



didmost of the talking. Mr. Keenan was too busy keeping one eye glued on the oncoming traffic in the other lane.

"We're making pretty good time." Keenan's pal said. He

"We're making pretty good time," Keenan's pal said. He couldn't reach "Home Sweet Home" quickly enough.

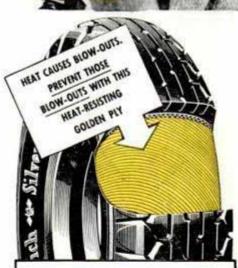
#### A Close Shave

Bang! Like a thunderbolt the staccato crack of a blow-out rose above the roar of the motor. In desperation he gave the steering wheel one final, frenzied tug. The car bolted—lurched to the right—and came to a stop at the brink of a deep ditch. They were safe—yes. But after that close call no wonder Mr. E. P. Keenan will tell you that he now "believes in miracles."

It took Goodrich engineers to fight this driving hazard for American motorists and provide them with a real defense against highspeed blow-outs. They invented the now famous Life-Saver Golden Ply which is found only in Goodrich Silvertown Tires. This remarkable Golden Ply is a layer of special rubber and full-floating cords, scientifically treated to resist internal tire heat. By resisting this heat, I am told, the Golden Ply keeps rubber and fabric from separating—keeps blisters from forming. Thus the blow-out that might have been, never gets a start.

#### Are Your Tires Safe?

You can bet your bottom dollar that Mr. E. P. Keenan of Chicago, is now riding on Silvertowns. My advice to every motorist who has his own and his family's safety at heart is to see these life-saving tires at any Goodrich Silvertown Store or Goodrich Dealer's. The sooner the safer.



FREE Millions have joined the Silvertown Safety League—pledged to drive safely. See your Goodrich dealer and join now. Nothing to buy. He'll get for you FREE a handsome emblem with red crystal reflector to protect you if your tail light fails.

# Goodrich SAFETY Silvertown

With Life-Saver Golden Ply Blow-Out Protection



Spark Plug Change Week is Champion's annual reminder to millions of motorists that Spring is engine tune-up time. Champion dealers everywhere are at your service to show you why all spark plugs, including even Champions, should be retired from active service after 10,000 miles. The habit of changing spark plugs has grown enormously be.

cause new Champion Spark Plugs have proved in service that they re-vitalize engine performance and actually save their cost in renewed gasoline economy. See your Champion Spark Plug dealer this week. Have him check and clean your spark plugs, and replace with new Champions, if necessary. You can depend on Champion Spark Plugs.



CHECK AND CLEAN SPARK PLUGS WHEN YOU CHANGE OIL



# TEN YEARS AGO THIS OCTOBER



It is interesting to turn back the pages of the years and read the record of a business. . . . For time has a way of testing purposes and policies. Good years and lean reveal the character of men and organizations. . . . The fundamental policy of the Bell System is not of recent birth—it has been the corner-stone of the institution for many years. On October 20, 1927, it was reaffirmed in these words by Walter S. Gifford, President, American Telephone and Telegraph Company.

"The business of the American Telephone and Telegraph Company and its Associated Bell Telephone Companies is to furnish telephone service to the nation.

"The fact that the responsibility for such a large part of the telephone service of the country rests solely upon this Company and its Associated Companies also imposes on the management an unusual obligation to the public to see to it that the service shall at all times be adequate, dependable and satisfactory.

"Obviously, the only sound policy that will meet these obligations is to continue to furnish the best possible telephone service at the lowest cost consistent with financial safety. This policy is bound to succeed in the long run and there is no reason for acting otherwise than for the long run.





BELL TELEPHONE SYSTEM

"Earnings must be sufficient to assure the best possible telephone service at all times and to assure the continued financial integrity of the business. Earnings that are less than adequate must result in telephone service that is something less than the best possible.

"Earnings in excess of these requirements must either be spent for the enlargement and improvement of the service furnished or the rates charged for the service must be reduced. This is fundamental in the policy of the management.

"With your sympathetic understanding we shall continue to go forward, providing a telephone service for the nation more and more free from imperfections, errors or delays, and always at a cost as low as is consistent with financial safety."

TORING TO THE TORING

# Popular Mechanics Magazine

H. H. WINDSOR, Founder

H. H. WINDSOR, Jr., Editor and Publisher

June, 1937

Vol. 67, No. 6

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#### You Drive Four Cars at Once

IF YOU'RE a safe driver, you really pilot four cars instead of one when you breeze down the highway—your own, the one behind you, the car ahead and the car you can't see, around the next turn. So says "Cannonball" Baker who has driven more than 3,000,-000 record-smashing miles and learned a lot about keeping out of trouble on the road in the process. It takes thought, care and ability—real brains—to drive safely and in giving you the benefit of his experiences during years at the wheel, the "Cannonball" points out some of the common mistakes which land drivers in hospitals and morgues. Watch for this sermon on safe driving in the July issue. You will find good driving habits not only keep you out of accidents but save you fuel, oil and repair bills as well.

#### Next Month

FLOWERS and coal—a strange pair. Yet, curiously enough, coal has enabled man to duplicate not only the fragrance of the flowers but the hues of the rainbow as well. Watch next month for the conclusion of "Things Are Not What They Seem," illustrated with eight pages of Coloroto pictures.

### Shooting History

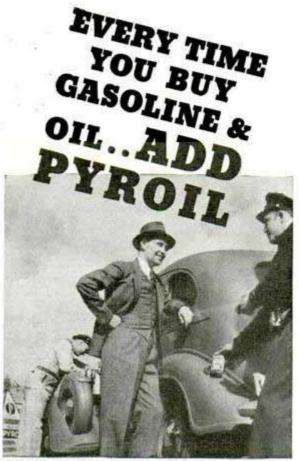
HOW VALUABLE to us today would be a talking picture of Lincoln or of Washington. Important events of today—the history of tomorrow—are being preserved by the movies for our children's children. A century hence a child will learn from a strip of film what President Roosevelt looked like and how he talked. Recording history on film is exciting business as you'll find by reading "Shooting Modern History" next month.

### Super-Streamlining

A STREAMLINE transport plane could fly twenty or thirty miles an hour faster on the same or less power if it were super-streamlined. And the difference between ordinary streamlining and super-streamlining usually is so slight that an untrained observer cannot tell one from the other. An article next month explains how airplane speeds are being increased by seemingly minor changes in shape.

Published monthly by POPULAR MECHANICS CO., 200 East Onfario Street, Chicago, U. S. A. Single copy in United States, 25 cents; \$2.50 a year, \$4.00 for two years, \$5.00 for three years in United States and possessions, Canada, Newfoundland, Labrador and countries of the Americas and Spain. To all other countries add \$1.00 a year extra for overseas postage. Changes in address must be reported to us immediately to eliminate delay. Entered as Second Class Matter, Sept. 15, 1903, at the Post Office at Chicago, Illinois, under Act of March 3, 1879. Entered as Second Class Matter at the Post Office Department, Canada. Copyright 1937, by Popular Mechanics Co. in the United States, Australia and France.

This One



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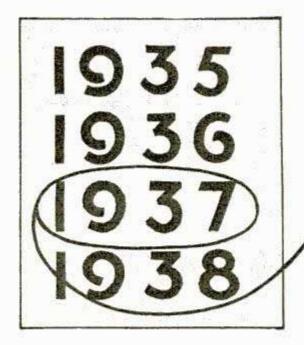


# Gillette Blades

Precision-made for the Gillette Razor

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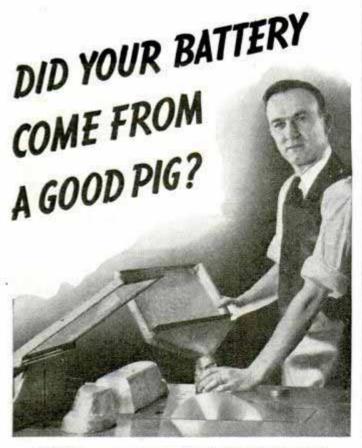
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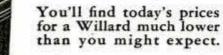
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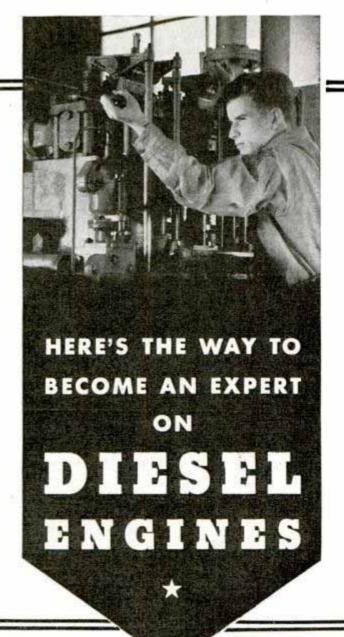


Because they last longer . . . crank faster . . . don't let you down

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● If you work in industrial power and lighting plants; in small community power and light plants; in municipal pumping stations for water supply; in construction work, including trucks, tractors, hoists, graders and power shovels; in transportation, with special reference to buses, rail buses, locomotives; in marine service, including ocean liners, freighters, river and lake vessels, yachts and small cabin cruisers—

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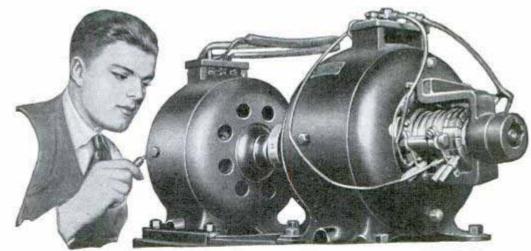
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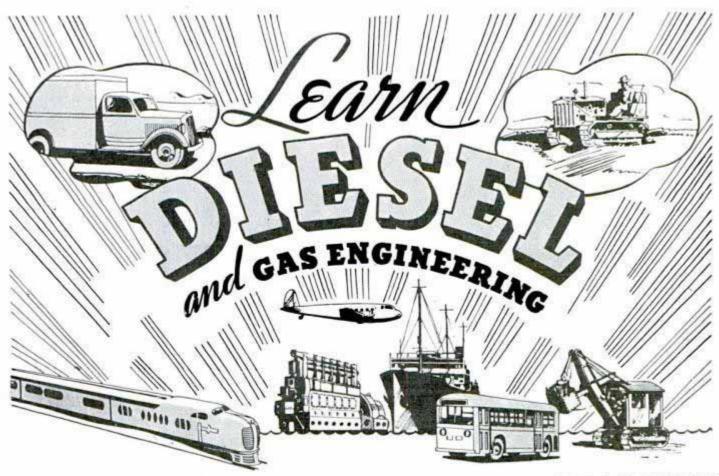


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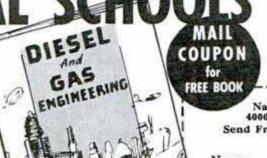


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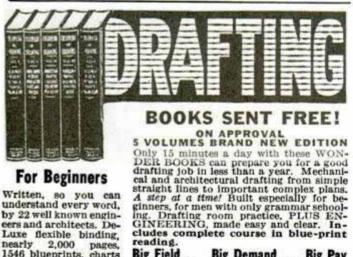
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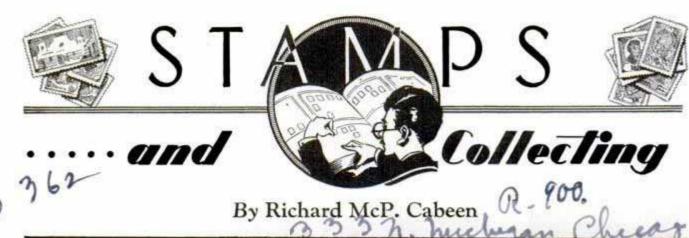
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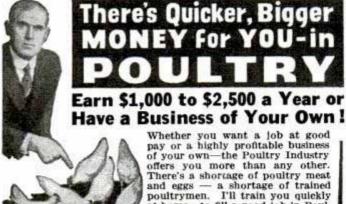
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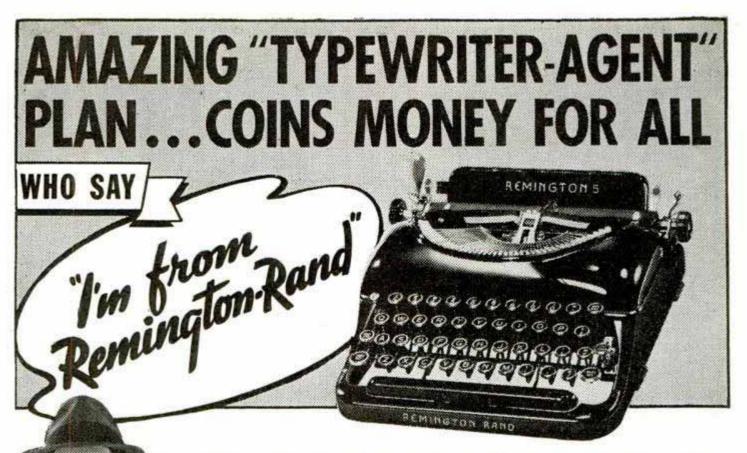
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Remember that for every Edison or Kettering, for every McCormick, DeForest or Atwater Kent—there have been thousands of unknown men whose inventions helped along the wheels of progress and helped the inventors financially at the same

time.

#### MANY LITTLE IDEAS HAVE BIG COMMERCIAL POSSIBILITIES

For example, who knows the name of the inventor of the wooden golf tee, the ordinary crinkly hair pin, or the metal ball or disc that the average housewife uses for scouring pots and pans? Who knows the inventors of the thousands of gadgets that you will find in the ten-cent stores, in the modern drug and department stores? Some day, stop and look at some of the simple articles you'll find on the counters of a ten-cent store. Notice how many of them are marked "Patented or Patent Applied For." It is an interesting educational experiment. These inventors, most of them, weren't of the genius class. They simply got an idea for doing something in a better, easier, faster, or more economical way—AND THEN DID SOMETHING ABOUT IT.

#### Interesting Points

Who is today's "champion inventor"?

Ans.: John F. O'Connor, of Chicago, Ill., holds 949 Patents, more than any other living man.

Who is "Lady Edison"?

Ans.: Miss Beulah Louise
Henry of New York City
leads all women inventors,
holds fifty patents; is known
as "Lady Edison."

What is an improvement?
Ans.: Nearly all inventions today are improvements over earlier inventions. Often the improvement proves more profitable than the earlier invention.

Is a model necessary?

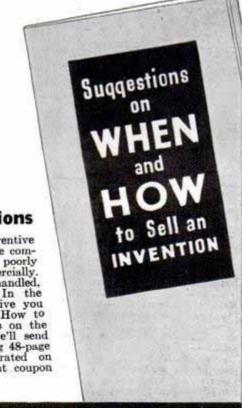
Ans.: Today, most inventions are patented without models. A subject fully explained in our book.

What is the preliminary search?

Ans.: The preliminary search is ordinarily the first step to help an inventor. Also fully explained in our book. Send for a copy today. You may be able to do as well as others who have been successful. That only time can tell. But there is one thing you can do, and do now, without waiting on time. You can find out easily and quickly exactly what to do to protect yourself. In the 48-page book, "Patent Protection" shown on the opposite page, which will be sent to you FREE, we tell you what many other inventors have done, just what you yourself must do to make Application for a Patent, give you interesting facts about inventive history, show you 115 mechanical movements that inventors have used in working out ideas, and much more. Decide now to get a copy of this interesting book. Its facts can be worth much—yet they cost you nothing.

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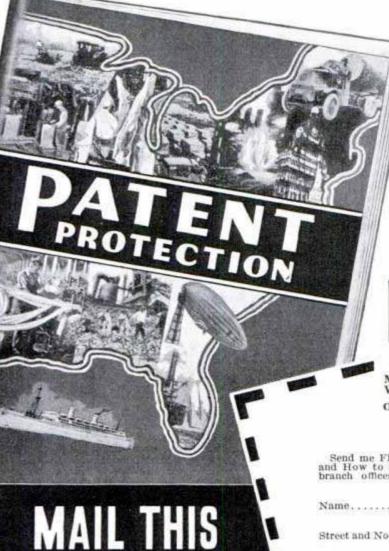
# You may not be an Edison or a Kettering but still you may have a good idea

YOUR QUESTIONS ANSWERED! There are a lot of questions that the average man with an invention, or an idea for one, wants answered before he goes ahead. Here are a few of them that most inventors put up to us: How do the Patent Laws protect me? What easy steps can I take, without cost, to put myself in position to support my belief that I am the first man to think of my invention? Is a Patent worth the cost? Should I try to sell my invention before I have it Patented? Is there any

safe, business-like way to secure financial help? If I do apply for a Patent how shall I reach people who can market my invention? Can I protect and sell an improvement on some invention that has already been patented? These are but a few of the questions which usually confront the average man. You need the answers! YOU CAN HAVE THEM, without cost, trouble, or delay.

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(Continued from page 18A)

text and illustrations, are restricted to postage stamps, postage due, and specialdelivery stamps, official stamps, air-mail stamps and semipostal stamps, or those having a surtax for a charitable purpose.

It is not necessary for the beginner to buy a new catalogue each year, although that is about his only way of classifying current stamps, for the text changes very little from year to year. There are price changes but these are usually unimportant in the foreign section of any two consecutive catalogues. Catalogues are printed at the beginning of the fall season each year, and at this time it is possible to buy the catalogue which has been superseded, at one-half, or one-third the original price.

The second course open to a collector is to buy a printed album which contains illustrations of various issues. This album may be a set of four volumes with spaces for all of the stamps listed in the standard catalogue, or it may be a single volume junior album, with spaces for all of the stamps within a moderate price range. In these albums the countries are arranged alphabetically and the spaces which have been outlined are in regular chronological sequence, and all new designs are illustrated in the proper order.

When you obtain your first catalogue or album, you should go through it carefully to become acquainted with the various designs and inscriptions which appear on the stamps, noting particularly those countries whose stamps seem hopelessly barbaric, without anything which the collector can recognize as a name or a value. For some time it will be necessary to depend on the memory to find these, or to search through the catalogue each time a stamp is to be classified. Most stamps bear inscriptions in English, French, German, Spanish or Portuguese or Italian. It is generally easy to classify such stamps. Those whose inscriptions are in Cyrillic characters are more difficult. This peculiar alphabet of about forty-six characters, depending upon the country, is easily identified by its mixture of Roman and Greek letters to which have been added a liberal assortment of upside-down and reversed Fortunately for the collector, many countries which have subscribed to the conventions of the Universal Postal

(Continued to page 27A)



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Everyone has an equal chance. 26 cash prizes in all. Rush name on penny post card for "Valuable Tips on How to Make Money With Simple Cartoons and Humorous Ideas", Cash Prize Entry Blank and Rules—SEND NO MONEY.

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(Dept. 133-H) New Orleans, Louisiana

(Continued from page 24A)

Union, design their stamps so one set of inscriptions and values is in a recognizable language, usually French or English, while the other is in the native characters.

Following is a list of the more common stamp-issuing countries showing the country name as it now appears upon its stamps:-Austria, Osterreich; Belgium, Belgique and Belgie; Czechoslovakia, Ceskoslovensko; Denmark, Danmark; Estonia, Eesti; France, Republique Francais or R.F.; Germany, Deutsches Reich; Hungary, Magyar; Iceland, Island; Irish Free State, Eire; Jugoslavia, Jugoslavija; Latvia, Latvija; Lithuania, Lietuva; Netherlands, Nederland; Norway, Norge; Persia, Persanes; Poland, Polska; Russia, C.C.C.P.: Spain, Republica Espanola: Sweden, Sverige and Switzerland, Helvetia. The stamps of Great Britain have never shown the name of the country.

While specialists in modern United States stamps were busy looking for flaws and minor varieties in the Washington Bicentennial issue, they allowed a second die of the current two-cent stamp to escape unnoticed. This die was cut and new plates were made for sheet stamps, and stamps were printed and issued. After three or four years, the existence of a new die was discovered. By this time the stamps were nearly all gone and it has not been possible to find enough to satisfy collectors. The most prominent difference between this die and the regular die, which had been used for ten years before the new die was discovered and which is again in use, lies in the lines which indicate the hair at the top of Washington's head. In the new die there are three coarse lines outlining locks of hair while in the regular die all of the lines in this part of the portrait are uniformly faint and delicate. There are also other minor differences. Existing prices make these stamps worth finding and collectors should examine all two-cent stamps, used as well as unused, which were issued after 1929.

#### New Stamp Issues

The illustration includes a few air-mail stamps of picturesque design likely to appeal to the collector of unusual stamps.

(Continued to page 31A)

# BIGMUSCLES -SMASHING STRENGTH GLOWING HEALTH!

### I'll Prove in the first 7 days that I can Make You a New Man!

DO YOU want big, smashing, sledge-hammer muscles all over your body? Husky, broad shoulders? Deep, powerful chest? All the pep and vigor of a "hard as nails" athlete? Give me just 7 days—one short week. I'll give you the PROOF that I can make you a new man—with a real he-man build, glowing health that resists sickness, ends pimples, skin blemishes, constipation, other troubles.

Read the reports below. That's the kind of RESULTS you can get with my discovery—Dynamic Tension. My free book, "Everlasting Health and Strength," tells how I can give YOU a body women admire and men envy.

#### The 97-1b. Weakling Who Became "The World's Most Perfectly Developed Man"

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done for hundreds of other fellows like yourself—it can now do for YOU, too!

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# Puts FIVE INCHES on Chest!

Chest I
Chest gained five
inches; arms two
inches. Nervous
troubles, constipation gone, Feel like
new man '-George Tobias
Finkbone, Weat
Middletown, Ohio,

Gains 20 lbs.! "Gained 20 lbs, Bi-ceps 1534 inches and large powerful shoulders, Rest of my body well pro-portioned, hard as rock." — Howard Sibley, Wichita,

Results in ONE WEEK!

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Frank

Actual photo showing how CHARLES ATLAS looks TODAY

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Make a rough pencil sketch of your invention, describe it fully, and send it to us for preliminary search through United States Patents in the U. S. Patent Office.



STEP NO. TWO

Our trained searchers will then make a preliminary search of the pertinent U. S. patents to determine if your invention is probably patentable.



STEP NO. THREE

Our complete report of search and opinion on patentability will be mailed to you with copies of U. S. Patents that we consider nearest to your invention.



STEP NO. FOUR

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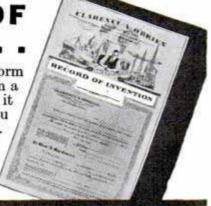
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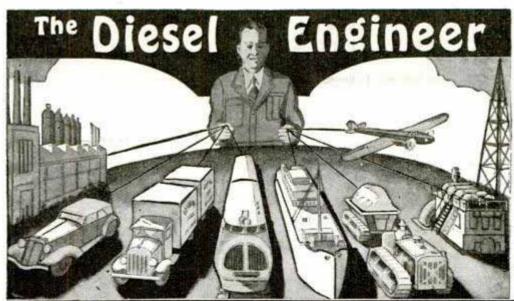


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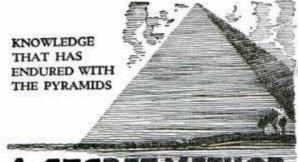
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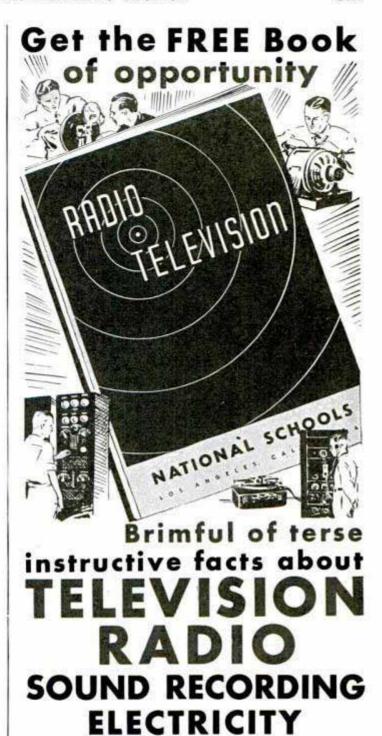
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He knows how to survey the trans- Business actions of a business over a given Control period; how to show in cold, hard figures the progress it has made and where it is going. He knows how to use these findings as a basis for constructive policies.

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Name	************************
Present Position	

Names available on request.



Advertisements in this section, 35 cents per word, each insertion, minimum 10 words, payable in advance To be inserted under proper classification in July issue, copy should be in our office May 8th

July issue on sale June 1st

Popular Mechanics Magazine, 200 East Ontario Street, Chicago, Illinois

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(Original letter on file in our office)

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ENGRAVED Name plates, numbers, signs, etc., easily sold, profits large. Brett Bros., Winthrop. Mass.

Winthrop, Mass.

FREE Sample Amazing cleaner; sells homes, taverns, everywhere. Big profit—fast repeater. Betco, 5007 Irving Park, Chicago.

bomes, taverns, everywhere. Big profit—fast repeater. Betco, 5007 Irving Park, Chicago, GENUINE Gold letters for store windows. Easily applied. Free samples. Liberal offer to general agents. Metallic Letter Co., 4:38-B North Clark, Chicago.

AGENTS: Stamping names on pocket-key protectors. Sample check with your name, address, 25c. Stamping outfits. Emblem checks, check-fobs, name plates. Hart Mfg. Co., 303 Degraw St., Brooklyn, N. Y.

AGENTS—Opportunity to make money;

AGENTS—Opportunity to make money; book containing 107 successful business plans; home or office; send for free introductory booklet. Elite Co., 214 Grand St. New

WANTED-District purchasing agents, perience or money required. Write F

WANTED—District purchasing agents. No experience or money required. Write Purchasing Manager. 174 N. Halsted, Chicago.

DO You want agents for your proposition? Your ad in this space will place your message before hundreds of men seeking fast-selling products. My folder "How to Secure Agents" is filled with proof. I'll gladly aend you a copy free. P. W. Johnson, Manager Classified Advertising, Popular Mechanics Magazine, 206 E. Ontario St., Chicago.

PROFITABLE Home business. Legiti-mate. No canvassing. Maywood Publishers, P-923 Broadway, New York.

#### HIGH-GRADE SALESMEN

SANFORIZED Summer suits \$4.95 up! SANFORIZED Summer suits \$4.95 up; Biggest commissions. Newest patterns, summer fabries. Also complete line pants, as low as 2 pairs \$2.97—rainroats, shirts, jackets, uniforms, etc. Earn free garments, extra rash bonuses. Illustrated selling outfit free with samples. Send name, address. Dunlap Pants Co., PM-67, Cincinnati, Ohlo.

SALESMEN Wanted to sell the new pat-ented 100% Nail-less Air Cushion Shoes direct to the wearer. Fast money maker. Bronson Shoe Company, 776 West Lake Street, Minneapolis, Minn.

EARN Big commissions daily; cash bo-EARN Big commissions daily; cash bo-nuses regularly. Sell genuine Trubenized Starchless-Collar Shirts guaranteed one full year. All season's newest styles. Ties, sox, underwear, also. Expensive new sample out-fit free. Write today. Dept. P6. Quaker, Broadway at 31st Street, New York.

SALESMEN Wanted to sell key cases, etc., to garages, dealers, service stations, etc. Bridgeport Leather Specialty Co., Inc. Bridgeport, Conn.

SELL Celluloid and cardboard pricing tickets, steel shelf moulding, changeable signs, menu covers. Every store prospect. P. Pricing Press, 124 White St., New York.

AT Last a new idea in shirts. Rosecliff shirts are worn and endorsed by famous movie stars assuring latest, fastest selling styles, You can make big cash daily, Complete sample outfit free. Write today. Dept. P6, Rosecliff, 1239 Broadway, New York.

NEW Burglar proof lock, Fast seller. Salesmen, distributors wanted. Stewart Safety Window Lock, St. Clair Shores,

SELL: Leo's new, adjustable handmade, leather-link belts. Belts and details 35c. Leo Thomas, Hot Springs, S. D.

ADVERTISING Salesmen for new utility gn. Sells only to large concerns. Orders ign, Sells only to large concerns. Orders 500.00 up. Must give complete informa-ion; age, experience, ability, Ad Noveltytion; age, experier Co., Newton, Iowa.

Co., Newton, Iowa.

EARX Quick cash selling new game. Sample 10c. Word Game Co., Peoria, Illinois.

SELI, Nothing! \$95.00 weekly. \$500,000 punchboard firm announces new, no investment plan. Season starting. K&S. Dept. C126, 4329 Ravenswood, Chicago.

YOU Get paid first. Take orders for 200 home necessities. Pay after you collect. Big profits. Write Ho-Ro-Co. 2765-R Dodier St., St. Louis, Mo.

