 5	6	--	6 5
Valves, only	\$3 75	5 50	6 00	6 75	--	8 00	--	--	9 50
Weight	14	18	22	25	27	30	32	--	36
Diameter	5	5 1/2	6	7	8	9	10	11	--
Diameter well used in	6 1/4	6 3/8	7 3/8, 8 1/4	8 1/4	10	--	--	--	--
Length of bailer, 19 feet	\$27 00	35 00	36 50	43 00	54 00	64 00	80 00	95 00	--
Weight	182	228	238	287	340	433	540	630	--
Length of bailer, 22 feet	\$28 50	37 50	39 00	46 00	58 00	68 00	82 50	105 00	--
Weight	204	260	268	322	380	483	--	--	--
Length of bailer, 25 feet	\$33 00	42 00	44 00	52 00	65 50	--	--	--	--
Weight	226	290	298	357	420	--	--	--	--
Bails, on/ly	\$3 00	3 00	3 25	3 50	5 00	5 50	6 50	7 50	--
Weight	8	8 5	14	19	21	23	25	33	--
Valves, only	\$10 75	12 25	13 50	16 00	20 50	24 75	29 00	35 50	--
Weight	44	52	61	89	115	145	160	190	--

For each band add extra to list for 4 inches and smaller - - - - - \$1 50
 For each band add extra to list for 4 1/4 to 5 1/2 inch - - - - - 2 00
 For each band add extra to list for 6 to 7 inch - - - - - 2 50
 For each band add extra to list for 8 to 10 inch - - - - - 2 50

SECTIONAL FLUSH JOINT BAILER

Fig. 1948



(Three sections)

WELL DRILLING TOOLS

FOR CABLE SYSTEM
WELL CLEANING TOOLS

TOP AND BOTTOM

For casing bailer

Fig. 1944



Top

Fig. 1945



Bottom

Tubes 18 inches long attached to top and bottom, between which bailer tubes of desired number or length may be inserted.

GRAVITY BAILER

With one joint of pipe
Fig. 1950

\$25 00
30 00



3-inch
4-inch

SECTIONAL FLUSH JOINT BAILER—Fig. 1948

Size - - - - - inches	3	3½	4	4½	5	5½	6	7
Length - - - - - feet	40	40	40	40	40	40	40	40
Weight - - - - - lbs.	175	210	260	300	350	405	470	550
Price - - - - -	\$40 00	50 00	58 50	67 00	77 00	97 50	110 00	130 00
Connections or flush joints - each	8 50	10 50	12 50	14 50	16 50	18 50	22 50	27 00
Weight - - - - - lbs.	10	15	18	20	20	25	27	30

TOP AND BOTTOM FOR CASING BAILER—Figs. 1944-5

Size of casing - - inches	4¼	4½	5	5⅜	5⅝	6¼	6⅝	7⅝	8¼
Price (top and bottom) - -	\$17 50	19 50	22 00	22 50	25 00	27 50	30 50	36 50	43 50
Weight - - - - - lbs.	50	60	80	90	100	110	120	130	140

Fig. 1630



BAILER DUMP

To lower water into a well that is liable to cave if water is poured in from the top in the ordinary way.

Fastened to bailer dart with bolt, and sufficient tubing screwed on below to dump at desired point.

Price - - - - - \$7 00

Weight, 15 lbs.

WELL DRILLING TOOLS

FOR CABLE SYSTEM

WELL CLEANING TOOLS

SUCKER VALVES FOR MORAHAN SAND PUMPS

Not illustrated

Size pump for - - - - - inches	3, 3 $\frac{1}{4}$, 3 $\frac{1}{2}$	4, 4 $\frac{1}{2}$	5	5 $\frac{3}{8}$
Each - - - - -	\$0 60	75	85	1 00

SAND PUMP BAILS

Not illustrated

Fig. 1964



Size pump for - - - inches	3	3 $\frac{1}{4}$	3 $\frac{1}{2}$	3 $\frac{3}{4}$	4	4 $\frac{1}{2}$	4 $\frac{1}{2}$
Morahan or Robert's - - -	\$4 25	4 50	4 50	4 75	5 50	5 75	5 75
Weight - - - - - lbs.	8	9	9	10	10	10	10
Size pump for - - - inches	4 $\frac{1}{2}$	5	5 $\frac{3}{8}$	5 $\frac{5}{8}$	6 $\frac{1}{4}$	6 $\frac{3}{8}$	7 $\frac{5}{8}$
Morahan or Robert's - - -	\$6 50	6 50	7 00	7 00	7 75	12 00	13 25
Weight - - - - - lbs.	16	18	18	18	24	24	36

CHICKERING PATENT SAND PUMP—Fig. 1964

Size - - - - in.	3	3 $\frac{1}{4}$	3 $\frac{1}{2}$	3 $\frac{3}{4}$	4	4 $\frac{1}{2}$	4 $\frac{1}{2}$	4 $\frac{3}{4}$	5
Size hole for, in.	4 $\frac{1}{4}$	4 $\frac{1}{2}$	4 $\frac{7}{8}$	5	5 $\frac{1}{2}$	5 $\frac{5}{8}$	5 $\frac{5}{8}$, 6	6	6 $\frac{1}{4}$
Price - - - - -	\$17 00	17 00	19 00	21 00	21 50	23 00	25 00	26 00	26 50
Weight - - lbs.	59	67	75	88	88	90	92	108	114
Size - - - - in.	5 $\frac{3}{8}$	5 $\frac{5}{8}$	6 $\frac{1}{4}$	6 $\frac{3}{8}$	7 $\frac{5}{8}$	8 $\frac{5}{8}$	9 $\frac{5}{8}$	11 $\frac{5}{8}$	-----
Size hole for, in.	6 $\frac{3}{8}$	7 $\frac{5}{8}$, 8	8 $\frac{5}{8}$	9 $\frac{5}{8}$	10	12, 14	-----	-----	-----
Price - - - - -	\$28 00	29 50	38 00	44 00	57 00	61 00	67 00	159 00	-----
Weight - - lbs.	140	150	155	186	260	320	380	486	-----

SAND PUMP JARS OR PLUNGERS

Not illustrated

Size pump for - inches	3	3 $\frac{1}{4}$	3 $\frac{1}{2}$	3 $\frac{3}{4}$	4	4 $\frac{1}{2}$	4 $\frac{1}{2}$	4 $\frac{3}{4}$	5
Chickering's, complete with sucker valve - -	\$9 50	9 50	10 75	11 75	12 00	12 75	13 75	14 00	15 00
Robert's - - - - -	5 00	5 00	5 00	6 50	6 50	7 00	7 50	7 50	7 75
Size pump for - inches	5 $\frac{3}{8}$	5 $\frac{5}{8}$	6 $\frac{1}{4}$	6 $\frac{3}{8}$	7 $\frac{5}{8}$	8 $\frac{1}{4}$	9 $\frac{5}{8}$	11 $\frac{5}{8}$	-----
Chickering's, complete with sucker valve - -	\$15 50	15 50	22 00	25 00	33 00	34 00	40 00	46 00	-----
Robert's - - - - -	8 50	8 50	9 50	10 00	11 00	12 00	-----	-----	-----

SWIVEL TOP SAND PUMP BAIL

Not illustrated

Fig. 1969



Size - - - - - inches	5 $\frac{5}{8}$	6 $\frac{1}{4}$	6 $\frac{3}{8}$	7 $\frac{5}{8}$
Price - - - - -	\$13 50	16 50	17 00	21 00

BANNISTER SAND PUMP VALVE—Fig. 1969

Size pump for - inches	3	4	4 $\frac{1}{2}$	5	5 $\frac{5}{8}$	7 $\frac{5}{8}$	8	9 $\frac{5}{8}$
Wrought iron - - - - -	\$17 50	-----	21 75	24 00	25 50	36 00	36 00	46 00
Malleable iron - - - - -	1 50	1 50	-----	2 00	2 50	-----	-----	-----

WELL DRILLING TOOLS

FOR CABLE SYSTEM

WELL CLEANING TOOLS

MODEL SAND PUMP

Fig. 1632 or 1953



Fig. 1631 or 1952



MODEL SAND PUMP BOTTOM

Fig. 1633 or 1954



CALIFORNIA SAND PUMP BOTTOM

Fig. 1962



MODEL SAND PUMP AND PARTS

Diameter - - inches	3 $\frac{3}{4}$	4	4 $\frac{1}{2}$	5	5 $\frac{1}{2}$	6	7	8	9	10
Size hole for, inches	5	5	5 $\frac{3}{8}$	5 $\frac{5}{8}$, 6 $\frac{1}{4}$	6 $\frac{1}{4}$, 6 $\frac{5}{8}$	7 $\frac{5}{8}$, 8	8, 8 $\frac{1}{4}$	10	10, 11 $\frac{5}{8}$	13
Weight - - - lbs.	150	180	215	230	250	275	350	400	500	550
Complete - - -	\$35 00	35 00	42 50	45 00	47 50	50 00	52 50	60 00	62 50	65 00
Bottoms comp. - -	20 00	20 00	21 00	22 50	23 50	25 00	27 50	32 50	34 00	35 00
Upper valves - - -	2 50	2 75	3 00	3 50	4 00	4 50	5 00	6 00	7 00	8 00
Lower valves - - -	3 50	4 00	4 25	4 50	5 00	5 50	6 25	7 00	8 00	9 00
Springs - - - -	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Wrenches - - - -	75	75	75	75	75	75	75	75	75	75

CALIFORNIA SAND PUMP

Size of pump - - - - inches	4 $\frac{1}{2}$	5 $\frac{5}{8}$	7 $\frac{5}{8}$	9 $\frac{5}{8}$	11 $\frac{5}{8}$
Length of pump - - - - feet	20	20	16	10	6
Pumps complete - - - -	\$23 50	33 00	42 00	47 00	53 00
Weight - - - - - lbs.	150	230	250	310	270
Bottoms only, fig. 1962 - - - -	\$9 00	11 00	15 50	19 00	27 00
Bails only - - - - -	70	1 50	2 75	3 75	5 00

WELL DRILLING TOOLS

FOR CABLE SYSTEM

WELL CLEANING TOOLS

Fig. 1977

Fig. 1991

Fig. 1983

Fig. 1986

Fig. 1935

Fig. 1936

BRADEN PATENT SAND PUMP



MOODY PATENT SAND PUMP



Prices on application

COMBINATION BIT AND MUD SOCKET



MUD SOCKET



REGULAR SWAB



IMPROVED PATTERN SWAB



BRADEN'S PATENT SAND PUMP—Fig. 1977

5 inches diameter, 16 feet long, for 5 3/8-inch hole - \$50 00 | Bottom only - - - - \$7 00

Size of hole for - - - - -	inches	5	5 3/8 and larger
Diameter of pump - - - - -	inches	3	4
Combination bit and mud socket - - - - -	- - -	\$46 50	57 50
Weight - - - - -	lbs.	210	260
Mud socket, fig. 1986 - - - - -	- - -	\$40 00	51 00
Weight - - - - -	lbs.	190	230

SWABS

Size of hole - - - - -	inches	4 1/2	5	5 1/8	5 3/8	6 1/4	6 3/8
Size of pin - - - - -	- - -	1 3/8 x 2 1/2	2 x 3	2 x 3	2 1/4 x 3 1/4	2 3/4 x 3 3/4	2 3/4 x 3 3/4
Regular, complete, fig. 1935 - - - - -	- - -	-----	\$25 00	26 50	28 00	31 00	33 00
Weight - - - - -	lbs.	-----	75	80	95	130	140
Complete, less pin - - - - -	- - -	-----	\$14 00	15 50	16 50	17 50	19 50
Rubbers only - - - - -	- - -	-----	7 50	8 50	9 25	11 00	13 50
Improved pattern, complete - - - - -	- - -	-----	\$24 00	25 00	26 50	28 00	31 00

THE HYDRAULIC ROTARY PROCESS

For sinking deep wells is superior to all others when used in formations composed of clay, sand, or quicksand.

This process is used almost exclusively in the Texas and Louisiana oil fields and to a large extent in other localities where the conditions are suitable.

The operation consists in rapidly turning a column of pipe, the lower end of which is armed with a steel shoe having a serrated edge for cutting the formation through which it passes.

Water is kept under constant high pressure in the pipe and the detritus is thus forced to the surface, passing up on the outside of the pipe with the water.

By this means it is possible to sink a column of casing through the most stubborn beds of quicksand or other soft formations, which will not, through their lack of stability, admit of the usual procedure of first drilling the hole and then lowering the casing to form the final and lasting wall for the well.

In cases where the formation is composed of clay of sufficient density to retain the wall of the well in place, a smaller pipe is used, armed with a perforated bit, through which the water is forced in same manner, and when the depth is reached where it may be desirable to insert the casing, the drilling pipe is removed and the casing is inserted in the hole thus prepared for it.

The illustration on page 188 is a reproduction from a photograph of a Hydraulic Rotary Drilling outfit in actual operation.

The boiler is not shown, as it was set up at a distance of about fifty feet from the engine in order to avoid accidents occurring from a premature flow of oil or gas.

The suction pipe was raised to show the foot valve and strainer.

A DRILLING OR BORING PLANT FOR THE HYDRAULIC ROTARY SYSTEM

INCLUDES

The derrick, see page 188, and the following list of machinery and tools:

ARTICLE	Fig. No.	Weight, lbs.
1 30-horse-power boiler - - - - -	1400	7,800
1 23-horse-power engine - - - - -	1425	3,900
1 12-inch rotary table - - - - -	2190	1,900
1 hoisting gear or draw works - - - - -	2191	2,000
2 8 x 5 x 10 duplex pumps - - - - -	---	3,000
2 b. b. water swivels - - - - -	2192	450
4 20-inch bushed derrick pulleys - - - - -	2204	250
100 feet No. 103 sprocket chain - - - - -	2200	350
1 sprocket wheel for engine - - - - -	---	60
3 forged steel bushings, 6 x 4 - - - - -	---	138
2 forged steel bushings, 8 x 4 - - - - -	---	124
2 forged steel bushings, 10 x 4 - - - - -	---	130
2 forged steel bushings, 12 x 4 - - - - -	---	160
60 feet 2-inch wire wound rotary hose - - - - -	2193	129
2 sets rotary hose couplings - - - - -	---	10
7 rotary drills, 2 6-inch, 2 8-inch, 1 10-inch, 1 12-inch, 1 15-inch - - -	2197	400
3 rotary shoes, 6-inch, 8-inch, 10-inch - - - - -	2196	175
2 slide tongs, 4-inch, 6-inch - - - - -	2194	230
1 2½-inch strapped C-hook - - - - -	2201	70
5 sets elevators, 4-inch, 6-inch, 8-inch, 10-inch, 12-inch - - - - -	2499	1,490
6 sets Vulcan tongs, No. 15, No. 14, No. 13 (two each) - - - - -	5130	195
1 3½-inch round iron D. S. hook - - - - -	2535	130
1 28-inch triple iron block - - - - -	2519	350
600 feet ¾-inch steel casing line - - - - -	1533	535
1,400 feet 7/8-inch steel sand line - - - - -	1526	520

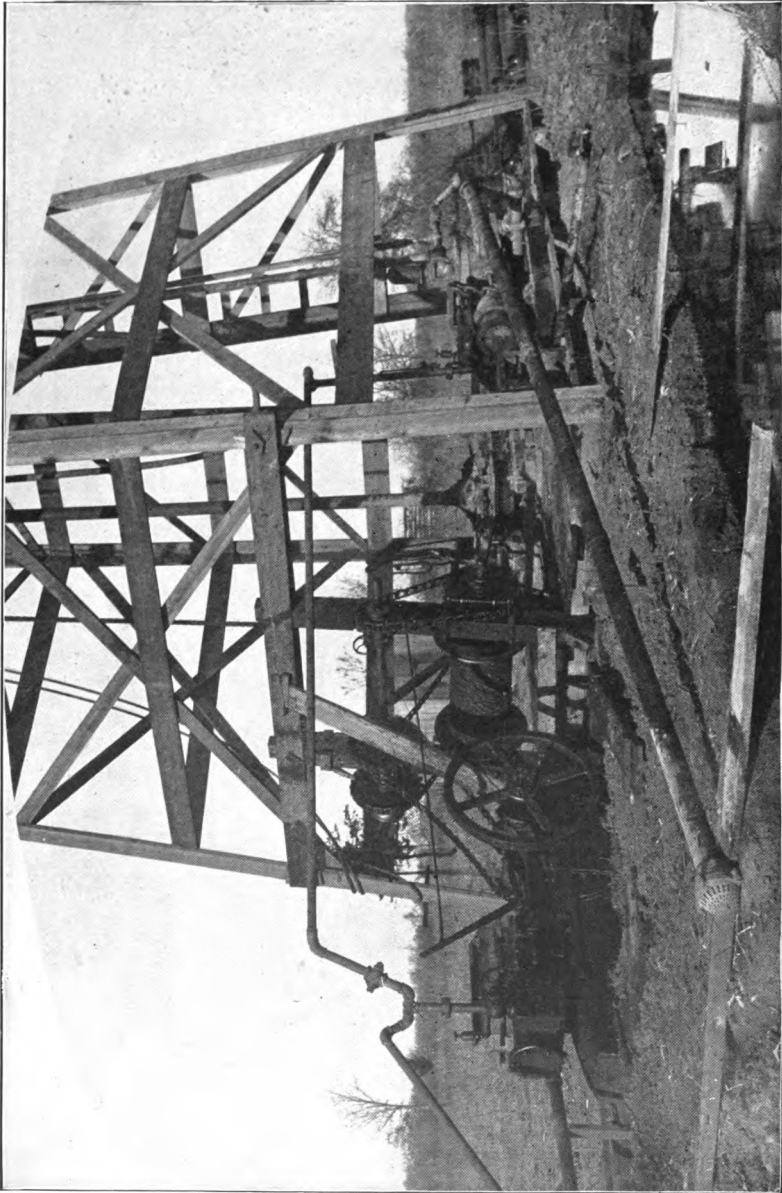
Miscellaneous tools, fittings, etc.

Total estimated weight, 27,196 lbs.

The estimated value of the foregoing (less derrick) is \$3,225, f. o. b. cars at Pittsburgh.

The outfit is intended for use with heavy line pipe, see page 127. Sizes, 12-inch, 10-inch, 8-inch, 6-inch, 4½-inch.

These sizes may be varied, but the bits, shoes and bushings must be made to conform to such changes.



Reproduction from photograph of an oil well in Texas, drilled by the rotary process

WELL DRILLING TOOLS

REVOLVING AND JETTING SWIVEL

Fig. 2213



HYDRAULIC HOSE COUPLING

Fig. 2214



Size - - - inches	1½	2	2½	3
Per set of 4 pieces -	\$5 00	7 50	10 00	12 50
Coupling only, each	1 50	2 25	3 00	3 75
Clamp " "	1 00	1 50	2 00	2 50

2 -inch jetting swivel, O. W. S. pattern - - - - -	\$90 00
2½-inch jetting swivel, O. W. S. pattern - - - - -	115 00
3 -inch jetting swivel, O. W. S. pattern - - - - -	140 00

All less bushings.

PRESSURE HOSE, WIRED

Fig. 2193



Each outfit requires two 30-foot sections of 2-inch wired hose with couplings.

30-foot section, 2 inch, 5-ply wired pressure hose with couplings - - - - -	\$37 50
2-inch, 5-ply wired pressure hose - - - - - per foot	1 00
Couplings - - - - - per set of 4 pieces	7 50

WELL DRILLING TOOLS

ROTARY DRILL

Fig. 2197



HYDRAULIC AND JETTING

ROCK DRILL

Fig. 2198



Size pipe drills pass through - - - inches	4	4½	5	6	7	8	9	10	12
Size pipe screws to, inches	2	2	2½	2½	3	3	3	4	4
Fig. 2197 - - - - -	\$6 30	9 20	10 00	13 50	16 00	20 00	27 00	35 00	42 00
Fig. 2198 - - - - -	8 50	10 00	12 00	15 00	20 00	27 00	32 00	39 00	47 00

Fig. 2199



DRIVE PLATE

Will drive pipe - sizes	2 to 3	3 to 4½	3 to 6	4 to 7	4½ to 9
Price - - - - -	\$2 50	3 40	5 80	7 50	10 00

SPROCKET CHAIN

Fig. 2200



Fig. 2220



Chain Number	Working strain, lbs.	Equivalent in single leather belt	Links per foot	Per foot
Fig. 2200 - - -	1,800	14	3.9	\$0 67
Fig. 2220 - - -	3,000	23	3.9	1 00

SPROCKET WHEELS—No. 103

Diameter at chain center - - - inches	7	8	9	10	12	14	16
Number of teeth - - - - -	7	8	9	10	12	14	16
Price - - - - -	\$2 50	3 00	3 20	3 50	4 00	4 70	5 25
Diameter at chain center - - - inches	18	20	23	30	36	48	60
Number of teeth - - - - -	18	20	23	30	36	48	61
Price - - - - -	\$6 00	7 25	9 50	11 50	15 00	24 00	40 00

WELL DRILLING TOOLS

HYDRAULIC ROTARY SYSTEM

SLIDE TONGS

Fig. 2194



SWIVEL BUSHING

Fig. 2195



ROTARY SHOE

Fig. 2196



SLIDE TONGS

Size pipe for, inches	- -	2½	3	3½	4	4½	5	6	8	10
Price	- - - - -	\$9 00	11 00	12 50	14 00	16 00	18 00	21 00	30 00	35 00

SWIVEL AND REVOLVING PIPE BUSHINGS

Size pipe screws to - inches	2½	3	3½	4	4½	5	6	7	8	10	12
Swivel bushings, fig. 2195 - -	\$2 30	3 25	4 80	6 00	8 00	10 00	13 00	17 00	22 00	-----	-----
Revolving pipe bushings - -	-----	2 50	3 00	3 50	4 00	5 00	7 00	10 00	14 00	19 00	25 00

ROTARY SHOES—Fig. 2196

Size pipe screws to, inches	TOOL STEEL		MACHINE STEEL, CASE HARDENED	
	Standard length	Extra length	Standard length	Extra length
2½	\$8 80	\$11 80	\$5 40	\$7 60
3	9 60	13 00	6 60	8 80
3½	10 70	14 30	8 20	11 00
4	12 00	16 00	9 50	12 50
4½	13 50	18 50	11 00	14 50
5	15 50	20 50	12 00	16 00
6	17 50	23 00	13 50	18 00
7	20 00	27 00	15 00	20 00
8	22 50	30 00	17 00	23 00
9	29 00	39 00	22 00	29 00
10	36 00	50 00	27 00	36 00
12	64 00	84 00	48 00	64 00

WELL DRILLING TOOLS

HYDRAULIC ROTARY SYSTEM

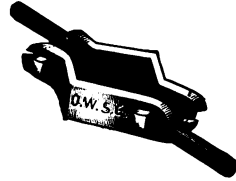
STRAPPED C-HOOK
Fig. 2201



SWIVEL
Fig. 2202



CLAMP
Fig. 2203



BACK PRESSURE VALVE
To go between pipe couplings
Fig. 2205



FOOT VALVE
Fig. 4968



Style, 6 inch and smaller

FOOT VALVE
Fig. 4969



Style, 7 inch and larger

2½-inch strapped C-hook, fig. 2201 - - - - - \$10 00

SWIVELS—Fig. 2202

Size pipe screws to - - - - inches	1	1½	1½	2	2½	3
Price - - - - -	\$4 50	6 00	7 50	9 00	12 00	15 00

CLAMPS—Fig. 2203

Size pipe for, inches	2½	3	3½	4	4½	5	6	7	8	9	10	12
Price - - - - -	\$3 50	4 00	4 50	5 00	6 00	7 00	8 00	9 00	10 00	12 00	14 00	25 00

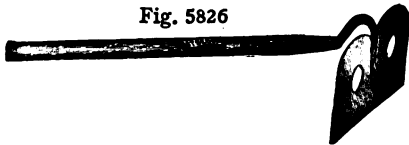
BACK PRESSURE VALVES—Fig. 2205

Size - - - - - inches	4	6	8	9	10	12
Price - - - - -	\$1 50	2 00	2 50	2 75	3 00	3 50

FOOT VALVES—Figs. 4968-4969

Size - - - - inches	2½	3	3½	4	4½	5	6	7	8	10	12
Price - - - - -	\$3 30	3 90	5 60	7 30	10 50	11 25	14 75	35 00	41 00	64 00	100 00

Fig. 5826



MORTAR HOES

No.	Socket	Handles	Price
8	10-inch	6 feet	\$2 20
9	9-inch	5½ feet	2 05

WELL DRILLING TOOLS

CANADIAN POLE TOOL SYSTEM

TAPER JOINT

FOR WOODEN DRILL POLES

Figs. 2059 or 2833



Number - - - - -	21	22	23	24	25	26	27	28	29
Size of box and pin, taper joint, in.	$\frac{3}{4} \times 1\frac{1}{4}$	$\frac{3}{4} \times 1\frac{1}{4}$	$\frac{7}{8} \times 1\frac{1}{8}$	$\frac{7}{8} \times 1\frac{1}{8}$	$1 \times 1\frac{1}{8}$	$1 \times 1\frac{1}{2}$	$1\frac{1}{4} \times 1\frac{3}{4}$	$1\frac{1}{4} \times 1\frac{3}{4}$	$1\frac{1}{4} \times 1\frac{3}{4}$
Number of threads - - per inch	-----	-----	7	7	6	6	6	6	6
Size of wood - - - - inches	$1\frac{7}{8}$	2	2	$2\frac{1}{8}$	$2\frac{1}{4}$	$2\frac{1}{2}$	$2\frac{1}{2}$	$2\frac{3}{4}$	3
Number rivet holes - - - -	5	5	5	5	5	5	5	5	5
Diameter of rivet - - - inches	$2\frac{5}{8}$	$2\frac{5}{8}$	$2\frac{3}{8}$	$2\frac{3}{8}$	$2\frac{1}{8}$	$3\frac{5}{8}$	$3\frac{1}{8}$	$1\frac{7}{8}$	$1\frac{7}{8}$
Length of rivet - - - inches	1	1	$1\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{3}{8}$	$1\frac{3}{8}$	$1\frac{3}{8}$
Size of square for wrench, inches	19	19	19	19	19	19	19	20	20
Length of straps - - - inches	45	45	50	50	50	50	50	55	55
Total length of joint - - inches	15	15	21	21	21	22	22	26	26
Nominal weight - - - lbs.	\$2 00	2 00	2 25	2 25	2 50	2 50	2 75	3 00	3 75
Price - - - - -									

Plain white ash drill poles only, hexagon or round.

$2\frac{1}{8}$ or $2\frac{1}{4}$ inch x 18 feet, each - - - - - \$1 25

SPLICE FOR WOODEN DRILL POLE

Figs. 2067 or 2849



Size rods for - - - - inches	2	$2\frac{1}{8}$	$2\frac{1}{4}$	$2\frac{1}{2}$
Per set - - - - -	\$0 50	50	50	50

STUB TAPER JOINT

FOR WELDING ON IRON POLES

Figs. 2062 or 2847



Number - - - - -	61	63	65	67
Size of box and pin - - - inches	$\frac{3}{4} \times 1\frac{1}{4}$	$\frac{7}{8} \times 1\frac{1}{8}$	$1 \times 1\frac{1}{2}$	$1\frac{1}{4} \times 1\frac{3}{4}$
Threads - - - - - per inch	-----	7	6	6
Size of rod, hollow - - - inches	-----	$1\frac{1}{4}$	-----	$1\frac{1}{4}$
Size of rod, solid - - - inches	$\frac{3}{4}$	-----	1	-----
Size of square for wrench - inches	1	$1\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{3}{8}$
Length of joint - - - inches	$9\frac{1}{2}$	11	11	14
Nominal weight - - - lbs.	3	5	7	$10\frac{1}{2}$
Price - - - - -	\$0 85	95	1 10	1 40

WOODEN DRILL POLE WITH JOINTS AND SPLICE—Fig. 2057



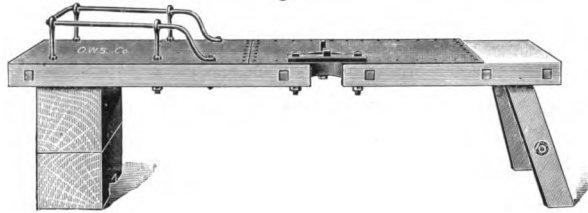
WELL DRILLING TOOLS

CANADIAN POLE TOOL SYSTEM

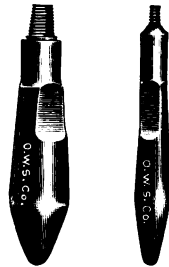
REAMING GUIDE
Fig. 2118



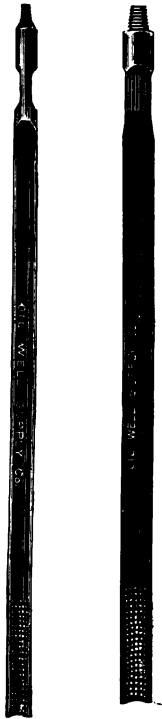
WRENCH BLOCK
Fig. 2120



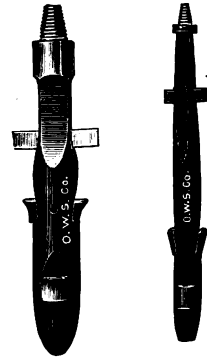
PIPE SWEDGES
Fig. 2131 Fig. 2133



SPUDS
Fig. 2123 Fig. 2124



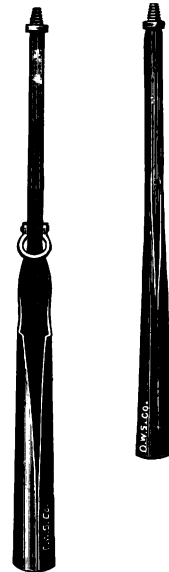
CASING DOGS
Fig. 2136 Fig. 2138



FRICTION SOCKET
Fig. 2128



HORN SOCKETS
Fig. 2140 Fig. 2142



DRIVE OR DRAW HEAD
Fig. 2151



Made for any size pipe or casing

Prices for Canadian pole tools will be furnished on specification.

WELL DRILLING TOOLS

CANADIAN POLE TOOL SYSTEM

TWO-LEG SOCKETS

Fig. 2149



With two dogs

Fig. 2145



With four dogs

Fig. 2147



With bonnet

Fig. 2159



Has two dogs with springs

HALF TURN SOCKET

Fig. 2156



ONE-LEG SOCKET

Fig 2153



UNDER REAMER

Fig. 2161



BELL MOUTH DUTCHMAN

Fig. 2163



With bell for 7 1/4-inch casing

BELLS FOR BELL MOUTH DUTCHMAN

Fig. 2164



For 5 1/2-inch casing

Fig. 2165



For 4 1/4-inch casing

Prices for Canadian pole tools will be furnished on specification.

ELEVATORS, WROUGHT IRON

SCOTT'S PATENT

Regular
Fig. 2495

Mannington pattern
Extra heavy
Fig. 2497



FAIR'S PATENT

Regular
Fig. 2499

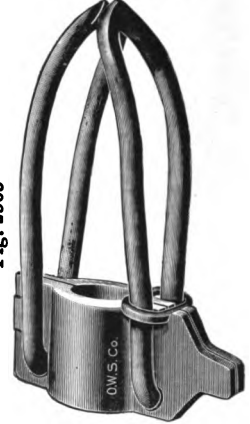
Mannington pattern
Extra heavy
Fig. 2501



FISHER'S PATENT

Regular
Fig. 2503

Mannington pattern
Extra heavy
Fig. 2505



To lower or elevate pipe, tubing, or casing into or out of the well.

When ordering, state size and whether for pipe, tubing, or casing.

PER SET OF TWO

Size - - - - - inches	1	1 1/4	1 1/2	2	2 1/4	3	3 1/4	4	4 1/2
Scott's regular, fig. 2495 - set	\$13 00	14 00	15 00	19 00	---	---	---	---	32 50
Weight, per set - lbs.	44	44	49	100	---	---	---	---	132
Fair's regular, fig. 2499 - set	\$13 00	14 00	15 00	19 00	20 50	20 50	21 00	22 00	32 50
Weight, per set - lbs.	60	65	70	80	88	100	110	110	104
Fair's Mannington pattern - set	---	---	---	29 50	---	47 50	47 50	50 00	50 00
Weight, per set - lbs.	---	---	---	160	---	174	174	188	188
Fisher's regular, fig. 2503, set	\$13 00	14 00	15 00	19 00	---	---	---	---	32 50
Weight, per set - lbs.	40	44	49	100	---	---	---	---	132
Fisher's Mannington pattern, set	---	---	---	---	---	---	---	---	---
Weight, per set - lbs.	---	---	---	---	---	---	---	---	---

Size - - - - - inches	5	5 1/8	5 1/4	6	6 1/4	6 1/2	7	7 1/4	7 1/2
Scott's regular, fig. 2495 - set	\$33 50	34 00	35 50	36 50	36 50	37 50	---	---	41 50
Weight, per set - lbs.	185	185	200	208	208	210	---	---	234
Scott's Mannington pattern - set	\$60 00	60 00	---	66 00	66 00	67 00	---	---	---
Weight, per set - lbs.	388	388	---	410	410	380	---	---	---
Fair's regular, fig. 2499 - set	\$33 50	34 00	35 50	36 50	36 50	37 50	41 50	41 50	---
Weight, per set - lbs.	180	180	200	240	240	268	275	275	---
Fair's Mannington pattern - set	\$60 00	60 00	---	66 00	66 00	67 00	---	---	---
Weight, per set - lbs.	388	388	---	410	410	380	---	---	---
Fisher's regular, fig. 2503 - set	\$33 50	34 00	35 50	36 50	36 50	37 50	---	---	41 50
Weight, per set - lbs.	185	185	200	208	208	210	---	---	234
Fisher's Mannington pattern, set	\$60 00	60 00	---	66 00	66 00	67 00	---	---	---
Weight, per set - lbs.	388	388	---	410	410	380	---	---	---

Size - - - - - inches	8	8 1/4	8 1/2	9 1/2	10	10 1/2	11 1/2	12	14 - o. d.
Scott's regular, fig. 2495 - set	\$43 50	43 50	45 00	48 50	52 50	---	---	---	---
Weight, per set - lbs.	256	256	256	363	386	---	---	---	---
Scott's Mannington pattern - set	\$71 00	71 00	---	---	94 00	---	---	---	---
Weight, per set - lbs.	536	536	---	---	570	---	---	---	---
Fair's regular, fig. 2499 - set	\$43 50	43 50	45 00	48 50	52 50	57 00	58 00	98 00	122 00
Weight, per set - lbs.	314	314	314	400	400	400	430	540	550
Fair's Mannington pattern - set	\$71 00	71 00	---	---	---	---	---	---	---
Weight, per set - lbs.	536	536	---	---	---	---	---	---	---
Fisher's regular, fig. 2503 - set	\$43 50	43 50	45 00	48 50	52 50	---	---	---	---
Weight, per set - lbs.	256	256	256	363	386	---	---	---	---
Fisher's Mannington pattern, set	\$71 00	71 00	---	---	94 00	---	---	---	---
Weight, per set - lbs.	536	536	---	---	570	---	---	---	---

ELEVATORS—HAND FORGED

Size - - - - - inches	2	2 1/4	3	3 1/4	4	5 1/2	11 1/2	12	14 - o. d.
Scott's regular, fig. 2495 - set	---	34 00	42 00	43 50	46 50	---	---	---	---
Scott's Mannington pattern - set	\$55 00	---	61 50	---	68 50	75 00	---	---	---
Fisher's regular, fig. 2503 - set	---	48 00	50 00	53 50	56 00	---	128 00	129 00	133 00
Fisher's Mannington, pattern, set	\$64 00	---	79 00	---	94 00	102 00	---	---	---

Fig. 2502

ELEVATORS, WROUGHT IRON

FAIR'S PATENT IMPROVED

Sold in sets of two



Sizes - - - - inches	5	5 $\frac{3}{8}$	6	6 $\frac{1}{4}$	6 $\frac{3}{8}$	8	8 $\frac{1}{4}$
Per set - - - - -	\$71 00	71 00	77 00	77 00	-----	82 00	82 00
Weight, per set, - lbs.	388	388	410	410	-----	536	536

MALLEABLE IRON ELEVATORS

FAIR'S PATENT
Fig. 2510



FISHER'S PATENT
Fig. 2511



Per set of two

Sizes - - - - - inches	$\frac{3}{4}$	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3
Fair's patent, fig. 2510, per set	\$4 00	5 00	6 00	7 00	8 00	9 00	9 50
Weight, per set - - - - lbs.	16	15	20	26	40	44	50
Sizes - - - - - inches	3 $\frac{1}{2}$	4	4 $\frac{1}{2}$	5	5 $\frac{3}{8}$	6 $\frac{1}{4}$	-----
Fair's patent, fig. 2510, per set	\$10 00	10 50	11 00	12 00	13 00	15 00	-----
Weight, per set - - - - lbs.	52	56	54	63	68	90	-----
Sizes - - - - - inches	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2
Fisher's patent, fig. 2511, per set	\$3 00	3 50	4 00	5 00	6 00	7 00	8 00
Weight, per set - - - - lbs.	-----	10	10	10	15	20	29
Sizes - - - - - inches	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$	4	5	5 $\frac{3}{8}$	6 $\frac{1}{4}$
Fisher's patent, fig. 2511, per set	-----	\$9 50	-----	10 50	-----	13 00	15 00
Weight, per set - - - - lbs.	-----	35	-----	46	-----	60	80

Fig. 2592

CASING OR TUBING SWIVEL

Sometimes used in place of elevators



Size - inches	2	3	3 $\frac{1}{4}$	3 $\frac{1}{2}$	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$	5	5 $\frac{3}{8}$	6 $\frac{1}{4}$
Price - - - -	\$7 75	8 75	8 75	9 75	10 50	10 50	11 00	12 75	13 50	14 50
Weight - lbs.	7	16	14	18	24	22	28	34	32	46
Size - inches	6 $\frac{3}{8}$	7 $\frac{1}{4}$	7 $\frac{3}{8}$	8 $\frac{1}{4}$	8 $\frac{3}{8}$	9 $\frac{3}{8}$	10	10 $\frac{3}{8}$	11 $\frac{3}{8}$	-----
Price - - - -	\$15 00	15 50	15 50	16 75	20 00	23 00	26 50	28 50	33 00	-----
Weight - lbs.	50	58	62	70	78	84	-----	90	100	-----

ELEVATOR BUSHINGS

FOR FISHER ELEVATOR

Fig. 2509



FOR FAIR OR SCOTT ELEVATOR

Fig. 2507



Per set of 4 pieces

Size of elevators, inches	Size bushed to, inches	For Fisher elevators, per set	Wt., lbs.	For Fair & Scott elevators, per set	Wt., lbs.	Size of elevators, inches	Size bushed to, inches	For Fisher elevators, per set	Wt., lbs.	For Fair & Scott elevators, per set	Wt., lbs.
2	1½	\$5 50	----	\$6 25	----	7½	5½	\$21 00	48	\$23 00	----
3	2	7 30	----	8 50	----	7½	6¼	20 00	40	22 00	----
3	2½	9 00	----	9 75	----	7½	6¾	20 00	42	22 00	----
4	3	11 25	----	12 75	----	8	6¼	26 25	66	27 75	----
5½	5	14 00	30	15 75	----	8	6¾	26 25	62	27 75	----
5½	4½	17 00	----	18 75	----	8½	6¾	26 25	68	27 75	----
5½	5¼	14 00	31	15 75	----	8½	7¾	21 50	40	23 00	----
6¼	5	15 25	42	16 75	----	9¾, 10	7¾	35 00	120	38 25	----
6¼	5¼	15 25	38	16 75	----	9¾, 10	8¼	33 00	90	34 50	----
6¾	5	15 25	44	16 75	----	10¾	8¼	36 50	110	39 50	----
6¾	5¼	15 25	40	16 75	----	10¾	8¾	36 50	106	39 50	----
6¾	5¾	15 25	25	16 75	----	11¾, 12	9¾, 10	53 00	----	55 50	----
6¾	6¼	15 25	20	16 75	----	13 0, D.	10	57 50	----	----	----

ALL-IRON PULLEY BLOCKS

FOR MANILA OR WIRE LINE

Fig. 2515 Fig. 2517 Fig. 2519



Single Double Triple

PARTS

Inches	Upper single clevis	Lower single clevis	Upper double clevis	Lower double clevis	Upper triple clevis	Lower triple clevis
24	\$11 50	9 00	14 00	12 50	-----	-----
26	12 50	11 50	14 00	12 50	-----	-----
28	15 75	12 50	15 50	14 00	17 50	16 00

ALL-IRON PULLEY BLOCKS, WITHOUT HOOKS

Size inches	SINGLE		DOUBLE		TRIPLE		QUADRUPLE		WEIGHT, LBS.			
	Regular bushed	Bronze bushed	Regular bushed	Bronze bushed	Regular bushed	Bronze bushed	Regular bushed	Bronze bushed	Single	Double	Triple	Quad-ruple
22	\$32 00	38 00	55 00	68 00	66 00	87 00	-----	-----	109	200	310	----
24	35 00	41 00	59 00	72 00	73 00	94 00	-----	-----	163	240	350	----
26	40 00	46 00	65 00	78 00	84 00	104 00	116 00	140 00	185	280	385	475
28	45 00	51 00	74 00	87 00	90 00	111 00	143 00	167 00	245	353	464	580

All pulley blocks 22 inches and larger have self-lubricating sheaves.
When ordering, state whether for Manila or steel rope. The sheaves differ.

SHEAVES FOR PULLEY BLOCK

Fig. 2521 Fig. 2522



Fig. 2521—FOR MANILA ROPE.

Fig. 2522—FOR WIRE LINE

Size block for, inches	Diameter of sheave, inches	Weight, lbs.	Price
22	11½	35	\$5 50
24	13½	48	7 25
26	14¾	52	7 50
28	16¾	72	8 00

SNATCH AND PULLEY BLOCKS WITH WOOD CASES

PRODUCER'S PATTERN

Fig. 2528



Single

Fig. 2530



Double

Fig. 2532



Triple

Size block, inches	Diameter sheave, inches	Weight of sheaves, lbs.	REGULAR BLOCKS, LESS HOOKS			IRON-BOUND BLOCKS, LESS HOOKS			HOOKS	
			Single, Fig. 2528, price	Double, Fig. 2530, price	Triple, Fig. 2532, price	Single, price	Double, price	Triple, price	Diameter, inches	Price
14	7½	12	\$8 00	-----	-----	9 50	-----	-----	1½	\$ 4 25
16	8	13	8 00	-----	-----	9 50	-----	-----	1¾	4 25
18	9	16	8 50	-----	-----	10 00	-----	-----	2	6 00
20	10	17	10 00	27 50	41 00	11 50	30 00	45 00	2⅜	10 00
22	11½	35	16 00	39 00	53 00	17 50	42 00	57 00	2⅝	12 00
24	13½	48	20 00	42 50	58 00	21 00	45 00	62 00	2¾	15 00
26	14¾	52	22 50	44 00	62 00	24 00	47 00	67 00	3	17 50
28	16¾	72	34 00	74 00	-----	36 00	77 00	-----	3½	30 00
30	---	-	51 00	98 00	-----	53 00	-----	-----	---	37 50

Extra for buckets ----- \$3 00

WEIGHT OF BLOCKS AND HOOKS

Size - - - - inches	14	16	18	20	22	24	26	28	30
Single - - - - lbs.	42	46	48	56	86	122	140	170	200
Double - - - - lbs.	80	88	94	108	150	200	270	---	---
Triple - - - - lbs.	190	207	220	260	390	540	630	---	---
Hooks - - - - lbs.	21	21	27	55	64	80	95	130	---

PULLEY BLOCK PARTS

Size - - - - inches	14	16	18	20	22	24	26	28	30
Steel pin and nut, single -	\$1 00	1 00	1 25	1 25	2 50	2 75	3 00	3 50	3 75
Steel pin and nut, double -	----	----	----	2 00	3 00	3 25	3 50	4 00	----
Steel pin and nut, triple -	----	----	----	----	3 50	4 00	4 25	4 50	----
Sheaves - - - - -	2 00	2 25	3 00	3 50	----	----	----	----	----
Sheaves, self-oiling - - -	----	----	----	----	5 50	7 25	7 50	8 00	8 50
Latch pins - - - - -	50	50	75	75	1 00	1 00	1 00	1 00	----

Fig. 2535 The above steel pins and nuts from 22 to 28 inch inclusive are for either wood case or all iron snatch blocks.



ROUND IRON SNATCH AND PULLEY BLOCK HOOK—DOUBLE SWIVEL—Fig. 2535

Fig. 2537

Size iron, round - inches	3	3½	4	4½	5	5½	6
Weight - - lbs.	90	140	170	220	255	340	440
Price - - - -	\$17 50	30 00	37 50	50 00	55 00	70 00	125 00



TUBING HOOK—Fig. 2537

Size iron, round - - - - inches	2	2½	2¾	2¾	2¾
Weight - - - - - lbs.	20	30	40	50	60
Price - - - - -	\$3 50	4 75	5 50	6 25	8 00

PATTERSON BLOCKS

Not illustrated.

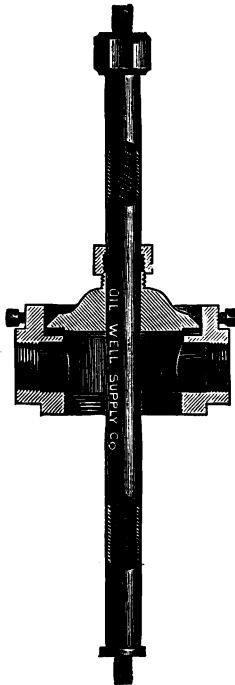
Size of Block, - - - - inches	PRICE OF BLOCKS ONLY		
	Single	Double	Triple
18 - - - - -	\$15 00	34 00	39 00
20 - - - - -	-----	38 00	46 00
22 - - - - -	19 00	42 50	53 00
24 - - - - -	21 00	45 00	59 00
26 - - - - -	25 50	50 00	68 00
28 - - - - -	30 00	55 00	75 00
30 - - - - -	37 00	84 00	94 00

PATTERSON BLOCK PARTS

Size of block - - - - inches	18	20	22	24	26	28	30	
Shell - - - - -	single - -	\$7 00	-----	9 00	10 75	12 50	14 00	15 50
	double - -	-----	14 50	-----	16 50	18 00	19 00	-----
	triple - -	-----	18 00	-----	21 00	23 00	24 00	-----
Sheave for Manila rope - -	single - -	2 00	-----	3 25	4 25	4 50	5 00	6 00
	double - -	-----	3 25	-----	4 50	5 00	6 00	-----
	triple - -	-----	3 25	-----	4 50	5 00	6 00	-----
Sheave for wire rope - - -	single - -	-----	-----	3 60	4 75	5 00	6 00	6 50
	double - -	-----	3 60	-----	5 00	6 00	6 50	-----
	triple - -	-----	3 60	-----	5 00	6 00	6 50	-----
Shackle - - - - -	double - -	-----	5 50	-----	6 50	7 50	8 00	-----
	triple - -	-----	6 50	-----	7 50	8 50	9 00	-----
	double - -	-----	80	-----	1 00	1 15	1 15	-----
Head bolt- - - - -	triple - -	-----	90	-----	1 15	1 25	1 25	-----
	single - -	60	-----	70	75	80	1 00	1 00
	double - -	-----	90	-----	1 00	1 10	1 10	-----
Sheave pin and cotter - - -	triple - -	-----	1 00	-----	1 10	1 15	1 15	-----
	single - -	75	-----	80	90	1 00	1 25	1 25
	double - -	-----	80	-----	1 00	1 25	1 25	-----
Becket - - - - -	triple - -	-----	80	-----	1 00	1 25	1 25	-----
	single - -	-----	80	-----	90	95	1 00	1 10
	double - -	-----	80	-----	90	95	1 00	1 10

PATENT BARREL OIL SAVER AND PARTS

Fig. 2587



For drilling in the oil sand while the well is flowing. The drilling cable is put through the tube and packed with rope yarn. The tube works up and down with the cable through the cap in the casing head. The oil is carried off through the pipes in the sides of the casing head. The cap is fastened to the head by the set screws.

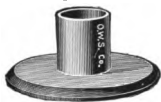
Size casing head for - - inches	5%, 6¼	5%, 6¼	5%, 6¼	6%, 7¾	6%, 7¾
Size of barrel - - - - inches	2½	2¾	3	2½	2¾
Weight - - - - lbs.	48	49	55	53	49
Complete - - - - -	\$16 50	23 00	24 00	17 00	29 00
Base, complete - - - -	8 00	10 00	10 50	8 75	13 25
Base only - - - - -	3 75	4 50	4 50	5 00	8 50
Barrel and ring - - - -	11 00	16 00	16 50	11 00	16 00
Stuffing box - - - - -	2 50	2 75	3 00	2 50	4 00
Follower - - - - -	1 10	1 15	1 30	1 25	1 50
Top nut - - - - -	1 25	1 50	2 00	1 25	1 50

Size casing head for - - inches	6%, 7¾	8¼	8¼	8¼
Size of barrel - - - - inches	3	2½	2¾	3
Weight - - - - lbs.	55	53	49	55
Complete - - - - -	\$30 00	21 50	30 50	31 00
Base, complete - - - -	13 75	10 50	14 00	14 50
Base only - - - - -	9 00	7 00	9 00	10 00
Barrel and ring - - - -	16 50	11 00	16 00	16 50
Stuffing box - - - - -	4 50	3 00	5 00	5 50
Follower - - - - -	2 00	1 25	1 50	2 00
Top nut - - - - -	2 00	1 25	1 50	2 00	..

SAND LINE CAP

FOR MANILA OR WIRE ROPE

Fig. 2585



Fastened in the casing head. The sand pump line is put through it. Used while the well is flowing.

Size casing head for - - - inches	5½	6¼	6¾	7¾	8¼
Price - - - - -	\$1 25	1 35	1 35	1 50	1 75
Weight - - - - lbs.	14	15	16	18	20

NORTHRUP OIL SAVER

Fig. 2579



To save the oil when drilling in the oil sand and the well is flowing, or while tubing the well when it is flowing. The rubber disc encircles the cable or tubing tightly, and the oil runs through the pipes in the sides of the casing head, and is conducted to the oil tank.

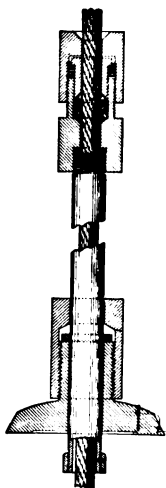
Size - - - - inches	4¼	4½	5	5 1/8	5 3/8	6-P	6¼	6¾	7¼	7¾	8¼
Weight - - - - lbs.	---	---	---	---	---	---	25	---	---	---	42
Oil saver only - - -	\$10 00	10 00	10 00	10 00	10 00	13 50	13 50	14 50	15 50	15 50	17 00
Extra rubbers - per set	2 00	2 00	2 00	2 00	2 00	2 50	2 50	2 75	3 25	3 25	4 00
Thumb bolt - - - -	50	50	50	50	50	70	70	70	---	---	---

OIL SAVERS

FOR WIRE LINE

CAIRO PATTERN

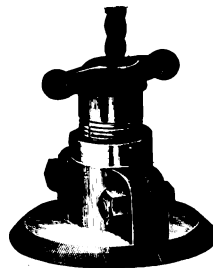
Fig. 2588



Weight, 50 lbs.

RIGBY'S PATENT

Fig. 2589



Weight, 30 lbs.

Cairo Pattern, Fig. 2588	- - - - -	each	\$15 00
Rigby's Patent, Fig. 2589, for $\frac{3}{4}$ " wire line	- - - - -	"	15 00

CASING DISC

Fig. 2570



To be attached to the lowest joint of casing and when the casing is lowered in well the water will buoy it up, sustaining a portion of the weight and saving much strain on the screw threads of the couplings. When the casing is in place the disc is broken by dropping a weight in the casing.

Size - - - - inches	3½	4½	5	5½	6½	7½	8½
Price - - - - -	\$0 80	1 00	1 20	1 20	1 35	1 50	2 00

CASING TESTER WITH IRON TOP

Put below the casing and left a few hours, to test if the casing is tight and that no water leaks through.

Size - - - - inches	4½	5	5 3/8	5½	6½	7½	8½	8¾
Price - - - - -	\$2 00	2 00	2 00	2 00	2 50	3 00	3 00	3 50

Fig. 2596



Fig. 2629



TUBING DISC

To prevent well flowing while being tubed. The check is put in the tubing above the perforated pipe, see fig. 1362, page 53. When the operation of tubing is complete, the disc, which is of brittle metal, is broken by dropping a weight in the tubing.

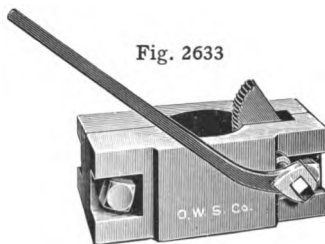
Size tubing - - - - - inches	2	2½	3
Neath's patent - - - - -	\$2 00	4 50	6 75
Extra discs - - - - -	25	50	1 00
Couplings - - - - -	1 25	3 25	4 75
Nipples - - - - -	1 25	2 00	2 75

TUBING CATCHER

To prevent tubing from dropping while being placed in or removed from well.

Size - - - - - inches	2	2	3	3
Number of dogs - - - - -	1	2	1	2
Weight - - - - - lbs.	50	60	-----	-----
Price - - - - -	\$7 00	9 00	8 00	9 00
Dog and bolts - - - - - each	3 50	-----	-----	-----
Handles - - - - - each	1 00	1 00	1 25	1 25

Fig. 2633



TUBING RING WITH WEDGES

To suspend tubing from casing head at any desired point without aid of coupling.

Fig. 1900



Size tubing - - - - - inches	2	2½	3
Price - - - - -	\$18 00	22 00	26 00
Weight - - - - - lbs.	32	-----	-----

TUBING BAILER ATTACHMENT



Fig. 2631

To bail water out of tubing. The bailer is completed by inserting one or more joints of 1-inch pipe between the rope socket end and the coupling. Valve ports open when bailer strikes the bottom, allowing fluid to enter, and close when it is suspended.

Size - - - - - inches	2	2½	3
Price - - - - -	\$5 00	7 50	10 00
Brass valve for - - - - -	1 00	2 50	5 00

DRIVE CLAMPS AND WRENCH

Fig. 1920

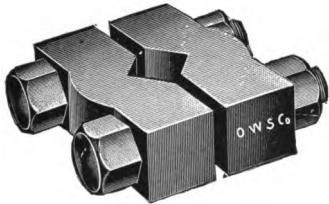
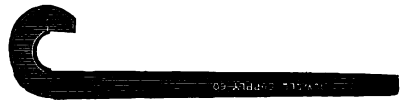


Fig. 1922



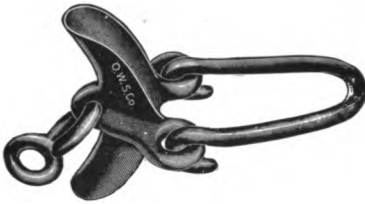
Size drive pipe, inches	Size square on stem, inches	Size of iron, inches	Size of bolts, inches	Weight, lbs.	Clamps only, Fig. 1920
5	3½	4 x 4 x 10½	2 x 13	115	\$23 00
5½ & 6	3½	4 x 4 x 11½	2 x 13	124	23 75
	3½	4 x 4 x 12	2 x 13	129	25 50
8	3½	4½ x 4½ x 14	2½ x 14	166	28 00
	3½	4½ x 4½ x 14	2½ x 14	166	28 00
	4 & 4½	4½ x 4½ x 14	2½ x 15	183	29 50
10	4½	5 x 5 x 14	2½ x 15	218	32 00
	3½	4 x 4 x 16	2 x 13	163	27 50
	3½	4½ x 4½ x 16	2½ x 14	187	29 25
	3½	4½ x 4½ x 16	2½ x 14	187	29 25
12	4 & 4½	4½ x 4½ x 16	2½ x 15	205	30 75
	4½	5 x 5 x 16	2½ x 15	246	33 75
	3½	4½ x 4½ x 18	2½ x 14	206	31 50
14	3½	4½ x 4½ x 18	2½ x 14	206	31 50
	4 & 4½	4½ x 4½ x 18	2½ x 15	228	32 00
	4½	5 x 5 x 18	2½ x 15	274	35 25
	3½ & 3½	4½ x 4½ x 20	2½ x 14	226	32 50
16	4 & 4½	4½ x 4½ x 20	2½ x 15	250	33 25
	4½	5 x 5 x 20	2½ x 15	301	37 00
18	4½ & 5	5 x 5 x 22	2½ x 17	358	58 00
18	4½ & 5	5 x 5 x 24	2½ x 17	375	60 00

Bolts and nuts - - - - - size	2 x 13	2½ x 14	2½ x 14½	2½ x 15	2½ x 17
Weight - - - - - lbs.	23	27	27.5	28	37
Price - - - - -	\$5 75	6 00	6 25	6 50	8 00

Wrenches, fig. 1922—weight, 20 lbs. - - - - - \$2 75

O. K. SPUDDING SHOE

Fig. 1543



Weight, 27 pounds

GILLESPIE SPUDDING SHOE

Fig. 1544



Weight, 18 pounds

O. K. spudding shoe, fig. 1543, complete with spudding arm, fig. 1545 - - - - - \$5 00
 Gillespie spudding shoe, fig. 1544, complete with spudding arm, fig. 1545 - - - - - 5 00

WRIST PIN SPUDDING ARM

Fig. 1545



Weight, 25 pounds

By using the wrist pin spudding arm in connection with fig. 1543 or fig. 1544 the wear on the spudding ropes is decreased.

Wrist pin spudding arm, fig. 1545 - - - - - \$2 00
 Spudding ring, not illustrated - - - - - 1 00

NEELY PATENT SPUDDING SHOE

Not illustrated

Weight, 28 pounds

Shoe complete - - - - - \$5 00 Shoe only - - - - - \$3 50
 Clevis only - - - - - 75 Spool only - - - - - 1 00

Fig. 2627



MASSETH TUBING SUPPORTER

Fig. 2625

Not in common use.

Designed for wells of extreme depth, 3,000 feet or more.

Fig. 2627 is attached to the tubing midway, and rests in the top of fig. 2625.

Fig. 2625 is put in the well midway between top and bottom to take part of the weight of the tubing off the casing head when suspended for pumping.



CASING OR TUBING CLAMP

Fig. 2921



Anchor Clamp, Fig. 2919, is to fasten tubing to derrick sills; to hold down tubing or casing when well is packed with gas packer. Complete with two 1 x 36-inch anchor rods.

MADE OF 1 x 4 INCH IRON

ANCHOR CLAMP

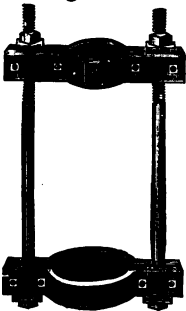


Fig. 2919

Size tubing or casing - inches	2	2½	3	3½	4	4½	5	5½
Fig. 2921 - - - - - price	\$5 50	5 75	6 00	6 25	6 50	6 50	6 75	7 25
Weight - - - - - lbs.	60	60	60	62	62	62	63	64
Fig. 2919 - - - - - price	\$11 50	11 50	11 50	11 75	11 75	11 75	12 00	12 50
Weight - - - - - lbs.	105	105	105	106	106	106	108	110

Size tubing or casing - inches	6¼	6¾	7¾	8¼	9¾	---	11¾	---
Fig. 2921 - - - - - price	\$7 75	8 00	9 00	9 50	10 50	---	12 00	---
Weight - - - - - lbs.	66	67	70	72	74	---	76	---
Fig. 2919 - - - - - price	\$13 00	14 00	15 00	16 00	18 00	---	21 00	---
Weight - - - - - lbs.	112	112	114	116	118	---	120	---

Fig. 2917



ANCHOR CLAMP

TO ANCHOR TUBING TO DRIVE PIPE OR CASING

To hold tubing in wells where gas pressure exceeds weight of tubing.

MADE OF 1 x 4 INCH IRON—WITH 1 x 36 INCH BOLTS

Size tubing for - in.	2	2	2	2	2	2	2
Size drive pipe or casing for	4½	5	5½	6¼	6¾	8	8¼
Price - - - - -	\$17 00	17 25	17 50	18 00	18 50	19 00	19 00
Weight - - - lbs.	200	201	202	204	205	208	210

Size tubing for - in.	3	3	3	3	4	4	---
Size drive pipe or casing for	6¼	6¾	8¼	10	6¾	10	---
Price - - - - -	\$18 25	18 75	19 50	24 00	19 00	25 00	---
Weight - - - lbs.	210	212	214	216	214	220	---

ANCHOR BOLTS

Size - - - - - inches	¾ x 36	¾ x 36	1 x 36	¾ x 40	¾ x 40	1 x 40
Straight - - - - - each	\$0 55	.70	.85	.60	.75	.90
Weight - - - - - lbs.	5	7	9	6	7½	10
With hook on one end, each	---	---	---	\$1 00	1 10	1 25

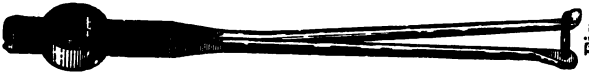


Fig. 3216

CASING AND TUBING CLAMP

Fig. 3216 - - - size, inches	½	¾	1	2	3¼	5¾
Each - - - - -	\$2 00	2 25	2 50	3 25	4 00	6 50

ARNOLD'S TUBING STAY

Fig. 3218



Size - - - - - inches	¾ x 5¾	1¼ x 5¾	2 x 5¾	3 x 5¾
Each - - - - -	\$1 75	1 85	2 10	2 25

WATER WELL HOOK

Not illustrated

Price - - - - - \$3 50

COMMON CASING HEADS

TWO-WAY
Fig. 2542



One-hole top
TWO-WAY
Fig. 2557



With side outlet for 2 1/2 or 3 inch tubing

TWO-WAY
Fig. 2547



Two-hole top

FOUR-WAY
Fig. 2545



One-hole top

Size - - - - - inches	3 1/4	4 1/4	4 1/2	5	5 3/8
Two-way with 1-hole top - - -	\$2 50	2 50	2 50	3 00	3 00
Two-way with 2-hole top - - -	3 00	3 00	3 00	3 50	3 50
Weight - - - - - lbs.	36	36	36	40	40
Four-way with 1-hole top - - -	-----	-----	-----	\$4 25	4 25
Four-way with 2-hole top - - -	-----	-----	-----	4 75	4 75
Weight - - - - - lbs.	-----	-----	-----	44	44
Two-way, fig. 2557 - - - - -	-----	-----	-----	\$10 00	10 00
Weight - - - - - lbs.	-----	-----	-----	66	66

Size - - - - - inches	5%	6 pipe	6 1/4	6%	7%	8 1/4	8%	9%	10	10%	11%	12
Two-way with 1-hole top - - -	\$3 00	3 40	3 40	4 25	6 00	9 50	13 00	19 00	21 00	22 50	25 00	27 00
Two-way with 2-hole top - - -	3 50	3 90	3 90	4 75	6 50	10 00	13 50	19 75	22 00	23 25	25 75	28 00
Weight - - - - - lbs.	40	44	44	44	59	92	93	99	-----	101	129	-----
Four-way with 1-hole top - - -	4 25	5 00	5 00	6 00	8 00	12 00	17 00	24 00	26 00	27 50	30 00	33 00
Four-way with 2-hole top - - -	4 75	5 50	5 50	6 50	8 50	12 50	-----	-----	-----	-----	-----	-----
Weight - - - - - lbs.	44	47	47	47	67	95	-----	-----	-----	-----	-----	-----
Two-way, fig. 2557 - - - - -	10 00	11 50	11 50	13 00	15 00	18 00	-----	-----	-----	-----	-----	-----
Weight - - - - - lbs.	66	99	99	99	100	101	-----	-----	-----	-----	-----	-----

CHICKERING CASING HEAD
Fig. 2561



BERRY CASING HEAD
Fig. 2563



COMMON TEE CASING HEAD
Fig. 2573



Size - - - - - inches	4 1/4	4 1/2	5	5 3/8	5 1/2	6 p	6 1/4	6 3/8	7 1/4	7 3/8	8 1/4
Two-way, fig. 2561 or 2563 with 4 set screws - - - -	\$6 00	6 00	6 00	6 00	5 50	8 00	8 00	9 00	9 50	9 50	12 50
Weight - - - - - lbs.	44	44	46	46	46	54	54	70	74	78	97
Four-way with 4 set screws - - -	\$7 00	7 00	7 00	7 00	7 00	9 00	9 00	10 00	10 50	10 50	13 50
Weight - - - - - lbs.	48	48	48	50	50	59	59	76	79	84	101
Common tee, fig. 2573 - - - -	-----	-----	\$5 25	5 25	5 25	7 00	7 00	9 00	-----	12 00	16 00
Weight - - - - - lbs.	-----	-----	66	66	66	78	78	84	-----	-----	-----

ARMOR CASING HEAD TOP

Fig. 2559



Size casing head for - inches	5 $\frac{5}{8}$	6 $\frac{1}{4}$	5 $\frac{3}{4}$	6 $\frac{1}{2}$
Size tubing for - - inches	2	2	3	3
Tops, complete - - - -	\$7 00	7 00	10 00	10 00
Tops, complete less rubber -	4 00	4 00	6 00	6 00
Rings only - - - - -	50	50	75	75
Covers only - - - - -	1 50	1 50	2 00	2 00
Rubbers only - - - - -	3 00	3 00	4 00	4 00
Center flanges - - - - -	1 00	1 00	1 50	1 50
Bases - - - - -	1 50	1 50	2 00	2 00
Studs - - - - -	30	30	30	30

AJAX CASING HEAD TOPS

Fig. 2553



For tubing and steam pipe

Derricks are often blown down, causing the tubing to break off and drop in the hole. This has been a source of great annoyance and expense, and can be avoided by the use of our safety casing head tops. They are so made that the tubing will break off above the coupling.

Fig. 2555



For tubing only

Size - - - - inches	TOPS				RINGS				
	5 $\frac{5}{8}$ 1-hole	5 $\frac{5}{8}$ 2-hole	6 $\frac{1}{4}$ 1-hole	6 $\frac{1}{4}$ 2-hole	2 1-hole	2 2-hole	1 $\frac{1}{2}$ 2-hole	1 2-hole	$\frac{3}{4}$ 2-hole
Weight - - - - lbs.	13	13	16	16	12	12	12	5	5
Price - - - - -	\$2 50	2 75	3 00	3 25	1 25	1 25	1 25	75	75

CASING HEAD TOPS AND RINGS

Not illustrated

Size head for - - inches	2 $\frac{3}{4}$	3 $\frac{1}{4}$, 4 $\frac{1}{4}$, 5, 5 $\frac{5}{8}$	6 $\frac{1}{4}$	6 $\frac{3}{8}$	7 $\frac{5}{8}$	8, 8 $\frac{1}{4}$, 8 $\frac{3}{8}$	9 $\frac{3}{8}$	10 $\frac{5}{8}$	11 $\frac{3}{8}$
Tops, regular - - - -	\$0 75	75	1 00	1 25	1 50	2 00	2 50	3 00	3 50
With two and one inch hole	1 00	1 00	1 25	1 50	1 75	2 25	3 00	3 50	4 00
Rings, regular two-inch	30	30	30	30	30	30	30	30	30
Weight - - - - - lbs.	3	9	11	11	11	16-24	24	27	42
Rings, size - - - - - inches					1 $\frac{1}{4}$	2 $\frac{1}{2}$	3 and 4		
Price - - - - -					\$0 30	40	50		
Tops, size tubing - - - - -							2 $\frac{1}{2}$, 3 or 4 inch		
Tops, size casing head - - - - -							5, 5 $\frac{5}{8}$	6 $\frac{1}{4}$	6 $\frac{3}{8}$
Price - - - - -							\$0 75	1 00	1 25

RINGS FOR TWO-HOLE TOPS

Rings, size - - - - - inches	$\frac{3}{4}$ and 1 inch	2-inch
Price - - - - -	\$0 25	30

THE HAYES PATENT CASING HEAD

WITH TUBULAR EXTENSION

Fig. 2580



Fig. 2580A



Is attached by sliding the extension tube into the Casing; no special threaded nipple is required. "Bell over" the top of Casing with hammer, wrap a little hemp packing around the tubular extension of Casing Head, slide into casing and the curved shoulder of Casing Head will rest on the "belled over" top and make a tight and satisfactory joint.

PRICE

Size inches	With Regular Top	With Ajax Safety Top
5	\$3 25	\$3 75
5½	3 25	3 75
6¼	4 00	4 50

Weights: 5", 41 lbs.; 5½ and 6¼", 43 lbs.

THE KIRSCHNER TUBING TOP

PATENTED JUNE 9, 1903

Fig 2581



Length, 4 feet.

The Kirschner Tubing Top is solid wrought metal. There is no thread or joint where the upper end rests on the casing head.

Constant vibration from pumping weakens the ordinary coupling joint at the casing head. Fires expand the coupling and wind storms blow down derricks; from these and other causes tubing is frequently dropped in the well.

The Kirschner Tubing Top is designed to prevent such losses.

