Customer Care Solutions NHL-4/4U Series Transceivers

6610/7210 Disassembly Instructions

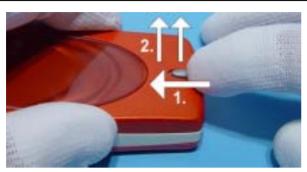
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Table of	Contents

	Page N	lo
Disassembly Procedure	3	
Reassembly	8	

Disassembly Procedure

Table 1:



1. Push the Release Button to the left before pulling up the B-Cover. Remove the battery and the SIM card.



2. Unlock the top guidance to remove the A-Cover.



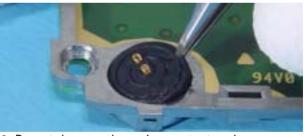
3.Unscrew the six T6 screws, using the shown order. For assembly, the reverse order and a torque of 17Ncm have to be used.



4. Take the modules from the C-Cover and unplug the display connector by pulling the modules apart carefully.



5. The Earpiece is stuck with double-sided adhesive tape. Use new tape when mounting the Speaker.



6. Do not damage the spring contacts, when removing the Microphone.



7. Open the snaps with SRT-6 on both sides of the Display Shield.



8. The Display Shield is hooked at its bottom side.

Table 2:



9. Take a clean cloth and press the *LCD* off from the *LCD Frame*.



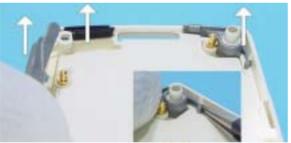
10. Bend the frame a bit, shift the UI Board Module to the right and then pull it up.



11. To remove the *DC Jack*, insert tweezers between the spring contacts and under the jack. You need to use some force to pull the jack upwards.



12. Grip the Vibra Motor at the rubber and pull it off from its quidance.



13. Youy can now remove easily the *Volume Key* and the *Infrared Window* with your fingers. The *Power Key* has to be unlocked on the lower side first.



14. Unlock *Antenna* on both sides with the *SRT-6* tool.



15. Antenna Pogo Pins can be removed by pushing them with torx driver through the C-Cover.



16. If you need to change the Release Button, you can also use *SRT-6* to remove the button.

Reassembly procedure

Reassembly takes place in reversed order compared with disassembly.

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