NEW Punchboard assortments. Free 32 page full color catalog. Nothing to carry.

NEW Punchboard assortments. Free 32 page full color catalog. Nothing to carry. Larger cash commissions daily. Season now! Lea-Moore Co., 189 Adams, Chicago.

Lea-Moore Co., 180 Adams, Chicago.

DON'T Be a job hunter. Start your own business on our capital. No hard times; no lay-offs; always your own boss. Hundreds average \$3,000 to \$5,000 annual sales year after year. We supply stocks, equipment on credit. 200 home necessities. Selling experience unnecessary. Wonderful opportunity to own pleasant, dignified, profitable business backed by world wide industry. Write Rawleigh, Dent. F-U-PPM, Freeport, Ill.

GIVE Away free 1937 short wave and home radios, also full electric automobile radios, with our unique "Punch Sales Card Plan." 2 sales daily pay \$293.88 weekly profit. Write for our free starting offers. DeLuxe Mfg. Co., Dept. 323, 173 W. Madison, Chicago.

Chicago.

son, Chicago.

LONG Needed invention— proved success. Ready for national distribution. Powerful demonstration. Every home, store, office, school, factory a prospect. Low price—long profit. Exclusive. Get facts quick. Write Barker. Box 804. Littleton, Colorado.

IRRESISTIBLE — Every lady a sale. Nu-Mirror Co., Bridgeport, Conn.

"KEENEREDGER" Puts "Keener'n-new" edge on razor blades or money refunded. Jobber-salesman sample \$1.00. Keeneredger, Oblong, III.

THERMOCAST Electric water heaters for trailer, shop, home. Safe, rugged, practical, Details. Packideas, Box 1168, Los Angeles,

PATENTED Combination radiator faucet, and lawn automatic velocity autowash nozzle and ler. Trigger controlled aut high velocity sprinkler. Trigger controlled automati-shutoff. Every commercial and home auto-washer a prospect. Sample postpaid receipt \$1.50. Molded Specialties Co., 4707 Chester,

Cleveland, Ohio.

BUILD Exclusive, profitable, large business with attractive multicolor advertising ness with attractive multicolor advertising book match line. Represent factory direct. Spot cash commission. Bonus. Quick re-orders. Full-part time. Plan, sample kit free. Match Corp. of America. Dept. E-6,

orders. Full—part time. Plan, sample kit free. Match Corp. of America. Dept. E-6, 8041 Grand, Chicago.

SALESMEN: Sell complete line Hammermill bond business stationery, book matches, advertising pencils, shelf moulding, tear-off business cards. labels, salesbooks, garage forms, etc. Free deals, premiums. 35% comm. daily. Free sales portfolio. Willens, 2130 Gladys. Dept. SP. Chicago.

BLADES. Factory prices. Free delivery. National Blade, D-5, Rochester, N. Y.

SALESMAN: Fine line soaps, cleaners, polishes, disinfectants. Old established manufacturer. Liberal commission. Baum's Castorine Company. Rome, N. Y.

TIRE Accessories. Guaranteed 10,000 mile Tiger Grip Tire Patch, and complete fast-selling line auto accessories. Salesmendistributors easily make up to \$75,00 weekly, and over. Protected territory. Economy Rubber Products Co., 825 Burkhardt, Dayton. Ohlo.

guaranteed auto necessities. Attractively boxed, carded. Products, Box 352, Grand Raulds, Mich.

"BLUMER" Lengther-

LUMER" Lengthens costly flowers Sample 16c. Pomoco, Sparklll, New

JAY-WAY Door holder. New. Sensa-tional. Moneymaking. Jay-Way, One East 42nd, New York.

42nd. New York.

MAKE More money taking orders: Shirts, ties, hosiery, raincoats, uniforms, dresses. Sales kit free! Experience unnecessary. Nimrod Company, Department 65, 4922-28 Lincoln Avenue, Chicago.

SALESMEN—Four \$15 sales to stores net you \$40 daily. Sayers Systems, Est. 1895, 2801-123 Sheffield Ave., Chicago, Ill.

SALESMEN—Sall advertising possibles.

SALESMEN: Sell advertising novelties, calendars, fans, thermometers, etc., for na-tionally known firm. Liberal commissions. Stanwood Hillson Corp., 21 Station St., Brookline, Mass. NEW Specialty—Sells every business and professional man. Four \$15 sales daily pay \$280 weekly. Ferrell cleared over \$1,000.00 monthly. Write, F. E. Armstrong, President, Dept. PM, Mobile, Ala.

BE Your own boss. Make the

BE Your own boss. Make the largest commissions selling our complete line of brushes. Write for sales plan. Wire Grip Sanitary Brush Corp., 220 Southern Boule-

vard, N. Y.

BRUSH Salesman—If you ever sold brushes write for our money making proposition. Donald Brush Co., Camden, New

FREE Booklet describes 107 plans for making \$20-\$100 weekly, in home or office, business of your own. Elite Co., 214 Grand St., New York.

#### HELP WANTED

MAN Wanted—Manufacturer established 46 years will finance responsible man with complete stock of guaranteed food, farm and household necessities—you pay when sold. Mighty attractive proposition. Good living complete stock of guaranteed food, farm and household necessities—you pay when sold. Mighty attractive proposition. Good living right from start with steady increase for industrious man. Big value combination deals, premiums and fast-selling specials now in effect. Jacob Van Dyke of Michigan sold \$441.21; Maurice Vander Haar of Michigan sold \$376.15; and B. M. Anderson of Utah soid \$536.55 in one week. Pleasant outdoor work. Experience not necessary. No slack seasons or layoffs, Write today for "No-Investment" offer. McConnon and Company. Room 66FS, Winona, Minn.

MONEY in butterflies, moths. See Sinclair Display Advertisement on Page 14A.

WANTED—Local buyers to purchase used office machines for us. Positively no selling. Send stamp for details! Pruitt Co., 1104 Pruitt Bldg., Chicago.

WONDERFUL Opportunity to make up to \$240 in a month, \$45 first week. Be a grocery route dealer. I send everything complete on trial; no money risk. Details free. Albert Mills, 2362 Monmouth, Cincinnati, Ohio.

STEADY Work—Good pay. Reliable man

Ohio.

STEADY Work—Good pay. Reliable man wanted to call on farmers. No experience or capital required. Pleasant work. Home every night, Make up to \$12 a day. Wonderful new proposition. Particulars free. Write McNess Co., Dept. 5. Freeport, Illinois

NEW Ways to make money. Western Research Laboratories 6615 Denison. Cleveland.

NEW Ways to make money. Western Re-serve Laboratories, 6615 Denison, Cleveland. USE \$500.00? Raise canaries for us. Free particulars. Crimmins, 3741-B 60th Street, Woodside, New York.

#### EDUCATIONAL AND INSTRUCTION

AMBITIOUS Young men trained, for air conditioning and refrigeration jobs, in our service department shops. Practical experience under our engineers. Write Training Division P. Western Trades Association, 2024 W. 6th. Los Angeles, Calif.

MEN Wanted willing to learn landscape designing and fill big paying position as landscape architects. Free test of your natural ability and chance to win in \$750 contest. No experience needed to start. Earn while you learn. Write today for free test blank. American Landscape School, 837 Plymouth Bldg., Des Moines, Iowa.

AIR Conditioning and refrigeration indus-

AIR Conditioning and refrigeration industries demand more trained men than can be supplied. Our graduates advance rapidly because of their complete technical and practical training. Write to Detroit School of Refrigeration and Air Conditioning, 4125 Grand River, Detroit, Mich.

TIMESTUDY. New practical home training. Rapidly growing field for conscientious workers, with mechanical experience, ambitious for advancement into executive positions. Dix-Staunton School of Timestudy, Rochester, N. Y.

PHOTO-COLOR-Learn at home-Easy method. Make money. Complete course only \$1.00. W. Greener, St. Johns, Michigan.

"SPANISH"—Everyday phrases easily learned with pronunciation, authoritative, copyrighted wonderbook, mail 25 cents, Prischmann, Box 1792, El Paso, Texas.

WELDING. Bumping, metal finishing torch soldering taught. Days, nights. Jobs open. Men from this school getting good jobs right now. Free employment service. Licensed by state. Factory Trade School, 8807 Harper, Detroit, Michigan.

BECOME An investigator—Secret service agent. New "Test Problem Method." Develops your ability. Particulars free International Secret Service Institute, (PM67), Hoboken, N. J.

DOUBLE Entry bookkeeping, 60 hours with keys. (Diplomas.) International Rookkeeping Institute, 8, Springfield, Mo.

FREE! Profusely illustrated booklet, Scientific Wonders." Contains drawlings, photographs and diagrams showing marvels of movies, power, television, nature, ingenious inventions, etc. Also many fascinating articles on mechanics, astronomy, bi-

genious inventions, etc. Also many fascinating articles on mechanics, astronomy, biology, chemistry, engineering, etc. Metro, Dept. 2306, 70 Fifth Ave., New York.

RADIO Course in 14 lessons. \$1.00 per lesson. Thiele's Radio Institute, Amityville, New York.

BLUE-PRINT Reading taught by short, easy home course, Get bigger wares. Write today for details. Blueprint Reading Institute, Box 5662, Metropolitan Sta., Los Angeles.

HOMESTUDY. Trimester doctor course. Earn while learning. Collegium, S-Whitley,

SUMMER, Winter, hotel positions. In-structions. Lee Institute, Drawer 1706, Bos-

HOME Study engineering courses leading to degrees. Mechanical; electrical; Diesel; civil; aeronautical; automotive; chemical; radio and others. McKinley College of Engineering, Chicago.

"UNCLE Sam" jobs. Start \$105-\$175 month. Prepare now for next examinations, Experience usually unnecessary. Full particulars—list positions, free. Write today sure. Franklin Institute, Dept. D3, Rochester, N. Y.

CRIME: CRIME: Be a high paid investigator.
Learn fingerprinting. Former famed metropolitan police lieutenant's home course on
fingerprinting complete \$1. Satisfaction
guaranteed. Empire Identification School,
Dept. PM. Memphis, Tenn.

LEARN Massage, physiotherapy. Free literature. Dept. Crandalls Institute, York,
Ps.

KNOCK 'Em cold. Learn police Jiu Jitsu. KNOCK Em cold. Learn police Jiu Jitsu.

13 secret knockout blows without fists. Illustrated course by world famous instructor,
Price 15 cents. S. J. Jorgensen, 405 Maritime Bidg., Seattle, Wash.

FREE-Valuable 120-p. Health-DietProsperity guide for two 3c stamps. Box 97,
Lake Placid, Florida.

LEARN Advertising layout. LEARN Advertising layout. New high pay profession. Design advertisements, bill-boards, booklet, etc. Art talent helpful, not necessary. Special trial course \$2.00. Send name, address, Pay postman on delivery. School of Advertising Layout, 430 Boyd Street. Los Angeles.

TAKIGRAFY—Simplest, scientific shorthand. Free lesson. Simmons, Rocky Hill, Conn.

Conn.

Conn.

MATHEMATICS, Arithmetic, algebra, geometry, trigonometry, calculus, drafting, airplane, Diesel, mechanical, electrical, naval architecture, structural, surveying, blueprint reading, building estimating, engineers license, civil service engineering examinations tutored by licensed professional engineers, Mondell, 112 Wst 42nd, New York, STAMMERING Successfully treated at School for Speech Handicaps, Fremont, Nebraska.

Nebraska

Nebraska.

ADVERTISING Business. Operated by telephone. Paid me \$50 to \$160 weekly. No personal canvassing. Start at home. Booklet Nameyer, Utica, N. Y.

LEARN To be a tree surgeon. Interesting healthy outdoor work. Good pay. Write National School of Tree Surgery, 409 Willow St., Lombard, Ill.

GET \$50 To \$87.50 every pay day on Uncle Sam's payroll. Many appointments expected soon. Our coaching helps qualify you for Social Security, liquor gauger, meat expected soon. Our coaching helps qualify you for Social Security, Ilquor gauger, meat inspector, office clerk, stenographer, typist, customs, postal and many other positions. Write today for free book, list of positions, etc. Patterson School, (Arthur R. Patterson, former Government examiner, Principal), 8 Case Bldg., Rochester, N. Y. etc. Patterson School, (Arthur former Government examine 8 Case Bldg., Rochester, N.

GOVERNMENT Social security jobs. For men and women, age 18-50. Are you interested in obtaining one? Write immediately for full information and how to pass entrance test, etc. Instruction Service, 101, 81. Louis Mo. trance test, etc St. Louis, Mo.

BECOME Business investigator, Earn \$1.00 hourly, upwards—spare time. Experience unnecessary; we teach you. Details free. Business Detective System, 1009 Oak, Elmira, N. Y.

SECRET Service, Particulars free, Write immediately, George Wagner, M-2640 Broad-New York. way.

BIG Bargain catalogue educational matter 10c. Hanfling, Y-799 Broadway, New York.

MASSAGE, Hydrotherapy, dietetics, drug-less therapeutics, chiropody, taught by mail. Evans Correspondence School, Montgomery,

Ala.

LEARN Machinist trade, tool, die making. Automatic and hand screw machines. Modern shop methods. Actual work. Jobs open for trained men. Employment help. Illustrated booklet free. Allied Screw Machine Company, 601 Lake Street, Chicago.

LEARN Auto mechanics, body, repairing, welding, electricity, refrigeration, Diesel. Stevinson's, 2008A Main, Kansas City, Mo. LEARN Latest methods solving arithmet-

LEARN Latest methods solving arithmet-ral problems quickly. Frederick A. Smith, 410 Smalley Court, Chicago.

TIME Study engineers are in great demand. A practical home study course will qualify you for increased pay. Employment service. National Time Study Institute. 612 N. Michigan Ave., Chicago, Ill.

#### PLAYS-STORIES-MANUSCRIPTS

"BELL" Series of musical comedies, operettas, sacred songs, Juvenile plays, min-strel songs, quartets, flag pageants. Partic-ulars from Author Reginald Belcher, Chat-ham, New Jersey. 30 years church organist, play-wright.

SCREEN Writers-Movie plot digest supplies, story ideas. Sample 25c (coin), Friedman, 1146 Ogden, New York.

WANTED-Unusual manuscripts for pub-ation. Fortuny's Publishers, 45 West 45,

STORIES Needed for sales department. Commission basis. New sales plan. Crown Service, 917 Shreve Bldg., San Francisco.

#### CARTOONING. COMMERCIAL ART. SHOWCARD WRITING, SIGN PAINTING

SIGN Painting letter patterns ready to use for quick layout. Illustrations postpaid. Thompson School, 872-2, Pontiac, Michigan.

CARTOONING, Sketching, etc., by Alexander Murray, 46 lessons, 600 illustrations, including practice sheets, pens, pencils, drawings criticized, \$1.00 complete. Singer Service, 1782 E. 100th, Cleveland, Ohio.

AMATEUR Cartoonists—Win \$25,00. No.

AMATEUR Cartoonists—Win \$25,00. No drawing ability necessary to win. 26 prizes in all. Rush name on postcard for valuable tips on "How to Make Money With Simple Cartoons," cash prize entry blank and rules. Send no money. Cartoonists' Exchange, Dept. C-96-A. Pleasant Hill, Ohio.

CARTOONING Course: 30 illustrated lessons, over 500 drawings, pens and neprils.

CARTOONING Course: 30 illustrated lessons, over 500 drawings, pens and pencils, \$1,00 complete, postpaid. Scovell Studios, Bex 748-P. Hollywood, Calif.

AMATEUR Cartoonists, earn up to \$35,00 weekly, copying cartoons for advertisers. 3-M Service, Argyle, Wisconsin.

LEARN Cartooning and earn over \$25 weekly while learning with my two amazing plans. Complete illustrated course, plans—\$2.00, Jenkins, 43 E. Ohio, Chicago.

CHALK Talks, Laugh producing program, \$1.00. Catalog 10c. Balda, the Cartoonist, Oshkosh, Wisconsin.

CARTOONING, Sketching, etc.—46 les-

CARTOONING, Sketching, etc.—46 lessons, 600 illustrations, including drawing paper, pens, pencils. \$1.00 complete. Fraba Service, Cashton, Wisconsin.

LEARN Lettering, complete course.

LEARN Lettering, complete course. Northeastern School of Lettering, Bangor, Maine.

AMATEUR Cartoonists—Sell your work.
Write Smith's Service. Wenatchee, Wash.
SELL Drawings. Read Art Advisor
Monthly, Parksville, Missouri. Samples 20c.

#### ADVERTISING AGENCIES

LEARN Advertising quickly at home.
Easy practical plan. No text books. Common school education sufficient. Interesting booklet and requirements free. Page-Davis School of Advertising, 3601 Michigan Avenue, Dept. 3431, Chicago.

ADVERTISE: 5 Lines in 100 national

mail order publications \$4.00. Lists free, Advertising Bureau, 4258-C, Drexel, Chi-

INCH Display advertisement 30 magazines year \$24. Wood's Popular Services, Atlantic City. (N. J.)

PUERTO Rico (1.500,000 American citizens) purchased nearly \$100,000,000 from U.S. alone in 1936. Advertise in Employment Service Bulletin 25 words \$1.00 C.S. alone in 1936. Advertise in Employment Service Bulletin. 25 words, \$1.00; 7x4½" page, \$15.00; 7x2" column, \$8.00; 50,000 readers. Circulars reaching homes, merchants, etc., distributed daily—3x6" \$1 thousand, 6x9" \$2 thousand, 9x12" \$3 thousand, Box 1518, San Juan, Puerto Rico. ADVERTISING Placed anywhere. Helpful, free service. Rate guide book free. Baker Advertising Agency, 189 W. Madison, Chicago. Successors to Ankrum Advertising Agency. Established 27 years.

ADVERTISE Profitably: \$15 reaches 6,000,000 Sunday newspaper readers with 24 word ad. Newspaper, magazine rate-guide, free. Chicago Union Agency, 20 West Jackson, Chicago.

FREE-New Advertisers Rate Guide, 44 pages. Includes everything. Lowest rates. E. H. Brown Advertising Agency, 140 S.

#### FOR ADVERTISERS

ADVERTISE: Inch display \$5.46; Bonomo International Messenger; circulation 100,000. Sample 10c. Box 84, Sta. A, Brooklyn,

NAMES-Your prospects, 200-\$1.00. Joy Schreiner, Dunbar, Nebraska,

E. Schreiner, Dunbar, Nebraska.

24 WORDS, 40 Newspapers, \$2.00. Goodall Agency, 742 Market, San Francisco.

25 WORDS "Word's Advertiser," three
months \$1.50. Empire, Shawano, Wisconsin,
24 PENCILS, Your advertising \$1.00.
Samples 5c. Ad-Crafters, Lacrosse, Wis.

BOOKS Covering hundreds of subjects,
Big catalog for 3c postage, Popular Mechanics Press, Room (C37), 200 E, Ontario St.,
Chicago.

#### BUSINESS SERVICE

TRADE Marks, patents procured; low cost; consider exchange services. Saunders, 6430 Evans, Chicago.

WE Specialize in obtaining hard to get articles. Try us. Universal Salesman Research Department, Box 3, North Tarrytown, N. Y.

DELAWARE Charters: Complete service \$35. Submitted forms, Chas. G. Guyer,

\$35. Submitted forms, Chi Inc., Wilmington, Delaware.

CHICAGO: Our business is minding yours? Small, large business or personal. Investigate, write for folder. 24 hour service. Telephone Mail Secretariat, Pittsfield Building, Chicago.

INFORMATION Where to buy anything!
Correct addresses of reliable manufacturers,
wholesalers. \$1.90 per item. King Buyers'
Service, 60 Day's Park, Buffalo, N. Y.

WASHINGTON, D. C., a "capital" mall address. Letters, messages, government transactions received-forwarded daily; \$2,00 monthly. Hawkins Mail Service, 309 Burchell, 817 Fourteenth.

CHICAGO! Business-personal mail address, representation, forwarding; \$1,00 month. Established 1919. General Business Service, 56 West Washington.

ALASKA Information, practically everything. Illustrated. \$1.00. Scheall Research, Duluth, Minn.

#### RUBBER STAMPS AND OFFICE SUPPLIES

CUSHION Mounted, one-two lines 25c; three 25c; signatures \$1.50. Changeable rubber type printing outfits. Stamp Works, 814 Bradley. Peorla, Illinois.

TWO Line quality cushion mounted 35c. Frank Landis, Auburn, Nebr.

Frank Landis, Auburn, Nebr.

FREE Catalog! Office supplies! Rubber stamps! Sylco, Downers Grove, Ill.

NAME, Address, 2 lines 25c; 3 lines 35c. Stamp Works, Auburn, Nebr.

2-LINES-25c, 3 Lines 35c. Stamprite, FP43, Springfield, Mass.

2 LINES 25c, 3 Lines 35c, Stamp Works, Centerport, N. Y.

#### TYPEWRITERS, DUPLICATORS, OFFICE DEVICES

TYPEWRITER Ribbons! Three, \$1,10; x, \$2.00! Guaranteed! Galluzzo, Wilkinsburgh, Pennsylvania.

INCREASE Business now. "Excellograph" Rotary Stencil Printer reprints thousands ev-Rotary Stencil Printer reprints mousands everything you typewrite, handwrite, draw or trace. Colors. \$19.75 to \$44.00. Terms. Illustrated literature free to business or professional men. Pittsburgh Typewriter Supply, Department K-2, Pittsburgh, Pa.

OFFICE Machines, typewriters, adding machines, duplicators, etc., 29 different makes, care and operation of. Only book on subject. 384 pp. illus. \$2.50 postpaid. Popular Mechanics Press, Dept. (C37), 200 E. Ontario St., Chicago.

NEW \$4.75 Automatic adding machine. Fully guaranteed. Bassett, Box 302A, Altadena, California.

TYPEWRITERS, Dupilcators, multi-graphs. Write for free list office machine bargains. Save half. Pruitt, 518 Pruitt Chicago.

#### PRINTING, MULTIGRAPHING, MIMEO-GRAPHING, GUMMED LABELS

QUALITY Printing, 1000 envelopes, cards, billheads \$2.90, Mayflower, 227C Brookline Street, Cambridge, Massachusetts,

Brookline Street, Cambridge, Massachusetts, LETTERHEADS, Statements, envelopes, 1600—\$2.95, 5000—\$9.95, Samples, Becker Bros., Portchester, N. Y. 6x9 CIRCULARS, Letterheads, envelopes, postcards, \$2.95, 1000, 5000, \$8.99. Book-lets, folders, low prices. Goodprint, Harri-sonburg, Va.

wedding, Va.

Wedding Invitations, modernistic letterheads, personal stationery, 200 noteheads, 100 envelopes \$1.00. Harwill, Phelps, N. Y.

RAISED Letter. Letterheads, envelopes; 100 of each \$1.00. Printer, Albion, Maine.

100 EACH 8½x11 Letterheads, 6¾ envelopes, \$1.00 postpaid. Tucker, Box 63, Indianapolls. Ind.

SEND Doliar for mimeograph lessons, headlines. layouts. Wooding, Salmon Arm, B. C.

250 3x5 GUMMED Shipping labels \$1.00.
Millington Press, Millington, Mich.

AMERICA'S Finest—Large sample portfolios free. Sanderson's Printing, Ottawa. Illinois.

A PRINTING Price list, request it. Box 6003, Cleveland, Ohio.

200 PERSONAL Cards 50c Press. 305 Elm Street, Cambridge, Mass.

PER 100 Letterheads, envelopes, Windy City Printers, 3301 Carroll, cards. Chicago.

1000 GUMMED Labels printed to order, two colors, \$1.00. Horack, Weissport, Pa.

100-50c HAMMERMILL Letterheads, envelopes, cards. Lit, 11720 Imperial,

Cleveland, Ohio.

TAPE Sealing machine, ten rolls one inch printed gummed tape. Ten dollars cash with order. Avon Gummed Tape Co., 515 Melish order. Avon Gummed Tr Ave., Cincinnati, Ohio.

100 EACH, Letterheads, business cards, envelopes, all \$1.00; 250 each—\$2.00. Lowe's, Box 255, Oakland, Calif.

LETTERHEADS, Envelopes, statements, tickets, \$2.50 per 1000 delivered. Edward Johnson, West Creek, N. J.

250 LETTERHEADS, 250 Envelopes \$1.50, enneville, 907 West Roosevelt, Philadel-

100-50e HAMMERMILL Letterheads, en-clopes, cards. Lit, 11720 Imperial, Cleveland, Ohio.

LET A mail order expert do your printing. Low overhead, automatic high speed presses, quantity production offer you amazingly low prices. Two-color broadsides, folders, letterheads, envelopes, forms, etc. Let us quote you prices. Prompt delivery anywhere. Ray's Printing Service, Dept. 66, Pleasant Hill, Ohlo.

MIMEOGRAPHING. 1,000, \$2.85, Samples. Bur-Wil Enterprises, 24 Louisa, Binghamton, N. Y.

1000 BUSINESS Cards \$1.50. Jones, Box 342, Mineola, N. Y.

QUALITY \$1 Special! Postpaid—125 20-lb. letterheads, 100 envelopes, 1000 of each \$5. Samples, Almo, 10728 116th, each \$5. Samples. Al Richmondhill, New York.

2000 BUSINESS Cards \$1.50. Neat work. Quick service. Free samples. Bell Printing Co., 2915 Aramingo Ave., Philadelphia, Pa. Bell Printing

1000 BOND Letterheads, 8½x11, \$2.95. Best Printing Company, Salamanca, N. Y. 1500 NEAT Business cards \$1.00. World, 2710-A Clara, St. Louis, Mo.

DESIGNED Labels in small quantities. 2\%x1\frac{1}{2}, three colors, 100 for \$2.00. Acme Color Studio, 225 Republic Building, Miami,

FREE Samples! Printing! Mimeographing! Bargains! Premiums! Sylco, Downers Grove. Ill.

500 qual-GET Acquainted bargain offer! ity letterheads and envelopes \$2,95! Sam-ples. Thrift Printers, 730-W Madison, ples. Thrift Printer Milwaukee, Wisconsin.

1000 BUSINESS Cards \$1.00. Press, Box 325, Lawndale, Calif.

PRINTING 1000 Billheads, letterheads and envelopes—\$5,75. Highland Print Shop, Highland Place, Fall River, Massachusetts. letterheads

LABELS—All kinds, Write, samples, JBSCo, Box 93, Holyoke, Mass.

CIRCULARS-51/2x81/2, \$2.95 thousand; x6, \$1.00. Howard Weaver, Mechanicsthousand: 3x6, \$1.00, burg, Pa.

PRINTING Exchanged for anything. 500 envelopes \$1.10. Printers, Mansfield, Ark.
TRIAL—150, 8½x11, 20-lb. Bond letterheads, 150 envelopes \$2.00 postpaid. Race
Printery, Hudson, N. Y.
ENVELOPES, Any size, quantity, reasonably priced. Samples, estimates. Univer-

ably priced. Samples, estimates. Universal Envelope Supply, Orange, Mass.

SEND Dollar bill for 300 pieces fine printed notcheads and envelopes. Springer Press, Miami, Oklahoma.

250 LETTERHEADS And 250 envelopes, \$2.49. Postpaid. Webpress, Farmland, Indiana.

PHILATELIC Printing, samples, prices, Dehler, 324 Boyden, Syracuse, N. Y.

ENGRAVURE Printing. Lowest possible prices. Samples free. Sunko, Mohawk, N. Y.

BETTER Printing. Reasonable prices. Valuable premiums. Write Angel, Drawer 837PM, Charleston, South Carolina.

BUSINESS Cards, 1,000, \$1.00, post free. McBride Printery, 646 McBride Avenue, Los Angeles, Calif. Agents wanted. 500 3/x24/FOUR Line gummed stickers, 25c. Moritz Printery, Saginaw, Mich.

2000 BUSINESS Cards neatly printed \$1,50. Quick service, Free samples, Atlas Distributing Co., 1814 Bedford Ave., Pittsburgh, Pa.

1000 BUSINESS Cards, card case, \$1.50. Miller, Printer, Ambler, Pa.

CUTS 2x3, \$1.10, from drawings and pho-os. Joe Rek, 118 Gazette Ave., Lexington, Kv.