Regular weight, 2-inch	- each	\$7 00
Heavy, for deep wells, 2-inch	- - - - - each	7 50

WROUGHT IRON CASING HEAD TOPS

Size casing head for, inches	5 $\frac{1}{8}$	5 $\frac{3}{8}$	6 $\frac{1}{4}$	6 $\frac{3}{8}$	7 $\frac{1}{8}$	8 $\frac{1}{4}$	8 $\frac{3}{8}$	9	9 $\frac{1}{8}$
Price - - - - -	\$2 00	2 00	2 25	2 25	2 35	2 50	2 50	2 75	2 75

WROUGHT IRON CASING HEAD RINGS

Size tubing or casing for - - - inches	2	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$	3 $\frac{3}{4}$	4	4 $\frac{1}{2}$
Price - - - - -	\$1 00	1 00	1 15	1 15	1 25	1 25	1 50

CASING HEAD SET SCREWS

Size casing head for, inches	5	5 $\frac{1}{8}$	5 $\frac{3}{8}$	6 p	6 $\frac{1}{4}$	6 $\frac{3}{8}$	7 $\frac{1}{4}$	7 $\frac{3}{8}$	8 $\frac{1}{4}$
Price - - - - -	\$0 15	15	15	15	15	15	15	15	15

WOLF'S SAFETY CASING CAP

Fig. 2565



For 5 $\frac{3}{8}$ -inch casing - - - - - price, \$2 50
 For 6 $\frac{1}{4}$ -inch casing - - - - - price, 2 50

STUFFING BOX CASING HEADS

Fig. 2575

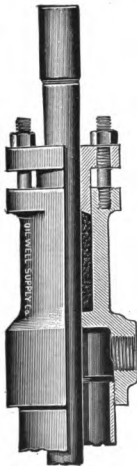
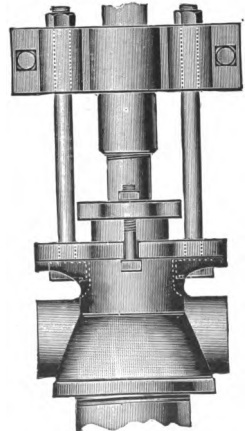


Fig. 2574 can be used with anchor as shown in illustration; or without when gas pressure is not sufficient to raise tubing.

Sizes for - - - - }	5 in. casing	5 $\frac{3}{8}$ in. casing	6 $\frac{1}{4}$ -in. casing
Fig. 2575 - - - -	\$20 00	22 50	25 00
Weight - - - lbs.	98	98	160
Fig. 2574 - - - -	-----	\$15 00	16 00
Weight - - - lbs.	-----	-----	-----
Sizes for - - - - }	6 $\frac{3}{8}$ -in. casing	8 $\frac{1}{4}$ -in. casing	10-in. pipe
Fig. 2575 - - - -	\$27 50	30 00	32 50
Weight - - - lbs.	160	198	245
Fig. 2574 - - - -	-----	-----	-----
Weight - - - lbs.	-----	-----	-----

Fig. 2574

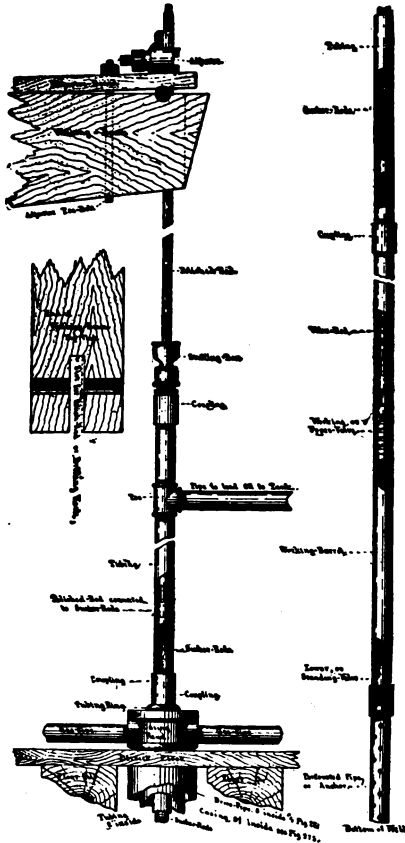


Patented

PUMPING OUTFITS

SHOWING EVERYTHING USED IN PUMPING AN OIL WELL, AND HOW THE PARTS ARE CONNECTED

Fig. 1375



A regular pumping outfit consists of the following:
 Adjuster. Set of valves.
 Adjuster board. Stuffing box.
 Adjuster T bolt. Working barrel.
 Polished rod. Three feet perforated pipe.
 Substitute. Valve rod.
 For prices see under various headings.

ADJUSTER—LITTLE GIANT

Fig. 2640



Malleable iron—weight, 9 lbs. - - - - \$3 00
 Cast iron—weight, 15 lbs. - - - - 3 00

LEWIS OR LOCKE ADJUSTER

LEWIS

Fig. 2642



LOCKE

Fig. 2644



Adjuster for 1 1/8 polished rod - - - - \$6 00
 Adjuster for 1 1/4 polished rod - - - - 6 00
 Adjuster for 1 1/2 polished rod - - - - 10 50
 Extra plug for Lewis or Locke - - - - 2 50
 Castings for Lewis or Locke - - - - 4 50

Weight, each, 30 pounds.

BOLTED ADJUSTER

Fig. 2646

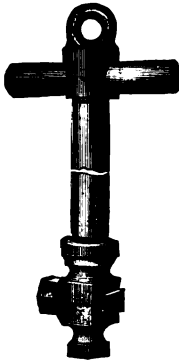


Size polished rod	inches	1 1/8	1 1/4	1 1/2
Price		\$3 00	10 00	12 00

Weight, 13 pounds.

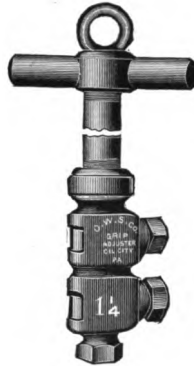
GRIP ADJUSTERS AND PARTS

SINGLE
Fig. 2648



Weight, 34 lbs.

DOUBLE
Fig. 2650



Weight, 52 lbs.

WRENCH
Fig. 2651



Weight, 10 lbs.

For size of polished rod	- - - - -	inches, 1½ and 1¾
Single, complete, fig. 2648	- - - - -	\$6 00
Double, complete, fig. 2650	- - - - -	7 00
Crosshead, only	- - - - -	2 00
Single lower part, complete	- - - - -	3 50
Double lower part, complete	- - - - -	4 00
Plug and nut	- - - - -	1 50
Wrench	- - - - -	2 50
Malleable swivel	- - - - -	1 00
Collar	- - - - -	35
Lock nut	- - - - -	25
Grip pipes, 2 inch x 8 foot; weight, 29 lbs.	- - - - -	3 00
Grip pipes, 2 inch x 8 foot; extra heavy, weight, 40 lbs.	- - - - -	5 00

ADJUSTER BOARD
Fig. 2659



Weight - - - - 12 lbs.
Price - - - - \$0 40

ADJUSTER T BOLT
Fig. 2663



Size of bolt - inches	¾	1	1½	1¾
Weight - - - lbs.	5	7	9	12
Price - - - -	\$1 00	1 50	2 00	2 50
Extra washers	15	20	25	40

Fig. 2671

ELEVATOR SUBSTITUTE



Size of rod for - - inches	1½	1¾	2¼	2½	3½
Size of box - - - inches	¾	1	1½	1¾	1¾
Price - - - - -	\$0 60	75	1 40	1 50	2 75

POLISHED ROD

Fig. 2657

Diameter, inches	Length, feet	Size pin, inches	Size box, inches	Size sucker rod for, inches	Weight, lbs.	Price
$\frac{5}{8}$	11	$\frac{5}{8}$	$\frac{5}{8}$	$\frac{1}{2}$ iron	12	\$3 30
$\frac{3}{4}$	11	$\frac{3}{4}$	$\frac{3}{4}$	$1\frac{1}{8}$ wood	17	3 60
1	11	1	1	$1\frac{3}{8}$ wood	30	4 00
$1\frac{1}{8}$	6	$1\frac{7}{8}$	$1\frac{7}{8}$	$1\frac{5}{8}$ wood	22	3 60
$1\frac{1}{8}$	8	$1\frac{7}{8}$	$1\frac{7}{8}$	$1\frac{5}{8}$ wood	28	4 10
$1\frac{1}{8}$	5	with eye	$1\frac{7}{8}$	$1\frac{5}{8}$ wood	18	5 25
$1\frac{1}{8}$	5	with swivel	$1\frac{7}{8}$	$1\frac{5}{8}$ wood	19	5 75
$1\frac{1}{8}$	11	$1\frac{7}{8}$	$1\frac{7}{8}$	$1\frac{5}{8}$ wood	37	5 10
$1\frac{1}{8}$	11	$1\frac{7}{8}$	1	$1\frac{7}{8}$ wood	37	5 20
$1\frac{1}{8}$	11	1	1	$1\frac{5}{8}$ wood	37	5 20
$1\frac{1}{8}$	16	$1\frac{1}{2}$	$1\frac{1}{2}$	$2\frac{1}{4}$ wood	55	8 00
$1\frac{1}{8}$	15	$1\frac{7}{8}$	$1\frac{7}{8}$	$1\frac{5}{8}$ wood	51	6 80
$1\frac{1}{8}$	10	$1\frac{1}{2}$	$1\frac{1}{2}$	$2\frac{1}{4}$ wood	34	6 50
$1\frac{1}{8}$	16	$1\frac{1}{2}$	$1\frac{1}{2}$	$1\frac{5}{8}$ wood	55	7 40
$1\frac{1}{8}$	11	$1\frac{1}{8}$	$1\frac{1}{8}$	$2\frac{1}{4}$ wood	38	6 70
$1\frac{1}{4}$	11	$1\frac{7}{8}$	$1\frac{7}{8}$	$1\frac{5}{8}$ wood	46	6 60
$1\frac{1}{4}$	11	1	1	$1\frac{3}{8}$ wood	46	6 85
$1\frac{1}{4}$	11	$1\frac{1}{8}$	$1\frac{1}{8}$	$2\frac{1}{4}$ wood	47	7 85
$1\frac{1}{4}$	11	$1\frac{1}{4}$	$1\frac{1}{4}$	$2\frac{1}{4}$ wood	47	7 90
$1\frac{1}{4}$	8	$1\frac{3}{8}$	$1\frac{3}{8}$	$1\frac{5}{8}$ wood	34	5 00
$1\frac{1}{2}$	16	$1\frac{1}{2}$	$1\frac{1}{2}$	$3\frac{1}{2}$ wood	97	14 00
$1\frac{1}{2}$	11	$1\frac{1}{2}$	$1\frac{1}{2}$	$3\frac{1}{2}$ wood	67	12 00

For $1\frac{1}{4}$ -inch brass casing polished rods, add to above list - - - - - \$4 00
 For $1\frac{1}{2}$ -inch brass casing polished rods, add to above list - - - - - 5 00
 For $1\frac{1}{2}$ -inch brass casing polished rods with 2-inch stuffing box, add to above list - - - - - 6 00
 For $1\frac{1}{4}$ -inch brass casing polished rods with 2-inch stuffing box, add to above list - - - - - 7 00
 Eyes for $1\frac{1}{2}$ -inch polished rods - - - - - 1 40
 $\frac{3}{8}$ -inch polished rod boxes - - - - - 40

VALVE ROD

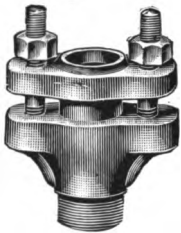
Fig. 2661

To connect the lower end of the sucker rods to the working valve

Size valves for, inches	Size of box, inches	Size of pin, inches	Size rods for, inches	Weight, lbs.	Price
$1\frac{1}{4}$	$\frac{3}{8}$	$\frac{7}{8}$	$\frac{1}{8}$ iron	---	\$1 00
$1\frac{1}{4}$	$\frac{1}{2}$	$\frac{7}{8}$	$1\frac{1}{8}$ wood	7	1 00
$1\frac{1}{4}$	$\frac{1}{2}$	1	$1\frac{1}{8}$ wood	---	1 25
$2\frac{1}{4}$, $2\frac{3}{4}$	$\frac{3}{4}$	$\frac{7}{8}$	$1\frac{1}{8}$ wood	9.5	1 50
$2\frac{1}{4}$, $2\frac{3}{4}$	$\frac{3}{4}$	1	$1\frac{1}{8}$ wood	9.5	1 75
$2\frac{1}{4}$, $2\frac{3}{4}$	$\frac{3}{4}$	$1\frac{1}{8}$	$2\frac{1}{4}$ wood	13.5	2 50
$2\frac{1}{4}$, $2\frac{3}{4}$	$\frac{3}{4}$	$1\frac{1}{4}$	$2\frac{1}{4}$ heavy	13.5	3 00
$3\frac{1}{4}$	1	$\frac{7}{8}$	$1\frac{1}{8}$	17	1 50
$3\frac{1}{4}$	1	1	$1\frac{1}{8}$	17	1 85
$3\frac{1}{4}$	1	$1\frac{1}{8}$	$2\frac{1}{4}$	17	3 00

Size valves for, inches	Size of box, inches	Size of pin, inches	Size rods for, inches	Weight, lbs.	Price
$3\frac{1}{4}$	1	$1\frac{1}{4}$	$2\frac{1}{4}$ heavy	17	\$3 25
$3\frac{1}{4}$	$1\frac{1}{4}$	1	$2\frac{1}{4}$ heavy	17	3 25
$3\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{1}{8}$	$2\frac{1}{4}$	22	3 50
$3\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{1}{4}$	$2\frac{1}{4}$ heavy	22	3 75
$4\frac{1}{4}$, $4\frac{3}{4}$	$1\frac{1}{4}$	$1\frac{1}{8}$	$2\frac{1}{4}$	22.5	3 50
$4\frac{1}{4}$, $4\frac{3}{4}$	$1\frac{1}{4}$	$1\frac{1}{4}$	$2\frac{1}{4}$ heavy	22.5	3 75
$4\frac{1}{4}$, $4\frac{3}{4}$	$1\frac{1}{4}$	$1\frac{1}{2}$	$3\frac{1}{2}$	25	6 00
$5\frac{1}{4}$, $5\frac{3}{4}$	$1\frac{1}{2}$	$1\frac{1}{8}$	$2\frac{1}{4}$	33	6 00
$5\frac{1}{4}$, $5\frac{3}{4}$	$1\frac{1}{2}$	$1\frac{1}{4}$	$2\frac{1}{4}$ heavy	34	6 00
$5\frac{1}{4}$, $5\frac{3}{4}$	$1\frac{1}{2}$	$1\frac{1}{2}$	$3\frac{1}{2}$	35	6 25

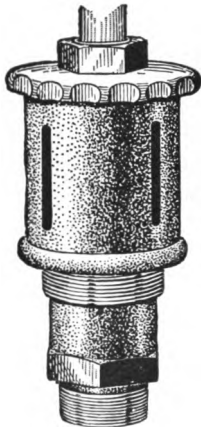
Fig. 2669



IRON FLANGED STUFFING BOX

Size polished rod, inches	1½	1½	1½	1½	1½	1½
Size tubing - - inches	2	2½	3	2	2½	3
Weight - - - lbs.	11	12	13	11	12	13
Complete - - - -	\$2 75	3 25	3 75	2 75	3 25	3 75
Upper part - - - -	1 25	1 50	1 75	1 25	1 50	1 75
Lower part - - - -	1 75	2 00	2 35	1 75	2 00	2 35

Fig. 2664



SUPERIOR STUFFING BOX

AUTOMATIC ADJUSTMENT

Patented

Size polished rod, inches	1½	1½	1½	1½	1½	1½
Size tubing - - inches	2	2½	3	2	2½	3
Weight - - - lbs.	13	16	18	13	16	18
Complete - - - -	\$3 00	3 50	4 00	3 00	3 50	4 00
Upper part or bowl - -	2 00	2 25	2 50	2 00	2 25	2 50
Lower part or bowl - -	1 50	1 75	2 00	1 50	1 75	2 00
Follower - - - -	60	60	60	60	60	60
Springs, ¼ inch - - -	30	---	---	---	---	---
Springs, ⅜ inch - - -	---	40	40	40	40	40

STEEL WORKING BARRELS

Size tubing for, in.	Inside diam., inches	Outside diam., inches	Gauge	Length tube, ft. in.	Length barrel, ft. in.	Weight per ft., lbs.	Length stroke, inches	Capacity per stroke, gallons	Weight, lbs.	Price
1½	1½	1½	--	4 6	4 8	2	42	.18	13½	\$8 00
1½	1½	1½	--	5 0	5 2	2	48	.20	14½	8 25
1½	1½	1½	--	5 0	5 3	2.8	42	.27	11	8 50
2	1½	1½	--	9 5	5 6	3.3	39	.43	24	9 00
2	1½	1½	--	9 5	4 5	3.3	41	.45	25	9 25
2	1½	1½	--	9 5	6 5	3.3	43	.47	25	9 50
2	1½	1½	--	9 5	8 6	3.3	45	.50	26	9 75
2	1½	1½	--	9 5	10 6	3.3	47	.52	27	10 00
2	1½	1½	--	9 6	6 4	3.3	49	.59	29	10 25
2	1½	1½	--	9 7	0 7	3.3	60	.66	32	10 50
2	1½	1½	--	5 5	2 5	4.77	39	.43	30	10 50
2	1½	1½	--	5 5	4 5	4.77	41	.45	31	10 75
2	1½	1½	--	5 5	6 5	4.77	43	.47	32	10 75
2	1½	1½	--	5 5	8 6	4.77	45	.50	33	11 00
2	1½	1½	--	5 5	10 6	4.77	47	.52	34	11 25
2	1½	1½	--	5 6	0 6	4.77	49	.59	35	11 75
2	1½	1½	--	5 7	0 7	4.77	60	.66	38	13 00
2½	2½	2½	--	5 0	5 4	3.8	39	.67	43	22 00
2½	2½	2½	--	5 6	5 10	3.8	45	.77	45	24 00
2½	2½	2½	--	6 0	6 4	3.8	50	.86	47	26 00
2½	2½	2½	--	6 6	6 10	3.8	56	.96	49	28 00
2½	2½	2½	--	7 0	7 4	3.8	62	1.06	51	30 00
3	2½	3½	--	5 0	5 4	8	39	1.00	56	25 00
3	2½	3½	--	5 6	5 10	8	45	1.15	60	26 50
3	2½	3½	--	6 0	6 4	8	50	1.28	64	28 00
3	2½	3½	--	6 6	6 10	8	56	1.43	68	29 50
3	2½	3½	--	7 0	7 4	8	62	1.59	72	31 00

CAST IRON WORKING BARREL

Size of tubing, inches	Inside diameter of barrels, inches	Weight, lbs.	Without valves
2	1½	46	\$9 00
2	1¾	50	9 00
2½	2¼	64	18 00

LOWER COUPLING AND SEAT FOR WORKING BARREL

MALLEABLE IRON

Size - inches	1¾	2¼
Price - - -	\$0 85	1 65

WORKING BARREL COUPLING AND SEAT

WROUGHT IRON

Size - - - - inches	2	2½	3	3½	4	4½	5	5½	6
Upper couplings - - - -	\$0 50	1 25	2 50	2 75	3 50	5 25	6 50	7 50	8 50
Lower seat - - - - -	75	1 50	3 00	3 25	4 00	6 00	7 50	9 00	10 00

INSERTED WORKING BARRELS, PLUNGERS, ETC.

Inserted working barrels are used where the regular working barrel is worn out. They are lowered into the well with the sucker rods, and when properly seated in the barrel are ready for operation.

ROUGH AND READY

Fig. 2726

OIL WELL SUPPLY CO.'S
Fig. 2720

With brass tube, 1½ in. i. d. x 1½ in. o. d. x 3 ft. 6 in. - - - - \$13 00
With steel tube (Evans), 1½ in. i. d. x 1½ in. o. d. x 4 ft. 2 in. - - - - 12 50



Weight, 17 lbs.

LEWIS
Fig. 2722

With steel tube, 1⅞ in. x 1¾ in. x 3 ft. 8 in. - - - - \$14 00
With brass tube, 1⅞ in. x 1¾ in. x 3 ft. 8 in. - - - - 15 00



Weight, 18 lbs.

With steel tube, 1½ in. x 1½ in. x 4 ft. 6 in. - - - - \$15 00



Weight, 20 lbs.

DARLING
Fig. 2724

With steel tube, 1½ in. x 1½ in. x 4 ft. 6 in. - - - - \$20 00
With brass tube, 1½ in. x 1½ in. x 4 ft. 6 in. - - - - 22 00



Weight, 20 lbs.

BRUNDRED PLUNGER
Fig. 2728

Furnished loose fit for C. I. workings barrels - - - - \$12 00



Weight, 18 lbs.

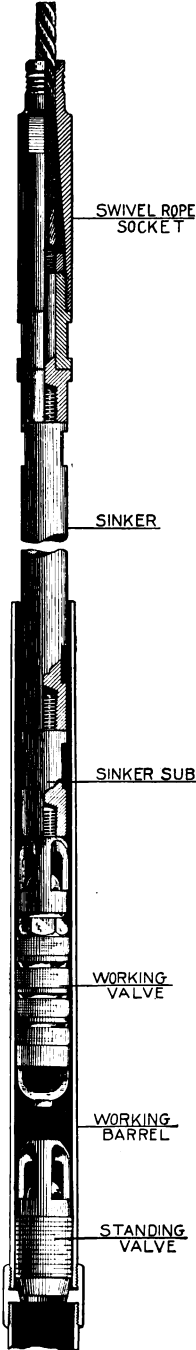
The advantage of the Brundred plunger is that the standing valve is removed with the rods. Used in standard cast iron working barrels only.

Brass plunger

Steel tube

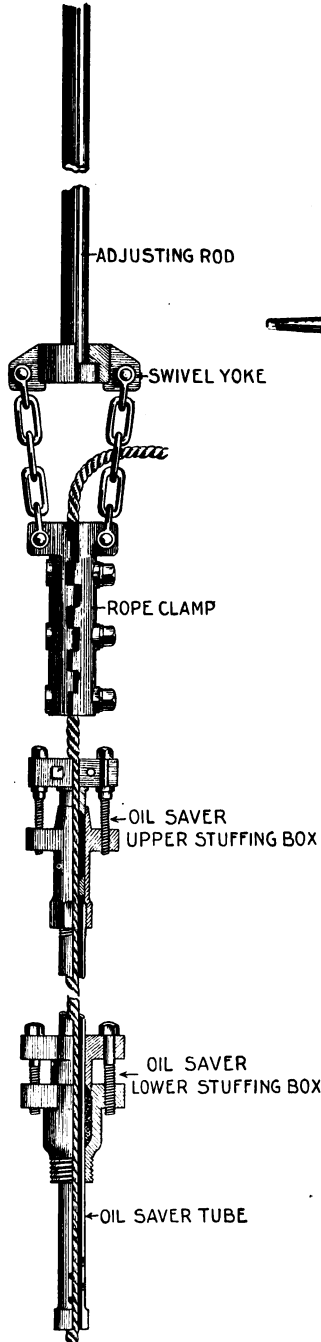
LESCHEN'S WIRE LINE OIL PUMPS

**"STANDARD"
PUMP
Fig. 2716**



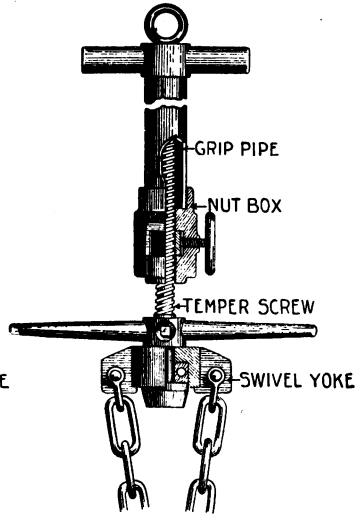
**With Adjusting Rod.
Fig. 2717**

Patent applied for. For description and lists see next page.



UPPER CONNECTIONS

**With Temper Screw
Adjustment. Fig. 2718**



Patent applied for

LESCHEN WIRE LINE OIL PUMPS

The Leschen Wire Line Pump, Fig. 2716, is operated with a wire line in the place of the ordinary wood or iron sucker rods.

The pump is of simple construction and is suitable to any well where a regular 2-inch pumping outfit can be used.

The sinkers connecting the traveling valve and the wire line may be made of non-magnetic metal. The sinkers are from 9 to 31 feet in length and can be run into the derrick without unjointing when the valve is pulled to replace cups.

Leschen's "Standard" Wire Line Pump - - - - - \$60 00

Consisting of the following: (see Figs. 2716 and 2717):

1 adjusting rod (with swivel yoke, chains and rope hanger) - - - - -	6 50
1 rope clamp - - - - -	9 00
1 oil saver, complete - - - - -	19 00
1 swivel rope socket - - - - -	10 00
2 iron sinkers, each 15½ ft. long, weight 90 lbs., each \$7 00 - - - - -	14 00
1 sinker sub (to connect sinker to working valve) - - - - -	1 50

Leschen's "Non-Magnetic" Wire Line Pump - - - - - \$68 50

Consisting of the following (see Figs. 2716 and 2717):

1 adjusting rod (with swivel yoke, chains and rope hanger) - - - - -	6 50
1 rope clamp - - - - -	9 00
1 oil saver, complete - - - - -	19 00
1 swivel rope socket - - - - -	10 00
1 "Non-Magnetic" sinker (9 ft. long, weight 90 lbs.) - - - - -	22 00
1 sinker sub (to connect sinker to rope socket) - - - - -	2 00

The items in both "Standard" and "Non-Magnetic" pumps as shown in above lists include sinkers. These are sufficient only in wells producing high gravity oil. To obtain proper results in heavier oil more sinkers should be used.

NOTE—With the above outfits either regular Working Barrel Valves, (see page 228), or an O. W. S. Co. (Evans), or a Rough & Ready inserted Working Barrel (see page 219) may be used. For list price on these items see pages referred to.

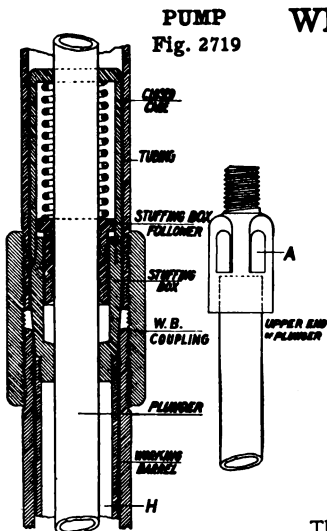
A Grip Adjuster is also necessary for either outfit; for list price see page 215.

UPPER CONNECTIONS

The upper connections may be provided with a **Temper Screw Adjustment** (see Fig. 2718), by which the position of the valve may be regulated from the derrick floor.

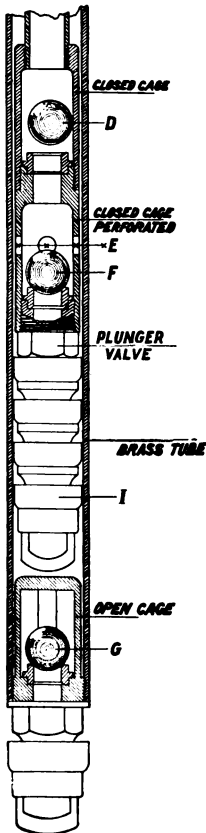
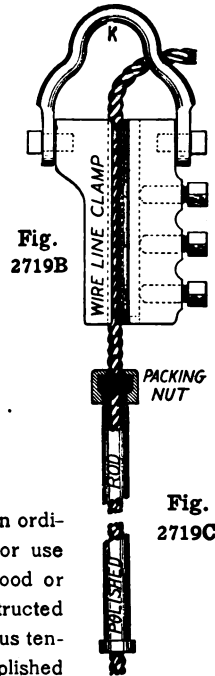
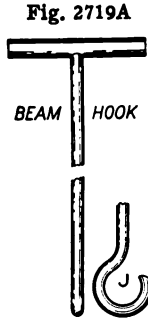
Price, less Grip Pipe and Cross Head - - - - -	\$22 50
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For list price on Grip Pipe and Cross Head see page 215.



WIRE LINE PUMP

TAYLOR PATENT



This pump is made to fit or work in an ordinary working barrel, and is designed for use with wire rope instead of the regular wood or iron sucker rods. The pump is constructed with the view of maintaining a continuous tension on the wire rope. This is accomplished in the following manner: Starting with the plunger at the lower limit of the stroke, the oil is drawn by the up-stroke into the pump through the valve "G," and at the completion of the up-stroke the space between the bottom of the plunger and the valve "G" will be filled with oil. As the tubing above the pump fills with fluid, there will be a pressure on the top of the plunger equivalent to the pressure of the fluid in pounds per square inch, multiplied by the sectional area of the plunger, less the sectional area of the rope. This pressure is utilized in maintaining the tension of the wire rope and returning the plunger on the down-stroke. On the downward passage of the plunger the oil which has been drawn through valve "G" is passed up past "I" and "F" through the holes "E" and into the annular space "H" between the plunger and the working barrel. On the following up-stroke of the plunger, the oil in "H" is forced back through holes "E" past the valve "D," and thence through the hollow plunger "A" into the tubing.

NOTE.—It is customary to use one iron sucker rod of ordinary length between lower end of pumping line and plunger valve.

The special equipment consists of the pump, fig. 2719; walking beam hook, fig. 2719A; wire line clamp, fig. 2719B, and the hollow polished rod for 2-inch tubing, fig. 2719C.

Price, complete - - - - - \$50 00

O'DELL PUMPING OUTFIT

This outfit is designed for use in gas wells for pumping water or oil which sometimes interferes with the free flow of gas.

The Working Barrel, Fig. 2732, may be lowered to the bottom of the tubing and held in place by the Anchor, or a common working barrel may be used and the Liner, Fig. 2731, inserted therein.

In either case the remainder of outfit would consist of $\frac{3}{4}$ " special tubing, which would take the place of ordinary sucker rods, and the attachments for connecting to walking beam either of Standard Rig or Klein Pumping Power.

As the fluid to be pumped is forced up through the hollow rods, a portion of the polished rod is also hollow to permit the discharge of fluid.

Itemized list of parts as follows:

OUTFIT FOR WALKING BEAM

- 1 Anchor
- 1 Perforated Pipe
- 1 O'Dell Barrel complete
- 1 Hollow Polished Rod
- 1 Brass Knuckle Joint
- 1 Solid Iron Polished Rod
- 1 Little Giant Adjuster
- 1 Iron Stuffing Box
- 1 Check Valve
- 1 Tee Bolt and Washer
- 1 Adjuster Board.

Outfit complete for Walking Beam - - - \$50 00

Weight, 130 lbs.

OUTFIT FOR KLEIN POWER

Same as for Walking Beam, except that the Tee Bolt, Washer, Adjuster Board and Adjuster are not required.

Outfit complete for Klein Power - - - \$47 00

Weight, 100 lbs.

NOTE.—The above prices do not include the $\frac{3}{4}$ " special tubing.

Fig. 2732

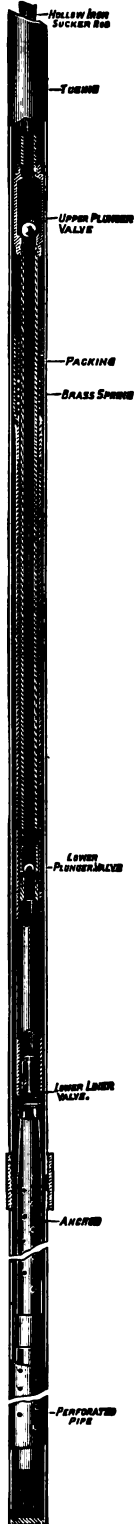
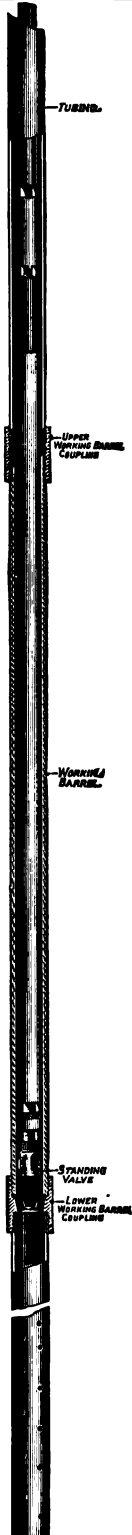


Fig. 2731



BRASS WORKING BARREL OR DEEP WELL PUMP

WITH BALL VALVES

Fig. 2691



Our working barrels are made of heavy seamless drawn brass tubing, and are perfectly smooth and true.

The inside diameter of the barrels is smaller than that of the tubing or casing with which they are used, to allow for removing the valves by drawing them up through the tubing when in need of repairs.

The standing or lower valve is packed with leather rings, the working or upper valve with cup-shaped leathers.

For convenience in ordering, we publish in the table herewith the size of tubing, the inside diameter of barrel, the length of stroke; also the capacity in gallons per stroke. Taking the number of strokes per minute, the capacity for any given time can be determined.

Size of tubing, inches	Inside diameter barrel, inches	Outside diameter barrel, inches	Length of barrel, inches	Length of stroke, inches	Capacity per stroke, gallons	Weight, lbs.	Complete with valves	Without valves
1	$\frac{7}{8}$	$1\frac{1}{8}$	48	36	.09	$7\frac{3}{4}$	\$13 20	9 00
$1\frac{1}{4}$	$1\frac{1}{8}$	$1\frac{3}{8}$	48	42	.18	9	14 20	10 00
$1\frac{1}{2}$	$1\frac{3}{8}$	$1\frac{5}{8}$	42	24	.15	10	15 60	10 50
$1\frac{1}{2}$	$1\frac{3}{8}$	$1\frac{5}{8}$	60	42	.27	13	16 10	11 00
2	$1\frac{1}{2}$	$2\frac{1}{8}$	39 s. s.	24	.26	10	14 00	9 00
2	$1\frac{1}{2}$	$2\frac{1}{8}$	60	39	.43	14	18 00	13 00
2	$1\frac{1}{2}$	$2\frac{1}{8}$	42 s. s.	24	.27	20	20 00	15 00
2	$1\frac{1}{2}$	$2\frac{1}{8}$	48	36	.40	23	22 00	17 00
2	$1\frac{1}{2}$	$2\frac{1}{8}$	60	42	.46	28	24 00	19 00
$2\frac{1}{2}$	$2\frac{1}{4}$	$2\frac{3}{4}$	30 s. s.	18	.30	27	33 50	22 50
$2\frac{1}{2}$	$2\frac{1}{4}$	$2\frac{3}{4}$	36 s. s.	18	.30	32	34 25	23 25
$2\frac{1}{2}$	$2\frac{1}{4}$	$2\frac{3}{4}$	42	24	.41	37	37 00	24 00
$2\frac{1}{2}$	$2\frac{1}{4}$	$2\frac{3}{4}$	60	42	.72	44	39 50	26 50
$2\frac{1}{2}$	$2\frac{1}{4}$	$2\frac{3}{4}$	84	64	1.10	59	42 00	29 00
3 or $3\frac{1}{4}$	$2\frac{3}{4}$	$3\frac{1}{2}$	30 s. s.	18	.46	33	43 00	29 00
3 or $3\frac{1}{4}$	$2\frac{3}{4}$	$3\frac{1}{2}$	42	24	.61	47	47 50	31 00
3 or $3\frac{1}{4}$	$2\frac{3}{4}$	$3\frac{1}{2}$	60	42	1.07	56	51 00	34 50
3 or $3\frac{1}{4}$	$2\frac{3}{4}$	$3\frac{1}{2}$	84	64	1.64	74	55 00	38 50
3 or $3\frac{1}{4}$	$2\frac{3}{4}$	$3\frac{1}{2}$	96	76	1.95	105	56 50	40 00
$3\frac{1}{2}$	$3\frac{1}{4}$	$3\frac{3}{4}$	36 s. s.	18	.64	40	60 50	38 00
$3\frac{1}{2}$	$3\frac{1}{4}$	$3\frac{3}{4}$	60	42	1.50	60	68 00	42 00
$3\frac{1}{2}$	$3\frac{1}{4}$	$3\frac{3}{4}$	84	64	2.30	80	72 00	46 00
4 or $4\frac{1}{4}$	$3\frac{3}{4}$	$4\frac{1}{4}$	48 s. s.	36	1.72	59	74 50	44 00
4 or $4\frac{1}{4}$	$3\frac{3}{4}$	$4\frac{1}{4}$	60	42	2.00	70	76 50	46 00
4 or $4\frac{1}{4}$	$3\frac{3}{4}$	$4\frac{1}{4}$	66	42	2.00	72	77 50	47 00
4 or $4\frac{1}{4}$	$3\frac{3}{4}$	$4\frac{1}{4}$	84	64	3.06	90	80 50	50 00
$4\frac{1}{2}$	$4\frac{1}{4}$	$4\frac{3}{4}$	48 s. s.	36	2.21	---	106 50	60 00
$4\frac{1}{2}$	$4\frac{1}{4}$	$4\frac{3}{4}$	66	42	2.58	---	110 50	64 00
5	$4\frac{3}{4}$	$5\frac{1}{4}$	48 s. s.	36	2.76	88	130 00	79 00
5	$4\frac{3}{4}$	$5\frac{1}{4}$	66	42	3.22	110	134 00	83 00
$5\frac{5}{8}$	$5\frac{1}{4}$	$5\frac{3}{4}$	66	42	3.94	120	173 00	104 00
$5\frac{5}{8}$	$5\frac{1}{4}$	$5\frac{3}{4}$	72	45	4.21	131	175 00	106 00
6	$5\frac{3}{4}$	$6\frac{1}{4}$	54 s. s.	36	4.04	108	203 00	118 00
6	$5\frac{3}{4}$	$6\frac{1}{4}$	72	45	5.06	132	209 00	124 00
6	$5\frac{3}{4}$	$6\frac{1}{4}$	96	76	8.54	175	217 00	132 00

NOTE.—S. S. after length of barrel indicates short stroke barrels

WORKING BARRELS

BRASS LINED

Not illustrated

7 $\frac{1}{2}$ inches x 8 $\frac{1}{2}$ inches x 8 feet, with valves	- - - - -	\$600 00
6 $\frac{3}{4}$ inches x 7 $\frac{1}{4}$ inches x 8 feet, without valves	- - - - -	350 00

PLUNGER WORKING BARRELS

SNOW'S PATENT

Fig. 2694



PLAIN PLUNGER

Fig. 2697



SNOW'S PATENT—Fig. 2694

For 2-inch tubing, weight, 72 pounds	- - - - -	\$20 00
For 2 $\frac{1}{2}$ -inch tubing	- - - - -	45 00
For 3-inch tubing	- - - - -	60 00

PLAIN PLUNGER—Fig. 2697

For 2-inch tubing, with plain plunger	- - - - -	\$25 00
For 2-inch tubing, with corrugated plunger	- - - - -	26 00

Weight, 64 pounds.

PARTS FOR 2-INCH PLUNGER WORKING BARRELS

Diaphragms	- - - - -	\$8 00
Plungers, complete	- - - - -	8 00
Bottoms	- - - - -	2 00
Standing valves	- - - - -	2 10
Upper plunger valves	- - - - -	2 00
Lower plunger valves	- - - - -	1 75
Plungers, less valves	- - - - -	5 00
Upper valve cages	- - - - -	1 25
Standing valve cages	- - - - -	1 00
Balls	- - - - -	35
Seats	- - - - -	75
Leathers	- - - - -	75
Pipes	- - - - -	1 50

PERFORATED PIPE

Fig. 2675



Size	inches	2	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$	4
Weight per foot	lbs.	3.61	5.74	7.54	9	10.66
Per foot		\$0 50	75	1 00	1 15	1 25

WORKING BARREL SCREEN AND REMOVABLE WELL LINER

Fig. 2734



The oil-producing formation in many wells is of a soft, friable nature, which gradually crumbles and fills the lower part of the well, thus diminishing the production and in many instances cutting it off entirely.

This has been overcome by inserting a perforated liner of suitable length to cover the producing area or "pay streak." The loose sand gradually works through the perforations and fills the space occupied by the working barrel, and the only remedy is to withdraw the tubing and clean the well. The cleaning process is retarded and only imperfectly accomplished by reason of the reduced diameter of the well resulting from the use of the liner.

Fig. 2734 represents a device which accomplishes the desired result of screening the oil before it reaches the valves, and is so constructed that it is readily withdrawn with the tubing, thus permitting the use of "cleaning out" tools of full size of the well.

DESCRIPTION

A.—Short piece of tubing of suitable length to pass between sustaining point D and admit tubing elevator between upper B and F.

B. B.—The tubing coupling on either end of A, forming a jar or knocker, by which the entire device may be jarred loose in event of sand settling and sticking it in the well.

C.—Upper portion of the body or screen, usually not perforated.

D. D.—Couplings of the screen, which is usually made about twenty-eight feet in length.

E.—Lower end of screen, perforated to admit oil and shut out the loose caving sand; this lower end is made with a projectile point to permit the easy withdrawal from well after sand has settled around it.

G.—Showing location of working barrel inside of screen.

F.—Upper part of screen, made of heavy forging. This is made of suitable size for easy passage of the tubing, and lower end has shoulder resting on upper end of C, which sustains the weight of the device.

H.—Perforated pipe attached below the working barrel.

Weight, 285 lbs.

Prices on application.

STRAINERS

Fig. 2221

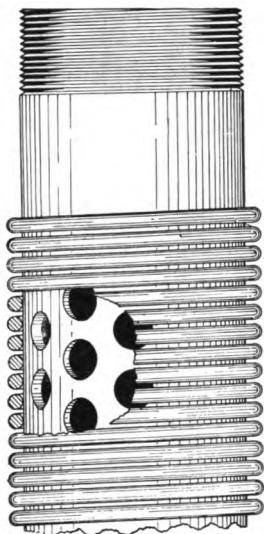


Fig. 2222

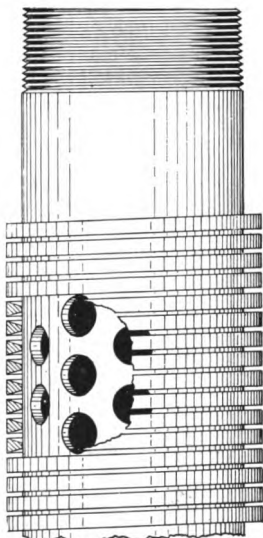
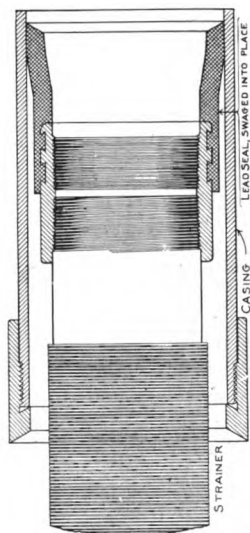


Fig. 2223



Size Pipe - - - inches	2	2½	3	3½	4	4½	5	6	8
Common wire Fig. 2221 - - } per ft.	1 00	1 10	1 25	1 40	1 50	1 65	1 80	2 25	3 75
Special wire Fig. 2222 - - } per ft.	2 00	2 20	2 35	2 50	2 60	2 70	2 80	3 00	4 75
Lead Seal Fig. 2223 - - - } each -	Prices on Application.								

WORKING BARREL VALVES

WITH STEEL OR BRASS SEATS

UPPER OR WORKING BRASS VALVE
Fig. 2735



LOWER OR STANDING BRASS VALVE
Fig. 2737



FOUR-CUP UPPER STEEL VALVE
Fig. 2747



LOWER STEEL VALVE
Fig. 2745



BRASS VALVES

Size of tubing - in.	1	1 1/4	1 1/2	2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6
Inside diameter of barrel - - in.	7/8	1 1/8	1 1/8	1 1/2	1 11/16	2 1/4	2 3/4	3 1/4	3 3/4	4 1/4	4 3/4	5 1/4	5 3/4
Upper, fig. 2735	\$2 35	2 35	3 00	3 50	2 90	7 75	9 50	15 75	18 25	28 00	30 50	41 50	50 00
Lower, fig. 2737 -	1 85	1 85	2 10	2 00	2 10	5 25	7 00	10 25	12 25	18 50	20 50	27 50	32 00
Per set - - - -	4 20	4 20	5 10	5 50	5 00	13 00	16 50	26 00	30 50	46 50	51 00	69 00	82 00

LIST OF PARTS FOR UPPER AND LOWER WORKING BARREL VALVES

Size of tubing - - - inches	1 1/4	1 1/2	2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6
Inside diameter of bbl. - inches	1 1/8	1 1/8	1 1/2	1 11/16	2 1/4	2 3/4	3 1/4	3 3/4	4 1/4	4 3/4	5 1/4	5 3/4
Upper crowns - - {	\$0 75	75	85	85	1 25	2 25	3 00	4 00	5 75	6 00	8 00	9 75
steel												
Lower crowns - - {	85	85	85	85	1 25	2 25	3 00	4 00	5 75	6 00	8 00	9 75
steel												
Barrels for upper valves {	1 00	1 00	1 10	1 10	1 65	2 75	4 50	5 00	7 00	8 00	9 00	10 00
steel												
Barrels for lower valves {	65	65	75	75	1 35	2 00	3 00	3 50	5 50	6 00	8 00	9 00
steel												
Perforated crowns for upper and lower valves {	35	35	40	40	65	90	1 50	1 75	3 00	3 25	4 50	5 00
steel												
Lower parts or loops for upper valves - - {	25	25	25	25	40	55	75	85	1 35	1 50	2 00	2 50
steel												
Cup rings - - - - {	25	25	25	25	40	55	75	85	1 35	1 50	2 00	2 50
steel												

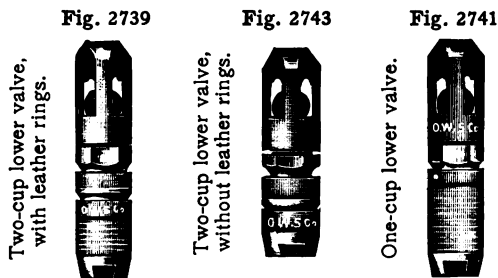
STEEL VALVES

Size - - - inches	1 1/4	2 1/4	2 3/4
Upper, fig. 2747 - -	\$6 50	13 00	17 00
Lower, fig. 2745 - -	4 50	11 00	14 50
Per set - - - -	11 00	24 00	31 50

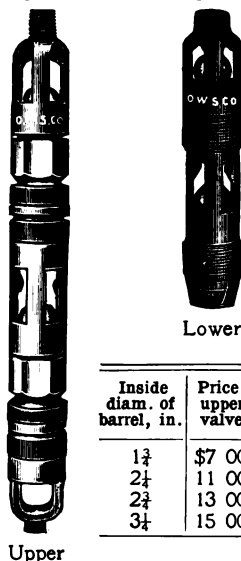
VALVES WITH STEEL CROWNS, BALLS AND SEATS

Size - inches	1 1/8	2 1/4	2 3/4	3 1/4	3 3/4
Upper - -	\$3 50	8 75	10 50	17 00	19 50
Lower - -	2 25	6 00	7 75	10 50	13 50
Per set - -	5 75	14 75	18 25	27 50	33 00

WORKING BARREL VALVES



DOUBLE BALL VALVES
Fig. 2750 Fig. 2752



1 1/2-INCH TWO-CUP LOWER VALVE WITH STEEL BALL AND SEAT

With leather rings and brass crown - - - -	\$3 50
With leather rings and steel crown - - - -	4 25
Without leather rings, with brass crown - - - -	3 25
Without leather rings, with steel crown - - - -	4 00

1 1/2-INCH ONE-CUP LOWER VALVE WITH STEEL BALL AND SEAT

With leather rings and brass crown - - - -	\$3 00
With leather rings and steel crown - - - -	3 75
With bottom tapped for 3/4-inch iron pipe, add to above lists - - - -	75
With brass ball instead of steel, add to above lists	15

Inside diam. of barrel, in.	Price, upper valve	Price, lower valve
1 1/2	\$7 00	4 00
2 1/4	11 00	7 00
2 3/4	13 00	11 50
3 1/4	15 00	15 00

SPECIAL VALVES FOR SHORT STROKE WORKING BARRELS FOR WATER WELLS
Not illustrated

Inside diam. bbl., in.	1 1/2	1 1/8	2 1/4	2 3/4	3 1/4	3 3/4	4 1/4	4 3/4	5 1/4	5 3/4
Upper - - - - -	-----	\$2 50	6 50	8 50	13 50	17 00	25 25	27 50	34 00	40 00
Lower - - - - -	-----	1 75	4 50	5 50	9 00	11 50	16 75	18 50	23 00	27 00
Per set - - - - -	-----	4 25	11 00	14 00	22 50	28 50	42 00	46 00	57 00	67 00

REVERSIBLE VALVE SEAT—Fig. 2794



VALVE BALL—Fig. 2810



Size valve for - - - - - inches	1 1/2	1 3/8	1 1/2	1 1/8	2 1/4	2 3/4
Diameter of ball - - - - - inches	5/8	7/8	1	1 1/8	1 1/2	1 3/4
Brass balls - - - - -	\$0 30	35	40	40	90	1 25
Steel balls - - - - -	20	25	30	30	60	90
Rerersible brass seats - - - - -	25	25	30	40	60	75
Reversible steel seats - - - - -	20	20	20	30	40	45
Size valve for - - - - - inches	3 1/4	3 3/4	4 1/4	4 3/4	5 1/4	5 3/4
Diameter of ball - - - - - inches	2 5/8	2 3/4	3	3 1/2	3 3/4	4 5/8
Brass balls - - - - -	\$1 50	2 25	3 00	3 25	5 00	6 50
Steel balls - - - - -	2 50	4 50	6 00	10 00	-----	-----
Reversible brass seats - - - - -	2 00	2 50	3 00	-----	-----	-----
Reversible steel seats - - - - -	50	1 50	-----	-----	-----	-----

FLEMING SAND VALVE

Fig. 2758



Placed below the working barrel to separate sand from fluid. The sand pocket is formed by screwing a piece of tubing, with a cap on the lower end, into the bottom of the valve, and takes the place of the perforated pipe; any sand entering with the oil drops past the valve into this pocket.

Price, 1 1/2 inch - - - - - \$6 00

UPPER OR WORKING VALVES

LANDAS
Fig. 2756

FOR USE IN WELLS THAT CONTAIN SAND

ROPE
Fig. 2754



The rope packing is expanded by screwing down the top.

LEWIS
Fig. 2783



The rubber rings are expanded by screwing down the top.

KIFER
Fig. 2781



To expand the packing rings after they become worn, the valve is lowered until the lugs on the bottom engage in the top of the lower valve; the rods are then revolved (right-handed) until rings are sufficiently expanded.



The rope packing is kept constantly expanded by a sliding follower with a coil spring above.

Inside diam. of barrel, in.	1 1/2	2 1/4	2 3/4	3 3/4
Kifer, fig. 2781 - - - -	\$12 00	---	---	---
Rope, fig. 2754 - - - -	5 00	8 00	---	---
Extra rope for rope valve -	15	20	---	---
Lewis, fig. 2783 - - - -	7 50	12 35	---	---
Landas, fig. 2756 - - - -	8 00	15 00	25 00	40 00

PARTS OF LANDAS VALVE

Size valve for, inches	1 1/2	2 1/4	2 3/4	3 3/4
Balls - - - - -	\$0 40	1 25	1 75	2 00
Seats - - - - -	40	80	1 00	1 75
Locknuts - - - - -	40	60	1 25	2 00
Followers - - - - -	2 00	3 00	4 00	6 50
Springs - - - - -	80	1 00	1 75	2 00
Set screws - - - - -	10	10	20	25
Tubes - - - - -	1 50	3 25	6 00	9 00
Cages - - - - -	1 00	2 50	5 00	8 00
Bottoms - - - - -	50	1 00	2 50	4 00
Seat frames - - - - -	1 00	1 50	2 75	4 50

Cord for Landas valve, cotton - per foot. \$0 02 1/2
Cord for Landas valve, hemp - per foot, 03

PARTS OF LEWIS VALVE

Size valve for - - inches	1 1/2	2 1/4
Bottom, with seat - -	\$1 50	3 00
Bottom, with seat and strainer - - - - -	2 00	4 00
Balls, brass - - - - -	50	---
Balls, steel - - - - -	70	---
Rings, leather - per set	75	---
Rings, linen - per set	75	2 50

"HERRON SPECIAL" VALVE CROWN

UPPER
Fig. 2759



TOP VIEW
Fig. 2761



LOWER
Fig. 2760



Designed for pumping heavy oils. The valve ball cannot "stick" against the top of the crown, as the side openings are cut at an angle, permitting the downward pressure of the fluid to act on the ball, forcing it to the seat.

Size valve for - - - - - inches	1 3/4	2 1/4
Upper valve - - - - -	\$2 25	5 25
Lower valve - - - - -	2 25	5 25

CROWN



SOLID
VALVE SEAT

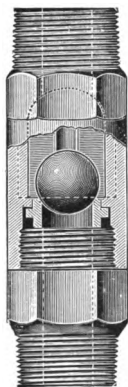


Fig. 2811 Fig. 2812 Fig. 2813

EVERLASTING VALVE CROWN, VALVE, AND SEAT

Size valve for - - - - - inches	1 3/4	2 1/4	2 3/4
Complete - - - - -	\$2 00	3 00	4 00
Crown only - - - - -	1 50	2 25	3 00
Valve only - - - - -	30	50	70
Seat only - - - - -	25	40	50

Fig. 2784



THE BETTS VALVE

For attaching to lower coupling of working barrel, serving as a double check. Particularly adapted for use in oil wells producing large quantities of water.

Size - in.	2	2 1/2	3
Price - -	\$7 00	10 00	22 50

HUGHES' UPPER VALVE

Fig. 2768

The rubber packing is distended by the cone.



Inside diameter of barrel, inches	1 3/4	2 1/4	2 3/4
Price, complete -	\$8 50	14 00	18 00

PARTS OF HUGHES' VALVE

Size - - - - - inches	1 3/4
Cone only - - - - -	\$0 20
Steel rings - - - - -	60
Body, with steel seat - -	3 50
Rubbers - - - - -	50

BEERS BROS. EXTENSION VALVE

Size tubing for - - - - - inches	2	2 1/2	3	4
Complete - - - - - each	\$5 00	12 00	15 00	30 00
Tops only - - - - - "	2 50	7 00	8 00	20 00
Bottoms only - - - - - "	2 00	4 00	6 00	10 00
Drops only - - - - - "	1 00	1 10	1 25	3 00
Seats only - - - - - "	1 00	1 10	1 25	2 50

KINNEY GAS—UPPER VALVE



Fig. 2790

This valve is used for pumping fluid where the pressure of gas prevents the ball in a regular valve from working properly.

Inside diameter of barrel - - - - inches	1 $\frac{1}{2}$	2 $\frac{1}{4}$	2 $\frac{3}{4}$
Price - - - - -	\$9 00	14 50	21 00

VALVE CUPS

LEATHER
Fig. 2798



BOW SPRING
Fig. 2804



METALLIC
Fig. 2806



Size - - - - inches	$\frac{7}{8}$	1 $\frac{1}{2}$	1 $\frac{1}{8}$	2 $\frac{1}{4}$	2 $\frac{3}{4}$	3 $\frac{1}{4}$	3 $\frac{3}{4}$	4 $\frac{1}{4}$	4 $\frac{3}{4}$	5 $\frac{1}{4}$	5 $\frac{3}{4}$	6 $\frac{3}{4}$	7 $\frac{3}{4}$
Leather, fig. 2798 - - - -	\$0 05	05	15	25	38	45	1 00	1 20	1 40	1 50	2 25	2 50	
Rubber - - - - -		20	40										
Never cut - - - - -		11 $\frac{1}{2}$	15	18 $\frac{3}{4}$	25								
Bow spring, fig. 2804 - - -		09	12	20	25	50	60						
Metallic fig. 2806 - - - -		10	12	20	25								
Everlasting - - - - -			10	12	14								
Acme - - - - -			14	19	26								
Graphite - - - - -			20	40	50								

LEATHER VALVE RINGS

Size valves for, inches	$\frac{7}{8}$	1 $\frac{1}{8}$	1 $\frac{3}{8}$	1 $\frac{1}{2}$	2 $\frac{1}{4}$	2 $\frac{3}{4}$	3 $\frac{1}{4}$	3 $\frac{3}{4}$	4 $\frac{1}{4}$	4 $\frac{3}{4}$	5 $\frac{1}{4}$	5 $\frac{3}{4}$
Price - - - per 100	\$0 75	85	90	1 00	2 40	3 00	5 25	7 00	10 00	13 00	14 50	16 00

CASING CUPS

Size - - inches	4	4 $\frac{1}{4}$	4 $\frac{1}{2}$	4 $\frac{3}{4}$	5	5 $\frac{1}{4}$	5 $\frac{1}{2}$	5 $\frac{3}{8}$	6	6 $\frac{1}{4}$
Price - - - - -	\$0 90	1 00	1 10	1 25	1 25	1 50	1 50	1 50	1 65	1 75
Size - - inches	6 $\frac{1}{2}$	6 $\frac{3}{8}$	6 $\frac{3}{4}$	7	7 $\frac{1}{4}$	7 $\frac{1}{2}$	7 $\frac{3}{4}$	8	8 $\frac{1}{4}$	8 $\frac{3}{8}$
Price - - - - -	\$1 75	1 90	1 90	2 00	2 00	2 15	2 25	2 50	2 50	3 25

PUMP CUPS

Size - - inches	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$	4	4 $\frac{1}{2}$	5	6	7	8
Price - - - - -	\$0 05	15	25	38	45	1 00	1 20	1 40	1 75	2 50	3 50

**CROCKER
CHECK
VALVE
WITH
ROD**

**STEEL
SEAT
Fig. 2788**

Fig. 2785

CROCKER CHECK VALVE AND PARTS



Size - - - - - inches	1½	2¼	2¾	3¼	3¾
Valve, complete with rod and connections -	\$7 25	12 00	18 50	22 00	28 75
Valve only - - - - -	6 00	10 00	15 50	17 00	23 00
Steel check - - - - -	60	1 50	2 00	2 50	3 25
Brass check - - - - -	75				
Crown - - - - -	1 00	2 00	2 75	3 25	3 75
Upper connections, iron - - - - -	50	65	75	1 25	1 50
Lower connections, iron - - - - -	50	65	75	1 25	1 50
Upper connections, brass - - - - -	75				
Lower connections, brass - - - - -	75				
Iron rods - - - - -	50	1 00	2 00	3 00	3 50
Steel seats, fig. 2788 - - - - -	50				

Fig. 2777

TAP TO DRAW LOWER VALVE

Size valve for - - - inches	1½	2¼	2¾
Price - - - - -	\$2 30	2 50	3 00



Fig. 2779

VALVE REAMER



For valves 1½-inches and smaller - - - - -	\$2 00
Special fine cut for 1½-inch and smaller - - - - -	2 50
For 2-inch tubing - - - - -	3 50

Fig. 2808

RIVET CATCHER

Size - - - - - Inches	1½	2¼	2¾	3¼	3¾	4¼
With brass bowl - - - - -	\$2 50	2 75	3 50	4 00	5 00	6 00
All steel - - - - -	3 25	3 50	4 00	5 00	6 50	
Steel stem only - - - - -	85	1 00	1 25	1 50	1 85	2 25
Steel bowl only - - - - -	2 50	2 60	3 00	3 75	5 00	



IRON PONY RODS

For either fig. 2683 or 2682, page 235

$\frac{1}{8}$ -inch, 4, 6, and 8 feet long	\$0 60
$\frac{3}{8}$ -inch, 4, 6, and 8 feet long	75
$\frac{1}{2}$ -inch, 4, 6, and 8 feet long	1 00
$\frac{3}{4}$ -inch, 4, 6, and 8 feet long	1 50
$\frac{7}{8}$ -inch, 4, 6, and 8 feet long	2 00

SUCKER (OR PUMP) ROD JOINTS

STANDARD SIZES

Fig. 2827



Number	00	0	1	2	3	4	5	6
Size of box and pin - inches	$\frac{5}{8}$	$\frac{5}{8}$	$\frac{5}{8}$	$\frac{7}{8}$	$\frac{7}{8}$	$\frac{7}{8}$ h'vy	1	1 h'vy
Number threads per inch	12	12	12	10	10	10	10	10
Size of wood - inches	1	$1\frac{1}{8}$	$1\frac{1}{8}$	$1\frac{5}{8}$	$1\frac{5}{8}$	$1\frac{7}{8}$	$1\frac{7}{8}$	$1\frac{7}{8}$
Number of rivet holes	3	4	5	5	6	6	6	7
Diameter of rivet - inches	$\frac{3}{16}$	$\frac{3}{16}$	$\frac{3}{16}$	$\frac{1}{4}$	$\frac{1}{4}$	$\frac{9}{32}$	$\frac{1}{8}$	$\frac{1}{8}$
Length of rivet - inches	$1\frac{1}{4}$	$1\frac{3}{8}$	$1\frac{3}{8}$	$1\frac{3}{8}$	$1\frac{3}{8}$	2	$2\frac{3}{8}$	$2\frac{1}{2}$
Size of square for wrench, inches	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{7}{8}$	1	1
Length of straps - inches	8	11	$15\frac{1}{4}$	16	18	18	20	20
Total length of joint - inches	21	27	36	39	43	44	47	47
Nominal weight - lbs.	$2\frac{1}{2}$	$2\frac{1}{2}$	$2\frac{7}{8}$	$5\frac{1}{2}$	$6\frac{1}{2}$	$7\frac{1}{2}$	8	$8\frac{3}{4}$
Black	\$0 40	40	40	55	55	70	85	90
Galvanized	60	60	60	1 00	1 00	1 15	1 25	1 35

Number	6 $\frac{1}{2}$	8	9	10	11	12	13
Size of box and pin - inches	1	$1\frac{1}{4}$	$1\frac{3}{8}$	$1\frac{1}{2}$	$1\frac{3}{4}$	$1\frac{3}{4}$	2
Number threads per inch	10	8	8	8	8	8	8
Size of wood - inches	$1\frac{7}{8}$	$2\frac{1}{2}$	$2\frac{7}{8}$	$3\frac{1}{2}$	4	$4\frac{1}{4}$	$4\frac{1}{2}$
Number of rivet holes	8	7	7	7	7	7	7
Diameter of rivet - inches	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{7}{16}$	$\frac{7}{16}$	$\frac{7}{16}$	$\frac{7}{16}$
Length of rivet - inches	$2\frac{1}{2}$	3	$3\frac{1}{8}$	$3\frac{1}{8}$	$3\frac{1}{8}$	---	---
Size of square for wrench - inches	1	$1\frac{1}{8}$	$1\frac{1}{8}$	$1\frac{1}{2}$	$1\frac{3}{4}$	2	$2\frac{1}{4}$
Length of straps - inches	22	22	24	24	24	28	34
Total length of joint - inches	52	53	58	60	60	68	84
Nominal weight - lbs.	12	$19\frac{1}{2}$	24	$26\frac{1}{2}$	40	50	110
Black	\$1 50	2 25	3 00	3 75	6 00	8 00	33 00
Galvanized	2 25	3 25	---	---	---	---	---

SPECIAL SUCKER ROD JOINTS

Not kept in stock

Number	3 $\frac{1}{4}$	5	6	7	7 $\frac{1}{4}$	8	8 $\frac{1}{2}$	9	10	N.Y.	N.Y.
Size of box and pin - inches	1	1	1	$1\frac{1}{8}$	$1\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{3}{8}$	$1\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$
Number threads per inch	10	10	10	8	8	8	8	8	8	11	10
Size of wood - inches	$1\frac{3}{8}$	$1\frac{3}{8}$	$1\frac{3}{8}$	$1\frac{3}{8}$	$2\frac{1}{4}$	2	2	2	$2\frac{1}{2}$	1	1
Number of rivet holes	6	6	7	7	6	7	9	7	7	3	3
Size of rivet - inches	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{7}{16}$	$\frac{8}{16}$	$\frac{1}{8}$
Length of rivet - inches	$1\frac{7}{8}$	$2\frac{1}{8}$	$2\frac{1}{8}$	$2\frac{1}{8}$	$2\frac{1}{8}$	$2\frac{1}{8}$	$2\frac{1}{8}$	$2\frac{1}{8}$	$3\frac{5}{8}$	$1\frac{1}{2}$	$1\frac{1}{4}$
Size of sq. for wrench, inches	$\frac{7}{8}$	1	1	$1\frac{1}{4}$	$1\frac{1}{4}$	$1\frac{1}{8}$	$1\frac{3}{8}$	$1\frac{3}{8}$	$1\frac{1}{2}$	$\frac{5}{8}$	$\frac{5}{8}$
Length of strap - inches	18	20	20	24	20	26	28	26	26	8	8
Total length of joint - inches	43	47	47	56	48	61	65	62	64	21	21
Nominal weight - lbs.	6 $\frac{1}{2}$	8	9 $\frac{1}{4}$	14 $\frac{1}{2}$	13	21	23	26 $\frac{1}{2}$	29	2 $\frac{1}{4}$	2 $\frac{1}{2}$
Price	\$0 75	1 00	1 10	1 75	2 00	2 50	2 75	3 50	4 00	50	60

WOODEN SUCKER OR PUMP ROD

Fig. 2680



Size - - - - - inches	1 5/8	1 3/4	1 7/8	2 1/4	3 1/2
Number of rivets - - - - -	5	6	7	6	7
Size of box and pin - - - - - inches	7/8	7/8	1	1 1/8	1 1/2
Size tubing for - - - - - inches	2, 2 1/2	2, 2 1/2	2 1/2, 3	3 to 4	5, 6
Weight per 100 feet - - - - - lbs.	105	110	150	250	---
Fig. 2680 - - - - - per foot	---	---	---	---	---
WOOD PONY RODS - - - - -	\$1 50	1 50	2 00	2 75	---

SOLID IRON SUCKER ROD

Fig. 2682



Round iron or steel for small tubing.

