

# Technical Scope Document

Presented To:

PDVSA

Barinas, Venezuela

2 ea. P& W FT4 TwinPac  
“Barinas I Plant”

By



Proposal No. T-1003 Rev. 3

September 25, 2010

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PDVSA

## **Section 1.0 Introduction**

PDVSA desires to build a liquid fuel generating facility installed and operational within the schedule agreed upon. Contractor proposes to install (2) Owner Finished Pratt & Whitney FT4 TwinPac Gas Turbine Generators including the supply of the following major equipment items:

This turnkey proposal includes installing (2) Owner Furnished FT4 TwinPac gas turbine generators as well as the supply and installation of the following major items of equipment in the combined cycle power plant.

- One (1) Liquid Fuel Offload, Storage & Treating Plant
- Two (2) Owner Furnished Generator Step-up Transformers

This proposal also provides for the furnishing, on a turnkey basis, all engineering, balance of plant equipment, construction (with exception of the civil work as indicated herein), construction tools, equipment rental, project management, commissioning, start-up, and performance testing as described in the following sections.

The contractor shall cooperate with DWK, other subcontractors and the Owner's own forces whose Work might interfere with the Subcontractor's Work. The contractor shall participate in the preparation of coordinated drawings in areas of congestion, if required by the Prime Contract, specifically noting and advising the Contractor of potential conflicts between the Work of the Subcontractor and that of the Contractor, other subcontractors or the Owner's own forces.



**PDVSA  
2 x FT4 TwinPac  
Barinas I Power Project  
Technical Scope Document**

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Section 1.0 Introduction (Preliminary)

Revision 1 April 30, 2010

## Section 2.0 Preliminary Scope of Work and Supply

The Scope of Work and Supply is comprised of the following outlined items:

### Major Generation Equipment

Installation of two (2) Owner Supplied Pratt & Whitney FT4 TwinPac gas turbine generator packages complete with auxiliary skids, modular control rooms, inlet filters and exhaust stacks.

Pratt & Whitney interface points are as follows:

<b>Equipment System</b>	<b>Limits of P&amp;W FT4 Scope</b>
All supply piping, including Liquid Fuel, Cooling Water, Demineralized Water, Lube Oil, Instrument Air, Hydraulic Start	Flanged or threaded connection on TwinPac base plates.
Inlet Air-to-Filter	Atmosphere (non-standard duct by others)
Turbine/Generator Ventilation Air	Atmosphere (non-standard duct by others)
Turbine Exhaust	Flange & Expansion Joint for connection to Exhaust Stack
Instruments on TwinPac Base plate	Terminal box on base plate
Instrument wiring in Turbine Control Panel	Terminal in Turbine Control Panel
High Voltage Connections	Bus bar in TwinPac generator line side cubicle
Generator Ground Connections	TwinPac Neutral cubicle
Electric Motors	Terminal box on individual motors
Ladders and Platforms for Air Filter	Ladders and Platforms for Inlet Air Filter and Vent Fans

## **2.0 Balance of Plant**

The contractor will design and install the facility as described in the following sections of this document. The design will include the necessary Structural, Mechanical, Electrical, Instrumentation, and Control System to install the above Major Equipment.

The Balance of Plant scope of supply will be comprised of the following:

Contractor will remove existing foundations 2 x GE Frame 5 and existing base under 16 Engine Gensets, Storage tank foundation, etc. as described in drawings attached. Contractor will transport removed concrete foundations and Genset base material (up to 1132.6 cubic meters) for a distance up to 30 kilometers away from present plant location. Owner to provide permits to transport and dispose of waste concrete and Genset base material.

Contractor will remove and replace contaminated soil (up to 5,348.48 cubic meters) as described in drawings attached.

Contractor will transport contaminated soil (up to 5,348.48 cubic meters) for a distance to an owner provided dumping site up to 30 kilometers away from present plant location. Owner to provide permits to transport and dispose of contaminated soil.