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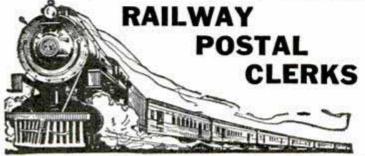
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Vol. 67

**JUNE**, 1937

No. 6

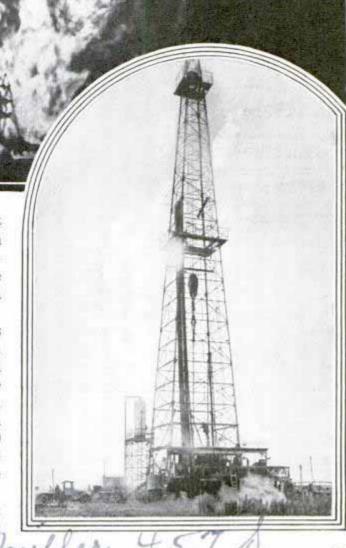


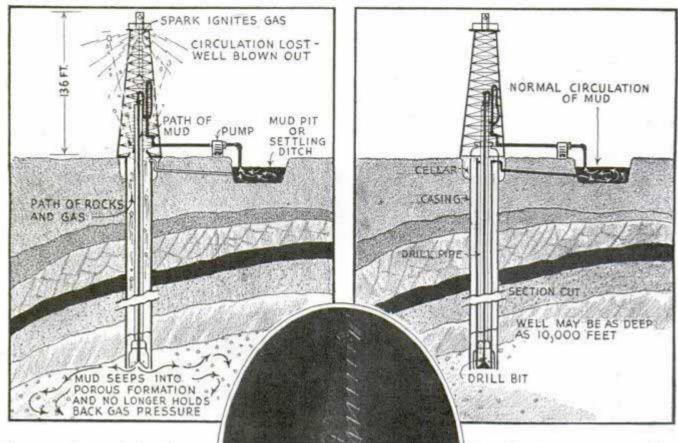
Flames shooting 100 feet high from burning well in Texas field. Note wreckage of derrick. Below, gas escaping from well after failure of mud circulation has caused it to blow drill equipment out of the hole

MUD, to the average mother, is just something the children track in on her rugs after a hard rain, but to the oil-fields worker it's a life-saving substance that enables him to drill deep wells with less danger of fire.

Beside every modern well in the process of drilling is the mud pit. The mud is a concoction of dirt, water and commercial drilling fluid which is pumped into the hole through the inside of the drill stem. Properly compounded, it is heavy enough to hold back gas pressures up to 3,000 pounds per square inch and to prevent the gas from blowing the drill right out of the hole.

When the mud reaches the bottom, it picks up material which the bit has cut,





Left, what happens when mud circu-

lation is lost. Note gas and rocks rushing upward. Right, normal circu-

lation, with mud holding back gas

pressure. Below, California well

catches fire after blowing out

loose and travels back up the hole outside the drill stem, thence into its pit. On its return trip it also serves to seal the lower part of the hole into which the permanent casing has not been driven.

In the early days when oil wells were comparatively shallow holes the gas pressure was controlled by pumping water down the bore. But water, as a drilling fluid, left much to be desired.

Frequently its weight was reduced so much when it mixed with gas that it could not hold back the gas and the well "blew out." Anyone who has seen the flaming horror of a blown-out well after that gas catches fire can understand the dread with which drillers regard its possibility.

Then came the rotary drill with which deeper wells could be bored, intensifying the need for a drilling fluid more efficient than water because the deeper the well the greater the gas pressure. Then someone hit upon the idea of using mud and later commercial drilling fluids were developed to mix with it.

But not all danger is eliminated by the

mud. Sometimes a bit will encounter a formation so porous that the mud is unable to seal it. Then the mud leaks into surrounding strata and is lost. No drilling fluid returns to the surface and "circulation is lost," meaning that drill cuttings accumulate in the hole and gas pressure may blow out the bit and drill stem. Added to this is the danger that the escaping gas will be ignited

and that roaring flames will turn the derrick into a mass of twisted steel, perhaps spreading to other wells.

There is only one way to get back circulation and that is to plug the holes in the underground formation by stuffing fibrous substances down the well. So a member of the drill crew, known in the fields as a "tool pusher," hurries over to the nearest farmer and shouts:

"I want your haystack to put down an oil well!"

Usually the farmer stares in amazement until the tool pusher grabs him by the arm and explains:

"See that? That's an oil well we're try-

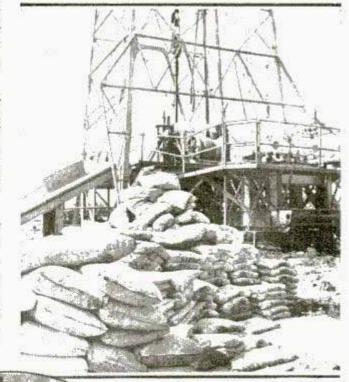
ing to drill. We've hit a formation with more holes in it than a sieve. If we don't get your haystack to plug those holes, we might as well quit. How much do you want for the stack?"

When the farmer names his price, most likely a good one, the tool pusher pulls out his money and pays. Other members of the crew quickly load the hay on a truck and within ten minutes are forking it into the mud pit from which it can be pumped into the well casing.

Slowly the haystack disappears. More than a mile below the surface of the ground it begins to do its work, the strands of hay filling the pores and cracks in the formation. As the gaps are plugged, the precious mud is directed back into its proper channel, instead of seeping away into the formation.

"Circulation" is again established and the well saved.

The story of this fight to keep the mud circulating during the drilling of deep wells is one of the most thrilling chapters in the history of modern engineering. It is a story sometimes humorous, sometimes tragic. Shirts off the workers'



backs have sometimes been used to help plug holes in porous formations. Old straw hats, worn-out automobile tires, discarded upholstery, and similar rubbish are salvaged from city dumps and shoved into the well. Sweepings from barber shops make excellent material for this purpose.

When circulation is lost, the chief tool pusher seldom stands on ceremony. Articles are often taken—and paid for afterwards, at whatever price the owner demands. Clothes have been jerked from lines. Straw and hay have been confiscated. Excelsior, beet pulp, and cottonseed hulls are used when these can be procured in time. Wood fiber and pieces of rope are also used. Commercial cement, specially designed for this purpose, often saves the day—when there is time to get it.

There is a famous case of a well in Texas. The bit bored into an

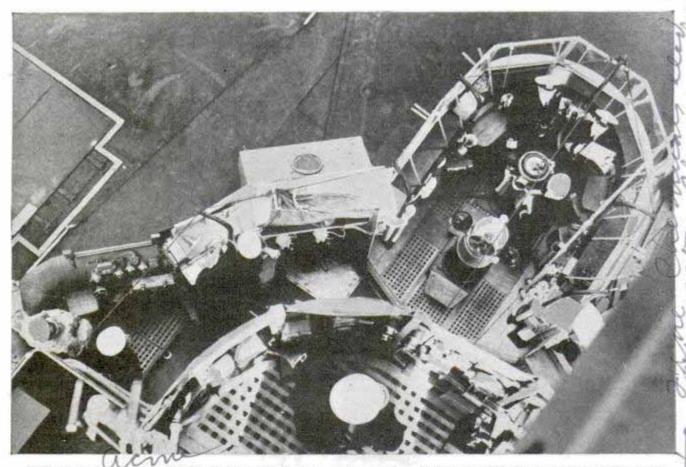
(Continued to page 126A)



Top, machinery on derrick floor. Center, derrick crumples as well blows out. Bottom, oil-fire wreckage

# newyth

# Camera Peers into Secret 'Brain' of Warship



This "war bird's-eye view" of admiral's bridge and captain's bridge of H.M.S. "Courageous," a spot usually forbidden to visitors, was caught by cameraman during British fleet maneuvers

Looking down on the secret "nerve center" of the British aircraft carrier "Courageous," a cameraman snapped his shutter while the commanding officers were at their posts. His picture showed a war bird's-eye view of the admiral's

who Trenton 4.5

bridge, in the foreground, and beyond it the captain's bridge with its binnacle and speakers and battery of telephones reaching every part of the ship. The photograph was taken during maneuvers of the British fleet in the south Atlantic.

# Three-Power Shaving Light Has Socket for Electric Razon



Handy lamp with three light intensities has con-

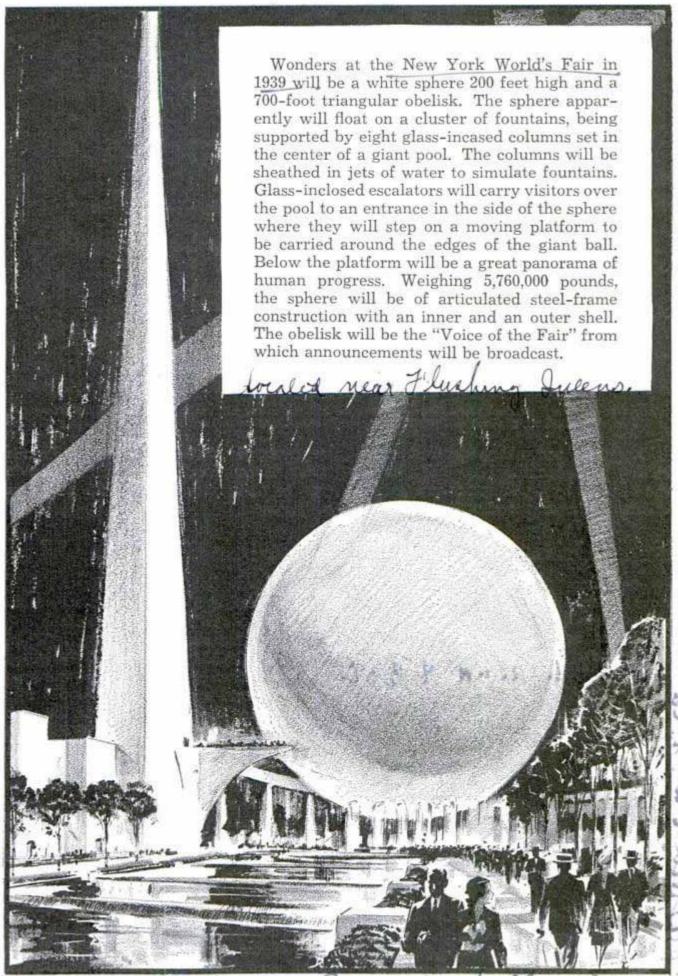
Equipped with an outlet for electric razor or vibrator, a new three-power lamp is handy for bathroom or dressing room. For normal use the switch provides forty or sixty watts. When an especially strong light is desired, for applying make-up or shaving, the switch produces 100 watts.

# Clothes Given "Fresh Air" Odor by Ozone Perfume

Intended for use in laundries, an ozone perfume gives a "fresh air" smell to clothes. It carries the odor of fresh air, giving clothes dried in steam chambers and other devices a smell of freshness like that they would have if dried outdoors.

I. du Pont de

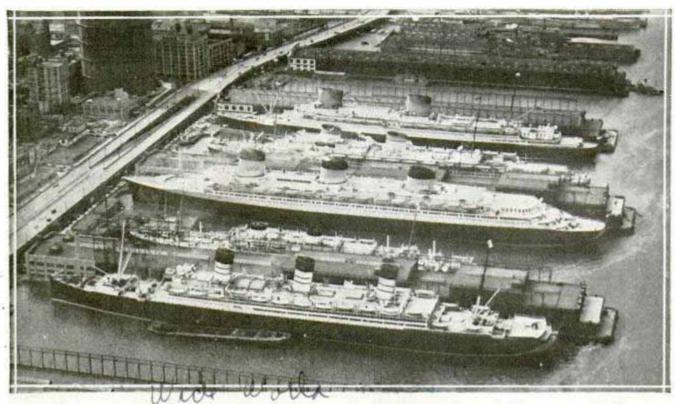
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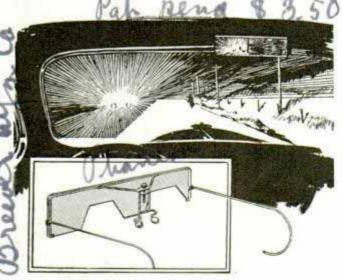
Lined up at their New York piers, from front to rear in the photograph, are the Berengaria, the Georgic, the Normandie, the Rex and the Europa, rarely seen together in such neighborly grouping

Five great ocean liners at rest in adjoining berths in the New York harbor were caught by a photographer in an unusual view from the air. Together they

represented 250,000 tons. The French liner "Normandie," largest of the quintet, can be easily recognized at the center of the group.

# Night Driving Glasses Stop Glare but Give Clear View

Glare from the lights of approaching cars is eliminated without interfering with vision directly ahead by night driving glasses of unusual design. The lens of dark-colored plastic composition rests in

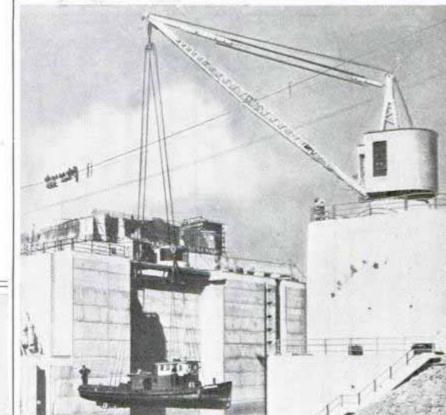


These night driving glasses shade the eyes from glare without affecting vision straight ahead

front of and above the eyes like a shade, being placed at a sufficient distance from the eyes to cast a shadow from the oncoming lights across each pupil. When properly adjusted to the eyes of the wearer, the portion of the lens above the eyes protects from headlights 400 or 500 feet distant. As the car comes nearer, the eyes are protected by the portion of the lens to the left of each eye. Due to the angle from which the light from headlights reaches the shield, the glasses stop the glare without obstructing vision straight ahead. In other words, the left side of the road is "dimmed" for the wearer, but the right side is left clear. This effect is produced without the wearer moving his head down or sidewise if the glasses are correctly adjusted. The wearer has good vision, unobstructed by the glasses, on his own side of the road and there is no "blind spot" accompanying oncoming headlights.

# Tug Gets a Lift over Unfinished Lock at Dam

River traffic goes on while work on the ship locks of the great Bonneville dam is being completed, and a powerful crane stands by to help Columbia river boats over the hurdle. When finished, the locks will permit ocean-going vessels to pass the dam, forty miles above Portland, Ore. Meanwhile, the crane lifts small craft past the temporary bulkhead.





es 363

Above, Columbia river boat is being lifted bodily by powerful crane
over temporary bulkhead in Bonneville dam, forty miles upriver
from Portland, Ore. When lock is
completed, it will permit passage
of ocean vessels. At left, standing
ninety-two feet above ground, are
the piers forming powerhouse
substructure

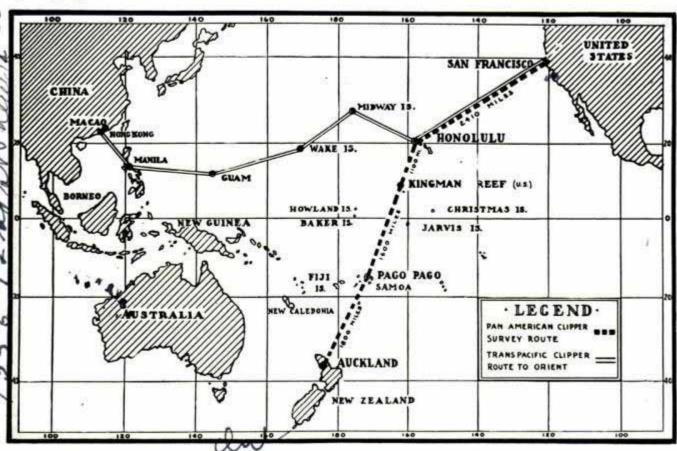
# Heavy Water May Prolong Life by Slowing Bodily Wear

Ten years or more may be added to man's life by drinking heavy water, predicts Dr. James E, Kendall, head of the chemistry department at Edinburgh University, in Scotland. Heavy water, containing the heavy hydrogen atom, has the same effect on the body as lowering its

temperature, but it does not actually reduce the temperature. It would slow functional processes, reducing bodily wear and tear without appreciably impairing man's faculties. Dr. Kendall believes persons over sixty soon will drink heavy water to slow the pace of life and prolong it.

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# Clippers Pioneer Air Trail to New Zealand



Dotted line traces projected Pan-American Airways route between San Francisco and Auckland, New Zealand, blazed by clipper ship on pioneer flight. Stops are planned at Kingman Reef and Pago Pago

. Pan-American clipper ships are blazing a new trade route through the air between the United States and New Zealand. The first "hop" of this 7,000-mile route is already a part of the trans-Pacific lane, the

2,410-mile flight from San Francisco to Honolulu. Thence the clippers would fly 1,100 miles to Kingman Reef, another 1,600 miles to Pago Pago, and a final 1,800-mile lap to Auckland, New Zealand.

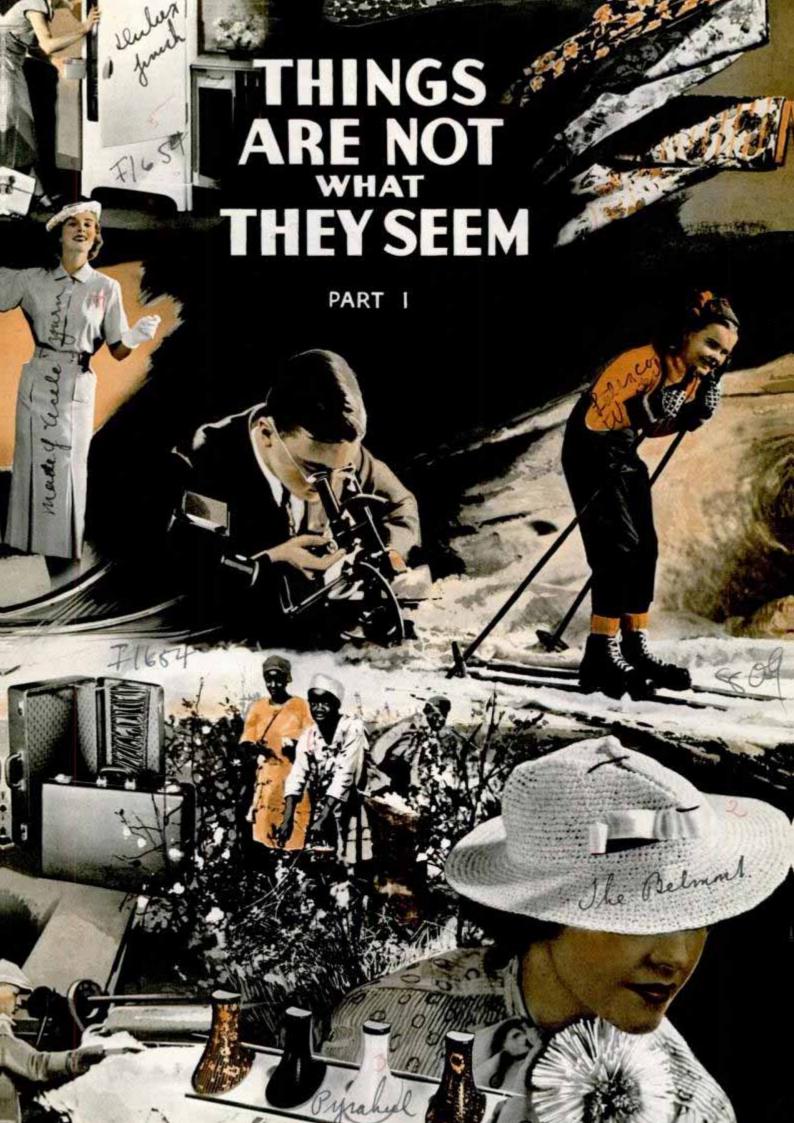
# Big Model of Sleeper Plane Opens Roof to Show Cabins

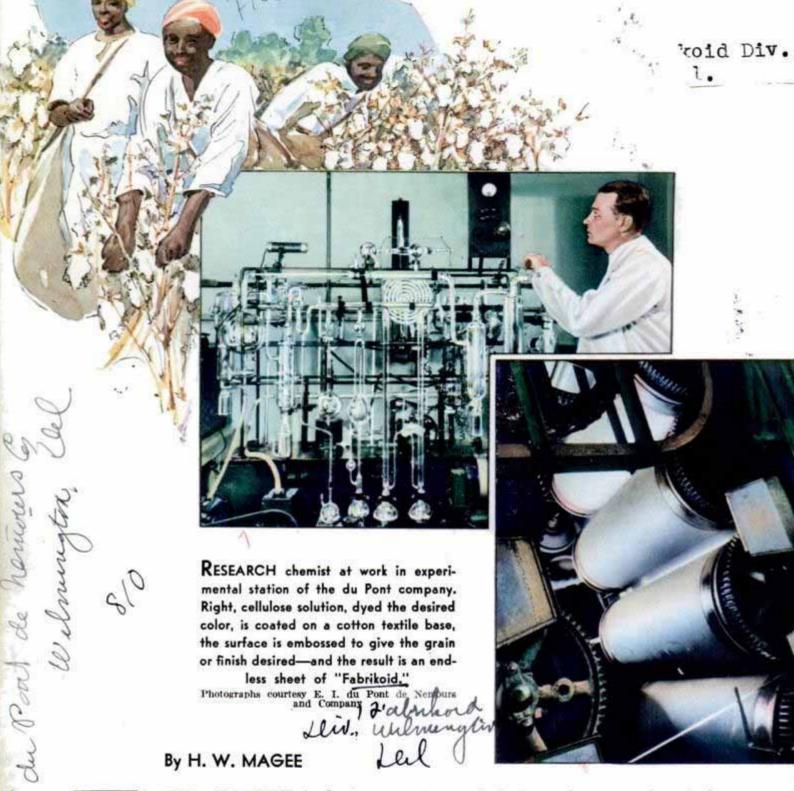


flight, some passengers in lounges and others asleep in their berths

Furnished in miniature exactly like a giant sleeper plane, a model of the latest Douglas sky liner opens its roof to reveal its accommodations. Tiny figures represent the passengers and crew, some of them in their berths. some in lounge seats and others at a card table.

To rid steamships of rats and vermin, Dry Ice is mixed with ethyleneoxide and the resultant gas, harmless to man if properly handled, is circulated through the hold.





OTHER NATURE had a rare sense of humor. She provided man with the materials to produce virtually anything his mind could conceive—but she omitted the

labels.

She scrambled, concealed and disguised her gifts with diabolical cunning. In a lump of coal, for instance, she hid the materials for beautiful dyes and rare perfumes. In a spruce tree and the cotton boll she secreted the substance of a shimmering fabric, a lacquer for your car or a handle for your toothbrush. She placed all her treasures in three great storehouses—the earth, the sea and the

air—and challenged man to fit together the jumbled pieces of the colossal jigsaw puzzle she had created.

In the beginning, man took the raw materials provided by nature and clumsily adapted them to his needs virtually in their original form. To him, wood was wood and stone was stone. He knew of no way to change them into something else, so he made the best of the basic substances nature offered. Then man made one of his greatest discoveries. He found how to make a fire. And heat, he learned, changed the form of some of nature's products.

Thus was born the era of chemistry.

Man began taking apart some of the simpler materials which were his heritage from nature. And, as the centuries passed, he began putting some of these parts together in a different pattern than he had found them. He learned, for instance, how to remove iron from ore with heat. Then he added carbon to the resulting product and obtained steel. He began to identify more and more of the pieces of nature's jigsaw puzzle and fit them together.

And, strangely enough, man solved some of nature's more complex puzzles before he began to realize what a marvelous chemical storehouse nature had provided in the simple and abundant materials everywhere about him—such common things as wood, air, water, salt, coal and growing plants. He isolated and identified rare elements, then discovered the possibilities hidden in a cornstalk. But, having finally learned the potentialities of these everyday substances, industrial chemists in the past two decades have been making over the world. Products of the farm, the mine, the forest, even the sea and the air have been going

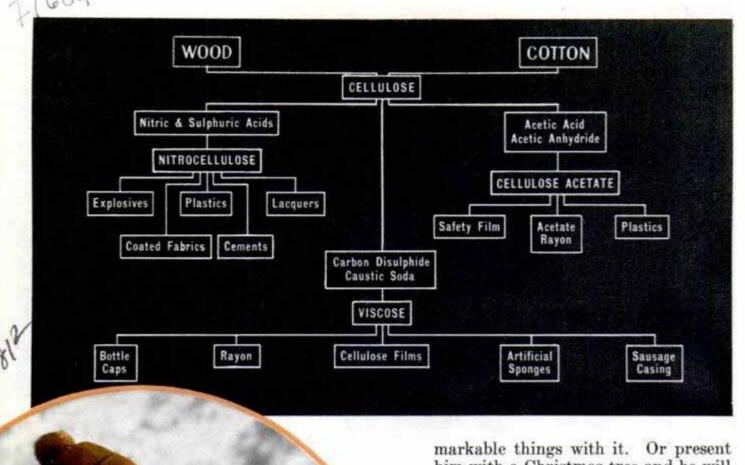
> to the chemical manufacturer by the millions of pounds and he has transformed these basic materials into new, man-made things of beauty and utility which have added comfort and happiness to our daily lives.

> Today, give one of these modern chemists a lump of coal and he will do some re-

WINDING machine in rayon plant. Below, furniture and wearing apparel are products of the chemical laboratory, including the draperies, the upholstery on the chairs, the lamp shade, wall covering, and the gown.







markable things with it. Or present him with a Christmas tree and he will perform miracles that put Santa Claus to shame. Let's visit the headquarters of the E. I. du Pont de Nemours and Company at Wilmington, Del., one of the world's great chemical manufacturers, and learn how the magic of chemistry converts spruce or cotton into a soft fabric, a flexible lacquer or a durable plastic at the will of the scientist, and how, in like manner, a fump of coal becomes a dye or a perfume.

The secret of scores of modern, manmade substances can be told in one word—cellulose. Cellulose, the fibrous or woody structure of plants, is one of the most plentiful materials produced by nature. Cotton, trees, straws, grasses, cornstalks, sugar cane, flax and hemp all contain cellulose in the form of fibers but for chemical purposes, cellulose is obtained principally from spruce and cotton. The du Pont company alone annually converts about 52,000,000 pounds of cotton and 74,-000,000 pounds of wood pulp into cellulose products.

Once the chemist has isolated the cellulose in spruce or cotton with sulfite liquor, made from lime and sulphur, or caustic soda—salt plus electricity plus water—he becomes a modern miracle man. If he treats this

GIRL dressed in water-repellent fabric snow suit which got its start in the chemist's laboratory. Top, the family tree represented by the union of wood and cotton. The first "child" was cellulose and all the other products represented are derived from cellulose in combination with other simple materials.



a quick-drying, long-lasting lacquer date phasiphene get all get which reduced the finishing time from days to hours. Out of the same substance that covers, beautifies and protects your car, the chemist produces a host of other useful materials by adding softeners and plasticizers to control flexibility, softness, rigidity, suppleness and other characteristics. For coating compositions, he also adds dyes and pigments to lend color. By coating cloth with lacquer, du Pont produces an impervious fabric which can be made to simulate the hide of any animal or the skins of reptiles. Or it can be produced to give an almost unlimited range of decorative effects through the use of artistic designs and color combinations. This material, known as "Fabrikoid," is used for book bindings and you will find it made into traveling o-Jula are. BLOUSE with colored plastic fastener and, top, smart "Cellophane" boa. Center, battery of mixers used in making the coated textile, "Fabrikoid."



Photo at right copyright Asahel Curtis Photo Co.

bags, brief cases, a tablecloth that looks like damask but is soilproof, durable wall coverings, furniture upholstery, coated fabrics for automobiles, window shades which can be washed with soap and water, men's belts, parts for shoes and scores of other products.

Blend camphor with nitrocellulose and

you get another material of a thousand uses, not a lacquer but a plastic—"Pyralin." When heated, this plastic can be worked like bread dough and it is produced in rods, sheets and tubes and in all the hues of the rainbow. It forms the "sandwich" between two sheets of shatterproof glass, it is made into toilet articles of beauty and durability, toothbrush handles, advertising novelties, bath fixtures, fountain-pen barrels, toys, automobile trim and articles of office equipment. The elephant and the tortoise

should be grateful to the chemist because

this inexpensive plastic in its myriad

hues gives the beauty, durability and lasting loveliness of ivory tusks and tortoise shells. "Pyralin" is tough, hard, solid, almost unbreakable and can be cut, sawed, filed, blown, rolled, planed, hammered, drilled and turned in lathes without cracking or splintering. Its surface can be made smooth and lustrous, rough or dull. It can be made transparent or opaque, it can be given any color or mottled effect. It lends itself to the exact simulation of mother-of-pearl, ivory, ebony and other natural substances. Its uses are legion in our everyday life.

Now let's return to our old friend, cellulose, the base of all these products. Instead of treating it with nitric and sulphuric acids to produce nitrocellulose, let's add salt to the water, air, coke and sulphur composing the two acids, but let's obtain the ingredients from a different source—lye and carbon disulphide, for example. Caustic soda—lye to you—

TRANSPARENT hat box made of a cellulose acetate plastic. Center, synthetic rubber in an intermediate stage of processing. Bottom, polishing silver with a man-made sponge. This sponge, like rayon and "Cellophane" and "Fabrikoid," is also a cellulose product, another material produced from cotton and spruce. Den Prene

is salt plus water plus electricity, and carbon disulphide is coke plus sulphur

plus heat.