Size - - - - - inches	1 3/8	1 5/8	1 3/4	1 7/8	2 1/4	3 1/2
Size of box and pin - - - - - inches	7/8	1 1/8	1 1/8	1 5/8	1 5/8	1 1/2
Size tubing for - - - - - inches	1 1/2, 1 1/2	2	2	2, 2 1/2	2 1/2	2 1/2, 3
Weight per 1,000 feet - - - - - lbs.	910	910	1,125	1,350	1,700	2,250
Per foot - - - - -	---	---	---	---	---	---

Prices on application

STUB JOINT FOR WELDING TO IRON ROD

Fig. 2841



Number - - - - -	39	40	42	45	47	48	49	50	51	52	53	SPECIAL			
												P. H. Co.	--	--	
												40	42	41	43
Size of box and pin, inches	1 1/8	5/8	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	1 3/4	2	5/8	7/8	3/4	3/4
Number threads per inch -	14	12	10	10	8	8	8	8	--	--	--	11	10	11	12
Size of rod, hollow - inches	--	--	3/4	1	--	1 1/4	1 1/2	2	--	2 1/2	--	--	--	--	--
Size of rod, solid - inches	1 1/8	1 1/8	--	1	--	--	--	--	--	--	--	--	--	--	--
Size of sq. for wrench, inches	7/8	1 1/8	7/8	1	1 1/2	1 3/8	1 3/8	1 1/2	1 3/4	2	2 1/2	--	--	--	--
Length of joint - - inches	8	8	9	9 1/2	11	12	13	14	17 1/2	17 1/2	24	--	--	--	--
Nominal weight - - lbs.	1	1 1/2	2 3/8	3	5 3/8	7	9 1/2	11	20	25	40	--	--	--	--
Price, fig. 2841 - - - -	\$0 20	20	30	35	55	60	90	1 25	4 50	4 75	7 50	20	35	25	25

AJAX AND ACME IRON SUCKER ROD

Fig. 2683



Size rods - - - - - inches	1/2	9/16	5/8	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	3 1/2
Size of box and pin - - - - - inches	5/8	3/4	1 1/8	1 1/8	1 1/8	1 1/8	1 1/2	1 1/2	1 3/4	1 3/4	1 1/2
Size tubing for - - - - - inches	1 1/4	1 1/4, 1 1/2	2	2	2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	3
Weight per 1000 feet - - - - - lbs.	720	910	910	1,125	1,350	1,700	2,250	---	---	---	---

Prices on application

STUB JOINT

FOR WELDING TO AJAX OR ACME IRON SUCKER RODS

Fig. 2844



Size rods - - - - - inches	$\frac{9}{16}$	$\frac{9}{16}$	$\frac{5}{8}$	$\frac{11}{16}$	$\frac{3}{4}$	$\frac{7}{8}$
Size box and pin - - - - - inches	$\frac{3}{4}$	$1\frac{1}{8}$	$1\frac{1}{8}$	$1\frac{5}{16}$	$1\frac{5}{16}$	$1\frac{1}{4}$
Price - - - - -	\$0 60	60	75	1 00	1 50	2 00

SUCKER ROD TOOLS

SUCKER ROD ELEVATORS—Fig. 2863



For size square, inches	For No. joint	Weight, lbs.	Per set	Weight, lbs.	Per set	Weight, lbs.	Per set	Weight, lbs.	Per set	Weight, lbs.	Per set
1	00, 0, 1	20	\$6 25	30	\$8 00	45	\$11 00	60	\$16 00	75	\$18 00
	2, 3, 4	20	6 50	30	8 25	45	11 75	60	16 00	75	18 00
1 1/4	5, 6	20	6 75	30	8 25	45	11 75	60	16 00	75	18 00
1 1/2	7	20	7 00	30	8 50	45	12 00	60	16 00	75	18 00
1 3/4	8, 9	20	7 00	30	8 75	45	12 50	60	16 00	75	18 00
2	10	20	7 00	30	8 75	45	12 50	60	16 00	75	18 00
2 1/4	11	20	7 00	30	8 75	45	12 50	60	16 00	75	18 00
	12	20	7 00	30	8 75	45	12 50	60	16 00	75	18 00
	13	20	7 00	30	8 75	45	12 50	60	16 00	75	18 00

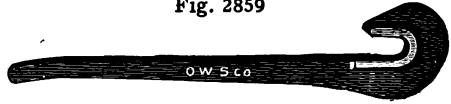
SUCKER ROD WRENCHES

Fig. 2855



Pattern of smaller sizes

Fig. 2859



Pattern of larger sizes

No.		Weight, lbs.	Size of square, inches	Price
1	For Nos. 00, 0 and 1 S. R. joint - - - - -	3	$\frac{5}{8}$	\$0 50
3	For Nos. 2, 3, 4 S. R. joint - - - - -	4	$\frac{7}{8}$	55
5	For Nos. 5 and 6 S. R. joint - - - - -	4	1	1 00
7	For No. 7 S. R. joint - - - - -	12	1 1/4	2 00
9	For Nos. 8 and 9 S. R. joint - - - - -	14	1 3/8	2 00
10	For No. 10 S. R. joint - - - - -	27	1 1/2	2 50
11	For No. 11 S. R. joint - - - - -	30	1 3/4	4 50
12	For No. 12 S. R. joint - - - - -	40	2	6 00
13	For No. 13 S. R. joint - - - - -	60	2 1/4	8 00
----	Jumbo, not illustrated - - - - -	----	----	2 25

SUCKER ROD HOOK

Fig. 2684



Size rods for - - - inches	$1\frac{1}{8}$	$1\frac{1}{8}, 1\frac{1}{2}$	$1\frac{1}{8}, 1\frac{1}{2}, 2\frac{1}{4}$	$2\frac{1}{4}, 3\frac{1}{4}$
Weight - - - - - lbs.	5	10	15	20
Price - - - - -	\$1 25	1 50	2 50	3 50

SUCKER ROD TOOLS

Fig. 2687



BALL BEARING SWIVEL HOOK

PARTICULARLY ADAPTED FOR USE WITH WIRE LINE

Capacity - - - - - lbs.	300	500	1,000	2,000	4,000	5,000
Size of shaft through B. B. cup, in.	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{5}{8}$	$\frac{3}{4}$	1	$1\frac{1}{2}$
Length of swivel complete - - in.	$4\frac{1}{2}$	5	8	9	12	13
Price - - - - -	\$0 50	1 00	5 00	5 50	8 00	9 00
Capacity - - - - - lbs.	6,000	8 000	10,000	14,000	18,000	25,000
Size of shaft through B. B. cup, in.	$1\frac{1}{4}$	$1\frac{3}{8}$	$1\frac{1}{2}$	$1\frac{3}{4}$	2	$2\frac{1}{2}$
Length of swivel complete - - in.	14	16	18	20	24	36
Price - - - - -	\$10 00	11 00	20 00	30 00	40 00	75 00

SUCKER ROD RIVETERS

Fig. 2871

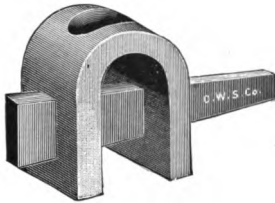
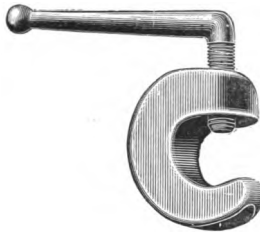


Fig. 2873



Size rod for - - - - - inches	$1\frac{1}{8}$	$2\frac{1}{4}$
Weight - - - - - lbs.	14	14
Fig. 2871 - - - - -	\$3 00	4 00
Fig. 2873 - - - - -	2 50	3 50

SUCKER ROD SWIVEL

Fig. 2876



Size pin, in.	Weight, lbs.	Price
$\frac{9}{16}$	8	\$1 25
$\frac{7}{8}$	10	2 35
1	12	2 50
$1\frac{1}{8}, 1\frac{1}{4}$	14	5 50
$1\frac{1}{2}$	16	6 50

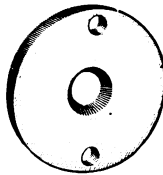
SUCKER ROD CLEANERS

Fig. 2878



Complete

Fig. 2879



Rubber

Fig. 2881

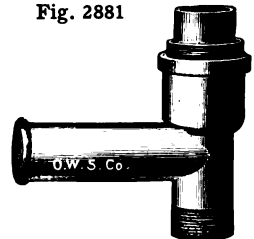


Fig. 2878 - - - - -	\$4 00	Fig. 2881 - - - - -	\$4 00
Weight - - - - - lbs.,	12	Weight - - - - - lbs.,	7
Extra rubbers, fig. 2879 - - - - -	1 25	Extra rubbers - - - - -	1 25

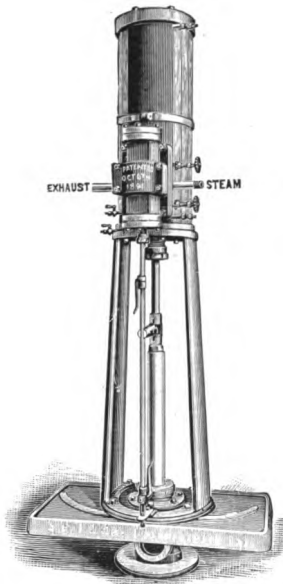
For sucker rod lines, see pages 131 and 132



SUCKER ROD BIT—Fig. 5584

No. 4 - - - - -	per dozen, \$1 46	No. 6 - - - - -	per dozen, \$1 70
No. 5 - - - - -	per dozen, 1 58	$\frac{3}{8}$ -inch diameter - - - - -	per dozen, 2 50

Fig. 3229



DIRECT-ACTING ARTESIAN OR DEEP WELL PUMPING ENGINE

**THE LATEST PATTERN OF COOK'S VERTICAL DIRECT-ACTING
PUMPING ENGINE**

It has no "dead center," always starting when steam is turned on. These engines will work without shock or jar, as the amount of steam for downward or upward strokes can be regulated by the engineer. There being separate adjustable valves for upward and downward strokes, a perfectly uniform motion is produced without regard to weight of the reciprocating parts. It is especially designed for non-flowing artesian or tube wells, where water does not rise to within drafting distance of the surface, and will successfully raise water from the deepest wells. The pump bucket discharging on the upper stroke and the top plunger, shown in cut, discharging on the down stroke, make the flow of water steady and continuous. The cut shows the manner in which pump is repaired; thus: Removing the lower key from crosshead and three of the bolts from the base, the engine revolves on the fourth bolt entirely to one side, allowing sufficient room to withdraw the rods and working parts of the pump.

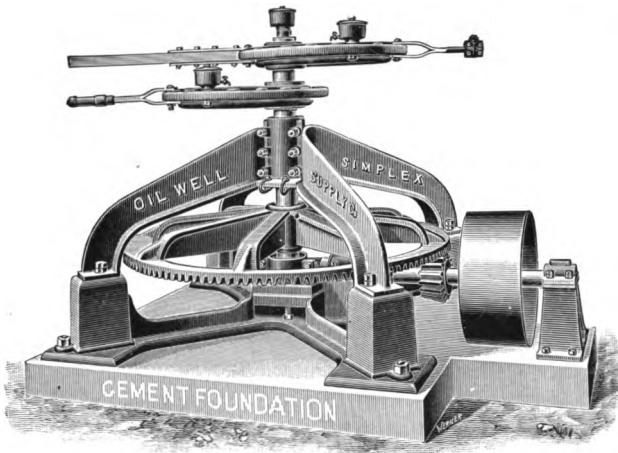
Diameter of steam cylinder - inches	4	5	6	8	10
Length of stroke - - - - inches	24	24	24	24	24
Weight - - - - - lbs.	535	800	900	1,325	1,525
Price - - - - -	\$130 00	145 00	160 00	240 00	285 00
Diameter of steam cylinder - inches	6	8	10	12	14
Length of stroke - - - - inches	36	36	36	36	36
Weight - - - - - lbs.	975	1,525	1,725	2,240	2,600
Price - - - - -	\$200 00	275 00	310 00	420 00	520 00

SURFACE EQUIPMENT FOR PUMPING WELLS

This includes all material required for connecting a group of wells to pumping power. The illustrations following show the various forms of our regular pumping equipment, and which we are making in standard weights and sizes to suit the requirements of the different oil fields.

Orders for "special" pumping equipment should be accompanied by sketches showing design and size of material required.

SURFACE EQUIPMENT FOR PUMPING WELLS



SIMPLEX PUMPING POWER

Fig. 3321

Length of bed plate, 6 ft. 3 in.
 Width of bed plate, 6 ft. 3 in.
 Height of frame - 5 ft. 10 in.
 Diam. of large gear, 6 ft. 0 in.
 Diameter of pinion - 11 in.
 Diameter of main shaft, 5 in.

Shipping weight, 6,100 lbs.

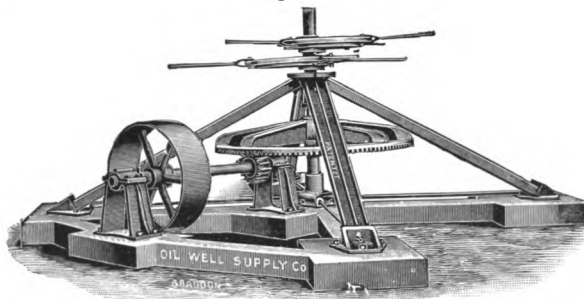
Complete with two eccentrics - - - - - \$315 00

The Simplex power has but two parts in the frame. It is of desirable height, and both eccentrics being above the frame, make it possible to connect from any angle. All bearings are large and powerful, and of the best material and workmanship.

Steel shafting, anti-friction washers, patent step box with adjustment, dead-line connections for hooking on wells, sight-feed cups, self-oiling eccentrics, out-end bearing, and necessary hand holes for removing bolts.

PYRAMID PUMPING POWER

Fig. 3341



No. 1 PYRAMID POWER

Horizontal shaft - - - 3½ in. x 7 ft. 3 in.
 Vertical shaft - - - 4½ in. x 5 ft. 6 in.
 Diameter of large gear - - - 7 ft. 0 in.
 Diameter of pinion - - - 11½ in.

No. 2 PYRAMID POWER

Horizontal shaft - - - 3½ in. x 4 ft. 6 in.
 Vertical shaft - - - 4½ in. x 5 ft. 6 in.
 Diameter of large gear - - - 6 ft. 0 in.
 Diameter of pinion - - - 11 in.

Unsurpassed in strength, because of the large base, with braces of structural steel and strain rods running direct to box on shaft and pivot bearing, where greatest strains come. Can be set on either wood or concrete foundation for less than cost of setting other powers. No braces to interfere with connecting rods running in any desired direction. Holes in top plate of frame for dead-line attachments to hook off lines without going to wells to block up; adjuster screw in step box to adjust bevel gears; self-oiling eccentrics; easily taken apart and transported.

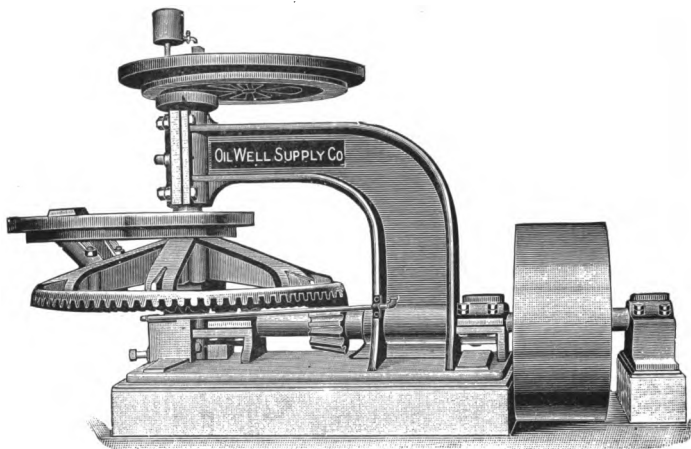
No. 1, complete with one eccentric, \$300 00; with two eccentrics, \$325 00

No. 2, complete with one eccentric, 280 00; with two eccentrics, 300 00

Shipping weight: No. 1 power, 6,150 lbs.; No. 2 power, 4,600 lbs.

No. 1 "C" PUMPING POWER

Fig. 3336



DESIGNED FOR 12 WELLS OF AVERAGE DEPTH

It is very strong and compact. Can be mounted on timber or cement foundation; vertical shaft 4 inches diameter, with two bearings; horizontal shaft 3½ inches with three bearings. Adjustable Step Box to provide for constant and perfect alignment. Two Eccentrics or one, as may be desired.

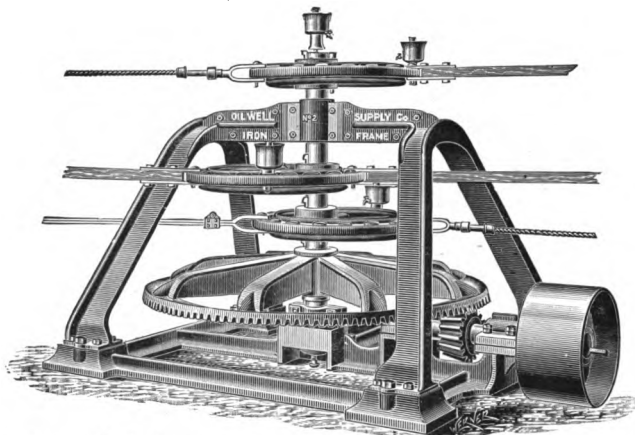
Weight complete, 4650 lbs.

Base measurements, 3 ft. x 4 ft. 6 in.

Power with one Eccentric	- - - - -	\$240 00
Power with two Eccentrics	- - - - -	260 00

SURFACE EQUIPMENT FOR PUMPING WELLS
IRON FRAME PUMPING POWER

Figs. 3310 and 3315



Showing method of connecting with wood rods, iron rods, or wire cable.

DIMENSIONS No. 1 POWER

Fig. 3310

Length of bed plate	- -	9 feet 2 inches
Width of bed plate	- -	7 feet 4½ inches
Height of frame	- -	6 feet 10½ inches
Diameter of large gear	-	7 feet 0 inches
Diameter of pinion	- -	11½ inches
Diameter of main shaft	-	5 inches
Length of main shaft	-	5 feet 6 inches
Complete with 2 eccentrics	- -	\$400 00
Complete with 3 eccentrics	- -	435 00
Complete with 4 eccentrics	- -	460 00
Shipping weight	- - -	10,000 lbs.

DIMENSIONS No. 2 POWER

Fig. 3315

Length of bed plate	- -	7 feet 4 inches
Width of bed plate	- -	5 feet 10 inches
Height of frame	- -	4 feet 6 inches
Diameter of large gear	-	6 feet 0 inches
Diameter of pinion	- - -	11 inches
Diameter of shaft	- - -	4½ inches
Complete with 1 eccentric	- -	\$275 00
Complete with 2 eccentrics	- -	315 00
Complete with 3 eccentrics	- -	340 00
Shipping weight	- - - -	6,000 lbs.

No. 2 IRON FRAME PUMPING POWER

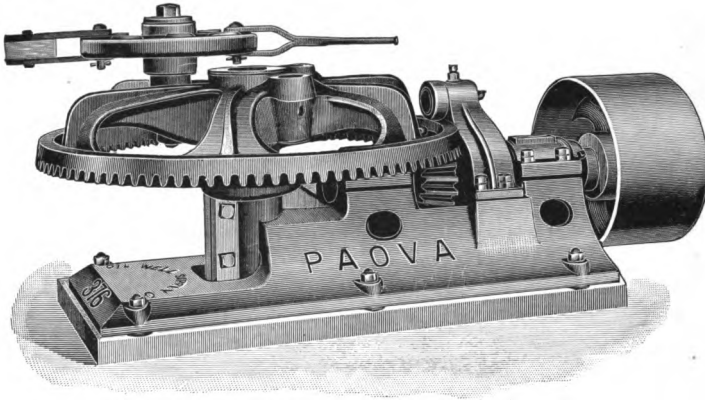
With eccentric below and crank and disc above frame. Made to order only.

Price of power complete, same as fig. 3315, crank and disc extra	- - - - -	\$45 00
Shipping weight	- - - - -	6,000 lbs.

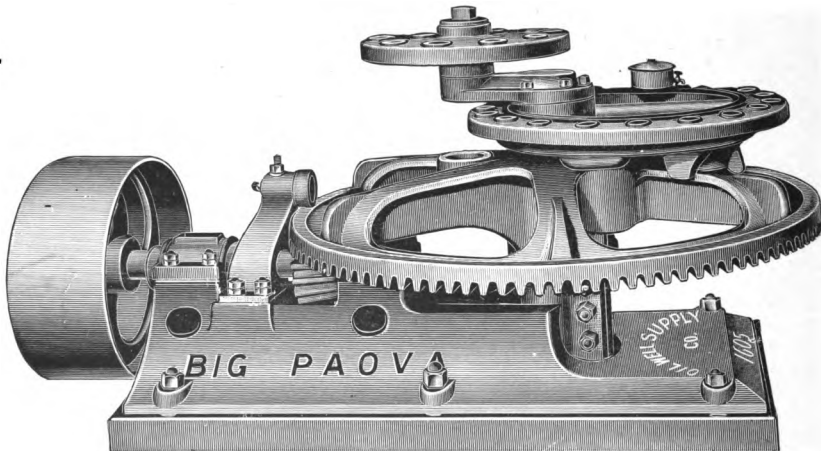
SURFACE EQUIPMENT FOR PUMPING WELLS

PAOVA PUMPING POWERS

Paova. Fig. 3343



Big Paova, Fig. 3344



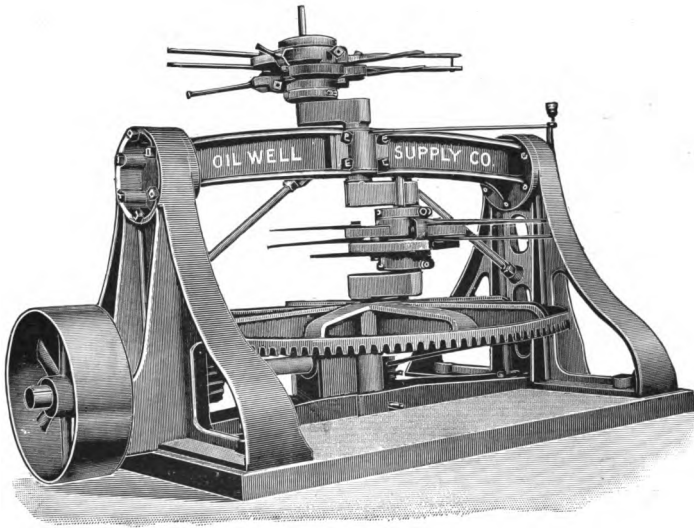
Dimensions, Weight and Price

	Paova	Big Paova 1 Disc	Big Paova Eccentric and Disc
Length of bed plate - - - - - inches	60	70	70
Width of bed plate - - - - - "	24	30	30
Height of eccentrics - - - - - "	30	31	31-40
Diameter of large gear - - - - - "	48	61	61
Diameter of pinion - - - - - "	8	9½	9½
Diameter of main shaft - - - - - "	3½	3½	3½
Weight - - - - - lbs.	2250	3050	3500
Price - - - - -	\$170 00	230 00	270 00

SURFACE EQUIPMENT FOR PUMPING WELLS

YATES IRON FRAME CRANK SHAFT PUMPING POWER

Fig. 3338



Dimensions	No. 1	No. 2
Length of Frame - - - - -	9 ft 7 in.	9 ft. 1½ in.
Width of Frame - - - - -	6 " 0 "	5 " 0 "
Height of Frame from foundation - - - - -	4 " 8 "	4 " 3½ "
Height of Shaft - - - - -	6 " 5 "	5 " 11 "
Height of upper flange for rod - - - - -	6 " 1 "	5 " 7 "
Height of lower flange for rod - - - - -	3 " 2 "	2 " 10 "
Diameter of master gear - - - - -	7 " 0 "	5 " 10 "
Diameter of pinion - - - - -	11 "	8½ "
Diameter of crank shaft - - - - -	5 "	4½ "
Diameter of pinion shaft - - - - -	3½ "	3½ "
Weight - - - - - lbs.	8600	6500
Price complete - - - - -	\$520 00	410 00

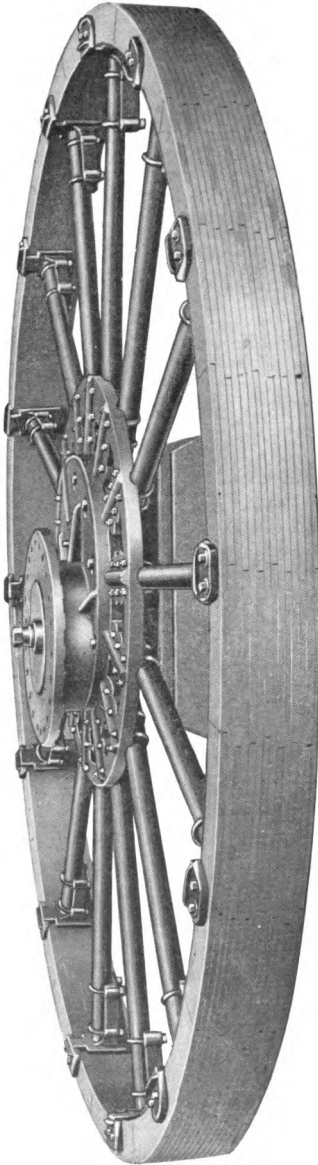
SURFACE EQUIPMENT FOR PUMPING WELLS

THE 20TH CENTURY PUMPING POWER

Is a band wheel power, built low to the ground, having but three working bearings, no babbitt or keys. These bearings rotate constantly in a pool of oil. The main or bottom bearing is fitted with a ball-bearing constructed of case-hardened plates and 1¼-inch tool steel balls.

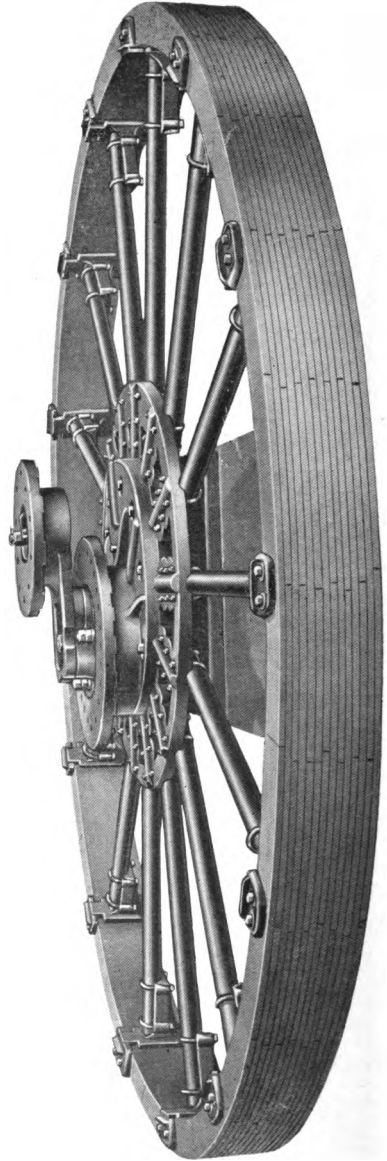
SINGLE DISC POWER, Fig. 3345

Capacity, 22 Wells. Weight, 9,500 lbs. Price - - - \$460 00



DOUBLE DISC POWER, Fig. 3346

Capacity, 32 Wells. Weight, 10,000 lbs. Price - - - \$490 00

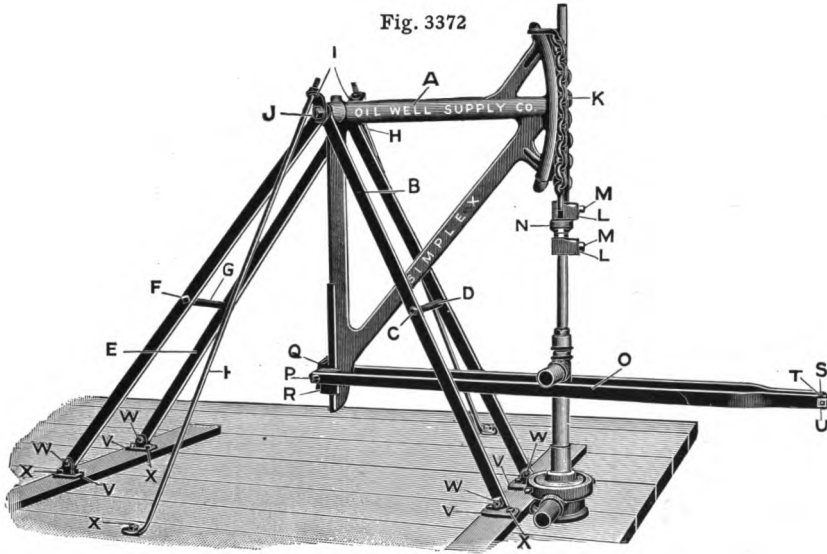


One Gem Belt Tightener is included with each Power.

SURFACE EQUIPMENT FOR PUMPING WELLS

SIMPLEX PUMPING JACK

Fig. 3372



Absolutely a straight-pull jack through entire stroke. No lateral strain on polished rod.

- No. 1—Suitable for wells 1,200 feet in depth, weight, 365 lbs. - - - - - \$15 00
- No. 2—Heavy, suitable for wells of any depth, weight, 495 lbs. - - - - - 25 00

PARTS FOR No. 1

A—One V or frame	- - - -	each,	\$8 25
B—Two front braces	- - - -	each,	1 10
C—One front brace spreader bolt,		each,	10 10
D—One front brace spreader nipple,		each,	15
E—Two rear braces	- - - -	each,	1 25
F—One rear brace spreader bolt,		each,	10 10
G—One rear brace spreader nipple,		each,	15 15
H—Two side braces	- - - -	each,	30 30
I—Two side brace brackets	- - - -	each,	10 10
J—One main bearing pin complete,		each,	50 50
K—One set lift chains complete, per set,		each,	1 50
L—Two Acme polished rod clamps,		each,	25 25
M—Four Acme polished rod clamp bolts	- - - -	each,	10 10
N—One polished rod lifting flange,		each,	20 20
O—Two pull straps	- - - -	each,	75 75
P—One pull strap pin	- - - -	each,	50 50
Q—One pull strap adjuster	- - - -	each,	75 75
R—One pull strap adjuster set screw,		each,	10 10
S—One pull strap spool	- - - -	each,	10 10
T—One pull strap spool nipple	- - - -	each,	10 10
U—One pull strap spool bolt	- - - -	each,	10 10
V—Four brace castings	- - - -	each,	20 20
W—Four brace casting bolts	- - - -	each,	05 05
X—Ten lag screws	- - - -	each,	05 05

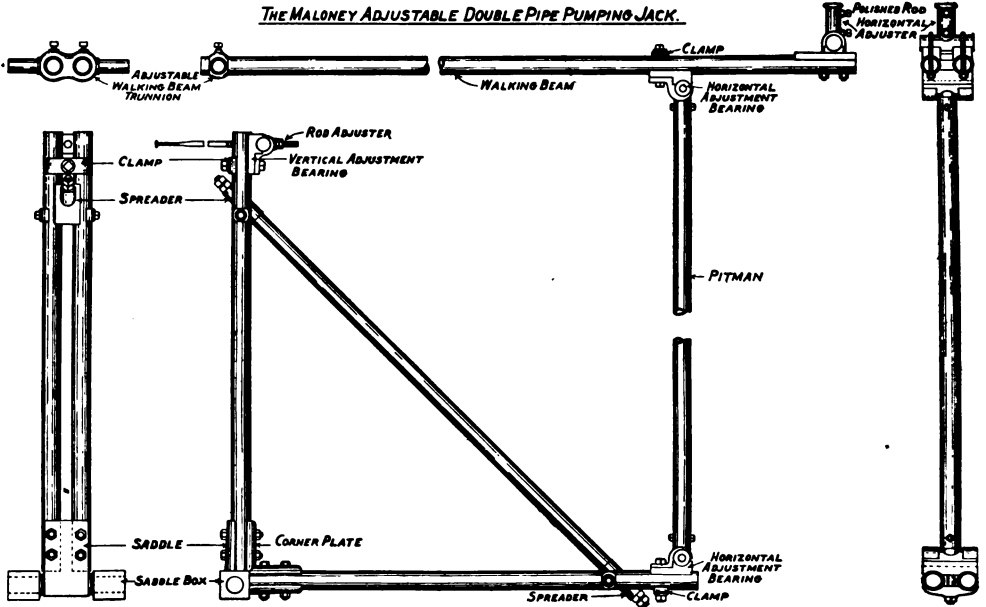
PARTS FOR No. 2

A—One V or frame	- - - -	each,	\$10 50
B—Two front braces	- - - -	each,	1 50
C—One front brace spreader bolt,		each,	10 10
D—One front brace spreader nipple,		each,	15
E—Two rear braces	- - - -	each,	1 75
F—One rear brace spreader bolt,		each,	15 15
G—One rear brace spreader nipple,		each,	20 20
H—Two side braces	- - - -	each,	50 50
I—Two side brace brackets	- - - -	each,	10 10
J—One main bearing pin complete,		each,	1 00
K—One set lift chains complete, per set,		each,	2 50
L—Two Acme polished rod clamps,		each,	20 20
M—Four Acme polished rod clamp bolts	- - - -	each,	10 10
N—One polished rod lifting flange,		each,	20 20
O—Two pull straps	- - - -	each,	1 00
P—One pull strap pin	- - - -	each,	50 50
Q—One pull strap adjuster	- - - -	each,	75 75
R—One pull strap adjuster set screw,		each,	10 10
S—One pull strap spool	- - - -	each,	10 10
T—One pull strap spool nipple	- - - -	each,	10 10
U—One pull strap spool bolt	- - - -	each,	10 10
V—Four brace castings	- - - -	each,	50 50
W—Four brace casting bolts	- - - -	each,	05 05
X—Eighteen lag screws	- - - -	each,	05 05

SURFACE EQUIPMENT FOR PUMPING WELLS

MALONEY PUMPING JACK

Fig. 3357



Rear, Side and Front Elevations.

Made of WROUGHT IRON PIPE, doubled in all parts where strength is required, and held in position with castings and machine bolts.

IT IS THE STRONGEST PUMPING JACK MADE

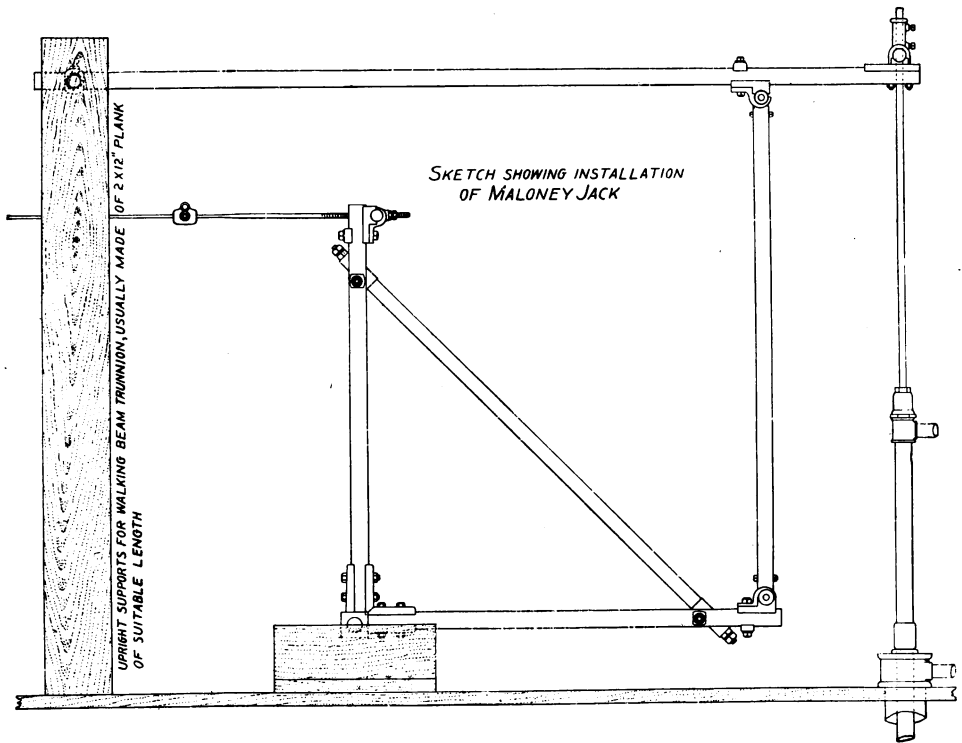
They are so simple in construction that should any part be broken repairs can be made by any lease hand without going to a machine shop. Can be quickly adjusted in either direction, vertically or horizontally, as shown in above illustration.

The expansion and contraction of iron rods is entirely overcome by using the Rod Adjuster or Take-up-screw.

SURFACE EQUIPMENT FOR PUMPING WELLS

MALONEY PUMPING JACK

Fig. 3358

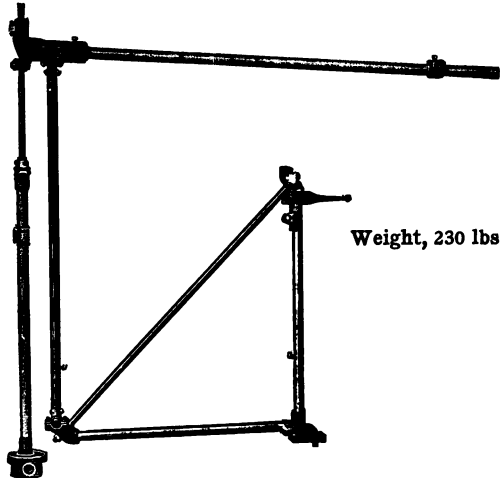


Shipping weight - - - - - 440 lbs.
Price, each - - - - - \$15 00

SURFACE EQUIPMENT FOR PUMPING WELLS

O. K. PUMPING JACK—OVER-PULL

Fig. 3360



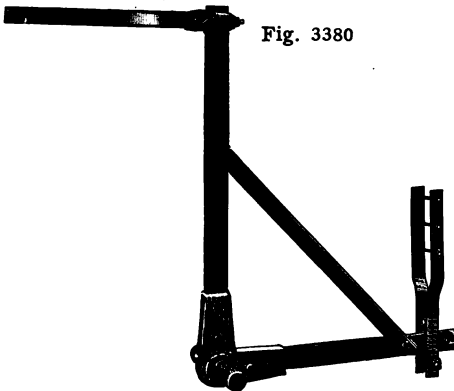
Weight, 230 lbs.

O. K. Jack, complete - - - - - \$15 00

PARTS

V - - - - (1) - - - - -	\$11 60	Pitmans - - - - - (2) - each,	\$0 40
Saddle - - - (1) - - - - -	1 55	Walking-beam casting - (1) - - - -	3 50
Saddle boxes (2) - - - - each,	80	Walking-beam trunnion (1) - - - -	60
Top casting - (1) - - - - -	1 30	Polished rod collar - - (1) - - - -	40
Lift casting - (1) - - - - -	1 70	Adjuster - - - - - (1) - - - -	70

Fig. 3380



PAOVA PUMPING JACK

For wells ranging in depth from 600 to 1,500 feet.

When ordering specify connections, whether for iron rods, wood rods, or wire strand.

Weight, 180 lbs.

Price - - - - - \$8 00

HUDSON UNDER-PULL PUMPING JACK

Complete for 2-inch tubing - - - Weight, 355 pounds - - - - - \$15 00

HUDSON OVER-PULL PUMPING JACK

Complete for 2-inch tubing - - - Weight, 313 pounds - - - - - \$15 00

SWAN PUMPING JACK

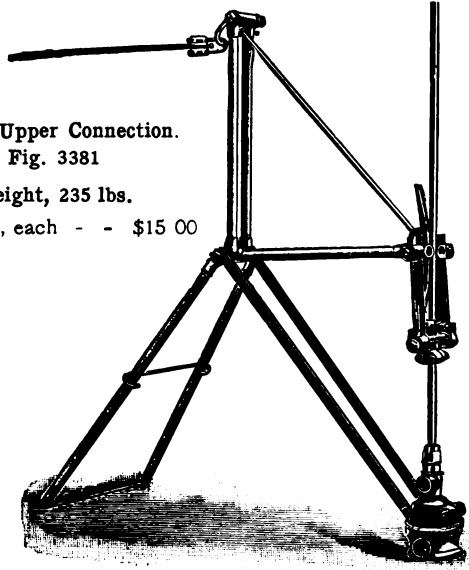
Price - - - - - \$15 00

SURFACE EQUIPMENT FOR PUMPING WELLS
JONES & HAMMOND PUMPING JACKS

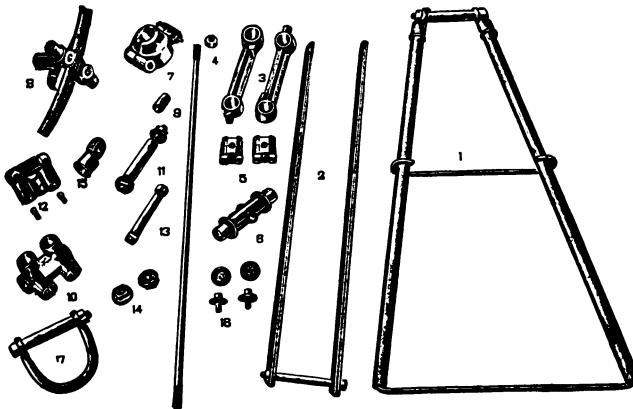
No. 1 Upper Connection.
Fig. 3381

Weight, 235 lbs.

Complete, each - - \$15 00



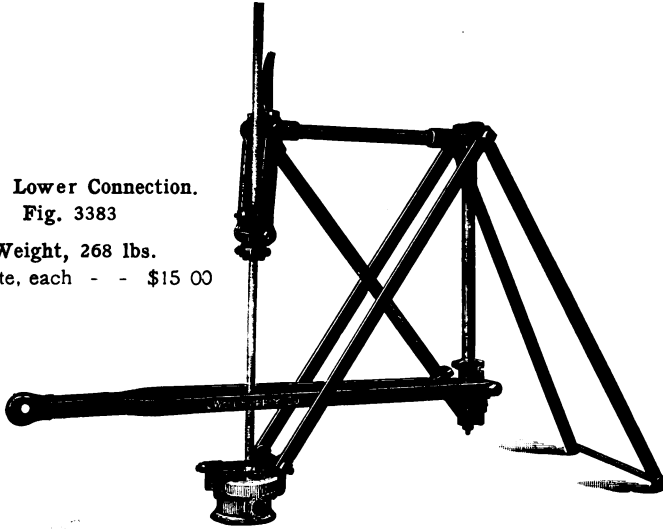
PARTS. Fig. 3382



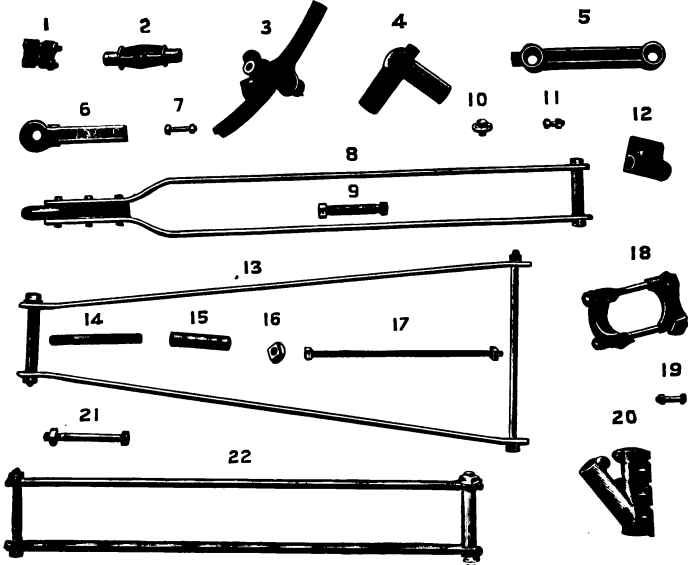
- | | | | |
|--|--------|--------------------------------------|--------|
| No. 1—Back brace, complete - - | \$3 00 | No. 9—Stay rod nut - - - - | \$0 20 |
| No. 2—Front brace, complete - - | 2 00 | No. 10—Corner casting - - - - | 1 00 |
| No. 3—Side arms - - - - each | 75 | No. 11—Trunnion pin, complete - - | 1 00 |
| No. 4—Stay rod - - - - | 75 | No. 12—Stirrup box - - - - | 75 |
| No. 4a—Stay-rod nut - - - - | 15 | No. 13—Bolt and sleeve for stirrup - | 25 |
| No. 5—Polish rod clamps- - each | 30 | No. 14—Nuts for trunnion pin, each | 15 |
| No. 6—Adjuster bar - - - - | 1 00 | No. 15—Pipe socket for back brace - | 20 |
| No. 7—Tubing clamp - - - - | 1 50 | No. 16—Side-arm nuts - - - each | 15 |
| No. 8—Arc - - - - | 2 50 | No. 17—Stirrup - - - - | 60 |
| No. 3 Jones & Hammond Pumping Jack, extra heavy, for 2½ and 3-inch tubing, each \$25 00 | | Weight, 450 lbs. | |

SURFACE EQUIPMENT FOR PUMPING WELLS
JONES & HAMMOND PUMPING JACKS

No. 2 Lower Connection.
Fig. 3383
Weight, 268 lbs.
 Complete, each - - \$15 00



PARTS. Fig. 3384

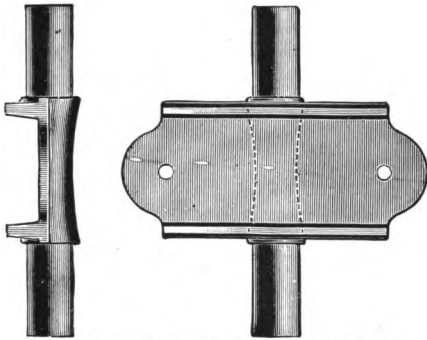


No. 1—Polished rod clamps, each	—	—	\$0 30
No. 2—Adjuster bar	—	—	1 00
No. 3—Arc	—	—	2 50
No. 4—Corner casting	—	—	1 25
No. 5—Side arms, each	—	—	75
No. 6—Pull rod connection	—	—	50
No. 7—Bolts for pull rod connection, each	—	—	05
No. 8—Long stirrup side irons	—	—	2 00
No. 9—Bolt and sleeve for long stirrup	—	—	30
No. 10—Side arm nuts, each	—	—	15
No. 11—Bolts for stirrup box, each	—	—	05
No. 12—Stirrup box	—	—	60

No. 13—Back braces	—	—	\$2 50
No. 14—Bolt for trunnion pin	—	—	25
No. 15—Sleeve for trunnion pin	—	—	25
No. 16—Nuts for trunnion pin, each	—	—	15
No. 17— $\frac{1}{2}$ " x 24" bolt for rear brace	—	—	30
No. 18—Casing head clamp castings	—	—	1 00
No. 18A—bolts, each	—	—	15
No. 19—Bolts for V castings, each	—	—	05
No. 20—V casting	—	—	1 50
No. 21—Bolt for front brace	—	—	15
No. 22—Front braces	—	—	2 00

SURFACE EQUIPMENT FOR PUMPING WELLS

V SADDLE—Fig. 3500



Weights—6-inch, 51 lbs.; 8-inch, 74 lbs.

90°SADDLE—Fig.3505



Ajax pattern
Weight, 51 lbs.

**SADDLE BOX
Fig. 3501**



Weight, 7 lbs.

**MALONEY SADDLE
BOX**

Fig. 3501-A



Weight, 10 lbs.

Size - - - - - inches	6	8	6 Half	6 Ohio	6 Harmony	8 Harmony
V saddles, fig. 3500 - - - - -	\$4 30	5 40	3 60	3 40	5 50	6 50
V saddle boxes, fig. 3501 - - - - -	50	50	- - -	50	75	- - -
Maloney saddle boxes, fig. 3501-A - - - - -	90	90	- - -	- - -	- - -	- - -
90° saddles, fig. 3505 - - - - -	4 75	- - -	- - -	- - -	6 50	- - -

OPEN STIRRUP BOX

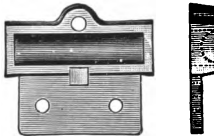
Fig. 3502



Weights—4-inch, 5 lbs.; 6-inch,
7 lbs.; 8-inch, 17 lbs.;
10-inch, 22 lbs.

CLOSED STIRRUP BOX

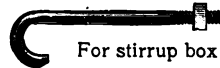
Fig. 3503



Weights—4-inch, 7 lbs.; 6-inch,
9 lbs.; 8-inch, 19 lbs.;
10-inch, 24 lbs.

HOOK BOLT

Fig. 3504



For stirrup box

STIRRUP BOXES—Figs. 3502-3503

When ordering, state whether wanted for stirrups made of flat or round iron

Size stirrup for - - - - - inches	4	4	6	6	6	6	8	8	8	8	10	
Open ends	Size bearing - - - - - inches	1 1/4	1 1/2	1 1/4 Light	1 1/4, 1 1/2 Regular	1 3/4	2	1 1/2	1 1/2	1 3/4	2	1 1/4
	Price each - - - - -	\$0 35	40	45	55	80	80	- -	1 00	1 05	1 00	- -
	With lug - - - - -	- - -	55	60	- -	90	- -	80	- -	1 20	- -	- -
Closed ends	For round iron stirrups - - - - -	- - -	75	80	95	- -	1 00	- -	- -	- -	- -	- -
	For flat iron stirrups - - - - -	- - -	60	- -	80	85	- -	- -	- -	- -	- -	- -
	For flat iron stirrups with lug - - - - -	\$0 55	60	- -	85	- -	- -	- -	- -	- -	- -	- -

HOOK BOLTS—Fig. 3504

Size - - - - - inches	5/8 x 8	5/8 x 12	3/4 x 8	3/4 x 10	3/4 x 13	1 1/4 x 10
Price - - - - -	\$0 30	40	35	45	50	80

EQUALIZER STRAP—Fig. 3571

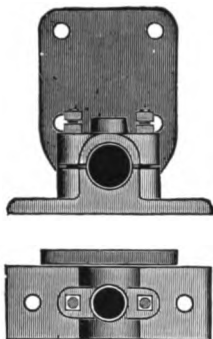


Ajax pattern

Equalizer straps, O. W. S. Co., no bolts, fig.
3571 - - - - - per set (2) \$1 00
Equalizer straps, St. Mary's pattern, per set (2) 4 00
Weight, per set (2), 17 lbs.

SURFACE EQUIPMENT FOR PUMPING WELLS

SWING POST CASTINGS
Fig. 3506



Ajax pattern
Weight per set, 78 pounds.
Per set (2) - - - - \$6 50
Boxes and bolts, complete - - - each, 1 75
Side arms - - - each, 1 50

SAGE ROCKER
Fig. 3498



Weight, 50 pounds.
Price, 6-inch - - - - \$4 50

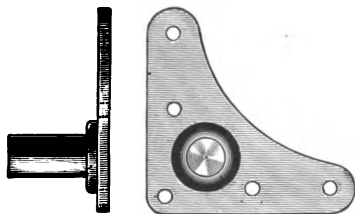
SAGE ROCKER BOX



Fig. 3499

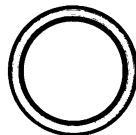
Weight, 5 Pounds
Price - - - - \$0 60

L GUDGEON
Fig. 3507



Weight, 27 pounds.
L gudgeons, fig. 3507 - - - - per set, \$4 00
L gudgeons, fig. 3507, with bolts, per set, 4 50

ROUND IRON RING
Fig. 3559



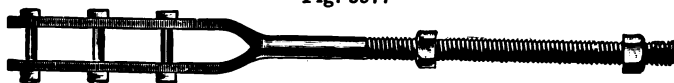
Diameter iron, inches	1	1 1/8	1 1/4	1 1/2
Price - - - - -	\$1 00	1 25	1 25	2 00

LINK CONNECTION
Fig. 3430



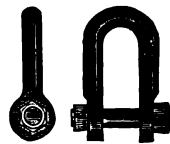
Size iron in straps - - - - inches	2 1/2 x 5/8	3 x 3/4	4 x 3/4
Size iron in links - - - - inches	1 1/2	1 1/4	1 1/2
Weight per set - - - - - lbs.	160	275	375
Per set (2) - - - - -	\$15 00	21 75	32 80

STRAIN BOLT FOR WOOD CONNECTING RODS
Fig. 3577



Weight, 15 pounds.
Price - - - - - \$3 50

CLEVIS FOR POWER
Fig. 3566



Ajax pattern
Weight, 8 pounds.
Price - - - - \$2 25

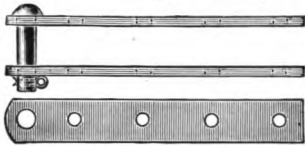
SWING CLEVIS FOR WOOD RODS
Fig. 3575



Price - - - - \$1 00

SURFACE EQUIPMENT FOR PUMPING WELLS

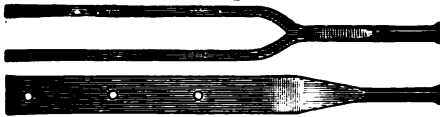
STRAPS FOR CONNECTING WOODEN RODS TO ECCENTRIC POWER OR O. K. PUMPING JACK—Fig. 3561



Weight, 14 pounds.

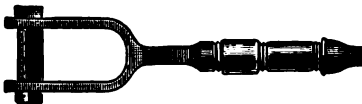
Price - - - - - \$1 65

CONNECTION FROM WOOD TO IRON RODS—Fig. 3574



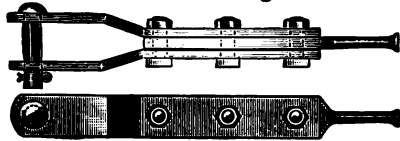
Price - - - - - \$1 85

YOKE FOR CONNECTING WIRE ROPE TO O. K. PUMPING JACK—Fig. 3563



Weight, 12 pounds.

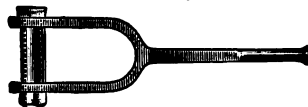
ECCENTRIC STRAP AND IRON ROD CONNECTION—Fig. 3565



Weight, 20 pounds.

Price - - - - - \$2 85

YOKE FOR CONNECTING IRON RODS TO O. K. PUMPING JACK—Fig. 3562



Weight, 10 pounds.

YOKE FOR CONNECTING WIRE ROPE TO ECCENTRIC PUMPING POWER Fig. 3564



Weight, 12 pounds.

Yokes, fig. 3562 - - - - - size, inches	$\frac{3}{8}$ and $\frac{1}{2}$	$\frac{3}{4}$ and $\frac{1}{2}$	$\frac{7}{8}$	1
Price - - - - -	\$1 75	1 75	2 35	2 50
Yokes, figs. 3563, 3564; size pipe thread - inches	1	1 $\frac{1}{2}$	1 $\frac{1}{2}$	Pins
Price - - - - -	\$2 70	2 70	2 70	25

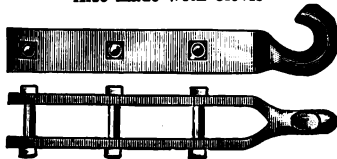
LIST

D, STIRRUP HOOK—Fig. 3569

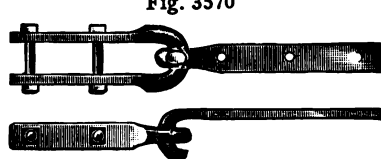
Also made with Clevis

DISCONNECTING CLEVIS AND HOOK Fig. 3570

- $\frac{1}{2}$ x18" Hook, \$2 80
- " Clevis, 2 50
- $\frac{3}{4}$ x18" Hook, 3 35
- " Clevis, 3 00
- $\frac{1}{2}$ x2 $\frac{1}{2}$ " Hook, 4 75
- " Clevis, 3 60



Weight, 10 pounds.



Weight, 8 pounds.

Price - - - - - \$2 85 Price - - - - - \$3 00

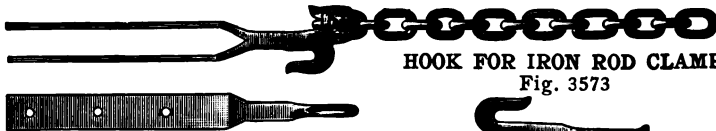
DISCONNECTING HOOK Fig. 3568

STRAP WITH DOUBLE HOOK AND CHAINS FOR CONNECTION FROM WOOD TO IRON RODS—Fig. 3572



Weight, 6 pounds.

Price - - \$3 00



2 pieces chain, 2 feet long each.

Weight, 31 pounds.

Price - - - - - \$3 75

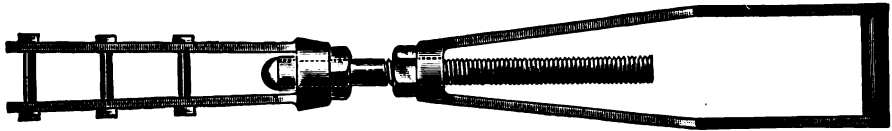
HOOK FOR IRON ROD CLAMP Fig. 3573



Weight, 5 pounds.

Price - - - - - \$1 40

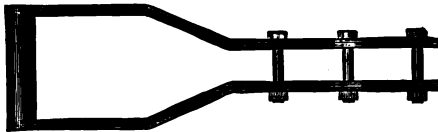
SURFACE EQUIPMENT FOR PUMPING WELLS



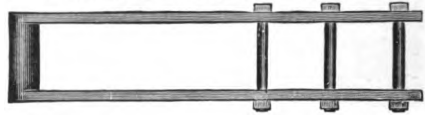
SWIVEL STIRRUP—Fig. 3537

Swivel stirrups, fig. 3537; size	inches	6	6	8	8	8	10	12
Size of screw	inches	1½	1½	1½	1½	1½	1½	2
Weight	lbs.	62	64	70	72	74	80	84
Price		\$12 00	13 50	16 75	23 00	26 75	28 25	39 00

STIRRUP FOR WOOD RODS—Fig. 3521



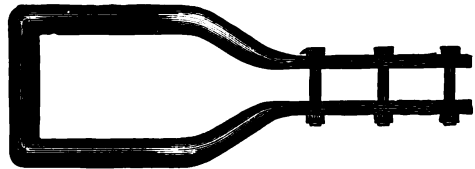
STRAIGHT STIRRUP—Fig. 3525



SIDE STIRRUP—Fig. 3522



ROUND IRON STIRRUP—Fig. 3532



Made in all forms and sizes as flat iron stirrups shown.

REGULAR STIRRUPS FOR WOOD RODS

Size.....inches	4x2	4x4	6x2	6x4	6x6	8x2	8x4	10x2	10x4
Flat iron, figs. 3521 to 3525, size iron 1½x½.....	\$1 75	1 75	2 00	2 00	2 00	2 25	2 25	3 00	3 00
Heavy stirrups, size iron 2x½.....	3 00	3 00	3 00	4 00	4 00	5 00	5 00
Ex. hy. stirrups, size iron 2x¾.....	4 00	4 00	4 00	5 00	5 00	6 00	6 00
Double extra heavy stirrups, size iron 2½x¾.....	5 50	5 50	5 50	6 50	6 50	7 50	7 50
Round iron, fig. 3532, size 1½.....	2 25	2 25	2 50	2 50	2 50	2 75	2 75
Round iron, fig. 3532, size 1.....	3 25	3 25	3 25	4 25	4 25
Round iron, fig. 3532, size 1¾.....	7 00	7 00

APPROXIMATE WEIGHT OF STIRRUPS, LBS.

Size - - - - inches	4	6	8	10
Made 1½ x ½-inch iron - -	14	15	16	18
Made 2 x ½-inch iron - -	23	25	27	29
Made 2 x ¾-inch iron - -	28	30	32	34
Made 2½ x ¾-inch iron - -	32	34	36	38
Made 1½-inch round iron -	23	25	27	29
Made 1-inch round iron -	33	35	37	39
Made 1¾-inch round iron -	45	47	49	51

C, OR DISCONNECTING LINK

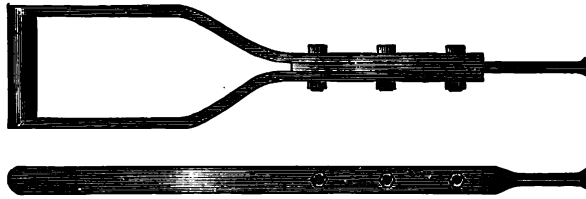
Fig. 3567



Size, inches	¾	1	1½	1¾	1½
Weight, lbs.	5	7	9	11	14
Price - -	\$0 45	50	60	75	1 15

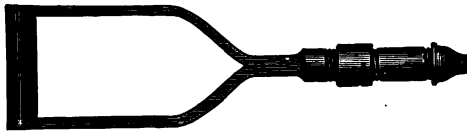
SURFACE EQUIPMENT FOR PUMPING WELLS

STIRRUP WITH IRON ROD CONNECTION—Fig. 3529



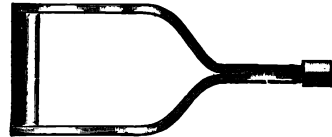
Also made of round iron

STIRRUP FOR CONNECTING TO WIRE ROPE
Fig. 3531



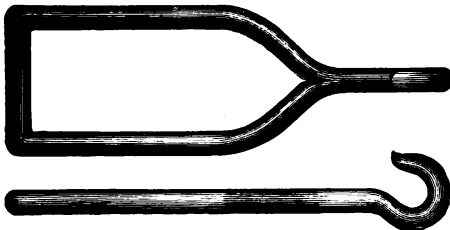
Also made of round iron and with center piece connection for wire rope

STIRRUP FOR CONNECTING TO SUCKER RODS—Fig. 3536

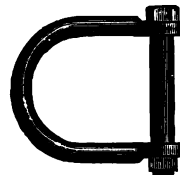


Made with either box or pin. Also made of round iron and with box or pin center piece

HOOK STIRRUP—Fig. 3535



STIRRUP—Fig. 3528



Ajax pattern

STIRRUPS FOR IRON RODS AND WIRE ROPE

Size stirrup	4	6	8	10
Flat iron, with center piece, fig. 3529 - - size iron 1½ x ½ inches	\$1 75	2 00	2 50	3 60
Flat iron, with center piece, fig. 3529 - - size iron 2 x ⅝ inches	----	2 75	3 25	4 15
Flat iron, with center piece, fig. 3529 - - size iron 2 x ¾ inches	----	3 50	4 50	5 90
Flat iron, with center piece, fig. 3529 - - size iron 2½ x ¾ inches	----	5 00	6 25	7 65
Round iron, with center piece, not illustrated, size iron 1¼ inches	2 25	2 50	----	6 50
Round iron, with center piece, not illustrated, size iron 1½ inches	2 75	5 50	6 50	7 00
Round iron, with center piece, not illustrated, size iron 1¾ inches	----	----	----	7 75
For connecting to wire rope, iron or wood sucker rods, or with 1¼-inch pipe thread, made of ½ x 1½ inch flat iron or 1¼-inch round iron, figs. 3531, 3536	2 00	2 75	3 25	4 00
Ajax stirrups, fig. 3528	2 00	2 50	3 00	3 50
Ajax stirrups, fig. 3528 - - - - - weight, lbs.	10	12	13	15

Hook stirrups, 1¼-inch round iron, fig. 3535, weight 17 lbs. - - - - - \$3 50

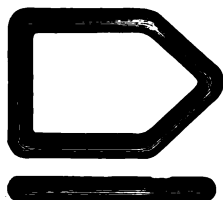
STIRRUP CENTER PIECES ONLY

Size rod for	1 1/8	1 1/4	1 3/8	1 1/2
Weight - - - - - lbs.	3	3	4	6
As shown with fig. 3529 - - - - -	\$0 50	50	50	50
For Ajax rods, see fig. 3604, page 259 - - - - -	----	70	70	70

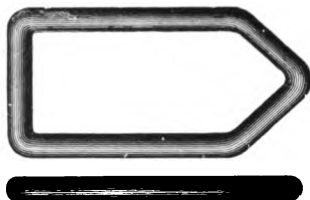
For approximate weight of stirrups, see page 254.
The foregoing lists on stirrups include the bolts.

SURFACE EQUIPMENT FOR PUMPING WELLS

SHORT D STIRRUP
Fig. 3526



LONG D STIRRUP
Fig. 3527



COMBINATION CLAMP CONNECTION

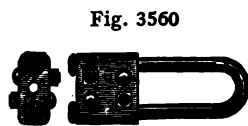


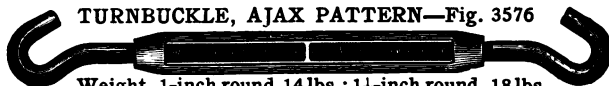
Fig. 3560

Weight, 5 to 8 lbs., each

Made of any size, round iron desired

D stirrups, figs. 3526, 3527; size, inches	6 x 8	6x10	6x12	6x8	6x10	6x12	6x10	6x12	8x12	6x10	6x12
Size of iron - - - - - inches	1	1	1	1½	1½	1½	1½	1½	1½	1½	1½
Weight - - - - - lbs.	8	9	10	9	10	11	11	13	15	20	22
Price - - - - -	\$1 15	1 20	1 50	1 30	1 45	1 85	1 70	2 00	2 25	1 85	2 15
Combination clamps, fig. 3560; size, inches	½	⅝	⅝	¾	½	⅝	⅝	¾	9-inch loops only	16-inch loops only	
Length - - - - - inches	9	9	9	9	16	16	16	16			
Price - - - - -	\$0 70	85	85	1 00	80	95	95	1 10	35	45	

TURNBUCKLE, AJAX PATTERN—Fig. 3576



Weight, 1-inch round, 14 lbs.; 1½-inch round, 18 lbs.

TURNBUCKLE WITH STUB ENDS—Fig. 3538



Size - - - - - inches	½	¾	1	1½
Turnbuckles, fig. 3576 - - - - -	\$1 85	3 00	4 50	5 00
Turnbuckles, with stub ends, fig. 3538 - - - - -	-----	2 25	3 75	4 25

THROW-OFF HOOKS

VENEDOCIA STYLE
Fig. 3547



Weight, 3.3 lbs.

Price - - - - - \$2 00

FINDLAY STYLE
Fig. 3551



Weight, 2 lbs.

Price, set - - - - - \$1 20

DISCONNECTING HOOK—Fig. 3545



For ⅝ or ¾-inch iron pull rods

Weight, 2.5 lbs.

Price - - - - - \$2 00

PRAIRIE DEPOT STYLE
Fig. 3548



Price, 1½-in., wt. 10 lbs. \$1 50

Price, 1½-in., wt. 16 lbs. 3 00

1½-INCH DOUBLE PIPE, GENEVA STYLE
Fig. 3549



Weight, 6.2 lbs.

Price - - - - - \$3 75

1½-INCH SINGLE PIPE, GENEVA STYLE—Fig. 3550



Weight, 4.7 lbs.

Price - - - - - \$2 75

DISCONNECTING STIRRUP—Fig. 3546



For ⅝ or ¾-inch iron pull rods

Weight, 2.5 lbs.

Price - - - - - \$3 00

SURFACE EQUIPMENT FOR PUMPING WELLS

TAKE-UP SCREW FOR IRON RODS—Fig. 3578



Weight, 16 pounds.

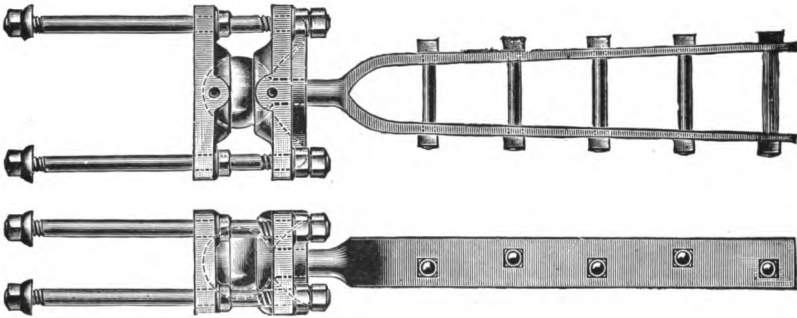
TAKE-UP SCREW FOR WIRE ROPE—Fig. 3579



Weight, 18 pounds.

Take-up screws for iron rods, fig. 3578, size rod - - - inches	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1
Price - - - - -	\$10 25	10 25	14 00	14 00
Take-up screws for wire rope, fig. 3579, size rope - - - inches	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1
Price - - - - -	\$13 75	13 75	18 25	18 25

BALL JOINT—Fig. 3580



Ball joints, fig. 3580, size - - - - - inches	4	5	6
Weight each - - - - - lbs.	96	159	300
Price - - - - -	\$19 75	28 50	46 00

PIPE EYE—Fig. 3613



Made in all sizes

WIRE ROPE CLIP—Fig. 3614



Made in all sizes

COLLAR FOR PIPE SWING

POST—Fig. 3612



Price, 2 inch - - \$0 35

Pipe eyes or hooks, size - - - - - inches	1 x 12	1½ x 12	1¾ x 12									
Eyes, fig. 3613 - - - - -	\$1 10	1 15	1 30									
Hooks (not illustrated) - - - - -	1 00	1 10	1 20									
Wire rope clips, size rope for - inches	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	1½	1¾	1½	
Price - - - - -	\$0 25	25	25	30	35	40	45	50	60	65	70	75

SURFACE EQUIPMENT FOR PUMPING WELLS
WOOD CONNECTING RODS AND STRAPS

Fig 3400.



1 1/4-inch x 2 1/2-inch rods - - - - - per foot, \$...
 2 -inch x 3 -inch rods - - - - - per foot,

These rods are used to connect wells so they can be pumped by one engine. Many wells may be coupled together, though thousands of feet apart. The rods are of ash, from 20 to 25 feet long, and are united by straps fastened to the rods by bolts and nuts.

2-INCH X 1/8-INCH X 30-INCH CONNECTING ROD STRAP
 Fig. 3632



2-INCH X 1/8-INCH X 30-INCH CONNECTING ROD STRAP
 Fig 3634.



4-INCH X 1/4-INCH X 30 INCH CONNECTING ROD STRAP
 Fig. 3638



CONNECTING ROD STRAPS

Made with either round or square holes

Width - - - - inches	1 1/2	2	2	2	2	2	2 1/2	2 1/2	2 1/2
Thickness - - - inches	3/8	3/8	3/8	1/2	1/2	3/8	3/8	3/8	1/2
Length - - - - inches	22	24	30	24	30	24	28	30	30
Weight per set - - lbs.	-----	6	7	--	10	12	10	11	12
Per set of two - - - -	\$0 33	43	50	60	63	1 00	63	75	80
Width - - - - inches	2 1/2	3	3	4	4	5	5	5	5
Thickness - - - inches	1/2	3/8	1/2	1/2	1/2	1/2	3/8	1/2	1/2
Length - - - - inches	36	30	30	30	36	30	36	42	48
Weight per set - - lbs.	14	12	14	18	22	24	27	31	36
Per set of two - - - -	\$0 95	1 00	1 05	1 25	1 45	1 75	2 00	2 25	2 45

SPECIAL GALVANIZED PUMPING STAND

Fig. 3401

Used for same purpose as wood connecting rods



Diameter - - - - inches	5/8	3/4	1/2	9/16	5/8	3/4	7/8	1
Seven wires - - - per 100 feet	\$2 55	3 20	5 20	6 60	8 50	12 00	17 00	21 50
Weight per 100 feet - - lbs.	22	30	52	---	---	---	---	---

SURFACE EQUIPMENT FOR PUMPING WELLS

REGULAR IRON CONNECTING OR PULL ROD—Fig. 3603



AJAX IRON CONNECTING OR PULL ROD—Fig. 3604



ONE-BOLT ROD CLAMP—Fig. 3607

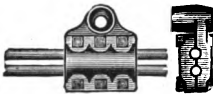
IRON ROD CLAMP—Fig. 3600



DOUBLE IRON ROD CLAMP—Fig. 3601



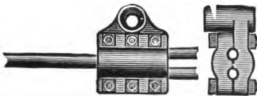
IRON ROD CLAMP—Fig. 3602



**IRON ROD, 3/4 x 5/8 INCH
BRANCH CLAMP
Fig. 3605**

**K. C. CLAMP FOR SUS-
PENDING WIRE ROPE
Fig. 3610**

**CLAMP FOR CARRYING
IRON RODS OR WIRE
ROPE—Fig. 3611**

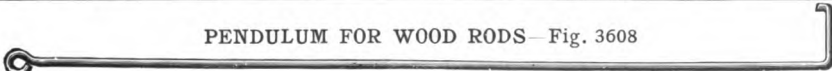


Size - - - - - inches	9/16	5/8	1 1/16	3/4	7/8	1
Pull or surface rods, complete, regular, fig. 3603, - - -	---	---	---	---	---	---
Pull or surface rods, complete, Ajax, fig. 3604 - - -	---	---	---	---	---	---
Pull or surface rods, with 1 bolt clamp, fig. 3607, -	---	---	---	---	---	---
Weight of connecting rods per 100 ft., including clamps, lbs.	90	110	135	155	215	280

PRICES ON APPLICATION

Size iron rod and carrying clamps, inches	3/8	1/2	9/16	5/8	1 1/16	3/4	7/8	1
Fig. 3600, heavy, 4 bolt - - - - -	---	---	---	\$0 70	75	80	90	---
Fig. 3601, double, 4 bolt - - - - -	---	\$0 60	60	65	70	70	---	---
Fig. 3601, XX heavy, 6 bolt - - - - -	---	---	---	---	---	1 40	---	---
Fig. 3602, heavy, 4 bolt - - - - -	---	70	70	70	75	80	1 00	1 00
Fig. 3602, light, 4 bolt - - - - -	---	---	---	60	65	70	---	---
Fig. 3605, branch, 4 bolt - - - - -	---	---	---	80	85	85	---	---
Fig. 3605, XX heavy, 6 bolt - - - - -	---	---	---	---	---	1 40	---	---
Fig. 3607, 1 bolt, malleable iron - - - - -	---	---	45	45	65	65	---	---
Fig. 3607, 1 bolt, cast iron - - - - -	---	---	40	40	50	50	---	---
Fig. 3610, K. C. - - - - -	\$0 22	22	22	25	25	25	---	---
Fig. 3611, Wait's - - - - -	---	18	18	22	22	22	25	---

PENDULUM FOR WOOD RODS—Fig. 3608



PENDULUM FOR WIRE ROPE—Fig. 3609



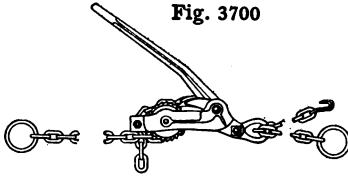
Pendulums, figs. 3608, 3609, size	3/8 in. x 3 ft.	3/8 in. x 3 1/2 ft.	7/8 in. x 3 1/2 ft.	1/2 in. x 3 1/2 ft.	9/16 in. x 3 1/2 ft.
Price - - - - -	\$0 25	30	40	50	60

SURFACE EQUIPMENT FOR PUMPING WELLS

LARGE STRETCHER JACK

USED FOR ADJUSTING AND TIGHTENING LINES OF PULL RODS

Fig. 3700



Weight, 63 lbs.

