



Charallave, 02 de Febrero de 2011

To: Atimeca Ing. Edgardo Castro, Gerente de Proyecto

From: Randel Prentice, Derwick Quality Assurance Manager
Gerente de Aseguramiento de Calidad Derwick

Subject: Welding Clarifications

1. Fuel Gas system welds will be welded using GTAW / SMAW procedure (mixed procedure). You may use Concimeca WPS no. CONC-P-P1-P1-03 as it is an approved La Raisa Project procedure.
2. All Carbon Steel systems with pipe diameters 6 inch or less will be welded with this procedure.
3. Fire Water and Drain Systems may be welded with E6010 / E7010 SMAW procedure.

Randel Prentice

Derwick QA Manager
Gerente de Aseguramiento de Calidad Derwick