Treat wood pulp with these materials and you obtain, not nitrocellulose, but a sirupy solution known as Now extrude this sirup viscose. through a narrow slit and into a bath of sulphuric acid-sulphur plus water plus air-and you get, not a viscous solution, but a solid—a cellulose film. You know this film as "Cellophane" —the transparent, shimmery, flexible, moisture proof wrapper which protects nearly everything you buy. new-born babies are wrapped in this protective covering today. At least one hospital encases the new-born in (Continued on page 128A)

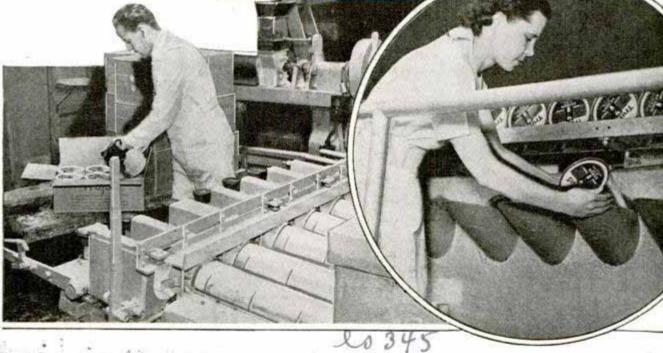
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# Freezing in Can Keeps Fruit Juice Nutritious

Quick-freezing of citrus fruit juices in the can at a temperature of fifty degrees below zero Fahrenheit has been adopted by a California packing concern as a means of keeping the juice fresh and nutritious. The halved oranges, grapefruit or lemons are placed in split rubber cups on continuous metal chains and carried into contact

Top, feeding fruit to juicer; below, right, placing can in quickfreeze tube; left, removing from tube for packing





with rapidly revolving juicer heads on stainless steel drums, thus extracting juice at sixty gallons an hour. The juice is strained, de-aerated and vacuum-sealed in tins, which are dropped into a battery of chutes in a quick-freezing system using alcohol brine for cooling. Fifteen minutes later the hard-frozen product is removed from the cooling tubes by a lever-controlled "harvester" which expels one can at a time. The entire process takes forty-five minutes. The packer's theory is that fast, intense freezing keeps the vital, nutritious properties of the juice in suspension until the can is opened. The sealed tins must be kept in refrigeration.

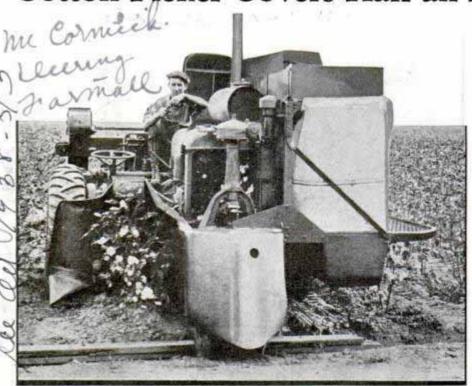
### Salmon Forgets the Way Home After 1.000-Mile Swim

Salmon may not have so remarkable a memory, after all. The belief that salmon return unerringly to spawn in the stream where they were born is discredited by Prof. A. G. Huntsman of the University of Toronto, after a study of Atlantic salmon. While the homing instinct may persist if the fish stays near the river mouth, the scientist found no instance of salmon returning from a distance. One salmon tagged/in its natal river was picked up 1,000 miles from home, and five were found 900 miles away.

818

POPULAR MECHANICS

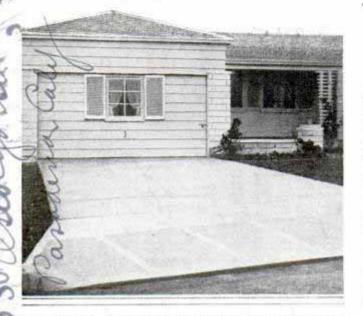
## Cotton Picker Covers Half an Acre per Hour



Here is the single-row cotton picker, undergoing tests in field. Its capacity is about one-half acre per hour, much faster than human workers

## Window Built in Garage Door Makes Bungalow Attractive

Rather than present a wide, blank garage door at the front of his bungalow, a California man built a cottage window in the door. Curtained and shuttered, it relieved the expanse of white clapboards and added to the attractiveness of the home, besides admitting light to the interior of the garage.



Shuttered and curtained window in door of garage improves appearance of bungalow and lets in light

Capable of covering one-half an acre in an hour, a mechanical cotton picker mounted on a farm tractor has been developed by E. A. Johnston of the International Harvester company. Known as the single-row picker, the machine is provided with revolving cylinders between which the cotton plants pass as the picker moves along the rows. From each cylinder protrude 240 spindles, 480 in all, each of which has numerous tiny hooks or barbs that catch the lint. The cotton is removed from the spindles and passed to the cleaning equipment placed to the

left of the operator driving the tractor. Another operator tends to the bags which receive the cotton as it comes from the cleaner. The picker, which can be made to cover two rows at a time, will undergo further tests before being placed on the market. The single-row machine does as much work as twenty to twenty-five human workers on land yielding one-half bale per acre and as much as 100 workers on land producing two bales per acre.

Robot Speeds Up Wire Service and Reduces Costs

Faster and cheaper communication is made possible by a telegraphic robot which takes words from several teleprinters, counts and records them and then sends them in scrambled order over main trunk lines. At the other end is a receiver which sorts the words into their respective messages and speeds them to their separate destinations. The object is to use, at all times, the full multi-channeled telegraph lines and so permit lower costs to subscribers. The users pay for their telegraph tolls by metering the volume of business they have. Where many subscribers are using the channels together,

the charge for the total carrying capacity of the circuit is split between them. The system, developed by Western Union, is the answer to those larger businesses which carry on much of their vital transactions by linking teleprinters in their offices in widely separated cities and asking and answering questions back and forth almost instantaneously.

#### Lenses Molded from Plastic Materials

Lenses ready for mounting in cameras, telescopes, spectacles, television apparatus and similar optical equipment can be molded from a new plastic material resembling glass. Only half the weight of glass, the lenses are said to have certain optical properties superior to those of glass. A machine delivers the lenses already polished,

eliminating the costly process of grinding and polishing which glass requires.

## Fireproof Hose Oozes Water When Expanded by Heat

So long as it is carrying water, a newly developed fire hose is safe from damage



by flames. Heat expands its fibers enough to let water seep through and keep the jacket cool and moist. When the hose is removed from the fire, the fibers resume their origi-

nal position and become watertight again. It weighs only half as much as conventional fire hose and can be packed wet.

## Forty-Passenger Airliner Powered by Four Engines



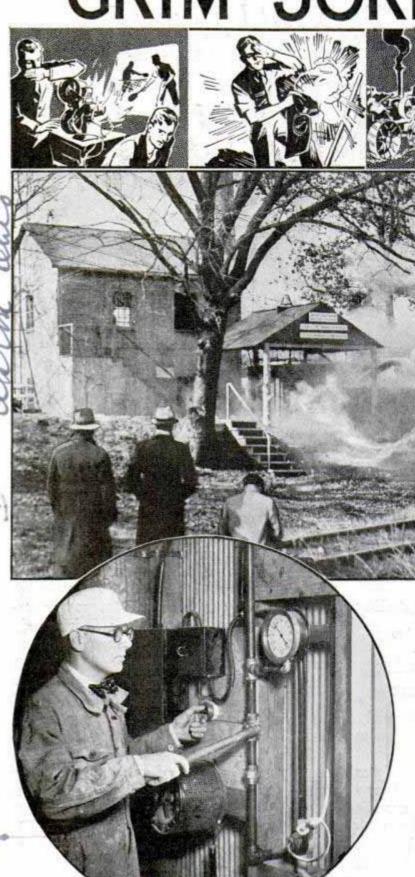
This sketch in cross-section shows how new forty-passenger plane will look. Note the four motors comprising the power plant

Powered by four 1,250-horsepower engines, a super-airliner soon will be ready for tests. Its capacity is forty passengers and crew of five and its speed 237 miles per hour. The giant plane's wing span is 138 feet, its length ninety-seven feet and its height slightly more than twenty-four feet. Planned to be used by five American airlines, the ship will have a landing speed of only sixty-eight and one-half miles per hour. Cruising range will be 2,200 miles. It is being constructed at the Douglas Aircraft company's plant at Santa Monica, Calif. Weighing thirty tons and boasting a useful load capacity of ten tons, the airliner will be equipped with several new safety devices, including a "level landing" feature developed to eliminate bumps from landing. This feature is said to be a retractable landing wheel located in the nose of the plane.

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GRIM JOKES of the



Top, experimental dust explosion shows how vents prevent destruction by permitting force of blast to escape. Bottom, ready to set off explosion in experimental building

SUCH a grim and costly jokester has the fire demon become that government chemical engineers are on his trail. They have discovered that for years he has been using water to cause fires, while most people had thought that water was the worst enemy of flame.

A sinister alliance between the prankster and a band of invisible bacteria also has been revealed. For generations the bacteria which normally cause decay have been setting fire to hay barns, igniting railroad cars loaded with fertilizer or feed and starting other mysterious conflagrations in which losses have been staggering.

Recently, the fire demon has had fun causing dust from vac-

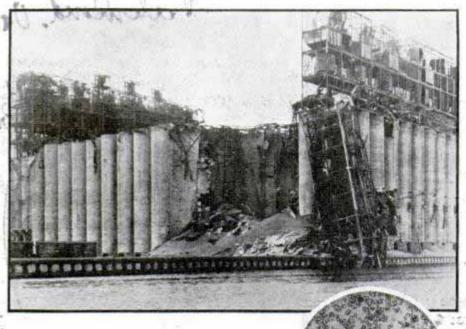
Orlinger , Ja

and Walter & B

FIRE DEMON uum-cleaner bags to explode as housewives emptied them into incinerators. But such a stunt is tame compared with the hundreds of big factory explosions caused by peculiar combinations of air, water and finely powdered solids; explosions resulting in the loss of 308 lives and \$35,000,000 worth of property in eighteen months. The man leading the battle pal engineer in charge, Chemical Engineering Research Division, Bureau of Chemis

is Dr. David J. Price, princitry and Soils, U. S. Department of Agriculture. This work is done by the department of agriculture because most disastrous dust explosions and fires of mysterious origin occur on farms or involve farm products. Doctor Price began his work when threshing machines were exploding at a rate of 300 per season in Idaho. This particular season happened to be one in which temperatures were above 100 degrees by day, down to forty at night, and the humidity very lowideal for production of static electric charges. When the wheat straw rubbed the threshing machine cylinder, the cylinder became charged and, eventually, a spark would leap to one of the concaves. There was a fairly high percentage of smut spores,

Top, demonstrating explosive characteristics of dust. Center, apparatus used by government engineers in studying heating of hay. Bottom, ruins of plant in which malt dust exploded at Buffalo, N. Y.



something like 240,000,000 tiny particles per head of smutty wheat, which formed an explosive mixture. So when the spark jumped, the machine exploded. Measurements of the static charge indicated that a potential of more than 52,000 volts was produced. The trouble was solved by grounding the machine cylinders, and installing fans to blow out the smut spores before they could collect in quantities.

Because of high winds in the Texas Panhandle, farmers developed the practice of weighting down stacks of sorghum hay by throwing strands of barbed wire over them and tying weights to the wire ends, the weights dangling above the ground. During dust storms the sorghum stacks burst into flames in a mysterious manner. It was discovered that the fire had been started by discharge of static electricity between the hold-down wires and

the ground. The static charge was built up on the wires by friction of dust particles carried by the wind. Voltages as great as 68,000 were measured. Grounding all the wires solved the problem.

The chemical engineering research division has been called upon to solve dust problems not strictly connected with fire hazard.

Public health mosquito eradicators working in a southern camp not long ago

were traveling about in a boat, blowing powdered insecticide mixture into the air. On some days the poison powder would spread beautifully, but on other days the powder simply plunked into the water and refused to rise in even a tiny cloud. The answer was found to be electrical rather than chemical. Under certain atmospheric conditions, static charges collect on dust particles. Some dusts collect positive charges, while others prefer negative charges. The mosquito-killing preparation was a mixture of several dusts, some of which be-



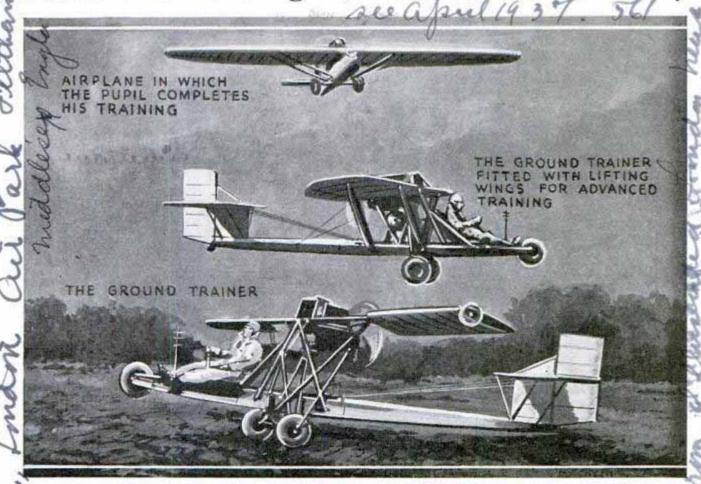
Top, wreckage of big grain elevator after dust blast. Center, microscopic photo of explosive corn dust. Bottom, remains of barn destroyed by spontaneous combustion of hay after flood

came positively charged while others were negative. Positive and negative charges attracted each other, so that the dust, the instant it became charged, gathered in clusters too heavy to float in the air.

Several cases that came recently to the attention of government experts have suggested that there may be a real dust risk in the home.

A woman living in an apartment build-(Continued to page 132A)

## Plane Grows Wings as Student Learns to Fly



After learning to maneuver ground trainer about airport, pilot is allowed to add wings, shown at center, for short hops above field. These wings are finally installed on standard plane to finish training

Student aviators solo at the very start in a flightless plane developed in England, which grows wings as the young pilot learns to fly. At first the pupil learns to handle the ship on the ground, the plane having at this stage two large ailerons in place of wings. When he can maneuver skillfully on solid earth, a pair of wings is substituted and the student takes the ship for short hops three or four feet above ground, rising to twenty feet as he becomes expert in maneuvering and masters gliding and landing. When he is able to fly around the airport and land properly the wings are removed and installed on a and license tests. The preliminary training craft has a nose wheel, a forward open seat and wheels on the wing tips to prevent the ailerons from touching ground.

Passengers who want to catch an early morning train in certain towns along the Chicago & Northwestern railway can have the station call them by telephone.

Curtains of Light Mark Speed of Artillery Shell

Artillery shells are fired through invisible curtains of light to determine their speed by a method developed at the Nacotton tional Research Laboratories in Canada. The equipment is portable, lending itself to use in the field. Light beams, mirrors, photoelectric cells and sensitive recording apparatus make the speed tests. In effect the shell passes down a narrow tunnel. Every fifty feet it intersects a beam of light falling on a photocell, resulting in a permanent record on photographic film. The standard type airplane for final training curtains of light are created by metal frames whose upper and lower surfaces consist of mirrors. A light beam started from the bottom is reflected back and forth until its ray finally touches the photocell concealed in a small box at the top of the frame. Thus the entire space is filled with a light beam so that the shell cannot pass through the frame without interrupting the flow of light.

POPULAR MECHANICS highwaya

## es 30 4. Church Steeple Is Toppled tin cans, crushed flat with a steam roller by Tractor Pulling Cable



Hundred-foot steeple toppling into ruins of church as tractor pulls down supporting columns

When fire razed the First Baptist church at Ypsilanti, Mich., its hundred-foot steeple remained erect, a menace to traffic at the intersection of two main streets, and engineers had to find a way to topple it into the ruined auditorium. A tractor tugged at a steel cable until a brick wall collapsed but still the steeple stayed upright, trembling and swaying. Then the tractor was hooked to another cable attached to three supporting columns, and as it hauled away the steeple crashed down exactly where it was intended to fall.

### Highways Paved with Tin Cans Molasses and Aluminum

Cotton sandwiches and tin cans, rubber and molasses are among the odd paving materials used on highways around the world. Cotton is laid between crushed stone and asphalt. Paris is trying streets of iron. Georgia has a road built of old lusuriam news Telle

and overlaid with sand and soil. Surface oil is mixed with molasses on highways in India. Australia has rubber streets. German engineers mix powdered aluminum with tar or asphalt to form a pavement.

#### 20312-Vulcanizer Run by Car Battery for Roadside Tube Repairs

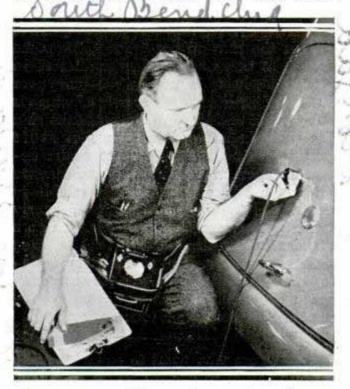
Roadside repairs can be made with a tube vulcanizing set which draws power for the heating element from the automobile storage bat-



tery. Round and oval patches are fur nished with the outfit and are attached without using gasoline.

## Paint Thickness Is Measured After Application

Paint thickness on automobiles can be determined at the factory by an electrical gauge now being used by the Studebaker company. A dial on the gauge registers the difference in resistance between an established thickness of paint and that on the surface of the car. The tests show



Inspector tests thickness of auto paint at factory with electrical gauge

# whether the proper number of coats of paint have been applied and whether the paint is of proper consistency to produce a long-wearing finish.

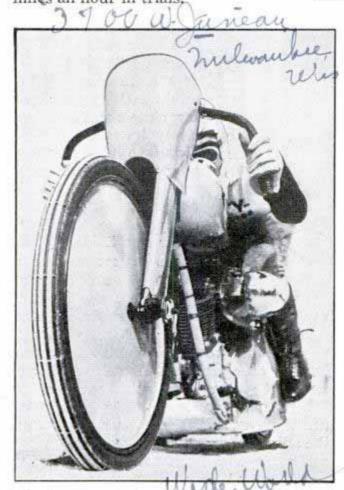
#### Motorcycle Built for Attack on Speed Mark

Constructed for the purpose of breaking world speed records, a specially built Harley-Davidson motorcycle has been undergoing tests. It has vital parts of streamline design to reduce wind resistance. The existing record on straightaway is 132 miles per hour. The motorcycle prepared for an assault on the present mark is said to have attained 125 miles an hour in trials.

## Nation's Latest Submarine Is Ready for Its Trial Runs



Here is the "Pompano," at the moment of its christening, as it slid into the water at Mare Island navy yard recently



Complete to protective shield for driver's face, this motorcycle is ready for speed run

Recently launched at the Mare Island navy yard, the latest American submarine is ready for its trial runs. Named U.S.S. "Pompano," its equipment includes powerful motors for underwater and surface operation and the latest weapons for that type of fighting craft.

### Acid Water Reveals Murder Six Hundred Years Old

Acidity of the water into which the victim's body was placed has helped to reveal a murder at least six hundred years old. The water preserved the wool in the clothing so well that tailors were able to reassemble the parts. One piece was a poncho-like overcloak with V-shaped opening for the head, a principal garment consisted of a tunic with close-fitting waist and loose knee-length skirt, while a third article was a caped cowl with long streamer trailing back of its point. The leather shoes and weapon sheath had decayed until they were soft as butter. The blade of the dagger with which the man had been stabbed had rusted away. The body was found recently near Goteborg, Sweden.

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10555 REFLECTED HEAT VENETIAN BLINDS COATED ON OUTSIDE WITH ALUMINUM PAINT RUGS AND FURNISHING KEPT COOL

Blinds coated on outside with aluminum paint reflect the heat and help keep house cool, as does a light-colored roof

iced lemonade and electric fans. Much of the discomfort of hot weather can be eliminated or minimized by making a few simple and comparatively inexpensive additions to the average house. And here's how:

The ideal solution of both the cooling and heating problems, of course, is air conditioning which offers you air free of dust, odors and gases and gives you simultaneous

control of air motion, temperature and humidity. If you have \$1,000 or more to spend to air condition your home, your hot-weather problems are solved and you need not waste time reading further.

Unfortunately, however, complete air conditioning still is beyond the means of the average family. But don't resign yourself to a perspiring summer if yours is just an average family. You can make your home fairly comfortable in hot weather without cooling, filtering and dehumidi-

MARK TWAIN complained that "everybody talks about the weather, but nobody does anything about it." His remark applies particularly to hot weather. Let the mercury begin flirting with the century mark, and most of us confine our weather tinkering to inspecting the thermometer and sagely observing that "it ain't the heat; it's the humidity."

And yet, if you know how, you can combat sizzling days and sweltering nights with weapons much more effective than

826'3 1 1

CIMFIET IT LIW AIR FROM ROOMS BELOW LIGHT-COLORED ROOF REFLECTS HEAT ATTIC FLOOR COVERED WITH 4"LAYER OF INSULATION BETWEEN JOISTS AWNINGS ON ALL WINDOWS EXPOSED fying the air you breathe-and at a fraction of the cost of complete air conditioning. If you can't afford air conditioning, how about awnings? Research and experimentation have proved that you can scarcely make a better investment for summer comfort. A. P. Kratz, research professor of the Engineering Experiment Station at the University of Illinois, found that

This does not mean that awnings alone will make your home thirty per cent cooler, but it does mean that awnings over your

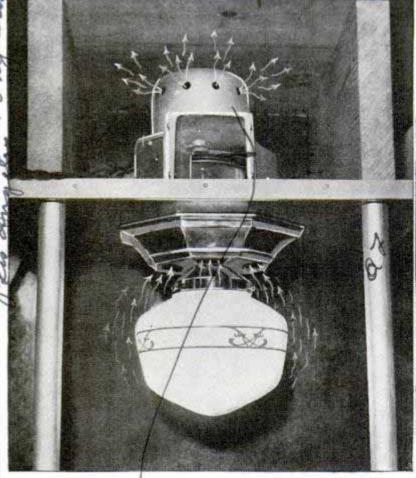
than thirty per cent.

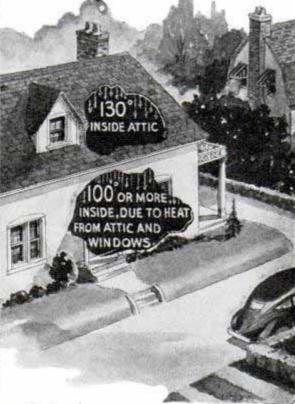
awnings on the research residence at Urbana, Ill., reduced the summer cooling requirements of this air-conditioned home by more

Awnings, an attic fan, an insulated attic floor and a light-colored roof all add to summer comfort

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LAR MECHANICS





Kitchen unit consisting of overhead light and over-

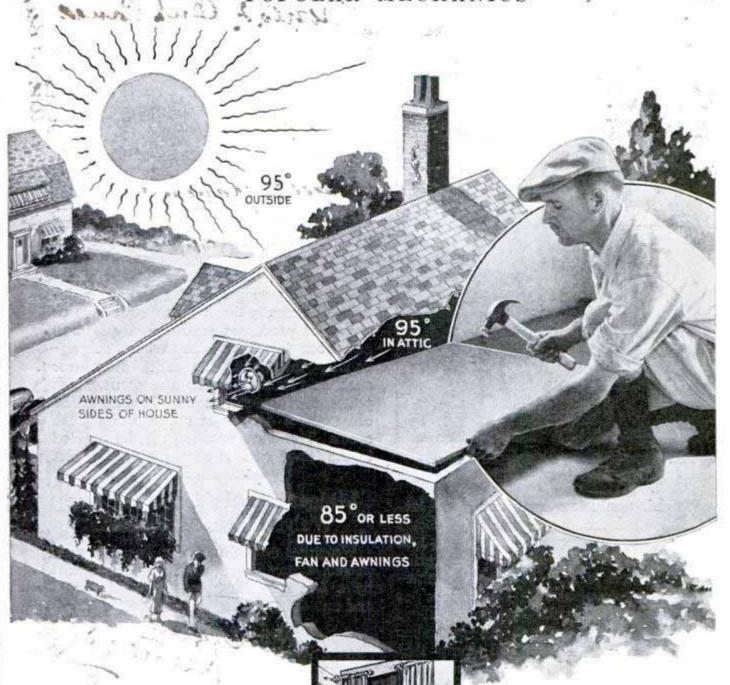
windows keep out some of the heat and pay for themselves by decreasing the cost of cooling if you are employing artificial cooling aids. The reason is obvious. About ninety per cent of the radiated heat from the sun passes right through your windows and is trapped in your house. If you can keep out the direct heat coming through the windows, you have gone far toward maintaining a more comfortable temperature inside the house. So, by all means, install awnings over all south, east and west windows as your No. 1 step in defeating heat.

Because most of the heat striking a windowpane passes through it, an ordinary shade or even a Venetian blind is not very effective in keeping out heat. The blind keeps out light but does not retard the heat rays much unless it is outside the window instead of inside. Weatherproof blinds which can be hung outside the window are available, but only duplicate the work of awnings. Shades or Venetian blinds coated with aluminum foil or paint, however, really help you to keep cool because aluminum reflects the heat instead of absorbing it.

Since your first task in defeating heat is to keep it from getting into your home, you have gone a long way when you are equipped with awnings or aluminumcoated shades. Lower the awnings and pull the shades on the sunny side, keep doors and windows closed unless there is a breeze, isolate the sun porch by closing doors and drawing blinds. And remember that storm windows keep heat out as well as in. Don't remove your storm sash in summer on the windows not opened for ventilation.

Perhaps the largest port of entry for summer heat is your roof. The sun strikes one particular side of your house only a few hours out of the day, but it beats down on your roof all day long. And you need only make a trip to your attic some hot summer day to prove to yourself that the heat comes through the roof. It not only comes through, but is imprisoned there. Just as an aluminum-shade surface reflects the heat, so will an aluminum-

leunolds Car



coated roof reflect it. If you find it impractical or too costly to paint your roof with aluminum paint, even a coat of whitewash will help because light colors do not absorb heat like dark shades. But you need more than a white roof to keep heat out of an attic which naturally is the hottest part of the house and, if kept closed, may be twenty or thirty degrees warmer than outside ground temperatures. This "superheated" air penetrates to ceilings of rooms below and transforms them into large-area radiators. So the thing to do is to remove this "heat load" from

Light-colored shutters help keep house cool. With an outside temperature of ninety-five, the house with attic fan, awnings, light roof and insulated attic floor may be eighty-five or even less inside, while one at left without these aids to comfort may have inside temperature of 100 degrees or more

LIGHT COLORED

SHUTTERS ON

your attic and prevent its penetration to your living and sleeping quarters.

The first step, which costs nothing, is to open your attic windows, create a draft and allow the hot air to escape. The next step is to insulate the attic floor—not the roof, but the floor, because you need ventilation above your insulation. Three or four inches of mineral wool or its equivalent will hold back the heat from ceilings below the attic for three or four days. Note that this insulation only retards the heat, it does not stop it. But it

(Continued to page 156A)

20346

## Lightweight Boat Motor Handy for Outings



This outboard motor, weighing only fourteen pounds, fits any small boat

Weighing only fourteen pounds, the latest outboard motor propels small boats economically, operating one and one-half hours on one quart of fuel. The price of the engine is low. It develops ninetenths horsepower at 3,500 revolutions per minute. Provided with automatic tilt-up and pivot steering features, the engine has a new two-stage centrifugal pump that keeps it cool at lowest trolling speed. The engine's light weight makes it easy to handle on outings. It fits rowboats, resort boats, skiffs, dinghies and canoes, driving them at speeds up to five and one-half miles per hour.

Broker Dials to Get Quotation Quickly on Stock Ticker



kudson Stwhen a broker desires quotations from the new Toronto stock exchange, he may get a particular one quickly by using a device operated like a dia

telephone. By dialing the code number of the stock on which he wishes the quota-

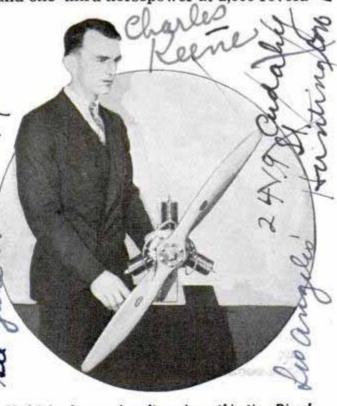
tion and then pressing a button, he sets in motion equipment which prints the quotation on his ticker tape within seven seconds. The dial ticker supplements the regular ticker service.