Complete	- - - - -	\$7 00
Jack only	- - - - -	3 00
Long chain only	- - - - -	2 50
Short chain only	- - - - -	1 50

PARTS

Wheel	- - - - -	\$0 75
Sides (2)	- - - - - each	55
Dogs (2)	- - - - - each	25
Lever, complete	- - - - -	70
Chain lifter	- - - - -	15

MICHIGAN PUMPING OUTFIT



ADJUSTER
Fig. 3301

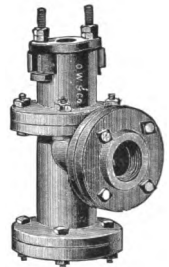
ADJUSTER BOX
Fig. 3302



VALVE ROD
Fig. 3305



STUFFING BOX
Fig. 3307



CONNECTING JOINT
Fig. 3303

SUBSTITUTE
Fig. 3306



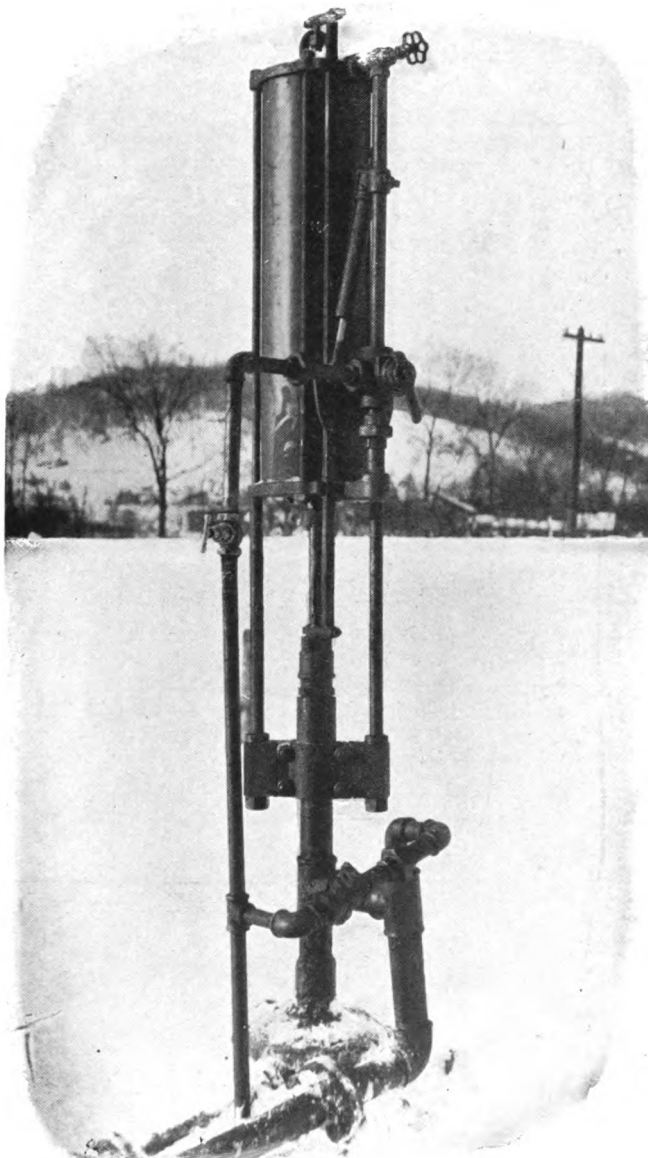
POLISHED ROD
Fig. 3304

PARTS	Figure No.	Weight, lbs.	Price
Adjuster	3301	130	\$46 00
Connecting joint	3303	15	26 00
Polished rod	3304	170	16 50
Adjuster boxes	3302	60	9 00
Stuffing box	3307	218	19 50
Substitute	3306	18	4 00
Valve rod	3305	30	4 75
Weight, complete	lbs.	641	---

HOFFMAN PUMPING HEAD

FOR PUMPING WITH COMPRESSED AIR
Patented Oct. 25, 1904. Other patents applied for

Fig. 3354



PRICE

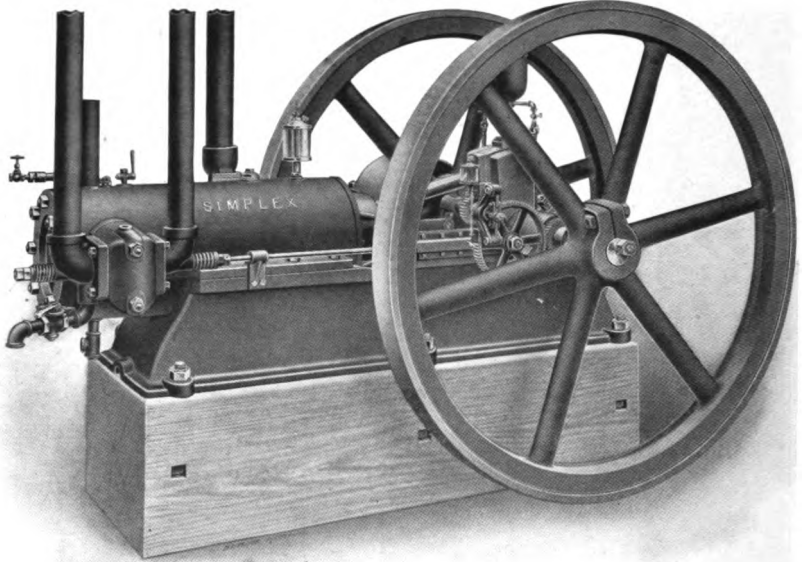
8 inches diameter,	30 inches long, each	-\$65 00
9 " "	30 " " "	70 00
10 " "	30 " " "	75 00
10 " "	36 " " "	80 00

GAS ENGINES

Gas engines are used extensively for pumping single wells or groups of wells connected to a central power.

A gas engine will do the work for which it is designed more economically and conveniently than a steam engine, but, from its different nature, cannot be overloaded to the extent that a steam engine may, which fact must be taken into account when ordering.

Fig. 1475



The Simplex Gas Engine is a four cycle engine for general power purposes.

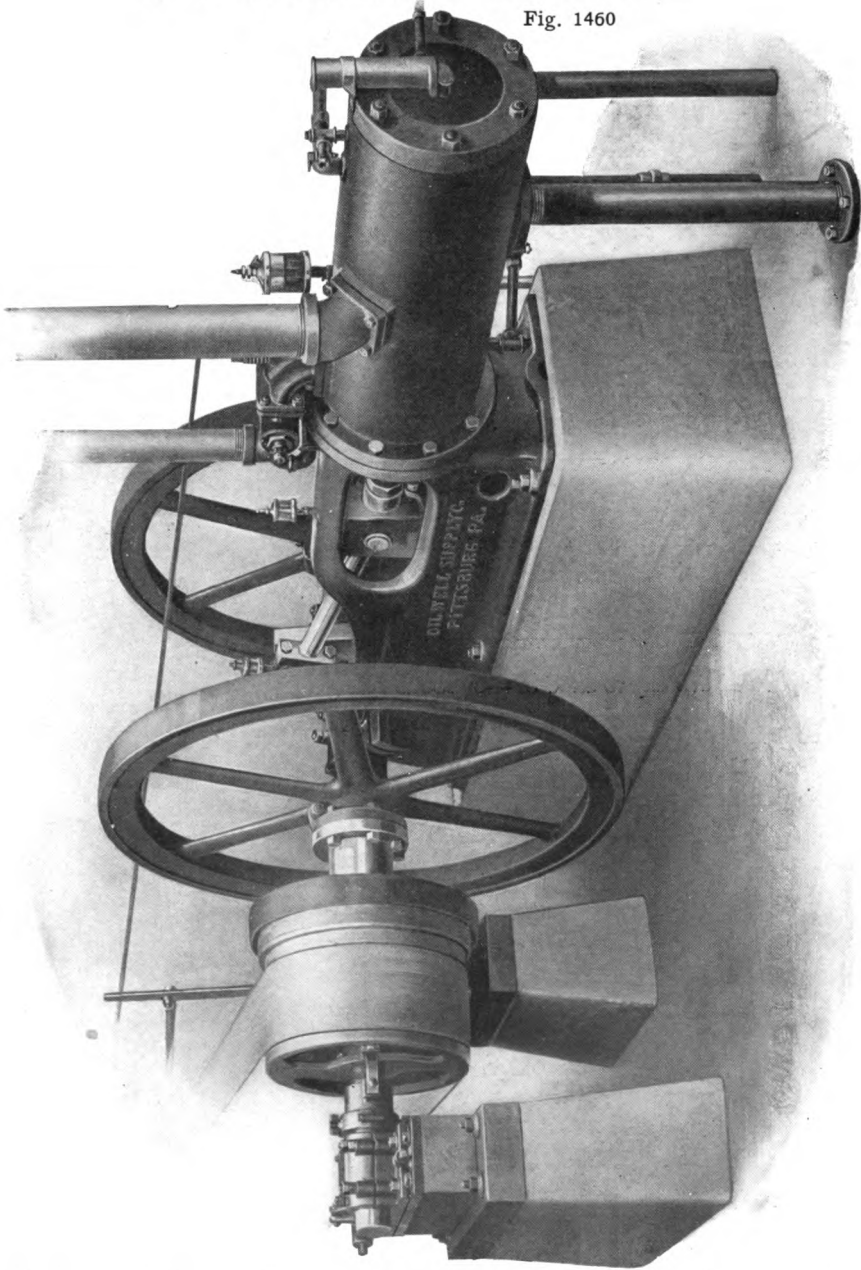
HORSE-POWER AND DIMENSIONS

Horse-power, rated - - -	10	15	20	25	35	50
Horse-power, actual - - -	12	18	22½	27½	38	55
Cylinder, diameter - inches	8	10	10	12	13	14
Cylinder, stroke - - "	14	15	17	20	20	24
Pulley, diameter - - - "	16	16	16	20	20	36
Pulley, face - - - - "	10	10	10	12	12	12
Weight, complete - - lbs.	3,850	4,850	5,000	6,000	8,200	11,800
Revolutions per minute - -	175	170	170	165	165	150
PIPING:						
Gas inlet - - - inches	1	1	1	1	1½	1½
Igniter - - - - - "	¼	¼	¼	¼	¼	¾
Water - - - - - - - "	1	1	1	1	1	1
Air - - - - - - - - - "	2½	2½	2½	3½	4	4
Exhaust, diameter " }	8 thd.	8 thd.	8 thd.	11½ thd.	8 thd.	8 thd.
Exhaust, diameter " }	3	3	3	4	4	5
Exhaust, length - feet }	11½ thd.	11½ thd.	11½ thd.	8 thd.	8 thd.	8 thd.
Exhaust, length - feet }	5	5	5	5	5	- - - -
Price - - - - - - - - -	\$410 00	450 00	480 00	570 00	710 00	1100 00

Horse power consumption, about 12 cubic feet of natural gas per hour.

O. W. S. DRILLING GAS ENGINE

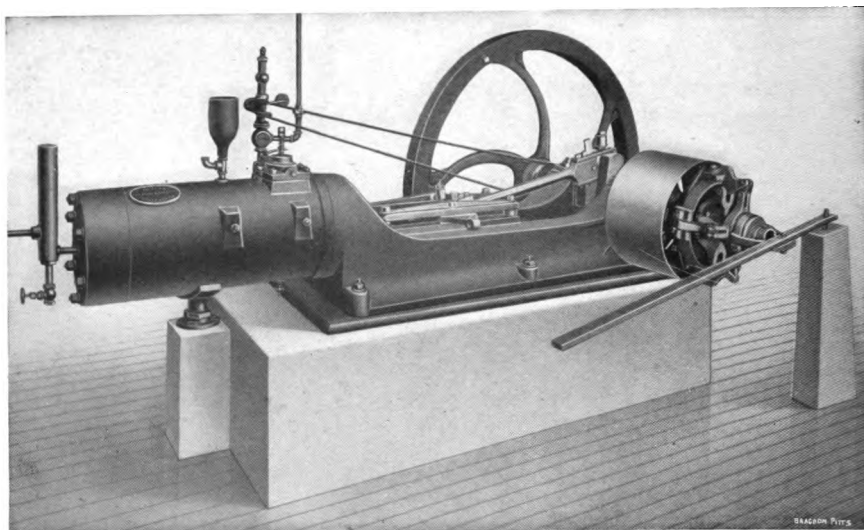
Fig. 1460



The O. W. S. Drilling Gas Engine is a two cycle crosshead type, heavy duty engine, built expressly for well drilling. 25 Horse Power. **Weight, 7,600 lbs.**
Price, including Reversing Clutch - - - - - \$850.00

BRADFORD GAS ENGINE

Fig. 1495



The Bradford Gas Engine is a two cycle crosshead type engine built on the standard oil country steam engine bed and combines durability with low cost.

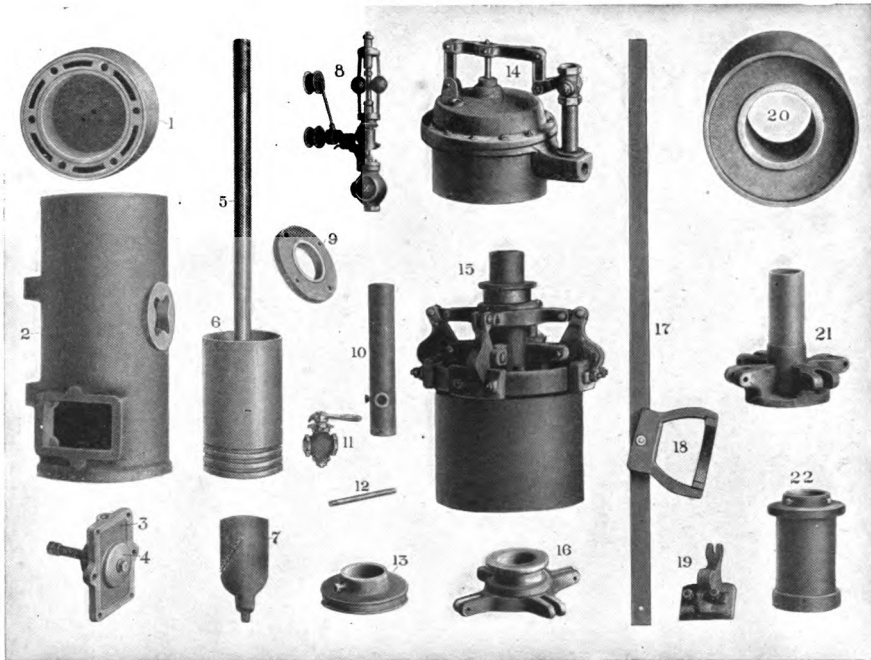
Horse-Power	Cylinder	Weight, lbs.	Price
10	7½ x 12"	3200	\$345 00
15	9 x 12"	4000	375 00

Extra when two fly wheels are furnished - - - - - \$30 00

CONVERTED ENGINE

To convert a steam engine to a gas engine, the steam cylinder is replaced by a gas cylinder and a clutch pulley takes the place of the regular belt pulley.

PARTS. Fig. 1496



CYLINDER AND PARTS COMPLETE

7½ x 12", 10 Horse-power	- - - - -	Price \$185 00
9 x 12", 15 "	- - - - -	" 195 00

HARD VULCANIZED FIBER

RED

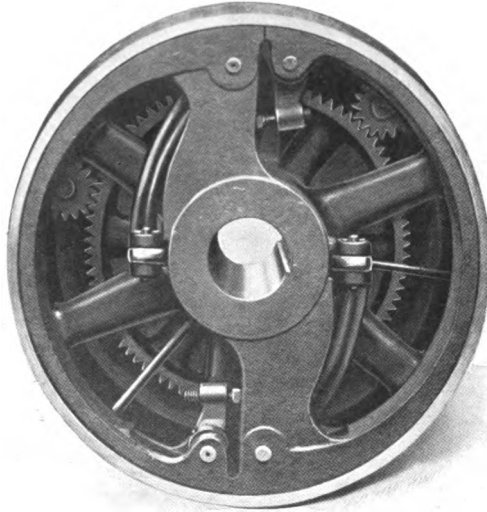
For lining up engine slides, friction pulleys, friction washers, etc.

In sheets 42 x 70 inches.

Under ⅓ ₂ -inch thick	- - per pound \$0 70	From ½ to 1-inch	- - - per pound \$0 60
From ⅓ ₂ to ⅓ ₁₆ -inch	- - " 60	1 inch and thicker	- - " 65
From ⅓ ₁₆ to ½-inch	- - " 50		

REVERSING CLUTCH

Fig. 1467



The Reversing Clutch is built to suit any of our Gas Engines and enables the operator to reverse the motion of the belt at will. It is generally used for drilling or cleaning out wells.

GASOLINE ATTACHMENTS

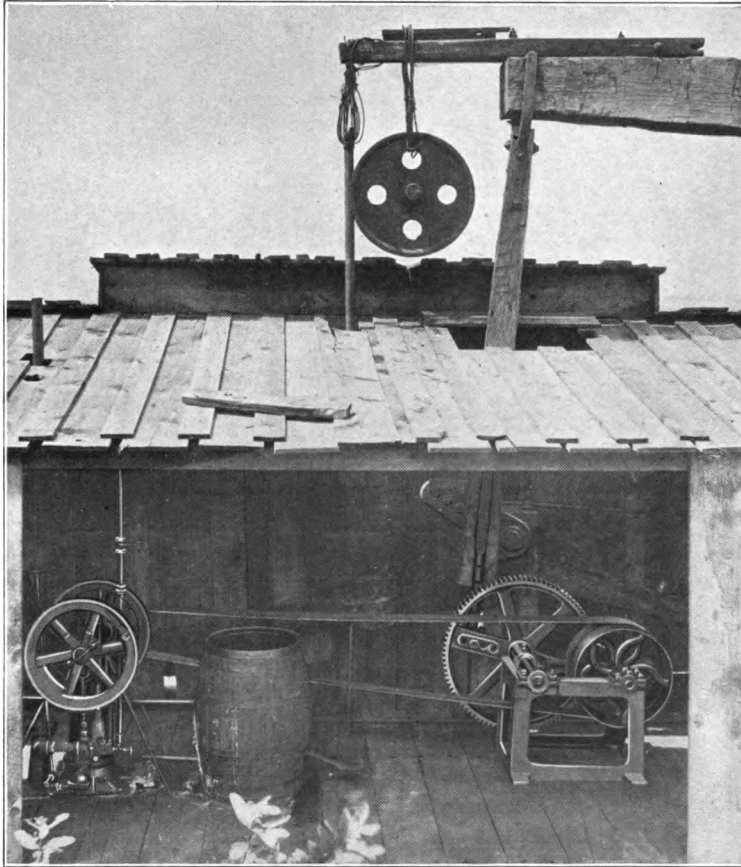
For 10, 15, and 20-horse-power gas engines - - - - -	\$42 00
For 25-horse-power gas engines - - - - -	48 00
Water pumps for gas engines- - - - -	15 00
Electric ignition with alternating batteries- - - - -	37 50

GAS ENGINE TUBES

Size - - inches	$\frac{1}{4}$ x 5	$\frac{1}{4}$ x 6	$\frac{1}{4}$ x 7	$\frac{1}{4}$ x 8	$\frac{1}{4}$ x 9	$\frac{3}{8}$ x 5	$\frac{3}{8}$ x 6	$\frac{3}{8}$ x 7	$\frac{3}{8}$ x 8	$\frac{3}{8}$ x 9
Composition - each	\$1 65	1 80	2 00	2 20	2 50	2 00	2 20	2 40	2 70	3 00
Welded - - "	25	30	33	35	40	25	30	33	35	40
Common - - "	14	20	24	28	30	14	20	24	28	30

CROCKER PUMPING POWER OUTFIT

Fig. 3351



The Crocker pumping power is designed to meet the demand for small or individual plants for pumping single wells. This is much more economical than an isolated steam plant, and the comparatively small expense of installation and operation frequently renders it more desirable than a long connection to a central power plant. The attachment may be made as shown in the illustration, or the gas engine may be directly belted to the main band wheel of the rig.

When this is effected, the friction of the rig iron shaft working in the wooden jack posts should be overcome by the insertion of ball bearing boxes.

The 2½-horse-power gas engine consumes about 50 cubic feet of gas per hour.

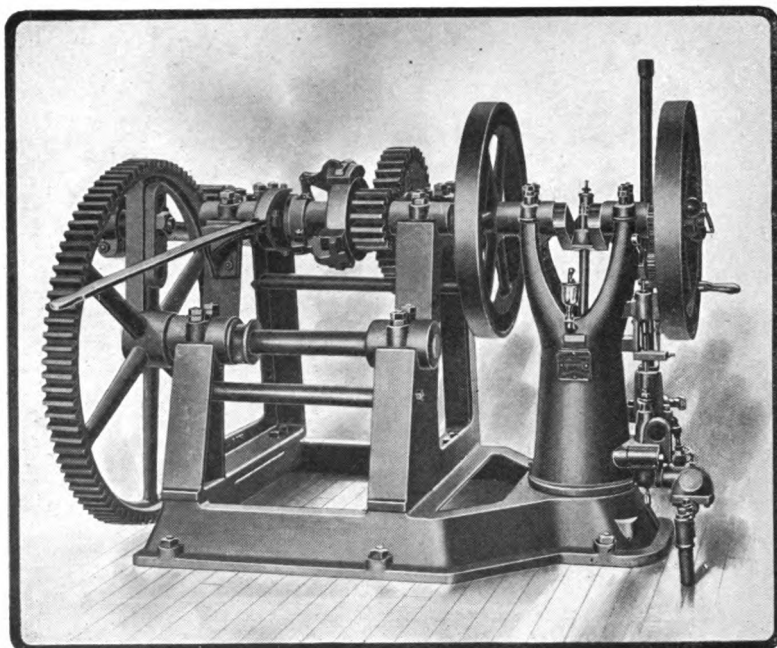
THE OUTFIT CONSISTS OF

	Weight, lbs.	Price
One 2½-horse-power gas engine	800	\$160 00
One Crocker power		77 50
One belt	850	9 00
One gasometer		5 75
Fittings and bolts		1 75
Total	1,650	\$254 00

Four-horse-power gas engine may be substituted for \$90.50 additional.

2½ H. P. DIRECT CONNECTED DOUBLE REDUCTION POWER

Fig. 3352



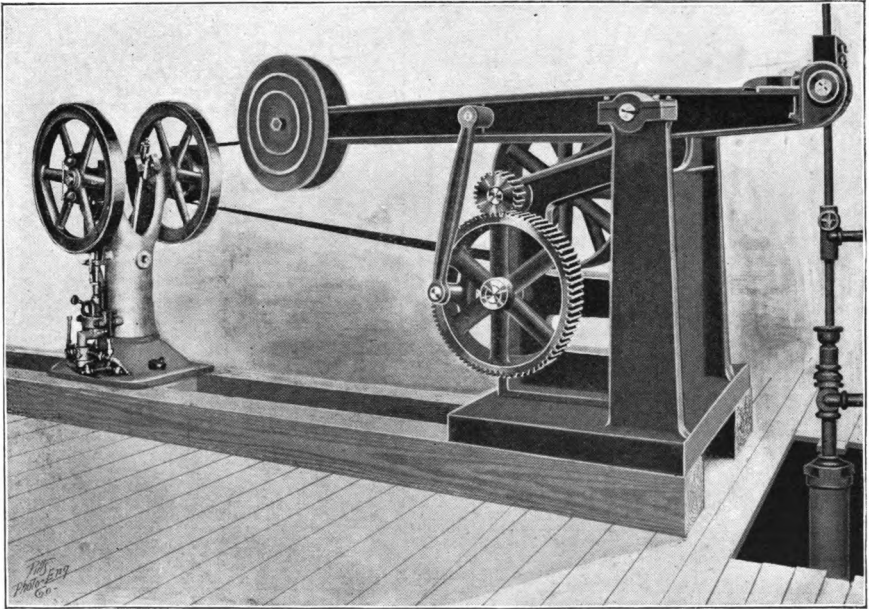
IT CONSISTS OF

the engine and power mounted on one base

	Weight, lbs.	Price
Engine } - - - - -	2,050	\$274 00
Power } - - - - -		
Gasometer - - - - -	----	5 75
Fittings and bolts - - - - -	----	1 75
Total - - - - -	2,050	\$281 50

THE KLEIN GAS WELL PUMPING POWER

Fig. 3353



The outfit is designed for pumping water from gas wells from which the walking beam has been removed. It may be used in connection with an O'Dell barrel, and special $\frac{3}{4}$ inch tubing, which acts as rods and tubing through which the water is pumped, or it can be connected to the regular rods, and fluid and gas pumped into a separator.

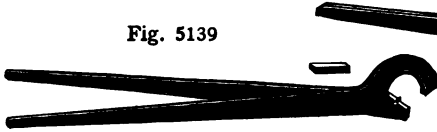
CONSISTS OF

	Weight, lbs.	Price
One 2½-horse-power gas engine	660	\$160 00
One Klein power	1,720	110 00
One belt	---	9 00
One gasometer	---	5 75
Fittings and bolts	---	1 75
Total	2,380	\$286 50

Four-horse-power gas engine may be substituted for \$90.50 additional.

LAY TONGS

Fig. 5139



Regular

Figs. 5147

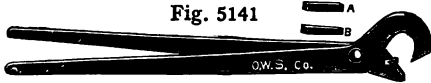


Extra heavy, long handles

Sizes, inches	Regular	Regular, steel lined	Ex. heavy, short handles	Ex. heavy, short handles, steel lined	Ex. heavy, long handles	Ex. heavy, long handles, steel lined	Weight, lbs.	Extra bits, dozen
$\frac{3}{4}$	\$3 50	----	3 75	4 50	4 00	----	6 to 13	} 2 50
1	4 00	----	4 50	5 25	5 00	----	7 to 14	
1 $\frac{1}{4}$	4 25	----	4 75	5 75	5 50	----	14 to 24	
1 $\frac{1}{2}$	4 50	----	5 00	6 00	5 75	----	14 to 24	
2	5 00	5 40	5 60	6 25	6 00	6 75	24 to 33	} 3 50
2 $\frac{1}{2}$	5 50	5 75	6 00	7 50	6 75	8 00	26 to 35	
3	6 00	7 50	8 25	9 50	8 75	10 00	30 to 38	
3 $\frac{1}{2}$	7 50	8 75	9 00	10 00	9 00	11 00	35 to 51	
4	9 00	11 00	9 50	11 50	9 75	12 00	51 to 57	} 5 00
4 $\frac{1}{2}$	10 00	12 00	13 00	14 50	14 00	15 00	55 to 74	
5	10 50	12 00	13 00	15 00	14 00	15 00	55 to 75	
5 $\frac{1}{4}$	11 00	13 00	14 00	15 50	15 00	16 00	55 to 76	
5 $\frac{3}{8}$	12 00	13 75	15 00	16 00	16 00	17 00	57 to 76	} 5 00
6	13 00	14 50	15 00	16 00	16 00	17 00	77 to 94	
6 $\frac{1}{8}$	16 00	17 00	18 00	19 00	19 00	20 00	78 to 94	
7	22 00	23 00	25 00	26 00	26 00	27 00	115 to 130	
7 $\frac{1}{8}$	25 00	27 50	27 50	31 00	29 00	31 00	--- to ---	} 5 00
8	25 00	27 50	27 50	31 00	29 00	31 00	119 to 134	
10	27 50	30 00	31 50	35 00	33 00	35 00	145 to 164	
12	32 00	37 00	36 00	42 00	40 00	42 00	175 to 212	

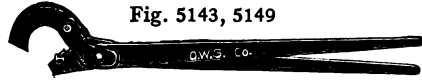
KLEIN REGULAR

Fig. 5141



KLEIN UNITED PATTERN

Fig. 5143, 5149



Sizes, inches	Regular	Regul'r, steel lined	Extra heavy, long handles	Extra heavy, long handles, steel lined	United pattern	United pattern, steel lined	United pattern, extra heavy, long handles	United pattern, ex. heavy, long handles, steel lined	United pattern, ex. heavy, short handles, steel lined	Weight, lbs.
$\frac{3}{4}$	\$4 00	----	5 00	----	----	----	----	----	----	10 to 13
1	4 50	----	5 50	----	----	----	----	----	----	10 to 24
1 $\frac{1}{4}$	5 00	----	6 00	----	----	----	----	----	----	12 to 24
1 $\frac{1}{2}$	5 25	----	6 50	----	----	----	----	----	----	24 to 28
2	5 50	6 00	7 00	7 25	6 50	6 50	8 00	8 25	8 00	24 to 34
2 $\frac{1}{2}$	6 00	6 75	7 75	9 00	7 00	7 50	9 00	9 75	9 50	25 to 35
3	6 75	8 00	9 50	11 50	7 50	8 75	11 00	12 50	12 00	30 to 48
3 $\frac{1}{2}$	8 00	----	11 00	13 00	9 00	----	----	14 00	----	30 to 49
4	9 50	11 50	12 50	14 00	10 50	12 50	13 50	15 00	14 50	51 to 55
4 $\frac{1}{2}$	10 50	----	14 00	15 00	----	----	----	----	----	55 to 74
5	11 00	12 50	14 50	16 00	12 00	14 00	15 50	----	17 00	55 to 75
5 $\frac{1}{4}$	12 00	----	15 00	17 00	----	----	----	----	----	55 to 76
5 $\frac{3}{8}$	13 00	14 50	16 00	18 00	14 00	15 50	----	----	----	57 to 76
6	14 00	15 50	16 00	19 00	15 00	16 50	18 00	20 00	19 50	77 to 94
6 $\frac{1}{8}$	17 00	----	----	----	----	----	----	----	----	78 to ---
7	23 00	----	----	----	----	----	----	----	----	115 to ---
8	26 00	29 00	29 00	32 50	27 50	30 00	31 00	34 00	33 00	119 to 134
10	28 50	31 00	32 00	35 00	30 00	33 00	34 00	37 00	36 00	145 to 164
12	33 00	36 00	37 00	42 00	34 00	37 00	40 00	45 00	44 00	175 to 212

Bits $\frac{3}{4}$ " to 6" inclusive, per doz. - - \$2 00 - 6 $\frac{3}{8}$ " to 12", per doz. - - - - \$ 2 50
 Wedges $\frac{3}{4}$ " to 6" inclusive, per doz. - - 3 25 - 6 $\frac{3}{8}$ " to 12", per doz. - - - - 4 00

CRUMBIE TONGS

Fig. 5123



Wrought iron handle

Fig. 5124



With mall. iron handle

Sizes - - - - - inches	$\frac{3}{4}$	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$
Weight - - - - - lbs.	3	4	6	7	14	17	32	37
Tongs - - - - - each	\$2 25	2 50	3 25	3 50	4 50	5 00	8 25	9 00
Short jaws - - - - - each	75	75	90	1 00	1 25	1 25	2 00	2 75
Long jaws - - - - - each	1 00	1 00	1 10	1 25	1 50	1 50	2 50	3 25
Handles - - - - - each	1 00	1 00	1 25	1 50	1 75	1 75	2 75	3 00
Bits - - - - - each	35	35	35	38	41	41	55	55
Sets screws - - - - - each	06	06	06	06	06	06	06	06
Set screw and spring - - - - - each	---	---	---	---	25	25	---	---

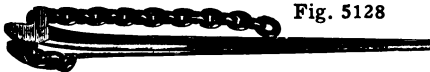
Fig. 5125



JUMBO TONGS AND PARTS

Sizes - - - - - inches	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	1 $\frac{1}{4}$	1 $\frac{1}{2}$	2	2 $\frac{1}{2}$	3	3 $\frac{1}{2}$
Weight - - - - - lbs.	2.5	3	4	6	8	10	14	15	--	--
Tongs, regular - - - - - each	\$1 30	1 50	1 80	2 00	2 20	2 50	3 00	3 50	4 20	5 00
Handles, regular - - - - - each	50	50	60	60	70	70	1 50	1 50	2 20	2 20
Long jaws, regular - - - - - each	40	40	50	70	80	90	1 10	1 10	1 50	1 50
Short jaws, regular - - - - - each	40	40	50	70	80	90	1 00	1 00	1 30	1 30
Tongs, heavy - - - - - each	---	---	---	---	---	---	3 50	4 00	---	---
Handles, heavy - - - - - each	---	---	---	---	---	---	1 75	1 75	---	---
Long jaws, heavy - - - - - each	---	---	---	---	---	---	1 20	1 20	---	---
Short jaws, heavy - - - - - each	---	---	---	---	---	---	1 10	1 10	---	---
Dies - - - - - each	16	16	16	16	24	24	32	32	32	32
Springs - - - - - each	06	06	06	06	06	06	06	06	06	06
Triggers - - - - - each	06	06	06	06	06	06	06	06	06	06
Rivets - - - - - each	12	12	12	12	12	12	12	12	12	12

Fig. 5128



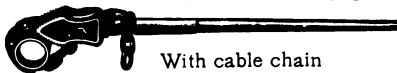
ROBBINS PATENT CHAIN TONGS

No.	Length of lever, inches	Size of lever near claw, inches	Size of chain, inches	Weight, lbs.	Size of pipe adapted to, inches	Price
2	25	1 $\frac{1}{4}$	$\frac{5}{8}$	8	1 to 2	\$5 50
3	33	1 $\frac{3}{8}$	$\frac{3}{4}$	13	1 $\frac{1}{4}$ to 4	6 25
4	44	1 $\frac{1}{2}$	$\frac{7}{8}$	20	2 to 6	9 00
5	56	1 $\frac{3}{4}$	1	37	2 $\frac{1}{2}$ to 8	12 50
6	72	2	1 $\frac{1}{8}$	58	4 to 10	16 00
7	80	2 $\frac{1}{4}$	1 $\frac{1}{4}$	110	4 to 16	30 00
8	90	2 $\frac{3}{4}$	1 $\frac{3}{8}$	172	4 to 16	50 00

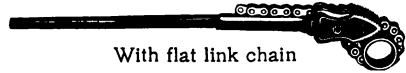
Fig. 5130

VULCAN TONGS

Fig. 5131



With cable chain



With flat link chain

Sizes - - - - - No.	10	11	12	13	13 $\frac{1}{2}$	14	15	16
Capacity, size pipe - - - - - inches	$\frac{1}{2}$ to $\frac{3}{4}$	$\frac{1}{2}$ to 1 $\frac{1}{2}$	$\frac{1}{2}$ to 2 $\frac{1}{2}$	$\frac{3}{4}$ to 4	1 to 6	1 $\frac{1}{2}$ to 8	2 to 12	4 to 18
Length over all - - - - - inches	13 $\frac{3}{4}$	20	27	37	44 $\frac{1}{2}$	50 $\frac{1}{2}$	64 $\frac{1}{2}$	87
Weight - - - - - lbs.	1 $\frac{3}{4}$	4 $\frac{3}{4}$	8 $\frac{3}{4}$	16	21	29	49	137
With cable chain - - - - -	\$2 25	3 25	4 50	6 25	7 75	9 50	16 00	40 00
With flat link chain - - - - -	2 50	3 50	5 00	7 00	9 00	11 00	18 00	40 00

For Vulcan Tong parts see next page.

VULCAN TONG PARTS

Sizes - - - - - No.	10	11	12	13	13½	14	15	16
Extra Cable Chain - - - each	\$0 50	\$0 75	\$1 00	\$1 75	\$2 00	\$2 50	\$4 00	\$13 00
" Flat Link Chain - - "	75	1 00	1 50	2 50	3 25	4 00	6 00	13 00
" Handle - - - - "	75	1 00	1 50	2 25	3 00	4 00	6 00	14 00
" Jaws - - - - per pair	1 00	1 75	2 75	4 00	4 75	5 50	7 50	16 00
" Jaw Bolt - - - - each	10	10	10	12	15	15	25	50
" Pin - - - - - "	02	02	02	03	03	03	05	05

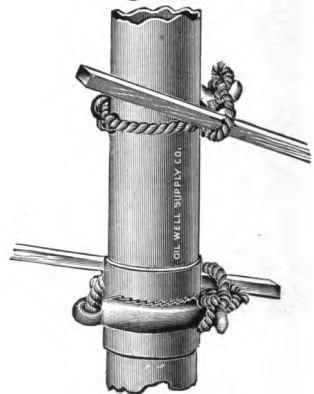
CASING TONGS OR PIPE GRIPS

FOR TURNING CASING

Fig. 5155



Fig. 5156



Number - - - - -	1	2
Size casing for - - - inches	4 to 6½	6½ to 13
Each - - - - -	\$2 75	\$3 25

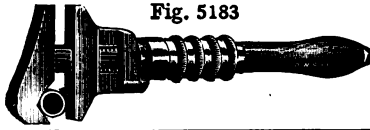


Fig. 5183

PIPE WRENCH

BRIGGS COMBINATION

Sizes - - - - - inches	8	10	12	15	18
Weight - - - - - lbs.	1.4	2	3.1	4.4	7.5
Per dozen - - - - -	\$23 00	25 25	28 50	40 50	72 00

PARTS OF BRIGGS COMBINATION WRENCH

Size - - - - - inches	8	10	12	15	18
Slides only - - - - - each	\$0 40	50	60	80	1 20
Steel dogs - - - - - each	16	20	24	30	40
Sleeves - - - - - each	24	30	40	50	70
Tips and ferrules - - - - - each	04	04	04	06	08
Handles - - - - - each	12	12	14	16	20
Nuts - - - - - each	16	20	24	30	40



Fig. 5102

SAUNDERS PIPE CUTTER

Number - - - - -	1	2	3	4
Cuts pipe from - - - - - inches	½ to 1	1 to 2	2 to 3	2½ to 4
Weight - - - - - lbs.	3.2	6.4	12	15
Complete - - - - - each	\$3 00	4 50	11 00	18 00
Block and wheel - - - - - each	1 25	1 75	2 75	3 50
Cutter wheels - - - - - each	24	32	60	60
Rollers - - - - - each	24	32	50	50
Pins - - - - - each	10	10	15	15

Fig. 5098

BARNES THREE WHEEL PIPE CUTTER

Fig. 5099



Number - - - - -	1	2	3	4	5	6	7
Cuts from - - - - - inches	½ to 1	½ to 2	1½ to 3	2½ to 4	4 to 6	6 to 8	9 to 12
Weight - - - - - lbs.	3	5	13	15	24	30	35
Price - - - - -	\$4 50	6 00	10 00	20 00	30 00	40 00	50 00
Wheels - - - - - each	25	30	40	50	75	75	75
Pins - - - - - per dozen	1 00	1 00	1 00	2 00	2 00	2 00	2 00

Fig. 5095

Fig. 5096



STANWOOD PIPE CUTTER



Number - - - - -	1	2	3
Cuts pipe from - - - - - inches	½ to 1	¾ to 2	2 to 3
Weight - - - - - lbs.	3.2	8	22
Fig. 5095 - - - - - each	\$1 50	2 25	7 00
Cutter wheels, fig. 5096 - - - - - each	12	18	25
Cutter blocks and wheels - - - - - each	45	60	1 25
Pins - - - - - each	05	05	08

SOLID STOCK AND DIES

No. A

Fig. 5061



With single row of dies

Threads $\frac{1}{8}$ to $\frac{1}{2}$ inch pipe, fig. 5061 - - - - - \$7 00
 Extra die plates - - - - - each, 5 00

Weight, 7 lbs.

No. AA

Fig. 5063



With double row of dies

Threads $\frac{1}{8}$ to 1 inch pipe, fig. 5063 - - - - - \$10 00
 Extra die plates, cutting $\frac{1}{8}$, $\frac{1}{4}$ and $\frac{3}{8}$ - - - - - each, 3 50
 Extra die plates, cutting $\frac{1}{2}$, $\frac{3}{4}$ and 1 - - - - - each, 4 00

Weight, 12 lbs.

MALLEABLE STOCK WITH SOLID DIES

Nos. 0, 1 and $1\frac{1}{2}$

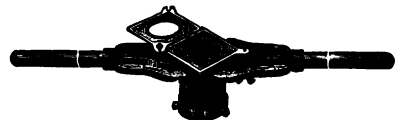
Fig. 5065



Without leader screw

No. 2

Fig. 5067



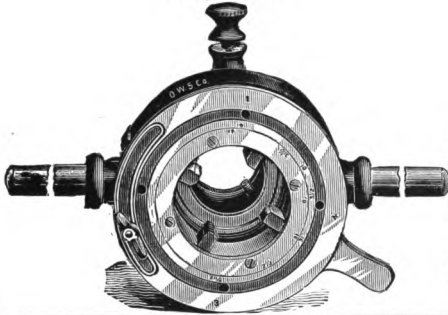
With leader screw

Numbers - - - - -	0	1	$1\frac{1}{2}$	$1\frac{3}{4}$	2 With leader screw
Pipe sizes of dies - - - - - inches	$\frac{1}{8}$, $\frac{1}{4}$, $\frac{3}{8}$, $\frac{1}{2}$	$\frac{1}{4}$, $\frac{3}{8}$, $\frac{1}{2}$, $\frac{3}{4}$, 1	$\frac{3}{4}$, 1, $1\frac{1}{4}$	1, $1\frac{1}{4}$, $1\frac{1}{2}$	$1\frac{1}{4}$, $1\frac{1}{2}$, 2
Dimensions of dies - - - - - inches	$2 \times \frac{1}{2}$	$2\frac{1}{2} \times \frac{3}{4}$	$3 \times \frac{3}{4}$	$3 \times \frac{3}{4}$	$4 \times \frac{3}{4}$
Weight, complete - - - - - lbs.	7	14	9	-----	24
Stock, complete, with r. h. dies - - -	\$9 50	15 00	13 50	13 50	20 00
Stocks only - - - - - each	3 50	5 00	6 00	6 00	9 50
Extra dies, right or left - - - - - each	1 50	2 00	2 50	2 50	3 50
Extra guides - - - - - each	25	35	45	45	60
Die frames - - - - - each	----	30	40	40	50

Dies for threading $1\frac{3}{4}$ -inch pipe with English threads can also be furnished.

STOCKS AND DIES

Fig. 5073



**WITH RATCHET ATTACHMENT
AND ADJUSTABLE DIES**

With leader screw

Numbers - - - - -	2	3½
Threads pipe, sizes - - inches	2½ to 4	5 to 6
Weight - - - - - lbs.	100	-----
Complete - - - - -	\$50 00	100 00
Extra dies, per set of four, cutting two sizes - - - - -	5 00	7 00

**WITH FOUR ADJUSTABLE DIES
AND LEADER SCREW**

Weight, 25 lbs.

No. 3 threads .1, 1¼, 1½ and 2" pipe - - - - -	\$20 00
Extra dies, per set of 4, cutting two sizes - - - - -	2 00

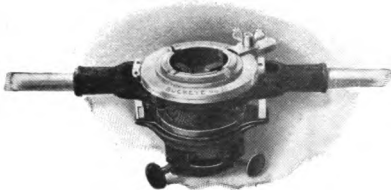
Fig. 5075



PARTS FOR FIG. 5075

Body - - - - -	\$4 50	Cast iron yoke rings - - - each,	\$0 50
Yokes - - - - - each,	1 25	Pawl spring and button - - - each,	1 00
Cam plates - - - - - each,	3 00	Handles - - - - - each,	1 00
Leader screws - - - - - each,	1 00	Face plate screws - - - - - each,	03
Thumb screws - - - - - each,	40	Leader screw set screws - - - each,	20
Small brass rings - - - - - each,	1 00	Bushings - - - - - each,	25

Fig. 5090



BEAVER DIE STOCK

Cuts 1", 1¼", 1½", 2" Pipe

No. 20, 1" to 2", complete - - - - -	\$30 00
No. 20, Extra Dies, per set - - - - -	3 50

WITH SECTIONAL DIES FOR LARGE PIPE

Cast iron body, brass leader screw, six dies

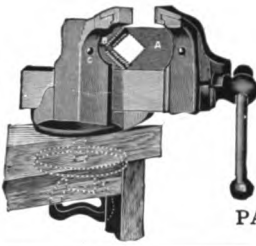
Used largely for laying pipe lines. Can be used on the ground.

Fig. 5080



	With two handles				With one handle	
	4	5	Casing 5½	6	8	10
Threading pipe - - sizes	55	100	-----	115	235	222
Weight, complete - lbs.	40	48	-----	48	72	72
Length of handles -- in.	\$42 00	70 00	85 00	100 00	125 00	140 00
Price, complete - -	6 00	7 00	9 00	12 00	13 00	14 00
Extra dies - per set						

Fig. 5163



SMITH COMBINATION VISE

Size number - - - - -	1	2	3
Size pipe will catch - inches	½ to 2	¾ to 3	1 to 4
Weight - - - - - lbs.	47	70	100
Price - - - - -	\$16 00	20 00	28 00

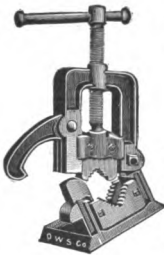
PARTS OF SMITH COMBINATION VISE

Size number for - - - - -	1	2	3
Back jaw, with parallel jaw - - - - -	\$3 00	3 75	4 25
Front or sliding jaw, with parallel jaw - - - - -	3 00	3 75	4 25
Long "V" pipe jaw, single - - - - -	75	1 00	1 25
Short "V" pipe jaw, double - - - - -	1 25	1 75	2 25
Screw nut, handle and collar - - - - -	1 75	2 00	2 25
Nut - - - - -	25	35	45
Hand nut - - - - -	25	25	25
Bench bolt - - - - -	15	15	15
Large washer, swivel - - - - -	20	20	20
Small washer - - - - -	10	10	10
Collar for screw - - - - -	10	10	10
Parallel jaw - - - - -	50	50	50

O. W. S. CO. HINGE MALLEABLE PIPE VISE

Fig. 5158

Fig. 5158



Number	Capacity	Weight, lbs.	Price
10	½ to 2½ inch pipe	17	\$10 00
9	½ to 2 inch pipe	12	8 00

Fig. 5160



MALLEABLE IRON PIPE VISE

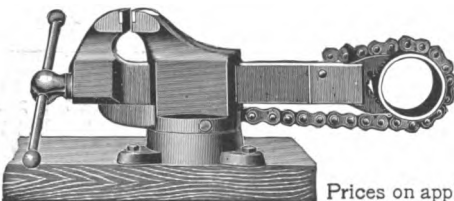
Fig. 5160

Size Number - - - - -	1	2
Size pipe will catch - - - inches	½ to 2	¾ to 3
Weight - - - - - lbs.	20	26
Price - - - - -	\$10 00	14 00
Extra jaws - - - - - per set	2 50	3 00

LONG'S PATENT LOCK AND SWIVEL BASE VISE

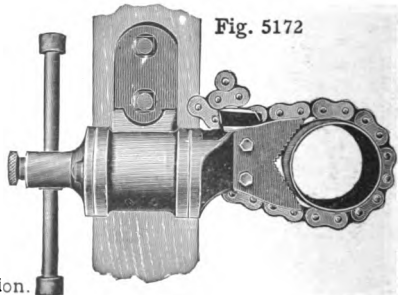
COMBINATION MACHINIST'S AND PIPE

Fig. 5171



LONG'S PATENT LOCK PIPE VISE

Fig. 5172



Prices on application.

FORGE TOOLS, ETC.

BLACKSMITH'S
Fig. 2441



Straight peen

SLEDGES
Fig. 2443

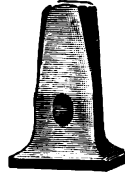


Cross peen

HARDY
Fig. 2445



FLATTER
Fig. 2447



SET HAMMER
Fig. 2449



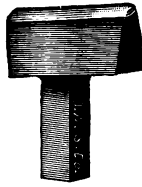
Fig. 2451



Top

FULLERS

Fig. 2453



Bottom

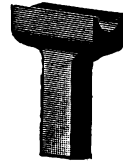
Fig. 2455



Top

SWEDGES

Fig. 2457



Bottom

Fig. 2459



Round

PUNCHES

Fig. 2461



Square

Fig. 2463



Hot

CHISELS

Fig. 2465



Cold

Blacksmith sledges 3 to 5 lbs. fig. 2441 or fig. 2443, solid steel - - - - - per lb., \$0 36
 Blacksmith tools 5½ lbs. or over figs. 2445 to 2465, inclusive - - - - - per lb., 30

Fig. 2435



3-inch

PULLEYS FOR FORGE

Clothes line pulleys

No. 65, 3-inch, fig. 2435 - - - - - per dozen, \$1 85

Weight, each, 12 ounces.

Forge, 5-inch, fig. 2437 - - - - - per dozen, 5 00

Weight, each, 3 pounds.

Forge, 5 inch, Hartz steel } - - per dozen, 6 00
 With self oiling Sheave }

Fig. 2437



5-inch

FORGE TOOLS, ETC.

ANVIL

Fig. 2425



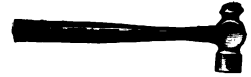
NEW STYLE CAST IRON ANVIL

Fig. 2426



BALL PEEN HAMMER

Fig. 2427



ANVILS—Fig. 2425

Eagle, weighing from 100 to 800 pounds - - - - - per pound, \$0 08½

NEW STYLE DERRICK ANVIL, CAST IRON—Fig. 2426

Weight, 350 pounds - - - - - \$22 00

BALL PEEN HAMMERS—Fig. 2427

No.	Weight, lbs.	Per dozen	No.	Weight, lbs., oz.	Per dozen
70	3	\$20 00	73	1½ --	\$12 25
--	2	16 50	--	--	-----
70½	2½	17 00	74	1 --	11 25
71	1¾	15 00	75	-- 13	10 50
72	1½	13 50	76	-- 10	10 00



BLACKSMITH'S TONGS

Fig. 2429

Extra heavy, weight, 4½ pounds - - - - - each, \$1 00

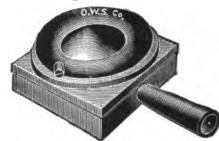
BELLOWS

Fig. 2431



TUYERE IRON FOR FORGE

Fig. 2433



BELLOWS—Fig. 2431

Size - - - - inches	30	32	34	36	38	40	42	44	46	48	50
Manufacturer's list - -	\$15 00	17 00	19 00	21 00	24 00	28 00	34 00	40 00	45 00	50 00	60 00
Weight - - - - lbs.	-----	-----	-----	-----	-----	150	160	175	-----	-----	-----

TUYERE IRON—Fig. 2433

Duck's Nest - - - - - \$2 00

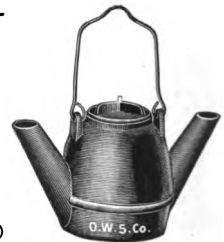
WATER TUYERES—WROUGHT IRON

Not illustrated

No.	Length, inches	Price
1	12	\$4 00
2	13½	4 50
3	15	5 50
4	16½	6 00

DERRICK LAMP—

Fig. 2440

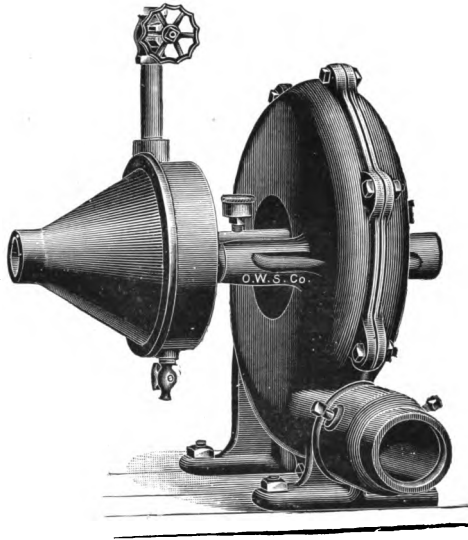


Weight, 15 lbs,
Each - - \$1 50

STEAM BLOWER

USED ON DRILLING RIGS IN PLACE OF BELLOWS

Fig. 2430



Weight, 73 lbs.

No. 3, 3 $\frac{1}{4}$ " air outlet, fitted for 2" pipe - - - - - 15 00

**ALL BLOWERS ARE FURNISHED SECURELY BOLTED
ON WOOD BASE**

and fitted with nozzle for pipe, $\frac{1}{2}$ " nipple and valve for steam connection, 2 grease cups and drain cock.

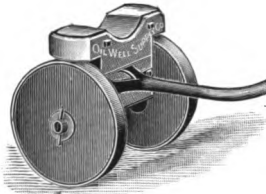
The No. 3 Blower is of suitable size for use in Standard Rig.

The Blowers are simple, strong and effective—no belts or pulleys are required. Operated by steam or compressed air.

Blast regulated by Globe Valve.

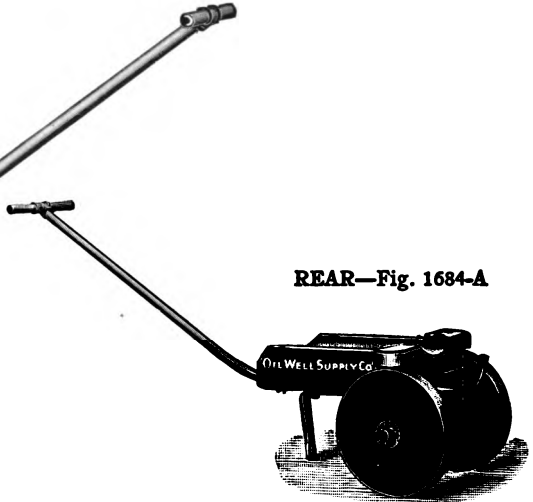
CASING WAGONS

FRONT—Fig. 1684



Weight, 75 lbs.

REAR—Fig. 1684-A

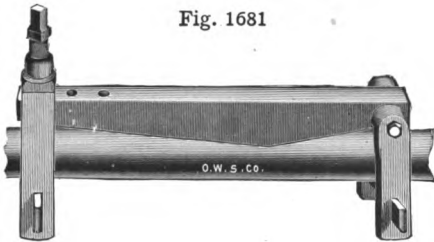


Weight, 85 lbs.

Per pair - - - - - \$20 00

STEM STRAIGHTENER

Fig. 1681



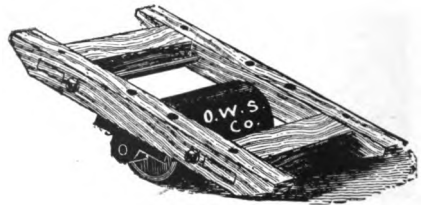
Weight, 350 lbs.

To straighten auger stems or sinker bars. Can be applied when lying on the ground or standing in the derrick.

Prices on application.

DOLLIE

Fig. 1683.



For moving stems, pipe, etc.

Size, inches	Size roller, inches	Weight, lbs.	Price
15½ x 18½	10 x 6	42	\$6 00
19½ x 26	12 x 6	58	8 00

DERRICK STOVE

Fig. 2424



This stove was designed to meet the requirements of the derrick. The castings are heavy and constructed to withstand hard service.

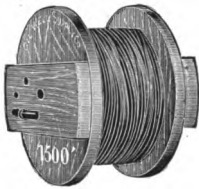
Made in four sections, easily taken apart and transported.

Weight, 340 lbs.

Complete - - - - - \$20 00

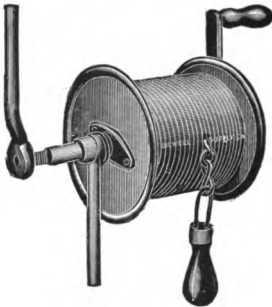
MEASURING LINES AND REELS

WELL-MEASURE WIRE ONLY
Fig. 3160

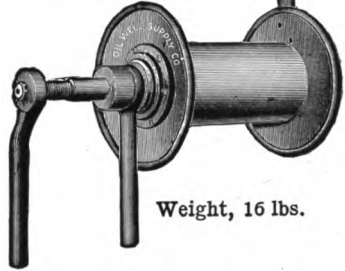


Wound on spool for shipping purposes

McCLURE'S PATENT REEL AND WIRE COMPLETE
Fig. 3164

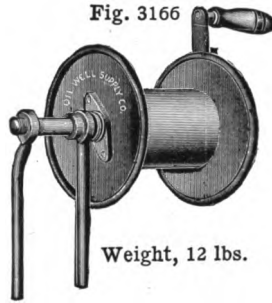


O. W. S. CO. REEL ONLY
Fig. 3162



Weight, 16 lbs.

McCLURE'S PATENT REEL ONLY
Fig. 3166



Weight, 12 lbs.

MEASURING LINES AND REELS
PRICES FOR LINES ONLY WITHOUT REELS

Length, Feet	Aluminum Wire Lines	Steel Wire Lines	Length, Feet	Aluminum Wire Lines	Steel Wire Lines	Length, Feet	Aluminum Wire Lines	Steel Wire Lines
500	\$7 90	\$6 40	1700	\$18 85	\$13 75	2900	\$29 95	\$21 25
600	8 80	7 00	1800	19 80	14 40	3000	30 90	21 90
700	9 70	7 60	1900	20 70	15 00	3100	31 80	22 50
800	10 55	8 15	2000	21 65	15 65	3200	32 75	23 15
900	11 45	8 75	2100	22 55	16 25	3300	33 65	23 75
1000	12 40	9 40	2200	23 50	16 90	3400	34 60	24 40
1100	13 30	10 00	2300	24 15	17 25	3500	35 50	25 00
1200	14 25	10 65	2400	25 35	18 15	3600	36 45	25 65
1300	15 15	11 25	2500	26 25	18 75	3700	37 35	26 25
1400	16 10	11 90	2600	27 20	19 40	3800	38 30	26 90
1500	17 00	12 50	2700	28 10	20 00	----	-----	-----
1600	17 95	13 15	2800	29 05	20 65	----	-----	-----

Prices for Measuring Lines Complete with Reel and Weight

Add to above list prices for McClure Reel and Weight - - - - - \$5 50
 Add to above list prices for O. W. S. Co. Reel and Weight - - - - - 11 00

MEASURING LINE REELS AND PARTS

McCLURE		O. W. S. CO.	
Complete, each - - - - -	\$6 50	Complete, each - - - - -	\$12 00
Shafts, each - - - - -	3 00	Shafts, each - - - - -	5 00
Brakes, each - - - - -	1 00	Brakes, each - - - - -	1 00
Locknuts, each - - - - -	1 00	Locknuts, each - - - - -	1 00
Handles, each - - - - -	50	Handles, each - - - - -	50
Cones, each - - - - -	10	Weights, each - - - - -	50
Weights, each - - - - -	50		

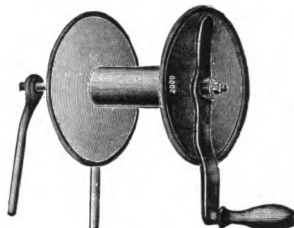
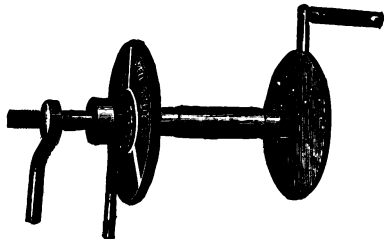
TORPEDO REELS

O. W. S. CO.—Fig. 3730

McCLURE'S PAT.—Fig. 3732

**PARAFFINE
FINE
AUGER**

Fig. 3212



Either fig. 3730 or 3732.

Size, 12 x 13 inches	- - -	\$23 00
Size, 12 x 14 inches	- - -	25 00
Size, 12 x 18 inches	- - -	28 00

TORPEDO LINES

Manila, 3 strand, per lb.	- -	\$0 25
Manila, 4 strand, per lb.	- -	30

For torpedo wire, see page 332.



Short auger - - - - - \$15 00
 To clean paraffine out of tubing.
 Long auger - - - - - \$20 00

ANCHOR—Fig. 3718

In lengths to suit intended location of torpedo.

TORPEDO—Fig. 3710

To use with weight and guide line.



TORPEDO

To use with a go-devil; is lowered with a line which is drawn out before firing.



Fig. 3714

WEIGHT OR GO-DEVIL

For firing the torpedo.



Fig. 3720

Dropped in well after torpedo is in place.

LINE SQUIB

Used for the same purpose as fig. 3716

Fig. 3722



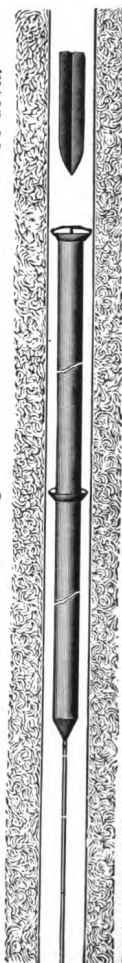
JACK SQUIB

A small torpedo used to "set off" a large one after other means have failed.

Fig. 3716



Fig. 3712—Showing position of torpedo after lowering to bottom of well.
 Oil bearing rock or sand.
 Anchor.



Pocket in well below oil sand, to hold detritus.

TORPEDOES

Shells and parts to order.

WOOD DRY HOLE PLUGS

COMMON

MALE AND FEMALE

**MALE AND FEMALE
WITHOUT PLUG**

MANDREL

Fig. 3176



Fig. 3174



Fig. 3178



Fig. 3170



Fig. 3180

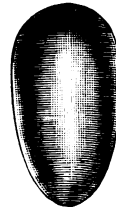


With ring

CAST IRON DRY HOLE PLUGS

Size, inches	Weight, lbs.
4	12
4½	13
5	17
5½	24
6	30
6½	33
7	47
7½	60
8	71
8½	77

Fig. 3182

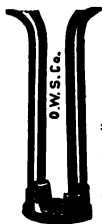


Oblong

Cast iron, all sizes, fig. 3180 or 3182 - - - per lb., \$0 05

Size hole - - - - inches	4½	4¾	5	5 3/8	5 5/8	6¼	6 5/8	7 5/8	8¼	10	13
Wood, fig. 3176 - - - each	\$0 50	50	50	75	75	1 00	1 00	1 25	1 25	2 00	5 00
Weight, fig. 3176 - - - lbs.	4	4.5	5	6.5	8	10	12	14	24	30	40
Wood, fig. 3174 - - - each	1 75	1 75	1 75	2 00	2 00	2 25	2 25	2 50	2 50	4 00	10 00
Wood, fig. 3178 - - - "	2 00	2 00	2 00	2 50	2 50	2 75	2 75	3 25	3 25	5 00	11 00
Wood, fig. 3170 - - - "	2 50	2 50	2 50	3 00	3 00	3 50	3 50	4 25	4 25	6 50	13 00

Fig. 2673



WALL GRIP

Used in connection with a wooden dry hole plug to prevent the plug from loosening.
Prices on specification.

STANDARD 1,000-LB. GAS PRESSURE GAUGES

Size	Brass Case	N. P. Case
3-inch dial - - - - -	\$20 00	20 60
Morocco holder for above - - - - -		\$2 50

MACKSBURG OR ARMOR PACKER

Fig. 2885



Size of tubing, inches	Size of hole, inches	Length of rubber, inches	Weight, lbs.	Complete	PARTS			
					Rubber only	Frame only	Cone only	Cone with coupling
2	4 1/4	10	27	\$11 00	4 00	9 00	3 00	4 50
2	4 1/2	12	28	12 00	4 50	9 00	3 00	4 50
2	4 1/2	10	28	11 50	4 25	9 00	3 00	4 50
2	4 1/2	12	29	12 50	5 00	9 00	3 00	4 50
2	4 3/8 or 5	10	28	14 00	6 00	9 00	3 00	4 50
2	4 3/8 or 5	12	30	15 00	7 25	9 00	3 00	4 50
2	5 1/8	10	40	15 50	7 50	9 00	3 00	4 50
2	5 1/8	12	42	17 00	9 00	9 00	3 00	4 50
2	5 3/8	9	45	16 50	8 00	9 00	3 00	4 50
2	5 3/8	10	46	17 50	8 75	9 00	3 00	4 50
2	5 3/8	12	48	19 25	10 00	9 00	3 00	4 50
2	5 3/8	16	58	23 00	14 00	9 00	3 00	4 50
2	6 or 6 1/4	10	54	21 50	9 75	9 50	3 00	4 50
2	6 or 6 1/4	12	57	24 00	11 50	9 50	3 00	4 50
2	6 or 6 1/4	16	63	29 00	15 50	9 50	3 00	4 50
2	6 3/8	10	58	23 00	12 00	10 50	3 50	5 00
2	6 3/8	12	60	25 50	14 25	10 50	3 50	5 00
2	6 3/8	16	68	31 50	19 00	10 50	3 50	5 00
2	7 3/8	10	76	34 00	18 00	18 00	6 00	8 00
2	7 3/8	12	80	38 00	24 00	18 00	6 00	8 00
2	7 3/8	16	86	46 50	29 75	18 00	6 00	8 00
2	8 or 8 1/4	10	87	37 50	24 25	19 00	6 50	8 50
2	8 or 8 1/4	12	92	42 50	29 00	19 00	6 50	8 50
2	8 or 8 1/4	16	102	51 75	35 00	19 00	6 50	8 50
2	11 3/8	12	105	89 50	59 00	40 00	8 50	11 00
2 1/2	5 3/8	12	50	25 50	9 00	12 50	4 50	6 00
2 1/2	6 or 6 1/4	12	52	29 75	11 50	13 50	4 50	6 00
2 1/2	8 1/4	12	84	47 00	26 00	27 50	6 00	8 00
3	5 3/8	12	65	22 25	8 00	12 50	4 50	6 00
3	6 or 6 1/4	12	69	25 75	11 50	14 00	4 50	6 00
3	6 or 6 1/4	16	77	36 00	14 50	14 00	4 50	6 00
3	7 1/4	12	85	37 50	18 00	31 50	6 00	8 00
3	7 3/8	12	87	40 00	20 75	35 00	6 00	8 00
3	7 3/8	16	90	44 50	26 00	35 00	6 00	8 00
3	8 or 8 1/4	12	98	44 50	23 00	35 00	7 00	9 00
3	8 or 8 1/4	16	106	48 00	28 75	35 00	7 00	9 00
3	9 3/8	12	102	55 50	36 00	40 00	-----	-----
3	9 3/8	16	110	66 00	45 00	40 00	-----	-----
4	8 1/4	12	100	44 00	22 00	42 00	-----	-----
4	9 3/8	12	110	55 00	34 00	46 00	-----	-----

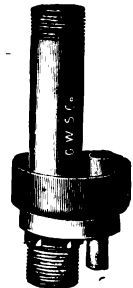
Fig. 2899



HEINZ CUP PACKER—Fig. 2899

Size tubing, inches	1 1/4	2	2	2	2	2
Size hole - - - -	4	3 1/4	4 1/4	5 3/8	6 1/4	7 1/4
Price - - - -	\$4 00	2 75	2 75	4 00	4 25	11 00
Weight - - lbs.	-----	7	9	16	21	-----
Size tubing, inches	2	2	2 1/2	3 or 3 1/4	3 or 3 1/4	3 or 3 1/4
Size hole - - - -	8 1/4	8 3/8	5 3/8	5	5 3/8	6 1/4
Price - - - -	\$12 50	13 25	5 00	5 00	5 00	5 00
Weight - - lbs.	-----	-----	23	-----	-----	9
Size tubing, inches	4 or 4 1/4	4 or 4 1/4	5	5 3/8	5 3/8	6 3/8
Size hole - - - -	5 3/8	6 or 6 1/4	6 or 6 1/4	6 or 6 1/4	8 or 8 1/4	8 or 8 1/4
Price - - - -	7 00	7 25	8 50	9 50	9 50	10 00
Price two cup - - -	9 00	9 50	-----	-----	-----	-----

Fig. 2895



With gas escape

Add for gas-pipe attachment, see fig. 2895 - - - - - \$0 50

DRESSER PACKERS

REGULAR

Fig. 2887



Size of Tubing, inches	Size of Hole, inches	Length of Rubber	Weight, lbs.	Complete	Rubber only	Frame only	
2	4	10	26	\$12 00	\$6 00	\$6 00	
2	4	16	48	15 00	9 00	6 00	
2	4 1/4	10	26	12 00	6 00	6 00	
2	4 1/4	16	48	15 00	9 00	6 00	
2	4 1/2	10	--	12 00	6 00	6 00	
2	4 1/2	16	48	16 00	10 00	6 00	
2	5	10	34	14 00	8 00	6 00	
2	5	16	43	18 00	12 00	6 00	
2	5 1/8	10	--	21 00	14 00	7 00	
2	5 1/8	16	--	17 00	10 00	7 00	
2	5 3/8	13	57	20 00	13 00	7 00	
2	5 3/8	16	58	22 00	15 00	7 00	
2	5 3/8	16	75	26 00	18 00	8 00	
2	6 1/4	16	75	26 00	16 00	10 00	
2	6 1/4	16	75	28 00	18 00	10 00	
2 1/2	4 1/4	16	--	13 00	8 00	5 00	
2 1/2	4 1/4	16	--	14 00	9 00	5 00	
2 1/2	4 1/2	13	--	16 00	9 00	7 00	
2 1/2	5	13	--	21 00	15 00	6 00	
3	5	20	--	20 00	10 00	10 00	
3	5 1/8	20	--	25 00	15 00	10 00	
3	5 3/8	20	63	26 00	15 00	11 00	
3	6	20	--	30 00	19 00	11 00	
3	6 1/4	20	--	32 00	21 00	11 00	
3	6 1/2	16	80	31 00	19 00	12 00	
4	5	16	73	30 00	10 00	20 00	
4	6 or 6 1/4	16	--	30 00	11 00	19 00	
4	6 1/2	16	--	35 00	15 00	20 00	
4 1/4, 5, 5 1/8	5 3/8, 6 1/4, 6 1/2	16	40	30 00	10 00	20 00	
5 3/8	7 1/2 or 8	16	--	35 00	16 00	19 00	
5 3/8	8 1/4	16	--	40 00	21 00	19 00	
6 or 6 1/4	8 or 8 1/4	16	--	40 00	15 00	25 00	
6 3/8	8	16	--	40 00	12 00	28 00	
8	10	16	--	68 00	18 00	50 00	
FIG. 2893	1 1/2	5 Pumping	10	20	16 00	12 00	4 00
	2	5 3/8	10	23	21 00	17 00	4 00
	2	6 1/4	10	34	28 00	23 00	5 00
	2	6 1/2 or 6 3/8	10	--	32 00	26 00	6 00
	2	8	10	--	45 00	38 00	7 00

When specifying, be particular to state size of tubing, diameter of hole in which packer is to be used, and length of rubber.