Contractor will transport the 16 Engine Gensets up to 20 kilometers from present plant location to Owner provided remote Storage.

Contractor will provide complete design of the facility including civil, structural, buildings, mechanical, electrical, and instrumentation.

**Derwick** will provide concrete foundations and plant gravel.

Owner will provide a reasonably level graded site and additional 2 hectares adjacent to plant as shown on drawings attached. **Derwick** will grade, fence and gravel this area.

Owner will provide access roads to the site.

Contractor will provide Installation of the complete Power Plant with the inter-ties as described later in this document and including:

- Mechanical installation of the various items of equipment with the associated inter-ties of raw water supply-storage-treatment, liquid fuel delivery-treatment-storage, and waste oil and water.
- Electrical installation of the plant including installation of two (2) owner provided 11.5KV/115 KV Generator Step up Transformers, and Contractor provided two (2) new 115 KV SF6 Breakers and two (2) new 115 KV Disconnect Switches. Owner to provide connection to the existing substation.
- Installation of Plant metering, Instrumentation and Control System

## **2.1 BOP Major Mechanical Systems**

### **2.1.1 Simple Cycle Exhaust Stack**

The Contractor will install the four (4) exhaust stacks provided by Owner with their purchase of the Pratt & Whitney FT4 gas turbines.

### 2.1.2 Plant Liquid Fuel System

The Contractor will design, provide and install the plant liquid fuel system outlined as follows:

Provide and install a Three -Truck Off- loading station for accepting truck delivery of Raw Diesel with measurement facilities located adjacent to Owner's existing liquid fuel storage area.

Provide and install three (3) DFO unloading pump skids each 1 x 100% pumps with 1 common spare, (4) block valves and (2) check valves.

Re-use of Owner's 660,000 gallon liquid fuel storage tank as raw fuel storage

Provide and Install one (1) new 660,000 gallon raw fuel tank

Provide and install two (2) 100% capacity liquid fuel forwarding pumps with (4) block valves and (2) check valves.

Provide and install three (3) new 100% centrifuges for liquid fuel treatment.

Provide and install one (1) new 550,000 gallon clean liquid fuel storage tank.

Provide and install two (2) 100% capacity liquid fuel forwarding pumps.

Install two (2) Owner provided Liquid Fuel injection Skids each with 1 x100% capacity liquid fuel pumps.

Install two (2) Owner provided Liquid Fuel filters.

Provide and install all plant liquid fuel carbon steel piping, valves and fittings from the plant liquid fuel Truck Off-Loading facility to each Gas Turbine liquid fuel filters Provide and install all plant liquid fuel stainless steel piping, valves and fittings from the plant liquid filters to each gas turbine.

Derwick will provide and install all the foundations and civil work for the above equipment. Derwick will also repair existing tank dike and install a new liner or asphalt liner.

### 2.1.3 Water System

Owner has limited raw water supply at site.

Derwick will drill a water well on or near the plant site to satisfy the plant water requirements.

Contractor will design and install a water plant to treat raw water as required to meet Pratt & Whitneys' specifications for the water wash system as well as the liquid fuel centrifuge water requirements.

### 2.1.4 Oily Water Drain System

The Contractor will furnish and install the oily water drain system as follows:

One oily water separator system.

Furnish and install PVC or HDPE below ground piping and fittings from concrete oil

containment units located at:

- 1) All Transformers
- 2) Liquid Fuel Treatment
- 3) Gas Turbine Generator Auxiliary Skids
- 4) Liquid fuel Truck Off-Loading area

Waste water will be disposed of by owner into a ditch

Waste Oily water will be stored in a 10,000 tank for truck disposal by Owner

Waste Sludge from Centrifuge will be stored for truck disposal by Owner

Derwick will supply and install the oily water separator concrete tank, including guardrail and also foundation for Waste Oily Water Tank.