Moistureproof Bond for Cements Closes Pores of Wall

Masonry syrfaces can be bonded together permanently with a waterproof bond just patented. It penetrates the pores of the masonry and becomes an insoluble crystal, proof against further disintegration and a permanent seal against moisture. It permits the bonding of a cove or apron of processed concrete where wall and floor join, the point where seepage usually threatens. On large structures; such as retaining walls and dams, fresh, pourings of concrete can be bonded to the old without danger of seepage along the crack. The waterproofing can be applied to the inner surface of walls, new or old. ls 24 4

Midget Diesel Aircraft Engine Weighs Eighteen Pounds

Weighing only three pounds per horse power, a tiny Diesel aircraft engine built by a Los Angeles inventor develops six and one-third horsepower at 2,000 revolu



Model for larger aircraft engines, this tiny Diesel

tions per minute. Despite its minute size it operates successfully on crude oil, without carburetor or spark plugs, at a com-

ion of 460 pounds
nch, a ratio of sixio one. It is a threeler, two-cycle, raair-cooled model
three-ounce pistons
stroke of one and
-eighths inches. Too
for actual airplane
he midget engine
be the pattern for
motors.

gthening Bow elps Speed Up Big Liner

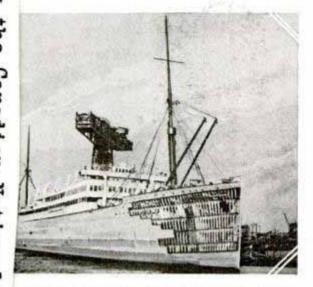
order to gain speed, ritish liner "Arundel e" has undergone a cal operation in the ards at Belfast. The was stripped open wenty-five feet were I to the length of hip. This re-design-together with new es, increased the el's speed so that days have been cut the trip from Brit- Cape Town.

## Radio Loop for Training Pilot Is Mounted on Mobile Board



Pilot tunes practice set to receive directional signals from air line transmitter while helper maneuvers platform to find direction of station

Compressed



ng twenty-five feet to bow of the "Arundel Casan shipyards at Belfast helped increase her speed

To familiarize themselves with the directional radio loops being installed on passenger transport planes, American Airlines pilots practice with a radio set mounted on a movable platform. While the pilot tunes in on an airway transmitter, he directs a helper to push the truck about so that he can tune to the peak volume, giving him the direction of the station. Once pointed toward the station, a dial on the instrument board shows any deviation from the course. The loop aerial is inside a streamline housing.

(When you telephone from New York to Los Angeles your words ride on 3,000,000 pounds of copper wire.

2566 Coral S POPULAR MECHANICS 832 Les 303

## Jigsaw Cuts Out Relief Map from Layers of Plywood



Building up a relief map with layers of plywood, cut out by jigsaw along lines traced from government contour map

Relief maps are made inexpensively at the Philadelphia Academy of Natural Sciences by cutting out plywood layers with a jigsaw. The contour lines of each elevation shown on a government map are traced on plywood with traffic lane, then, a few carbon paper, cut out with the jigsaw, and each level is ? built up by gluing it on the one below, starting from sea level. The rough edges are smoothed with a chisel and the map painted to indicate rivers and wooded or farm land.

## Burglar or Fire **Detector Phones** for Help

So sensitive that it reacts to heat not much greater than that from a star, a new trap detects burglars or fire and then puts in a phone call for help. The device also can tell the location where nelp is needed. In demonstrations the trap reacted to heat from a capped thirty-two candlepower auto headlamp nearly half a mile away. When it was pointed directly at one window in a

distant building, a lamp that window lighted, its switch operated by the invisible heat ray from the tiny bulb. Heat from the human body ac> tuated the system, causing it to say over the phone: "This alarm original inates from the fourth floor of the General Electric building. Police wanted." The voice comes from a prepared phonograph record. 2029

## Speed Limit Painted on Street Catches Motorist's Eye

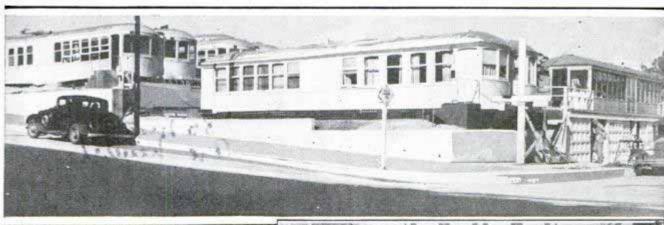
Instead of posting speed limits at the curb, warning signs are being painted in white on the pavement of Los Angeles streets so that motorists cannot escape seeing them. First the word. "Speed" appears in the feet farther on, the speed limit at that point. Wavy lines are used to indicate caution.



Lettered in white, the word "Speed" in each traffic lane catches eye of motorist and a few feet farther white figures tell him the speed limit

## POPULAR MECHANICS

## Streetcar Fleet Becomes a Bungalow Court



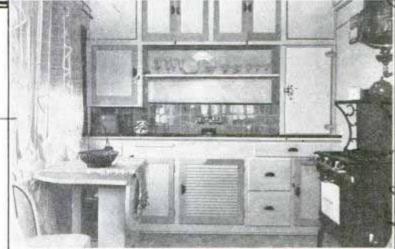
Twin streetcars set up side by side in terraced residential block form court of duplex bungalows. Right, the compact kitchenette and living room with built-in bookcases

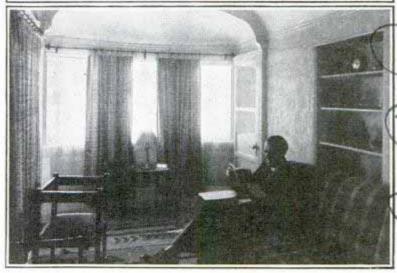
Retired from use on San Diego streets, a fleet of streetcars has been converted into a "bungalow court" arranged on a terraced lot facing the ocean. With the running gear removed, the cars were placed in pairs, side by side, on cement foundations and partitions built across the middle so that each end became an apartment two cars wide, comprising three rooms and bath. Interiors were plastered, bookshelves were built in and modern furnishings and equipment installed. Aluminum paint was used on the roofs.

## Bright Sun in Stratosphere Shines in Dark Sky

Although the sky is "midnight blue" when seen from a gondola hanging fourteen miles above the earth, the sun is glaringly bril-

liant-within two per cent of the bright-o confirming the theory that sky light is ness it sheds constantly upon the outer boundary of the earth's atmosphered Measurements with photocell units installed in the "Explorer II" stratosphere balloon, which reached an altitude of 72,395 feet on Nov. 11, 1935, showed that the sky darkened with increasing altitude until at 72,000 feet it was only five per cent as bright as it appears from the ground. The decrease in brightness of sky paralleled decrease in barometric pressure.





produced by the scattering of light rays by air molecules. The total visible solar radiation outside the earth's atmosphere was found to average 12,000 foot-candles, indicating brightness of the sun's disk is 190,000 candles per square centimeter.

serman uno. Soap can be made from coal; by a new process, paraffin obtained in distilling brown-coal tar is made to yield a fatty acid useful in soap manufacture,

d miliouser -10000



WHEN your radio receiver quivers with drama, a silent chap whose voice you rarely hear over the air provides many of the thrills. He's the fellow who fools your ears.

To illustrate, let's assume you are listening to the climax of a melodramatic episode, the scene of which is a lonely cabin during a storm. Besides the voices of the actors, you hear, perhaps, the sighing of the wind, the patter of rain, the distant rumble of thunder. Then possibly there's the clatter of a horse's feet—the villain approaches. A door opens. The noise of the storm increases. The door closes. The sound of the storm abates. There's the crack of a pistol, a shriek, then silence.

"Who fired that shot?" asks the announcer. "Was it the villain? Tune in next week for the answer."

But you don't need to wait until next week. That shot wasn't fired by the villain, regardless of what the next episode reveals. The real gunman was the silent fellow you didn't even know was there the sound effects man.

He smacked a leather cushion with a pine board—that was your gunshot. But that's not all he did. In that final bit of action, the actors contributed a few words and one shriek. The sound effects man supplied everything else you thought you heard—the moaning wind, the driving rain, the crashing thunder, the galloping

## BELIEVE Your EARS



horse, the opening door. All but one of these sounds were "synthetic." The door was real. It was a half-size door in a frame which was pulled close to a microphone and opened as the sound man increased the volume of his rain. Then he shut it and turned off part of the rain. And the rain itself? Just birdseed pouring out of a hopper onto a sheet of "Cellophane" backed with cardboard. The wind was the whirring of motor-driven wires. Pounding a cowhide stretched taut on a wooden frame made the thunder. A couple of cocoanut shells produced the clickety-clack of the galloping horse.

Radio sound effects date from about the time the movies became articulate. POPULAR MECHANICS

836

bells, whistles and a few noisemakers of their own construction,
such as a can of buckshot which,
when revolved, they fondly believed, sounded like rain. So radio began taking on drummer
boys to imitate everything from
the crunch of wagon wheels on
gravel to the twinkling feet of a
Follies chorus. And this piece
might well be called "Drummer
Boys Make Good" for many radio
sound effects men today were
former drummers.

Until then, broadcasting stations confined themselves to transmitting words and music. Then script writers, blissfully ignorant of the difficulties, began turning out pieces interspersed with "sound of marching feet," "blowing of boat whistle" and "sound of approaching train." Radio engineers thought of their sensitive "mikes" and got the jitters. Fire a pistol or blow a locomotive whistle in front of a "mike" and it would all but explode in your face, they declared. All right, said the program arrangers, busily putting in more noises, get somebody to imitate a pistol shot or a locomotive.

The radio people meditated awhile about all the sounds involved in imitating a train—the whistle, the bell, the hiss of steam, the chug-chug of the engine, the click of wheels on rails, the rumble of the coaches. They decided they needed help. Then someone remembered the snare drummers of silent pictures who cued scenes with the aid of drums, cymbals,

Imitating sound of automobile and, at top, the author creating illusion of marching feet

The drummers had one great asset. They possessed a sense of timing and rhythm. But most of their cherished noise-makers were useless before the "mike." In the theater the drummer tried for a good loud noise. But the "mike" couldn't take it, so many an ex-drummer found himself blowing a boat whistle out on a fire escape instead of into a microphone as he had orig-

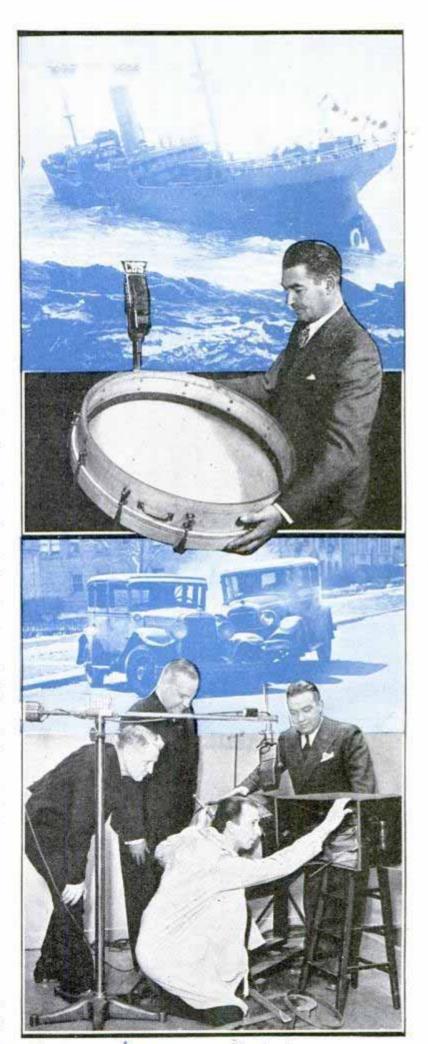
inally planned. Those early sound men were ingenious inventors. They had to be. They found, for instance, that such an ordinary sound as the ringing of a doorbell or telephone could not be produced for the radio merely by ringing a bell. Why? Because early "mikes" were not true to pitch and picked up the "beat" of the bell rather than the jingle. One sound man solved this by drumming on a xylophone bar. To you, it was the telephone ringing.

As microphones improved, the sound effects men were forced to change their technique. They could use real doorbells and telephone bells, for instance, but they had to discard their storm effects. At first, they used ordinary backstage storm apparatus. They shook a sheet of tin to make thunder or revolved buckshot in a tin can to make rain. Sensitive "mikes" picked up the "tinny" noises and made them sound just like someone shaking buckshot in a tin can or rattling a tin sheet.

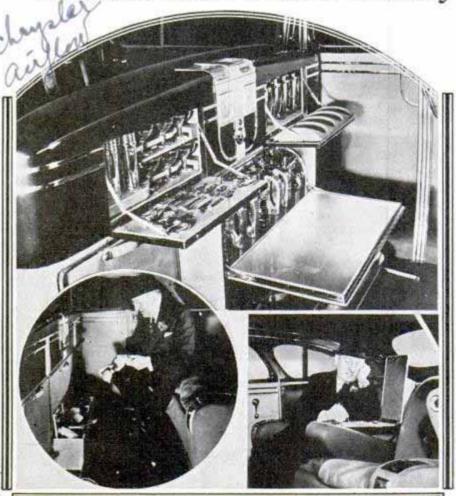
Each sound effects man had to solve the problems he faced in his own way. There were no precedents. It was mostly a case of try something and use it if it worked. If it didn't, try something else. "As a result, the sound men each have their own jealously guarded trade secrets—special apparatus they have devised for imitating particular sounds. The average sound effects storeroom looks like a junk shop, a litter of rattles, wires, boards, whistles, bells, horns, gongs, wheels, springs and other odds and ends, all neatly stored on shelves and in bins. Each piece of "junk" makes a noise which sounds like something else. A glance at the bells makes us realize how all of us are "bellhops" to some extent. There are alarm clocks, doorbells, telephone bells, squad car bells, am-

(Continued to page 122A)

Above, sound man producing effect of boat pounding to pieces on rocks. Below, imitating crash of two cars



## Conveniences of Home in Car Provide Real Travel Luxury



Top, elaborate beverage service compartments. Bottom, left, eating snack from food storage drawer. Right, writing desk in use

Magnificent fittings for serving food and beverages, for writing, smoking, making a hasty toilet and even for shaving, are features of an automobile built by Chrysler corporation for a customer. The twentyfoot car offers conveniences of home and office. A radio console is built into the division between front and rear compartments. At the top center of the console is an instrument grouping that includes barometer, clock,/compass and altimeter. Above these are two humidors, a cigar lighter and ash tray, all covered by ornamental metal covers. On each side are compartments holding beverages and glasses. Directly below the instruments is a collapsible serving table lined with amber mirrors and equipped with indirect lighting. At the bottom of the serving compartment is a stainless steel drawer, in the center of which is a thermal compartment for storage of ice cubes and

beverages. On the other side is a compartment for fruit and other food. The rear seat is constructed like a divan. In the righthand armrest are the radio controls, ash receiver and buttons for operating an electrically driven glass partition between front and rear seats. The partition is rolled up of lowered by pushing a button. Behind a folding armrest in the center of the rear seat is a writing desk with stationery and pen and pencil sets. The desk has a cover which folds down and may be used as a serving tray. Recessed behind the armrest are a Thermos bottle and a toilet compartment containing electric razor and plug for attaching it, a brush and a comb. The footrest is hollow and serves as storage place for walking stick and umbrella. There are two folding auxiliary seats. with backs and armrests

### Suction-Cup Tool Lifts Lens Off Car Headlamps

Lenses from frameless automobile headlamps may be removed safely by using a new suction-cup tool designed for garages and service stations. Four



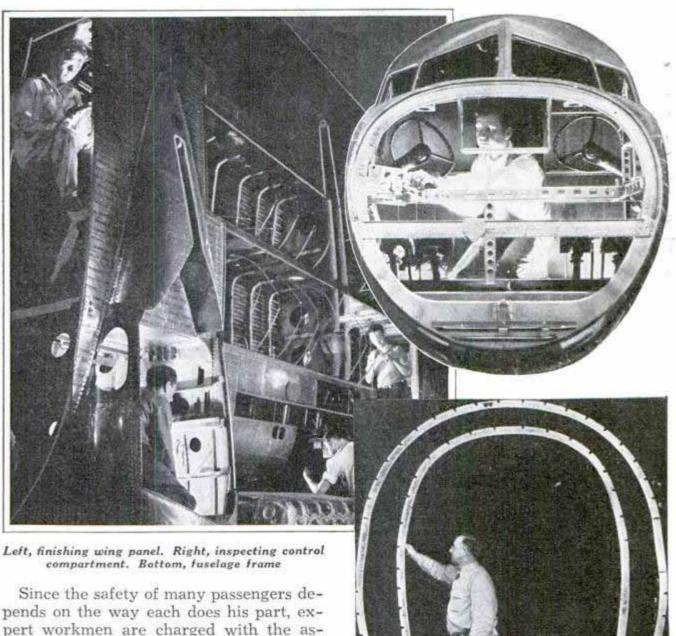
suction cups grip the lens and two handles on the tool provide leverage necessary for removal from the headlamp. Even a lens which has become corroded can be worked loose and lifted off in this manner.

(Steam power plants burn about the same tonnage of coal in the United States today as they burned in 1920, but they generate twice as much electricity with it.

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POPULAR MECHANICS

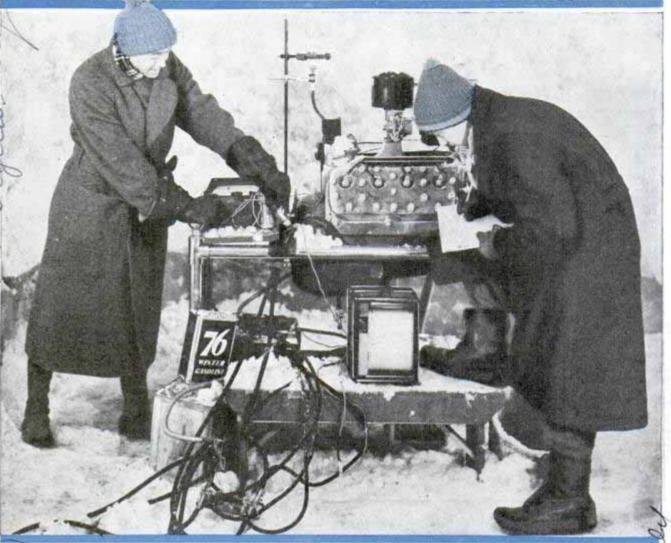
# Assembling Giant Air Liner Is Job for Experts



pert workmen are charged with the assembly of giant transport planes. Huge wing panels must be put together so they will stay together when subjected to the severe strains encountered in flying; fuselage frames must be constructed and assembled with component parts in a manner that will give the greatest safety under all conditions, and controls must be fitted into place so that they will respond instantly to the pilot's touch. These, and many other construction and inspection jobs, call for the services of experts. One of the important tasks is the installation of the controls and instruments. In the Douglas transport now being used by several air lines there are 115 control, flight, navigation, radio and electrical instruments in the control compartment. All these are/fitted carefully with their con-

nections into the streamline nose of the big ship, then tested and retested before the ship ever leaves the ground. Inspectors watch the assembly of controls, as well as of every other part of the plane. Then, when the transport is completed, comes the big test-that of actual flight. Only after the ship has been put through all its paces is it turned over to the transport company to carry thousands of passengers millions of miles, in safety.

OILIER OILS for



Engineers testing oil and fuels in sub-zero temperatures of a cold-weather laboratory. These tests show how lubricants will act in motor on severest winter days

## By Thomas E. Stimson, Jr.

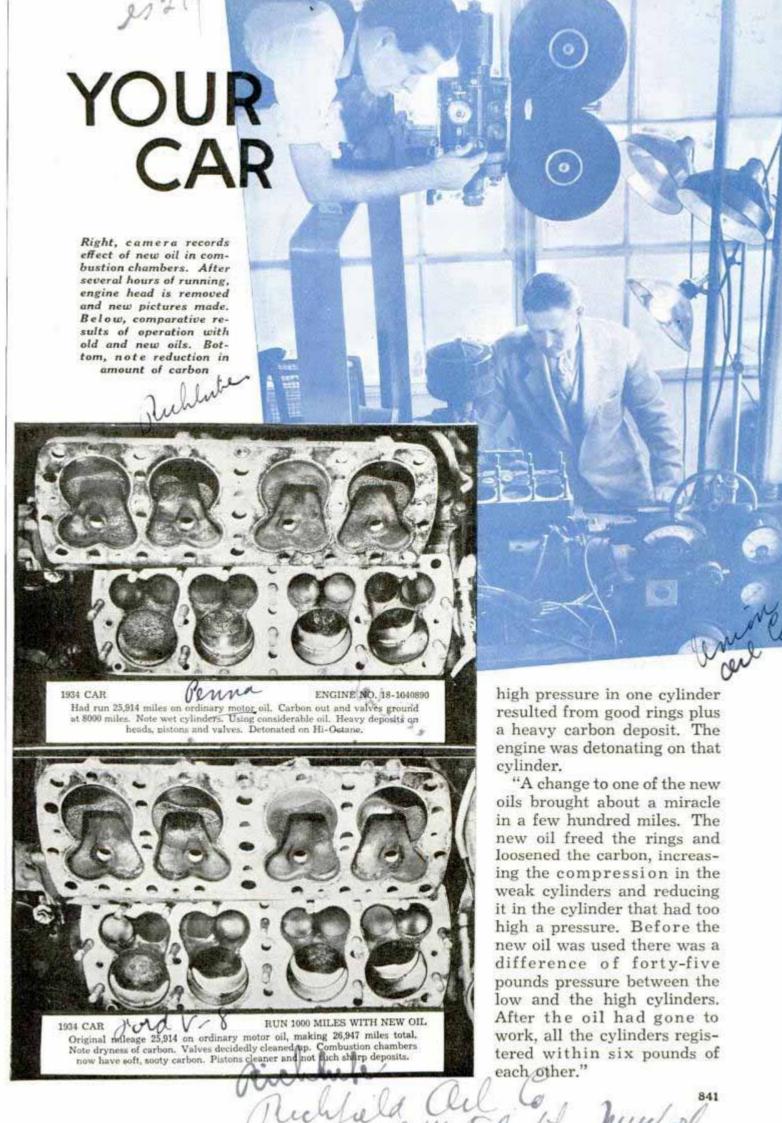
JUST think of putting an oil in your automobile crankcase that automatically reduces carbon, increases power and mileage, and saves repair bills! You have heard claims like that before and doubted them. But today some major oil companies will practically guarantee that their new "slippery" oils will do all these things. Oils much oilier than ever before are on the market at regular prices.

These oils, petroleum chemists state, will reduce friction between moving parts, reduce wear on cylinder walls and rings, free the rings of carbon and gum and thus restore them to full service, and help keep carbon deposits out of the combustion

chambers. The oils cut down on oil pumping, reduce chances of burned-out bearings at high speed, and step up acceleration, power and mileage.

"Switching to one of the new oils amounts to giving an engine a free motor tune-up," a test engineer says. "In one case an engine that was quite rough was tested for compression. In good shape the engine should have shown 120 pounds compression on each cylinder. Five cylinders were down around ninety or nine-ty-five pounds and one was building up to 135 pounds pressure. That meant that rings on the weak cylinders were stuck, allowing some of the gas to blow by. The

fre Hamiltone



POPULAR MECHANICS

Jo 21



Courtesy Union Oil Co.

Top, measuring engine bearing temperature on desert speed run. Bottom, engineers prepare fuel of known octane rating to measure carbon-removing effect of oil in tests with fleet of cars

None of the new oils is able to increase performance above the original ability of an engine. All they are able to do is to restore the engine more closely to its new condition so that it runs better. Used in a new engine, the new oils retard deposits of gum and carbon and keep the

motor in better shape. Five years ago, oils were judged simply by flash and fire points, gravity, viscosity and freedom from gum and impurities. But they aren't slippery enough for modern engines. Higher compression ratios, higher engine speeds, decreased working clearances between moving parts, and heavier bearing loads are conditions that put severe strains upon ordinary lubricants. After 10,000 miles, many owners of new cars began to complain about fouled plugs, knocking, and sticking valves where they had expected care-free operation.

To meet these conditions there has been a secret race in the oil industry. The demand today is for oil that has exceptionally high film strength and will not form excessive carbon in the combustion chambers. There are a lot of other requirements, too, but these are the most important. To get these qualities the oils today are being compounded in the same way a druggist stirs up a prescription. Starting with some high-grade oil as a base, the petroleum chemist adds a few ingredients in the right quantities and turns out a product that does a lot

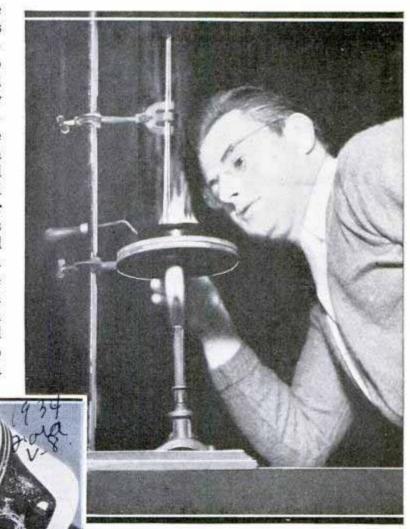
of things no oil was ever able to do before. Many chemicals will give a higher film strength to oil, but not all of them are desirable. Carbon tetrachloride, for instance, tremendously increases film strength when it is added to an oil but the combination creates hydrochloric acid, a liquid that has no place in an engine.

Starting with many facts such as this, chemists investigated hundreds of fats and fatty acids derived from animal and vegetable oils. Castor oil, palm oil, olive oil, tallow, lard, and dozens of derivatives were studied. Many were tough and slippery, but they broke down in service and formed corrosive acids that attack metal. The problem was all the more acute be-

25,914 MILES

Oil control ring

cause engine manufacturers are abandoning soft babbitt bearings and turning to harder alloy bearings that are quite susceptible to corrosion. The goal was to find compounds that were extremely slippery and that still remain stable and inhibit corrosion. One group of chemists emerged from their secret sessions with a liquid that they called dichloromethyl stearate. The compound is an ester derived from animal fat that is treated with wood alcohol and chlorine. It is so oily that if you pour some of it on a metal surface you can't wipe it off. The film strength is so great that you can polish the metal for half a day and it is still slippery. The only way to remove the last trace is to wash



Top, burning an oil to test its flash and fire points. Left, two pistons, one after 10,650 miles operation and the other after 25,914 miles. Below, same two pistons after 1,000 miles running with oilier oil. Note how rings are cleaning up and carbon softening

it off with a solvent. Added in amounts of one or two per cent to an ordinary high-grade oil that has a film strength of about 5,000 pounds per square inch, the compound increases the film strength to 15,000 pounds per square inch.

10,650 MILES Oil control rings clogged with a hard tenacious

carbon and binder. Compression rings sticking

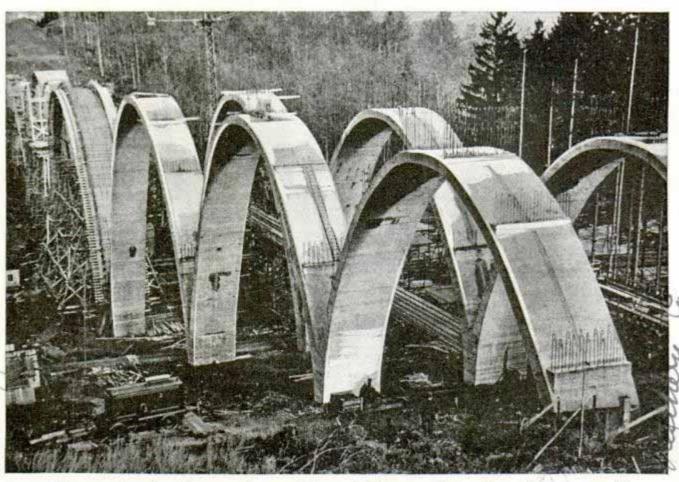
slightly. Carbon on head

Another oil company developed a substance that is called hexachlorodiphenyl oxide, which is a coal-tar product derived from benzol. This stuff is also "slipperier than greased lightning."

(Continued to page 135A)



## Giant Arches Bridge Valley on Super-Road



These great arches will support super-highway in Germany. Note arches still in process of construction at left. Considered masterpieces of engineering, the arches are concrete

More than 200 feet high, great concrete arches support the floor of the bridge over which traffic will flow at the point where Germany's super-highway crosses Rohrbach valley. A masterpiece of engineering

skill, the big bridge is more than 1,180 feet long. It is located on the Stuttgart section of the auto road. Graceful and eye-appealing, the arches serve to make the bridge ornamental as well as useful.