PUMPING PACKER WITH GAS ESCAPE

Fig. 2893

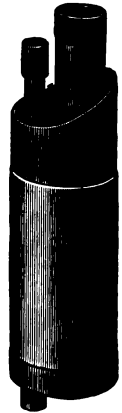


Fig. 2897



WALL FASTENER, WITHOUT PACKER

Not illustrated

2 x 4 or 4 1/4	--	--	--	--	--	\$14 00
2 x 5 3/8	--	--	--	--	--	15 00
3 x 5 3/8	--	--	--	--	--	16 00
4 1/4 x 5 3/8	--	--	--	--	--	17 00

PONY PACKER

Fig. 2897

Size, inches	Size of tubing, inches	Complete	Rubber only	Coupling only
3/4	1 1/2	\$3 00	\$1 00	\$0 75
1	2	4 00	1 50	75
1 1/4	2 1/2	9 50	2 75	1 25
1	3	10 50	4 00	1 50
1 1/4	3	10 50	4 00	1 50

Used to pack in 2-inch tubing where gas pressure is not sufficient to force the oil to the surface.

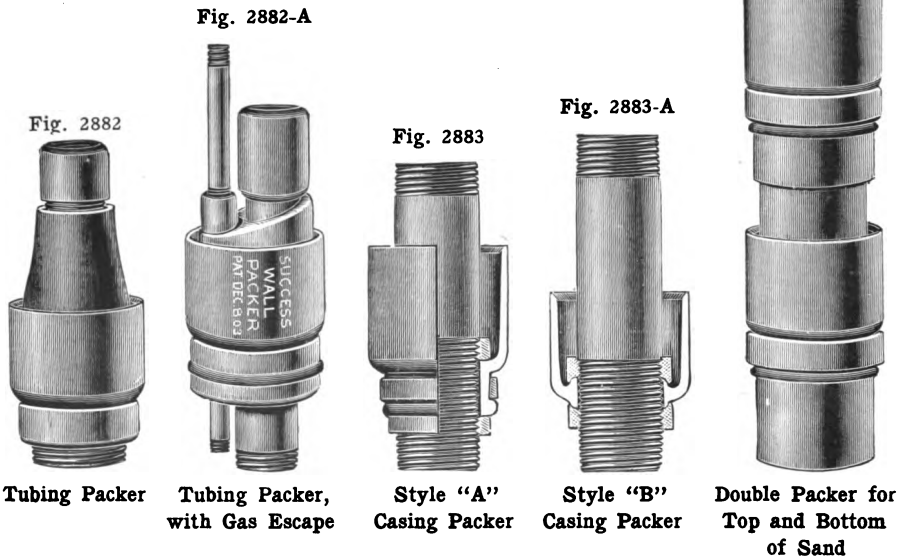
“SUCCESS” WELL PACKERS

WITH RUBBER CUPS

FOR TUBING AND CASING

PATENTED DEC. 8, 1903

Fig. 2884



LIST

Size Tubing or Casing	Size Hole for	Without Gas Escape, each	With Gas Escape, each	Double Packers, each
2" Tubing	4 1/4"	\$8 50	- - -	- - - -
2" "	5"	8 50	- - -	- - - -
2" "	5 3/8"	8 50	\$8 50	- - - -
2" "	6 1/4"	8 50	8 50	- - - -
3" "	5 3/8"	8 50	- - -	- - - -
3" "	6 1/4"	8 50	- - -	- - - -
3 1/4" Casing	5 3/8"	9 50	- - -	- - - -
3 1/4" "	6 1/4"	9 50	- - -	- - - -
4 1/4" "	5 3/8"	9 50	- - -	- - - -
4 1/4" "	6 1/4"	9 50	- - -	- - - -
5 3/8" "	8"	- - -	- - -	\$11 00
6 1/4" "	8"	- - -	- - -	11 00

HOADLEY PACKER

Size of Tubing, inches	Size of hole, inches	WALL PACKER				ANCHOR PACKER				RUBBERS ONLY			
		Length of Rubber				Length of Rubber				Length			
		12	14	16	20	12	14	16	20	10	12	14	16
2	4 or 4 1/4	\$22 00	\$25 00	\$27 00	\$32 00	\$13 00	\$15 00	\$17 00	\$19 00	\$5 00	\$6 00	\$8 00	\$10 00
2	4 1/4 " 4 3/8	23 00	26 00	28 00	33 00	13 00	15 00	17 00	19 00	6 00	7 50	8 50	12 00
2	4 3/8 " 5	25 00	28 00	31 00	35 00	15 00	16 00	18 00	20 00	7 00	8 50	10 50	13 00
2	5 1/4 " 5 1/2	28 00	30 00	32 00	38 00	17 00	19 00	21 00	22 00	9 00	10 00	12 00	14 00
2	6 " 6 1/4	33 00	35 00	39 00	42 50	23 00	25 00	26 00	27 00	10 50	12 00	14 00	20 00
2	6 1/4 " 6 1/2	35 00	37 00	40 00	45 00	24 00	25 00	26 00	28 00	12 00	13 00	14 00	17 00
2 1/2	4 1/4 " 4 1/2	23 00	25 00	29 00	35 00	13 00	15 00	16 50	19 00	8 00	9 00	11 00	13 00
2 1/2	4 1/2 " 5	24 00	26 00	30 00	36 00	15 00	16 00	17 00	19 00	9 00	10 00	12 00	14 00
2 1/2	5 1/4 " 5 1/2	30 00	32 00	35 00	40 00	18 00	19 00	20 00	22 00	10 00	11 00	13 00	15 00
2 1/2	6 " 6 1/4	35 00	37 50	40 00	45 00	23 00	24 00	25 00	27 00	11 00	12 00	14 00	16 00
3 or 3 1/4	5 1/4 " 5 1/2	37 50	40 00	42 50	47 50	23 00	24 00	25 00	26 00	11 00	12 00	13 00	16 00
3 " 3 1/4	6 " 6 1/4	43 00	45 00	48 00	55 00	29 00	30 00	31 00	32 00	12 00	13 00	14 00	17 00
3 " 3 1/4	6 1/4 " 6 1/2	47 00	50 00	52 00	57 50	31 00	32 00	33 00	34 00	14 00	15 00	16 00	19 00
3 1/2	5 1/4 " 5 1/2	42 00	44 50	46 50	52 50	12 00	13 00	14 00	17 00
3 1/2	6 " 6 1/4	45 00	47 00	49 00	55 00	13 00	14 00	15 00	18 00
4 or 4 1/4	5 1/4 " 5 1/2	44 00	46 00	49 00	55 00	31 00	32 00	33 00	34 00	13 00	14 00	15 00	18 00
4 " 4 1/4	6 " 6 1/4	47 00	50 00	52 00	57 50	31 50	32 50	33 50	34 50	13 50	14 50	15 50	18 50
4 " 4 1/4	7 " 7 1/4	59 00	61 50	64 00	70 00	36 00	37 00	38 00	39 00	17 00	18 00	19 00	22 00
4 " 4 1/4	8 " 8 1/4	62 00	65 00	67 00	72 50	38 00	39 00	40 00	41 00	15 00	16 00	17 00	20 00
4	6 1/4 " 6 1/2	52 00	54 50	57 00	62 50	31 00	32 00	33 00	34 00	14 00	15 00	16 00	19 00
5	7 1/4 " 7 1/2	65 00	67 50	70 00	75 00	36 00	37 00	38 00	39 00	16 00	17 00	18 00	21 00
5 1/2	8 " 8 1/4	67 50	70 00	72 50	77 50	38 00	39 00	40 00	41 00	17 00	18 00	19 00	22 00
6 or 6 1/4	7 1/4 " 7 1/2	70 00	72 50	75 00	80 00	52 00	54 00	58 00	60 00	16 50	17 50	18 50	21 50
6 " 6 1/4	8 " 8 1/4	72 50	75 00	77 50	82 50	54 00	58 00	60 00	62 00	17 50	18 50	19 50	22 50
9	12	90 00	95 00	100 00	110 00	20 00	22 00	24 00	30 00

SPETTIGUE PACKER

Fig. 2907



Size of tubing	inches			
	2	3	4	Complete
Complete	\$20 00	25 00	30 00	30 00

BROODER GAS PACKER

Fig 2891 Does not require any pipe below it. Can be anchored at any point desired. To expand the rubber the tubing is turned to the right; to release packer, turn to the left.



REVISED LIST

Size of tubing, inches	Size of hole, inches	Length of rubber, inches	Weight, lbs.	Complete	PARTS	
					Rubber only	Frame only
2	4 $\frac{7}{8}$, 5	12	32	\$23 50	8 00	15 50
2	5 $\frac{1}{8}$	12	40	25 00	9 00	16 00
2	5 $\frac{3}{8}$	15	45	28 00	10 00	18 00
2	6 $\frac{1}{4}$	12	51	27 50	10 50	17 00
2	6 $\frac{1}{2}$	15	57	30 00	11 00	19 00
2	6 $\frac{3}{8}$	15	60	30 00	11 00	19 00
2	7 $\frac{1}{8}$	15	65	40 00	15 00	25 00
3	5 $\frac{3}{8}$	12	60	25 00	9 00	16 00
3	5 $\frac{5}{8}$	15	67	28 00	10 00	18 00
3	6 $\frac{1}{4}$	15	70	30 00	11 00	19 00
3	7 $\frac{1}{8}$	15	88	40 00	15 00	25 00
4	8	15	--	45 00	18 00	27 00
5 $\frac{1}{8}$	8	15	--	45 00	18 00	27 00

For ball bearings on above up to 6 $\frac{3}{8}$ -inch hole, \$5.00 extra.
 For ball bearings above 6 $\frac{3}{8}$ -inch hole, \$6.00 extra.

WELL PACKERS

BOTTOM HOLE PACKER
Fig. 2914



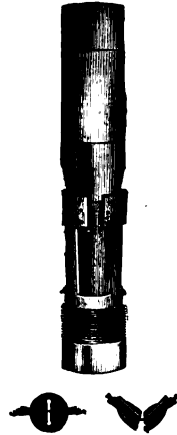
For list and descriptions see page 290.

DISC CAVE PACKER
Fig. 2909



For list and description see page 291.

DISC WALL PACKER
Fig. 2906



**OIL
PACKER**
Fig. 2903

SELF-SUPPORTING WALL PACKER

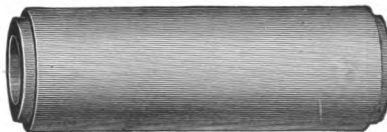


Packs by
weight of
casing

Size of tubing, inches	Size of hole, inches	Weight, lbs.	Complete	Rubbers only
2 or 2½	4, 4¼ or 4½	40 to 42	\$35 00	6 00
3 or 3½	4¾, 4⅞, 5, 5⅓, 5⅝	49 to 54	35 00	8 00
3½, 4¼ or 4½	5½ or 5⅞	43 to 51	35 00	8 00
4¼, 4½ or 4¾	6	50 to 58	40 00	8 00
4¼, 4½ or 4¾	6½ or 6¾	54 to 66	45 00	8 00
4¼, 4½ or 4¾	6½ or 6⅞	57 to 68	50 00	10 00
5 or 5⅓, 5⅝	6½ or 6⅞	57 to 68	50 00	10 00
6	7½, 7⅞ or 8	100 to 113	65 00	10 00
6¼ or 6⅞	8	84	70 00	10 00
7½ or 8¼	8 or 8½	82 to 90	75 00	10 00
8¼ or 10	10	140	100 00	-----
	12	-----	125 00	-----

PACKER RUBBER

Fig. 2916



WELL PACKERS

STANDARD LIST

ADOPTED BY THE PACKER MANUFACTURERS, OCTOBER 10, 1907

BOTTOM HOLE PACKERS

Fig. 2914, page 289

Size of Casing, Inches	Size of Hole, Inches	Length of Rubber, Inches	Price of Rubber	Price, Complete
4½ or 4½	5½	10	\$5 00	\$15 00
4½ or 4½	6 or 6½	10	6 00	18 00
4½	6½ or 6¾	10	6 00	18 00
5½	6¾	10	6 00	18 00
5½	7½ or 7¾	10	9 00	25 00
5½	8 or 8½	10	10 00	28 00
6 or 6½	8 or 8½	10	9 00	25 00
6½	8 or 8½	10	9 00	25 00
6, 6½ or 6¾	8¾	10	15 00	38 00
6½ or 6¾	10	13	18 00	50 00
7¾	9¾	13	18 00	45 00
8 or 8½	10	13	18 00	45 00
9¾	11¾	13	24 00	70 00
10	13	13	27 00	80 00

LARGER PACKERS MADE TO ORDER

These prices are for Packers with shoe on bottom. The shoe is a support for the packer and prevents the shell from collapsing. Used on lower end of a string of casing that cannot be made tight in the ordinary way.

For threads on lower end of 4½" to 6¾" packers, add to list price \$2.00 each.

For threads on lower end of 7¾" to 8½" packers, add to list price \$4.00 each.

For Packers with Rubbers longer than 10" up to and including 6¾" hole, add \$1.00 per inch.

For 7¾" to 8½" inclusive, add \$1.50 per inch.

For Rubbers only longer than 10" up to and including 6¾" hole, add 75 cents per inch.

For 7¾" to 8½" inclusive, add \$1.00 per inch.

DISC CAVE PACKERS

Fig. 2909, page 289

Size of Casing, Inches	Size of Hole, Inches	Price of Packer
3½, 4½, 4¾	4¾, 5¾, 6½	\$20 00
5¾	6¾	22 00
5¾	7¾	28 00
5¾, 6½, 6¾	8 or 8½	32 00

These Packers are used to shut off dry caves, requiring only enough casing to cover the cave. Wells can be drilled deeper or cleaned out through these Packers.

Letting-in Tool, 3½ to 5¾" inclusive, each - - - - - \$3 00

Letting-in Tool, 5¾ to 6¾" inclusive, each - - - - - 5 00

The above lists apply to Bottom Hole Packers and Cave Packers manufactured by

Larkin & Co.

C. M. Heeter, Sons & Co.

Larkin Bros.

Parkersburg Machine Co.

Spang & Co., Ltd.

B. Masseth Estate.

T. W. Phillips Mfg. Co.

Oil Well Supply Co.

WELL PACKERS.

DISC WALL PACKERS.

Fig. 2906, page 289.

Size of Tubing Inches	Size of Hole Inches	Length of Rubber, in.	Price of Rubber	Price of Packer Complete
2, 2½, 3, 3½	4½, 4½, 4¾, 4⅞	10	\$4 00	\$18 00
2, 2½, 3, 3½	5, 5⅞, 5½, 5⅞	10	5 00	18 00
4, 4½	5½, 5⅞	10	5 00	17 00
4½	5½, 5⅞	10	5 00	18 00
2, 2½, 3, 3½	6, 6½, 6⅞	10	6 00	21 00
4, 4½, 4½, 4¾, 5⅞	6, 6½, 6⅞	10	6 00	20 00
2, 2½, 3, 3½, 4, 4½, 4½, 5	7½ or 7⅞	10	9 00	34 00
5⅞	7½ or 7⅞	10	9 00	32 00
2, 2½, 3, 3½, 4, 4½, 4½, 5	8 or 8½	10	10 00	34 00
5⅞	8 or 8½	10	10 00	32 00
6½, 6⅞	8 or 8½	10	9 00	32 00
7⅞	10	13	20 00	60 00
8	10	13	18 00	60 00
10	13	16	30 00	100 00

For Packers with longer Rubbers than 10" up to and including 6⅞" hole, add \$1.00 per inch. For 7⅞" to 8½" inclusive, add \$1.50 per inch.

For Rubbers only longer than 10" up to and including 6⅞" add 75 cents per inch. For 7⅞" to 8½" inclusive, add \$1.00 per inch.

DISC WALL PACKER PARTS.

Size Inches	Size Hole Inches	Collars	Cones	Slips	Springs	Bottom	Pipe	Discs
2, 2½	4, 4½ or 4¾	\$2 00	\$4 00	\$3 00	\$1 25	\$2 00	\$3 50	\$0 25
2, 2½, 3, 3½	4½ or 4⅞	2 00	4 00	3 00	1 50	2 00	3 50	25
2, 2½, 3, 3½	5, 5⅞	2 00	4 00	3 00	1 50	2 00	3 50	25
2, 2½, 3, 3½	5⅞	2 50	4 00	3 00	2 00	2 00	3 50	25
4, 4½	5⅞	2 00	4 00	3 00	2 00	2 00	3 50	25
2, 2½, 3	6, 6½ or 6¾	2 50	4 00	3 50	2 00	2 00	4 00	25
3½, 4, 4½	6, 6½ or 6¾	2 50	4 00	3 50	2 00	2 00	4 00	25
4½	6, 6½ or 6¾	2 50	4 00	3 50	2 00	2 00	4 00	25
2, 2½, 3, 3½	7½ or 7⅞	5 00	6 00	4 50	3 00	3 00	5 00	50
4, 4½, 5, 5⅞	7½ or 7⅞	3 50	6 00	4 50	3 00	3 00	5 00	50
2, 2½, 3, 3½	8 or 8½	5 00	6 00	5 00	3 00	3 00	5 00	50
4, 4½, 5, 5⅞	8 or 8½	4 00	6 00	5 00	3 00	3 00	5 00	50
5⅞	6⅞	2 50	4 00	3 50	2 00	2 50	4 00	25
6, 6½	8 or 8½	4 00	6 00	6 00	3 00	3 00	6 00	50
6⅞	8 or 8½	4 00	6 00	6 00	3 00	3 00	6 00	50
7⅞	10	8 50	12 00	8 50	5 50	5 00	10 00	1 00
8	10	7 00	11 00	8 00	5 00	5 00	10 00	1 00

The above lists apply to Disc Wall Packers and Parts manufactured by

Larkin & Co.

Larkin Bros.

Spang & Co., Ltd.

T. W. Phillips Mfg. Co.

C. M. Heeter, Sons & Co.

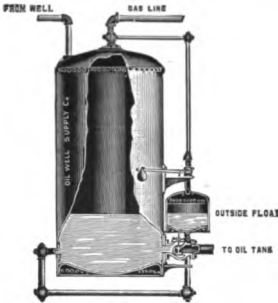
Parkersburg Machine Co.

B. Masseth Estate.

Oil Well Supply Co.

GAS TANKS

THE O. W. S. CO. AUTOMATIC HIGH PRESSURE—Fig. 3183



Every tank tested to 200 lbs. pressure. This tank is positive in its action and can be cleaned without disconnecting from lead and flow lines. All working parts on outside and easy of access for removing mud or other obstructions from valves.

Size - - - - inches	36 x 72	48 x 84
Thickness of shell, inches	$\frac{5}{16}$	$\frac{3}{8}$
Weight - - - - lbs.	1,520	1,920
Complete - - - -	\$120 00	150 00

WILBUR'S AUTOMATIC LOW PRESSURE—Fig. 3185



Weight, 155 lbs.

Capacity, 3 barrels

Fig. 3185, with 2-inch connections - \$25 00
 Fig. 3185, with 2½-inch connections - 27 50

WASHINGTON AUTOMATIC

Size - inches	26 x 48	36 x 66	36 x 72	48 x 84
With valve and shut-off -	\$32 00	58 00	65 00	120 00

OIL STORAGE AND TRANSPORTATION

PORTABLE STEEL STORAGE TANK

CAPACITY	SIZE	WEIGHT	PRICE
70 barrels	8 ft. x 8 ft.	2,750 lbs.	\$152 00

These tanks are built of the best open hearth steel, $\frac{3}{8}$ inch thick. Bottoms and tops are flanged. They are equipped with a 16-inch nozzle on top, a 16-inch man-hole on the side, near bottom, a 2-inch flange on side, near bottom, for attaching pipe line, a 1-inch tap in bottom, close to the edge, for drawing off water. NOTE: This is the largest tank that can be conveniently handled in transportation, either by rail or wagon road. Four of these tanks can be loaded on an ordinary open freight car. The actual weight will closely approximate 12,000 pounds, or the minimum weight for this class, to which car lot rates may be applied.

Fig. 3018



OIL THIEF

Fig. 3018, 12 inch complete with leather case	- - - -	\$45 00
12 " " " less " " " " " "	- - - -	35 00
24 " " " " " " " " " "	- - - -	48 00

Fig. 3038



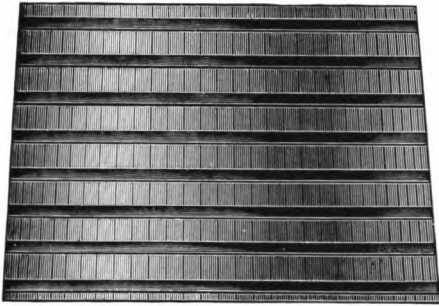
WATSON PATENT BARREL FILLER

Fig. 3038

Weight - - - - -	- - - - -	7.5 lbs.
Price - - - - -	- - - - -	\$25 00

Front view

OIL STORAGE AND TRANSPORTATION



WOODEN TANK

Fig. 3189

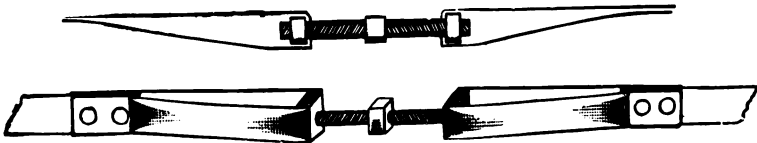
Made to order. Prices furnished on application.

42 gallons equal one barrel, standard oil measurement.

DIMENSIONS AND WEIGHTS

Diameter, feet	Length of staves, feet	Number of hoops	Capacity, gallons	Shipping weight, lbs.	Diameter, feet	Length of staves, feet	Number of hoops	Capacity, gallons	Shipping weight, lbs.
3	3	3	158	220	12	12	12	9,658	3,091
4	4	4	321	361	13	6	6	5,378	2,138
5	4	4	587	505	13	8	8	7,363	2,556
6	4	4	720	586	13	12	12	11,333	3,481
6	6	5	1,145	776	14	8	8	8,540	2,765
7	4	4	983	694	14	12	12	13,146	3,796
7	6	5	1,559	921	14	14	13	15,449	4,280
8	4	4	1,294	840	15	6	5	7,160	2,530
8	6	5	2,031	1,096	15	8	8	9,804	3,093
8	8	7	2,781	1,372	15	12	12	15,090	4,130
9	4	4	1,623	971	15	16	15	19,070	4,943
9	6	5	2,577	1,260	16	6	5	8,147	2,686
9	8	8	3,529	1,553	16	8	8	11,155	3,370
10	4	4	2,006	1,124	16	12	12	17,170	4,529
10	6	5	3,182	1,454	16	14	13	20,179	4,080
10	8	8	4,357	1,784	16	16	16	23,187	5,678
11	4	4	2,428	1,307	18	8	8	14,118	4,091
11	6	5	3,850	1,679	18	12	12	21,730	5,370
11	8	8	5,272	2,079	18	16	16	29,184	6,750
12	4	4	2,891	1,414	20	14	14	31,334	6,850
12	6	5	4,582	1,843	20	16	16	36,035	7,734
12	8	8	6,274	2,280	24	16	16	51,889	10,400
11	11	10	7,405	2,632	--	--	--	--	----

TANK HOOP CONNECTION—WARE'S PATENT—Fig. 3197



To tighten the hoops of wooden tanks

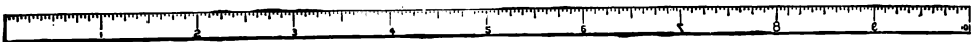
Complete - - - - \$1 00

Bolt only - - - - \$0 50

Straps only, per pair \$0 50

GAUGE ROD—Fig. 3199

For measuring oil in tank



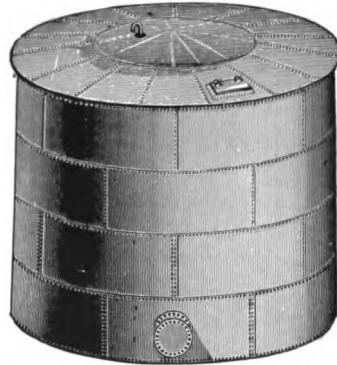
Per foot - - - -

\$0 20

OIL STORAGE AND TRANSPORTATION

STEEL STORAGE TANK

Fig. 3191



SPECIFICATIONS OF STEEL TANKS

Ranging from 150 barrels to 35,000 barrels capacity, to hold either crude or refined petroleum. If tanks are required for water or liquids heavier than petroleum, heavier iron should be used.

SPECIFICATIONS OF OIL STORAGE TANKS

Capacity (barrels of 42 gallons each), about	150	200	250	300
Diameter - - - - - feet	9	14	14	14
Height - - - - - feet	14	8	10	12
Number of rings in shell - - - - -	3	2	2	3
Thickness of first ring (B. W. G.) - - -	No. 7	No. 7	No. 7	No. 7
Thickness of second ring - - - - -	No. 8	No. 8	No. 8	No. 8
Thickness of third ring - - - - -	No. 8	-----	-----	No. 8
Thickness of bottom - - - - -	No. 8	No. 8	No. 8	No. 8
Size of bottom angle - - - - - inches	2 x 2 x $\frac{1}{4}$	2 x 2 x $\frac{1}{4}$	2 x 2 x $\frac{1}{4}$	2 x 2 x $\frac{1}{4}$
Size of top angle - - - - - inches	2 x 2 x $\frac{1}{4}$	2 x 2 x $\frac{1}{4}$	2 x 2 x $\frac{1}{4}$	2 x 2 x $\frac{1}{4}$
Thickness of sheets for tight riveted roof -	No. 12	No. 12	No. 12	No. 12

Capacity (barrels of 42 gallons each), about	350	400	500	-----
Diameter - - - - - feet	14	18	18	-----
Height - - - - - feet	14	9 $\frac{1}{2}$	12	-----
Number of rings in shell - - - - -	3	2	3	-----
Thickness of first ring (B. W. G.) - - -	No. 7	No. 7	No. 6	-----
Thickness of second ring - - - - -	No. 8	No. 8	No. 7	-----
Thickness of third ring - - - - -	No. 8	-----	No. 8	-----
Thickness of bottom - - - - -	No. 7	No. 7	No. 7	-----
Size of bottom angle - - - - - inches	2 x 2 x $\frac{1}{4}$	2 $\frac{1}{2}$ x 2 $\frac{1}{2}$ x $\frac{5}{16}$	2 $\frac{1}{2}$ x 2 $\frac{1}{2}$ x $\frac{5}{16}$	-----
Size of top angle - - - - - inches	2 x 2 x $\frac{1}{4}$	2 x 2 x $\frac{1}{4}$	2 x 2 x $\frac{1}{4}$	-----
Thickness of sheets for tight riveted roof -	No. 12	No. 12	No. 12	-----

Capacity (barrels of 42 gallons each) - - about	1,000	2,000	3,000	4,000	5,000	10,000
Diameter - - - - - feet	30	30	30	35	43	54
Height - - - - - feet	8	16	24	24	20	25
Number of rings in shell - - - - -	2	4	5	5	4	6
Thickness of first ring (B. W. G.) - - -	No. 7	No. 5	No. 3	No. 3	No. 3	No. 3
Thickness of second ring - - - - -	No. 8	No. 6	No. 4	No. 4	No. 4	No. 3
Thickness of third ring - - - - -	-----	No. 7	No. 5	No. 5	No. 5	No. 4
Thickness of fourth ring - - - - -	-----	No. 8	No. 6	No. 6	No. 6	No. 5

OIL STORAGE AND TRANSPORTATION

SPECIFICATIONS OF STEEL TANKS—Continued

	15,000	20,000	25,000	30,000	35,000	No. 6 No. 7
Thickness of 5th ring	-----	-----	-----	-----	-----	-----
Thickness of 6th ring	-----	-----	-----	-----	-----	-----
Thickness of 7th ring	-----	-----	-----	-----	-----	-----
Thickness of bottom plates	No. 7	No. 7	No. 7	No. 7	No. 7	No. 7
Thickness of sketch plates	No. 7	No. 7	No. 7	No. 7	No. 7	No. 7
Side of bottom angle	2½ x 2½ x 1½	2½ x 2½ x 1½	2½ x 2½ x 1½	2½ x 2½ x 1½	2½ x 2½ x 1½	2½ x 2½ x 1½
Size of top angle	2 x 2 x ½	2 x 2 x ½	2 x 2 x ½	2 x 2 x ½	2 x 2 x ½	2 x 2 x ½
Thickness of sheets for light nailed roof	No. 20	No. 20	No. 20	No. 20	No. 20	No. 20
Thickness of sheets for tight riveted roof	No. 12	No. 12	No. 12	No. 12	No. 12	No. 12
Capacity, (barrels of 42 gallons each)	about	about	about	about	about	about
Diameter	66	78	86	86	92	-----
Height	25	25	25	30	30	-----
No. of rings in shell	6	6	6	7	7	-----
Thickness of 1st ring (B. W. G.)	No. 3	No. 3	No. 1	No. 0	No. 00	-----
Thickness of 2d ring	No. 3	No. 3	No. 2	No. 1	No. 0	-----
Thickness of 3d ring	No. 4	No. 4	No. 3	No. 2	No. 1	-----
Thickness of 4th ring	No. 5	No. 4	No. 4	No. 3	No. 2	-----
Thickness of 5th ring	No. 6	No. 5	No. 5	No. 4	No. 3	-----
Thickness of 6th ring	No. 7	No. 7	No. 6	No. 5	No. 4	-----
Thickness of 7th ring	-----	-----	-----	No. 6	No. 6	-----
Thickness of bottom plates	No. 6	No. 6	No. 6	No. 6	No. 6	-----
Thickness of sketch plates	No. 6	No. 6	No. 6	No. 6	No. 5	-----
Size of bottom angle	3 x 3 x ½	3 x 3 x ½	3 x 3 x ½	4 x 4 x ½	4 x 4 x ½	-----
Size of top angle	2 x 2 x ½	2 x 2 x ½	2 x 2 x ½	2 x 2 x ½	2 x 2 x ½	-----
Thickness of sheets for light nailed roof	No. 20	No. 20	No. 20	No. 20	No. 20	-----
Thickness of sheets for tight riveted roof	No. 12	No. 12	No. 12	No. 12	No. 12	-----

Tanks are provided with a man-hole on the first ring, also an outlet flange, and tanks with roofs are provided with an additional man-hole on roof.

The above are "standard" specifications of steel tanks for storage purposes.

In rating the capacity of tanks, an allowance is made for the "deadwood" or timbers supporting the roof.

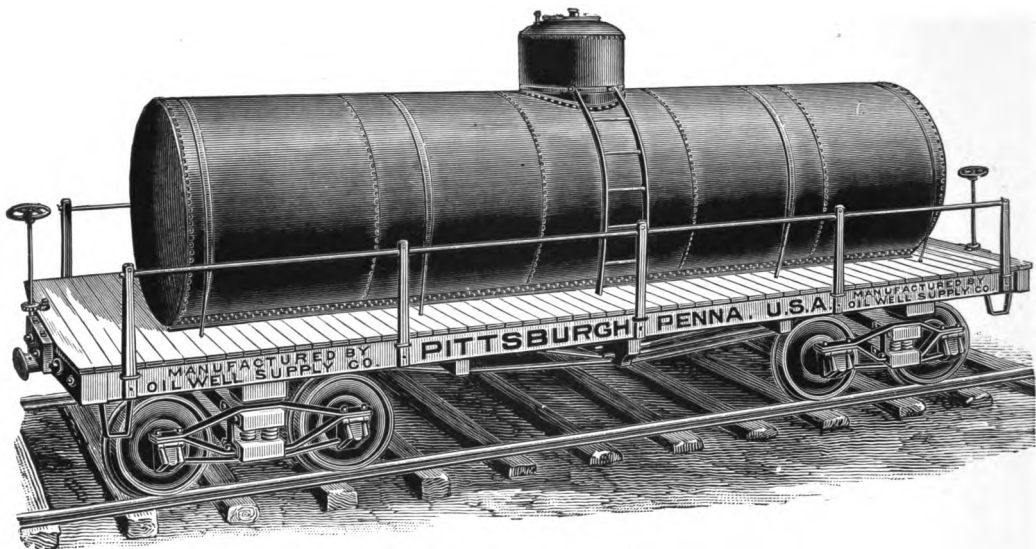
We furnish plans, specifications and estimates on iron or steel tanks of any size or style, for any purpose.

Any information in regard to this class of work will be cheerfully furnished. Prices on application.

OIL STORAGE AND TRANSPORTATION

TANK CAR

Fig. 3195



We furnish tank cars in any size with steel tanks from 4,000 to 6,600 gallons, mounted on trucks of 40,000 and 60,000 pounds carrying capacity, master car builders' standard, with air brakes. Prices furnished on specification.

STEEL SHIPPING DRUM

PLAIN—ASBESTOS PAINTED OUTSIDE

Fig. 3196



With heavy hoops for rolling

Capacity, gallons	DIMENSIONS OVER ALL		Weight, pounds	Price
	Diam. inches	Height, inches		
5½	11½	17½	17.7	\$2 50
10½	14	20¾	21	3 25
15½	15½	22¾	30	4 25
20½	17½	26¼	34.5	5 25
25½	18¾	28¾	41.5	6 25
30½	18¾	29¾	36	7 25

GALVANIZED—INSIDE AND OUT

5½	11½	17½	19	3 25
10½	14	20¾	27	4 25
15½	15½	22¾	34	5 50
20½	17½	26¼	39.5	7 00
25½	18¾	28¾	48.5	8 50
30½	18¾	29¾	36	9 50

Fig. 5421

BOTTLES FOR SAMPLES OF OIL

With mailing case



Capacity	ounces	1	2	4	8
Bottles only	per dozen	\$0 60	60	75	1 10
Mailing cases only	per dozen	1 75	2 10	2 80	----
Corks	per gross	----	----	----	1 65

MANUFACTURERS' STANDARD LIST OF MACHINE BOLTS

With square heads and square nuts, finished points. Adopted September 20, 1899, to take effect

SQUARE NUT
Fig. 5546

October 1, 1899.

HEXAGON NUT
Fig. 5544



Price per hundred

EE

Length in inches	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$ & $\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$
$\frac{3}{4}$ to $1\frac{1}{2}$	\$1 70	2 00	2 40	2 80	3 60	5 20	7 20	10 50	15 10	22 50	30 00
2	1 78	2 12	2 56	3 00	3 86	5 58	7 70	11 20	16 00	23 70	31 50
$2\frac{1}{2}$	1 86	2 24	2 72	3 20	4 12	5 96	8 20	11 90	16 90	24 90	33 00
3	1 94	2 36	2 88	3 40	4 38	6 34	8 70	12 60	17 80	26 10	34 50
$3\frac{1}{2}$	2 02	2 48	3 04	3 60	4 64	6 72	9 20	13 30	18 70	27 30	36 00
4	2 10	2 60	3 20	3 80	4 90	7 10	9 70	14 00	19 60	28 50	37 50
$4\frac{1}{2}$	2 18	2 72	3 36	4 00	5 16	7 48	10 20	14 70	20 50	29 70	39 00
5	2 26	2 84	3 52	4 20	5 42	7 86	10 70	15 40	21 40	30 90	40 50
$5\frac{1}{2}$	2 34	2 96	3 68	4 40	5 68	8 24	11 20	16 10	22 30	32 10	42 00
6	2 42	3 08	3 84	4 60	5 94	8 62	11 70	16 80	23 20	33 30	43 50
$6\frac{1}{2}$	2 50	3 20	4 00	4 80	6 20	9 00	12 20	17 50	24 10	34 50	45 00
7	2 58	3 32	4 16	5 00	6 46	9 38	12 70	18 20	25 00	35 70	46 50
$7\frac{1}{2}$	2 66	3 44	4 32	5 20	6 72	9 76	13 20	18 90	25 50	36 90	48 00
8	2 74	3 56	4 48	5 40	6 98	10 14	13 70	19 60	26 80	38 10	49 50
9	2 90	3 80	4 80	5 80	7 50	10 90	14 70	21 00	28 60	40 50	52 50
10	3 06	4 04	5 12	6 20	8 02	11 66	15 70	22 40	30 40	42 90	55 50
11	3 22	4 28	5 44	6 60	8 54	12 42	16 70	23 80	32 20	45 30	58 50
12	3 38	4 52	5 76	7 00	9 06	13 18	17 70	25 20	34 00	47 70	61 50
13	3 54	4 76	6 08	7 40	9 58	13 94	18 70	26 60	35 80	50 10	64 50
14	3 70	5 00	6 40	7 80	10 10	14 70	19 70	28 00	37 60	52 50	67 50
15	3 86	5 24	6 72	8 20	10 62	15 46	20 70	29 40	39 40	54 90	70 50
16	4 02	5 48	7 04	8 60	11 14	16 22	21 70	30 80	41 20	57 30	73 50
17	4 18	5 72	7 36	9 00	11 66	16 98	22 70	32 20	43 00	59 70	76 50
18	4 34	5 96	7 68	9 40	12 18	17 74	23 70	33 60	44 80	62 10	79 50
19	4 50	6 20	8 00	9 80	12 70	18 50	24 70	35 00	46 60	64 50	82 50
20	4 66	6 44	8 32	10 20	13 22	19 26	25 70	36 40	48 40	66 90	85 50
21	-----	-----	-----	-----	-----	-----	26 70	37 80	50 20	69 30	88 50
22	-----	-----	-----	-----	-----	-----	27 70	39 20	52 00	71 70	91 50
23	-----	-----	-----	-----	-----	-----	28 70	40 60	53 80	74 10	94 50
24	-----	-----	EE	-----	-----	-----	29 70	42 00	55 60	76 50	97 50
25	-----	-----	-----	-----	-----	-----	30 70	43 40	57 40	78 90	100 50
26	-----	-----	-----	-----	-----	-----	31 70	44 80	59 20	81 30	103 50
27	-----	-----	-----	-----	-----	-----	32 70	46 20	61 00	83 70	106 50
28	-----	-----	-----	-----	-----	-----	33 70	47 60	62 80	86 10	109 50
29	-----	-----	-----	-----	-----	-----	34 70	49 00	64 60	88 50	112 50
30	-----	-----	-----	-----	-----	-----	35 70	50 40	66 40	90 90	115 50

The following extras are to be understood as a part of this list: Bolts with hexagon heads or hexagon nuts, 10 per cent extra. If both hexagon heads and hexagon nuts, 20 per cent extra. Joint bolts with oblong nuts 10 per cent, bolts with tee heads, askew heads and eccentric heads, 20 per cent extra. Key bolts, 20 per cent extra. Bolts with cotter holes, 25 per cent extra. Special bolts with irregular threads and unusual dimensions of heads or nuts will be charged extra at the discretion of the manufacturer. For weights, see page 298.

EYE BOLTS—Not illustrated

Diameter - - - - inches	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$
12 inches long - - - -	\$1 20	1 25	1 30	1 35	1 45	1 65
14 inches long - - - -	1 25	1 30	1 35	1 40	1 55	1 75
16 inches long - - - -	1 30	1 35	1 40	1 45	1 65	1 85
18 inches long - - - -	1 35	1 40	1 45	1 50	1 75	2 00

AVERAGE WEIGHT OF MACHINE BOLTS, WITH SQUARE NUTS, POUNDS PER 100

Length, inches	DIAMETER, INCHES									
	$\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	1
1½	3.9	6.2	9.7	14.7	20.4	26	37	58	---	---
2	4.6	7.2	11.3	16.5	22.4	29	40	63	98	145
2½	5.4	8.2	13	18.5	25	32	44	69	106	153
3	6.2	9.3	14.5	20.5	28	35	48	75	114	163
3½	6.9	10.4	16	22.6	31	39	53	81	122	174
4	7.6	11.5	17.7	25	33.5	42	58	88	130	185
4½	8.3	12.6	19.2	27	36	45	61	94	138	196
5	9	13.7	21	29	39	49	65	100	147	207
5½	9.7	14.8	22.2	31	42	52	69	106	155	218
6	10.4	16	23.7	33	45	55	73	112	163	229
6½	11	17	25	35	47	59	78	118	172	240
7	11.8	18	27	37	50	62	82	124	180	251
7½	12.5	19	28	39	53	65	86	131	187	262
8	13.2	20.3	30	42	56	69	90	137	195	273
9	---	---	33	46	62	75	98	149	212	295
10	---	---	37	50	67	82	106	161	229	317
11	---	---	40	54	73	89	115	173	246	339
12	---	---	43.5	58	78	96	123	184	263	361
13	---	---	---	---	84	102	131	197	280	383
14	---	---	---	---	89	109	140	209	297	405
15	---	---	---	---	95	116	148	221	314	427
16	---	---	---	---	100	123	157	233	331	449
17	---	---	---	---	106	130	165	245	348	471
18	---	---	---	---	111*	137	174	258	365	493
19	---	---	---	---	117	144	182	270	382	515
20	---	---	---	---	122	151	191	282	399	537
21	---	---	---	---	---	---	198	294	416	559
22	---	---	---	---	---	---	206	306	437	581
23	---	---	---	---	---	---	215	318	454	603
24	---	---	---	---	---	---	224	330	470	625

AVERAGE WEIGHT OF COACH OR LAG SCREWS, POUNDS PER 100

Length, inches	DIAMETER, INCHES								
	$\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	1
1½	4.2	6.5	9.2	13	---	---	---	---	---
1¾	4.7	7.1	10	13.8	---	---	---	---	---
2	5.2	7.7	10.9	14.9	23	24.8	---	---	---
2¼	5.7	8.4	11.8	16	24.5	27.3	---	---	---
2½	6.2	9.2	12.7	17.4	26	29	43	---	---
3	7.2	10.6	14.6	19	29.2	33	48	75	---
3½	8.2	12	16.6	21.5	32.5	36.9	54	79	90
4	9.2	13.5	18.8	24	36	41	60	82	99
4½	10.2	15	20.7	26.5	39	45	66	86	108
5	11.3	16.5	22.8	29	43	49	72	90	118
5½	12.4	18	25	31.5	46	53	78	98	128
6	13.5	19.5	27	34	50	57	84	106	138
7	---	---	31	39	56	65	96	123	158
8	---	---	35	44	63	73	108	139	178
9	---	---	---	49	70	81	120	156	198
10	---	---	---	54	77	89	131	172	219
11	---	---	---	---	83	97	143	189	240
12	---	---	---	---	91	105	155	205	261

CARRIAGE BOLTS

MANUFACTURERS' LIST

Fig. 5552



PRICE PER HUNDRED

Adopted January 22, 1902, to take effect February 1, 1902.

Length	$\frac{1}{8}$	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$
1 $\frac{1}{2}$	\$1 00	1 20	1 60	2 20	----	----	----
1 $\frac{3}{4}$	1 04	1 25	1 68	2 29	----	----	----
2	1 08	1 30	1 76	2 38	----	----	----
2 $\frac{1}{4}$	1 12	1 35	1 84	2 47	----	----	----
2 $\frac{1}{2}$	1 16	1 40	1 92	2 56	3 00	5 20	7 20
2 $\frac{3}{4}$	1 20	1 45	2 00	2 65	3 11	5 37	7 43
3	1 24	1 50	2 08	2 74	3 22	5 54	7 66
3 $\frac{1}{4}$	1 28	1 55	2 16	2 83	3 33	5 71	7 89
3 $\frac{1}{2}$	1 32	1 60	2 24	2 92	3 44	5 88	8 12
3 $\frac{3}{4}$	1 36	1 65	2 32	3 01	3 55	6 05	8 35
4	1 40	1 70	2 40	3 10	3 66	6 22	8 58
4 $\frac{1}{4}$	1 44	1 75	2 48	3 19	3 77	6 39	8 81
4 $\frac{1}{2}$	1 48	1 80	2 56	3 28	3 88	6 56	9 04
4 $\frac{3}{4}$	1 52	1 85	2 64	3 37	3 99	6 73	9 27
5	1 56	1 90	2 72	3 46	4 10	6 90	9 50
5 $\frac{1}{2}$	1 64	2 00	2 88	3 64	4 32	7 24	9 96
6	1 72	2 10	3 04	3 82	4 54	7 58	10 42
6 $\frac{1}{2}$	1 80	2 20	3 20	4 00	4 76	7 92	10 88
7	1 88	2 30	3 36	4 18	4 98	8 26	11 34
7 $\frac{1}{2}$	1 96	2 40	3 52	4 36	5 20	8 60	11 80
8	2 04	2 50	3 68	4 54	5 42	8 94	12 26
8 $\frac{1}{2}$	2 12	2 60	3 84	4 72	5 64	9 28	12 72
9	2 20	2 70	4 00	4 90	5 86	9 62	13 18
9 $\frac{1}{2}$	2 28	2 80	4 16	5 08	6 08	9 96	13 64
10	2 36	2 90	4 32	5 26	6 30	10 30	14 10
11	2 52	3 10	4 64	5 62	6 74	10 98	15 02
12	2 68	3 30	4 96	5 98	7 18	11 66	15 94
13	2 84	3 50	5 28	6 34	7 62	12 34	16 86
14	3 00	3 70	5 60	6 70	8 06	13 02	17 78
15	3 16	3 90	5 92	7 06	8 50	13 70	18 70
16	3 32	4 10	6 24	7 42	8 94	14 38	19 62
17	3 48	4 30	6 56	7 78	9 38	15 06	20 54
18	3 64	4 50	6 88	8 14	9 82	15 74	21 46
19	3 80	4 70	7 20	8 50	10 26	16 42	22 38
20	3 96	4 90	7 52	8 86	10 70	17 10	23 30

BOLT ENDS

With square nuts

Size of iron, inches	Length, inches	Price, per lb.	Size of iron, inches	Length, inches	Price, per lb.
--	--	\$ --	1 1/4	14	\$0 11
1/4	6	25	1 3/8	15	11
5/16	6	20	1 1/2	16	11
3/8	7	18	1 5/8	17	12
7/8	7	16	1 7/8	18	12
1 1/8 and 1 3/8	8	14	1 3/4	19	12
5/8	9	12	2	20	12
3/4	10	10	2 1/4	22	14
7/8	11	10	2 1/2	24	14
1	12	10	--	--	--
1 1/8	13	10	--	--	--

DOUBLE END BOLTS

Same list as machine bolts

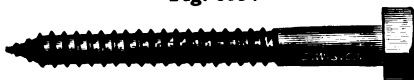
Fig. 5548



COACH OR LAG SCREWS

MANUFACTURERS' LIST

Fig. 5554



With square heads. Adopted Sept. 20, '99, to take effect Oct. 1, '99

PRICE PER HUNDRED

Length in inches	1 5/8	3/8	7/8	1/2	1 3/8 and 5/8	3/4	7/8	1
1 1/2	\$2 25	2 70	3 15	3 75	----	----	----	----
2	2 45	2 96	3 47	4 11	5 00	----	----	----
2 1/2	2 65	3 22	3 79	4 47	5 50	7 90	----	----
3	2 85	3 48	4 11	4 83	6 00	8 60	12 50	----
3 1/2	3 05	3 74	4 43	5 19	6 50	9 30	13 50	18 20
4	3 25	4 00	4 75	5 55	7 00	10 00	14 50	19 50
4 1/2	3 45	4 26	5 07	5 91	7 50	10 70	15 50	20 80
5	3 65	4 52	5 39	6 27	8 00	11 40	16 50	22 10
5 1/2	3 85	4 78	5 71	6 63	8 50	12 10	17 50	23 40
6	4 05	5 04	6 03	6 99	9 00	12 80	18 50	24 70
6 1/2	----	----	6 35	7 35	9 50	13 50	19 50	26 00
7	----	----	6 67	7 71	10 00	14 20	20 50	27 30
7 1/2	----	----	6 99	8 07	10 50	14 90	21 50	28 60
8	----	----	7 31	8 43	11 00	15 60	22 50	29 90
9	----	----	7 95	9 15	12 00	17 00	24 50	32 50
10	----	----	----	9 87	13 00	18 40	26 50	35 10
11	----	----	----	10 59	14 00	19 80	28 50	37 70
12	----	----	----	11 31	15 00	21 20	30 50	40 30

Average weights per 100. page 298

NUTS, SQUARE AND HEXAGON

UNITED STATES GOVERNMENT STANDARD SIZE

U. S. STANDARD SIZES			Hot pressed, Square, price per pound		Hot pressed, Hexagon, price per pound		Cold punched, chamfered and trimmed, price per pound		Cold punched, chamfered and trimmed, price per pound		
Size of Square	Thick	Hole	Size of Bolt	Blank	Tapped	Blank	Tapped	Blank	Tapped	Blank	Tapped
				SQUARE		HEXAGON					
1/2	1/4	3/8	1/2	\$0 13	15	20	22.5	20	22	27	29.5
3/8	5/16	1/2	5/8	12	13.5	18	20	18	19.5	24	26
1/2	3/8	5/8	3/4	10.5	11.6	14	15.6	14.5	15.6	18.5	20.1
5/8	1/2	3/4	1	10	10.9	13	14.3	14	14.9	18	19.3
3/4	3/4	3/4	1 1/4	9	9.7	11.2	12.2	11.3	12	14	15
7/8	7/8	7/8	1 1/2	9	9.6	11.2	12.1	11.3	11.9	14	14.9
1	1	1	1 3/4	8.7	9.2	10.5	11.2	10	10.5	12.5	13.2
1 1/8	1 1/8	1 1/8	2	8.5	8.9	10	10.6	9.7	10.1	11.4	12
1 1/4	1 1/4	1 1/4	2 1/4	8.4	8.8	9.9	10.5	9.6	10	11.1	11.7
1 3/8	1 3/8	1 3/8	2 3/4	8.4	8.8	9.9	10.5	9.6	10	11.1	11.7
1 1/2	1 1/2	1 1/2	3	8.4	8.8	9.9	10.5	9.6	10	11.1	11.7
1 5/8	1 5/8	1 5/8	3 1/4	8.4	8.8	9.9	10.5	9.6	10	11.1	11.7
2	2	2	3 1/2	8.4	8.8	9.9	10.5	10.1	10.5	11.5	12.1
2 1/8	2 1/8	2 1/8	4	8.5	9	10	10.7	10.3	10.8	12.0	12.7
2 1/4	2 1/4	2 1/4	4 1/4	8.8	9.4	10.3	11.1	10.7	11.3	12.6	13.4
2 3/8	2 3/8	2 3/8	4 3/4	9	9.7	10.5	11.4	11.1	11.8	13.2	14.1
2 1/2	2 1/2	2 1/2	5	9.3	10	10.8	11.7	11.5	12.2	14	14.9
2 5/8	2 5/8	2 5/8	5 1/4	9.5	10.3	11.0	12	12	12.8	14.5	15.5
3	3	3	5 3/4	9.7	10.6	11.2	12.3	12	12.9	14.5	15.6
3 1/8	3 1/8	3 1/8	6	10	11	11.7	12.9	12.5	13.5	15	16.2
3 1/4	3 1/4	3 1/4	6 1/4	10	11.1	11.7	13	12.5	13.6	15	16.3

For less than keg lots (200 lbs.) of a size, add 20 cents per cwt. for 100 lbs. or over.
 50 " " " " " " less than 100 lbs.

SQUARE NUTS—HOT PRESSED

MANUFACTURERS' LIST

Fig. 5558



Amended January 17, 1899, to take effect February 1, 1899.

Revised January 1, 1906.

Short Diameter	Thickness	Hole	Size of bolt	PRICE PER 100 LBS.		WEIGHT, PER 1,000
				Blank	Tapped	Blank, lbs.
1/2	1/4	7/32	1/4	\$13 00	15 00	13 1/2
5/8	1/8	9/32	5/16	11 50	13 00	25
3/4	3/8	1 1/32	3/8	10 00	11 10	46 1/2
7/8	7/8	3/4	7/8	9 20	10 10	75
1	1/2	7/8	1	8 70	9 40	111 1/2
1 1/8	9/16	1	1 1/8	8 60	9 20	146 1/2
1 1/4	5/8	1 1/8	5/8	8 50	9 00	218
1 1/2	3/4	1 1/2	3/4	8 40	8 80	397
1 3/4	7/8	1 3/8	7/8	8 30	8 70	609
2	1	1 7/8	1	8 30	8 70	984
2 1/4	1 1/8	1 3/4	1 1/8	8 30	8 70	952
2 1/2	1 1/4	1 9/16	1 1/4	8 30	8 70	1,886
2 3/4	1 3/8	1 5/8	1 3/8	8 50	9 00	2,439
3	1 1/2	1 5/8	1 1/2	8 70	9 30	3,226
3 1/4	1 5/8	1 7/8	1 5/8	8 90	9 60	4,166
3 1/2	1 3/4	1 7/8	1 3/4	9 20	9 90	4,762
3 3/4	1 7/8	1 7/8	1 7/8	9 40	10 20	5,882
4	2	1 7/8	2	9 60	10 50	7,697
4	2 1/8	1 7/8	2 1/8	9 70	10 70	-----
4 1/4	2 1/4	2	2 1/4	9 90	11 00	-----
4 1/2	2 3/8	2 1/4	2 3/8	10 10	11 30	-----
4 3/4	2 1/2	2 1/2	2 1/2	10 30	11 60	-----
4 3/4	2 3/4	2 7/8	2 3/4	10 80	12 20	-----
5	3	2 1 1/8	3	11 30	12 80	-----
5 1/2	3 1/4	2 1 1/8	3 1/4	12 00	13 60	-----
6	3 1/2	3 1/8	3 1/2	13 00	14 70	-----

For less than keg lots (200 lbs.) of a size, add—

20 cents per cwt. for 100 lbs. or over.

50 cents per cwt. for less than 100 lbs.

In ordering nuts other than U. S. Standard sizes, always give short diameter, thickness and size of hole wanted.

Fig. 5559



HEXAGON NUTS—HOT PRESSED

MANUFACTURER'S LIST

Amended January 17, 1899, to take effect February 1, 1899

Revised January 1, 1906.

Short Diameter	Thickness	Hole	Size of bolt	PRICE PER 100 LBS.		WT. PER 1,000 Blank, lbs.
				Blank	Tapped	
1/2	3/4	7/8	1/4	\$20 00	22 50	11
5/8	1 1/4	1 1/8	5/16	16 00	18 00	21
3/4	1 1/8	1 1/8	3/8	13 00	14 60	38
7/8	1 7/8	1 5/8	7/8	11 40	12 70	62 1/2
1	1 1/2	1 7/8	1 1/2	10 50	11 50	93
1 1/8	1 9/8	1 7/8	1 5/8	10 40	11 30	122
1 1/4	1 5/8	1 9/8	1 5/8	10 10	10 80	182
1 3/8	1 7/8	1 1 1/8	1 7/8	9 90	10 50	259 1/2
1 3/4	1	1 1 1/8	1 3/4	9 80	10 40	423 1/2
2	1 1/4	1 1 1/2	1 1/2	9 80	10 50	532
2 1/4	1 3/4	1 1 3/4	1 3/4	9 80	10 50	885
2 1/2	1 1/2	1 3/4	1 3/8	9 80	10 40	1,250
2 3/4	1 3/8	1 3/4	1 1/2	10 00	10 70	1,818
3	1 3/8	1 3/4	1 1/2	10 20	11 00	2,381
3 1/4	1 7/8	1 3/4	1 3/4	10 40	11 30	3,030
3 1/2	2	1 3/4	1 3/4	10 70	11 60	3,846
3 3/4	2	1 3/4	1 3/4	10 90	11 90	4,545
4	2 1/8	2	2	11 10	12 20	-----
4 1/4	2 1/8	2	2 1/8	11 40	12 60	-----
4 1/2	2 1/4	2	2 1/4	11 60	12 90	-----
4 3/4	2 3/8	2 1/4	2 3/8	12 00	13 40	-----
5	2 1/2	2 1/4	2 1/2	12 30	13 80	-----
5 1/4	2 3/4	2 3/8	2 3/4	13 00	14 60	-----
5 1/2	3	2 3/8	3	13 50	15 20	-----
5 3/4	3 1/4	2 3/8	3 1/4	14 50	16 30	-----
6	3 1/2	3 1/8	3 1/2	15 50	17 40	-----

For less than keg lots (200 lbs.) of a size, add 20 cents per cwt. for 100 lbs. or over; 50 cents per cwt. for less than 100 lbs.

In ordering nuts other than U. S. Standard sizes, always give short diameter, thickness and size of hole wanted.

WROUGHT IRON WASHERS

Bolt size - - - inches	3/8	1/2	5/8	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 3/4	2	2 1/4	2 1/2	3	4
Weight, per 100 - lbs.	.226	.72	.9	1.52	2.34	3.75	4.5	8.	10.	12.	16 1/2	-----	-----	-----	-----	-----
Per pound - - - - -	\$0 14	12 2	11.4	10.5	9.7	9.2	9.1	9.0	8.8	8.8	8.8	-----	-----	-----	-----	-----

Cast iron washers - - - - - per pound, \$0 05

WOOD SCREWS—IRON, PER GROSS

List of July 22, 1903.

No. - -	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20	
Length, inches	3/8	\$0 72	72	75	78	82	88	94	-----	-----	-----	-----	-----	-----	-----	-----	-----	
	1/2	72	75	78	80	84	90	96	1 05	1 10	1 20	-----	-----	-----	-----	-----	-----	
	5/8	72	75	78	82	86	92	98	1 07	1 12	1 20	1 25	1 30	-----	-----	-----	-----	
	3/4	75	78	82	85	90	95	1 00	1 10	1 15	1 25	1 35	1 50	1 65	1 80	-----	-----	
	7/8	78	82	85	90	94	1 00	1 05	1 15	1 25	1 35	1 45	1 55	1 75	2 00	-----	-----	
	1	80	84	87	92	98	1 05	1 10	1 20	1 30	1 40	1 60	1 70	2 00	2 50	2 70	2 80	3 50
	1 1/4	88	92	98	1 05	1 10	1 15	1 20	1 30	1 40	1 55	1 70	1 90	2 15	2 50	2 75	3 30	4 00
	1 1/2	98	1 05	1 10	1 15	1 20	1 30	1 35	1 40	1 50	1 65	1 80	2 00	2 35	2 80	3 20	3 80	4 30
	1 3/4	-----	-----	1 30	1 35	1 45	1 50	1 55	1 60	1 70	1 80	2 00	2 25	2 60	2 90	3 50	4 00	4 50
	2	-----	-----	1 45	1 50	1 55	1 60	1 65	1 75	1 85	2 00	2 20	2 45	2 75	3 10	3 70	4 20	4 80
	2 1/4	-----	-----	1 55	1 60	1 65	1 75	1 85	1 95	2 05	2 20	2 35	2 65	3 10	3 50	3 85	4 55	5 30
	2 1/2	-----	-----	1 90	2 00	2 10	2 20	2 30	2 40	2 50	2 60	2 70	2 90	3 30	3 65	4 20	4 70	5 80
	2 3/4	-----	-----	-----	2 40	2 60	2 70	2 80	2 90	3 00	3 10	3 20	3 30	3 60	3 90	4 50	5 00	6 10
3	-----	-----	-----	2 95	3 00	3 05	3 10	3 15	3 20	3 30	3 40	3 50	3 80	4 20	4 80	5 50	6 50	
3 1/2	-----	-----	-----	-----	3 90	4 00	4 10	4 20	4 30	4 40	4 50	4 75	4 95	5 40	6 15	7 30	-----	

CAP SCREWS—SQUARE HEAD

Per 100

Diameter of head	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	$1\frac{1}{16}$	$\frac{3}{4}$	$\frac{7}{8}$	$1\frac{1}{8}$	$1\frac{1}{4}$	$1\frac{3}{8}$	$1\frac{1}{2}$		
Length of head	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$		
Diameter of screw	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$		
Length under head to extreme point	$\frac{3}{4}$	\$3 00	3 25	3 75	4 50	5 70	-----	-----	-----	-----	-----	-----		
	1	3 25	3 50	4 00	4 90	5 90	9 25	9 25	-----	-----	-----	-----		
	$1\frac{1}{4}$	3 50	3 75	4 25	5 30	6 50	9 50	9 50	12 50	-----	-----	-----		
	$1\frac{1}{2}$	3 75	4 00	4 50	5 70	7 10	10 00	10 00	13 50	18 40	-----	-----		
	$1\frac{3}{4}$	4 00	4 25	4 85	6 10	7 70	10 75	10 75	14 50	19 70	22 75	-----		
	2	4 25	4 85	5 20	6 50	8 30	11 50	11 50	15 50	21 00	25 00	34 00	38 50	
	$2\frac{1}{4}$	4 70	5 35	5 55	7 15	8 90	12 60	12 60	16 50	22 40	27 25	36 75	42 00	
	$2\frac{1}{2}$	5 25	5 80	6 00	7 50	9 50	13 60	13 60	17 50	23 70	29 50	39 50	45 50	
	$2\frac{3}{4}$	5 75	6 30	6 65	7 90	10 10	14 40	14 40	19 00	25 00	31 75	42 25	49 00	
	3	6 25	6 80	7 20	8 40	10 70	15 20	15 20	20 60	26 40	34 00	45 00	52 50	
	$3\frac{1}{4}$	-----	-----	-----	-----	9 15	11 50	16 00	16 00	22 10	28 20	36 25	47 75	56 00
	$3\frac{1}{2}$	-----	-----	-----	-----	9 75	12 30	17 30	17 30	23 70	30 00	38 50	50 50	59 50
	$3\frac{3}{4}$	-----	-----	-----	-----	10 50	13 10	18 60	18 60	25 30	31 80	40 75	53 25	63 00
	4	-----	-----	-----	11 10	13 90	19 90	19 90	26 90	33 60	43 00	56 00	66 50	-----
	$4\frac{1}{4}$	-----	-----	-----	-----	-----	-----	-----	21 20	28 50	35 40	45 25	58 75	70 00
$4\frac{1}{2}$	-----	-----	-----	-----	-----	-----	-----	22 50	30 10	37 20	47 50	61 50	73 50	
$4\frac{3}{4}$	-----	-----	-----	-----	-----	-----	-----	-----	31 70	39 00	49 75	64 25	77 00	
5	-----	-----	-----	-----	-----	-----	-----	-----	40 80	52 00	67 00	80 50	-----	
Threads to inch	20	18	16	14	12	12	11	10	9	8	7	7		
Add for each $\frac{1}{4}$ inch	50 40	50	60	70	80	1 30	1 30	1 60	1 80	2 25	2 75	3 50		

CAP SCREWS—HEXAGON HEAD

Per 100

Diameter of head	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	$\frac{3}{4}$	$1\frac{1}{16}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$	$1\frac{3}{8}$	$1\frac{1}{2}$		
Length of head	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$		
Diameter of screw	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$		
Length under head to extreme point	$\frac{3}{4}$	\$3 00	3 25	3 75	4 50	5 70	-----	-----	-----	-----	-----	-----		
	1	3 25	3 50	4 00	4 90	5 90	9 25	9 25	-----	-----	-----	-----		
	$1\frac{1}{4}$	3 50	3 75	4 25	5 30	6 50	9 50	9 50	12 50	-----	-----	-----		
	$1\frac{1}{2}$	3 75	4 00	4 50	5 70	7 10	10 00	10 00	13 50	18 40	-----	-----		
	$1\frac{3}{4}$	4 00	4 25	4 85	6 10	7 70	10 75	10 75	14 50	19 70	22 75	-----		
	2	4 25	4 85	5 20	6 50	8 30	11 50	11 50	15 50	21 00	25 00	34 00	38 50	
	$2\frac{1}{4}$	4 70	5 35	5 55	7 15	8 90	12 60	12 60	16 50	22 40	27 25	36 75	42 00	
	$2\frac{1}{2}$	5 25	5 80	6 00	7 50	9 50	13 60	13 60	17 50	23 70	29 50	39 50	45 50	
	$2\frac{3}{4}$	5 75	6 30	6 65	7 90	10 10	14 40	14 40	19 00	25 00	31 75	42 25	49 00	
	3	6 25	6 80	7 20	8 40	10 70	15 20	15 20	20 60	26 40	34 00	45 00	52 50	
	$3\frac{1}{4}$	-----	-----	-----	-----	9 15	11 50	16 00	16 00	22 10	28 20	36 25	47 75	56 00
	$3\frac{1}{2}$	-----	-----	-----	-----	9 75	12 30	17 30	17 30	23 70	30 00	38 50	50 50	59 50
	$3\frac{3}{4}$	-----	-----	-----	-----	10 50	13 10	18 60	18 60	25 30	31 80	40 75	53 25	63 00
	4	-----	-----	-----	-----	11 10	13 90	19 90	19 90	26 90	33 60	43 00	56 00	66 50
	$4\frac{1}{4}$	-----	-----	-----	-----	-----	-----	-----	21 20	28 50	35 40	45 25	58 75	70 00
$4\frac{1}{2}$	-----	-----	-----	-----	-----	-----	-----	22 50	30 10	37 20	47 50	61 50	73 50	
$4\frac{3}{4}$	-----	-----	-----	-----	-----	-----	-----	-----	31 70	39 00	49 75	64 25	77 00	
5	-----	-----	-----	-----	-----	-----	-----	-----	40 80	52 00	67 00	80 50	-----	
Threads to inch	20	18	16	14	12	12	11	10	9	8	7	7		
Add for each $\frac{1}{4}$ inch	50 40	50	60	70	80	1 30	1 30	1 60	1 80	2 25	2 75	3 50		

Regular cap screws are soft and have ground heads.
 Price of steel cap screws will be 25 per cent above the price of iron.
 Standard V threads.

ROUGH STUD BOLTS

With U. S. standard chamfered and trimmed hexagon nut on one end.

