- (3) The specimen may not melt or disperse when subjected to the heat test;
- (4) After each test, leaktightness or indispersibility of the specimen must be determined by—
- (i) A method no less sensitive than the leaching assessment prescribed in paragraph (c) of this section. For a capsule resistant to corrosion by water, and which has an internal void volume greater than 0.1 milliliter, an alternative to the leaching assessment is a demonstration of leaktightness of 10^{-4} torr-1/s $(1.3 \times 10^{-24} \text{ atm-cm}^3/\text{s})$ based on air at 25°C (77°F) and one atmosphere differential pressure for solid radioactive content, or 10^{-6} torr-1/s $(1.3 \times 10^{-6} \text{ atm-cm}^3/\text{s})$ for liquid or gaseous radioactive content; or
- (ii) A specimen that comprises or simulates Class 7 (radioactive) material contained in a sealed capsule need not be subjected to the leaktightness procedure specified in this section provided it is alternatively subjected to any of the tests prescribed in ISO/TR4826–1979(E), "Sealed Radioactive Sources Leak Test Methods."
- (b) Test methods.—(1) Impact Test. The specimen must fall onto the target from a height of 9 meters (30 feet) or greater. The target must be as specified in § 173.465(c)(5).
- (2) Percussion Test. (i) The specimen must be placed on a sheet of lead that is supported by a smooth solid surface, and struck by the flat face of a steel billet so as to produce an impact equivalent to that resulting from a free drop of 1.4 kilograms (3 pounds) through 1 meter (3.3 feet).

(ii) The flat face of the billet must be 2.5 centimeters (1 inch) in diameter with the edges rounded off to a radius of 3 millimeters ± 0.3 millimeters (0.12 inch ± 0.012 inch).

(iii) The lead must be of hardness number 3.5 to 4.5 on the Vickers scale and thickness 2.5 centimeters (1 inch) or greater, and must cover an area greater than that covered by the specimen.

(iv) A fresh surface of lead must be used for each impact.

- (v) The billet must strike the specimen so as to cause maximum damage.
- (3) Bending test. (i) This test applies only to long, slender sources with a length of 10 centimeters (4 inches) or greater and a length to width ratio of 10 or greater.
- (ii) The specimen must be rigidly clamped in a horizontal position so that one half of its length protrudes from the face of the clamp.
- (iii) The orientation of the specimen must be such that the specimen will suffer maximum damage when its free

- end is struck by the flat face of a steel billet.
- (iv) The billet must strike the specimen so as to produce an impact equivalent to that resulting from a free vertical drop of 1.4 kilograms (3 pounds) through 1 meter (3.3 feet).
- (v) The flat face of the billet must be 2.5 centimeters (1 inch) in diameter with the edges rounded off to a radius of 3 millimeters ± 0.3 millimeters (.12 inch ± 0.012 inch).
- (4) *Heat test*. The specimen must be heated in air to a temperature of not less than 800°C (1475°F), held at that temperature for a period of 10 minutes, and then allowed to cool.
- (c) Leaching assessment methods. (1) For indispersible solid material—
- (i) The specimen must be immersed for seven days in water at ambient temperature. The water must have a pH range of 6 to 8 and a maximum conductivity of 10 micromho per centimeter at 20°C (68°F).
- (ii) The water with specimen must then be heated to a temperature of 50° C $\pm 5^{\circ}$ (122° F $\pm 9^{\circ}$) and maintained at this temperature for four hours.
- (iii) The activity of the water must then be determined.
- (iv) The specimen must then be stored for at least seven days in still air of relative humidity not less than 90 percent at 30°C (86°F).
- (v) The specimen must then be immersed in water under the same conditions as in paragraph (c)(1)(i) of this section, and the water with specimen must be heated to $50^{\circ}\text{C} \pm 5$ ($122^{\circ}\text{F} \pm 9^{\circ}$) and maintained at that temperature for four hours.
- (vi) The activity of the water must then be determined. The activities determined in paragraph (c)(1)(iii) of this section and this paragraph, (c)(1)(vi), may not exceed 2 kilobecquerels (0.05 microcurie).
- (2) For encapsulated material—
 (i) The specimen must be immersed in water at ambient temperature. The water must have a pH of 6–8 and a maximum conductivity of 10 micromho per centimeter.
- (ii) The water and specimen must be heated to a temperature of $50^{\circ}\text{C} \pm 5^{\circ}$ (122°F ±9°) and maintained at this temperature for four hours.
- (iii) The activity of the water must then be determined.
- (iv) The specimen must then be stored for at least seven days in still air at a temperature of 30°C (86°F) or greater.
- (v) The process in paragraphs (c)(2)(i), (c)(2)(ii), and (c)(2)(iii) of this section must be repeated.
- (vi) The activity determined in paragraph (c)(2)(iii) of this section may not exceed 2 kilobecquerels (0.05 microcurie).

- (d) A specimen that comprises or simulates Class 7 (radioactive) material contained in a sealed capsule need not be subjected to—
- (1) The impact test and the percussion test of this section provided that the specimen is alternatively subjected to the Class 4 impact test prescribed in ISO 2919–1980(e), "Sealed Radioactive Sources Classification"; and
- (2) The heat test of this section, provided the specimen is alternatively subjected to the Class 6 temperature test specified in the International Organization for Standardization document ISO 2919–1980(e), "Sealed Radioactive Sources Classification."

§173.471 Requirements for U.S. Nuclear Regulatory Commission approved packages.

In addition to the applicable requirements of the U.S. Nuclear Regulatory Commission (USNRC) and other requirements of this subchapter, any offeror of a Type B, Type B(U), Type B(M), or fissile material package that has been approved by the USNRC in accordance with 10 CFR part 71 must also comply with the following requirements:

(a) The offeror shall be registered with the USNRC as a party to the packaging approval, and make the shipment in compliance with the terms of the packaging approval;

(b) The outside of each package must be durably and legibly marked with the package identification marking indicated in the USNRC packaging approval;

(c) Each shipping paper related to the shipment of the package must bear the package identification marking indicated in the USNRC packaging approval;

(d) Before export shipment of the package, the offeror shall obtain a U.S. Competent Authority Certificate for that package design or if one has already been issued, the offeror shall register, in writing (including a description of the quality assurance program required by 10 CFR part 71) with the U.S. Competent Authority as a user of the certificate. (Note: The person who originally applies for a U.S. Competent Authority Certificate will be registered automatically.) Upon registration, the offeror will be furnished with a copy of the certificate. The offeror shall then submit a copy of the U.S. Competent Authority Certificate applying to that package design to the national competent authority of each country into or through which the package will be transported, unless the offeror has documentary evidence that a copy has already been furnished; and