## Road Surface Is Pounded Hard by Giant Paving Tamper



Workman guiding the heavy tamper which maneuvers over gravel road pounding its surface smooth

Instead of smoothing a road surface with the old-style steam roller, the top soil is pounded hard and smooth by a giant tamping machine developed in Germany. Resembling somewhat an inverted mushroom, it breaks up heavy gravel and compresses the surface.

## Illegal Tapping of Pipe Lines Detected by Radio Hum

Bootleggers who tap oil pipe lines are now being fought with a radio detector. When illegal tapping is suspected, electrical oscillations are set up in a section of pipe as long as 1,500 feet. The electrical field about the pipe retains a characteristic

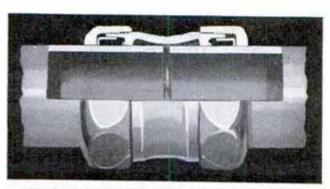
lementated ut

munton and William OllePOBULAR MECHANICS

pattern if the line is untapped. An inspector travels over the buried pipe listening to the signals in earphones, and if he passes a buried tap he is warned by a hum.

## Unthreaded Pipe Connected with Special Fitting

Eliminating the necessity for threading, grooving and flaring pipe, leakproof fittings are available for making connections with no tools except a wrench. After inserting plain-end pipe into the fitting it is necessary only to tighten two threaded follower nuts with the wrench. As this is done, gaskets at each end of the fitting are compressed tightly around the pipe to form a positive seal. The resulting joint is not only permanently tight, but absorbs normal vibration, expansion and contraction movement and permits deflections of the pipe in the joint. If the pipe is already threaded it can be used in the same way. The fittings simplify joint-making and repair on both inside and outside piping, for oil, gas, water, air or special industrial lines.



Showing how unthreaded pipes may be fitted together with special coupling

## Radio Trailer Guides Planes to Blind Landing in Safety



(c) Harris & Ewing

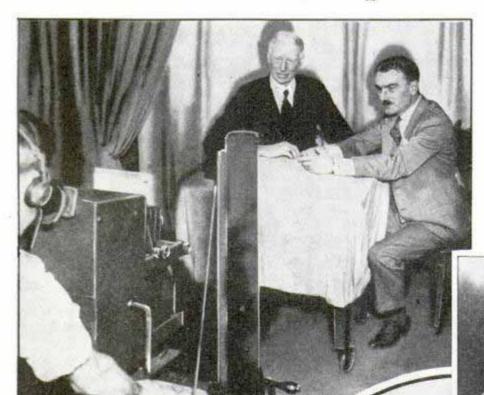
Top, signals transmitted from trailer to plane guide pilot. Bottom, plane in air about to pass over the radio-signaling trailer with the signal signal of the signal of th

Mounted on wheels, a radio-equipped trader designed to guide planes to the ground when the weather is murky may be transported easily to any position on the airfield. Shift-

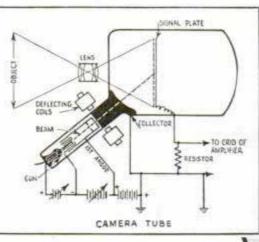
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ing the trailer as the wind changes makes it possible to direct the pilot into the wind for the landing. A radio beam transmitted from the trailer actuates an indicator on the instrument panel of the plane. By watching the indicator the pilot can follow the curved beam to the ground. The instrument shows whether the plane is to the right or left and above or below the beam. The pilot also remains in communication with the control tower to receive information which may aid in landing.

Television Camera Sharpens Its Eye for Detail



Top, Boake Carter (right) interviews Connie Mack, baseball manager, before the sharp eyes of television camera. Observe compactness of the camera, below. Camera tube is shown in photograph below and diagram at left. With this instrument a Philadelphia studio broadcasts highdefinition television program



Television pictures clear-cut: in detail and so smooth that the scanning lines are invisible from the ordinary viewing distance are going on the air from a Philadelphia studio. A television camera as compact and

portable as a movie outfit picks up the image and transmits it instantly. By stepping up the scanning lines from 345 to 441, the engineers have produced a picture of pleasing sharpness, and, using a wide communication channel, broadcast experimentally a program of music, news interview, fashion show and vocal numbers that was received three miles away with

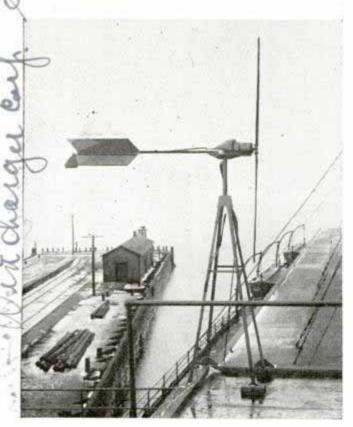
faithful reproduction on a seven and onehalf by ten inch tube area. So highly defined was the picture that the audience could read the serial numbers on a dollar bill placed before the camera. By switching from 345 lines to 441 lines during transmission, the engineers demonstrated the surprising improvement in clarity gained by the thirty per cent increase in 

scanning lines. The transmitter range was about ten miles. Both sound and television antennas were powered by coaxial transmission lines.

### Wind Charger Runs Ship's Radio

Among the new uses being found for windpowered generating outfits is that of supplying current for radios aboard ships and houseboats.
When the captain of the lake steamer, "Chief Wawatam," encountered trouble with his directcurrent radio on the 350-

foot craft, he installed a farm-type battery set and a wind-driven six-volt generator to keep the batteries charged. As the steamer plows along, the wind charger's propeller builds up the batteries so rapidly that operation is necessary only a few hours a week.



Windmill mounted on ship generates power to operate farm-type battery radio

## Three-Wheel Gasoline Truck Refuels Two Planes at Once



Gasoline truck built for maneuvering among planes at airport. It can refuel two ships at once, and is easily steered with single front wheel

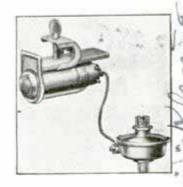
Airplanes at Croydon airdrome, London, are refueled by a specially designed tank truck with three wheels. The single front wheel enables the operator to maneuver it easily, and it can be driven between the big passenger planes when two are to be refueled simultaneously.

## lo 24 0

#### Red Light Warns Pilot of Drop in Oil or Gas Pressure

Flashing a red light in front of the airplane pilot, a pressure indicator gives am-

ple warning when oil or fuel pressure begins to drop. The oil indicator, with an adjustable control unit installed at the oil pump body, tells instantly when oil drops to a predetermined



safety level, becomes dangerously thin or if the line breaks or the pump fails. The gasoline pressure unit gives the pilot time to switch to another tank.

¶Indians in four communities in New York state still put on false-face masks to drive away disease.

848 2/5 POPULAR MEGHANIC

## Water Jacket for Milk Can Cools It During Shipment



Jacket made of felt and burlap is soaked with water to keep milk can cool during shipment to creamery

To keep milk and cream cool while in transit from dairy farm to creamery, a water-cooled jacket has been developed. In actual experiments the jacket kept cans of cream at sixty-eight degrees while the room temperature was ninety-four. The jacket consists of inner and outer layers of burlap separated by diagonal strips of absorbent felt which act as a reservoir for water, keeping the burlap moist for several hours.

#### Rails More Than Mile Long Smooth Out Train Ride

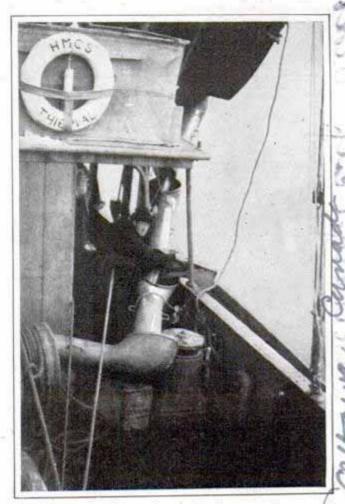
Rails more than a mile long are being used by some American railroads to give smoother riding, lower costs of maintenance and reduce wear on tracks and rolling stock. Four rails, each 8,000 feet long, have been laid in Pennsylvania, while others, each one mile 700 feet long, are in use in New York. They are made by welding ordinary rails together, either on the track or in the shops. Strings of flat cars are used in laying the "endless" rails. Tests seem to upset the 100-year old belief that rails had to be short to allow for

expansion and contraction. Experiments with a one-half mile rail disclosed that instead of contracting an estimated twenty-two inches in winter, it contracted only three-fourths of one inch. Use of the long rails eliminates the clickety-clack of the train wheels passing the short-rail joints, thus reducing noise and vibration.

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### Ship Rigs Ventilators to Pipe Fresh Water into Tanks

When a ship in Arctic waters began to run low on fresh water recently, small boats were sent ashore and filled from snow-fed streams, then towed back. Lacking a pump, the crew hoisted the boats on the davits and rigged a makeshift pipe by fitting together the ventilators gathered from various parts of the ship. The first was placed so that water would drain into it when the plug was removed from one of the boats, then the others were connected until the last was over the tanks. This arrangement permitted the fresh water to pass from boat to tank by gravity.



Ventilators fitted together to drain water from small boat into ship's tanks

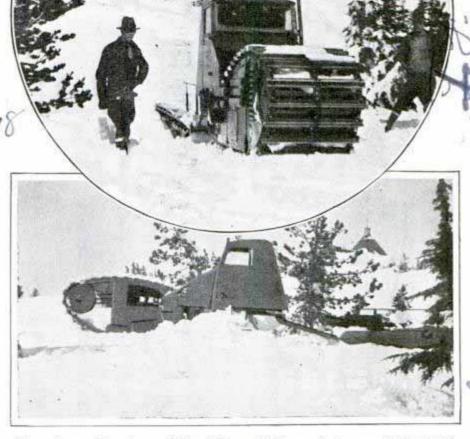
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Tractor Conquers Snow at Work or Play

Capable of a speed of twenty-five miles per hour, a tractor for operating on snow has power to pull two sleds loaded with eighteen persons each or four tons of supplies. Dubbed the "snow cat," the tractor can negotiate forty-five per cent grades. It is of all-steel construction and has its own moving track on which it rides over the snow. Only three-andone-half feet wide, the tractor provides transportation where there is slight clearance.

### Road-or-Rail Car Is Designed as Switch Engine

Adapted to either paved roads or railway tracks, the latest switch engine resembles a streamline motor coach. It is driven by automobile engine. Designed by a woman, Rachel De Wolf Raseman of Detroit, Mich., the engine bears little resemblance to the puffing, grimy switch engines in use for many years.



Two views of tractor and big sled on which may be transported several persons or a large quantity of supplies

Rail-or-road switch engine which closely resembles automobile.

Note retracted wheels which permit operation on rails

#### Germ-Killing Power Found in Onions and Garlic

Onions and garlic are germ killers. The chemicals that bring tears to the eyes of the cook as she prepares onions and garlic for dinner have been isolated by scientists at the University of Southern California, who say this bactericidal property may prove useful in fighting disease. Onions contain the germ killer allyl aldehyde, and garlic the less potent crotonic aldehyde.

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## SEARCHING the WORLD



Top, new ideas about wood often originate in far places, reached by difficult roads like this one. Bottom, strips of Chinese "Pau-hoi" wood which experts traced to its source

WHEN an American businessman wants the answer to any question about wood a vast army of fact-finders and wood experts in all parts of the world is called into service by telegraph, telephone, radio and mail.

Perhaps a method of treating soft wood to wear like iron is developed in Germany or a parquet flooring made of bamboo is placed on the Japanese market. If the businessman wants to know how it is done and whether he may be able to sell the same thing in this country, Phillips A. Hayward, chief of the Forest Products Division of the U. S. Department of Commerce, starts the wheels turning to obtain the information desired.

As a result the forest products division has become a clearing house for ideas concerning wood, providing new information about an old material and working constantly to create new markets for American forest products and to introduce foreign products which seem desirable. Many products familiar to everyone, such as wood-flour crack fillers, were suggested by these wood experts and many ideas have grown into mil-

lion-dollar industries. How the division works is illustrated by a case concerning a peculiar wood product.

The story starts with a telegram from a middle western businessman:

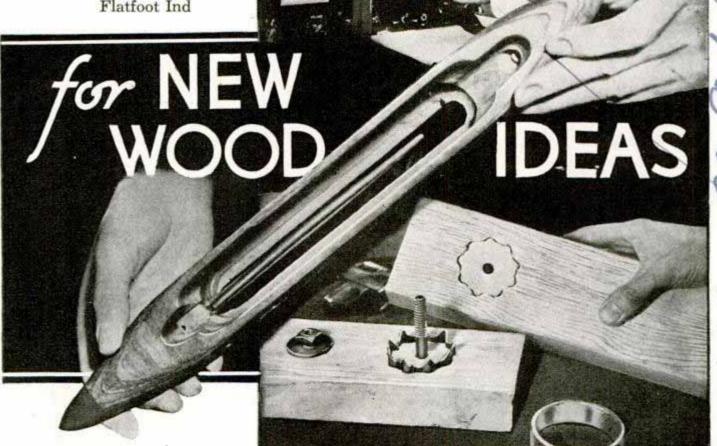
#### Department of Commerce Washington D C

There is a tree bark about the thickness of wrapping paper that is being marketed here under its real or trade name of Rus-

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sian Kura bark that is supposed to come from a district of Russia close to Roumania. If your records disclose such an import can you tell me if it is handled through the X- company or individual importers and if such bark comes from any place other than Russia. Will you kindly refer this to proper department with suggestion that they phone or wire me collect Monday if possible.

> Richard E Noman Flatfoot Ind



Top, department of commerce uses all forms of communication in tracing strange woods. Center, left, laminated wood shuttle made hard as iron by synthetic resin treatment. Right, connectors for timber joints make possible wooden structures strong as steel. Department of commerce introduced these connectors to American industry. Bottom, wooden "corks" from Germany

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POPULAR MECHANICS

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In reply, the department wired:

Mr Richard E Noman Flatfoot Indiana

Unable to identify article in reference books but X—— has special department with monopoly on imports of medicinal and similar plant products.

Chemical Division U S Dept of Commerce

Noman mailed a sample of the material to Washington so the wood sleuths could examine it. This sample consisted of several thin, crinkly ribbons of barklike substance, slightly yel-

lowish in color.

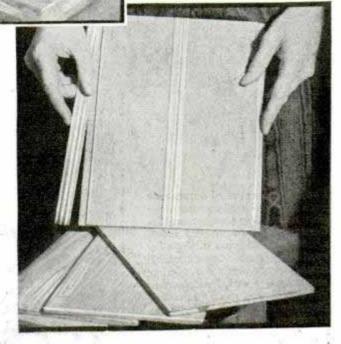
The forest products division, to which the case had been transferred, surmised that the stuff might be the cambium layer from a Russian birch tree used to make baskets, postcards and wooden novelties. It sent samples to two well-known wood experts, one a scientist at the Smithsonian Institution, and the other a Yale University professor. It also asked Noman what the ribbonlike material was used for. Kura bark, he explained, when soaked and kneaded in water produces a jellylike substance used as a base for hair-setting fluid employed in hairdressing parlors.

The two wood experts soon reported that the bark was not a bark at all, but shavinglike veneer made from "Pau-hoi" wood from China.

Certain that his Russian bark really was Chinese wood shavings Noman wanted to learn where he could buy it in quantities, so he wrote to the Chinese ambassador and the X——importing company for aid. No help was obtained from these sources, so the department got in touch with its Shanghai office, which reported that Pau-hoi wood comes from several

Chinese provinces, and is used in the making of Chinese paper, toilet preparations and hair pomade. The name of an exporting firm was supplied. Washington passed this information on to Noman, who now had all the information he required. Thus the department of commerce, through its wood-sleuthing efforts, had opened the way for another industry based on wood.

(Continued to page 144A)

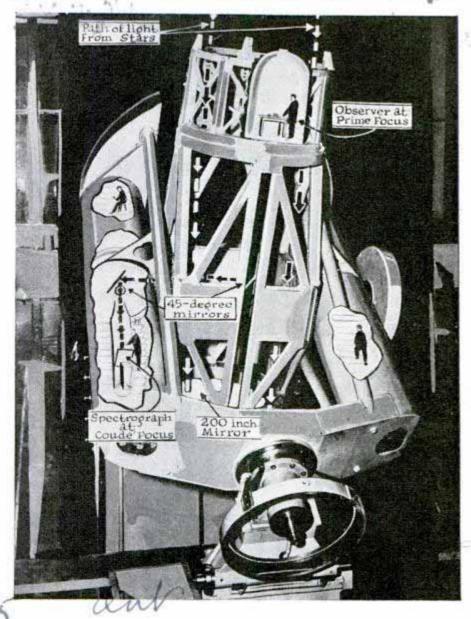


Top, waterproof plywood introduced in Germany and now used in this country. Center, laminated plywood with bamboo surface from Japan. Bottom, molded strips conceal joints in plywood

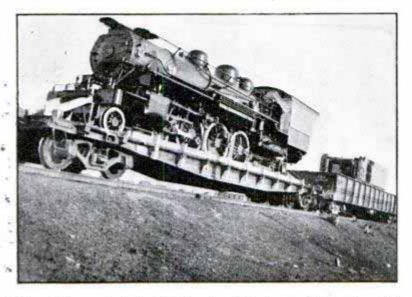
### Observers to Ride Inside Giant Telescope

So large will be the structure of the Palomar mountain telescope, located in California, that observers will ride within. They will work in special rooms which will remain right side up no matter how the telescope is turned. A photo-diagram of the giant telescope, now complete only in model form, shows where each observer will be stationed and where the light from heavenly bodies will enter. The model is used by scientists of California Institute of Technology to work out intricate problems concerning the telescope's construction. A 200-inch mirror, which required many months to cast, cool and polish, will give the telescope vast power to explore distant regions of the sky.

Right, diagrammatic view of model shows how observers will ride inside giant telescope



#### Locomotive Travels by Train without Touching the Rails

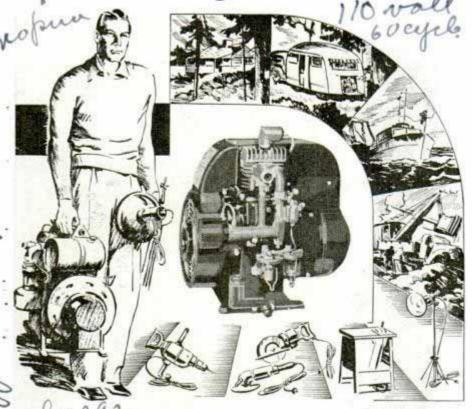


Bound for work in South America, this locomotive rode a flat car from Kansas City to New York, its tender in gar behind

Locomotives usually do the hard work in railway transportation, but occasionally they go for a ride themselves. One big engine was loaded on a flat car at Kansas City, its tender riding in a gondola just behind, and was hauled to New York to be placed on a freighter for Rio de Janeiro.

Televen elements make up ninety-nine and one-half per cent of the earth's surface; in order of abundance they are: oxygen, silicon, aluminum, iron, calcium, sodium, potassium, magnesium, titanium, phosphorus and hydrogen. 3. Royalston live. menneapolos

Small Gas Engine Yields Alternating Current



Alternating current for radio transmission, X-ray and sound apparatus where city power lines are unavailable, can be furnished by a portable "a.c." generator now available. It is a small, compact gasoline-powered unit developing from 350 to 1,000 watts, rubber-mounted to absorb vibration and noise. Installed in automobile, trailer, boat or plane, it makes possible the use of electrical appliances and public-address systems.

Gasoline-powered portable generator and some of its uses furnishing alternating current in camp, in trailer and yacht

#### Identification by "Eye Prints" Investigated by Scientists

That the tiny veins in the eye may be a positive means of identification is being studied by scientists. Dr. Samuel J. Rubley, Detroit specialist, points out that "eye print" identification is not intended to replace fingerprinting, but to supplement it He adds that there is no way to tamper with eye identification, unless the criminal is prepared to remove his eye. Study thus far indicates, Dr. Rubley says,



Photo courtesy Detroit Free Press

Photographing the eye to show veins by which
individual may be identified

that no vein markings on the retinas are ever duplicated and that they never vary from birth to death. A special optical camera is used to photograph, through the pupil, the optic nerve and the network of the retina, or background, of the eye. After a picture is made a transparent screen is placed over the negative. Called a retinal protractor, the screen has a counterclockwise scale of two concentric circles divided into "centigrees." This is placed over the negative, or photograph, to measure the location and angles of the veins and from this reading the eyes are classified. The principal disadvantages of the system, according to Dr. Rubley, are that criminals leave no telltale evidence, at the scene of the crime and that some? diseases prevent photographing the bloodvessel network. But he believes the system will be a definite asset to criminology.

## Radium "Bombs" Carried Safely in Flexible Pneumatic Tube

To safeguard the hospital staff, radium "bombs" at the London Radium Institute are "blown" through a flexible pneumatic

Egiduna Beam

tube from storage safe to treatment table. Use of large radium units for treating malignant diseases entails extreme caution on the part of the handlers. Monel metal tubes containing 200 milligrams of the element are placed in a steel bobbin and blown from the thick-walled safe to the treatment mechanism by air pressure provided by a simple vacuum-cleaner blower.

#### Ten-FootStreamline Rail Car Is Built by Schoolboys

Running on narrowgauge track in a California schoolyard is a streamline rail car built by the young railroaders themselves after the pattern of the big streamliners. It has an air whistle and bell, brakes, steel steps, grip irons and even "exit" signs. The ten-foot car is propelled by levers geared to steel wheels running on a crankshaft. The rails were obtained from an abandoned mine near the school.

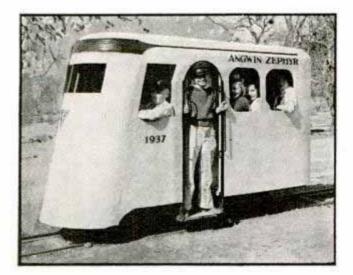
## Replicas of Old Mission Bells Made in Woman's Workshop



California woman makes exact copies of mission bells all around the world.

Her workshop is filled with bells of every shape and hind

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Ten feet long but built like a big streamliner, this car is fun by youngstens prinarrow-gauge track

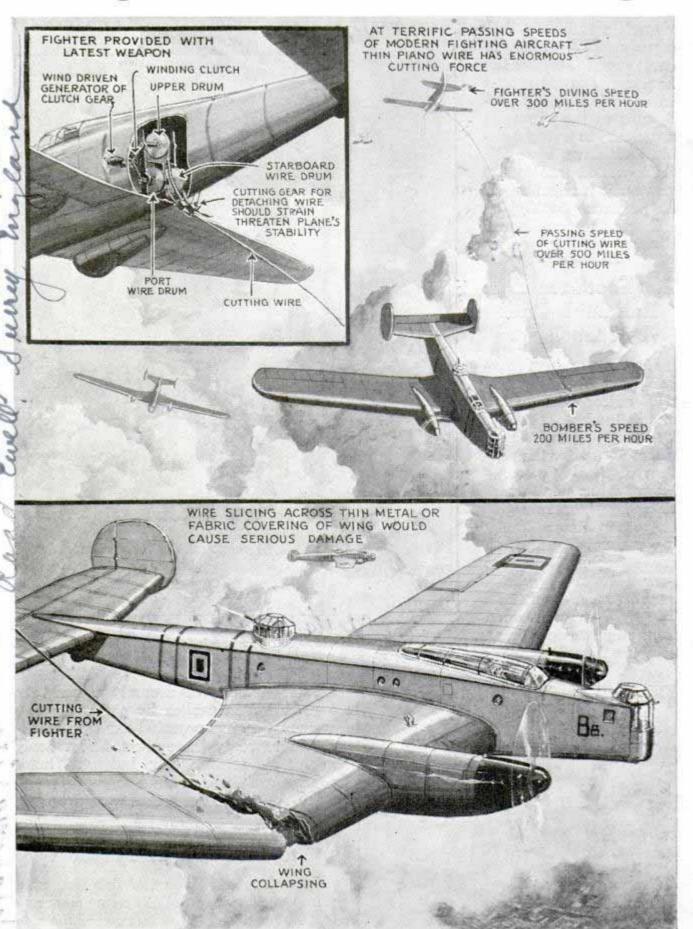
Mission bells from around the world are reproduced in replica by a Los Angeles woman who has operated her own workshop for twenty-three years. She not only copies old mission bells but will "tailor to measure" bell of any size and shape.

#### Oil Station Floodlit from Outside to Eliminate Fire Hazard

In order to reduce the fire risk at a pumping station, an oil pipe-line company in Oklahoma lights the interior of the station with floodlights outside the building. The light is installed at the window, with all wiring and fixtures outdoors.

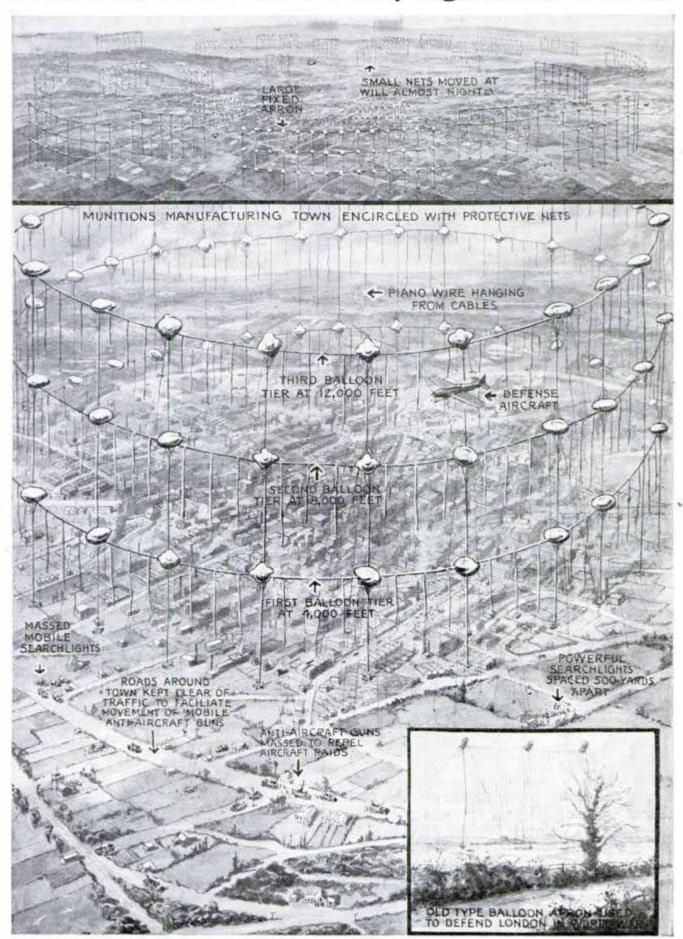
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### Trailing Wire Latest Weapon in Aerial Fights



Tough steel wire trailing from a plane is the latest weapon of attack in aerial battles. The plane dives on enemy ship and sweeps wire across wing or fouls propeller. Combined speeds of the two planes give wire sufficient force to slice through wing. Automatic release frees wire upon contact with enemy craft

### Balloon Nets to Guard City Against Air Raids



These drawings show how England plans to protect cities and munitions manufacturing towns against enemy planes in war. Nets made of wire and supported by a number of captive balloons would prevent aircraft from flying low. Defense planes would fight off ships attempting to enter at top

## The ELECTRIC AGE



erations or even a century after the grower's death.

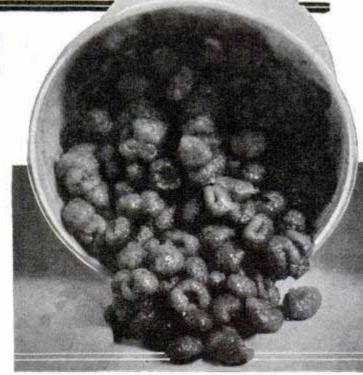
The grocery will carry only the highest quality of foods, since quality of materials is essential to success in quick freezing. On a basis of quality, prices will be somewhat lower

By Charles Morrow Wilson

THE grocer's store of the future will deal largely in fresh foods—kept fresh by freezing. Most of the shelves and storage space will be refrigerated, all elec-

trically operated.

