component. For the purposes of this evaluation, limit strength is defined as the larger of either the limit design loads envelope increased by the available margins of safety, or the ultimate static test strength divided by 1.5.

(2) Minimum Stick Force to Reach Limit Strength. (i) A stick force of at least 50 pounds to reach limit strength in steady maneuvers or wind-up turns in considered acceptable to demonstrate adequate minimum force at limit strength in the absence of deterrent buffeting. If heavy buffeting occurs before the limit strength condition is reached, a somewhat lower stick force at limit strength may be acceptable. The acceptability of a stick force of less than 50 pounds at the limit strength condition will depend upon the intensity of he buffet, the adequacy of the warning margin (i.e., the load factor increment between the heavy buffet and the limit strength condition), and the stick force characteristics. In determining the limit strength condition for each critical component, the contribution of buffet loads to the overall maneuvering loads should be taken into account.

(ii) This minimum stick force applies in the en route configuration with the airplane trimmed for straight flight, at all speeds above the minimum speed at which the limit strength condition can be achieved without stalling. No minimum stick force is specified for other configurations, but the requirements of § 25.143(f) are applicable in these conditions.

(3) Stick Force Characteristics. (i) At all points within the buffet onset boundary determined in accordance with § 25.251(e), but not including speeds above V_{FC}/M_{FC} , the stick force should increase progressively with increasing load factor. Any reduction in stick force gradient with change of load factor should not be so large or abrupt as to impair significantly the ability of the pilot to maintain control over the load factor and pitch attitude of the airplane.

(ii) Beyond the buffet onset boundary, hazardous stick force characteristics should not be encountered within the permitted maneuvering envelope as limited by paragraph 20.e.(3)(iii). It should be possible, by use of the primary longitudinal control alone, to pitch the airplane rapidly nose down so as to regain the initial trimmed conditions. The stick force characteristics demonstrated should comply with the following:

(A) For normal acceleration increments of up to 0.3g beyond buffet onset, where these can be achieved, local reversal of the stick force gradient may be acceptable, provided that any tendency to pitch up is mild and easily controllable.

(B) For normal acceleration increments of more than 0.3g beyond buffet onset, where these can be achieved, more marked reversals of the stick force gradient may be acceptable. It should be possible for any tendency to pitch up to be contained within the allowable maneuvering limits without applying push forces to the control column and without making a large and rapid forward movement of the control column.

(iii) In flight tests to satisfy paragraphs 20.e.(3) (i) and (ii), the load factor should be increased until either:

(A) The level of buffet becomes sufficient to provide a strong and effective deterrent to further increase of load factor; or

(B) Further increase the load factor requires a stick force in excess of 150 pounds (or in excess of 100 pounds when beyond the buffet onset boundary) or is impossible because of the limitations of the control system; or

(C) The positive limit maneuvering load factor established in compliance with $\S 25.337(b)$ is achieved.

(4) Negative Load Factors. It is not intended that a detailed flight test assessment of the maneuvering characteristics under negative load factors should necessarily be made throughout the specified range of conditions. An assessment of the characteristics in the normal flight envelope involving normal accelerations from 1g to zero g will normally be sufficient. Stick forces should also be assessed during other required flight testing involving negative load factors. Where these assessments reveal stick force gradients that are unusually low, or that are subject to significant variation, a more detailed assessment, in the most critical of the specified conditions, will be required. This may be based on calculations provided these are supported by adequate flight test or wind tunnel data.

5. Replace Paragraph 21.a.(e) With the Following

(3) Section 25.145(c) contains requirements associated primarily with attempting a go-around maneuver from the landing configuration. Retraction of the high-lift devices from the landing configuration should not result in a loss of altitude if the power or thrust controls are moved to the go-around setting at the same time that flap/slat retraction is begun. The design features involved with this requirement are the rate of flap/slat retraction, the presence of any flap gates, and the go-around power or thrust setting.

(i) Flap gates, which prevent the pilot from moving the flap selector through the gated position without a separate and distinct movement of the selector, allow compliance with these requirements to be demonstrated in segments. High lift device retraction must be demonstrated beginning from the maximum landing position to the first gated position, between gated positions, and from the last gated position to the fully retracted position.

(ii) The go-around power or thrust setting should be the same as is used to comply with the approach and landing climb performance requirements of §§ 25.121(d) and 25.119, and the controllability requirements of §§ 25.145(b)(3), 25.145(b)(4), 25.145(b)(5), 25.149(f), and 25.149(g). The controllability requirements may limit the go-around power or thrust setting.

6. Replace Paragraph 21.c.(3)(i)(E) With the Following

(E) Engine power at flight idle and the go-around power or thrust setting.

7. Replace Paragraph 21.c.(4)(ii) With the Following

(ii) The airplane should be trimmed at a speed of $1.4 V_S$. Quickly set go-around power or thrust while maintaining the speed of $1.4 V_S$. The longitudinal control force should not exceed 50 lbs. throughout the maneuver without changing the trim control.

8. Replace Paragraph 21.c.(6)(ii) With the Following

(ii) Test procedure: With the airplane stable in level flight at a speed of $1.1 V_S$ for propeller driven airplanes, or 1.2 Vs for turbojet powered airplanes, retract the flaps to the full up position, or the next gated position, while simultaneously setting go-around power. Use the same power or thrust as is used to comply with the performance requirement of $\S25.121(d)$, as limited by the applicable controllability requirements. It must be possible, without requiring exceptional piloting skill, to prevent losing altitude during the maneuver. Trimming is permissible at any time during the maneuver. If gates are provided, conduct this test beginning from the maximum landing flap position to the first gate, from gate to gate, and from the last gate to the fully retracted position. (The gate design requirements are specified within the rule.) Keep the landing gear extended throughout the test.