Price per 100

Diameter - - - -		$\frac{3}{8}$	$\frac{7}{8}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$
No. of threads - -		16	14	13, 12	12	11	10	9	8	7	7
Length over all, inches.	$1\frac{1}{2}$	\$4 00	5 10	5 50	----	----	----	----	----	----	----
	$1\frac{3}{4}$	4 10	5 25	5 65	----	----	----	----	----	----	----
	2	4 20	5 40	5 80	8 50	8 50	12 40	----	----	----	----
	$2\frac{1}{4}$	4 30	5 55	5 95	8 75	8 75	12 70	----	----	----	----
	$2\frac{1}{2}$	4 40	5 70	6 10	9 00	9 00	13 00	18 00	----	----	----
	$2\frac{3}{4}$	4 50	5 85	6 25	9 25	9 25	13 30	18 50	----	----	----
	3	4 60	6 00	6 40	9 50	9 50	13 60	19 00	27 80	----	----
	$3\frac{1}{4}$	4 70	6 15	6 55	9 75	9 75	13 90	19 50	28 40	----	----
	$3\frac{1}{2}$	4 80	6 30	6 70	10 00	10 00	14 20	20 00	29 00	41 50	----
	$3\frac{3}{4}$	4 90	6 45	6 85	10 25	10 25	14 50	20 50	29 60	42 25	----
	4	5 00	6 60	7 00	10 50	10 50	14 80	21 00	30 20	43 00	60 00
	$4\frac{1}{4}$	5 25	6 90	7 30	11 00	11 00	15 40	22 00	31 40	44 50	62 50
	5	6 00	7 60	7 60	11 50	11 50	16 00	23 00	32 60	46 00	65 00
	$5\frac{1}{2}$	7 25	8 00	8 00	12 00	12 00	16 60	24 00	33 80	47 50	67 50
6	8 00	8 45	8 45	12 50	12 50	17 20	25 00	35 00	49 00	70 00	
7	----	----	----	13 60	13 60	18 60	27 00	37 50	52 00	75 50	
8	----	----	----	14 80	14 80	20 10	29 10	40 10	56 00	81 00	
9	----	----	----	----	----	21 60	31 20	42 80	60 50	86 00	
10	----	----	----	----	----	23 20	33 40	45 50	65 00	92 00	

IRON SET SCREWS—MILLED—SQUARE HEAD

Per 100

Diameter of screw - inches		$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{7}{16}$	$\frac{1}{2}$	$\frac{9}{16}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{8}$	$1\frac{1}{4}$
Length under head to extreme point.	$\frac{3}{4}$	\$2 00	2 20	2 50	2 90	3 40	5 00	5 00	----	----	----	----	----
	1	2 15	2 35	2 65	3 10	3 80	5 75	5 75	10 00	----	----	----	----
	$1\frac{1}{4}$	2 30	2 50	2 85	3 50	4 30	6 50	6 50	11 00	15 50	----	----	----
	$1\frac{1}{2}$	2 50	2 70	3 10	4 00	4 80	7 25	7 25	12 00	16 20	24 00	----	----
	$1\frac{3}{4}$	2 75	3 00	3 50	4 50	5 40	8 00	8 00	12 80	17 70	24 00	41 70	----
	2	3 25	3 50	4 00	5 15	6 00	8 80	8 80	13 60	19 20	26 00	45 00	54 00
	$2\frac{1}{4}$	3 75	4 00	4 50	5 75	6 75	9 60	9 60	14 50	20 70	28 00	48 30	58 30
	$2\frac{1}{2}$	4 25	4 50	5 00	6 35	7 50	10 40	10 40	15 40	22 20	30 00	51 60	62 60
	$2\frac{3}{4}$	4 75	5 00	5 50	6 75	8 25	11 20	11 20	16 30	23 70	32 00	54 90	66 90
	3	5 25	5 50	6 00	7 20	9 00	12 00	12 00	17 30	25 20	34 00	58 20	71 20
	$3\frac{1}{4}$	----	----	----	7 60	9 75	12 75	12 75	18 40	26 70	36 00	61 50	75 50
	$3\frac{1}{2}$	----	----	----	8 00	10 50	13 50	13 50	19 50	28 20	38 00	64 80	79 80
	$3\frac{3}{4}$	----	----	----	8 50	11 25	14 30	14 30	20 75	29 70	40 00	68 10	84 10
	4	----	----	----	9 00	12 00	15 10	15 10	22 00	31 20	42 00	71 40	88 40
	$4\frac{1}{4}$	----	----	----	----	----	15 90	15 90	23 50	32 70	44 00	74 70	92 70
	$4\frac{1}{2}$	----	----	----	----	----	16 70	16 70	25 00	34 20	46 00	78 00	97 00
	$4\frac{3}{4}$	----	----	----	----	----	----	----	26 50	35 70	48 00	81 30	101 30
5	----	----	----	----	----	----	----	----	37 20	50 00	84 60	105 60	
Threads to inch - - - -		20	18	16	14	12	12	11	10	9	8	7	7
Add for each $\frac{1}{4}$ inch - - -		\$0 50	60	70	80	90	1 10	1 10	1 50	1 70	2 25	3 30	4 30

Regular set screws are case hardened, have cup points, and the heads are same diameter as the body. Orders will be filled with these unless otherwise specified. All orders filled with V threads unless otherwise specified.

IRON RIVETS

SUCKER ROD—Fig. 5889



By the keg, per lb. \$0.15½
Less than keg, per lb. .19½

TANK—Fig. 5890



By the keg, per lb. \$0.16
Less than keg, per lb. .20

BAILER—Fig. 5891



By the keg, per lb. \$0.15
Less than keg, per lb. .19

RIVETS NOT ILLUSTRATED

Copper - - - per lb. \$0 50

Boiler, Burden's - per lb. 05

Boiler, Dover - per lb. 05

CUT NAILS

NATIONAL CARD OF EXTRAS

Adopted at New York, December 1, 1896. Use same card for steel wire nails.

COMMON FENCE, SHINGLE, TOBACCO, FLOORING AND COMMON BRADS

	Advances
20d and 60d - - - - -	Base
10d and 16d - - - - -	\$0 05
8d and 9d - - - - -	10
6d and 7d - - - - -	20
4d and 5d - - - - -	30
3d - - - - -	45
2d - - - - -	70

BARBED COMMON AND BARBED CAR NAILS

15 per cent advance over common.

CASING AND SMOOTH BOX

10d and larger - - - - -	15
8d and 9d - - - - -	25
6d and 7d - - - - -	35
4d and 5d - - - - -	50
3d - - - - -	70
2d - - - - -	1 00

Barbed box 15 cents advance over smooth nails.

SMOOTH FINISHING NAILS

10d and larger - - - - -	25
8d and 9d - - - - -	35
6d and 7d - - - - -	45
4d and 5d - - - - -	65
3d - - - - -	85
2d - - - - -	1 15

LINING NAILS

¾ inch - - - - -	1 20
½ inch - - - - -	1 00
1 inch - - - - -	80

SLATING NAILS

2d - - - - -	80
3d - - - - -	60
4d - - - - -	40
5d - - - - -	40
6d - - - - -	30

FINE NAILS

2d - - - - -	Advance
3d, 1½ x 15 - - - - -	\$1 00
3d, extra fine, 1½ x 16 - - - - -	50
	65

BARREL

¾ inch - - - - -	1 00
⅞ inch - - - - -	65
1 inch - - - - -	60
1½ inch - - - - -	60
1¾ inch - - - - -	50
1⅞ inch - - - - -	40
1½ inch - - - - -	30

BARBED ROOFING

¾ inch - - - - -	75
⅞ inch - - - - -	65
1 inch - - - - -	60
1½ inch - - - - -	60
1¾ inch - - - - -	55
1½ and 1¾ inch - - - - -	45
2 inch - - - - -	35

CLINCH NAILS

2d - - - - -	1 05
3d - - - - -	85
4d and 5d - - - - -	65
6d and 7d - - - - -	55
8d and 9d - - - - -	45
10d to 20d - - - - -	35

HINGE NAILS

4d - - - - -	80
6d - - - - -	70
8d - - - - -	60
10d and larger - - - - -	50

SPIKES

All sizes - - - - - 10

BARBED DOWEL PINS

⅝ inch - - - \$2 00	1½ inch - - 1 15
¾ inch - - - 1 75	1¾ inch - - 1 00
⅞ inch - - - 1 50	1⅞ inch - - 1 00
1 inch - - - 1 25	1½ inch - - 1 00

LENGTH OF NAILS

Size - - - - -	1d	2	3	4	5	6	7	8	9	10	12	16	20	30	40	50	60
Length - - - inches	¾	1	1¼	1½	1¾	2	2¼	2½	2¾	3	3¼	3½	4	4½	5	5½	6

WOOD CASE PULLEY BLOCKS

Fig. 5289



Single

Fig. 5290



Double

Fig. 5291



Triple

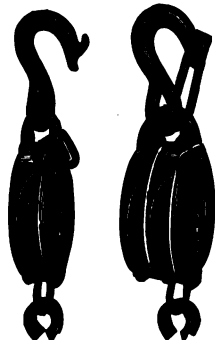
DIMENSIONS, INCHES			IRON BUSHED					IMPROVED ROLLER BUSHED			NET EXTRA FOR GALVANIZED STRAPS			
Size sheave	Diam. rope	Size shell	Single	Weight, lbs.	Double	Weight, lbs.	Triple	Weight, lbs.	Single	Double	Triple	Single	Double	Triple
			1 1/2 x 1/2 x 3/4	3/4	3	\$0 70	.75	\$1 30	1.5	\$1 75	2	\$1 10	2 00	2 90
2 x 1/2 x 3/4	3/4	3 1/2	75	1	1 45	1.8	2 00	2.5	1 15	2 20	3 15	04	06	10
2 1/2 x 1/2 x 3/4	3/4	4	85	1.5	1 60	2.3	2 15	3.5	1 20	2 25	3 25	05	07	11
3 x 1/2 x 3/4	3/4	5	90	2.5	1 75	4.3	2 25	6	1 25	2 35	3 50	06	08	12
3 1/2 x 1 x 3/4	3/4	6	1 10	4.3	2 00	7	2 90	10.5	1 50	2 85	4 40	10	12	15
4 1/2 x 1 x 3/4	3/4	7	1 30	6	2 40	8.5	3 50	13.5	1 70	3 35	5 00	12	15	18
4 1/2 x 1 1/2 x 3/4	1	8	1 65	9	2 85	13	4 25	19	2 25	4 15	6 00	16	21	30
5 1/2 x 1 1/2 x 3/4	1	9	1 85	12	3 40	17	4 75	25	2 50	4 70	7 25	22	28	38
6 1/2 x 1 1/2 x 3/4	1 1/4	10	2 75	15.5	4 50	23.5	6 25	33	3 50	6 00	8 50	28	38	50
7 1/2 x 1 1/2 x 3/4	1 1/2	11	4 45	19	7 50	26	10 65	41	5 30	9 20	13 20	35	45	60
8 x 1 1/2 x 3/4	1 1/2	12	4 45	24	7 50	36	10 65	48	5 30	9 20	13 20	35	45	60
9 x 1 1/2 x 3/4	1 1/2	13	7 00	30	10 50	43	15 00	60	8 15	12 80	18 45	55	75	1 00
9 1/2 x 1 1/2 x 3/4	1 1/2	14	7 00	38	10 50	58	15 00	80	8 15	12 80	18 45	55	75	1 00
10 x 1 1/2 x 3/4	1 1/2	15	8 00	40	13 00	62	18 00	84	9 25	15 50	21 75	75	95	1 25
11 x 1 1/2 x 3/4	1 1/2	16	10 00	54	15 00	77	22 00	115	11 50	18 00	26 50	85	1 20	1 50

STEEL PULLEY BLOCKS

THE "HARTZ" PATENT

Fig. 5312

Fig. 5313



Size of rope, inches	Length of shell, inches	Single	Weight, lbs.	Double	Weight, lbs.	Triple	Weight, lbs.
1/2	4	\$0 85	2	\$1 60	3	2 15	5
3/4	5	90	3	1 75	5	2 25	7
1	6	1 10	4	2 00	8	2 90	10
1 1/4	7	1 30	7	2 40	12	3 50	15
1 1/2	8	1 65	10	2 85	17	4 25	20
1 3/4	9	1 85	12	3 40	20	4 75	27
2	10	2 75	17	4 50	27	6 25	33
2 1/4	12	4 45	25	7 50	38	10 65	49
2 1/2	14	7 00	33	10 50	52	15 00	65

Fig. 5314



WROUGHT IRON PULLEY BLOCKS

Fig. 5303



Single

Fig. 5304



Double

Fig. 5305



Triple

DIMENSIONS, INCHES				IRON BUSHED						PHOSPHOR BRONZE OR METALINE BUSHED, SELF-LUBRICATING		
Size sheave	Diam. rope	For chain	Size shell	Single	Weight, lbs.	Double	Weight, lbs.	Triple	Weight, lbs.	Single	Double	Triple
3½ x 1	¾	--	6	\$2 35	4.5	3 75	7.5	4 60	9.5	3 35	5 75	7 60
4¼ x 1	⅞	--	7	3 10	6.5	4 60	10	5 85	13.5	4 35	7 10	9 60
4¾ x 1½	1	--	8	4 00	8.5	5 85	13.5	7 50	19	5 25	8 35	11 25
5 x 1½	1⅛	½	9	5 35	12.5	8 20	17	10 50	25	6 85	11 20	15 00
6 x 1½	1¼	⅝	10	6 20	17.5	10 50	30	13 50	38	7 85	13 80	18 50
7 x 1½	1½	¾	12	7 60	25	13 50	43	17 25	58	9 45	17 20	22 80
8 x 1½	1¾	⅞	14	10 50	40	20 00	65	27 00	90	12 60	24 20	33 30
9 x 2¼	2	1	16	16 70	60	27 50	97	38 50	130	19 20	32 50	46 00
10 x 2¾	2½	1½	18	28 50	78	43 00	133	58 50	182	31 75	49 50	68 25
11 x 2¾	2½	1½	20	38 60	121	58 50	189	86 00	275	42 00	65 30	96 20

For list on quadruple blocks, add the list for single and triple together.

Fig. 5315



STEEL AUTOMATIC LOCK SNATCH BLOCKS

Fig. 5316



Length of strap, inches	Size of sheave, inches	Diameter of rope, inches	Weight, lbs.	With plain bushings	Self-lubricating graphite bronze bushings
7	3½ x 1¼	¾, ⅞	6	\$4 75	\$5 50
8	4 x 1½	1, 1¼	10	5 75	7 00
10	5½ x 1¾	1¼, 1½	17	8 50	10 00
12	7 x 2	1½, 1⅞	27	10 00	11 50
14	8 x 2½	1¾, 1⅞	42	13 00	15 00
16	9 x 2½	2, 2¼	53	17 00	20 00

MALLEABLE IRON PULLEY BLOCKS

WITH LOOSE HOOKS

Fig. 5300



Fig. 5301



Fig. 5302



Size of rope, inches	Length of shell, inches	FIG. 5300		FIG. 5301		FIG. 5302	
		Single	Weight, lbs.	Double	Weight, lbs.	Triple	Weight, lbs.
$\frac{1}{2}$	4	\$0 90	1.7	\$1 75	2.5	\$2 50	3.7
$\frac{3}{8}$	5	1 00	3	1 90	4	2 75	5.5
$\frac{7}{16}$	6	1 25	4.5	2 25	6	3 25	7.5
$\frac{1}{2}$	7	1 50	6.5	2 70	9.5	4 00	13.5
1	8	1 85	9.3	3 20	14	4 75	20
$1\frac{1}{8}$	9	2 40	12	4 00	17.5	5 50	24
$1\frac{1}{4}$	10	3 10	16	5 10	26	7 00	32
$1\frac{3}{8}$	12	5 00	24	8 25	32	11 75	50
$1\frac{1}{2}$	14	7 50	33	11 75	48	16 50	68

MALLEABLE IRON LOCK SNATCH BLOCKS

Fig. 5320

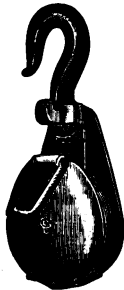


Fig. 5321



DIMENSIONS, INCHES			Plain bushed, price	Self-lubricating phos. bronze bushed, price	Ball bearing, price	Weight, lbs.
Length of shell	Size of sheave	Diameter of rope				
7	$3\frac{1}{2} \times 1\frac{1}{4}$	$\frac{3}{8}$ to $\frac{7}{8}$	\$4 75	5 50	5 50	7
8	$4 \times 1\frac{1}{2}$	1 to $1\frac{1}{8}$	5 75	7 00	7 00	11
10	$5\frac{1}{2} \times 1\frac{7}{8}$	$1\frac{1}{4}$ to $1\frac{3}{8}$	8 50	10 00	10 00	18
12	7×2	$1\frac{1}{2}$ to $1\frac{5}{8}$	10 00	11 50	11 50	27
14	$8 \times 2\frac{1}{4}$	$1\frac{3}{4}$ to $1\frac{7}{8}$	13 00	15 00	15 00	40
16	$9 \times 2\frac{1}{2}$	2 to $2\frac{1}{4}$	17 00	20 00	20 00	53

WOOD SNATCH BLOCK WITH DROP LINK.

IRON STRAPPED.



Fig. 5293.

Size of Sheave Inches	For Diam- eter Rope Inches	Length of Shell Inches	Weight lbs.	Common Iron Bushed Each	Patent Roll- er, Bushed Each	Self-lubri- cating Met- aline or Bronze Bushed Each
3 x 1 $\frac{1}{8}$ x $\frac{1}{2}$	$\frac{7}{8}$	6	6	\$4 00	\$4 65	\$5 25
3 $\frac{1}{2}$ x 1 $\frac{1}{4}$ x $\frac{5}{8}$	$\frac{7}{8}$	7	8 $\frac{1}{2}$	4 75	5 50	6 00
4 $\frac{1}{2}$ x 1 $\frac{3}{8}$ x $\frac{5}{8}$	1	8	12	5 75	6 60	7 25
5 x 1 $\frac{3}{8}$ x $\frac{5}{8}$	1 $\frac{1}{8}$	9	15	6 75	7 75	8 50
5 $\frac{1}{2}$ x 1 $\frac{7}{8}$ x $\frac{5}{8}$	1 $\frac{1}{4}$	10	21 $\frac{1}{2}$	8 50	10 00	11 00
6 $\frac{1}{2}$ x 2 $\frac{1}{8}$ x $\frac{5}{8}$	1 $\frac{1}{2}$	12	31	10 00	11 50	13 00
8 x 2 $\frac{1}{4}$ x $\frac{7}{8}$	1 $\frac{3}{4}$	14	44	13 00	15 00	16 50
9 x 2 $\frac{5}{8}$ x 1	2	16	83	17 00	20 00	22 00
10 x 3 x 1	2 $\frac{1}{2}$	18	89	25 00	28 50	31 00
11 x 3 $\frac{1}{2}$ x 1 $\frac{1}{4}$	2 $\frac{1}{2}$	20	128	38 00	43 00	46 00
11 $\frac{1}{2}$ x 4 $\frac{1}{4}$ x 1 $\frac{1}{2}$	3	22	174	55 00	63 00	68 00
12 $\frac{1}{2}$ x 4 $\frac{1}{2}$ x 1 $\frac{1}{2}$	3 $\frac{1}{2}$	24	230	70 00	78 00	86 00
14 x 4 $\frac{3}{4}$ x 1 $\frac{3}{4}$	4	26	90 00	110 00

“HARTZ” DERRICK AND HOISTING BLOCKS FOR WIRE ROPE

Fig. 5317



Fig. 5318



Length of shell, inches	Size of sheave, inches	Diameter of rope, inches	Single	Weight, lbs.	Double	Weight, lbs.	Triple	Weight, lbs.
12	9½ x 1½ x ¾	¾ or ½	\$6 50	28	\$12 00	43	\$18 00	56
13	10½ x 1¾ x 7/8	¾ or ¾	8 00	36	15 00	56	22 00	75
16	12 x 2 x 1	¾ or ¾	10 00	53	19 00	86	27 00	125
18	14 x 2½ x 1	¾ or 1	15 00	74	24 00	120	36 00	170

SURE GRIP STEEL TACKLE BLOCKS

Fig. 5325



Fig. 5326



No.	Size rope to use, inches	One man can lift, lbs.	Capacity, lbs.	Price
3	¾	300	600	\$3 00
4	¾	350	1,000	5 50
5	¾	400	1,800	7 00
6	¾	450	2,500	8 50
4½	¾	600	3,000	10 00
5½	¾	700	3,500	12 00
6½	¾	850	5,000	14 00

Representing
Nos. 3, 4, 5, and 6

Representing
Nos. 4½, 5½,
and 6½

JACK SCREWS

Figs.
1932-1933

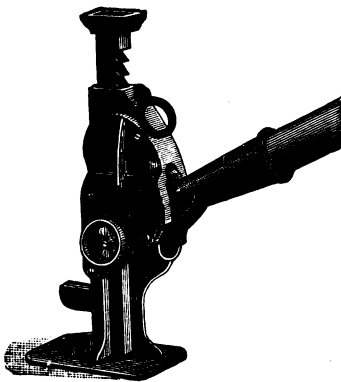


Diameter of screw, inches	Height of stand, inches	Lifting capacity, tons	Weight, pounds	Price	Diameter of screw, inches	Height of stand, inches	Lifting capacity, tons	Weight, pounds	Price
1 1/8	6	8	--	\$2 90	2	20	20	47	\$11 50
1 1/8	8	8	--	3 25	2	22	20	49	12 50
1 1/8	10	8	--	3 60	2	24	20	58	13 50
1 1/8	12	8	--	4 00	2 1/2	8	24	26	7 50
1 1/8	14	8	--	4 40	2 1/2	10	24	29	8 25
1 1/4	6	10	9	3 10	2 1/2	12	24	34	9 00
1 1/4	8	10	11	3 40	2 1/2	14	24	37	10 00
1 1/4	10	10	13	3 80	2 1/2	16	24	41	11 00
1 1/4	12	10	16	4 20	2 1/2	18	24	43	12 00
1 1/4	14	10	17	4 60	2 1/2	20	24	52	13 25
1 1/2	5	12	10	3 50	2 1/2	22	24	57	14 50
1 1/2	6	12	12	3 75	2 1/2	24	24	66	15 75
1 1/2	8	12	14	4 25	2 1/2	6	28	24	7 75
1 1/2	10	12	16	4 75	2 1/2	6 1/2	28	25	8 00
1 1/2	12	12	19	5 25	2 1/2	8	28	30	8 75
1 1/2	14	12	22	6 00	2 1/2	10	28	33	9 75
1 1/2	16	12	24	6 75	2 1/2	12	28	38	10 75
1 3/4	6	16	14	4 50	2 1/2	14	28	43	12 00
1 3/4	8	16	17	5 00	2 1/2	16	28	47	13 25
1 3/4	10	16	21	5 75	2 1/2	18	28	55	14 50
1 3/4	12	16	25	6 25	2 1/2	20	28	60	15 75
1 3/4	14	16	30	6 75	2 1/2	22	28	64	17 00
1 3/4	16	16	31	7 50	2 1/2	24	28	74	18 25
1 3/4	18	16	33	8 50	2 1/2	28	28	83	22 00
2	5	20	15	5 00	2 1/2	32	28	103	26 00
2	6	20	19	5 25	3	14	36	65	19 50
2	8	20	22	6 00	3	16	36	67	20 75
2	10	20	26	6 75	3	18	36	77	22 00
2	12	20	30	7 50	3	20	36	85	23 25
2	14	20	35	8 25	3	22	36	89	24 50
2	16	20	36	9 25	3	24	36	102	25 75
2	18	20	42	10 25					

BARRETT COMPOUND LEVER JACKS

DIMENSIONS AND PRICES

Fig. 1926



No.	Height with bar down, inches	Height with bar raised, inches	Size of bar, inches	Raise of bar, inches	Weight, pounds	Capacity, tons	Each
1—Trip	24	37 1/2	1 1/2 x 1 1/2	13 1/2	65	10	\$18 00
2—A. L.	21	31	1 3/8 x 1 1/2	10	62	10	25 00
3—A. L.	26 1/2	41 1/2	1 1/2 x 1 7/8	15	85	12	30 00
4—A. L.	22	32	1 1/8 x 2 1/8	10	100	15	35 00
5—A. L.	28	43	1 1/8 x 2 1/8	15	115	15	40 00
6—Trip	31	50	1 3/8 x 1 3/8	19	105	15	32 00
8—A. L.	11	16	1 3/8 x 1 1/2	5	48	10	22 00
10—A. L.	24 1/2	38 1/2	1 1/2 x 1 1/2	14	66	10	25 00
12—Trip	17 3/4	25 3/8	1 1/2 x 1 1/2	8	50	10	17 00
17—Trip	24	37 3/4	1 1/2 x 1 1/2	13 3/4	63	10	18 00
18—A. L.	21	31	1 3/8 x 1 1/2	10	68	10	25 00
19—A. L.	28	45 1/2	1 3/8 x 1 7/8	17 1/2	102	15	35 00
20—Trip	31	50	1 3/8 x 1 3/8	19	106	15	32 00

HARDWARE

AXES

Fig. 5588



Single bit

Fig. 5589



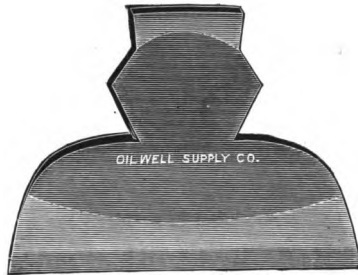
Double bit

Weights, assorted, 3 to 4½ lbs.

Single bit - - - - - per dozen, \$10 50
 Double bit - - - - - per dozen, 15 00

BROAD AXE

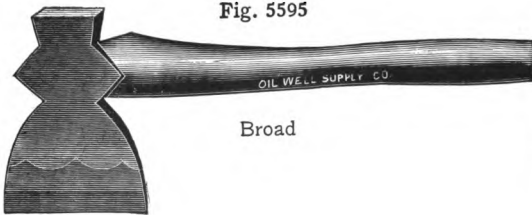
Fig. 5591



Weights, 6 to 7 lbs. - per dozen, \$32 00
 Weights, 6½ to 7½ lbs. - per dozen, 32 00
 Weights, 7 to 8 lbs. - per dozen, 35 00

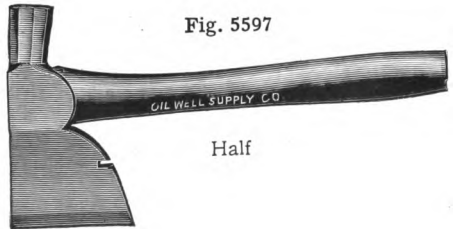
HATCHETS

Fig. 5595



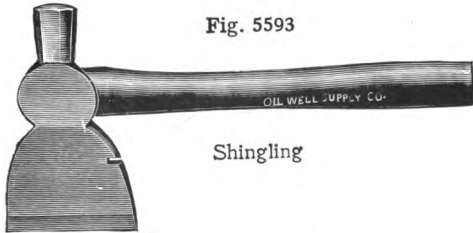
Broad

Fig. 5597



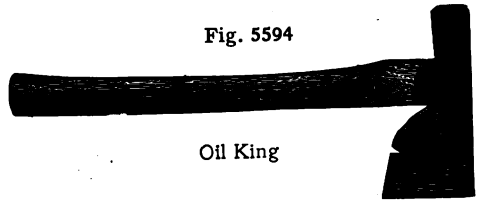
Half

Fig. 5593



Shingling

Fig. 5594



Oil King

No. - - - - -		1	2	3	4
Broad, fig. 5595 - - - - -	per dozen	\$10 50	11 50	13 00	14 50
Broad, weight - - - - -	lbs.	1.5	1.7	2.1	2.5
Half, common, fig. 5597 - - - - -	per dozen	\$8 00	8 50	9 00	-----
Half, solid steel, fig. 5597 - - - - -	per dozen	10 00	11 00	12 00	-----
Half, weight - - - - -	lbs.	.9	1.3	1.7	-----
Shingling, common, fig. 5593 - - - - -	per dozen	\$8 50	9 00	9 50	-----
Shingling, solid steel, fig. 5593 - - - - -	per dozen	10 50	11 50	12 50	-----
Shingling, weight - - - - -	lbs.	1	1.7	1.8	-----
Oil King, fig. 5594 - - - - -	per dozen	-----	-----	\$12 00	-----
Oil King, weight - - - - -	lbs.	-----	-----	1.8	-----

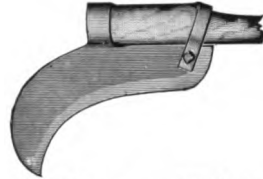
HARDWARE

ADZE
Fig. 5600



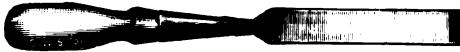
Per dozen - - - - - \$24 00

BUSH HOOK
Fig. 5800



No. 2, axe handle - - per dozen, \$18 00

Fig. 5626



SOCKET FIRMER CHISEL

Size - - - - inches	$\frac{1}{8}$	$\frac{1}{4}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	$1\frac{3}{4}$	2
Per dozen - - - -	\$11 00	11 00	11 00	12 00	13 00	13 00	14 00	15 00	16 00	17 00	18 00	19 00

Fig. 5630



CORNER CHISEL

Size - - - - inches	$\frac{1}{2}$	$\frac{3}{4}$	$\frac{1}{1}$	1	$1\frac{1}{2}$	$1\frac{1}{4}$	$1\frac{1}{2}$
Per dozen - - - -	\$30 00	32 00	34 00	36 00	38 00	40 00	44 00

Fig. 5628



CARPENTERS' GOUGE
SOCKET FIRMER

Size - - - - inches	$\frac{1}{2}$	$\frac{3}{4}$	$\frac{1}{1}$	$\frac{1}{1}$	1	$1\frac{1}{4}$	$1\frac{1}{2}$	$1\frac{3}{4}$	2
Millwrights - per dozen	\$16 00	17 00	18 00	19 00	20 00	22 00	24 00	26 00	28 00
Common - - per dozen	8 00	8 50	9 00	9 50	10 00	11 00	12 00	13 00	14 00

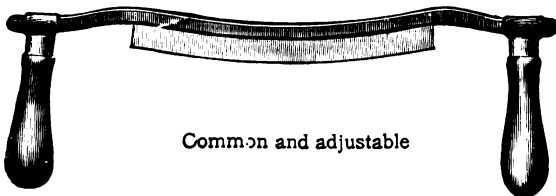
Fig. 5632



CARPENTERS' SLICK

Size - - - - inches	$2\frac{1}{2}$	3	$3\frac{1}{2}$	4
Per dozen - - - -	\$45 00	50 00	55 00	60 00

Fig. 5614



Common and adjustable

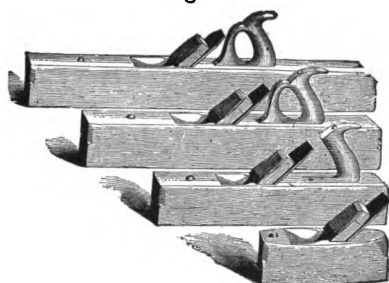
DRAWING KNIFE

Length, in.	9	10	12
Per dozen	\$24 00	25 00	27 00

Adjustable, 10 in., per doz., \$15 00

HARDWARE

Fig. 5636



JOINTER

FORE

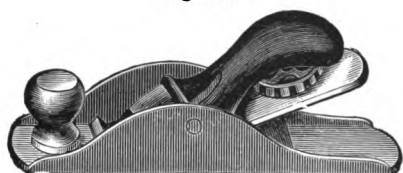
JACK

SMOOTH

BENCH PLANES

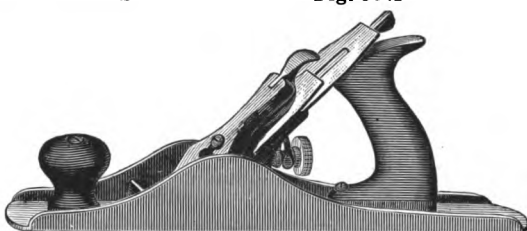
Smooth, No. 7 - - - - -	\$0 90
Jack, No. 8 - - - - -	1 00
Fore No. 9 - - - - -	1 70
Jointer, No. 10 - - - - -	1 80

BLOCK
Fig. 5638

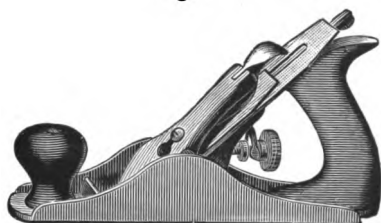


IRON PLANES

JACK
Fig. 5642



SMOOTH
Fig. 5640

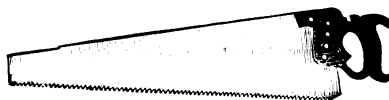


	Length, inches	Width of cutter, inches	Price
Block, fig. 5638 - -	7½	1¾	\$0 60
Block, adjustable - -	7½	1¾	85
Smooth, fig. 5640 - -	5½	1½	2 25
Smooth, fig. 5640 - -	7	1½	2 75
Smooth, fig. 5640 - -	8	1¾	3 00
Smooth, fig. 5640 - -	9	2	3 25
Smooth, fig. 5640 - -	10	2¾	3 75
Jack, fig. 5642 - -	14	2	3 75
Jack, fig. 5642 - -	15	2½	4 25
Fore, not illustrated -	18	2¾	4 75
Jointer, not illustrated	22	2¾	5 50
Jointer, not illustrated	24	2¾	6 50

Fig. 5648

HAND SAWS

Fig. 5646



O. W. S. Co., special, 26 inch, hand, fig. 5648	- - - - -	per dozen,	\$12 00
Disston's, No. 7, 26 inch, hand, fig. 5646	- - - - -	per dozen,	20 00
Disston's, No. 8, 26 inch, hand, fig. 5646	- - - - -	per dozen,	21 50
Disston's, No. D8, 26 inch, hand, fig. 5646	- - - - -	per dozen,	22 50
Disston's, No. 7, 28 inch, hand, rip	- - - - -	per dozen,	23 50
Disston's, No. 12, 26 inch, hand, rip	- - - - -	per dozen,	29 00
Moore Bros.' special No. 8 hand, fig. 5648	- - - - -	per dozen,	20 00

HARDWARE

CROSS CUT SAW AND HANDLES

Fig. 5652



Fig. 5654

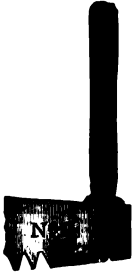


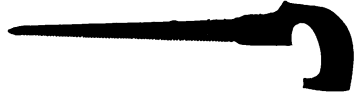
Fig. 5655



Crosscut Saws - - - - per foot, \$0 60
 Handles, fig. 5654 - - - - per pair, 28
 Handles, fig. 5655 - - - - per pair, 36
 Handles, Climax No. 103 - - - - per pair, 35

COMPASS SAW

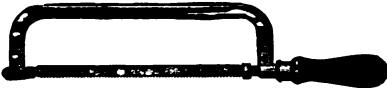
Fig. 5650



10 inch - - - - - per dozen, \$4 25
 12 inch - - - - - per dozen, 4 50
 14 inch - - - - - per dozen, 4 75
 16 inch - - - - - per dozen, 5 00
 18 inch - - - - - per dozen, 5 25

HACK SAW AND FRAME

Fig. 5659



HACK SAW BLADE

Fig. 5660

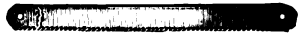
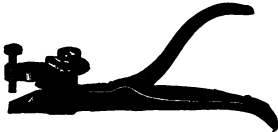


Fig. 5659, nickel plated frame, adjustable to 4 angles. Frame 8 inches, one blade with each frame - - - - - per dozen, \$11 00

Length - - - - - inches	8	9	10	12	14	--
Flexible hack saw blades - per dozen	\$0 65	70	85	1 05	1 67	--

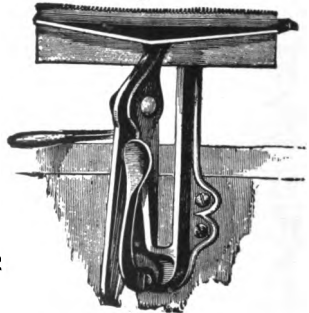
Fig. 5644

SAW SET AND VISE



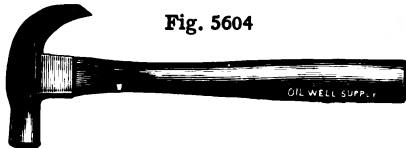
Sets for hand saws, fig. 5644 - - - per dozen, \$8 00
 Sets for crosscut saws - - - - - per dozen, 15 00
 Stearn's No. 0 vise, fig. 5657 - - - per dozen, 10 00

Fig. 5657



ADZE EYE NAIL HAMMER

Fig. 5604



Number	Weight	Per dozen	Number	Weight	Per dozen
1	1 lb. 4 oz.	\$9 00	2	13 oz.	\$8 00
1½	1 lb.	8 50	3	7 oz.	7 50

HARDWARE

Fig. 5608



**RIVETING HAMMER
PLAIN EYE**

No.	Weight	Per dozen
6	1 lb. 6 oz.	\$7 50
5	1 lb. 2 oz.	7 00
4	15 oz.	6 50

Fig. 5610



RIVET SET

Size No. -	00 and 0	1 and 2	3 and 4	5 and 6	7 and 8
Per dozen -	\$9 00	7 50	6 00	4 50	3 75

Fig. 5537



PICK

5 to 6 pound - - - per dozen, \$12 50
6 to 7 pound - - - per dozen, 13 50

Fig. 5538



MATTOCK

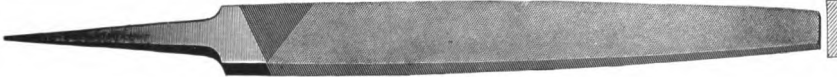
5 pound - - - - - per dozen, \$16 00
5½ pound - - - - - per dozen, 16 50
6 pound - - - - - per dozen, 17 00

FILES

MILL BASTARD.
FIG. 5730.



FLAT BASTARD.
FIG. 5731.



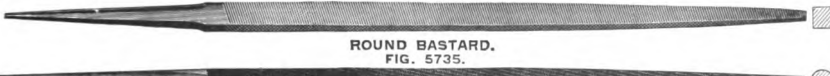
HALF-ROUND BASTARD.
FIG. 5732.



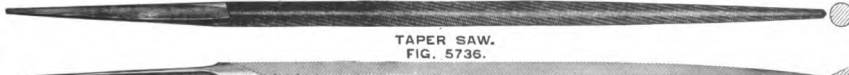
HALF-ROUND WOOD RASP.
FIG. 5733.



SQUARE BASTARD
FIG. 5734.



ROUND BASTARD.
FIG. 5735.



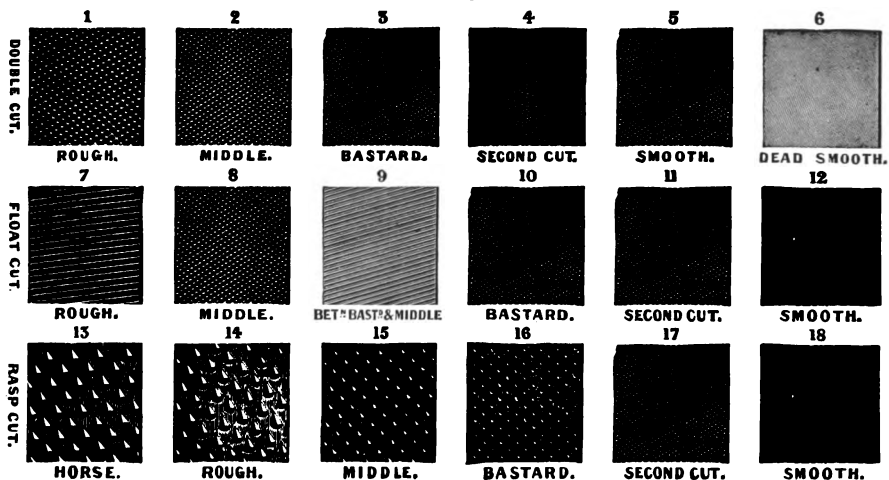
TAPER SAW.
FIG. 5736.



For list, see next page

HARDWARE

FILES—Fig. 5745



For illustrations, see page 317

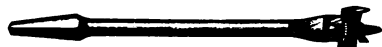
Price per dozen

Length - - - - - inches	6	8	10	12	14	16	18	20
Mill and round bastard, figs. 5730-5735 - -	\$3 50	4 30	5 60	7 50	10 70	14 70	20 20	27 40
Mill and round 2d cut - - - - -	4 00	4 90	6 40	8 60	12 20	16 80	22 70	30 70
Mill and round smooth - - - - -	4 50	5 40	7 00	9 40	13 10	17 90	24 30	32 90
Flat bastard, fig. 5731 - - - - -	4 30	5 30	7 00	9 70	13 30	17 80	23 90	31 50
Flat 2d cut - - - - -	4 80	6 10	8 10	11 00	15 30	20 10	26 80	35 30
Flat smooth - - - - -	5 30	6 60	8 70	12 10	16 70	22 30	29 20	38 30
Square bastard, fig. 5734 - - - - -	4 60	5 50	7 40	10 20	13 90	18 70	25 10	32 80
Square 2d cut - - - - -	5 10	6 30	8 50	11 50	16 10	21 20	28 20	36 70
Square smooth - - - - -	5 50	7 00	9 10	12 80	17 50	23 30	30 40	39 30
Hand and pillar Bastard - - - - -	4 30	5 40	7 50	10 70	15 00	20 10	26 80	35 10
Hand and pillar 2d cut - - - - -	5 10	6 30	8 70	12 30	17 00	22 80	29 90	39 20
Hand and pillar smooth - - - - -	5 60	6 70	9 40	13 50	18 20	24 20	31 50	41 60
Half round and 3-square bastard, fig. 5732 -	6 10	7 50	9 10	11 80	15 50	20 60	27 50	36 20
Half round and 3-square 2d cut - - - - -	6 70	8 30	10 10	13 00	17 00	22 50	29 90	39 40
Half round and 3-square smooth - - - - -	7 10	8 90	10 70	13 90	18 30	24 20	32 00	42 30
Wood rasps, flat - - - - -	7 40	9 40	12 80	17 50	23 20	30 80	40 90	-----
Wood rasps, 1/2 round, fig. 5733 - - - - -	8 10	10 10	13 70	18 70	24 80	32 90	43 60	-----

SAW FILES—Fig 5736

Price per dozen

Length - - - inches	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10
Common taper, single cut	\$2 10	2 10	2 20	2 40	2 60	3 00	3 40	4 30	5 40	6 60	8 10
Slim taper, single cut - -	2 10	2 10	2 20	2 30	2 50	2 90	3 10	3 80	4 50	5 40	6 40



CLARK'S EXPANSIVE BIT—Fig. 5586

Large size - - - - -	per dozen, \$26 00
Extra cutters, small - - - - -	per dozen, 3 75
Extra cutters, large - - - - -	per dozen, 6 00

HARDWARE



AUGER—Fig. 5577

Size - - - - - inches	$\frac{1}{2}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	1 $\frac{1}{2}$	1 $\frac{3}{4}$
Per dozen - - - - -	\$8 25	9 50	10 75	12 00	13 25	15 00	17 00
Size - - - - - inches	1 $\frac{1}{2}$	1 $\frac{3}{4}$	2	2 $\frac{1}{2}$	2 $\frac{3}{4}$	2 $\frac{1}{2}$	3
Per dozen - - - - -	\$22 00	26 00	30 00	40 00	50 00	70 00	90 00

IRWIN'S SOLID CENTER AUGER

Size - - inches	$\frac{1}{2}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	1 $\frac{1}{2}$	1 $\frac{3}{4}$	1 $\frac{1}{2}$	1 $\frac{3}{4}$	2
Per dozen - - - -	\$8 25	9 50	10 75	12 00	13 25	15 00	17 00	22 00	26 00	30 00



AUGER BIT—Fig. 5576

Size in 16ths -	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Com'n per doz.	\$4 50	4 00	4 00	4 00	4 50	5 00	5 50	6 00	7 00	7 00	8 00	8 00	9 00	9 00



IRWIN'S SOLID CENTER AUGER BIT—Fig. 5575

Size in 16ths - - -	4	5	6	7	8	9	10	11	12	13	14	15	16
Per dozen - - - -	\$4 00	4 00	4 00	4 50	5 00	5 50	6 00	7 00	7 00	8 00	8 00	9 00	9 00

SHIP AUGER WITH SCREW—Fig. 5581



36 inches long, with 18 or 20 inch twist

Size - - - - - inches	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{3}{4}$	1	1 $\frac{1}{2}$	1 $\frac{3}{4}$	1 $\frac{1}{2}$	1 $\frac{3}{4}$	1 $\frac{1}{2}$
18 inch twist - - - per dozen	\$25 50	28 50	32 10	35 70	39 30	42 90	47 70	52 50	57 90
20-inch twist - - - per dozen	\$28 80	32 10	36 00	39 90	43 80	47 70	52 80	57 90	

IRWIN'S DERRICK OR SHIP AUGER—Fig. 5583



CHARLES H. IRWIN PAT. OCT. 21-1884
IMPROVED APRIL 15-1882

18" twist, 18" shank

Size in 16ths - - -	8	10	12	13	14	15	16	17	18	20
Per dozen - - - -	\$21 00	27 90	31 80	34 50	36 30	39 00	40 80	43 50	45 30	49 80

Made with either single or double cutter



CAR AUGER—Fig. 5579

Size in 16ths - - - - -	4	5	6	7	8	9	10	11
Per dozen - - - - -	\$9 00	9 00	9 00	10 00	11 25	12 50	13 75	15 00
Size in 16ths - - - - -	12	13	14	15	16	17	18	20
Per dozen - - - - -	\$16 25	17 50	19 00	20 50	22 00	24 00	26 00	30 00

HARDWARE

BRACES FOR BITS

Fig. 5570

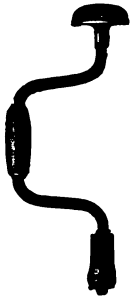


Fig. 5572

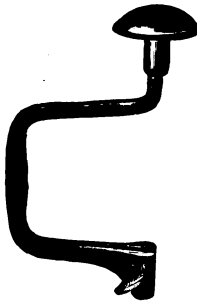


Fig. 5574



Size	inches	10	12
Fig. 5570, Fray's Sleeve, No. 210-212	per dozen	\$27 00	30 00
" " " 310-312	" "	18 00	20 00
Fig. 5574, Fray's Ratchet, No. 101-121	" "	36 00	39 00
" " " 102-122	" "	27 00	30 00
Fig. 5572, Spofford's, " 10-12	" "	23 00	27 00

Fig. 5663



SWAN'S PATENT IRON FRAME BORING MACHINE

UPRIGHT

Fig. 5663

Painted standard, without augers - \$8 50

BABBITT METAL

Genuine - - - - - per pound, \$0 60
 No. 4 - - - - - per pound, 12

MELTING LADLE

Fig. 5533



Melting ladles - - - - - number	1	2	3	4	6	7
Diameter of bowl - - - - inches	2½	3	3½	4	5	6
Per dozen - - - - -	\$3 75	4 65	5 50	6 50	8 75	10 00
Long handle, with 6 inch bowl, each - - - - -						\$1 25

HARDWARE

PLUMB AND LEVEL

Fig. 5612



No. 490½, Adjustable - - - - - per dozen, \$12 25
 No. 290, Non-adjustable - - - - - " " 8 25

CHALK

Color - - -	White	Red	Blue
Per gross - -	\$1 30	1 80	2 00

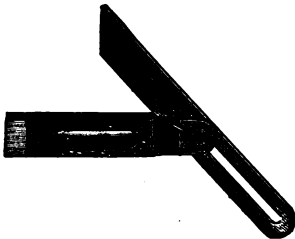
CHALK LINE REELS

Per dozen - - - - - \$0 95

CARPENTERS' PENCILS

No. 35, 9 inch - - - - - per dozen, \$0 50

Fig. 5669



CHALK LINES

No. 6, 20 ft. long - - - per dozen, \$0 50
 No. 6, 40 ft. long - - - per dozen, 1 00

SCRATCH AWLS

No. 2- - - - - per dozen, \$0 75

MARKING GAUGE

Fig. 5671



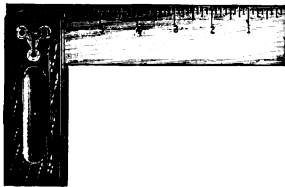
Per dozen - - - - - \$1 00

SLIDING T BEVEL—Fig. 5669

Size - - - - inches	6	8	10	12	14
Per dozen - - - -	\$5 50	6 00	6 50	7 00	7 50

TRY SQUARE—Fig. 5665

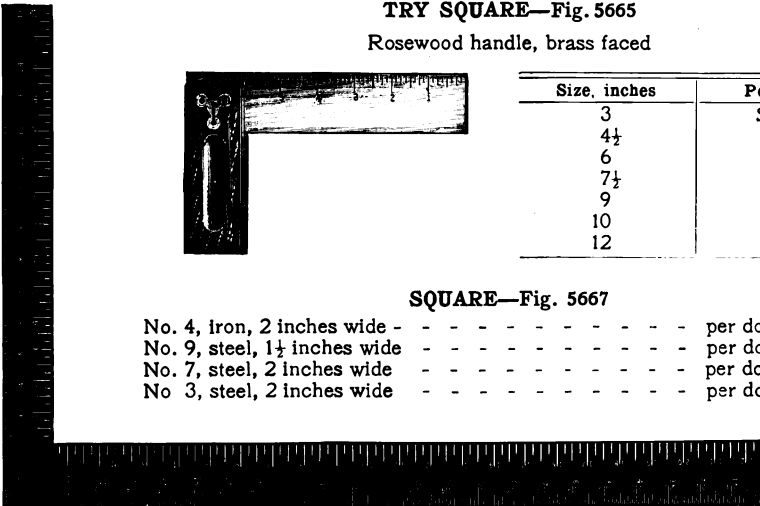
Rosewood handle, brass faced



Size, inches	Per dozen
3	\$1 80
4½	2 25
6	3 00
7½	3 45
9	3 90
10	4 35
12	5 10

SQUARE—Fig. 5667

No. 4, iron, 2 inches wide - - - - - per dozen, \$12 50
 No. 9, steel, 1½ inches wide - - - - - per dozen, 22 00
 No. 7, steel, 2 inches wide - - - - - per dozen, 23 50
 No. 3, steel, 2 inches wide - - - - - per dozen, 27 50



HARDWARE

HANDLES



Fig. 5694
Single bit axe - - per doz., \$3 20

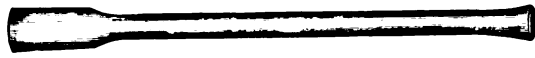


Fig. 5696
Double bit axe - - per doz., 3 20



Fig. 5698
Pick - - - per doz., 3 50
Mattock - - - per doz., 3 50



Fig. 5700
Sledge - - - per doz., 2 10



Fig. 5702
Adze - - - per doz., 3 50



Fig. 5704
Adze eye hammer - - - - per doz., 60



Fig. 5710
Hatchet - - - - per doz., 60
For Oil King hatchet - - - - per doz., 1 00

Fig. 5714



Common - - - - per doz., \$0 50

Fig. 5720



Swan's No. 24 - - - - per doz., \$12 00

AUGER

Fig. 5716



Patent - - - - per doz., \$12 00

Fig. 5721



Pratt's No. 1 or No. 2 - - per doz., \$12 00



Fig. 5712.
File - - - - per doz., 75

HAMMER HANDLES—BALL PEEN

Not illustrated

15 inches long - - - - per dozen, \$0 60 18 inches long - - - - per dozen, 80
16 inches long - - - - per dozen, 70 20 inches long - - - - per dozen, 90

MISCELLANEOUS

Broad axe, not illustrated - - - - per dozen, 3 25
Socket firmer chisel, not illustrated - - - - per dozen, 50
Socket firmer chisel, framing, not illustrated - - - - per dozen, 75
Hand saw, not illustrated - - - - per dozen, 1 40
Jack plane handles, not illustrated - - - - per dozen, 50
Shovel D handles, not illustrated - - - - per dozen, 3 35
Shovel long handles, not illustrated - - - - per dozen, 2 50

SCREW DRIVERS

Length - - inches	3	4	5	6	7	8	10	12
Per dozen - - - -	\$2 00	2 50	3 00	3 50	4 00	4 75	6 00	8 00

HARDWARE

RULES

Fig. 5673



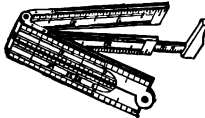
6-inch caliper

Fig. 5674



12-inch

Fig. 5676



12-inch caliper

Fig. 5675



24-inch

No. 36, caliper, square joint, 2 fold, 6 inch, $\frac{7}{8}$ inch wide, fig. 5673	- - -	per dozen,	\$4 50
No. 32 $\frac{1}{2}$, caliper, arch joint, 4 fold, 12 inch, 1 inch wide, fig. 5676	- - -	per dozen,	10 00
No. 65, square joint, 4 fold, 12 inch, $\frac{5}{8}$ inch wide, fig. 5674	- - -	per dozen,	2 00
No. 57, arch joint, bound, 4 fold, 12 inch, $\frac{3}{8}$ inch wide, fig. 5674	- - -	per dozen,	6 25
No. 61, square joint, 4 fold, 24 inch, 1 inch wide, fig. 5675	- - -	per dozen,	3 00
No. 62, square joint, bound, 4 fold, 24 inch, 1 inch wide, fig. 5675	- - -	per dozen,	8 00

Fig. 5678



ASSES' SKIN TAPE MEASURE

Length - - - - - feet	25	30	40	50	75	100
Per dozen - - - - -	\$3 75	4 00	4 50	5 00	7 50	9 00

STEEL TAPE MEASURE

Fig. 5679



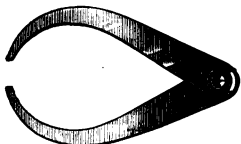
Fig. 5681



Length - - - - - feet	25	33	40	50	66	75	100
Steven's excelsior - - - - - each	-----	-----	-----	\$7 15	-----	-----	12 90
Home, fig. 5679 - - - - - each	\$3 20	-----	-----	3 90	-----	5 10	6 60
Harvard excelsior, fig. 5681 - - - each	2 00	2 25	-----	2 75	3 10	3 35	4 10
Lufkin, "metallic" leather case, fig. 5681 - - - - - each	1 70	2 00	-----	2 50	2 80	3 10	3 90
Challenge, not illustrated - - - - each	3 25	-----	-----	4 00	-----	5 25	6 75
Chesterman's steel - - - - - each	4 50	5 20	6 00	7 20	9 20	10 40	12 80
Chesterman's wired - - - - - each	1 80	2 10	2 30	2 60	3 00	3 30	4 20

CALIPERS

Fig. 5683



Outside

Fig. 5684



Inside

Size - - - inches	3	4	5	6	8	10	12	14	16	18	20	24
Outside or inside - each	\$0 40	50	55	65	80	90	1 00	1 50	1 75	2 10	2 50	3 00

HARDWARE

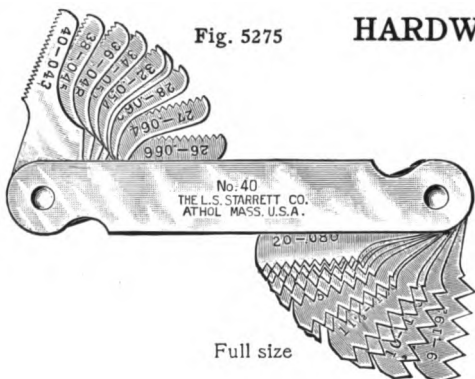


Fig. 5275

Full size

COLD CHISEL
Fig. 5529

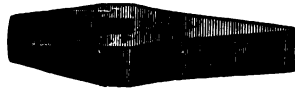


Per pound - - - - \$0 38

THREAD GAUGE

No. 11½, 16 leaves - - - - \$1 00
No. 24, 4 leaves - - - - 50

SPLITTING CHISEL
Fig. 5531



Per pound - - - - \$0 42

PUNCH
Fig. 5527



Per pound - - - - \$0 38

CROWBARS

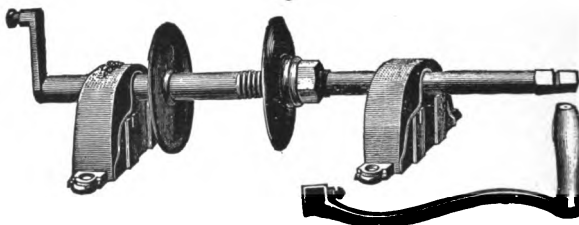
Per pound - - - - \$0 12

HOOP DRIVER
Fig. 5540



Per pound - - - - \$0 35

GRINDSTONE FIXTURES
Fig. 5616



Length of shaft - - - inches	24	19	17	15
Complete set - - - - -	\$2 00	1 75	1 50	1 25

OIL STONES

	Stone	Slips
Washita, No. 1 - per pound	\$0 40	70

GRINDSTONES

Not illustrated
Per pound - - - - \$0 02

BENCH SCREWS

Size screw - - - - inches	1	1½	1¾	2	2½	2¾
Length screw - - - inches	15	16	17	19	---	---
Wrought iron - - - per dozen	\$10 00	11 00	15 00	21 70	---	---
Wood - - - - - per dozen	-----	-----	-----	-----	3 30	3 75
						6 00

HARDWARE

BURNER AND GAS PLIERS

Fig 5685

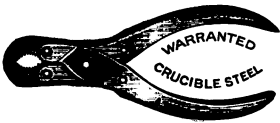
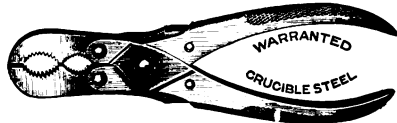
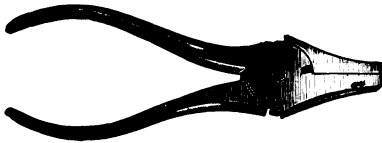


Fig. 5687



Size - - - - - inches	5 (one hole), fig. 5685	7 (two hole), fig. 5687
Per dozen - - - - -	\$9 50	12 00

COMBINATION PLIERS AND CUTTING NIPPERS—Fig. 5689



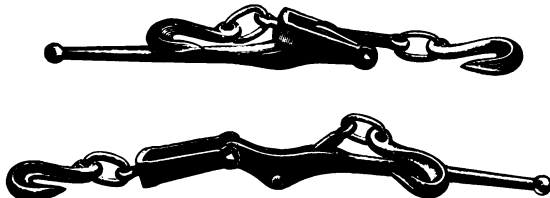
Size, inches	Cuts wire up to	Per dozen
4	14 gauge	\$10 00
6	11 gauge	12 00
8	8 gauge	15 00
10	6 gauge	20 00
12	5 gauge	30 00

PEASE COMBINATION PLIERS Fig. 5688



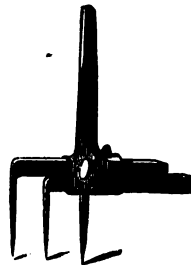
Size, inches	Capacity, size pipe, inches	Black, per dozen	Nickel plated, per dozen
6	$\frac{3}{4}$	\$13 50	15 00
8	1	16 00	18 00
10	1	18 00	21 00
14	1	24 00	30 00

GOODYEAR LOAD BINDER Fig. 5824



For securely binding loads of pipe, sucker rods, etc.
Per pair - - - - - \$5 00

WASHER CUTTER—Fig. 5235

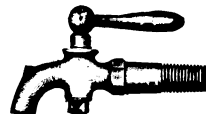


Regular - - - - - per dozen, \$11 00
Large - - - - - per dozen, 14 00

PETROLEUM OIL FAUCET

Numbers - - - - -	13	14	5	6	7
Size - - - - - inches	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	1
Per dozen - - - - -	\$10 00	11 00	13 00	16 00	23 00

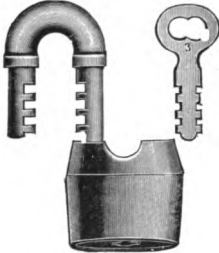
Fig. 5870



HARDWARE

PADLOCKS

Fig. 5777



No. 1694-1695

Fig. 5777-B



Fig. 5777-C

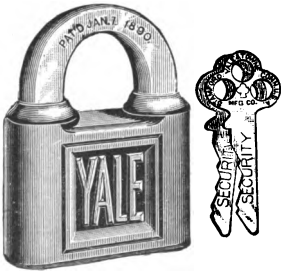


- Fig. 5777, No. 1694—Scandinavian or jail, two keys - - - - - per dozen, \$4 00
 Fig. 5777, No. 1695—Scandinavian or jail, two keys - - - - - per dozen, 4 50
 Fig. 5777-B, No. 10—Champion 6 lever, 2½ inch, brass, two keys, 10-inch chain - - - - - per dozen, 14 00
 Fig. 5777-C, No. 1—Champion, same, no chain - - - - - per dozen, 12 00
 Fig. 5777-C, No. 9—Champion, same, elongated shackle - - - - - per dozen, 15 00
 Fig. 5777-C, No. 7—Champion, same, elongated shackle, no chain - - - per dozen, 13 00

NOTE.—The Champion 6-lever padlock keys all differ, unless made alike to order.
 If made with keys alike, to pass, add \$1.00 per dozen.
 If made with both master and special keys, add \$6.00 per dozen.

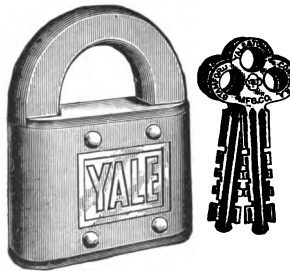
YALE PADLOCKS

Fig. 5778



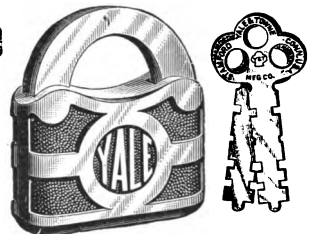
No. 805

Fig. 5778-D



No. 8454

Fig. 5778-C

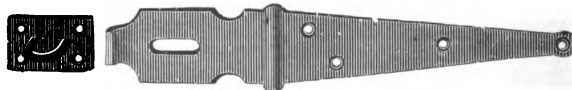


No. 853

- Fig. 5778, No. 805—Cast iron case and bronze shackle - - - - - per dozen, \$15 40
 Fig. 5778-D, No. 8454—Steel shell and shackle - - - - - per dozen, 21 00
 Fig. 5778-C, No. 853—Bronze case and bronze shackle - - - - - per dozen, 31 00

HINGE HASP AND STAPLE

Fig. 5779

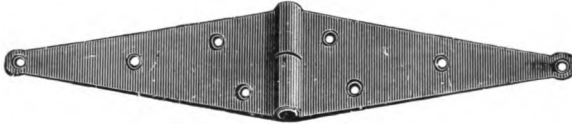


Size	inches	3	4½	6	8	10	12
Per dozen		\$ 50	60	80	1 05	1 50	2 10

HARDWARE

STRAP AND TEE HINGES, HEAVY

Fig. 5781



Tee hinges not illustrated

Size - - - - - inches	4	5	6	8	10	12	14	16
Strap hinges - - per dozen pair	\$1 60	2 15	---	---	---	---	---	---
Strap hinges - - - - per pound	---	---	15	13½	13	13	13	13
Tee hinges - - per dozen pair	90	1 05	1 25	1 55	2 30	3 20	4 45	5 40
Hasps with staples - per dozen	---	90	1 00	1 30	2 00	---	---	---
Hasps with hook - - per dozen	---	1 20	1 40	1 80	2 50	---	---	---

HOOKS AND STAPLES

Not illustrated

Size, inches	3½	4	4½	5	6
Per gross -	\$9 00	10 00	11 00	12 00	14 00

Fig. 5804

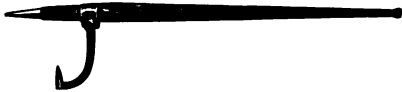


Fig. 5802



CLIP PEAVIE

Fig. 5807



Per dozen - - - - - \$22 50

CLIP CANT HOOK

Fig. 5810



Per dozen - - - - - \$21 00

Fig. 5823



STAPLES

Not illustrated

Size - inches	2	2½	2¾	3
Per gross - -	\$1 70	2 00	2 35	3 20

CHAIN, STEEL OR IRON

B. B. X.

Size - - - inches	1¾ & ¼	1½	1 & ¾ & over
Per pound - - - -	\$0 15	12	10

WHEELBARROW

No.		Per dozen
3	With wood wheel - - - - -	\$22 00
4	With steel wheel - - - - -	24 00

SOCKET PEAVIE

Fig. 5808



Per dozen - - - - - \$23 50

SOCKET CANT HOOK

Fig. 5811



Per dozen - - - - - \$22 00

SCOOP

- No. 4, steel, half polished - per dozen, \$15 50
- No. 5, steel, half polished - per dozen, 16 00
- No. 6, steel, half polished - per dozen, 16 50

**HARDWARE
SHOVELS**

D HANDLE

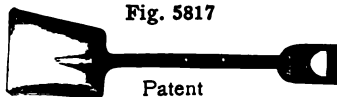
Fig. 5815



Common

D HANDLE

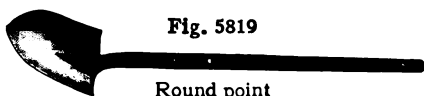
Fig. 5817



Patent

LONG HANDLE

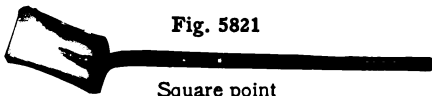
Fig. 5819



Round point

LONG HANDLE

Fig. 5821



Square point

CANAL SHOVELS—BLACK—HOLLOW BACK

D or long handle, round or square point, same price.

Size No. - - - - -	2	3	4	5	6	7
Width - - - - - inches	9 $\frac{1}{8}$	10 $\frac{1}{8}$	10 $\frac{7}{8}$	11 $\frac{1}{4}$	11 $\frac{3}{8}$	12
Length - - - - - inches	12	12 $\frac{1}{2}$	13	13 $\frac{1}{2}$	14	14 $\frac{1}{2}$
Per dozen - - - - -	\$18 00	19 00	20 00	21 00	22 00	23 00

COAL SHOVELS—BLACK—HOLLOW BACK

D or long handle same price.

Size No. - - - - -	1	2	3
Width - - - - - inches	13 $\frac{1}{2}$	14 $\frac{1}{2}$	14 $\frac{1}{4}$
Length - - - - - inches	14 $\frac{1}{2}$	14 $\frac{3}{4}$	15
Per dozen - - - - -	\$20 00	21 00	22 00

DITCHING SPADES

Size - - - - - inches	14	16	18	20
Per dozen - - - - -	\$24 00	24 50	25 00	26 00

POST HOLE AUGER—Fig. 5825

Sizes 4, 5, 6, 7, 8, and 9 inches - - - - - per dozen, \$18 00

Fig. 5825

IWANS POST HOLE AUGERS—Not illustrated

Size - - - - - inches	4 to 6	7	8	9	10
Per dozen - - - - -	\$28 00	30 00	30 00	32 00	36 00



MALLEABLE IRON OILER

Size No. - - - - -	1	2	3
Old style - - - - - per dozen	\$3 60	4 00	4 40
Size No. - - - - -	11	12	13
New style - - - - - per dozen	\$3 60	4 00	4 40
Tubes - - - - - per dozen	1 80	1 80	1 80

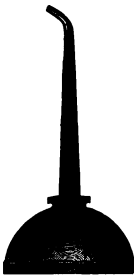
Fig. 5842



GEM OILER—Not illustrated

No. 1304, $\frac{1}{2}$ pint—4-inch Spout, per dozen - - - - \$6 00
 No. 1504, 1 pint—4-inch Spout, per dozen - - - - 8 00

Fig. 5848



HARDWARE

STEEL COPPERIZED OILERS

Size - - - - -	No.	13	14
Length of nozzle - - - - -	inches	3	9
Per dozen - - - - -		\$5 50	6 50

Fig. 5850

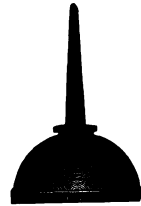
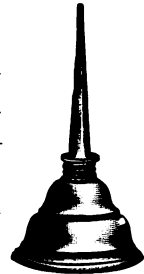


Fig. 5840

BRASS AND ZINC OILERS

Size - - - - -	No.	BRASS		ZINC			
		2	3	2	3	4	5
Capacity - - - - -	gills	1 1/2	2	1 1/2	2	- -	- -
Per dozen - - - - -		\$3 50	4 00	2 00	2 25	2 75	3 50
Tubes - - - - -	each	10	10	10	10	- - - -	- - - -



LONG SPOUT BRAZED STEEL OILER—Fig. 5846

Fig. 5846

Capacity - - - - -	1 pint	1 1/2 pints	1 quart	2 quarts
Per dozen - - - - -	\$12 00	12 00	13 00	15 00

Fig. 5847

STEEL COPPERIZED RAILROAD OILER—Fig. 5847

No. - - - - -	10	11
Capacity - - - - -	1 pint	1 quart
Length nozzle - - - - -	12 inches	18
Per dozen - - - - -	\$14 00	18 00



BRAZED STEEL PYRAMID TORCH

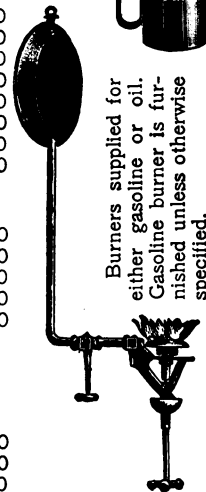
Fig. 5831

- Fig. 5831 No. 80, 1/2 pint, 1 burner - - - - per dozen, \$7 00
- No. 81, 1 pint, 1 burner - - - - per dozen, 9 00
- No. 82, 1 quart, 1 burner - - - - per dozen, 10 00
- No. 83, 1 quart, 2 burners - - - - per dozen, 11 00
- No. 84, 2 quarts, 1 burner - - - - per dozen, 12 00
- No. 85, 2 quarts, 2 burners - - - - per dozen, 13 00
- No. 86, 4 quarts, 2 burners - - - - per dozen, 15 00
- No. 87, 4 quarts, 3 or 4 burners, per dozen, 18 00

Fig. 5833

BRAZED STEEL BROAD TOP TORCHES

- No. 90, 1 pint, 1 burner - - - - per dozen, \$9 00
- No. 91, 1 quart, 1 burner - - - - per dozen, 10 00
- No. 92, 1 quart, 2 burners - - - - per dozen, 11 00
- No. 93, 2 quarts, 1 burner - - - - per dozen, 12 00
- No. 94, 2 quarts, 2 burners - - - - per dozen, 13 00



Burners supplied for either gasoline or oil. Gasoline burner is furnished unless otherwise specified.