Shoppers will buy and take foodstuffs home to convenient-sized cold lockers. The range of foods will include all types of meats, fish, poultry, vegetables, fruits, salads and juices—from frozen spinach and frozen eggs to frozen mushrooms and frozen steaks. Frozen foods should touch new highs in sanitation, containing no microorganisms more harmful than molds—and not much of that. Whether harvested the day before or fifty years before, every item should be absolutely flavor-fresh and true of color. Superfine fruits, vegetables, and meats, grown by experts or crop specialists, might continue to delight palates gen-



Top, left, housewife finds frozen foods cook more quickly. Right, packing fish filets for freezing. Bottom, berries opened in spring after being frozen summer before

in FOOD than they are today, will provide a better living to farmer and merchant, and will give the housewife assurance that when she buys a pound of foodstuff she will have a pound of edibles, free of wastes in fat, bone, hulls, stems, or pits. Work of preparing food will be cut to a small fraction of what it is today. More foods will be eaten raw and, in the case of vegetables and fruits, cooking time will be reduced from a half to twothirds. Butchering, drawing, and other preparations which now require expert labor in the store will be done at central packing points, which means that better and

Top, packaging machine for frozen berries. Bottom, left, after opening. Right, opening frozen pack peaches for testing



and gains on every front.
Freezing is nature's oldest way of preserving foods. It is man's newest.
Not long ago, Vilhjalmur Stefansson, famous explorer, gave a dinner party and served as feature course a cut of meat taken from the frozen

carcass which had been

This grocery store picture is more than possible. It is highly probable. Even today food freezing is climbing into a multimillion-dollar industry

incased in tundra ice of North Siberia probably for hundreds of thousands of years. The meat was well flavored, edible, and digestible. But in the modern sense quick freezing of food is another forward step in the great science of refrigeration, already a life necessity to the industry of meat packing, film manufacture, textile making, candy, ice cream, dairy, oil and lubricant industries.

Back in 1907 the American Chemical Society heard Richardson and Scherubel make a report upon rapid freezing as a method of food preservation. During the same year the U. S. Department of Agriculture began its first research upon the

more profitable use can be made of scraps and food wastes. Other great savings will result from the fact that freezing equipment is compact and portable. This will do away with the present majority of food transportation costs and will erase the necessity of

building expensive canning or packing plants which can be operated only a few weeks or months of the year.

But power companies will have to improve and doubly guarantee electricity services. For if power service should fail, markets would go broke and entire cities might starve.

Top, examining frozen pack peaches. Center, rear view of froster. Bottom, rigid inspection of green peas before freezing

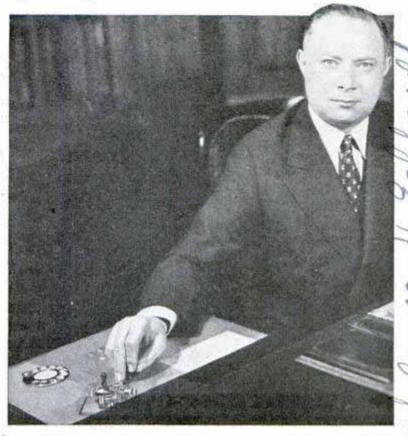
subject. By 1920 such scientists as Harden F. Taylor and Clarence Birdseye, for whom the commercial brand of frosted foods was named, and others were working in the field of quick freezing by conduction. It soon became evident that chemistry is a vital factor in progress of

(Continued to page 148A)

### Whole World at Fingertips of Radio Executive

By twisting a dial, pushing a button, or tapping a key, all conveniently located in his desk, David Sarnoff, president of Radio Corporation of America, may contact the whole world by radio. A small chromium panel in the executive's desk slides in and out like any desk shelf. On it is mounted a telephone dial, a sending key, push buttons and an etched map of the world showing the location of stations in the vast RCA radio network. It also shows most foreign stations. By operating the dial, President Sarnoff may flood the room with music. This is made possible by a selector system which connects with any of a score of radio receivers in operation in the National Broadcasting company's plant in the same building. Each receiver is tuned to a different station. Another twist of the dial brings in any of many NBC programs, just

they go on the air. If Mr. Sarnoff desires to contact various commercial stations, he taps out a few code signals on the telegraph key. This puts him into instant communication with the central operating



David Sarnoff, president of RCA, shown tapping out code at his desk. Note dial mounted on same panel

as they come from the studio and before of offices of the RCA communications in downtown New York. Dots and dashes from as many as thirty different countries can be brought into the office. Music, voice and key signals all are heard over loudspeakers concealed in wall panels.

#### "Outrigger Bikes" Ride Rails on Four Flanged Wheels



Russian bicyclists at conclusion of long tour, part of which was by rail with flanged rims and "outrigger" wheels fitted on track

Five soviet Russian bicyclists made a tour of their country on "outrigger" bikes fitted with flanged wheel rims for traveling on rails. The bicycle wheels themselves were of standard size, while two smaller outrigger wheels rode the opposite rail. One of the tourists had a rear-view mirror fitted to the handlebar to watch for trains.

Pressure at the core of the earth is computed at 3,200,000 atmospheres.

Pelorus Helps to Navigate matic control. Centrifugal force is em-Big "Laboratory" Plane



Amelia Earhart inspecting the pelorus mounted in window of her laboratory plane for navigating

One of the navigating aids installed on the "laboratory" plane built for Amelia Earhart's projected world flight is a pelo-Tus, mounted in a window where the pilot can take sights in navigating. The ship pairman moves his machinery to the outwas damaged in attempting a takeoff at doors, protecting it by means of a canvas Honolulu after the famous woman flier had established a speed record on the Oakland-Honolulu leg, first lap of the 30,000-mile course around the world.

### Automatic Transmission Tried

More Than Thirty Years

In the time since the first automatic transmission was developed in 1900 until the present, many types have been tried and found wanting. Only one, Banker's Mono-drive, is now used as standard equipment in this country. Yellow coaches. on a test run of 101 buses over 2,000,000 miles, found the transmission decreased fatigue of drivers, reduced accidents and resulted in smooth operation. In the sixmonth run, not a drive shaft, axle shaft or universal joint was broken by shock loads. The Mono-drive consists of a planetary type of mechanism with three speeds forward and reverse, manipulated by auto-

ployed through governor weights to shift gears when the throttle is closed at certain speeds. George Strong is credited with developing one of the earliest automatic transmissions, thirty-seven years ago. Then, in 1904 the Sturtevant automobile was marked with this type of gearshifting mechanism. Others introduced since that time include the Waterbury hydrostatic torque converter, the Macalden torque balancing mechanism, the Entz electric, the Prince self-shifting, the Electrogear unit and the latest, the Bendix turbo flywheel. Peugeot cars in France have an indirect control mechanism in which a mechanical brain decides the timing of the gear shifting and in which a booster, borrowing power from the motor, accomplishes the shift when it receives impulses from the control. Fingertip control of gear shifting is in use on some American cars, but this is not a true automatic, since it calls for the driver to shift gears by a lever on the steering column.

#### Shoe Shop Is Moved Outdoors under Canvas Shelter

When weather is good, one shoe re-



Shoe-shop machinery under shelter on garage driveway at owner's home

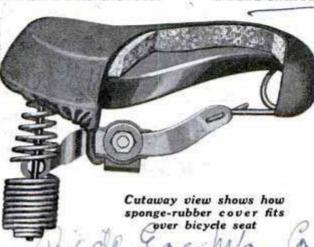
shelter which he erected over the driveway to his garage. The equipment is mounted on casters, making it easy to roll in or out of the garage where it is kept at night.

#### Asiatics in Ice Age Found America While on Hunt

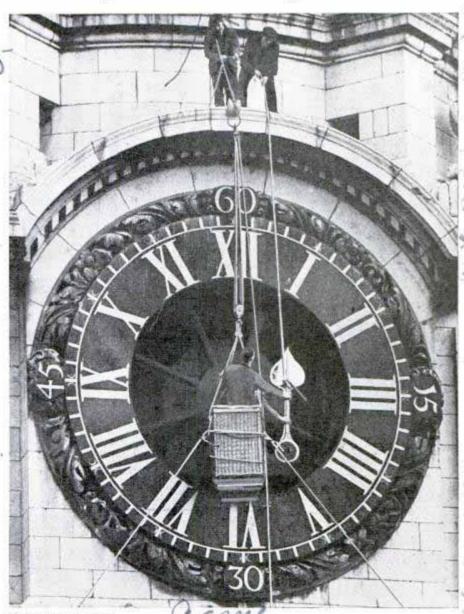
Ten thousand years before Columbus discovered America, Asiatics hunting food discovered this continent by crossing the Bering strait. This is the theory of Prof. Ernst Antevs, Swedish geologist studying prehistoric America. He believes hunters from Asia followed the mammoth north as the Ice Age closed, and that the oldest records of man in North America are still hidden in Alaska.

#### Sponge Cushion on Bike Seat Adds Comfort

Made of sponge rubber, a handy pad for the bicycle seat improves riding comfort. No alterations of the standard bicycle are necessary. The pad is slipped over the seat like a cover.



### Hands of Big Clock Rest After a Twenty-Year Run



© Planet News, Ltd.

Workmen lowered in basket disconnect hands of St. Paul's cathedral clock to inspect dial mechanism and clean gold leaf on face and hands

For the first time in twenty years, the giant hands of St. Paul's cathedral clock in London have been taken down for

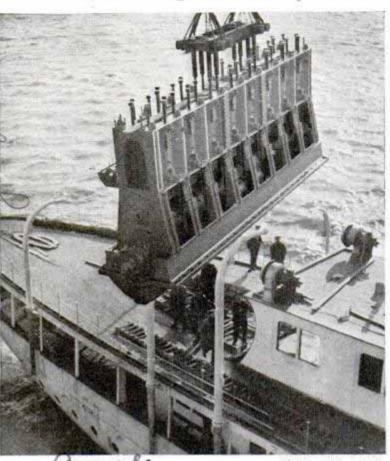
inspection. Repairmen were let down in a basket to disconnect the hands, which were then lowered to the ground with a rope. The clock, which strikes the hours on the "Big Tom" bell, stopped January 5, and after preliminary repairs it was decided to examine the dial mechanism and clean the gold leaf on face and hands.

(Whenever you find that you wish to know more about any article in this magazine, write our Bureau of Information, inclosing return postage.

POPULAR MECHANICS

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## Two Forty-Five Ton Diesels Will Propel Luxury Yacht



© Planet News, Ltd.

Here is one of the two Diesel engines. Weighing forty-five
tons, it is being handled by special floating crane

Propulsion of T. O. M. Sopwith's new luxury yacht, "Philante," is accomplished by two forty-five ton Diesel engines recently installed at Southampton, England, So heavy were the huge motors

that each had to be hoisted aboard the yacht by a 150-ton floating crane. The "Philante" was outfitted to act as tender to Sopwith's America's cup challenger "Endeavour II," on its trip across the Atlantic from England.

## Electric Robot with a Memory Stores Image in Aluminum

Its "gray matter" a bit of aluminum foil in a copper wedge, a robot with an electrical memory has been developed. It stores away an electrical image which can be recalled in its original likeness. Called a "memnoscope," this robot is used to prove that an electrical charge can assume a specific shape and hold it; and to test the theory that human memory is electric. The memnoscope remembers pulsations

of electricity occurring when alternating current is converted into direct current by an ignitron, a new type of vacuum tube. The "eye" of the memnoscope, an induction circuit, picks up the pulsations and telegraphs them to the "brain," a rapidly revolving copper roller like an ordinary commutator. The brain has 147 cells, each a copper segment of the commutator containing aluminum foil which stores the electrical charge, which is an image of the pulsation being watched. The segment carries the image through one revolution and then it is drawn off by a brush. The robot thus remembers the image of trouble in the ignitron by tripping the shutter of a camera.

#### Handy "Water Sweep" Clears Off Lawn

Cleaning the lawn, walks and yard of papers, leaves and other debris is made easy by a device called the "water sweep." It consists of a length of brass pipe with a reducer nozzle or spout at one end. It is attached to the water hose, enabling the operator to play a forceful stream of water over the surface to be cleaned.

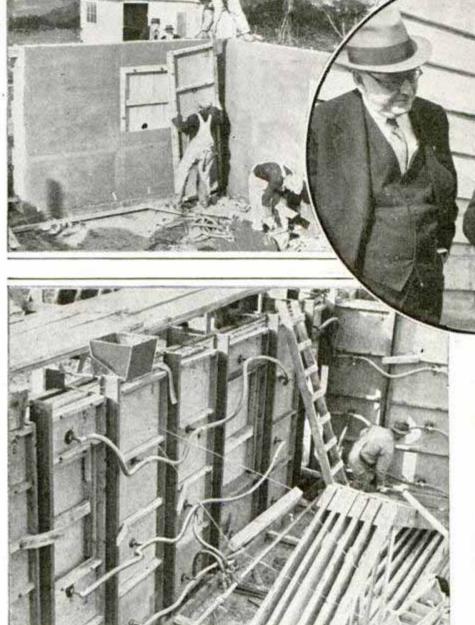


"Water sweep" in action. It quickly clears leaves and trash off the lawn

CUUM CONCRÉTE CORPORATION

30 ROCKEFELLER PLAZA NEW YORK CITY

# ORATION PULAR MECHANICS 865 OF Concrete to Speed Building



Top, removing forms from concrete wall. Bottom, forms in place with vacuum cups applying pressure which dries out the wet cement. Circle, one of the vacuum heads

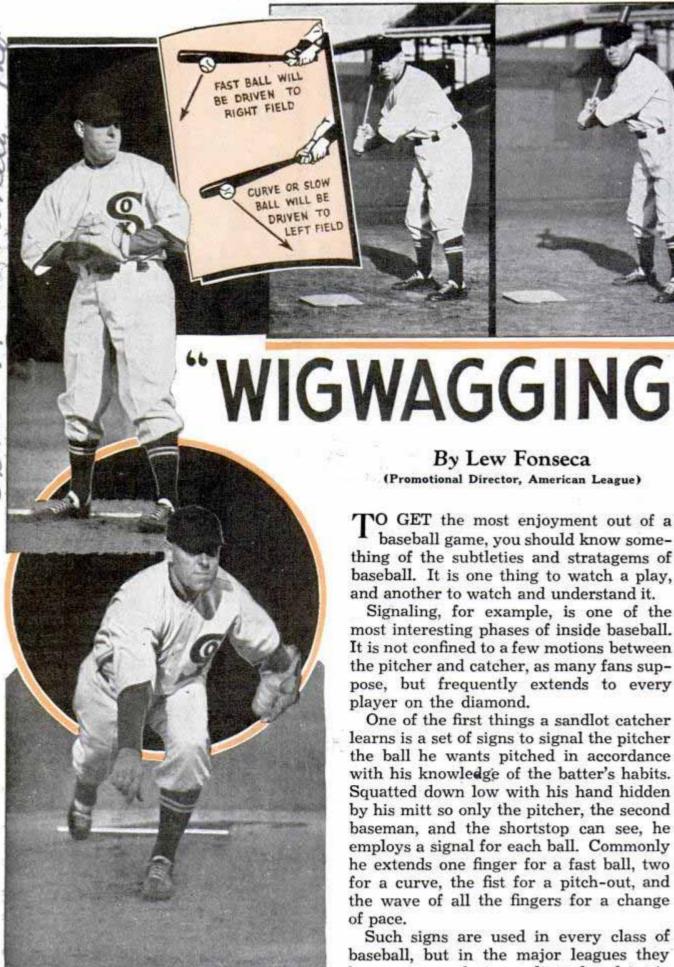
Excess moisture may be forced out of concrete by using a vacuum mold process introduced recently, offering a means of speeding up construction of small homes with this material. Complete resistance and cohesion are attained within an hour, permitting removal of molds and making possible the erection of concrete buildings at the rate of one story per day. Quick drying results from pressure created by the vacuum molds.

## Modern Locomotives Save Fuel by Increasing Efficiency

Refinements of steam-locomotive design in the last fifteen years have lowered fuel consumption to the point where it now takes fifteen pounds of coal to haul a passenger train one mile, while in 1922 it took eighteen pounds of coal. The principal improvements have been higher superheating temperatures and better use of waste heat. Railway engines have an over-all efficiency of only about nine per cent compared with thirty per cent efficiency of steam power stations. Fuel accounts for more than one-fourth of railroad operating costs. The Diesel-electric "Comet" of the New Haven road travels one and six-tenths miles on a gallon of oil. Seeking more efficient power, the Union Pacific railroad is building a steam turbine-electric locomotive with two 2,500-horsepower units capable of pulling a load of 1,000 tons at 110 miles an hour when the two units are synchronized.

evely.

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Top, stance for pitcher with men on base and correct hitting stance. Below, pitcher's follow through

#### By Lew Fonseca

(Promotional Director, American League)

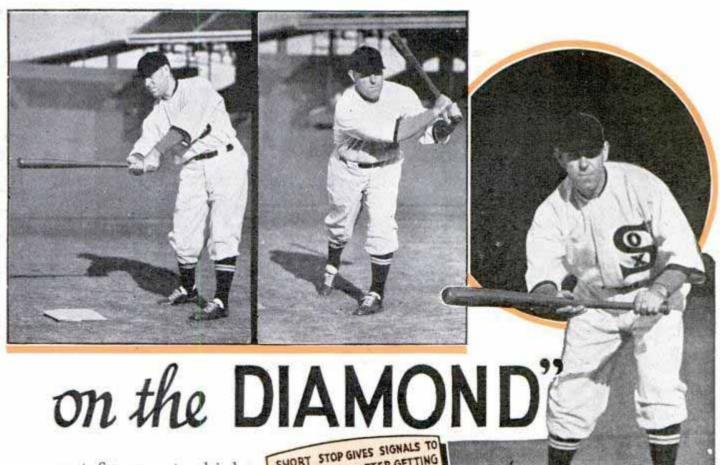
To GET the most enjoyment out of a baseball game, you should know something of the subtleties and stratagems of baseball. It is one thing to watch a play, and another to watch and understand it.

Signaling, for example, is one of the most interesting phases of inside baseball. It is not confined to a few motions between the pitcher and catcher, as many fans suppose, but frequently extends to every player on the diamond.

One of the first things a sandlot catcher learns is a set of signs to signal the pitcher the ball he wants pitched in accordance with his knowledge of the batter's habits. Squatted down low with his hand hidden by his mitt so only the pitcher, the second baseman, and the shortstop can see, he employs a signal for each ball. Commonly he extends one finger for a fast ball, two for a curve, the fist for a pitch-out, and the wave of all the fingers for a change of pace.

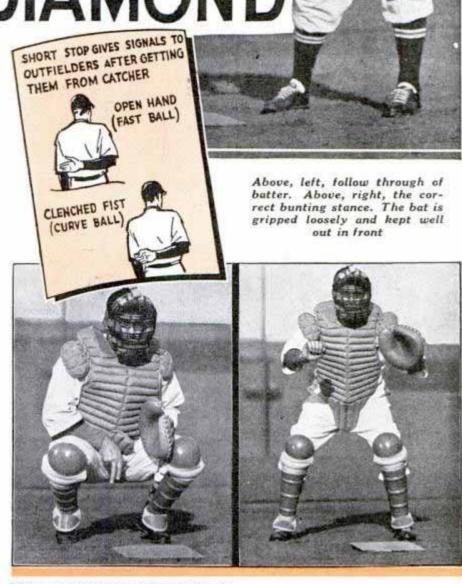
Such signs are used in every class of baseball, but in the major leagues they become somewhat complicated and intricate. Big league signs are given in series, and the observers on the opposing team

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must figure out which signal goes. The signs are changed frequently, and in addition, a host of deceptions are used. By simple, unobtrusive actions, the signals may be reversed, changed, or checked.

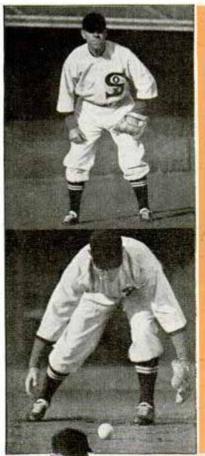
Some clubs make a systematic effort to learn the signals of their opponents starting with the opening game of the season. Runners who reach second base observe closely the signals given by the man behind the plate, then report the signals for the balls delivered. To offset this, some teams automatically switch signals when a runner reaches second. In this way the runner can be confused. On his first trip to second, the first sign in a series may be the correct one, while later in the game, it may be the second or the third. Or an



Photos courtesy Western Athletic Goods Co.

Left, proper position for catcher when giving signals. Right, the catcher
in correct position to receive the pitch

#### POPULAR MECHANICS



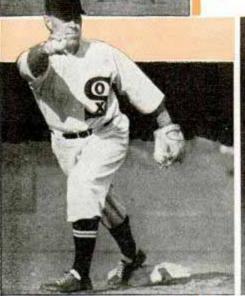
entirely new set of signals may be introduced or the finger movements may become a ruse, the actual signal being given by the catcher placing his glove against his knee,

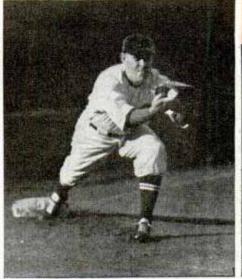
touching his cap or some part of his uniform.

When he had a runner on second and there was danger of the batter being tipped off, Jimmy Ring, right-hand pitcher for the Philadelphia Nationals, would take the sign from the catcher, nod in approval, and go to the mound. When he would drag his hand across his pants, the catcher would be informed the signal previously given was to be reversed. If he did not touch his clothing, the signal stood. Similar ruses are used by other hurlers.

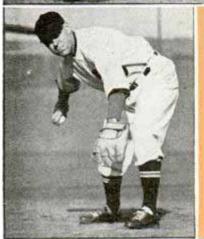
When men were sent down to the base line in the early days, there was no thought of using them for giving signals or directing play. Their job was to heckle the opposition. Today, many coaches on the third base line have become very clever in interpreting the mannerisms of pitchers on the mound. They have found, for instance, that some assume different facial expressions for each ball pitched.

To inform the first or third baseman what the next pitch is likely to be, the second baseman or shortstop who catches the signal uses key words. If the shortstop wants to say the next ball is to be a curve, he will usually shout









Player making snap throw. Above, pivoting to complete double play after touching bag

Upper left, alert outfield stance and coming in fast for ground ball. Above, reaching for throw and catcher blocking plate

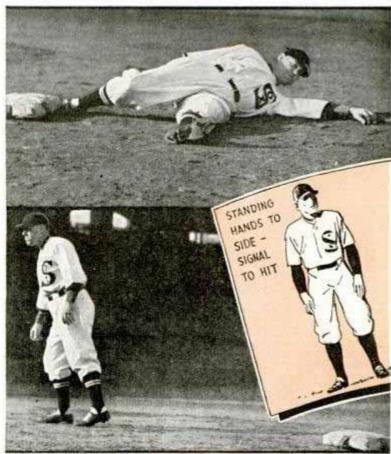
something like, "Come on, Charlie," the "c" meaning curve. If a fast ball is on tap, his remark may be "The old fight in there." To relay information to the batter the most common system is to call the hitter by his first name to indicate a curve and his last to signify a fast ball. When a batter has been crossed up a few times, however, he is reluctant to take any more tips. If he is tipped off that a curve is coming and then has a fast ball dished up to him, he is apt to be carried from the field on a stretcher because he waited for the curve to break.

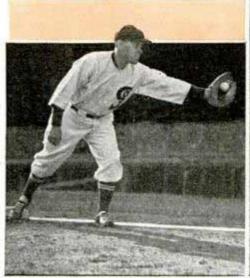
Normally, everyone on the field is informed of the catcher's signal. One method is to have the shortstop take the signal from the catcher and pass it along to the out-

#### POPULAR MECHANICS

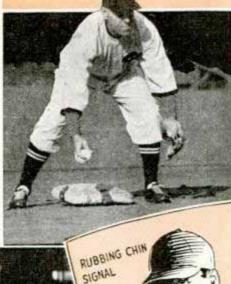
fielders by holding his hand behind his back. The value of a properly interpreted signal is obvious. Normally a right-handed batter will hit a curve to left field and a fast ball to right, but if a curved ball is thrown to a lefthanded batter it will generally end up in right field and a fast ball in left. With this information at hand, the outfielders can be "leaning" in the direction the ball is likely to be hit and at the crack of the bat can be in a position to field it.

As a supplement to this on-thespot information, the batting habits of an opposing lineup are studied throughout a season and discussed in detail in the clubhouse before each game or series. Tentative decisions are made to pitch to each player according to his batting weakness. Thus, when









Reaching for catch and making snap throw from fielding position

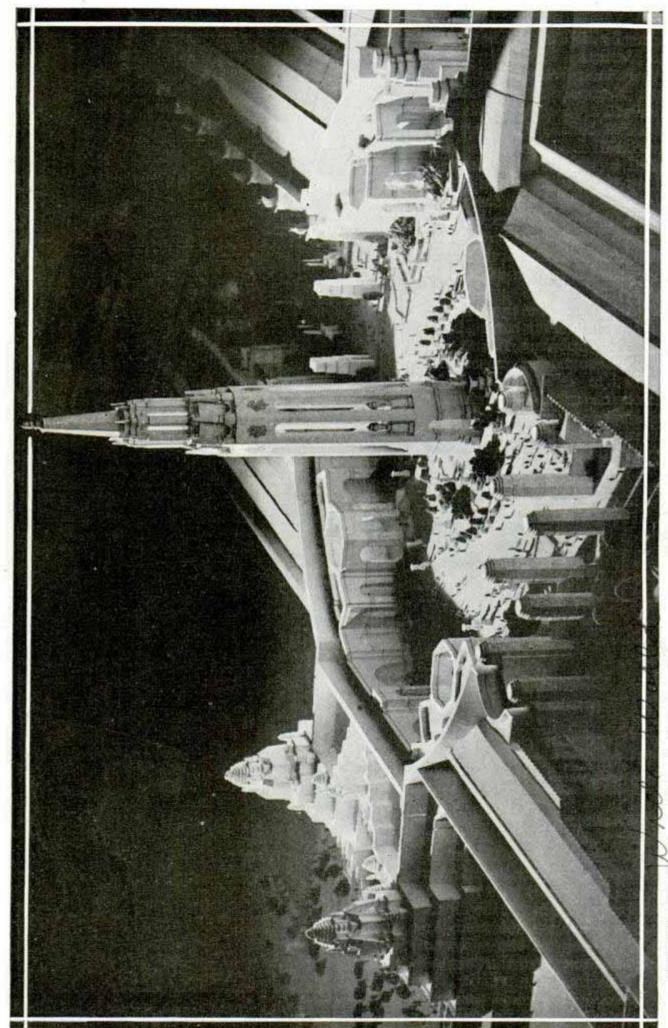
a team takes the field, both infielders and outfielders have some idea as to how to play the batter in accordance with the particular brand of pitching he is to receive.

With the advent of the lively ball, teams have abandoned the idea of playing for one run, and instead have adopted the "big inning" attack. As a result, the sacrifice play is not used as much as formerly. It still finds favor,

(Continued to page 146A)

Top, executing hook slide and correct position in taking lead from base. Below, ready to tag runner and illustration of walking lead

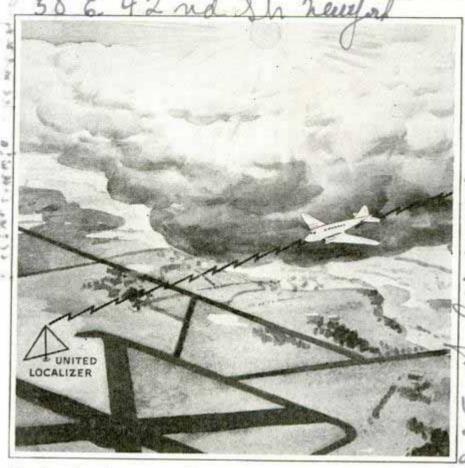
es 200



Skillful illumination of a model resulted in what appears to be an aerial view of the Golden Gate Exposition, scheduled to open in 1939. Note how the lighting enhances the general effect by throwing the main tower into prominence. Main gate is at left

## Radio "Signpost" Beckons Planes to Airport

Umbrella-type antenna erected on the landing field now acts as a radio "signpost" showing aircraft the way to port. Developed by United Air Lines' engineers, the triangular antenna sends a directional localizer beam which can be focused in any direction from the airport. Pilots follow the path of radio signals until they are right above the field. The triangular shape is said to prevent any distortion of the directional beam by weather conditions. It is possible to install the beam transmitter directly on the airport because a "suppressor" keeps it from interfering with voice communication between planes and airport radiotelephones. 20 /4



Drawing shows how a radio beam focused from triangular antenna at airport can lead the sky liner directly to the field, regardless of weather

### Motorists Drive Up to Bank Window and Make Deposits

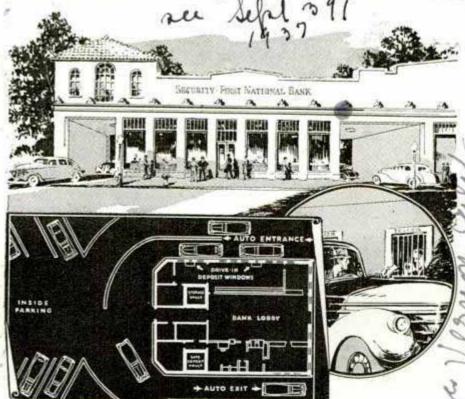


Diagram shows how auto is driven into bank entrance, then to handy deposit window and finally out to the street again

Customers of a Los Angeles bank may drive right up to the cashier's window, if they wish, by using a special driveway incorporated into the building. Turning into the building from the street, the motorist stops his car at one of several glass-enclosed cages. Here he may make a deposit, or conduct other, business without leaving the car, then drive out. A ventilating system? keeps the drive-in area free from exhaust gases.