### **2.1.5 Plant Fire Water System**

The Contractor will furnish and install a firewater system that includes:

A combination Raw Water / Firewater Storage tank

A firewater pump designed system with one (1) each diesel, electric and jockey pumps

An 8" diameter HDPE below ground and carbon steel above ground pipeline from the Fire Water pump shed and routed throughout the plant in accordance with NFPA Codes. Monitors and Hydrants to be installed in accordance with NFPA Codes.

Portable fire extinguishers

Contractor to supply and install the Foam System for the liquid fuel tanks, forwarding pumps and the truck offloading areas. A single tank wetting ring shall be installed on each of the three (3) tanks.

Derwick will provided and install all the foundation and civil work for the above equipment, except for excavation, backfilling and bedding sand for underground piping.

### **2.1.6 Instrument and Service Air Systems**

The instrument and service air systems will be as follows:

Furnish and install one (1) set of two (2) instrument and service air screw compressors with associated dryer and air storage tanks.

Furnish and install carbon steel piping, valves, fittings and instruments for instrument and service air systems from the air compressors to various required areas throughout plant for instrument air and service air. Furnish the appropriate quick connect connectors.

Install vibration and velocity instruments supplied with CTG equipment.

## **2.2 BOP Electrical Systems**

### **2.2.1 13.8 KV System**

The Contractor will perform the following work on the 13.8 KV system:

Install two (2) 13.8 KV fused disconnect switches with key interlock for BOP Aux. Transformers.

Furnish and Install one (1) 13.8KV/480V 750 KVA BOP Aux. Transformer.  
Furnish and install all 13.8 KV cabling, bus work, cable tray etc. from the generators to the generator circuit breakers.

Furnish and install all 13.8 KV cable via underground conduit from each Generator Breaker to the 13.8 KV terminals of the respective Gas Turbine GSU.

Derwick will provided and install all the foundation and civil work for the above equipment.

### **2.2.2 480V System**

The Contractor will provide the 480V system as follows:

Furnish and install one (1) 480 V distribution switchboard  
Furnish and install cable tray / conduit with cabling from transformers to MCCs and from MCCs to plant 480V equipment and motors.

Furnish and install conduit and overhead cable tray mounted on the pipe racks.

Furnish and install a Black Start generator with fuel tank.

Derwick will execute the installation of the conduit furnished by Contractor for underground work. The conduit installation includes earth excavation and backfilling works.

Derwick will provided and install all the foundation and civil work for the above equipment.

### **2.2.3 120/208 System**

The Contractor will provide the 120/208 system as follows:

Furnish and install 480V/120/208V transformers, distribution panels and lighting panels as required with associated conduits, fittings and wire.

### **2.2.4 Plant Area Lighting**

The Contractor will provide the plant area lighting as follows:

Furnish and install area lighting consisting of eight (8) 45 ft galvanized metal poles

with Three (3) 400 watt metal halide floodlights on each pole sufficient to illuminate both GTG's, liquid fuel truck supply road, off-loading facility and plant common areas.

### **2.2.5 Ground Grid**

The Contractor will provide the ground grid for the plant as follows:

Furnish and install plant ground loops in areas of new construction with associated ground rods and connections to plant equipment, buildings and fence. It will interconnect with existing plant ground grid.

### **2.2.6 Plant Electrical Cable Tray**

The Contractor will provide the plant electrical cable tray work as follows:

Furnish and install aluminum cable trays throughout plant. Cable trays to be mounted on pipe racks, within buildings for routing plant cabling. A separate cable tray will be installed for each of the 15/5KV systems, 480V system, and instrumentation system cable

### **2.2.7 Underground Conduit and Cable Systems**

**Derwick** will **install** the plant underground conduit and cable system as follows:

**Install the contractor supplied** rigid galvanized conduit or PVC encased in concrete for all underground power, control and instrumentation systems.

The contractor will provide and install all cable system.

### **2.2.8 Lightning Protection**

The Contractor will provide lightning protection as follows:

Furnish and install lightning protection on each gas turbine exhaust stack.

