CALIBRATION DATA MEASUREMENTS

Parameter	Symbol	Units	Sensor-readout tolerances
Barometric pressure (corrected)	P_B	kPa	±.340 kPa.
Ambient temperature	T_A	° C	±.28° C.
Air temperature into metering venturi	ETI	° C	±1.11° C.
Pressure drop between the inlet and throat of metering venturi	EDP	kPa	±0.012 kPa.
Air flow	Q_S	m^3/min.	±0.5 percent of NIST value.
Air temperature at CVS pump inlet	PTI	° C	±1.11° C.
Pressure depression at CVS pump inlet	PPI	kPa	±0.055 kPa.
Pressure head at CVS pump outlet	PPO	kPa	±0.055 kPa.
Air temperature at CVS pump outlet (optional)	PTO	° C	±1.11° C.
Pump revolutions during test period	N	Revs	±1 Rev.
Elapsed time for test period	t	s	±0.5 s.

(5) After the system has been connected as shown in Figure 5 in Appendix B of this subpart, set the variable restrictor in the wide open position and run the CVS pump for 20 minutes. Record the calibration data.

(6) Reset the restrictor valve to a more restricted condition in an increment of pump inlet depression that will yield a minimum of six data points for the total calibration. Allow the system to stabilize for three minutes and repeat the data acquisition.

(7) *Data analysis:*

(i) The air flow rate, Q_s, at each test point is calculated in standard cubic feet per minute 20° C, 101.3 kPa from the flowmeter data using the manufacturer's prescribed method.

(ii) The air flow rate is then converted to pump flow, V_o, in cubic meter per revolution at absolute pump inlet temperature and pressure:

$$V_o = \frac{Q_s}{n} \times \frac{T_p}{293} \times \frac{101.3\,kPa}{P_p}$$

Where:

V_o=Pump flow, m^3/rev at T_p, P_p.

Q_s=Meter air flow rate in standard cubic meters per minute, standard conditions are 20° C, 101.3 kPa.

n=Pump speed in revolutions per minute.

T_p=Absolute pump inlet temperature in Kelvin, =PTI+273 [°K]

P_p=Absolute pump inlet pressure, kPa. $=P_B - PPI$

Where:

P_B=barometric pressure, kPa

PPI=Pump inlet depression, kPa.

(iii) The correlation function at each test point is then calculated from the calibration data:

$$X_o = \frac{1}{n}\sqrt{\left(\frac{\Delta p}{P_e}\right)}$$

Where:

X_o=correlation function.

Δp=The pressure differential from pump inlet to pump outlet [kPa] $\Delta p = P_e - P_p$.

Where:

P_e=Absolute pump outlet pressure [kPa], $P_e = P_B + PPI$

(iv) A linear least squares fit is performed to generate the calibration equation which has the form:

$$V_0 = D_o - M(X_o)$$

Where:

D_o and M are the intercept and slope constants, respectively, describing the regression line.

(8) A CVS system that has multiple speeds should be calibrated on each speed used. The calibration curves generated for the ranges will be approximately parallel and the intercept values, D_o, will increase as the pump flow range decreases.

(9) If the calibration has been performed carefully, the calculated values from the equation will be within ± 0.50 percent of the measured value of V_o. Values of M will vary from one pump to another, but values of D_o for pumps of the same make, model, and range should agree within ± three percent of each other. Calibrations should be performed at pump start-up and after major maintenance to assure the stability of the pump slip rate. Analysis of mass injection data will also reflect pump slip stability.

(d) *CFV–CVS calibration.* (1) Calibration of the CFV is based upon the flow equation for a critical venturi. Gas flow is a function of inlet pressure and temperature:

$$Q_s = \frac{K_v P}{\sqrt{T}}$$

Where:

Q_s=flow rate [m^3/min.]

K_v=calibration coefficient

P=absolute pressure [kPa]

T=absolute temperature [°K]

The calibration procedure described in paragraph (d)(3) of this section establishes the value of the calibration coefficient at measured values of pressure, temperature, and air flow.

(2) The manufacturer's recommended procedure must be followed for calibrating electronic portions of the CFV.

(3) Measurements necessary for flow calibration are as follows:

CALIBRATION DATA MEASUREMENTS

Parameter	Symbol	Units	Tolerances
Barometric Pressure (corrected)	P_B	kPa	±.34 kPa
Air temperature, into flowmeter	*ETI*	° C	±.28° C
Pressure drop between the inlet and throat of metering venturi	*EDP*	in. H_2O	±.05 in H_2O
Air flow	Q_S	m^3/min	±.5 percent of NIST value
CFV inlet depression	*PPI*	(kPa)	±.055 kPa
Temperature at venturi inlet	T_V	° C	±2.22° C