Programmes After Market Services NPE-3 Series Transceivers

Disassembly Instructions



PAMS Technical Documentation

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Disassembly Instructions

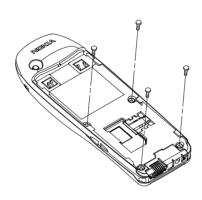
1. Remove battery



2. Remove Dustcap



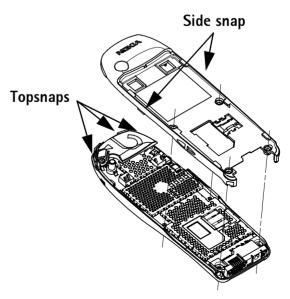
3. Remove 4 screws, Torx#6



4. Carefully remove the B cover. First lift up at the system connector, be aware of the tight snaps on each side of the type label.

Twist the B cover sideways until it releases.

Note there is 3 more snaps in the top!

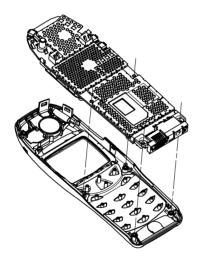




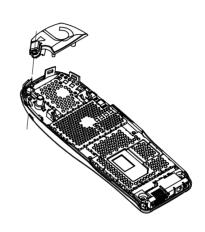




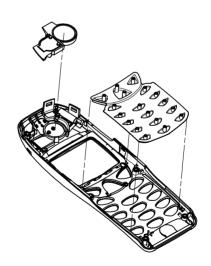
7. Carefully lift up the PCB

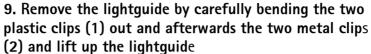


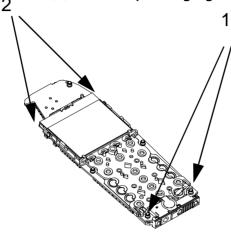
6. Lift up antenna



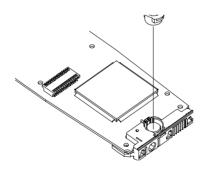
8. Carefully lift up the keymat and the speaker/buzzer gasket







10. Remove the microphone



See notes overleaf

Note: When re-assembling the phone, all 5 screws must be tightened to 17Ncm.

Always use new screws

IMPORTANT

If a shielding can lid has been removed during service NEVER re-use it. A new lid MUST be fitted in order to comply with type approval requirements.