*Note: Owner to provide lightning protection on the 115 KV Substation.*

### **2.2.9 Batteries / Chargers / UPS Systems**

The Contractor will perform the following work on the batteries / chargers / UPS systems:

Furnish and install BOP UPS system for DCS and associated equipment.  
Furnish and install one (1) 125 VDC battery and charger for 115 KV substation breakers.

*Note: The Gas Turbine 24 VDC and 125VDC batteries and chargers are to be supplied as part of the P&W packaged control houses.*

## **2.3 Plant Instrument and Control Systems**

### **2.3.1 BOP Control System**

The Contractor will furnish and install a BOP control system consisting of:

- One (1) PLC BOP Control system.
- Three (3) PCs - (1 PC for BOP HMI, 2 PC's for the two (2) FT4 GTG's.(HMI).
- Two (2) printers.
- One (1) software package for plant PLC Control System.

### **2.3.2 Plant Instrumentation Devices**

Gas Turbine Control Panel is supplied with each FT4 gas turbine. The two (2) sets of Gas Turbine-Generator Control Panels will be mounted in a modular Control Room. Contractor to furnish and install instrument devices, both pneumatic and electric, consisting of meters, pressure, flow, temperature and level where required.

### **2.3.3 Electronic Wiring and Pneumatic Piping**

Contractor to furnish and install necessary instrument wiring and pneumatic piping with associated Swagelok fittings, etc.

## **2.4 115 KV Substation**

### **2.4.1 Generator Step-up Transformers (GSU's)**

Contractor to install two (2) Owner furnished generator step-up transformers with 13.8KV delta to 115 KV wye windings. Owner to furnish oil. Contractor to provide dressing, oil fill and testing of transformer, including associated control, protection and communication scope.

### **2.4.2 115 KV SF6 Circuit Breaker**

Contractor to supply and install (2) new SF6 Circuit breakers rated 115KV, 1200A.

### **2.4.3 115 KV Air Switches**

Contractor to supply and install (2) new 115 KV, 1200A, 3 phase Air Switches

### **2.4.4 115 KV Bus Work**

Contractor to supply and install all necessary aluminum bus work between the GSU to the disconnect switch in the high voltage substation.

#### **2.4.5 115 KV Bus Insulators**

Contractor to supply and install all necessary support insulators for the substation bus work

#### **2.4.6 115KV Support Steel**

Contractor to supply and install all structural steel to support the followings:

- SF6 Breakers
- Disconnect Switches
- Bus Work and insulators

#### **2.4.7 Protective Relaying**

Contractor to supply and install protective relaying for the GSU transformers and the other substation equipment

#### **2.4.8 High Voltage Metering**

Contractor to supply and install metering for the 115 KV outgoing system, including protection, maneuver and communication.

#### **2.4.9 Site Work**

**Derwick** to prepare the site and provide the following:

- Foundations for the GSU transformers, SF6 Breakers, Air Switches and other Structural Supports.
- New Substation Gravel in immediate area of substation equipment provided.

### **2.5 Plant Communication System**

Contractor to provide communication and public address system for the new plant. Contractor to furnish temporary telephones and email capability for construction's **staff** for communication purposes.

Permanent telephone lines for operation of the plant will be provided by Owner.

### **2.6 Plant Civil and Structural**

**Derwick** to furnish and install all plant reinforced concrete foundations designed to IBC 2003. GSU foundation shall have 9" freeboard.

**Derwick** to furnish and install concrete containment curbs and equipment foundations, including fuel truck offloading area.

**Derwick** to furnish and install plant gravel and asphalt paving as shown on the Plot Plans.

**Derwick will provide and install all the drain piping.**

Contractor to provide structural steel pipe racks to support overhead piping and cable trays. Pipe racks to be located as shown on Plot Plan drawings. Derwick will provide and install all the foundations.