GASOLINE OR OIL TORCH—Fig. 5833

Price complete - - - - -	\$1 50
Burner only - - - - -	1 00
Valve only - - - - -	50

HARDWARE

Fig. 5830



BRAZED STEEL TALLOW POT

No. 40, 1/2 gallon capacity - - - - - per dozen, \$15 00
 No. 41, 1 gallon capacity - - - - - per dozen, 18 00

DINNER
 Fig. 5864



PAILS

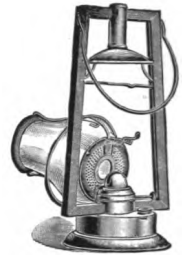
Dinner, 5 quarts, fig. 5864 - - - - - per dozen, \$8 00
 Dinner, 6 quarts, fig. 5864 - - - - - per dozen, 9 50
 Dinner, 6 quarts, square, fig. 5864 - - - - - per dozen, 9 00
 Wooden, 3 hoops, not illustrated - - - - - per dozen, 3 00
 Wooden, 2 hoops, not illustrated - - - - - per dozen, 2 75
 Wooden. "Buckeye" barn, not illustrated - - - - - per dozen, 9 00

Fig. 5855



LANTERNS

Tubular No. 0, with square lift - - per dozen, \$13 00
 Globes - - - - - per dozen, 1 00
 Burners - - - - - per dozen, 90
 Wicks - - - - - per dozen, 05



REGULAR
 Fig. 5860



OIL CANS

1/2 gallon, tin, fig. 5860 - - - - - per dozen, \$3 00
 1 gallon, tin, fig. 5860 - - - - - per dozen, 4 00
 1 gallon, jacket, fig. 5862 - - - - - each, 40
 2 gallons, jacket, fig. 5862 - - - - - each, 55
 3 gallons, jacket, fig. 5862 - - - - - each, 70
 5 gallons, jacket, fig. 5862 - - - - - each, 85
 10 gallons, jacket, fig. 5862 - - - - - each, 1 50

WOOD JACKET
 Fig. 5862



IRON ROOFING AND SIDING
 Either plain or corrugated

BEADED CEILING
 Not illustrated

ROOF RIDGE CAP
 Fig. 5881

ROOF RIDGE ROLL
 Fig. 5883



Prices quoted on specifications

A sketch should accompany each order for siding and roofing, showing height, length and width of building; also projection and pitch of roof.

ASPHALTUM

Per gallon - - - - - \$0 75
 Half or full barrels at market rate.

BORAX

Small quantities - - - - - per pound, \$0 15
 By the barrel, special.

BROOMS

Not illustrated

Common, all corn - - - - - per dozen, \$4 00
 No. 4, factory, all corn - - - - - per dozen, 4 50
 No. 7, factory, all corn - - - - - per dozen, 5 25
 No. 4, rattan mixed - - - - - per dozen, 6 00
 No. 8, rattan mixed - - - - - per dozen, 7 00

COAL

Blacksmith - - - - - per 100 pounds, \$0 35

EMERY

In 10-pound tin cans, 15 cents per pound

Quantity - - - - -	Ream	Quire	Sheet
Cloth, FF to No. ½ - - - - -	\$24 00	1 25	06
Paper, Nos. 00 to ½ - - - - -	9 00	50	02½
Paper, No. 1 to 2 - - - - -	12 00	60	03

FLAX SEED

Per pound - - - - - \$0 10

IRON

Merchant, flat, round and square, regular sizes - - - - - per pound, -----
 Norway riveting, ½-inch diameter - - - - - per pound, \$0 10
 Cut to order, 3 cents per pound extra.

LEAD

Red, in 1-pound cans, in oil - - - \$0 15
 White, in 1-pound cans, in oil - - - 14
 Sheet by the pound - - - - - 10

LAMP WICK

By the bale - - - - - per pound, \$0 25
 Less than bale - - - - - per pound, 30
 Ball - - - - - per ball, 05

MARLINE

Per pound - - - - - \$0 20

OAKUM

By the pound - - - - - \$0 12

OIL

Lard, winter strained - - - - - per gallon, \$1 00
 Winter strained lard, barrel rates subject to market quotations.
 Cylinder and engine oils, barrel rates subject to market quotations.

PAPER

Hardware, common - - - per pound, \$0 08
 Building - - - - - per pound, 04
 Best Manila - - - - - per pound, 10
 Tarred - - - - - per pound, 04

PITCH

Per pound - - - - - \$0 03

PLUMBAGO

Per pound - - - - - \$0 30

SAND PAPER

	Per ream	Per quire
Flint, Nos. 00 to ½ - - - - -	\$6 50	30
Flint, No. 1 - - - - -	7 00	30
Flint, No. 1½ - - - - -	7 50	35
Flint, No. 2 - - - - -	8 00	35

Per sheet, 3 cents.

STEEL

Not illustrated

Small sizes, octagon, square and round, by the bar	- - - - -	per pound, \$0 12
Small sizes, octagon, square and round, less than bar	- - - - -	per pound, 15
Large sizes for oil well tools	- - - - -	per pound, 15

TALLOW

In 10-pound packages	- - - - -	per pound, \$0 10
----------------------	-----------	-------------------

TWINE

Seed bag	- - - - -	per pound, \$0 25
Wrapping	- - - - -	per pound, 35

WASTE

White, No. 1	- - - - -	per pound, \$0 12
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WIRE

Number		0 to 9	10	12
Iron, black	per pound	\$0 10	11	11½
Iron, galvanized	per pound	12	13	14
Copper, No. 0 to 20	per pound,			\$0 50
Torpedo, No. 16	per pound,			15
Torpedo, No. 20	per pound,			20

GALVANIZED WIRE STRAND

For smoke stack guys, electric light plants, street railways, signal cord, fencing and other purposes.

7 wires No.	8	10	11	12	15	17	18	20	21
Approximate diameter - - - inch	½	⅞	⅞	⅞	⅞	⅞	⅞	⅞	⅞
Approximate weight per 100 ft. - lbs.	52	40	30	22	13	8	5	3½	2½
Approximate strength in pounds	8,320	6,000	4,700	3,300	1,750	1,000	700	375	320
Price per 100 feet	\$4 50	3 75	2 75	2 25	1 75	1 25	1 15	1 00	80

For special galvanized wire strand for connecting pumping wells, see page 258.

PACKING

ASBESTOS—MILL BOARD OR FLAT

In sheets 40 x 40 and 42 x 44 inches, from ⅜ to ½ inch thick.

Approximate weight per sheet 40 x 40 inches:

Thickness - - - - - inch	⅜	⅞	⅞	⅞	⅞	¼	⅜	½
Weight - - - - - lbs.	1½	3½	5½	8	10½	14	21	28
Per pound	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	- - - - -	\$0 20

ASBESTOS PISTON ROD

On reels containing 10, 15, 25 and 50 pounds each. Regular sizes from ¼ to 2 inches in diameter	- - - - -	per pound, \$0 50
---	-----------	-------------------

ASBESTOS WICK

In ¼, ½ and 1 pound balls and 5 and 10 pound spools	- - - - -	per pound, \$0 50
---	-----------	-------------------

ITALIAN FLAX

Coils of 25 or 50 pounds, or 100-pound reels	- - - - -	per pound, \$0 30
Less than a coil	- - - - -	per pound, 40

PACKING

RUBBER

MANUFACTURERS' LIST

Cloth insertion. Cloth on one or both sides

Thickness, inches	1-ply, per pound	2-ply, per pound	3-ply, per pound	4-ply, per pound
$\frac{1}{8}$ "	\$0 70	--	--	--
$\frac{1}{8}$ "	65	--	--	--
$\frac{1}{8}$ "	60	63	66	--
$\frac{3}{16}$ "	55	58	61	--
$\frac{1}{4}$ "	55	55	58	61
$\frac{3}{8}$ "	55	55	55	58
$\frac{1}{2}$ "	55	55	55	55

One ply of cloth to every $\frac{1}{8}$ " inch thickness.

Three cents per pound additional will be charged for each extra ply of cloth. Each cloth, whether insertion or on outside, to count as one ply.

All cloth insertion or plain packing is one yard wide and any length desired.

All sizes at retail	per pound, \$0 35
Rubber piston, round and square, $\frac{1}{4}$ to $1\frac{1}{2}$ inches	per pound, 85
Steam pump piston, $\frac{1}{4}$ to $1\frac{1}{2}$ inches	per pound, 1 00
Soapstone	per pound, 15
Usudurian, sheet	per pound, 80
Usudurian gaskets, rings, etc.	per pound, 95
Spiral packing, Garlock's	per pound, 1 20

Garlock's packing is made 12 feet long and in sizes from $\frac{3}{16}$ " inch to 2 inches. Each strip is coiled in a box made especially for it, so that there is no chance of its getting impregnated with dust or grit.

APPROXIMATE WEIGHT

The following is a close estimate of the weight of a box of Carlock's spiral packing. Each box contains 12 feet, and we furnish only full boxes. Larger sizes to order.

Size - inches	$\frac{3}{16}$ "	$\frac{1}{4}$ "	$\frac{5}{16}$ "	$\frac{3}{8}$ "	$\frac{7}{16}$ "	$\frac{1}{2}$ "	$\frac{9}{16}$ "	$\frac{5}{8}$ "	$1\frac{1}{8}$ "	$\frac{3}{4}$ "	$1\frac{1}{4}$ "	$\frac{7}{8}$ "	$1\frac{5}{8}$ "	1"
Weight - lbs.	$\frac{1}{2}$	$\frac{3}{4}$	1	$1\frac{1}{2}$	$1\frac{3}{4}$	$2\frac{1}{8}$	$2\frac{7}{8}$	$3\frac{3}{8}$	$4\frac{1}{4}$	$4\frac{3}{4}$	$5\frac{3}{4}$	$6\frac{3}{8}$	7	$8\frac{1}{4}$

Square flax packing - - - - - per pound, \$0 85

This packing is made in sizes from $\frac{1}{4}$ to 3 inches or over. Put up in 5 and 10 pound boxes.

GASKETS

JOHNSON'S METALLIC

For malleable iron unions

Size - - - - - inches	$\frac{1}{4}$ "	$\frac{3}{8}$ "	$\frac{1}{2}$ "	$\frac{3}{4}$ "	1"	$1\frac{1}{4}$ "	$1\frac{1}{2}$ "	2"
Per 100 - - - - -	\$0 50	50	60	70	80	1 00	1 20	1 50

MOULDED RUBBER

For malleable iron unions

Size - - - - - inches	$\frac{1}{4}$ "	$\frac{3}{8}$ "	$\frac{1}{2}$ "	$\frac{3}{4}$ "	1"	$1\frac{1}{4}$ "	$1\frac{1}{2}$ "	2"	$2\frac{1}{2}$ "
Per 100 - - - - -	\$0 55	60	65	75	80	1 10	1 20	1 50	2 70

Plumbers who have bothered with cutting union washers of sheet packing will appreciate these goods.

MOULDED RUBBER

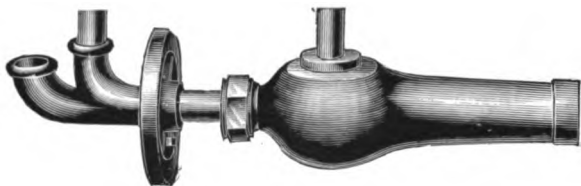
For flange unions

Size - - - - - inches	1"	$1\frac{1}{4}$ "	$1\frac{1}{2}$ "	2"	$2\frac{1}{2}$ "	3"	$3\frac{1}{2}$ "	4"	$4\frac{1}{2}$ "	5"	6"
Each - - - - -	\$0 10	12	15	20	25	30	35	38	40	45	50

OIL BURNERS

PARSON'S

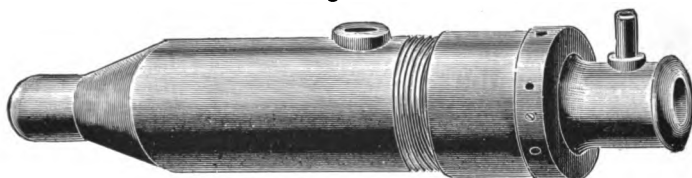
Fig. 3210



Complete - - - - - \$15 00

REID'S

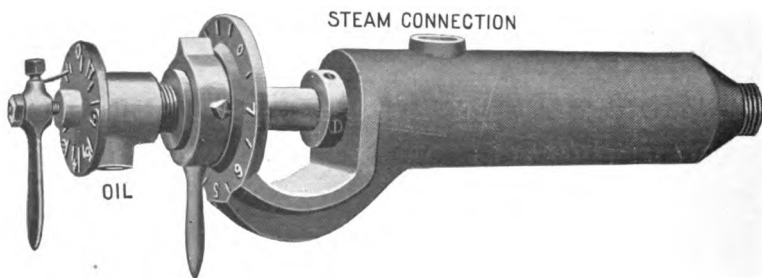
Fig. 3214



	Weight, lbs.	Price
No. 2, for boiler - - - - -	15	\$15 00
No. 3, for burning brick - - - - -	5	13 00

KIRKWOOD OIL ATOMIZER OR BURNER

Fig. 3215-A

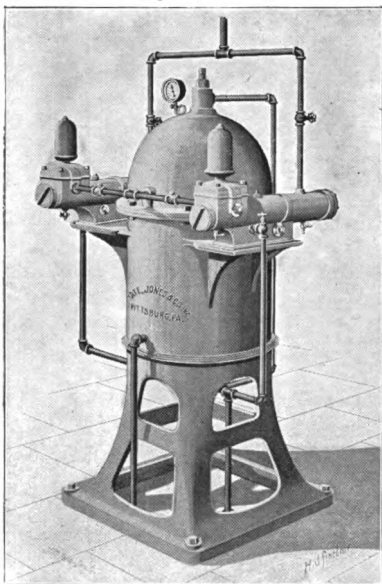


THE KIRKWOOD PATENT OIL ATOMIZER OR BURNER

1. It can be operated with either steam or compressed air.
2. It does not clog.
3. It is easily cleaned.
4. The supply of oil and steam is regulated at the point of combustion rather than far back in the burners, as those of other manufacturers.
5. There is a graduated scale for both the steam and oil supply. This is a feature possessed by no other burner and is a great assistance to the firemen in charge of the boilers.

Price - - - - - \$20 00

Fig. 3215-B



No. 1—Duplicate pumps

KIRKWOOD DUPLICATE PUMPING AND HEATING SYSTEM

The Kirkwood pumping and heating system consists of a base or stand containing a chamber with a pipe coil, through which the oil is pumped, and is surrounded by exhaust steam from the pump. The upper part consists of a chamber, into which the oil goes from the pump on its way to the coil and automatic release valves, by which the excess of oil is returned to the storage tank without being heated.

The whole system is complete with gauge for indicating the pressure, all piping and connections. The system illustrated has duplicate pumps, separately connected, each one being capable of supplying the entire boiler plant in which it is installed, so that one pump only need be used at a time, giving, thereby, a duplicate system.

No. 1, with duplicate pumps - - - \$400 00

No. 0, with duplicate pumps - - - 200 00

No. 0, with single pump - - - 150 00

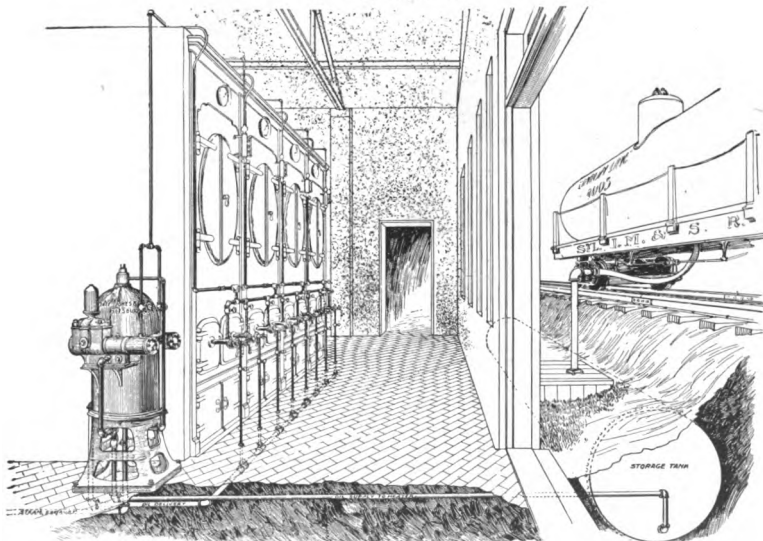
Davidson or Moore pumps furnished with this outfit unless pumps of other makes are specially ordered.

BOILER PLANT EQUIPPED FOR BURNING OIL FUEL

COMPLETE INSTALLATIONS

GUARANTEED RESULTS

Fig. 3215-C



We illustrate above the general arrangement and necessary apparatus for using fuel oil under a battery of boilers. Local conditions, of course, vary this arrangement.

Prices for complete installations furnished upon application.

COMPARATIVE COST OF OIL AND COAL

ITEMS	Bituminous coals mined west of Ohio and used in western and south western states	SMALL SIZES OF ANTHRACITE				Pittsburgh bituminous used in Pennsylvania and on great lakes	Semi-bituminous; Atlantic ocean traffic; mills of eastern and middle states		
		Culm	No. 3 buck- wheat or barley	No. 2 buck- wheat or rice	No. 1 buck- wheat and pea		Hand- fired	Ash 5%	
			7.75 ²	8.25 ²	8.50 ²				8.75
1. Pounds evaporation per pound wet ³ coal, from and at 212 ^o , at about 10 square feet of heating surface per boiler horse power	7.5	7.75 ²	8.25 ²	8.50 ²	8.75	9.50	10.00	10.50	11.00
2. Pounds evaporation per pound of Beaumont oil from and at 212 ^o at about 10 square feet of heating surface per boiler horse power	14.8	14.8	14.8	14.8	14.8	14.8	14.8	14.8	14.8
3. Ratio of evaporation of oil to coal = line 2 ÷ line 1 = R	1.97	1.91	1.79	1.74	1.69	1.56	1.48	1.41	1.35
4. Number barrels oil = to 2,240 pound ton wet coal = 2,240 ÷ (322 ¹ R) = N	3.54	3.64	3.90	4.00	4.12	4.46	4.70	4.94	5.15

EQUIVALENT PRICE OF OIL PER BARREL OF 42 U. S. GALLONS = Pc. ÷ N = Po.

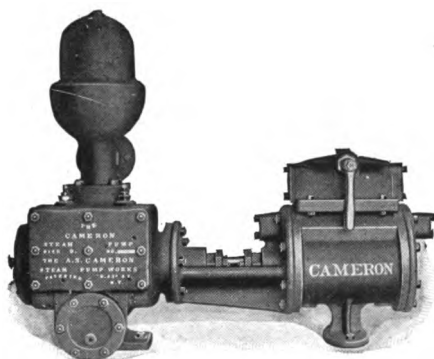
5	\$1 00	28	26	25	25	23	21	20	19
6	1 50	41	39	38	36	34	32	30	29
7	2 00	55	51	50	49	45	43	40	39
8	2 50	69	64	62	60	56	53	50	40
9	3 00	82	77	75	73	67	64	60	58
10	3 50	96	90	87	85	78	75	71	68
11	4 00	1 10	1 02	1 00	97	90	85	81	77
12	4 50	1 23	1 16	1 13	1 09	1 01	96	91	87

*Mechanical stokers and patent furnaces introducing air over fire.
¹Weight of oil per gallon = 7.66 pounds; weight of oil per barrel of 42 U. S. gallons = 322 pounds.
²These figures are net evaporation after allowing for steam consumed to produce the forced draft necessary for burning the fuel.
³By "wet coal" is meant coal containing 3% of water.

THE CAMERON REGULAR PATTERN STEAM PUMP

FOR OIL, GAS OR WATER

Fig. 5460



The first seven sizes furnished with hand lever attachment when so desired

Size number	Price with iron water cylinder and steel piston rod	Price with water cylinder lining, piston and piston rod of composition	Diameter of steam cylinder, inches	Diameter of water cylinder, inches	Stroke of piston, inches	Capacity per stroke, gallons	Ordinary speed per minute in strokes	Capacity at ordinary speed per minute, gallons	Steam pipe	Exhaust pipe	Suction pipe	Discharge pipe	Floor space, inches	Weight, lbs.
0	\$80 00	\$85 00	3½	2	4	.054	150	8	1	½	1½	1	32 x 9	135
1	120 00	125 00	4	2	6	.081	150	12	1	½	1½	1	40 x 10	210
2	140 00	150 00	5	2½	6	.12	150	18	1	½	1½	1½	40 x 11	254
3	165 00	175 00	6	3	7	.21	133	28	1	1	2	1½	47 x 13	418
3a	185 00	200 00	6	3½	7	.29	133	38	1	1	2½	2	47 x 15	435
4	210 00	225 00	7	3½	7	.29	133	38	1	1	2½	2	47 x 15	459
4a	235 00	250 00	7	4	7	.39	133	50	1	1	2½	2	51 x 16	457
5	275 00	290 00	7	3½	12	.5	100	50	1	1½	3	2½	58 x 17	820
5b	325 00	350 00	7	5	13	1.10	90	100	1	1½	4	3	63 x 20	1,117
6	325 00	340 00	8	4	12	.65	100	65	1	1½	3	2½	58 x 18	864
6a	350 00	375 00	8	5	13	1.10	90	100	1	1½	4	3	63 x 20	1,160
7	375 00	400 00	10	5	13	1.10	90	100	1½	2	4	3	64 x 21	1,345
8	400 00	425 00	10	6	13	1.59	90	150	1½	2	4	3½	64 x 21	1,411
9	470 00	520 00	12	7	13	2.16	90	200	1½	2½	5	4	66 x 24	1,928
10a	540 00	575 00	14	8	13	2.83	90	261	2	3	5	5	73 x 26	2,548
10	-----	-----	14	9	18	4.96	67	330	2	3	6	5	81 x 30	3,126
11	-----	-----	16	10½	18	6.75	67	450	2½	4	8	6	90 x 37	4,827
12	-----	-----	18	12	20	9.80	60	587	3	4	10	8	103 x 41	6,360

PARTS FOR CAMERON REGULAR STEAM PUMPS

Size No. of Pump	0	1	2	3	3 a	4	4 a	5	5 b	6	6 a	7	8	9	10	10 a	11	12
Water Cylinder bored, planed, drilled and tapped with studs	25.00	30.00	38.00	44.00	52.00	52.00	60.00	76.00	110.00	86.00	110.00	110.00	110.00	170.00	250.00	190.00	350.00	450.00
Water Cylinder with seats	25.00	30.00	36.00	32.00	60.00	60.00	68.00	90.00	130.00	100.00	130.00	130.00	150.00	210.00	160.00	280.00	350.00	450.00
Water Cylinder complete except acorn	34.00	39.00	48.00	70.00	78.00	78.00	88.00	130.00	190.00	140.00	190.00	190.00	220.00	280.00	240.00	400.00	510.00	650.00
Water Cylinder complete with acorn	36.50	41.50	51.00	76.00	84.00	84.00	92.00	140.00	210.00	150.00	210.00	210.00	250.00	300.00	260.00	420.00	540.00	690.00
Water Cylinder when brass lined, extra	5.50	6.50	10.00	12.00	13.00	13.00	13.00	20.00	30.00	22.00	30.00	30.00	35.00	46.00	30.00	50.00	110.00	140.00
Water Cylinder suc. flange - tapped, back								1.90	1.50	1.60	1.50	1.50	1.60	2.00	3.00	2.00	5.00	8.00
Water Cylinder suc. flange - blank, front								1.60	2.00	1.60	2.00	2.00	2.00	3.00	4.50	3.00	6.00	9.00
Water Cylinder suction plug		.40		.50	.60	.60	.60											
Water Cylinder cover	1.00	1.00	1.60	2.50	2.50	2.50	2.50	3.50	5.00	3.50	5.00	5.00	5.00	7.00	11.00	11.00	13.00	16.00
Water Cylinder bonnet	2.50	2.50	4.00	5.00	5.00	5.00	5.00	7.00	10.00	7.00	10.00	10.00	10.00	14.00	20.00	14.00	28.00	40.00
Acorn with nozzle	2.50	2.50	3.00	6.00	6.00	6.00	6.00	13.00	18.00	13.00	18.00	18.00	22.00	26.00	30.00	30.00	60.00	82.00
Acorn without nozzle								6.00							80.00		25.00	36.00
Discharge Nozzle									1.20	.90	1.20	1.20	1.40	1.70	18.00	2.00	3.50	6.00
Plugs for bottom of cylinder	.20	.20	.20	.20	.20	.20	.20	.40	.40	.40	.40	.40	.40	.60	.50	.50	.50	.50
Brass Lining	4.50	5.00	6.00	9.00	10.00	10.00	11.00	14.00	24.00	16.00	24.00	24.00	28.00	36.00	64.00	40.00	80.00	100.00
Water Valves, brass and rubber, per set of 4	4.00	4.00	6.00	10.00	10.00	10.00	10.00	12.00	20.00	12.00	20.00	20.00	20.00	30.00	36.00	30.00	70.00	100.00
Water Valves, refilling, per set of 4	2.00	2.00	3.00	5.00	5.00	5.00	5.00	6.00	8.00	6.00	8.00	8.00	8.00	12.00	16.00	12.00	25.00	44.00
Water Valves, plain rubber, per set of 4	.80	.80	1.40	2.00	2.00	2.00	2.00	4.00	6.00	4.00	6.00	6.00	6.00	10.00	14.00	10.00	24.00	44.00
Water Valves, plain rubber, per set of 16 No. 7								6.00	8.00	6.00	8.00	8.00	8.00	12.00	16.00	12.00	24.00	44.00
Water Valves, plain rubber, per set of 16 No. 9								6.00	8.00	6.00	8.00	8.00	8.00	12.00	16.00	12.00	24.00	44.00
Water Valves, metal, per set of 16 No. 7																	32.00	45.00
Water Valves, metal, per set of 16 No. 9																	32.00	45.00
Water Valves, leather faced, per set of 4																	4.00	8.00
Water Valves, leather faced, per set of 16 No. 7																	4.80	8.80
Water Valves, leather faced, per set of 16 No. 9																	4.80	8.80
Valve Springs, per set of 4																	5.00	15.00
Valve Springs, per set of 16 No. 7																	5.00	15.00
Valve Springs, per set of 16 No. 9																	5.00	15.00
Valve Seats, 4 to set	.60	.60	.80	1.20	1.20	1.20	1.20	2.50	3.50	2.50	3.50	3.50	3.50	5.00	8.00	5.00	15.00	30.00
Valve Seats, 16 No. 7 to set																	3.50	8.50
Valve Seats, 16 No. 9 to set																	3.50	8.50
Valve Stems, 2 to set	.60	.60	.80	1.10	1.10	1.10	1.10	1.50	2.00	1.50	2.00	2.00	2.00	2.50	3.00	2.50	5.00	7.00
Valve Stems, 2 to set																	2.50	3.50
Valve Stems, 8 No. 7 to set																	2.50	3.50
Valve Stems, 8 No. 9 to set																	2.50	3.50

PARTS FOR CAMERON REGULAR STEAM PUMPS

Size No. of Pump.....	0	1	2	3	3 a	4	4 a	5	5 b	6	6 a	7	8	9	10	10 a	11	12	
Plugs with set screws, 2 to set.....																			
Plugs with set screws, 8 to set.....																			
Plugs without set screws, 2 to set.....																			
Conical Valve Springs, per set of 4.....	\$0.60	.60	1.00	1.00	1.00	1.00	1.00	1.00	\$2.00	1.00	2.00	2.00	2.00	2.50	3.00	2.50	3.00	3.00	3.00
Water Piston complete, brass.....	2.20	3.00	4.00	5.00	7.00	7.00	7.00	7.00	2.50	2.50	2.50	2.50	2.50	3.00	5.00	3.00	3.00	10.00	
Water Piston Head.....	1.40	1.70	2.30	3.00	4.50	4.50	4.50	4.00	3.00	3.00	3.00	3.00	3.00	3.50	4.50	3.00	3.00	36.00	73.20
Water Piston Follower.....	.80	1.00	1.50	2.00	2.50	2.50	2.50	2.50	3.50	3.50	3.50	3.50	4.50	5.00	10.00	8.00	8.00	12.00	18.00
Water Piston Iron Head.....															11.00	9.00	14.00	18.00	
Water Piston and Brass Follower complete.....															28.00	23.00	33.20	46.00	
Water Piston Bolts.....			.60	.60	.60	.60	.60	.80	1.00	.80	1.00	1.00	1.00	1.00	1.20	1.20	1.20	1.20	1.60
Steel Set Screws for valve stem plugs.....															1.50	1.50	2.50	2.50	2.50
Brass Set Screws for valve stem plugs.....															2.00	2.00	3.00	3.00	3.00
Steam Cylinder, bored, planed, drilled, and tapped.....	14.00	20.00	25.50	34.00	84.00	40.00	40.00	60.00	60.00	70.00	70.00	90.00	90.00	110.00	40.00	40.00	30.00	174.00	220.00
Steam Cylinder complete with steam chest.....	30.00	45.00	50.00	70.00	94.00	76.00	94.00	94.00	116.00	116.00	132.00	132.00	152.00	182.00	60.20	60.20	50.00	210.00	286.00
Steam Cylinder complete with steam chest and cover.....	40.00	55.00	64.00	84.00	84.00	92.00	92.00	128.00	140.00	140.00	140.00	150.00	180.00	210.00	80.00	80.00	65.00	320.00	437.00
Steam Cylinder complete with steam chest and body.....	60.00	80.00	92.00	130.00	130.00	140.00	140.00	180.00	180.00	196.00	196.00	250.00	280.00	330.00	100.00	100.00	85.00	450.00	640.00
Extra: Flange.....	9.00	14.00	14.00	21.00	21.00	21.00	21.00	23.50	23.50	23.50	23.50	32.00	32.00	32.00	40.00	40.00	40.00	50.00	50.00
Steam Chest, bored, planed, drilled, and tapped.....	15.00	24.00	24.00	34.00	34.00	34.00	34.00	40.00	40.00	40.00	40.00	40.00	55.00	55.00	66.00	66.00	66.00	76.00	76.00
Steam Chest complete, without slide valve.....	16.30	25.60	25.60	36.50	36.50	36.50	36.50	43.00	43.00	43.00	43.00	59.50	59.50	69.50	72.50	72.50	83.50	84.00	84.00
Steam Chest plunger, with slide valve.....	2.50	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00	2.00	2.00	2.00	2.74	2.74	4.00	4.00	5.00	5.00	5.00
Steam Chest Plunger—rough.....	2.50	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00	2.00	2.00	2.00	2.74	2.74	4.00	4.00	5.00	5.00	5.00
Steam Chest Plunger—finished.....	2.50	1.00	1.00	1.00	1.00	1.00	1.00	2.00	2.00	2.00	2.00	2.00	2.74	2.74	4.00	4.00	5.00	5.00	5.00
Steam Chest Cover.....	1.50	2.00	2.00	2.30	2.30	2.30	2.30	2.50	2.50	2.50	2.50	3.00	3.00	3.00	2.50	2.50	2.50	2.50	2.50
Steam Chest Stuffing Box complete.....	1.00	1.30	1.30	1.50	1.50	1.50	1.50	1.80	1.80	1.80	1.80	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
Steam Chest Stuffing Box Bottom.....	.50	.65	.65	.80	.80	.80	.80	.80	.80	.80	.80	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Steam Chest Stuffing Box Cap.....	.60	.80	.80	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Steam Chest Crank.....	.50	.50	.50	1.00	1.00	1.00	1.00	2.00	2.00	2.00	2.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00
Steam Chest Crank Handle.....	.20	.20	.20	.24	.24	.24	.24	.24	.24	.24	.24	.24	.24	.24	.24	.24	.24	.24	.24
Steam Chest Crank Nuts.....	.30	1.50	1.50	2.74	2.74	2.74	2.74	3.24	3.24	3.24	3.24	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
Steam Chest Crank Handle and Nut complete.....	1.30	1.60	1.60	2.50	2.50	2.50	2.50	3.00	3.00	3.00	3.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
Slide Valve.....	1.20	1.60	1.60	2.50	2.50	2.50	2.50	3.00	3.00	3.00	3.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
Body Piece complete.....	20.00	24.00	28.00	40.00	40.00	44.00	44.00	50.00	50.00	84.00	84.00	70.00	70.00	84.00	110.00	110.00	130.00	160.00	160.00

PARTS FOR CAMERON REGULAR STEAM PUMPS

Size No. of Pump.....	0	1	2	3	3 a	4	4 a	5	5 b	6	6 a	7	8	9	10	10 a	11	12
Body Piece Stuffing Box complete..... (2) each	\$ 2.00	2.00	2.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00	5.00
Body Piece Stuffing Box bottom..... (2) each	1.00	1.20	1.20	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50
Body Piece Stuffing Box cap..... (2) each	.70	1.00	1.00	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
Body Piece Stuffing Box thimble..... (2) each	.30	.40	.40	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Body Piece Stuffing Box gland..... (2) each
Body Piece Stuffing Box gland, bolts and nuts(4) each
Body Piece without fittings.....	11.00	14.00	16.00	22.00	22.00	26.00	26.00	34.00	34.00	38.00	38.00	48.00	48.00	60.00	80.00	80.00	92.00	120.00
Steam Cylinder Cover without fittings.....	9.00	11.00	12.00	14.00	14.00	16.00	16.00	22.00	22.00	22.00	23.00	30.00	30.00	34.00	44.00	44.00	50.00	60.00
Steam Cylinder Cover.....	5.00	6.00	7.00	8.50	8.50	10.50	10.50	15.00	15.00	16.00	16.00	20.00	20.00	24.00	30.00	30.00	34.00	40.00
Hand Gear Lever.....	1.50	2.00	2.00	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	3.50	3.50	3.50	4.50	4.50	4.50	6.00
Reversing Valve..... (2) each	1.74	2.00	2.00	2.00	2.00	2.00	2.00	3.50	3.50	3.50	3.50	4.50	4.50	4.50	6.00	6.00	6.00	7.50
Reversing Valve bushing..... (2) each	.60	.80	.80	.80	.80	.80	.80	1.00	1.00	1.00	1.00	1.24	1.24	1.24	1.50	1.50	1.50	2.00
Reversing Valve cap..... (2) each
Steam Piston ring and spring pattern complete.....	6.50	8.00	10.00	12.00	12.00	14.00	14.00	14.00	14.00	14.00	14.00	14.00	14.00	14.00	14.00	14.00	14.00	14.00
Steam Piston head.....	2.00	2.50	3.20	4.00	4.00	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50
Steam Piston follower.....	2.00	2.50	3.20	4.00	4.00	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50
Steam Piston ring with wedge and spring.....	2.40	3.00	3.50	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
Steam Piston ring only.....	1.60	2.00	2.50	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00
Steam Piston ring wedg.....	.40	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50
Steam Piston ring spring.....	.40	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50	.50
Steam Piston nut.....	.40	.40	.40	.40	.40	.40	.40	.40	.40	.40	.40	.40	.40	.40	.40	.40	.40	.40
Steam Piston bull ring pattern, complete.....
Steam Piston head.....
Steam Piston follower.....
Steam Piston bull ring.....
Steam Piston Packing ring..... each
Steam Piston nut.....
Brass Piston Rod, with nuts.....	4.40	6.40	6.40	10.10	10.10	10.10	10.10	16.30	17.50	16.30	17.50	28.60	28.60	34.70	49.50	48.00	69.00	85.00
Brass Piston Rod, without nuts.....	4.00	6.00	6.00	9.00	9.00	9.00	9.00	15.00	16.00	15.00	16.00	26.00	26.00	32.00	44.00	42.00	60.00	76.00
Steel Piston Rod, with nuts.....	3.40	4.40	4.40	6.10	6.10	6.10	6.10	8.30	9.50	8.30	9.50	13.60	13.60	16.70	23.50	25.00	50.00	35.00
Steel Piston Rod, without nuts.....	3.00	4.00	4.00	5.00	5.00	5.00	5.00	7.00	8.00	7.00	8.00	11.00	11.00	14.00	18.00	17.00	37.00	26.00

THE CAMERON BOILER FEED STEAM PUMP

PISTON PATTERN

Not illustrated

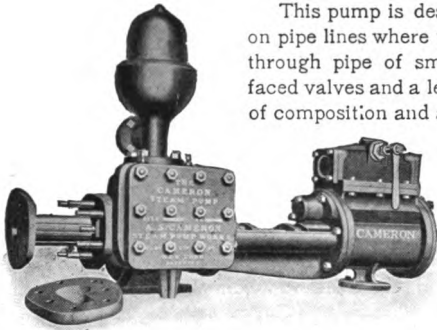
The main difficulty met with in fixing on the proper size of pump to recommend is that the horse power of the boiler for which the pump is required, is about all the information furnished. The expression "horse power" as applied to boilers, is a very indefinite term; what should be given, if possible, is the quantity of feed water required, and a pump which will supply this quantity at about one-half its rated capacity at ordinary speed will be right for cold water, and say one-third speed for hot water.

In feeding hot water the pump should be placed below the source of supply. The first six sizes furnished with hand-lever attachment when so desired.

Size number	Price with iron water cylinder and steel piston rod	Price with water cylinder lining, piston and piston rod of composition	Diameter of steam cylinder, inches	Diameter of water cylinder, inches	Stroke of piston, inches	Capacity at ordinary speed per minute, gallons	Boilers in horse power they will supply at $\frac{1}{2}$ ordinary speed, based on 30 lbs. of water per horse power per hour	Steam pipe	Exhaust pipe	Suction pipe	Discharge pipe	Floor space, inches	Weight, lbs.
0	\$80 00	\$85 00	3 $\frac{1}{2}$	2	4	8	40		1 $\frac{1}{2}$	1 $\frac{1}{2}$	1	32 x 9	136
1	120 00	125 00	4	2	6	12	60		1 $\frac{1}{2}$	1 $\frac{1}{2}$	1	40 x 10	210
2	140 00	150 00	5	2 $\frac{1}{2}$	6	18	90		1 $\frac{1}{2}$	1 $\frac{1}{2}$	1 $\frac{1}{2}$	40 x 11	254
2a	150 00	165 00	5	3	7	28	140		2	2	1 $\frac{1}{2}$	47 x 12	347
2b	160 00	170 00	5	3 $\frac{1}{2}$	7	38	190		2	2 $\frac{1}{2}$	2	47 x 14	355
3b	210 00	225 00	6	4	7	50	250	1	2 $\frac{1}{2}$	2 $\frac{1}{2}$	2	47 x 14	422
3c	210 00	225 00	6	3 $\frac{1}{2}$	12	50	250	1	3	2 $\frac{1}{2}$	2 $\frac{1}{2}$	58 x 17	520
3d	230 00	245 00	6	4	12	65	325	1	3	2 $\frac{1}{2}$	2 $\frac{1}{2}$	58 x 17	525
5a	280 00	310 00	7	4 $\frac{1}{2}$	12	80	400	1	3	2 $\frac{1}{2}$	2 $\frac{1}{2}$	58 x 18	725
5b	325 00	350 00	7	5	13	100	500	1	1 $\frac{1}{2}$	4	3	63 x 20	1117
--	375 00	400 00	8	6	13	150	750	1	1 $\frac{1}{2}$	4	3 $\frac{1}{2}$	64 x 21	1202
--	425 00	465 00	9	7	13	200	1000	1	1 $\frac{1}{2}$	5	4	66 x 24	1680
--	445 00	490 00	10	7	13	200	1000	1 $\frac{1}{2}$	2	5	4	66 x 24	1770
--	500 00	530 00	12	8	13	261	1300	1 $\frac{1}{2}$	2 $\frac{1}{2}$	5	5	73 x 26	2010
--	-----	-----	14	9	18	330	1600	2	3	6	5	81 x 30	3125
--	-----	-----	14	10	18	400	2000	2	3	6	5	81 x 30	3300
--	-----	-----	16	10 $\frac{1}{2}$	18	450	2300	2 $\frac{1}{2}$	4	8	6	90 x 37	4827
--	-----	-----	16	12	20	587	3000	2 $\frac{1}{2}$	4	10	8	103 x 41	5140

THE CAMERON OIL LINE PUMP

Fig. 5462

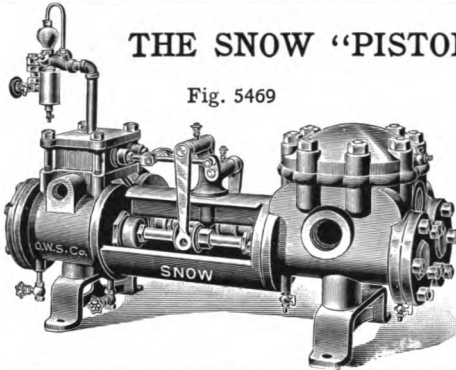


This pump is designed for handling crude or refined petroleum on pipe lines where the oil must be pumped a considerable distance through pipe of small diameter. It is fitted with either leather-faced valves and a leather cup piston for handling cold oil, or valves of composition and a hemp-packed piston for pumping oil at a high temperature. We supply this pump with a plain iron water cylinder, or fitted with a removable composition bushing of a peculiar form best adapted for this class of work. Bronze piston rods are supplied on all. The cut shows pump with composition bushing. This style of composition bushing is furnished on some sizes only, the bushings of other sizes being made without flange.

Price, with iron oil cylinder and composition piston rod	Price, with piston rod and removable bushing of composition	Diameter of steam cylinder, inches	Diameter of oil cylinder, inches	Stroke of piston, inches	Capacity per stroke, gallons	Capacity at ordinary speed per minute, gallons	Steam pipe	Exhaust pipe	Suction pipe	Discharge pipe	Weight, lbs.
\$175 00	195 00	6	3	7	.21	28	3	1	2	1½	445
215 00	235 00	7	3	7	.21	28	1	1	2	1½	470
280 00	300 00	7	3½	12	.50	50	1	1½	3	2	820
330 00	350 00	8	3	12	.36	40	1	1½	3	2	938
440 00	475 00	10	3	13	.39	40	1½	2	3	2	1,745
440 00	475 00	10	3½	13	.54	50	1½	2	3	2	1,783
440 00	475 00	10	4	13	.70	65	1½	2	3	2	1,760
440 00	475 00	10	4½	13	.90	80	1½	2	3	2	1,760
440 00	475 00	10	5	13	1.10	100	1½	2	4	3	1,345
515 00	550 00	12	3	13	.39	40	1½	2½	3	2	1,890
515 00	550 00	12	3½	13	.54	50	1½	2½	3	2	1,930
515 00	550 00	12	4	13	.70	65	1½	2½	3	2	1,794
515 00	550 00	12	4½	13	.90	80	1½	2½	3	2	1,758
515 00	550 00	12	5	13	1.10	100	1½	2½	4	3	2,309
650 00	725 00	12	3	25	.75	40	1½	2½	4	3	2,600
650 00	725 00	12	3½	25	1.04	50	1½	2½	4	3	2,600
650 00	725 00	12	4	25	1.35	65	1½	2½	4	3	2,600
650 00	725 00	12	4½	25	1.72	80	1½	2½	4	3	2,600
650 00	725 00	12	5	25	2.12	100	1½	2½	4	3	2,600
650 00	725 00	12	6	25	3.00	150	1½	2½	5	4	3,200
725 00	800 00	14	3½	25	1.04	50	2	3	4	3	3,100
725 00	800 00	14	4	25	1.35	65	2	3	4	3	3,100
725 00	800 00	14	4½	25	1.72	80	2	3	4	3	3,500
725 00	800 00	14	5	25	2.12	100	2	3	4	3	3,483
725 00	800 00	14	6	25	3.00	150	2	3	5	4	3,500
1,025 00	1,100 00	16	4	25	1.35	65	2½	4	4	3	4,200
1,025 00	1,100 00	16	4½	25	1.72	80	2½	4	4	3	4,200
1,025 00	1,100 00	16	5	25	2.12	100	2½	4	4	3	4,204
1,025 00	1,100 00	16	6	25	3.00	150	2½	4	5	4	4,205
1,125 00	1,225 00	18	4	25	1.35	65	3	4	4	3	5,700
1,125 00	1,225 00	18	4½	25	1.72	80	3	4	4	3	5,700
1,125 00	1,225 00	18	5	25	2.12	100	3	4	4	3	5,700
1,125 00	1,225 00	18	6	25	3.00	150	3	4	5	4	5,700

THE SNOW "PISTON PRESSURE" PUMPS

Fig. 5469



VALVE-PLATE STYLE

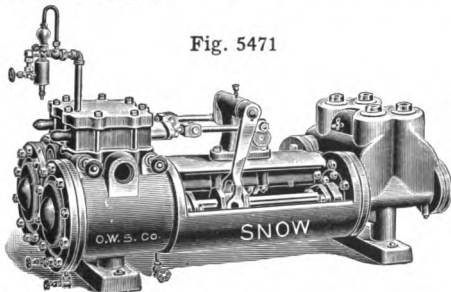
This pump is designed for working against a water pressure of 500 pounds per square inch. It differs from the regular "pressure" pump in that it has no outside packed plungers, but a piston packed with fibrous packing.

The pump cylinders are brass lined, unless ordered otherwise. These pumps are used extensively on oil lines and are especially adapted for pumping heavy oil.

Diameter of steam cylinders	Diameter of pump pistons	Length of stroke	Gallons per revolution	Proper number of revolutions per minute	Gallons per minute	DIAMETER OF PIPES, INCHES				Weight, lbs.	Price	Brass Fittings *(See Note)
						Steam	Exhaust	Suction	Delivery			
6	2½	6	.49	50 to 80	24.5 to 39.2	1	1½	2½	2	800	\$140 00	10 65
6	3	6	.7	50 to 80	35 to 56	1	1½	2½	2	800	140 00	10 65
6	3½	6	.96	50 to 80	48 to 76.8	1	1½	2½	2	800	150 00	10 65
7	2½	8	.65	45 to 70	29.3 to 45.5	1½	2	2½	2	950	215 00	16 00
7	3	8	.94	45 to 70	42.3 to 65.8	1½	2	2½	2	950	215 00	16 00
7	3½	8	1.27	45 to 70	57.2 to 89	1½	2	2½	2	950	230 00	16 00

Sizes are designated by the diameter of the steam cylinders, the diameter of the pump pistons and the length of stroke. When pumps are fitted with brass piston rods a slight extra charge is made. NOTE.—One revolution means four strokes.

Fig. 5471



VALVE-POT STYLE

This pump is designed for working against heavy pressures ranging from 300 to 1,000 pounds per square inch. It differs from the "piston pressure" pump with valve-plate in that it has regular pot valves accessible from the outside. The pump cylinders are brass lined, unless ordered otherwise.

The pumps are used extensively on oil lines and are especially adapted for pumping oil under heavy pressure.

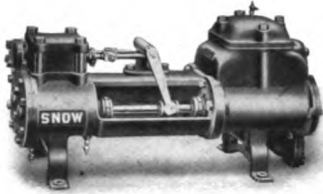
Diameter of steam cylinders	Diameter of pump pistons	Length of stroke	Gallons per revolution	Proper number of revolutions per minute	Gallons per minute	DIAMETER OF PIPES, INCHES				Weight, lbs.	Price	Brass Fittings *(See Note)
						Steam	Exhaust	Suction	Delivery			
6	2½	6	.49	50 to 80	24.5 to 39.2	1	1½	2½	2	900	\$200 00	10 65
6	3	6	.7	50 to 80	35 to 56	1	1½	2½	2	900	200 00	10 65
6	3½	6	.96	50 to 80	48 to 76.8	1	1½	3	2	900	220 00	10 65
8	3	10	1.18	40 to 65	47.2 to 76.7	1½	2	3	2	1,900	460 00	26 65
10	3	10	1.18	40 to 65	47.2 to 76.7	2	2½	3	2	2,000	490 00	26 65
8	3½	10	1.6	40 to 65	64 to 104	1½	2	3	2	1,900	460 00	26 65
10	3½	10	1.6	40 to 65	64 to 104	2	2½	3	2	2,000	490 00	26 65
8	4½	10	2.64	40 to 65	105.6 to 171.6	1½	2	4	3	1,900	490 00	33 35
10	4½	10	2.64	40 to 65	105.6 to 171.6	2	2½	4	3	2,000	520 00	33 35

Sizes are designated by the diameter of the steam cylinders, the diameter of the pump pistons and the length of stroke. When pumps are fitted with brass piston rods a slight additional charge is made. NOTE.—One revolution means four strokes. Pump pressures in table are based on a pressure of 100 pounds in steam cylinders.

* If Pumps with brass fittings are desired, add list price of Brass Fittings to net price of regular Pumps.

THE SNOW DUPLEX BOILER-FEED PUMP

Fig. 5467



OF SMALL SIZE, 1906 MODEL

This pump is the latest design of boiler feeder and for general service duty up to 150 pounds per square inch working pressure.

Sizes are designated by the diameter of the steam cylinders, the diameter of the pump plungers and the length of stroke.

Bed plates extra. When pumps are fitted with piston rods, a slight extra charge is made.

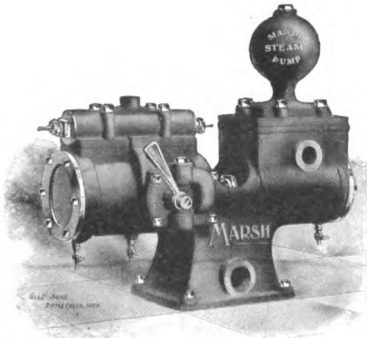
NOTE.—One revolution means one complete circuit of the motion of any of the reciprocating parts, and for a duplex pump is equivalent to four single strokes.

Diameter of steam cylinders	Diameter of pump plungers	Length of stroke	Gallons per revolution	Proper number of revolutions per minute	Gallons per minute	DIAMETER OF PIPES, INCHES				Weight, lbs.	Price	Brass fittings *(See Note)
						Steam	Exhaust	Suction	Discharge			
2	1½	2½	.44	80 to 150	3.5 to 7.6	1½	1	1	1	75	\$45 00	- - -
3	2	3	.156	50 to 125	7.8 to 19.5	1½	1	1½	1	120	55 00	\$3 00
4½	2½	4	.392	50 to 100	19.6 to 39.25	1	1	2	1½	320	90 00	7 00
5½	3½	5	.795	50 to 90	39.75 to 71.55	1	1½	2½	2	500	120 00	9 35
6	4	6	1.25	50 to 80	62.5 to 100	1	1½	3	2	650	140 00	12 00
7½	4½	6	1.59	50 to 80	79.5 to 127.2	1½	2	4	3	800	195 00	18 65

*If Pumps with brass fittings are desired, add list price of Brass Fittings to net price of regular Pumps.

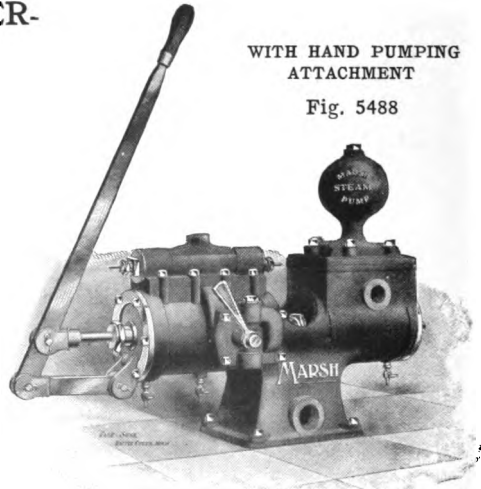
THE MARSH BOILER-FEED PUMP

Fig. 5487



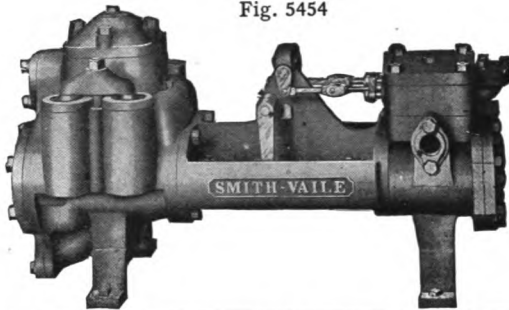
WITH HAND PUMPING ATTACHMENT

Fig. 5488



Size	Steam Cylinder	Water Cylinder	Stroke	Gallons per hour	Floor space, inches	Weight, lbs.	Price, Fig. 5487	Price, Fig. 5488
B	2½	1	2	200	7 x 12	40	\$30 00	\$35 00
BB	3	1½	2½	400	8 x 16	75	50 00	55 00
C	4	2½	3	650	10 x 21	145	75 00	85 00
D	5	3	3½	1,000	11 x 23	190	100 00	110 00

Fig. 5454

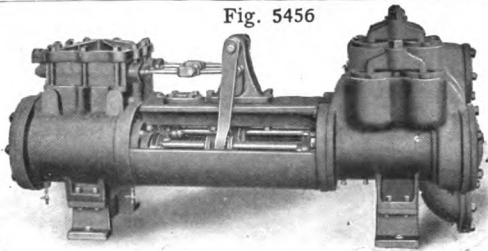


SMITH-VAILE PUMP

DUPLIX PATTERN
PISTON PACKED TYPE

Diameter of steam cylinders, in.	Diameter of water cylinders, in.	Stroke, inches	Gallons, per revolution	Steam pipe, inches	Exhaust pipe, inches	Suction pipe, inches	Dis-charge pipe, in.	Weight, lbs.	Price	Brass Fittings
3	2	4	.2	$\frac{1}{2}$	$\frac{3}{4}$	$1\frac{1}{4}$	1	255	\$43 50	\$3 25
4 $\frac{1}{2}$	2 $\frac{3}{4}$	4	.48	$\frac{1}{2}$	1	2	$1\frac{1}{2}$	560	65 00	7 50
5 $\frac{1}{4}$	3 $\frac{1}{2}$	5	.8	$\frac{3}{4}$	$1\frac{1}{4}$	$2\frac{1}{2}$	2	810	90 00	10 00
6	4	6	1.32	1	$1\frac{1}{2}$	3	2	900	100 00	14 00
7	4 $\frac{1}{2}$	6	1.32	1	$1\frac{1}{2}$	3	2	1,300	152 00	20 00
7	4	10	2.17	$1\frac{1}{4}$	2	4	3	1,350	175 00	30 00
7	4 $\frac{1}{2}$	10	2.76	$1\frac{1}{4}$	2	4	3	1,350	185 00	30 00
7	5	10	3.4	$1\frac{1}{4}$	2	4	3	1,825	210 00	35 00
8	5	10	3.4	$1\frac{1}{2}$	2	4	3	1,845	220 00	35 00
9	6	10	4.88	$1\frac{1}{2}$	2	5	4	1,955	250 00	50 00
10	6	12	5.84	2	$2\frac{1}{2}$	5	4	2,650	290 00	55 00
10	7	12	7.9	$2\frac{1}{2}$	3	6	5	3,600	350 00	55 00
12	8	12	10.4	$2\frac{1}{2}$	3	6	5	4,050	450 00	70 00
14	10	12	10.4	$2\frac{1}{2}$	3	6	5	5,700	600 00	80 00

Fig. 5456



KNOWLES SPECIAL DUPLIX PUMP

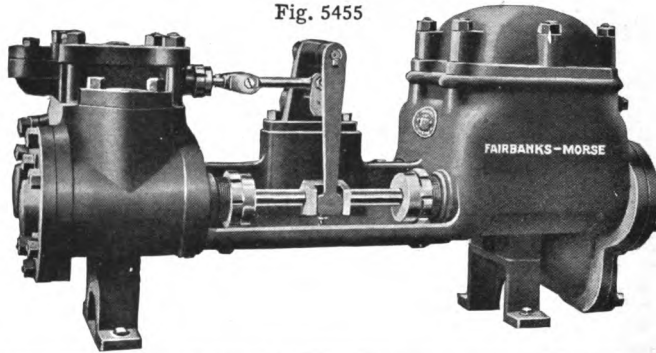
PRESSURE PATTERN
FOR
BOILER FEEDING, ETC.

Steam Cylinders, inches	Water Cylinders, inches	Stroke, inches	Capacity in gallons per stroke each piston	Steam pipe, inches	Exhaust pipe, inches	Suction pipe, inches	Dis-charge pipe, inches	Weight, lbs.	Price	Price brass fitted
3	2	3	.16	$\frac{3}{8}$	$\frac{1}{2}$	$1\frac{1}{4}$	1	150	\$55 00	\$60 00
4 $\frac{1}{2}$	2 $\frac{3}{4}$	4	.40	$\frac{1}{2}$	$\frac{3}{4}$	2	2	320	90 00	100 00
5 $\frac{1}{4}$	3 $\frac{1}{2}$	5	.80	$\frac{3}{4}$	$1\frac{1}{4}$	$2\frac{1}{2}$	$2\frac{1}{2}$	435	120 00	130 00
6	4	6	1.32	1	$1\frac{1}{2}$	3	3	565	140 00	156 00
7 $\frac{1}{2}$	5	6	2.04	$1\frac{1}{4}$	$1\frac{1}{2}$	4	3	850	195 00	220 00
7 $\frac{1}{2}$	4 $\frac{1}{2}$	10	2.76	$1\frac{1}{4}$	$1\frac{1}{2}$	4	3	970	275 00	320 00
8	5	10	3.40	$1\frac{1}{2}$	2	4	3	1,875	365 00	-----
10	6	10	4.88	$1\frac{1}{2}$	2	5	4	1,500	415 00	490 00
10	6	12	5.88	$1\frac{1}{2}$	2	5	4	2,700	510 00	-----
10	7	10	6.64	$1\frac{1}{2}$	2	6	5	2,550	515 00	600 00
12	7	10	6.64	$2\frac{1}{2}$	3	6	5	3,660	615 00	690 00
14	10 $\frac{1}{4}$	10	14.28	$2\frac{1}{2}$	3	8	7	5,145	800 00	910 00

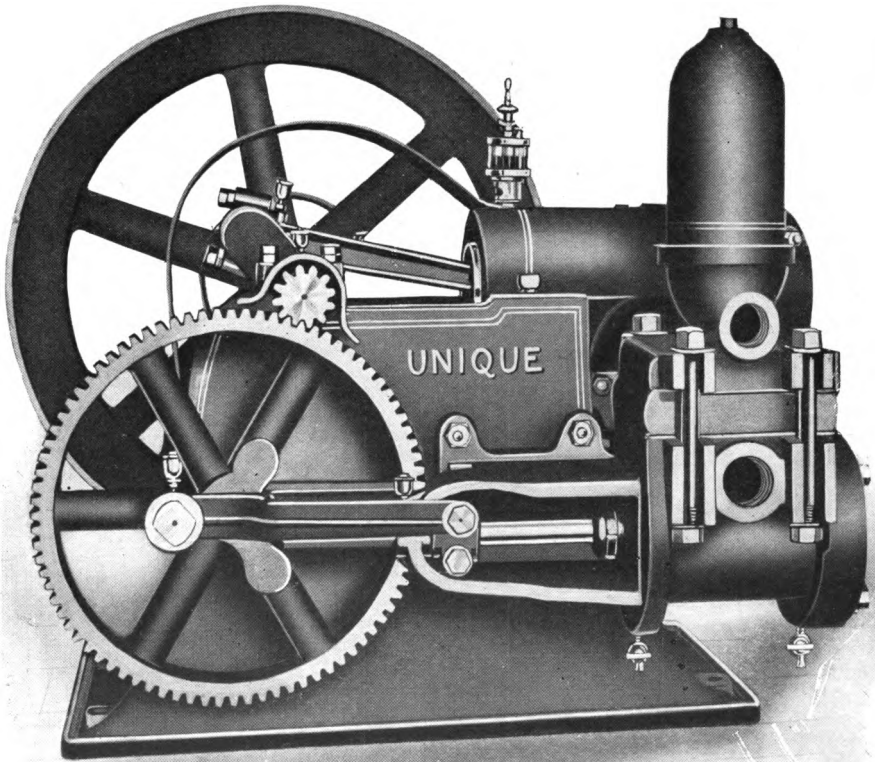
The 8 x 5 x 10 and 10 x 6 x 12 pumps of these patterns are used extensively in connection with the hydraulic rotary drilling system.

THE FAIRBANKS-MORSE DUPLEX BOILER FEED PUMP

Fig. 5455



Diameter of steam cylinders, inches	Diameter of water cylinder, inches	Length of stroke, inches	Gallons per stroke	DIAMETER OF PIPES, INCHES				Weight, lbs.	Price
				Steam	Exhaust	Suction	Discharge		
3	2	4	.05	$\frac{3}{8}$	$\frac{1}{2}$	$1\frac{1}{4}$	1	210	\$55 00
$4\frac{1}{2}$	3	4	.12	$\frac{1}{2}$	$\frac{3}{4}$	2	$1\frac{1}{2}$	350	90 00
$5\frac{1}{4}$	$3\frac{3}{4}$	5	.20	1	$1\frac{1}{2}$	$2\frac{1}{2}$	$1\frac{1}{2}$	490	120 00
6	4	6	.33	1	$1\frac{1}{2}$	3	2	640	140 00
7	$4\frac{1}{2}$	7	.48	$1\frac{1}{2}$	2	4	3	990	195 00
7	$4\frac{1}{2}$	10	.69	$1\frac{1}{2}$	2	4	3	1,375	275 00
8	5	12	1.02	$1\frac{1}{2}$	2	4	3	1,610	300 00
10	6	12	1.47	2	$2\frac{1}{2}$	5	4	3 125	440 00

GAS ENGINE AND PUMP COMBINED**"UNIQUE". Fig. 5489**

The pump will lift 40 barrels per hour to a height of 150'. It is direct connected to engine, but can be easily disconnected within one minute's time. It is an engine used for electric light or general power purposes. The engine is fitted with an 8" pulley, 4" face and has a speed from 325 to 425 revolutions per minute. The suction pipe is $1\frac{1}{2}$ " and discharge $1\frac{1}{4}$ " in diameter. It is automatically governed. For water supply, fire purposes, in mills, factories, country places, farm or home it stands without a peer.

Weight 500 lbs.

Further information on application.

Fig. 5452

"JUPITER" DOUBLE-ACTING FORCE PUMP

With air chamber and adjustable lever, especially adapted for elevating water from cisterns, etc., to tanks in upper stories of residences; also used largely for cleaning and filling boilers and for fire protection. Brass plugs are provided for draining cylinder to prevent freezing and for priming when necessary.



No.	Diameter cylinder, inches	Stroke, inches	Suction fitted for pipe, inches	Discharge fitted for pipe, inches	Weight, lbs.	Iron	Brass lined cylinder
1	2½	5	1½	1	56	\$16 00	18 00
2	3	5	1½	1½	63	18 00	21 00

PARTS FOR "JUPITER" DOUBLE-ACTING FORCE PUMP

For number - - - -	1	2	For number - - - -	1	2
Cylinder - - - - -	\$4 00	5 00	Lever - - - - -	\$1 75	1 75
Lower valve chest - - -	1 50	1 50	Lever socket - - - -	50	50
Front head - - - - -	1 00	1 00	Link - - - - -	25	25
Back head - - - - -	75	75	Brass valves - each	75	75
Base - - - - -	1 50	1 50	Suction tube and nut -	1 00	1 00
Air chamber - - - - -	1 50	1 50	Discharge nut and tube	90	1 00
Plunger - - - - -	1 00	1 00	Brass stuffing box - -	40	40
Piston rod - - - - -	3 00	3 00			

Fig. 5453

THE MEYERS LOW DOWN DOUBLE-ACTING FORCE PUMP

Weight, 87 lbs.

Complete with hose nipple, hose attachment, hose band and strainer.. \$15 00



STEAM JET PUMP

JARECKI PATTERN

Fig. 5449

Size - - - - - inches	1	1½
Weight - - - - - lbs.	-----	-----
Price - - - - -	\$5 00	7 50



Fig. 5445

STEAM JET PUMP

OIL WELL SUPPLY PATTERN



Size of pump - - - - inches	¾	1	1¼	1½	2	2½	3
Suction pipe - - - - inches	¾	1	1¼	1½	2	2½	3
Discharge pipe - - - inches	½	¾	1	1¼	1½	2	2½
Steam pipe - - - - inches	¾	1	1¼	1½	2	2½	3
Steam opening - - - inches	1/8	1/8	1/8	1/8	1/8	1/8	1/8
Capacity per minute - gallons	8	15	20	30	40	50	60
Weight - - - - - lbs.	4	6	8	12	16	24	33
Complete - - - - -	\$8 00	10 00	12 00	14 00	16 00	20 00	24 00
Nuts - - - - - each	50	50	75	75	1 00	1 50	1 50
Malleable nipples - - each	25	25	35	35	60	75	1 00
Combination pipe (loose tubes) each	75	75	75	1 00	1 00	1 50	1 50
Steam tubes (tight tubes) - each	25	50	50	60	60	75	75

Fig. 5447

JET PUMP FOR DRIVE WELLS



No.	Suction, inches	Delivery, inches	Discharge, inches	Size of pipe it will go in, inches	Delivery per hour in gallons	Price	Weight, lbs.
1	1	¾	½	3	500	\$7 50	1.5
2	1½	1	¾	3½	1,000	10 00	2
3	1½	1½	1	4	1,500	12 50	3
4	2	1½	1½	5	2,000	15 00	3.8

GEOLOGICAL FORMATIONS OR "SANDS" IN WHICH OIL AND GAS ARE FOUND IN EASTERN AND CENTRAL NORTH AMERICA

	Geological Series or Group	Producing Horizons	Locality Where Productive	Approx. depth below Pittsburgh Coal Feet
CARBONIFEROUS	Lower Barren Coal Measures	Goose Run Sand	S. E. Ohio	100 ft. above
		Pittsburgh Coal	Not Productive	0
		Connellsville Sand	West Virginia	40
		Morgantown Sand	West Virginia	80
		Macksburg Sandstone	S. E. Ohio	200
		Hurry-up Sand	S. W. Penna. and W. Va.	300
	Lower Productive Coal Measures	First Cow Run Sand	S. W. Penna. and W. Va.	320
		Mahoning Sandstone	S. W. Penna. and W. Va.	350
		Middle Cow Run Sand or Freeport Sandstone	S. W. Penna., West Va. and S. E. Ohio	450
		Upper Second Cow Run Sand	S. W. Penna., West Va. and S. E. Ohio	600
		Lower Second Cow Run Sand	S. W. Penna., West Va. and S. E. Ohio	650
		Tionesta, Homewood or 700 ft. Macksburg Sand	S. W. Penna., West Va., S. E. Ohio and Kentucky	850
	Pottsville	Upper Connoquenessing 800 ft. Macksburg Sand or Upper Salt Sand	S. W. Penna., West Va., S. E. Ohio and Ky.	925
		Lower Connoquenessing or Middle Salt Sand	S. W. Penna., West Va., S. E. Ohio and Ky.	1,000
		Lower Salt Sand, Sharon or Olean Conglomerate or Maxon Sand	S. W. Penna., West Va., S. E. Ohio, Kansas and Indian Ter.	1,080
		Mauch Chunk	Keener Sandstone	S. E. Ohio and West Va.
	Pocono	Big Injun Sand	S. W. Penna., West Va., S. E. Ohio and Ky.	1,340
		Squaw Sand	S. W. Penna., West Va., S. E. Ohio and Ky.	1,425
DEVONIAN	Upper Devonian	Upper Gas Sand	S. W. Pennsylvania	1,535
		Berea Grit or Butler County Gas Sand	S. W. Penna., West Va., S. E. Ohio and Ky.	1,700
		Devonian or Ohio Shales (Gas)	New York, N. W. Pa., Ky., N. E. Ohio and So. Ind.	1,780
		First, 100 foot or Gantz Sand	W. Penna., West Va. and S. E. Ohio	1,850
		50 foot or Red Valley Sand	W. Penna. and W. Va.	1,885
		Second or 30 foot Sand	W. Penna. and W. Va.	2,000
		Stray or Boulder Sand	W. Penna. and W. Va.	2,050
		Third or Gordon Sand	W. Penna., West Va. and S. E. Ohio	2,130
		Stray Third Sand	W. Penna. and W. Va.	2,150
		Fourth Sand	S. W. Penna. and W. Va.	2,200
Fifth Sand	S. W. Penna. and W. Va.	2,260		
Bayard Sand	S. W. Penna. and W. Va.	2,420		

**GEOLOGICAL FORMATIONS OR "SANDS" IN WHICH
OIL AND GAS ARE FOUND IN EASTERN AND
CENTRAL NORTH AMERICA—Concluded**

	Geological Series or Group	Producing Horizons	Locality where Productive	Approx. depth below Pittsburgh Coal Feet
DEVONIAN	Middle Devonian	Sixth or Elizabeth Sand.....	S. W. Penna. and W. Va....	2,590
		Warren First Sand.....	N. W. Pennsylvania.....	2,700
		Warren Second Sand.....	N. W. Pennsylvania.....	2,815
		Warren Third Sand.....	N. W. Pennsylvania.....	2,900
		Clarendon Tiona Sand.....	N. W. Pennsylvania.....	2,950
		Speechley Sand.....	N. W. Pennsylvania.....	3,020
		Cherry Grove or Garfield Sand.....	N. W. Penna. and W. New York.....	3,150
		Sheffield or Gusher City Sand.....	N. W. Penna. and W. New York.....	3,350
		Deer Lick Sand.....	N. W. Penna. and W. New York.....	3,420
		Bradford Sand.....	N. W. Penna. and W. New York.....	3,460
	Lower Devonian	Waugh and Porter Sands.....	N. W. Penna. and W. New York.....	3,600
		Elk County Sand.....	N. W. Penna. and W. New York.....	3,670
		Kane Sand.....	N. W. Penna. and W. New York.....	3,860
		Black Shales.....	N. W. Ky. and So. Ind.....	5,325
		Hamilton Limestone.....	Petrolia and Oil Springs, Ontario, Canada.....	5,330
SILURIAN	Silurian	Carniferous Limestone.....	N. E. and Central Ohio, W. N. Y., and Petrolia and Oil Springs, Ontario.....	5,625
		Oriskany Sandstone.....	N. Y., So. Indiana, Ontario.....	5,660
		Guelph Limestone.....	So. Ontario and W. N. Y.....	5,700
		Niagara Limestone.....	W. N. Y., Ind. and Ontario.....	5,820
		Clinton Limestone.....	Cen. Ohio and Welland County, Ontario.....	5,985
		Clinton Sandstone.....	County, Ontario.....	6,025
		Medina Red Sandstone.....	W. N. Y. and Welland County, Ontario.....	6,085
		Medina Upper White Sand.....	W. N. Y. and Welland County, Ontario.....	6,185
		Medina Lower White Sand.....	W. N. Y. and Welland County, Ontario.....	6,240
		Upper Trenton Limestone.....	N. W. O., Ind. and Ky.....	8,700
CAMBRIAN	Cambro-Silurian Cambrian	Lower Trenton Limestone.....	W. N. Y. and Welland County, Ontario.....	9,200
		Calcliferous and Potsdam Sandstone.....	W. N. Y., Ga., Ala., Ontario, Canada.....	
		Quebec Group.....	Newfoundland.....	9,230

SPECIFIC GRAVITY OF CRUDE OIL AND METHOD OF FINDING IT

The instruments used are a hydrometer and a standard thermometer. The hydrometer which is a glass column marked with graduations from 10 to 100, was invented by Antoine Beaume, a French chemist, and the scale on the instrument has always borne his name. The hydrometer when placed in a jar or a bottle of oil, sinks to the point on the scale which indicates the gravity in degrees Beaume. The basis of temperature for testing oil is 60 degrees Fahrenheit and for oil at a greater or less temperature, variations must be calculated. Hydrometers are usually provided with a special scale for figuring temperature variations. The specific gravity is found by dividing 140 by 130 plus the Beaume degrees, for example: if the hydrometer registers 30°, this added to 130 equals 160, which divided into 140 shows specific gravity .875°.

