## TABLE 1.—SUMMARY OF EMISSION LIMITS

Emission point	Existing source	New source
Finishing operations:		
(a) Achieve a weighted average VHAP content across all coatings (maximum kg VHAP/kg solids [lb VHAP/lb	.4.0	
solids], as applied);	a 1.0	a 0.8
(b) Use compliant finishing materials (maximum kg VHAP/kg solids [lb VHAP/lb solids], as applied);	a 1.0	a 1.0
—Stains		-
—washcoats	a b 1.0	a b 0.8
—sealers	a 1.0	a 0.8
—topcoats	a 1.0	a 0.8
—basecoats	ab 1.0	a b 0.8
—enamels	а b 1.0	a b 0.8
—thinners (maximum % HAP allowable); or	10.0	10.0
(c) As an alternative, use control device; or	c 1.0	° 0.8
(d) Use any combination of (a), (b), and (c)	1.0	0.8
Cleaning operations:		
Strippable spray booth material (maximum VOC content, kg VOC/kg solids [lb VOC/lb solids])	0.8	0.8
Contact adhesives:		
(a) Use compliant contact adhesives (maximum kg VHAP/kg solids [lb VHAP/lb solids], as applied) based on		
following criteria:		
i. For aerosol adhesives, and for contact adhesives applied to nonporous substrates	d NA	d NA
ii. For foam adhesives used in products that meet flammability requirements	1.8	0.2
iii. For all other contact adhesives (including foam adhesives used in products that do not meet flammabil-		
ity requirements); or	1.0	0.2
(b) Use a control device	e 1.0	° 0.2

TABLE 2.—SUMMARY OF WORK PRACTICE STANDARDS<sup>a</sup>

Emission source	Work practice		
Finishing Operations			
Transfer equipment leaks	Develop written inspection and maintenance plan to address and prevent leaks. The plan must identify a minimum inspection frequency of 1/month.  When such containers are used for HAP or HAP-containing materials, keep covered when not in use.  Discontinue use of air spray guns. <sup>b</sup> Demonstrate that usage of HAP of potential concern have not increased except as allowed by proposed standards; document in the formulation assessment plan.		
	Cleaning Operations		
Gun/line cleaning	<ul> <li>Collect cleaning solvent into a closed container.</li> <li>Cover all containers associated with cleaning when not in use.</li> <li>Do not use solvents except as allowed by the rule.</li> <li>Do not use chemicals that are listed in Table 4 of the rule in concentrations subject to MSDS reporting, as required by OSHA.</li> <li>Keep washoff tank covered when not in use.</li> <li>Minimize dripping by tilting and/or rotating part to drain as much solvent as possible and allowing sufficient dry time.</li> <li>Maintain a log of the quantity and type of solvent used for washoff and cleaning, as well as the quantity of waste solvent shipped offsite, and the fate of this waste (recycling or disposal).</li> <li>Maintain a log of the number of pieces washed off, and the reason for the wash off.</li> </ul>		
	Miscellaneous		
Operator training	All operators shall be trained on proper application, cleanup, and equipment use. The training program shall be written and retained onsite.  Develop a plan to implement these work practice standards and maintain onsite.		

<sup>&</sup>lt;sup>a</sup> The limits refer to the VHAP content of the coating, as applied.

<sup>b</sup> Washcoats, basecoats, and enamels must comply with the limits presented in this table if they are purchased premade, that is, if they are not formulated onsite by thinning other finishing materials. If they are formulated onsite, they must be formulated using compliant finishing materials, i.e., those that meet the limits specified in this table, and thinners containing no more than 3.0 percent HAP by weight.

<sup>c</sup> The control device must operate at an efficiency that is equivalent to no greater than 1.0 kilogram (or 0.8 kilogram) of VHAP being emitted from the affected emission source per kilogram of solids used.

<sup>d</sup> There is no limit on the VHAP content of these adhesives.

<sup>e</sup> The control device must operate at an efficiency that is equivalent to no greater than 1.0 kilogram (or 0.2 kilogram) of VHAP being emitted from the affected emission source per kilogram of solids used.

 <sup>&</sup>lt;sup>a</sup> The work practice standards apply to both existing and new major sources.
 <sup>b</sup> Air guns will be allowed only in the following instances:
 —when they are used in conjunction with coatings that emit less than 1.0 kg VOC per kg of solids used;