Derwick to furnish and install all the plant foundations including embedment, foundations for the lightning poles, cable trays and piping supports.

Derwick will install all contractor's supplied conduits, contractor supplied pipe sleeves, contractor's supplied stub ups for all in-slab and under slab foundations, derwick's supplied concrete drain piping.

Derwick will furnish and install general concrete drains as channels & trenches.

Derwick will install all underground drain piping.

Contractor will be responsible for checking, inspecting and formally releasing all cast in place concrete works, for which Derwick will inform contractor with reasonably anticipated time. This works are specially those related to embedded plate, anchor bolts & fixators.

Derwick will be responsible for site drainage during construction coming from rain conditions.

## **2.7 Plant Building**

It is planned to utilize the Owners' existing Office, Control Room and maintenance building for these purposes. In addition, contractor will provide:

Furnish and install a prefabricated metal insulated building for the water treatment and Instrument Air Compressor equipment. An attached shed will be provided for the firewater pumps and controls.

A shed will be provided for the liquid fuel treatment

Guard House

Derwick to furnish and install all foundations including embedment for the above structures.

Derwick will install all contractor's supplied conduits for all in-slab and under slab foundations, derwick's supplied concrete drain piping, contractor's supplied pipe sleeves, contractor's supplied stub ups.

## **2.8 Plant Equipment Erection**

Contractor to unload all Plant equipment delivered to site.

Contractor will provide all cranes and support equipment and manpower as required to erect the gas turbine generators.

Contractor to provide for erection of all BOP equipment and storage tanks

## **2.9 Cranes, Equipment and Tools**

For contractor's scope of work, contractor will furnish or provide for all plant construction required cranes, fork lifts, back hoes, hydraulic lifts, welding machines, air compressors, generators, temporary lights, trucks, pick-ups, etc.

## **2.10 Transportation**

Contractor will furnish transportation to site of all Contractor furnished equipment.

### **2.11 Lubricants and Chemicals**

Contractor will supply and install all lubricants, lube oils and chemicals for furnished equipment.

### **2.12 Spares**

Contractor will make provision to supply, receive and store all commissioning spare parts furnished for equipment during start-up and commissioning.  
Contractor to provide Owner with recommended list of spare parts for Gas Turbine Generator and BOP equipment.

### **2.13 Construction Offices and Storage Facilities**

Derwick will provide nine (9) work space places for contractor's use during construction. In case any other space is needed for contractor's personnel or technical representative, contractor will supply them.

Owner to provide lay down area and site for construction offices and construction utilities (electrical and potable water)

Derwick to provide fenced storage and a lay down area and around the construction site during construction.

Derwick to provide sanitation facilities for Contractor, & Owner personnel during construction. Derwick will supply additional sanitation facilities only for civil work personnel, contractor will be responsible for any sanitation facilities of their sub contractors.

Contractor to provide communication facilities for construction for contractor's scope of work

### **2.14 Engineering and Project Management**

Contractor to provide detailed engineering and specifications for all disciplines involved for the power plant including civil and concrete foundations.

Contractor to provide project management complete with construction management, quality control / quality assurance, scheduling, administration, warehousing, and expediting including regular monthly reporting of all disciplines.

Contractor to arrange for and provide fully qualified technical representatives during erection, testing, start-up, commissioning for the gas turbine generator units.

Contractor to provide startup, commissioning and testing of BOP associated systems.

Contractor to provide operator and maintenance training for Power Plant on the Gas

Turbine Generator Packages and Balance of Plant Equipment.

Contractor to provide one (1) electronic and two (2) hard copies of the O&M manuals, training manuals, engineering calculations, commissioning and start-up manuals, test manuals, as-built drawings, design specifications and warranty manuals for plant equipment.

Derwick and Contractor (both) will be required to coordinate all earth movement and concrete works to ensure that Derwick's scope of work for installing underground duct banks is schedule in accordance with the contractor's scope of work for underground piping as outlined in the master project schedule.