Following is a table showing Beaume degrees, specific gravity and weight per gallon of oil.

Degrees Beaume	Degrees Specific Gravity	Weight per Gallon, Pounds	Degrees Beaume	Degrees Specific Gravity	Weight per Gallon, Pounds	Degrees Beaume	Degrees Specific Gravity	Weight per Gallon, Pounds
10	1.0000	8.33	32	.8641	7.20	54	.7608	6.34
11	.9929	8.27	33	.8588	7.15	55	.7567	6.30
12	.9859	8.21	34	.8536	7.11	56	.7526	6.27
13	.9790	8.16	35	.8484	7.07	57	.7486	6.24
14	.9722	8.10	36	.8433	7.03	58	.7446	6.20
15	.9655	8.04	37	.8383	6.98	59	.7407	6.17
16	.9589	7.99	38	.8333	6.94	60	.7368	6.14
17	.9523	7.93	39	.8284	6.90	61	.7329	6.11
18	.9459	7.88	40	.8235	6.86	62	.7290	6.07
19	.9395	7.83	41	.8187	6.82	63	.7253	6.04
20	.9333	7.78	42	.8139	6.78	64	.7216	6.01
21	.9271	7.72	43	.8092	6.74	65	.7179	5.98
22	.9210	7.67	44	.8045	6.70	66	.7142	5.95
23	.9150	7.62	45	.8000	6.66	67	.7106	5.92
24	.9090	7.57	46	.7954	6.63	68	.7070	5.89
25	.9032	7.53	47	.7909	6.59	69	.7035	5.86
26	.8974	7.48	48	.7865	6.55	70	.7000	5.83
27	.8917	7.43	49	.7821	6.52	75	.6829	5.69
28	.8860	7.38	50	.7777	6.48	80	.6666	5.55
29	.8805	7.34	51	.7734	6.44	85	.6511	5.42
30	.8750	7.29	52	.7692	6.41	90	.6363	5.30
31	.8695	7.24	53	.7650	6.37	95	.6222	5.18

INDEX TO FIGURE NUMBERS

Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page
1200	6	1366	54	1579	167	1683	280	1821	168	1922	207
1201	10	1367	54	1580	153	1684	280	1822	168	1924	175
1202	8	1368	54	1582	153	1684-A	280	1823	168	1926	312
1206	18	1375	214	1584	153	1687	158	1825	168	1928	175
1207	17	1400	71	1586	153	1690	158	1828	167	1930	175
1207 A	17	1403	75	1588	153	1692	158	1831	167	1932-3	312
1222	11	1405	72	1590	153	1695	148	1833	167	1935	185
1223	11	1408	73	1592	153	1697	161	1835	167	1936	185
1231	12	1411	73	1594	153	1699	161	1837	167	1940	180
1232	12	1425	87	1597	153	1701	161	1839	167	1943	180
1233	13	1446	102	1598	140	1703	161	1844	167	1944	181
1234	13	1460	263	1599	153	1707	160	1845	167	1945	181
1240	15	1467	266	1601	154	1709	161	1847	168	1948	181
1243	16	1475	262	1603	154	1712	159	1849	168	1950	181
1253	57	1495	264	1604	155	1712-A	159	1851	166	1952	184
1262	148-B	1500	129	1605	155	1712-B	157	1852	166	1953	184
1265	134	1501	129	1607	155	1712-E	159	1853	171	1954	184
1268	52	1505	128	1609	155	1712-F	159	1855	171	1956	182
1270	52	1506	129	1612	157	1712-G	159	1856	174	1957	182
1271	23	1507	129	1614	157	1712-H	159	1856-A	174	1959	182
1272	24	1510	129	1615	156	1719	162	1856-C	174	1961	182
1273	24	1511	129	1616	157	1721	162	1857	172	1962	184
1275	33	1526	132	1617	142	1725	162	1858	172	1964	183
1277	34	1526-A	132	1620	142	1727	162	1859	172	1967	180
1278	29	1527	131	1625	180	1748	148-9	1860	173	1969	183
1280	34	1528	131	1627	180	1749	148-9	1860-A	173	1971	182
1290	35	1532	103	1628	180	1750	163	1861	172	1973	182
1292	35	1533	132	1630	181	1752	163	1863-4	172	1977	185
1295	36	1533-A	132	1631	184	1754	164	1865	174	1983-4	185
1296	38	1534	132	1632	184	1760	164	1865-A	174	1986	185
1297	38	1535	133	1633	184	1766	165	1867	174	1990-1	185
1298	38	1536	133	1635	147	1770	165	1868	174	1992	171
1300	37	1537	133	1637	147	1775	165	1870	172	1993	171
1301	38	1540	104	1639	147	1777	166	1872	172	1993-A	171
1302	40	1543	208	1641	142	1779	165	1873	171	2000	27
1304	43	1544	208	1643	143	1781	166	1874	171	2001	27
1305	42	1545	208	1645	143	1784	166	1876	174	2002	27
1306	41	1546-A	133	1647	144	1786	163	1879	169	2025	27
1307	44	1547	133	1649	144	1788	163	1881	169	2027	27
1308	44	1550	136	1650	146	1789	163	1884	176	2031	27
1309	39	1553	136	1654	147	1790	162	1886	176	2034	27
1315	47	1554	136	1656	147	1792	170	1888	176	2036	27
1316	31	1559	139	1657	151	1794	177	1889	178	2039	27
1317	32	1560	139	1658	150	1795	178	1890	176	2042	28
1318	48	1563	136	1659	149	1796	164	1894	177	2045	28
1319	49	1569	136	1660	150	1797	164	1895	176	2047	28
1321	50	1570	139	1661	151	1798	170	1896	176	2050	28
1325	26	1573	136	1662	150	1800	170	1898	177	2052	28
1326	26	1576	138	1663	150	1803	170	1900	205	2055	28
1327	26	1576-A	138	1665	150	1804	170	1902	176	2057	193
1328	26	1576-C	138	1666	150	1806	165	1904	177	2059	193
1340	51	1576-D	138	1669	151	1808	169	1906	179	2062	193
1341	51	1576-E	138	1671	176	1810	166	1908	179	2067	193
1350	53	1577-A	152	1673	151	1811	166	1910	179	2070	197
1351	53	1577-B	152	1675	151	1812	166	1912	179	2072	197
1352	53	1577-C	141	1677	151	1814	169	1914	169	2075	197
1353	53	1577-D	152	1679	151	1816	169	1918	169	2077	197
1362	53	1578	167	1681	280	1818	168	1920	207	2079	197

INDEX TO FIGURE NUMBERS

Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page
2082	194	2212	22	2377	67	2522	201	2675	225	2827	234
2085	194	2213	189	2383	64	2528	201	2680	235	2833	193
2087	194	2214	189	2386	67	2530	201	2682	235	2841	235
2089	194	2220	190	2387	67	2532	201	2683	235	2844	236
2092	194	2221	227	2389	67	2535	202	2684	236	2847	193
2093	194	2222	227	2390	66	2537	202	2666	236	2849	193
2097	194	2223	227	2391	65	2542	210	2687	237	2855	236
2099	194	2232	55	2394	65	2545	210	2691	224	2859	236
2103	194	2235	55	2400	65	2547	210	2694	225	2863	236
2104	194	2236	55	2401	65	2553	211	2697	225	2871	237
2108	194	2237	23	2403	65	2555	211	2716	220	2873	237
2109	194	2238	57	2404	65	2557	210	2717	220	2876	237
2113	194	2240	55	2410	65	2559	211	2718	220	2878	237
2114	194	2242	55	2424	280	2561	210	2719	222	2879	237
2115	194	2243	140	2425	278	2563	210	2719-A	222	2881	237
2118	196	2244	55	2426	278	2565	213	2719-B	222	2882	286
2120	196	2250	55	2427	278	2570	205	2719-C	222	2882-A	286
2123	196	2252	57	2429	278	2573	210	2720	219	2883	286
2124	196	2254	55	2430	279	2574	213	2722	219	2883-A	286
2128	196	2256	55	2431	278	2575	213	2724	219	2884	286
2131	196	2257	55	2433	278	2579	203	2726	219	2885	284
2133	193	2258	131	2435	277	2580	212	2728	219	2887	285
2136	196	2260	131	2437	277	2580-A	212	2731	223	2891	288
2138	196	2263	57	2440	278	2581	212	2732	223	2893	285
2140	196	2265	57	2441	277	2585	203	2734	226	2895	284
2142	196	2267	57	2443	277	2587	203	2735	228	2897	285
2145	195	2269	57	2445	277	2588	204	2737	228	2899	284
2147	195	2271	102	2447	277	2589	204	2739	229	2903	289
2149	195	2273	102	2449	277	2592	199	2741	229	2905	289
2151	196	2277	54	2451	277	2596	205	2743	229	2906	289
2153	195	2278	54	2453	277	2604	104	2745	228	2907	287
2156	195	2279	55	2455	277	2606	104	2747	228	2914	289
2159	195	2280	55	2457	277	2607	105	2750	229	2916	289
2161	195	2281	55	2459	277	2609	105	2752	229	2917	209
2163	195	2285	134	2461	277	2611	105	2754	230	2919	209
2164	195	2291	58	2463	277	2625	208	2756	230	2921	209
2165	195	2297	58	2465	277	2627	208	2758	230	2988	121
2171	197	2310	62	2480	206	2629	205	2759	231	3018	292
2173	197	2311	62	2482	206	2631	205	2760	231	3038	292
2176	197	2315	62	2484	206	2633	205	2761	231	3100	78
2177	197	2320	62	2486	206	2640	214	2768	231	3101	78
2181	197	2322	62	2488	206	2642	214	2777	233	3103	78
2187	197	2325	61	2490	206	2644	214	2779	233	3105	78
2188	46	2329	61	2495	198	2646	214	2781	230	3107	78
2193	189	2331	61	2497	198	2648	215	2783	230	3110	78
2194	191	2335	61	2499	198	2650	215	2784	231	3112	78
2195	191	2339	61	2501	198	2651	215	2785	233	3114	78
2196	191	2347	63	2502	199	2657	216	2788	233	3116	79
2197	190	2351	62	2503	198	2658	217	2790	232	3118	79
2198	190	2352	62	2505	198	2659	215	2794	229	3120	79
2199	190	2353	62	2507	200	2661	216	2798	232	3122	77
2200	190	2360	64	2509	200	2663	215	2804	232	3124	77
2201	192	2362	64	2510	199	2664	218	2806	232	3126	79
2202	192	2366	64	2511	199	2665	217	2808	233	3128	79
2203	192	2368	64	2515	200	2667	217	2810	229	3130	79
2204	55	2370	64	2517	200	2669	218	2811	231	3133	79
2205	192	2374	64	2519	200	2671	215	2812	231	3134	76
2211	21	2375	66	2521	201	2673	283	2813	231	3145	175

INDEX TO FIGURE NUMBERS

Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page
3147	175	3381	249	3579	257	4618	112	4852	115	5304	308
3149	175	3382	249	3580	257	4619	114	4900	114	5305	308
3151	175	3383	250	3600	259	4620	112	4903	114	5312	307
3153	175	3384	250	3601	259	4620-A	112	4923	114	5313	307
3155	175	3400	258	3602	259	4623	81	4931	114	5314	307
3160	281	3401	258	3603	259	4624	81	4950	81	5315	308
3162	281	3430	252	3604	259	4625	112	4953	81	5316	308
3164	281	3498	252	3605	259	4625-A	112	4968	192	5317	311
3166	281	3499	252	3607	259	4626	112	4969	192	5318	311
3170	283	3500	251	3608	259	4635	113	4983	116	5320	309
3174	283	3501	251	3609	259	4636	113	4984	116	5321	309
3176	283	3501-A	251	3610	259	4637	113	4985	116	5325	311
3178	283	3502	251	3611	259	4638	113	4986	116	5326	311
3180	283	3503	251	3612	257	4639	113	4987	116	5330	148
3182	283	3504	251	3613	257	4640	113	4995	117	5331	148
3185	292	3505	251	3614	257	4642	113	4996	117	5332	148
3188	292	3506	252	3632	258	4643	113	5061	274	5337	80
3189	293	3507	252	3634	258	4645	114	5063	274	5339	80
3191	294	3521	254	3638	258	4645-B	114	5065	274	5421	296
3195	296	3522	254	3700	260	4646	113	5067	274	5422	84
3196	296	3525	254	3710	282	4655	111	5073	275	5423	84
3197	293	3526	256	3712	282	4656	111	5075	275	5424	85
3199	293	3527	256	3714	282	4658	111	5080	275	5430	84
3210	334	3528	255	3716	282	4659	111	5090	275	5435	83
3212	282	3529	255	3718	282	4683	80	5095	273	5437	83
3214	334	3531	255	3720	282	4690	111	5096	273	5445	348
3215-A	334	3532	254	3722	282	4694	111	5098	273	5447	348
3215-B	335	3535	255	3730	282	4696	111	5099	273	5449	348
3215-C	335	3536	255	3732	282	4698	111	5102	273	5451	85
3216	209	3537	254	3745	94	4717	110	5123	271	5452	348
3218	209	3538	256	3905	97	4718	108	5124	271	5453	348
3229	238	3545	256	3910	88	4718-A	108	5125	271	5454	345
3301	260	3546	256	4075	91	4719	109	5128	271	5455	346
3302	260	3547	256	4359	101	4722	109	5130	271	5456	345
3303	260	3548	256	4360	101	4723	110	5131	271	5460	337
3304	260	3549	256	4405	119	4724	109	5139	270	5462	342
3305	260	3550	256	4408	119	4725	109	5141	270	5467	344
3306	260	3551	256	4409	119	4726	110	5143	270	5469	343
3307	260	3559	252	4414	119	4727	110	5147	270	5471	343
3310	241	3560	256	4416	119	4729	106	5149	270	5487	344
3315	241	3561	253	4418	121	4731	106	5155	272	5488	344
3321	239	3562	253	4423	120	4732	106	5156	272	5489	347
3336	240	3563	253	4424	120	4738	108	5158	276	5527	324
3338	243	3564	253	4427	120	4739	108	5160-1	276	5529	324
3341	239	3565	253	4428	120	4745	106	5163	276	5531	324
3343	242	3566	252	4431	122	4746	106	5171	276	5533	320
3344	242	3567	254	4432	122	4747	107	5172	276	5537	317
3345	244	3568	253	4433	122	4750	79	5183	273	5538	317
3346	244	3569	253	4435	123	4780	86	5235	325	5540	324
3351	267	3570	253	4440	124	4781	86	5275	324	5544	297
3352	268	3571	251	4441	125	4785	82	5289	307	5546	297
3353	269	3572	253	4442	125	4787	82	5290	307	5548	300
3354	261	3573	253	4464	121	4790	82	5291	307	5552	299
3357	246	3574	253	4465	121	4791	82	5293	310	5554	300
3358	247	3575	252	4467	121	4792	82	5300	309	5558	302
3360	248	3576	256	4500	120	4795	82	5301	309	5559	303
3372	245	3577	252	4502	120	4800	86	5302	309	5570	320
3380	248	3578	257	4617	112	4801	86	5303	308	5572	320

INDEX TO FIGURE NUMBERS

Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page	Figure No.	Page
5574	320	5614	314	5665	321	5702	322	5778-D	326	5840	329
5575	319	5616	324	5667	321	5704	322	5779	326	5842	328
5576	319	5626	314	5669	321	5710	322	5781	327	5846	329
5577	319	5628	314	5671	321	5712	322	5800	314	5847	329
5579	319	5630	314	5673	323	5714	322	5802	327	5848	329
5581	319	5632	314	5674	323	5716	322	5804	327	5850	329
5583	319	5636	315	5675	323	5720	322	5807	327	5855	330
5584	237	5638	315	5676	323	5721	322	5808	327	5860	330
5586	318	5640	315	5678	323	5730	317	5810	327	5862	330
5588	313	5642	315	5679	323	5731	317	5811	327	5864	330
5589	313	5644	316	5681	323	5732	317	5815	328	5870	325
5591	313	5646	315	5683	323	5733	317	5817	328	5881	330
5593	313	5648	315	5684	323	5734	317	5819	328	5883	330
5594	313	5650	316	5685	325	5735	317	5821	328	5889	306
5595	313	5652	316	5687	325	5736	318	5823	327	5890	306
5597	313	5654	316	5688	325	5745	318	5824	325	5891	306
5600	314	5655	316	5689	325	5777	326	5825	328
5604	316	5657	316	5694	322	5777-B	326	5826	192
5608	317	5659	316	5696	322	5777-C	326	5830	330
5610	317	5660	316	5698	322	5778	326	5831	329
5612	321	5663	320	5700	322	5778-C	326	5832	329

INDEX

A		Page	Page	
Acme iron sucker rods	- - -	235	Ball peen hammers	- - - 278
Adjusters and parts	- - -	214, 215	Balls, valve	- - - 229
Adjuster board	- - -	215	Band and tug pulley construction	- 63
Adjuster T bolts	- - -	215	Band wheel cants	- - 58-60
Adzes	- - -	314	Band wheels and tug pulleys	- - 62, 63
Adze handles	- - -	322	Bands, brake	- - - 57
Air cocks	- - -	111	Bannister sand pump valves	- - - 183
Ajax clevises for power	- - -	252	Barrel fillers	- - - 292
Ajax iron pull rods	- - -	259	Barrels, working	- - - 218-227
Ajax iron sucker rods	- - -	235	Barrett lever jacks	- - - 312
Ajax stirrups	- - -	255	Barrett oil well jacks	- - - 142-146
Ajax swing post castings	- - -	252	Barrett swivel tool wrenches	- - - 147
Alarms, low water	- - -	86	Barrows	- - - 327
Alligator grabs	- - -	166	Bars, crow	- - - 324
Anchor clamps	- - -	209	Bars, grate	- - - 76
Angle valves, brass	- - -	112	Bars, wrench	- - - 147
Angle valves, iron body	- - -	114	Bearings, cone roller and ball	- 136, 137
Anvils	- - -	278	Bearing, outer jack post	- - - 55, 56
Arctic cup grease	- - -	110	Beaver die stock	- - - 275
Armor casing head tops	- - -	211	Beckwith swing checks	- - - 121
Armor packers	- - -	284	Beers Brothers' extension valves	- - - 231
Arms, spudding	- - -	208	Bellows	- - - 278
Asbestos	- - -	332	Bell sockets	- - - 174
Asphaltum	- - -	331	Belting	- - - 103
Attachments, gasoline	- - -	266	Belt awls	- - - 105
Attachments, tubing bailer	- - -	205	Belt clamps	- - - 104
Auger bits	- - -	319	Belt dressing	- - - 105
Auger handles	- - -	322	Belt hooks	- - - 105
Augers	- - -	319	Belt lacing	- - - 105
Augers, paraffine	- - -	282	Belt placers	- - - 105
Augers, post hole	- - -	328	Belt punches	- - - 105
Auger stems	- - -	154	Belt tighteners	- - - 104
Austrian under-reamers	- - -	159, 160	Bench screws	- - - 324
Automatic lock snatch blocks	- - -	308	Bett's valves	- - - 231
Awls, belt	- - -	105	Bevel squares	- - - 321
Awls, scratch	- - -	321	Binders, Goodyear load	- - - 325
Axe handles	- - -	322	Bit and mud socket, combined	- - - 185
Axes	- - -	313	Bit braces	- - - 320
			Bit gauges	- - - 156
			Bit hooks	- - - 170
			Bits, auger	- - - 319
			Bits, drilling	- - - 155-158
			Bits, Clark's expansive	- - - 318
			Bits, Klein tong	- - - 270
			Bits, enlarging (McCleary)	- - - 161
			Bits, spudding	- - - 155
			Bits, straightening (Kearnes)	- - - 161
			Bits, sucker rod	- - - 237
			Blacksmith sledges	- - - 277
			Blacksmith tongs	- - - 278
			Blacksmith tools	- - - 277, 278
			Blades, hack saw	- - - 316
			Bleeders, steam pipe	- - - 86
			Blocks, differential pulley	- - - 148
			Blocks pulley (for general purposes)	307-311
			Blocks, pulley (oil well)	- - - 200-202
			Blower, steam	- - - 279

B

Babbitt metal	- - -	320
Back brakes	- - -	57
Back pressure valves (rotary system)	- - -	192
Bailer attachments, tubing	- - -	205
Bailer bails	- - -	180
Bailer dumps	- - -	181
Bailer grabs	- - -	169
Bailer rivets	- - -	306
Bailer tops and bottoms	- - -	181
Bailer valves	- - -	180
Bailers, conductor	- - -	180
Bailers, wrought iron	- - -	180, 181
Bails, bailer	- - -	180
Bails, sand pump	- - -	183
Bails, swivel top	- - -	183
Ball joints	- - -	257

	Page		Page
Board, adjuster - - - - -	215	Bull wheel construction - - - - -	63
Boilers, California type - - - - -	75, 76	Bull wheel shafts - - - - -	61
Boilers, mounted - - - - -	72-74	Burner pliers - - - - -	325
Boilers, Oil Country - - - - -	71, 72	Burners, oil - - - - -	334
Boiler brushes - - - - -	79	Burnham gate valves, Q. O. - - - - -	115
Boiler connections - - - - -	77	Bush hooks - - - - -	314
Boiler grate bar rests - - - - -	76	Bushings, casing, one and two hole - - - - -	121
Boiler rivets - - - - -	306	Bushings, (pipe fittings) - - - - -	120
Boiler tubes - - - - -	77	Bushings, elevator - - - - -	200
Boiler tube safe ends - - - - -	77	Bushings, stay bolt - - - - -	79
Bolted derrick - - - - -	11	Bushings, swivel (rotary system) - - - - -	191
Bolt ends - - - - -	300	Bushings, tool wrench - - - - -	142
Bolts, adjuster T - - - - -	215		
Bolts, carriage - - - - -	299	C	
Bolts, double end - - - - -	300	Cable system drilling plant - - - - -	134, 135
Bolts, eye - - - - -	297	Cables, drilling - - - - -	131, 132
Bolts, hook - - - - -	251	Cairo pattern oil saver for wire line - - - - -	204
Bolts, jack post - - - - -	55, 56	Calf wheel - - - - -	61
Bolts, machine - - - - -	297	Calf wheel rim - - - - -	54-56
Bolts, strain - - - - -	252	California iron sand reels - - - - -	66
Bolts, stud - - - - -	305	California pattern drilling bits - - - - -	157
Bolts, weight of - - - - -	298	California rig - - - - -	17-19
Boot jacks - - - - -	166	California sand pumps and bottoms - - - - -	184
Borax - - - - -	331	California style boilers - - - - -	75
Boring machines - - - - -	320	Calipers - - - - -	323
Bottles, sample oil - - - - -	296	Cameron pumps - - - - -	337-342
Bottom casing bailer - - - - -	181	Canadian pole drilling tools - - - - -	193-197
Bottom hole reamers - - - - -	159	Canadian pole tool rig and parts - - - - -	26-28
Bottoms, sand pump - - - - -	182-184	Beam yoke - - - - -	27
Bowls, casing - - - - -	164	Center irons - - - - -	27
Bowls, spear, (bull dog pattern) - - - - -	164	Cow sucker - - - - -	28
Box and pin templates - - - - -	150	Dog - - - - -	27
Box, temper screw, interchangeable - - - - -	137-139	Drill chain and swivel - - - - -	28
Boxes and pins - - - - -	150	Drive wheel - - - - -	27
Boxes, jack post - - - - -	55, 56	Jacket for spring pole - - - - -	27
Boxes, saddle - - - - -	251	Noddle pin staple - - - - -	28
Boxes, stirrup - - - - -	251	Pitman straps and brasses - - - - -	28
Boxes, stuffing - - - - -	217, 218	Shaft, crank and flanges - - - - -	27
Boxes with solid and swivel eye - - - - -	151	Slipper out - - - - -	27
Braces, bit - - - - -	320	Spool - - - - -	27
Braden sand pump - - - - -	185	Spool chain and swivel - - - - -	28
Brake irons. - - - - -	57	Wrist pin - - - - -	28
Bands - - - - -	57	Cans, oil - - - - -	330
Levers - - - - -	57	Cant hooks - - - - -	327
Staples - - - - -	57	Cants, arms and handles - - - - -	58-60
Back brakes - - - - -	57	Canvas belting - - - - -	103
Brake lever, sand reel - - - - -	67	Caps, casing, one and two hole - - - - -	121
Brandon's improved sucker rod socket - - - - -	177	Cap screws - - - - -	304
Brass check valves - - - - -	113, 114	Caps, malleable drive - - - - -	206
Brass globe and angle valves - - - - -	112	Caps, sand line - - - - -	203
Brass lined working barrels - - - - -	225	Caps, Wolf's safety casing head - - - - -	213
Brass working barrels - - - - -	224	Car augers - - - - -	319
Briggs combination wrenches, - - - - -	273	Carpenters' outfit - - - - -	70
Brooder packers - - - - -	288	Carpenters' pencils - - - - -	321
Brooms - - - - -	331	Carriage bolts - - - - -	299
Brundred plungers - - - - -	219	Cars, tank - - - - -	296
Brushes, boiler - - - - -	79	Case hardened couplings - - - - -	174
Brushes, flue - - - - -	78, 79	Case hardened nipples - - - - -	174
Bull rope - - - - -	131	Cases, mailing - - - - -	296
Bull rope couplings - - - - -	131	Casing - - - - -	128, 129
Bull rope protectors - - - - -	62	Casing bailer tops and bottoms - - - - -	181
Bull wheels - - - - -	61-63	Casing bowls - - - - -	164
Bull wheel cants, arms and handles - - - - -	58 60	Casing bushings, one and two hole - - - - -	121

	Page		Page
Casing caps, one and two hole	121	Clevis for wood rods	252
Casing clamps	209	Clips for wire rope	257
Casing couplings	125	Closed rig	10
Casing cups	232	Clothes line pulleys	277
Casing cutters	172	Clutch pulleys, friction	265
Casing discs	205	Clutch, reversing	266
Casing fittings	121	Coach or lag screws	300
Casing head caps	213	Coal	331
Casing heads and parts	210-213	Cocks, air	111
Casing head set screws	213	Cocks, gauge	79
Casing head tops and rings	211-213	Cocks, iron	116, 117
Casing lines	132	Cocks, steam	111
Casing nipples	123	Cold chisels (blacksmith)	277
Casing perforators	174	Cold chisels, hardware	324
Casing spears	172, 173	Collar for pipe swing post	257
Casing splitters	174	Collar grab	165
Casing swivels	199	Collar sockets	165
Casing testers	205	Columbia drilling machines	39-46
Casing tongs or pipe grips	272	Combination bit and mud socket	185
Casing wagons	280	Combination pliers	325
Castings, swing post	252	Combination rig	23-25
Cast iron working barrels	219	Combination rig hoisting apparatus	22
Catchers, rivet	233	Combination sockets	164
Catchers, tubing	205	Combina'n tubing and sucker rod socket	178
Center irons, combination rig	23	Combination vises (Smith)	276
Center irons (rig irons)	55, 56	Compass saw	316
Center pieces for stirrups	255	Conductor bailers	180
Chain	327	Conductor, wooden	134
Chain hoists	148	Conical head reamers	161
Chain, sprocket (rotary system)	190	Connecting or pull rods, iron	259
Chalk	321	Connecting rod straps	258
Chalk lines and reels	321	Connecting rods, wood	258
Champion rod oil cups	109	Connection, wire rope	140
Check valves, brass	113, 114	Connections, boiler	77
Check valves, Crocker	233	Connections, combination clamp	256
Check valves, iron body	114	Connections, from wood to iron rods	253
Checks, Beckwith swing	121	Connections, Furman's sand reel	65
Checks, Neath's tubing	205	Connections, link rod	252
Chickering sand pumps	183	Connections, tank hoop	293
Chisel handles	322	Connections, yoke	253
Chisels, carpenters'	314	Converted engine	265
Chisels, cold	324	Cook's pumping engines	238
Chisels, hot and cold (blacksmith)	277	Copper rivets	306
Chisels, splitting	324	Copper wire	332
C hooks, "strapped" (rotary system)	192	C or disconnecting links	254
Choppers, rope	168	Cord, reverse	102
Circles, wrench	147	Cord, telegraph	102
Clamp connections, combination	256	Couplings, bull rope	131
Clamps, anchor	209	Couplings, case hardened	174
Clamps, belt	104	Couplings, casing	125
Clamps, casing and tubing	209	Couplings, patent tubing	129
Clamps, drive	207	Couplings, pipe, wrought iron	124, 125
Clamps, iron rod	259	Couplings, tubing, line and drive pipe	125
Clamps, polished rod	217	Couplings, working barrel	219
Clamps, (rotary system)	192	Cranes, derrick	147
Clamps, temper screw, for manila rope	139	Crocker check valves	233
Clamps, temper screw, for wire rope drilling	138	Crocker pumping powers	267, 268
Classification, malleable fittings	118	Crow bars	324
Cleaners, flue	78	Crown index oil cup	109
Cleaners, sucker rod	237	Crown pulley, special, for wire line	140
Clevises for power	252	Crowns, valve	228-231
Clevis for three-pole derrick	57	Crumbie tongs	271
		Cups, casing	232

	Page
Cup grease - - - - -	110
Cups, grease - - - - -	110
Cups, oil - - - - -	108, 109
Cups, pump - - - - -	232
Cups, working barrel valve - - - - -	232
Cushing's flange unions - - - - -	121
Cutters, casing - - - - -	172
Cutters, pipe - - - - -	273
Cutters, washer - - - - -	325
Cutting and threading pipe - - - - -	124
Cutting nippers - - - - -	325
Cyclone sight feed lubricators - - - - -	106
Cylinders, gas - - - - -	265

D

Dead lines, wire - - - - -	133
Deep well pumping engines - - - - -	238
Derrick and hoisting blocks, wire rope - - - - -	311
Derrick augers - - - - -	319
Derrick clevis, three-pole - - - - -	57
Derrick cranes and parts - - - - -	147
Derrick, interior view - - - - -	134
Derrick lamps - - - - -	278
Derrick, portable - - - - -	51
Derrick pulleys - - - - -	55, 56
Derrick stays - - - - -	10
Derrick stoves - - - - -	280
Derricks, - - - - -	6-20
Derricks, bolted - - - - -	11
Derricks, steel - - - - -	12-14
Detroit sight feed lubricators - - - - -	108
Differential pulley blocks - - - - -	148
Disconnecting hooks - - - - -	253-256
Disconnecting hooks and clevises - - - - -	253
Disconnecting links - - - - -	254
Disconnecting stirrups - - - - -	256
Discs, casing - - - - -	205
Discs, Neath's tubing - - - - -	205
Discs, valve - - - - -	112
Dollie - - - - -	280
Drawing knives - - - - -	314
Dresser packers - - - - -	289-291
Dressing, belt - - - - -	105
Drilling bits - - - - -	155-158
Drilling cables - - - - -	131, 132
Drilling engines and parts - - - - -	87-101
Drilling engines, gas - - - - -	263
Drilling hook - - - - -	57
Drilling jars, - - - - -	153
Drilling machines, Columbia - - - - -	39, 46
Drilling machines, Star - - - - -	47
Drilling or boring plant, cable system, - - - - -	134, 135
Drilling ropes - - - - -	131, 132
Drilling tool joints - - - - -	149, 150
Drilling tools, Canadian system - - - - -	193-197
Drilling tools, complete "string" - - - - -	148 A
Drill poles (Canadian) - - - - -	193
Drill pole joints and splices (Canadian) - - - - -	193
Drills, rope socket - - - - -	169
Drills (rotary system) - - - - -	190
Drills, twist - - - - -	169
Drive caps - - - - -	206

	Page
Drive clamps and wrenches - - - - -	207
Drive down socket - - - - -	165
Drive pipe - - - - -	127
Drive pipe couplings - - - - -	125-129
Drive pipe heads - - - - -	206
Drive plates (rotary system) - - - - -	190
Drive shoes - - - - -	206
Drive well jet pumps - - - - -	348
Drivers, hoop - - - - -	324
Drivers, screw - - - - -	322
Driving pipe, method of - - - - -	148B
Drums, shipping - - - - -	296
Dry hole plugs - - - - -	283
D stirrups - - - - -	256
Dumps, bailer - - - - -	181

E

Eccentric straps - - - - -	253
Ejectors or jet pumps - - - - -	85
Electric ignition - - - - -	266
Elevator bushings - - - - -	200
Elevator substitutes - - - - -	215
Elevators, pipe - - - - -	198, 199
Elevators, sucker rod - - - - -	236
Emery - - - - -	331
Engine, converted, - - - - -	265
Engine, gas and pump combined, - - - - -	347
Engine lubricator, - - - - -	107
Engine pulleys - - - - -	102
Engine pump, Page - - - - -	101
Engines, Cook deep well pumping, - - - - -	238
Engines, drilling, "Link" and parts - - - - -	87-93
Engines, drilling, single eccentric parts, - - - - -	94, 100
Engines, gas - - - - -	262, 265
Engines, mounted - - - - -	73
Engine truck - - - - -	102
Enlarging bits - - - - -	161
Equalizer straps - - - - -	251
Everlasting valve parts - - - - -	231
Expanders, tube - - - - -	78
Expansive bits - - - - -	318
Eye bolts - - - - -	297
Eyes, pipe - - - - -	257
Eyes, polished rod - - - - -	216

F

Fairbanks-Morse steam pumps - - - - -	346
Fair's malleable elevators - - - - -	199
Fair's wrought iron elevators - - - - -	198, 199
Fasteners, wall - - - - -	285
Faucets, oil - - - - -	325
Fiber, vulcanized - - - - -	265
File handles - - - - -	322
Files - - - - -	317, 318
Fillers, barrel - - - - -	292
Fisher malleable elevators - - - - -	199
Fisher wrought iron elevators - - - - -	198
Fishing jars - - - - -	162
Fishing Socket - - - - -	140
Fittings, casing - - - - -	121
Fittings, cast iron - - - - -	119-121

	Page		Page
Fittings, malleable - - -	117-119	Grabs, sand pump or bailer - - -	169
Fixtures for grindstones - - -	324	Grabs, whip stock - - -	170
Flange unions, cast iron - - -	119, 120	Grate bars - - -	76
Flange unions, Cushing's - - -	121	Grate bar rests - - -	76
Flatters (blacksmith) - - -	277	Gravity, specific - - -	351
Flax seed - - -	331	Grease, Arctic cup - - -	110
Fleming's sand valve - - -	230	Grease cups - - -	110
Flowing well - - -	52, 53	Grindstones and fixtures - - -	324
Flue brushes - - -	78, 79	Grips, pipe - - -	272
Flue cleaners - - -	78	Grips, polished rod, "C" pattern - - -	217
Flue plugs - - -	77	Grips, wall - - -	283
Flush joint bailers - - -	181	Grooved wheels - - -	102
Flush joint pipe and casing, descript'n of,	129	Gudgeons, L - - -	252
Foot Valves (rotary system) - - -	192	Gudgeons, (rig iron) - - -	55, 56
Force pumps - - -	348	Gudgeons, sand reel - - -	65
Forge pulleys - - -	277	Guy wire - - -	332
Forge tools - - -	277, 278		
Forged steel nipples - - -	174	H	
Formations, geological - - -	349-350	Hack saws - - -	316
Friction clutch pulleys - - -	265	Hammer handles - - -	322
Friction sockets - - -	164	Hammers, ball peen - - -	278
Frink valves - - -	112	Hammers, nail - - -	316
Fullers (blacksmith) - - -	277	Hammers, riveting - - -	317
Furman sand reel connection - - -	65	Hancock inspirators - - -	83
Fusible plugs - - -	79	Hand hole plates - - -	79
G		Handles - - -	322
Gas cylinder - - -	265	Handles, cross cut saw - - -	316
Gas engine and pump combined - - -	347	Handles, hand saw - - -	322
Gas drilling engines - - -	263-266	Hand saws - - -	315
Gas engines - - -	262-265	Hardies (blacksmith) - - -	277
Gas packers - - -	288-291	Hardware - - -	313-330
Gas pliers - - -	325	Hartz derrick and hoisting blocks - - -	311
Gas pressure gauges - - -	283	Hartz patent pulley blocks - - -	307
Gas tanks - - -	292	Hasps and staples - - -	327
Gas Valves, Kinney's - - -	232	Hasps, hinge - - -	326
Gas well, Ideal sections - - -	54	Hatchet handles - - -	322
Gas well pumping power - - -	269	Hatchets - - -	313
Gaskets - - -	333	Heads, casing - - -	210-213
Gasoline attachments - - -	266	Heads, drive pipe - - -	206
Gasoline torches - - -	329	Heating and pumping system, Kirkwood	335
Gate valves, Burnham, Q. O. - - -	115	Heinz packers - - -	284
Gauge cocks - - -	79	Henderson trip casing spear - - -	173
Gauge rods - - -	293	Herron special valve crowns - - -	231
Gauges, bit - - -	156	Hinge hasps - - -	326
Gauges, gas pressure - - -	283	Hinges, strap and tee - - -	327
Gauges, marking - - -	321	Hitchcock sucker rod sockets - - -	177
Gauges, steam - - -	80	Hoadley packers - - -	287
Gauges, thread - - -	324	Hoes, mortar - - -	192
Geological formations - - -	349, 350	Hoffman pumping head - - -	261
Gem belt tightener - - -	104	Hoisting apparatus (rotary system) - - -	22
Glasses, oil cup - - -	110	Hoists, chain - - -	148
Globe valves, large wheel - - -	114	Hole straightener, Macks - - -	161, 162
Globe valves, brass - - -	112-114	Hole straightening bits - - -	161
Globe valves, iron body - - -	114	Hollow reamers - - -	161
Goodyear load binders - - -	325	Hook, ball bearing swivel - - -	237
Gouges (carpenter's) - - -	314	Hook bolts - - -	251
Grab, packer rubber - - -	179	Hook, drilling - - -	57
Grab, rope (for pumping well) - - -	179	Hook for iron rod clamps - - -	253
Grab, valve cup - - -	179	Hook, strapped "C" (rotary system) - - -	192
Grabs, alligator - - -	166	Hook, bit - - -	170
Grabs, collar - - -	165	Hooks and staples - - -	327
Grabs, rope - - -	168	Hooks, belt - - -	105
		Hooks, bush - - -	314

	Page
Hooks, cant - - - - -	327
Hooks, disconnecting - - - - -	253-256
Hooks, snatch and pulley blocks - - - - -	201,202
Hooks, stirrup - - - - -	253
Hooks, sucker rod - - - - -	236
Hooks, throw-off - - - - -	256
Hooks, tool - - - - -	170
Hooks, tubing - - - - -	202
Hooks, water well - - - - -	209
Hooks, wrench - - - - -	147
Hoop drivers - - - - -	324
Horn sockets - - - - -	163
Hose, pressure (rotary system) - - - - -	189
Hudson pumping jack - - - - -	248
Hughes upper valves - - - - -	231
Hydraulic jacks and packing - - - - -	175
Hydraulic rotary - - - - -	21
Hydraulic rotary outfit - - - - -	20-22
Hydraulic rotary rig - - - - -	20
Hydraulic rotary system - - - - -	20-22-186-192

I

Ideal grease cups - - - - -	110
Ignition, electric - - - - -	266
Injectors - - - - -	84, 85
Inserted joint casing, description of - - - - -	129
Inserted working barrels - - - - -	219-223
Inspirators, Hancock - - - - -	83
Iron body check valves - - - - -	114
Iron body globe and angle valves - - - - -	114
Iron cocks - - - - -	116, 117
Iron connecting or pull rods - - - - -	259
Iron frame pumping power - - - - -	241
Iron rings - - - - -	252
Iron, riveting and merchant - - - - -	331
Iron rod slip socket - - - - -	177, 178
Iron shaft sand reels - - - - -	67
Iron siding, roofing and ceiling - - - - -	330
Iron sucker rods - - - - -	235
Iron tanks - - - - -	294, 295

J

Jack, milling - - - - -	171
Jack post bearing, outer - - - - -	55, 56
Jack post bolts - - - - -	55, 56
Jack post boxes - - - - -	55, 56
Jack post stirrup - - - - -	55, 56
Jack screws - - - - -	312
Jacks, Barrett lever - - - - -	312
Jacks, Barrett oil well - - - - -	142-146
Jacks, boot - - - - -	166
Jacks, hydraulic - - - - -	175
Jacks, pumping - - - - -	245-250
Jacks, side latch - - - - -	166
Jacks, stretcher - - - - -	260
Jar knockers or bumpers - - - - -	166
Jar sockets - - - - -	165, 166
Jars, drilling - - - - -	153
Jars, fishing - - - - -	162
Jars, sand pump - - - - -	182, 183
Jars, sucker rod - - - - -	167
Jars, swivel or pipe - - - - -	167

	Page
Jenkins' valves - - - - -	112
Jet pumps - - - - -	85-348
Jetting swivel (rotary system) - - - - -	189
Jewel Grease Cup - - - - -	110
Joints, ball - - - - -	257
Joints, drilling tool - - - - -	149, 150
Joints, drill pole - - - - -	193
Joints, splice - - - - -	193
Joints, sucker rod - - - - -	234
Joints, stub, for welding - - - - -	235, 236
Joints, stub taper (Canadian) - - - - -	193
Jones & Hammond pumping jacks - - - - -	247, 250
Jumbo tongs - - - - -	271
Jupiter force pumps - - - - -	348

K

Kansas iron sand reel - - - - -	67
Kifer upper valve - - - - -	230
Kinney gas valves - - - - -	232
Kirkwood oil atomizer or burner - - - - -	334
Kirschner Tubing Top - - - - -	212
Kirkwood pumping and heating system - - - - -	335
Klein pumping power - - - - -	269
Klein tongs - - - - -	270
Knives, drawing - - - - -	314
Knives, rope - - - - -	167
Knockers, jar - - - - -	166
Knowles special duplex Pump - - - - -	345
Knupp rig - - - - -	29, 30

L

Lacing, belt - - - - -	105
Ladles, melting - - - - -	320
Lag screws - - - - -	300
Lamp wick - - - - -	331
Lamps, derrick - - - - -	278
Landas valves - - - - -	230
Lanterns - - - - -	330
Lard oil - - - - -	331
Large wheel globe valve - - - - -	114
Larkin or Palm packers - - - - -	289-291
Lay tongs - - - - -	270
Lead - - - - -	331
Leather belting - - - - -	103
Leather belt lace - - - - -	105
Leschen wire line oil pump - - - - -	220, 221
Levels - - - - -	321
Lever, sand reel brake - - - - -	67
Levers, brake - - - - -	57
Lewis upper valves - - - - -	230
L gudgeons - - - - -	252
Line, casing - - - - -	132
Line pipe - - - - -	127
Line pipe couplings - - - - -	125-129
Liners for tool wrenches - - - - -	142
Liners, working barrel - - - - -	219-223
Lines, chalk - - - - -	321
Lines, dead - - - - -	133
Lines, measuring - - - - -	281
Lines, sand - - - - -	131, 132
Lines, sucker rod - - - - -	131, 132

	Page		Page
Lines, torpedo - - - - -	282	National injectors - - - - -	85
Lines, tubing - - - - -	131, 132	Neary swing check valves - - - - -	113
Link drilling engines and parts - - - - -	87-93	Neath discs - - - - -	205
Link rod connections - - - - -	252	Nippers, cutting - - - - -	325
Links, disconnecting - - - - -	254	Nipples, case hardened - - - - -	174
Load binders, Goodyear - - - - -	325	Nipples, casing - - - - -	123
Lock cocks, iron - - - - -	117	Nipples, forged steel - - - - -	174
Lock snatch blocks - - - - -	308-311	Nipples swedged - - - - -	123
Locks, padlocks - - - - -	326	Nipples, wrought iron - - - - -	122
Locomotive jack screws - - - - -	312	Northrup oil savers - - - - -	203
Long's patent vises - - - - -	276	Norway iron - - - - -	331
Low down force pump - - - - -	348	Nuts, hot pressed hexagon - - - - -	301-303
Low water alarms - - - - -	86	Nuts, hot pressed square - - - - -	301, 302
Low water shut-offs - - - - -	86	Nuts, square and hexagon, U. S. standard - - - - -	301
Lubricators - - - - -	106, 108		
Luther low water shut-offs - - - - -	86	O	
M		Oakum - - - - -	331
Machine bolts - - - - -	297	O'Dell inserted working barrels - - - - -	223
Machine, pulling - - - - -	51	Oil bottles - - - - -	296
Machines, boring - - - - -	320	Oil burners - - - - -	334
Macksburg packers - - - - -	284	Oil cans, - - - - -	330
Mailing cases - - - - -	296	Oil country boilers - - - - -	71, 72
Malleable iron blocks - - - - -	309	Oil cup glasses - - - - -	110
Malleable iron fittings, classification - - - - -	118	Oil cups - - - - -	108-110
Malleable iron fittings, piece prices - - - - -	117	Oil faucets - - - - -	325
Malleable iron pipe vises - - - - -	276	Oil, lard - - - - -	331
Malleable unions - - - - -	119	Oil line pumps - - - - -	342
Maloney pumping jack - - - - -	246, 247	Oil pumps, wire line - - - - -	220-222
Mandrel or bell sockets - - - - -	174	Oil savers and parts - - - - -	203, 204
Marking gauges - - - - -	321	Oil savers for wire line - - - - -	204
Marline - - - - -	331	Oil stones - - - - -	324
Marsh boiler feed pumps - - - - -	344	Oil thief - - - - -	292
Maseth packers - - - - -	289-291	Oilers - - - - -	328, 329
Mattock handles - - - - -	322	Oklahoma iron sand reel - - - - -	65
Mattocks - - - - -	317	O. K. pumping jacks - - - - -	248
Measuring lines - - - - -	281	Outfit, rig builders - - - - -	70
Measuring tapes - - - - -	323	Outfit, Michigan pumping - - - - -	260
Melting ladles - - - - -	320	Outfits, pumping - - - - -	214
Merchant pipe - - - - -	126	P	
Metropolitan injectors - - - - -	84	Packer rubber grab - - - - -	179
Michigan pumping outfits - - - - -	260	Packers - - - - -	284-291
Milling jack and wrench - - - - -	171	Packing - - - - -	332, 333
Milling tools - - - - -	171	Packing for hydraulic jacks - - - - -	175
Milling wheel - - - - -	171	Padlocks - - - - -	326
Model sand pumps - - - - -	184	Page engine pump - - - - -	101
Moody sand pumps - - - - -	185	Pails - - - - -	330
Morahan sand pumps and parts - - - - -	182, 183	Palm disc packers - - - - -	289-291
Mortar hoes - - - - -	192	Paova pumping jack - - - - -	248
Mother Hubbard drilling bits - - - - -	157	Paova pumping power - - - - -	242
Mounted boilers and engines - - - - -	72, 73	Paper - - - - -	331
Mounted engines - - - - -	73	Paraffine augers - - - - -	282
Mounted portable rigs - - - - -	37-47	Paragon oil cup - - - - -	109
Mouse traps - - - - -	168	Parkersburg rig - - - - -	31, 32
Mud scow system - - - - -	48-50	Parson's oil burners - - - - -	334
Mud sockets - - - - -	185	Patterson blocks and parts - - - - -	202
Myers low down force pump - - - - -	348	Pease combination pliers - - - - -	325
N		Peavies - - - - -	327
Nail hammers - - - - -	316	Penberthy injectors - - - - -	84
Nails - - - - -	306	Pencils, carpenters' - - - - -	321
		Pendulums for iron rods and wire rope - - - - -	259

	Page
Pennell and Briggs sucker rods sockets,	177
Perforated pipe	225
Perforators, casing	174
Petroleum oil faucets	325
Pick handles	322
Picks	317
Pin and box templates	150
Pins and boxes	150
Pins with solid and swivel hook	151
Pioneer oil cups	108
Pipe couplings, wrought iron	124, 125
Pipe cutters	273
Pipe cutting and threading	124
Pipe, drive	127
Pipe driving, method of	148 B
Pipe eyes	257
Pipe grips	272
Pipe, large O. D.	126
Pipe, line	127
Pipe, merchant	126
Pipe, perforated	225
Pipe swedges	169
Pipe trade customs	130
Pipe wrenches	273
Pitch	331
Placers, belt	105
Plane handles	322
Planes	315
Plates, hand hole	79
Pliers, burner and gas	325
Pliers, combination	325
Plugs, drain	86
Plugs, dry hole	283
Plugs, flue	77
Plugs, (pipe fittings)	120
Plugs, soft or fusible	79
Plumbago	331
Plumb and level	321
Plungers, sand pump	182, 183
Plunger working barrels	219-225
Poles, drill	193
Polished rods	216
Polished rod clamps	217
Polished rod eyes	216
Polished rod grip, "C" pattern	217
Polished rod substitute	215
Pony packers	285
Pony rods, iron	234
Pony rods, wood	235
Pop safety valves	80, 81
Portable derrick	51
Portable drilling rigs	33-47
Portable drilling rigs, mounted	37-47
Post hole augers	328
Pots, tallow	330
Power clevises	252
Powers, pumping	239-244
Pratt & Cady check valves	113
Pressure hose, (rotary system)	189
Producer's pattern blocks	201
Protectors, bull rope	62
Protectors, thread	151
Pulley blocks and parts (oil well)	200-202

	Page
Pulley blocks, differential	148
Pulley blocks for general purposes,	307-311
Pulley block hooks	201, 202
Pulley, crown, special for wire line	130
Pulley, sand, wood incased	57
Pulleys, clothes line	277
Pulleys, derrick	55, 56
Pulleys, engine	102
Pulleys, forge	277
Pulleys, friction clutch	265
Pulleys, tug	62, 63
Pulling machine, Irish	51
Pull rod clamps	259
Pull rods, iron	259
Pump cups	232
Pump, Page engine	101
Pump rods	235
Pump rod joints	234
Pump, Taylor patent wire line,	222
Pumping and heating system, Kirkwood,	335
Pumping engines, Cook's	238
Pumping head, Hoffman's	261
Pumping jacks	245-250
Pumping outfit, Michigan pattern	260
Pumping outfits	214
Pumping powers	239-244
Pumping strand, special galvanized	258
Pumping well,	52, 53
Pumps, Cameron boiler feed	341
Pumps, Cameron oil line	342
Pumps, Cameron steam	337-342
Pumps, Fairbanks-Morse,	346
Pumps, force	348
Pumps, Knowles	345
Pumps, Marsh steam	344
Pumps, Smith-Vaile	345
Pumps, Snow steam	343, 344
Pumps, sand and parts	182-185
Pumps, steam jet	85, 348
Pumps, water, for gas engine	266
Pumps, wire line oil	220-222
Punches, belt	105
Punches (blacksmith)	277
Punches (hardware)	324
Pyramid pumping powers	239

R

Rasps, side	171
Rasps, two wing	171
Reamers, Austrian under	159, 160
Reamers, conical head	161
Reamers, hollow	161
Reamers, round,	158
Reamers, Russian under	159, 160
Reamers, star or double	158
Reamers, valve	233
Red lead	331
Reels, chalk line	321
Reels, measuring line	281
Reels, sand	64-67
Reels, torpedo	282
Reid oil burners	334

	Page		Page
Rests, boiler grate bar	76	Rope cutting tools	167
Reverse cord	102	Rope, drilling	131, 132
Reversing clutch	266	Rope grab, (for pumping wells)	179
Rex Grease cup	110	Rope grabs	168
Ridge cap and roll	330	Rope knives	161
Rig builder's outfit	70	Rope, Manila, for wells	139
Rig, California	17-19	Rope socket drill	163
Rig, Canadian and parts, see Canadian		Rope sockets and parts	152, 157
Rig, closed	10	Rope socket spear	169
Rig, combination	23-25	Rope spears	168
Rig, hydraulic rotary	20, 22	Rope working valves	230
Rig, Knupp	29, 30	Rope worm	179
Rig, Parkersburg	31, 32	Ropes, bull	131
Rig, segment walking beam	16	Rotary rope socket	141
Rig, side elevation and plan	6-15	Rotary system for drilling wells	186-192
Rig, standard 72-foot	6, 7	Derrick specifications	20
Rig, standard 82-foot	8, 9	Hydraulic	21
Rig irons	54, 56	Hoisting apparatus	22
Center irons	55, 56	Jetting swivels	189
Derrick pulleys	55, 56	Back pressure valve	192
Gudgeons	55, 56	Clamps	192
Jack post boxes	55, 56	Drills	190
Jack post draw bolts	56	Drive plates	190
Jack post eye bolts	55, 56	Foot valves	192
Jack post hook rods	55, 56	Mortar hoes	192
Jack post stirrup	55, 56	Pressure hose	189
Outer tug wheel for calf wheel,	54, 56	Rotary shoes	191
Rim for calf wheel	54, 56	Slide tongs	191
Sand pump pulleys	55, 56	Sprocket chain	190
Shaft crank, and flanges	55, 56	Sprocket wheels	190
Sheave (rotary rig)	55, 56	Strapped "C" hook	192
Spudding pulleys	55, 56	Swivels	192
Stirrups	55, 56	Swivel bushings	191
Rig iron outfit specifications	68, 69	Round reamers	158
Rigs, drilling	6, 38	Royal oil cups	109
Rigs, drilling, portable	33-47	Rubber belting	103
Rigs, portable mounted	37-47	Rules	323
Rim, calf wheel	54-56	Russian pattern drilling bits	157
Ring and wedges, pipe pulling	175	Russian under reamers	159, 160
Ring and wedges, tubing	205		
Rings, casing head	211-213	S	
Rings, round iron	252	Saddle boxes	251
Rings, spudding	208	Saddles, V	251
Rings, valve	232	Safe ends, boiler tube	77
Rivet catchers	233	Safety valves, lever	81
Rivet sets	317	Safety valves, pop	80, 81
Rivets	306	Sage rockers and boxes	252
Riveters, sucker rod	237	Sand line caps	203
Riveting hammers	317	Sand line pulleys (rig irons)	55, 56
Riveting iron	331	Sand lines	131, 132
Robbin's chain tongs	271	Sand line spools	65
Rockers, Sage	252	Sand paper	331
Rod connections, link	252	Sand pulley, wood incased	57
Rods, gauge	293	Sand pump or bailer grab	169
Rods, iron connecting	259	Sand pump pulleys (rig irons)	55, 56
Rods, polished	216	Sand pump valves	182-184
Rods, pony	234, 235	Sand pumps and parts	182-185
Rods, sucker	235	Sand reel brake lever	67
Rods, valve	216	Sand reel connection, Furman's	65
Rods, wood connecting and straps	258	Sand reel gudgeons	65
Roofing iron	330	Sand reels	64-67
Rope choppers	168	Sand valves	230
Rope clips, wire	257		

	Page
Savers, oil	203, 204
Saw files	318
Saw handles	316-322
Saw sets	316
Saw vises	316
Saws, compass	316
Saws, cross-cut and handles	316
Saws, hack	316
Saws, hand	315
Scoops	327
Scott elevators	198
Scratch awls	321
Screen, working barrel	226
Screw drivers	322
Screws, bench	324
Screws, cap	304
Screws, casing head set	213
Screws, jack	312
Screws, lag	300
Screws, set	305
Screws, take up	257
Screws, temper and parts	136-139
Screws, wood	303
Seats, working barrel	219
Seats, working barrel valve	229
Sectional bailer	181
Seed, flax	331
Segment walking beam rig	16
Sentinel oil cups	108
Set hammers	277
Set screws	305
Set screws, casing head	213
Sets, rivet	317
Sets, saw	316
Shafts, bull wheel	61
Shafts, rig iron	55, 56
Sheave, (rig irons)	55, 56
Sheaves, pulley block	201
Sheet lead	331
Ship augers	319
Shipping drum	296
Shoes (rotary system)	191
Shoes, drive	206
Shoes, spudding	208
Shovel handles	322
Shovels	328
Shut-off, low water	86
Side latch jack	166
Side rasp	171
Siding, iron	330
Simplex gas engines	262
Simplex pumping jacks	245
Simplex pumping powers	239
Single eccentric drilling engine parts	94-100
Sinker bars	154
Sinker for rope knife	167
Sledge handles	322
Sledges	277
Slicks (carpenters')	314
Slide tongs (rotary system)	191
Slip socket, iron rod	-177-178
Slip sockets	163
Smith combination vise	276

	Page
Smith-Vale boiler feed pumps	345
Smoke stacks	76
Snatch blocks and parts, oil well,	200-202
Snatch blocks, automatic lock,	308, 309
Snow plunger working barrels	225
Snow steam pumps	343, 344
Sockets	
Collar	165
Combination	164
Drive down	165
Fishing	140
Friction	164
Horn	163
Jar	165, 166
Mandrel or bell	174
Mud	185
Rope and parts	152, 153
Rotary	141
Slip	163
Slip for iron rods	177, 178
Square	163
Sucker rod	176, 177
Tubing	176
Tubing and sucker rod	178
Wire rope	133
Wire rope drilling	152
Soft plugs	79
Spades	328
Spears, bowl	164
Spears, casing	172, 173
Spears, long	170
Spears, rope	168
Spears, rope socket	169
Spears, sucker rod	176
Spears, tubing	176
Spears, twist drill	169
Specifications, California rig	19
Hydraulic rotary rig	20
72-foot standard rig	7
82-foot standard rig	9
Rig iron outfit	68, 69
Wood work	58, 63
Specific gravity	351
Spectacles for carrying bits	148
Spettigue packers	287
Splices, drill pole	193
Splitters, casing	174
Splitting chisels (hardware)	324
Spools, sand line	65
Sprocket wheels and chain	190
Spudding arm	208
Spudding bits	155
"Spudding in," method of	148-B
Spudding pulleys	55, 56
Spudding rings	208
Spudding shoes	208
Spuds (fishing tools)	170
Squares	321
Square socket	163
Stacks, smoke	76
Staples and hasps	327
Staples, brake	57
Star drilling machines	47

	Page		Page
Star pattern drilling bits	158	Sucker rod joints	234, 235
Star reamers	158	Sucker rod lines	131, 132
Stay bolt bushings	79	Sucker rod riveters	237
Stays, derrick	10	Sucker rod rivets	306
Stays, tubing	209	Sucker rod sockets	176, 177
Steam blower	279	Sucker rod spears	176
Steam cocks	111	Sucker rod substitutes	217
Steam gauges	80	Sucker rod swivels	237
Steam gauge syphon	80	Sucker rod wrenches	236
Steam jet pumps	348	Supporters, tubing	208
Steam pipe bleeders	86	Sure grip tackle blocks	311
Steam pumps	337-346	Swabs	185
Steam whistles	82	Swan pumping jacks	248
Steel	332	Swedged nipples	123
Steel derrick	12	Swedges (blacksmith)	277
Steel drill'ng bits	157	Swedges, pipe	169
Steel working barrels	218	Swift sight feed lubricators	106
Stem straightener	280	Swing clevises, wood rod	252
Stems, auger	154	Swing post castings	252
Stirrup boxes	251	Swing post collars	257
Stirrup hooks	253	Swivel bushings (rotary system)	191
Stirrups, disconnecting	256	Swivel hook, ball bearing	237
Stirrups, pumping equipment	254-256	Swivel jars	167
Stirrups (rig iron)	55, 56	Swivel stirrups	254
Stocks and dies	274, 275	Swivel top sand pump bail	183
Stones, oil	324	Swivels, casing	199
Storage tanks	293-295	Swivels, jetting (rotary system)	189
Stove pipe and mud scow system,	48-50	Swivels, rope knife	167
Stoves, derrick	280	Swivels (rotary system)	192
Straightener, stem	280	Swivels, sucker rod	237
Straighteners, hole	161, 162	Swivels, tubing	199
Straightening bits, Kearnes	161	Syphon, steam gauge	80
Strain bolts for wood rods	252		
Strainers	227	T	
Strand, pumping	258	Tackle blocks, sure grip	311
Strap and tee hinges	327	Take-up screws	257
Straps, connecting rod	258	Tallow	332
Straps, eccentric	253	Tallow pots	330
Straps, equalizer	251	Tank cars	296
Straps for connecting wood rods to eccentric	253	Tank hoop connections	293
Straps with double hooks and chain,	253	Tank rivets	306
Stretcher jacks	260	Tanks, gas	292
Stub joints, drilling tool	149, 150	Tanks, iron	294, 295
Stub sucker rod joints	235, 236	Tanks, storage	293-295
Stub taper joints (Canadian)	193	Tanks, wooden	293
Stud bolts	305	Tape measures	323
Stuffing box casing heads	213	Taper joints, Canadian	193
Stuffing boxes	217, 218	Taps to draw lower valve	233
Subs, tubing	176	Taylor patent wire line pump	222
Substitutes, (drilling tools)	150, 151	T bolts, adjuster	215
Substitutes, elevator	215	Telegraph cord	102
Substitutes, polished rod	215	Temper screw box, interchangeable	139
Substitutes, sucker rod	217	Temper screw clamps for manila rope,	139
Substitutes, valve	217	Temper screw clamps for wire rope drilling	138
Substitutes, winged	161	Temper screws and parts	136-139
"Success" well packers	286	Templates, box and pin	150
Sucker rods	235	Testers, casing	205
Sucker rod bits	237	Thief, oil	292
Sucker rod cleaners	237	Thimbles for wire lines	133
Sucker rod elevators	236	Thread gauges	324
Sucker rod hooks	236	Thread protectors	151
Sucker rod jars	167		

	Page
Threads, tool joints - - - - -	149
Threading pipe - - - - -	124
Three-pole derrick clevis - - - - -	57
Throw-off hooks - - - - -	256
Tighteners, belt - - - - -	104
Tongs, blacksmith - - - - -	278
Tongs, casing or pipe grips - - - - -	272
Tongs, pipe - - - - -	270, 271
Tool hook - - - - -	170
Tool joints - - - - -	149, 150
Tool wrenches and liners - - - - -	142
Tools, blacksmith - - - - -	277, 278
Tools, Canadian drilling - - - - -	193-197
Tools, drilling, complete string - - - - -	148-A
Tools, forge - - - - -	277, 278
Tools, milling - - - - -	171
Tools, rope cutting - - - - -	167
Top and bottom, casing bailer - - - - -	181
Tops and rings, casing head - - - - -	211
Torches - - - - -	329
Torpedoes - - - - -	282
Torpedo lines - - - - -	282
Torpedo reels - - - - -	282
Torpedo wire - - - - -	332
Traps, mouse - - - - -	168
Truck, engine - - - - -	102
Try squares - - - - -	321
T squares, bevel - - - - -	321
Tube expanders - - - - -	78
Tubes, boiler - - - - -	77
Tubing - - - - -	127
Tubing and sucker rod sockets - - - - -	176, 177
Tubing bailer attachments - - - - -	205
Tubing catcher - - - - -	205
Tubing clamps - - - - -	209
Tubing couplings - - - - -	125
Tubing discs - - - - -	205
Tubing hooks - - - - -	202
Tubing lines - - - - -	131, 132
Tubing patent couplings - - - - -	129
Tubing ring and wedges - - - - -	205
Tubing spears - - - - -	176
Tubing stays - - - - -	209
Tubing subs - - - - -	176
Tubing supporters - - - - -	208
Tubing swivels - - - - -	199
Tubing top, Kirschner - - - - -	212
Tug pulley cants - - - - -	58-60
Tug pulleys - - - - -	62, 63
Tug wheel for calf wheel - - - - -	54-56
Turnbuckles - - - - -	256
Tuyere irons - - - - -	278
Tuyeres, water - - - - -	278
Twine - - - - -	332
Twist drills - - - - -	169
Twist drill spears - - - - -	169
U	
Under reamers - - - - -	159, 160
Unions, cast iron flange - - - - -	119, 120
Unions, Cushing's flange - - - - -	121
Unions, malleable - - - - -	119

	Page
Unique gas engine and pump, combined, - - - - -	347
V	
Valve balls - - - - -	229
Valve crowns - - - - -	228-231
Valve crowns, everlasting - - - - -	231
Valve crowns, Herron special - - - - -	231
Valve cup grab - - - - -	179
Valve cups for working barrel valves, - - - - -	232
Valve discs - - - - -	112
Valve reamers - - - - -	233
Valve rings - - - - -	232
Valve rods - - - - -	216
Valve rod subs - - - - -	217
Valve seats - - - - -	229
Valve substitutes - - - - -	217
Valve taps - - - - -	233
Valves, back pressure, rotary system, - - - - -	192
Valves, bailer - - - - -	180
Valves, Beer's Bro's. - - - - -	231
Valves, Betts - - - - -	231
Valves, Burnham Gate, Q. O. - - - - -	115
Valves, check, brass - - - - -	113, 114
Valves, check, iron body - - - - -	114
Valves, Crocker check - - - - -	233
Valves, Fleming - - - - -	230
Valves, foot (rotary system) - - - - -	192
Valves, globe and angle, brass - - - - -	112-114
Valves, globe and angle, iron body - - - - -	114
Valves, globe, large wheel - - - - -	114
Valves, Hughes - - - - -	231
Valves, Kifer - - - - -	230
Valves, Kinney gas - - - - -	232
Valves, Landas - - - - -	230
Valves, lever safety - - - - -	81
Valves, Lewis - - - - -	230
Valves, pop safety - - - - -	80, 81
Valves, sand - - - - -	230
Valves, sand pump - - - - -	182-184
Valves, whistle - - - - -	82
Valves, working barrel and parts, - - - - -	228-232
Vises - - - - -	276
Vises, saw - - - - -	316
V saddles - - - - -	251
Vulcan chain tongs - - - - -	271, 272
Vulcanized fiber - - - - -	265
W	
Wagons, casing - - - - -	280
Wall fasteners - - - - -	285
Wall grips - - - - -	283
Washer cutters - - - - -	325
Washers, wrought and cast iron - - - - -	303
Waste - - - - -	332
Water pumps, gas engine - - - - -	266
Water tuyeres - - - - -	278
Water well hooks - - - - -	209
Wedges and ring (pipe pulling) - - - - -	175
Wedges, Klein Tong - - - - -	270
Weights of bolts - - - - -	298
Well, flowing - - - - -	52, 53
Well, gas, ideal sections - - - - -	54

	Page		Page
Well liner for working barrels - - - -	226	Wire rope stirrups - - - -	255
Well measure wires - - - -	281	Wire well measures - - - -	281
Well, pumping - - - -	52, 53	Wood case pulley blocks (for general purposes) - - - -	307
Wheelbarrows - - - -	327	Wood screws - - - -	303
Wheel, calf - - - -	61	Wood work for rig iron outfits - -	58-63
Wheel, milling - - - -	171	Wood work specifications - - - -	58-60
Wheel, tug for calf wheel - - - -	54-56	Wooden conductor - - - -	134
Wheels, sprocket - - - -	190	Wooden connecting rods and straps -	258
Wheels, band and tug - - - -	62, 63	Wooden sucker rods - - - -	235
Wheels, bull - - - -	61-63	Wooden tanks - - - -	293
Wheels, grooved - - - -	102	Working barrels - - - -	218-227
Whip stock - - - -	170	Working barrel couplings - - - -	219
Whip stock grab - - - -	170	Working barrel screen and well liner -	226
Whistles, steam - - - -	82	Working barrel seats - - - -	229
Whistle valves - - - -	82	Working barrel valves and parts - -	228-232
White lead - - - -	331	Working barrels, inserted - - - -	219-223
Wick, lamp - - - -	331	Working barrels, plunger - - - -	219-225
Winged substitutes - - - -	161	Worm, rope - - - -	179
Winter rig - - - -	10	Wrench bars - - - -	147
Wire - - - -	332	Wrench, Barrett swivel - - - -	147
Wire line oil savers - - - -	204	Wrench circles and hooks - - - -	147
Wire line pump, Taylor patent - - - -	222	Wrenches, pipe - - - -	273
Wire line thimbles - - - -	133	Wrenches, sucker rod - - - -	236
Wire rope blocks - - - -	311	Wrenches, tool - - - -	142
Wire rope clips - - - -	257	Wrought iron pulley blocks (for gen- eral purposes) - - - -	308
Wire rope connection, Smith's - - - -	140		
Wire rope drilling sockets - - - -	152	Y	
Wire rope for wells - - - -	131, 132	Yoke connections - - - -	253
Wire rope knives - - - -	167		
Wire rope sockets - - - -	133		