Derwick and Contractor (both) will release daily progress updates generated from contractor's master project schedule to Derwick and Contractor (both) project control lead. Contractor will be responsible for developing, updating and reporting the status of the master project schedule. Derwick and Contractor (both) will be required to participate in the weekly work planning scheduling session.

Contractor will have at least two representatives of the engineering firm that will be used on site during the construction process to attend any necessary meetings, comments and concerns of Derwick and Owner.

Any re-work or changes to activities performed by Derwick within their scope due to modifications in engineering or at request of Contractor's project management will be performed by Derwick and generate a Change Order from Derwick to Contractor.

**2.15 Cathodic Protection**

Cathodic Protection will be provided for all steel underground piping. Derwick will install the cathodic protection materials associated with the tanks. The contractor will supply all the cathodic protection materials.

**2.16 Project Equipment List and Supplier**

Qty	Description	Responsibility	
		Owner	Contractor/DWK
1	Power Plant Site with survey including 2 hectares area	xxx	
1 lot	Temporary construction power	xxx	
1 lot	Site permits if required (Environmental, etc.)	xxx	
1	Construction permit (if required)	xxx	
1	Black Start Generator with tank		xxx
1 lot	Import duties, sales taxes, VAT, etc. (if required)	xxx	
1 lot	Water supply at site for construction and operations	xxx	
1 lot	Derwick will drill a water well per owner's direction		xxx(DWK)

1 lot	Construction Power	xxx
1 lot	Plant construction and lay down area approx 3 acres	xxx
1 lot	Plant security during construction	xxx
2	P&W FT4 TwinPac Gas Turbine Generator Packages equipped with a prepackaged, modular control house.	xxx
2	Exhaust Stacks per FT4 package	xxx
2	GTG Turbine Control Panels to be located in the FT4 prepackaged control houses	xxx

Qty	Description	Responsibility	
		Owner	Contractor/DWK
2	Sets of GTG batteries and chargers each set consisting of 2 ea. 24 volt batteries and 2 ea. chargers	xxx	
2	13.8KV Generator Circuit Breakers 3000 Amp NEMA 3R		xxx
1 lot	Contaminated Soil removal p to 5,328.48 cubic meters		xxx(DWK)
1 lot	Foundation and Genset pad removal up to 1132.63 cubic meters		xxx(DWK)
1	Water Treatment, Instrument Air Building with Firewater Pump shed (foundations by Derwick).		xxx
1 lot	Liquid Fuel Treatment with shed		xxx
1	Duplex Instrument / service air compressor with dryer and dual storage tanks		xxx
1 lot	Site Preparation, drainage and grading as needed		xxx(DWK)
1 lot	Fencing on 3 sides of 2 Hectares area		xxx(DWK)
1 lot	All Concrete Foundations with embedment & pads		xxx(DWK)
1 lot	Fixators for CTG foundation		xxx
1 lot	Site Gravel and Paving		xxx(DWK)
1	480V Switchboard		xxx
1 lot	Balance of plant (BOP) 480V/120/208V Transformer, Distribution Panels, Lighting Panels		xxx
24	Pole mounted 400 watt Metal Halide Lights		xxx
8	45ft Metal Poles		xxx
1 lot	Foundation for lightning poles		xxx(DWK)
1	Plant Ground Grid		xxx
1 Lot	Plant Instrumentation		xxx
1	Power Plant PLC based BOP Control System		xxx
1	Lot temporary fencing for construction and storage		xxx
1 lot	Underground duct banks, hand and manholes, Including conduit installation rebar.		xxx(DWK)
1 lot	Start up and commissioning spare parts		xxx
1 lot	Plant Cathodic Protection of Buried Piping		xxx
1 lot	BOP Equipment Erection		xxx
1 lot	Transportation of all Contractor Furnished Equipment		xxx
1 lot	Lubricants and Chemicals for gas turbine generator		xxx
1 lot	Lubricants and Chemical for BOP		xxx
1 lot	Construction Offices, Storage, Temporary Facilities and Utilities for contractor scope of work.		xxx
1 lot	Construction Tools and Equipment for contractor scope of work		xxx
1 lot	Temporary Power Distribution for contractor scope of work		xxx
1 lot	Project Management, Safety, QaQc, subcontracting for civil works		xxx(DWK)
1 lot	Engineering and Project Management, Safety, QA/QC, subcontracting for mechanical, electrical, instrumentation & DCS system.		xxx



**PDVSA**  
**2 x FT4 TwinPac**  
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**2.17 115 KV Substation Equipment & Supply**

Qty	Description	Responsibility	
		Owner	Contractor/DWK
1	Substation with survey	xxx	
1	Perimeter Fence	xxx	
2	GSU Transformers 13.8 KV to 115 KV	xxx	
1 Lot	Transformer Oil	xxx	
2	115 KV SF6 Breakers		xxx
2	115 KV Disconnect Switches		xxx
1 lot	Aluminum Bus between GSU's to Disconnect Switches		xxx
1 lot	Transformer Dress-out		xxx
1 lot	Site Preparation and grading		xxx(DWK
1 lot	Concrete Foundations (GSU's, SF6, & Disconnects)		xxx(DWK
1 lot	Site Gravel and Paving (GSU's, SF6 & Disconnects area only)		xxx(DWK
1	Soil Test		xxx(DWK

## Section 3.0 Design Basis

### 3.1 Design Conditions:

#### Design Conditions (Assumed)

Site Elevation	926.2 feet
Air Temperature, Design	81° F
Maximum Wind Velocity	80 mph
Relative Humidity	70%
Seismic Zone	4
Liquid fuel supply	180 gpm Raw
Water Supply	15 gpm
Raw/Fire Water Storage	350,000 gallons
Raw Liquid Fuel tank	660,000 gallons Existing
Raw Liquid Fuel tank	660,000 gallons New
Treated Liquid Fuel tank	550,000 gallons New
Demin Water Treatment	12 gpm
Capacity	
Demin Water Storage	21,000 gallons fiberglass
Plant High Voltage	13.8 KV Underground Cable
Interconnect	to Owner's step-transformers
Utility Connection	115 KV Disconnects
Instrument Air System	185 scfm compressor by Contractor

### 3.2 Interconnect Points with Owner Facilities

Liquid Fuel Delivery	Plant Three (3) Truck Off-Loading Station by Contractor
Oily Water	Pumped to 10,000 gallon tank for Owner's truck disposal
Waste Water	Pumped to Owner's ditch
Telephone	6 lines at plant battery limits
Water Supply	<b>Derwick</b> to drill well on Owner's property



14.21 p  
81 T  
70 %RH  
949.5 m  
926.2 ft elev.



14.07 p  
81 T  
949.5 m

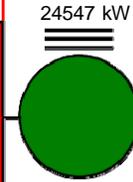
No.2 Distillate 15.53 m  
LHV 284113 kBTU/h

77 T

1X P+W FT4C-3F

183.6 p  
745 T

176.3 p  
1915 T



24547 kW

965 m

4 X GT  
14.39 p  
872 T  
3860 M

Net Power 96395 kW  
LHV Heat Rate 11790 BTU/kWh

74.96 %N2  
15.32 %O2  
3.362 %CO2  
5.454 %H2O  
0.9027 %Ar  
0.0072 %SO2



## Section 5.0 Drawings

<b>Plot Plan</b>	<b>10001</b>
	<b>10002</b>
	<b>10003</b>
<b>PFD</b>	<b>50001</b>
	<b>50002</b>
	<b>50003</b>
	<b>50004</b>
	<b>50005</b>
	<b>50006</b>
<b>Electric One line</b>	<b>60001</b>
	<b>60002</b>
	<b>60003</b>
	<b>60004</b>