Automobiles, buses and railroads carried the people of the United States about 1,840 miles per capita in 1936.

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POPULAR MECHANICS

## Welders Working in Tunnel Create Their Own Fireworks



This spectacular photograph shows two welders at work in tunnel. Note (in foreground) the white streaks produced by flying sparks

As welding crews on the mid-town Hudson tunnel project in New York go about their work they create their own fireworks. Showers of sparks around any particular spot of the tunnel mark the activity of at least one welder. The tunnel, a \$37,500,000 job, will provide a vehicular thoroughfare under the Hudson river, connecting Manhattan and Weehawken.

#### "Solid" Oil Is Mined in Canada by Squeezing It from Sand

Petroleum so hard that it will not flow has been found in northwest Canada and is to be "mined" by squeezing it from the sand. The hard oil sands are ground to a pulp, mixed with water and naphtha, and the oil flows off the top of the water ready for refining. After the top sands have been wrung free of oil, shafts may be sunk 800 to 1,200 feet deep. The hard petroleum deposit covers an area estimated from 10,000 to 50,000 square miles in northern Alberta, and contains reserves estimated by various authorities from 100 to 250 billion barrels of oil, perhaps four times the total of other known oil re-

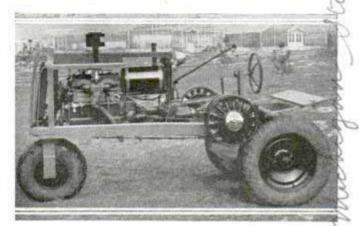
amonton

#### Low-Cost Tractor Serves Needs of Small Farm

serves in the world.

Intended to meet the varied needs of the small farmer, a "hundred-acre" tractor has been designed by a college professor. Instead of the low speeds of the ordinary tractor, the latest version cruises at twenty-five miles per hour between barn and fields. It weighs only 1,650 pounds, but can be loaded to give better traction when pulling is hard. A tractor of this type can

be sold for less than \$500, according to the inventor. It has a variable speed governor, friction drive, battery ignition, starter and lights for night work and is equipped with hand, foot or power brakes on either



Here is how a college professor would build the farm tructor. Note friction drive

POPULAR MECHANICS Pullman to

or both rear wheels. Implement wheels are used. The seat, a big departure from cast-iron molds in common use, is a board with a

#### Scientists Freeze a Smell to Measure It

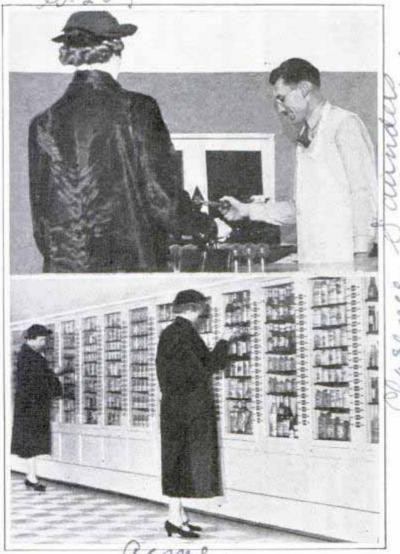
cushion on it, resting on spring

steel at either end.

Seeking a way to filter odors from the circulation in air-conditioned railway cars, research scientists measured the smells by freezing them. The conditioned air was one-fourth fresh and three-fourths recirculated. To measure the odors, air from the car was filtered through Dry Ice and then placed in a widemouthed bottle with a cork collar through which an osmoscope was inserted. This instrument measures smells by measuring the concentration of fresh air at the moment the smell becomes apparent to the operator.

#### 'X-Ray' View of Steel Auto Given by Glass Body

To demonstrate its steel construction, an automobile with a body of glass was exhibited at the Berlin automobile show. The standard steel frame was used, and the glass body gave an "X-ray" view of the structure.



Top, clerk inserts key to release grocery purchases. Bottom, customers making selections and using electric key

Operated by electricity, a novel grocery, opened recently in the South, dispenses goods when a

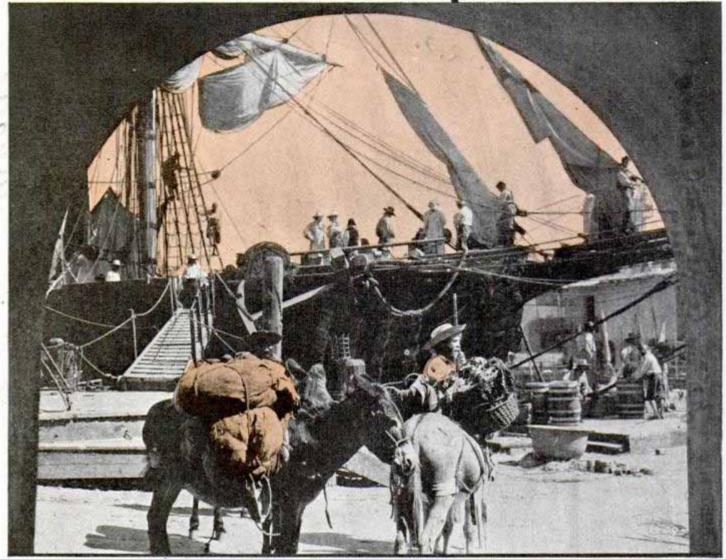
master key is plugged into variyous sockets. This key is handed to the customer as he enters. Merchandise is displayed behind glass. When the purchaser makes his selection he inserts the key into the socket beside that particular case, releasing the food on a conveyor belt. Taken to the cashier when the shopping is completed, the key is plugged into another socket which causes the conveyor belt to transport all the articles purchased to the wrapping clerk. While the packages are being wrapped, the cashier totals the purchases and collects the money.



Prospective automobile buyers look through glass body of this

dani Cost sturdy steel frame

# SEA LORE Kept Alive



Old bark reconstructed into pirate ship is shown in Warner Brothers' film, "Captain Blood." This dock scene built at San Pedro, Calif., resembles South American harbor of pirate days

A ROUSED by a shrill blast from a seagoing tug pulling into Los Angeles harbor, seamen along the water front's stared in amazement at the ghostlike ship it had in tow.

It was the old three-masted windjammer "Star of Finland," once queen of the famous Alaska packers' fleet. Old mariners remembered when the "Finland" was built in 1889 for the king of Hawaii and named the "Kainlani." A few years later she was sold, rechristened "Star of Finland," and spent twenty-five years bucking storms in the Alaska trade.

Last of her fleet of twenty-three ships, the "Finland" dozed on the mud in the San Francisco harbor for ten years before a Paramount studio scout discovered her. She was chartered to sail once more for the sea sequences of "Souls at Sea," the film adaptation of an actual case of shipwreck gleaned from U. S. Circuit Court records in 1843.

Today, the greatest collection of old sailing vessels in the world is gathered in Los Angeles harbor for use in motion pictures.

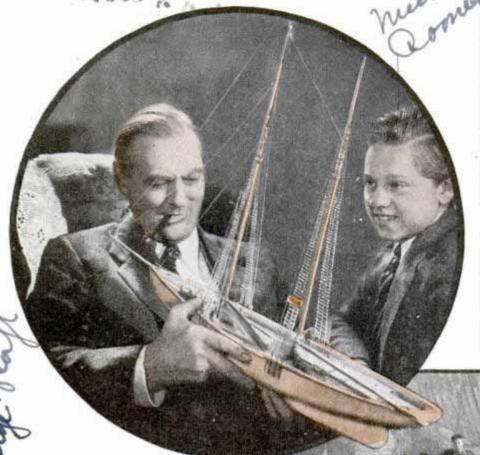
While the "Finland" was being moored, another camera crew was busy near the Coronado islands shooting scenes on board the 110-foot, two-masted schooner, "We're Here," once known as the heavy-weather boat of the Atlantic coast, for M-G-M's picturization of Rudyard Kipling's saga of the Gloucester fishermen, "Captains Courageous."

A year ago a motion-picture camera crew, with James Havens, Hollywood's

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1221 Frifth are Proangelis Caly FILMS authority on sailing ships, in charge, started from Gloucester, Mass., on what developed into the longest and most adventurous ocean location trip on record, They sailed 20,000 miles on the "We're Here." Capt. J. M. Hersey, old-time New England skipper, was at the wheel. Originally known as "Oretha F. Spinney," "We're Here" was built fifteen years ago for the Newfoundland Banks cod fishing. In winter fogs, sleet and snow, the camera and sound equipment crews recorded conditions under which men of the old fishing fleet lived their robust lives. From Gloucester the "We're Here" sailed to Norfolk, Charleston, the West Indies, and the Cuba Keys to shoot other marine details. Paramount camera crew on bowsprit of "Star of Finland." Be-Thence it proceeded through the

low, full-size model of H.M.S. "Bounty" built for M-G-M film



tical had always been his hobby he soon acquired a reputation as the studio's expert on sailing ships. Thus when Director Frank Lloyd started the epic, "Mutiny on the Bounty," he was made marine director. He was again assigned to work on "Treasure Island."

He'll take any sailing vessel anywhere the script demands. And the more dangerous the job, the better Havens likes it. Before he finished one assignment he had to deliberately wreck a schooner

Top, scale model of schooner "We're Here" used by M-G-M in planning action shots in "Captains Courageous." Bettom, schooner "Lottie Carson" after being remodeled as slave ship of 1850 for Fox mavie

Panama Canal and up to San Pedro. There she joined her sister ship, the "Jennie Cushman," and was completely reconditioned.

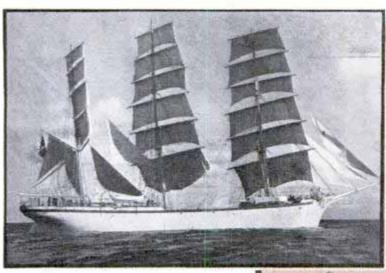
Thousands of feet of film were shot, picturing the sea in all its savagery and a cod fishing fleet under every possible condition. Of course, you see only a small percentage of the more colorful action views on the screen, but the complete

footage is carefully stored away in studio vaults.

Interest in sea movies has created a new occupation in Hollywood—that of marine technical adviser. Every major studio has at least one. Some, like Mr. Havens, are deeply versed on ancient sailing boats; others are authorities on modern naval and commercial craft.

Take Mr. Havens for example. He graduated from Columbia University and started his career as a draftsman in M-G-M's art department. Because everything nauduring a heavy storm off the Mexican coast. The camera, on board, recorded the wreck. He said his biggest job was sailing up and down the coast, from Seattle to Mazatlan, Mexico, for weeks, searching for a storm.

When the script for "Souls at Sea," called for a clipper ship, plus two barkentines, the studio property department struck a snag. They found there is only one clipper ship still in existence—the famous "Cutty Sark." It's being used as a training vessel by the British government.



But they had the barkentine, "Star of Finland."
So the barkentine sequences were made first,
then she was returned to
the shipyards and completely re-rigged as a
clipper. Her black hull
was painted white and
she was given a great
spread of white canvas.
Another movie schooner,
"Lottie Carson," was rerigged for the other bark.

Probably if it weren't for the screen presentations and the research that is done for sea stories, much of the knowledge of sailing vessels would fade out. No doubt soon the only active



Top, left, Paramount's "Star of Finland" after being altered to resemble clipper. Right, "Lottie Carson" being filmed in Paramount's "Souls at Sea." Bottom of page, scene from "Captain Blood"

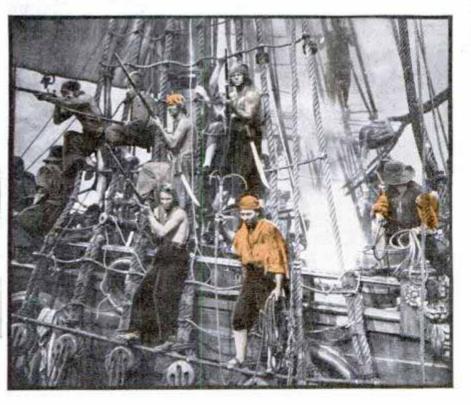
fleet of large sailing vessels in existence will call Los Angeles harbor their home port and the movies their owners. Steam and Diesel powered boats have replaced

> nearly all the sailing ships used for fishing throughout the world—likewise commercial passenger ships.

"Mariner," another sister ship of the re-named schooner, "We're Here," was converted into a racing yacht years ago. In 1928 it set a racing record from the mainland to Honolulu. It was changed once more into a fishing brigantine for "Captains Courageous."

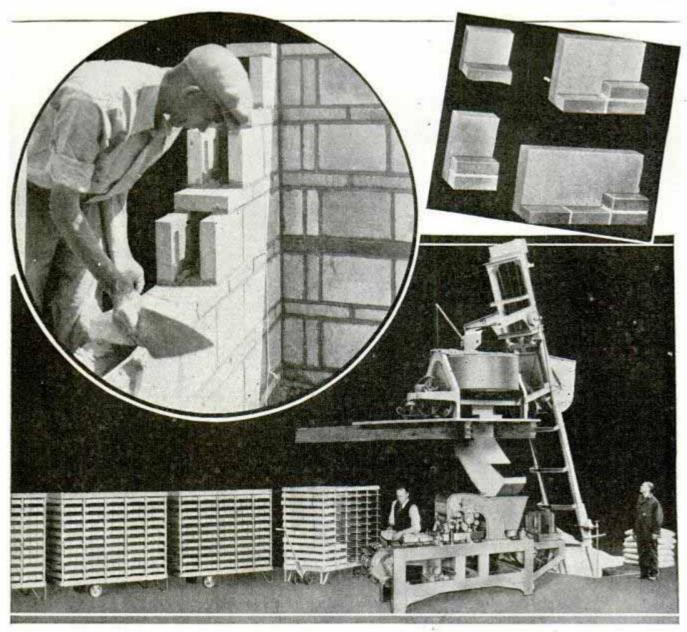
The "Pandora," another famous movie ship used in "Mutiny on the Bounty," is also anchored in the harbor. Recently it was re-rigged as an antique Puritan brig for a few oceanic scenes in Frank Lloyd's "Maid of Salem." Originally it

(Continued to page 116A)



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### Machine Makes Bricks for Low-Cost Homes



Brick-making machine in action, with only one man busy taking bricks from production table. Circle, constructing wall. Top, right, some forms of building material which the machine is capable of making

Meeting the demand for low-cost materials with which permanent small homes may be built, a brick-making machine turns out thirty-two bricks per minute. It uses materials easy to obtain locally, such as cement and sand, in producing fireproof, termiteproof, permanent bricks in standard and several additional sizes and in colors. The plant consists of an overhead mixer and automatic hoist, with a bucket that lowers to floor level where it is filled easily, then raised and discharged. From the mixer the material passes into the hopper of the machine. The plant is entirely automatic and requires . only one man to remove the finished product. In test localities the machine has

demonstrated that its products may be used in building permanent masonry homes at costs comparable to good frame construction. The product, called Dunbrik, has one partially hollow side. One method of coloring is by means of a machine which pneumatically applies a facing material before or after construction. Applied after the house is completed, the facing material gives it a permanent, waterproof, colorful finish and seals all mortar joints.

## Anti-Skid Street-Paving Material Costs Little and Stops Glare

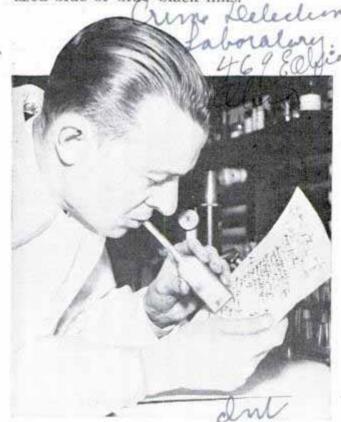
St. Louis has developed a non-skid resurfacing material for streets, a hot bitu-

#### me Levit minous mixture which reduces both the original and the maintenance cost. It has a rough surface that provides friction and stops glare. Costing not more than fifty cents a square yard to install, the material is five per cent asphaltic cement and ninety-five per cent crushed Dolomite. Applied at 275 degrees Fahrenheit, it is compacted with a roller and is ready? for traffic immediately.

#### Acid Gun Restores Ink on Tampered Document

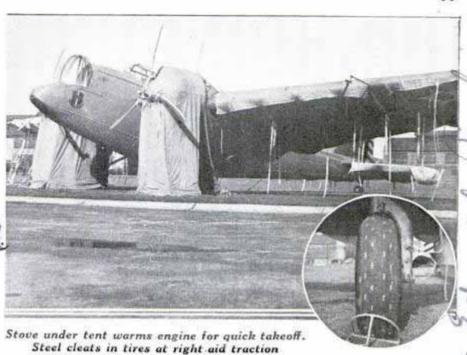
Latest tool of the crime detection laboratory is an acid blowgun designed to

restore handwriting on documents where forgery or tampering is suspected. Invented by Dr. Edwin O'Neill of Northwestern University, the blowgun applies the vapor of sulphocyanic acid to the paper, bringing out any of the commonly used blue or blue-black inks.



Blowing acid vapor on paper to restore ink where tampering or forgery is suspected

### Tire Cleats and "Wraps" Aid Plane in Winter Takeoff

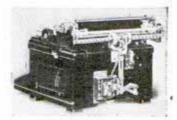


When schedules call for split-second departures, fliers cannot let winter stop them. At Selfridge Field, Michigan, the big army bombers are kept "under wraps," ready for instant takeoff. Pup tents of light tarpaulin are draped over the cowling and staked to the ground. In the center of the tent a gasoline stove is placed; its heat warms the engine in a few minutes, avoiding the wear in starting a cold engine. Wings and tail surfaces are also covered until time for flight, saving hours of work in cleaning off snow and ice. Steel cleats are imbedded in the rubber tires to make safer traction on icy runways.

#### Variable Spacing Typewriter Evens Up Both Margins

You can type a letter now with the right-hand margin lined up as evenly as the left. A typewriter has been devel-

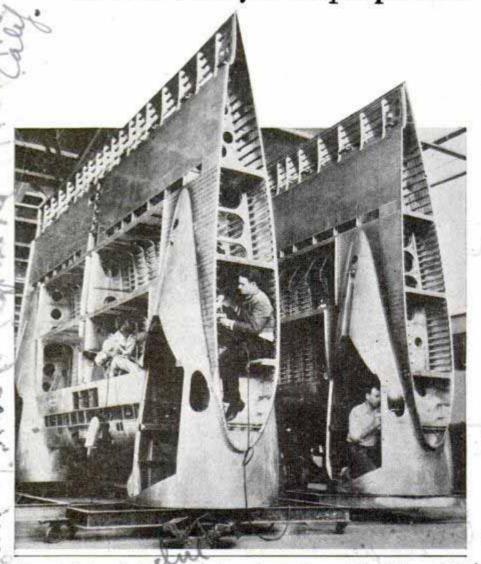
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oped which does for the typed page what the type-setting machine does for the printed page. By turning a knob on the back, it is adjustable for three spacings ten, eleven or twelve characters to the inch.

Looren Jales due.

Experts Rivet Giant Wings in Sections for Superplanes



Crew of riveters is shown at work on wing sections of big air liner. Note size of wing in comparison with that of a workman

Wing sections for superplanes being manufactured for major air lines of the United States are assembled in a California factory by expert riveters. Ten of the great air liners are under construction for addition to the flagship fleet of one transport company. Thirty twenty-one passenger ships will be built under the same contract.

Tougher Tires of Rayon Resist Wear/Longer

Designed to withstand damaging strains of high-speed, heavy-load runs, a supertire made of a new rayon material gives exceptional mileage on bus or truck. The rayon is spun into tough, strong cords and bound to rubber compound in a way which helps to resist internal heat generated by constant flexing of the cords. Sustained high speeds and heavy loads increase flexing to such an extent that ordinary tires cannot withstand the extreme temperatures. Before development of the new tire by Goodyear, truck and bus companies reported maximum performance of tires on fast, heavy-duty runs at less than 5,000 miles. Tests indicate that mileages ten to fifteen times greater may be the average for the new rayon tires. In one case a record of 84,000 miles was rolled up by a tire tested on a truck.

### Cutter for Corn Makes Canning

Easier

Whole kernels of corn can be cut off the cob quickly by a device which speeds up canning. Fifteen to twenty quarts of corn per hour may be separated from the cob, according to manufactur-

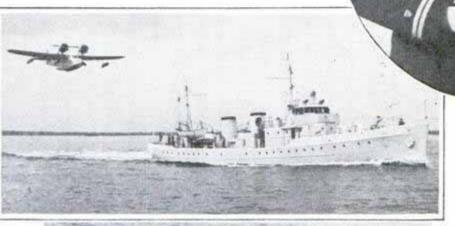
ers of the tool. The ear is held in the machine by a four-prong chuck and a sliding tail center. When the knife is placed on the track and held down, it travels along the cob when the crank is turned, cutting off the kernels.



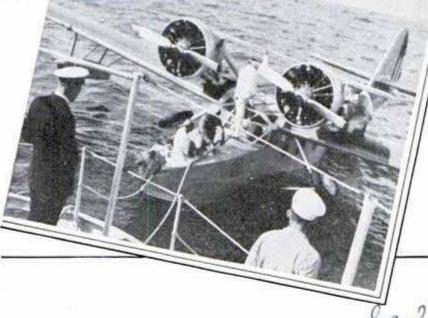
Turning the crank while knife is held on ear strips corn off the cob

#### Coast-Guard Cutters Refuel Planes at Sea

Cooperation between the sea and air arms of the Coast Guard is enabling the planes to extend their range of operations on emergency flights. Coast-guard cutters communicate with the amphibion pilots by radio and arrange a meeting at sea to refuel. Heretofore, the plane was limited by its fuel capacity to five hours of flying, and had to return to its shore base for gasoline. Now the plane drops to the ocean alongside a coast-guard ship



Top, commander of coast-guard cutter "Nemesis" and amphibion pilot confer on refueling plan. Left, plane alights alongside cutter and fuel hose is passed to crew



which carries drums of gasoline equipped with pumps. The hose is passed to a mechanic on the nose of the amphibion, thence back to the fuselage and the fuel is pumped into the wing tanks. The entire refueling process takes but a few moments. First tests of this method were made under simulated emergency condi-o tions in Tampa bay off St. Petersburg, Fla., with the coast-guard cutter "Nemesis" servicing a twinmotored amphibion.

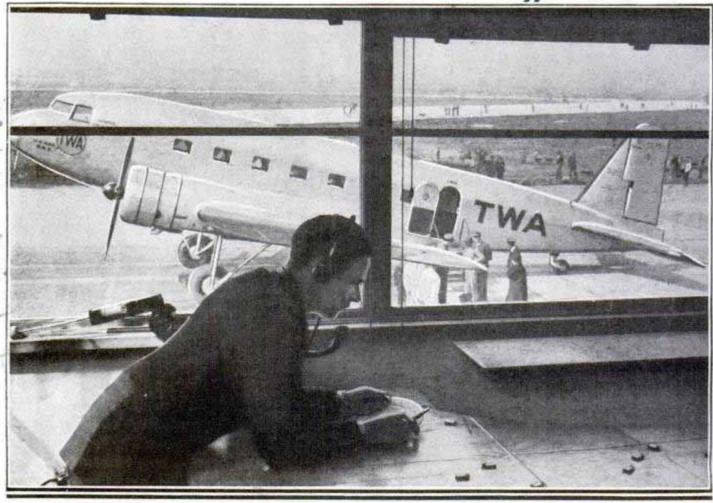
#### Four-Hundred-Mile Wind Speed in Tunnel Tests Planes

Wind velocities up to 400 miles per hour will be employed in testing model aircraft in a wind tunnel designed for the Massachusetts Institute of Technology. Ten feet in diameter the tunnel will permit testing of models with eight-foot wing spans. A 2,000-horsepower steam turbine will operate the giant fan. Variations in air pressure to duplicate those at altitudes up to

35,000 feet will be possible. The body of the tunnel will be constructed of welded ship steel to withstand strains of the super-gales and unusual pressures which scientists will employ in their search for data which will aid in construction of faster transport planes. Conditions encountered in sub-stratosphere flying will be duplicated in testing the models.

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## DISPATCHERS of the



Air traffic officer studies map in "Airways" control room as transcontinental passenger ship prepares to depart from Chicago municipal airport

TWIN motors drumming against a backboard of slate-gray cloud, tail fin knifing the low ceiling, a giant sky liner hurdles the invisible air-lane crossing and heads into the main line westbound.

Radio signals momentarily black out. The ship is over a cone of silence. Capt. Don Terry notes the time, calls his home station, reports position and altitude. A few seconds later in the traffic-control room of the Chicago airport an officer jots down the sky liner's position in a log, scribbles an entry on a blackboard, then picks up a tiny wooden block and moves it to the point marked "Goshen" on a huge table map.

Intently the control officer studies the map. Over there in Michigan is another little wooden block, its pointed end toward Chicago. It is a private plane, loafing along from Detroit at 100 miles an hour according to its flight plan. It will strike the

1100.60

transcontinental airway at South Bend, and the chances are that Capt. Don Terry's "Sun Racer" will overtake it this side of Chicago. The little biplane has no radio. No way to check its exact position now.

The control man consults his log book, examines flight plans of the two planes. With circular slide rule and compass he rechecks their progress, then flicks a key and calls into the mouthpiece of his telephone headset:

"Airways, TWA!"

Loudspeakers carry his voice into the radio room of every air line at the Chicago airport. In the Transcontinental and Western Air radio office a dispatcher lifts the receiver and responds.

"Advise Flight 21 there's a private ship inbound from Detroit, estimated arrival here 1:10," the Airways control man notifies TWA. "It is a biplane, at 4,000 feet according to flight plan, and we estimate

phonosons 608 42 md

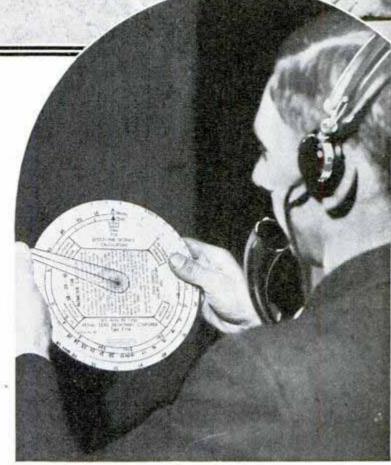
## SKY LINES



Flight 21 will overtake it fifteen miles west of South Bend. Advise Trip 21 to fly at 6,000 feet as far as McCool."

One chance in millions, perhaps, that the big transport and the little sport plane might ride the same air groove and meet. But one chance in millions is too many. It is the business of Airways to foresee and forestall traffic tangles in the sky, to watch the air trails as the railroad dispatcher and switch tower man watch the main lines and sidings; to follow every aircraft—passenger liner, flying boxcar and fence-jumping private coupe—from takeoff to journey's end.

A few years ago you would have laughed at the suggestion that the skyways were becoming dangerously crowded. Today ships buzz like flies around the metropolitan



Adjusting compass span according to plane's speed. Position of ship is plotted on map every quarter hour. Land speed is computed with circular slide rule, shown below

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er notifies Airways of a departure for St. Louis, and a control man chalks trip number and time on the blackboard, marks a wooden tab to identify it as the departing craft and sets it on the map at Chicago, pointed for St. Louis. Whenever the pilot reports his position by radio to company headquarters, the latter relays the information over the interline telephone to Airways and the wooden block is shoved along the table map.

Across the table flows the "Px" ribbon—the department of commerce

fields: sky "traffic cops" direct landings and departures from control towers, and the department of commerce has taken over the regional control room which was started as a joint safety measure by the air lines. Regional traffic controls are operating or being established at Chicago, Newark, Cleveland, Detroit, Washington, Pittsburgh, San Francisco and other centers.

Around the table in Airways office on the second floor of the Chicago municipal airport stand operators, telephone

headsets and mouthpieces strapped on, pencil or chalk in hand, closely scrutinizing the map. On it can be seen the airports, emergency fields, beacons and commercial routes. Along these routes are twenty or thirty wooden blocks representing aircraft in flight. Glancing out the window, the operators observe a slim gray liner streak across a runway and climb away. At the same instant the loudspeak-

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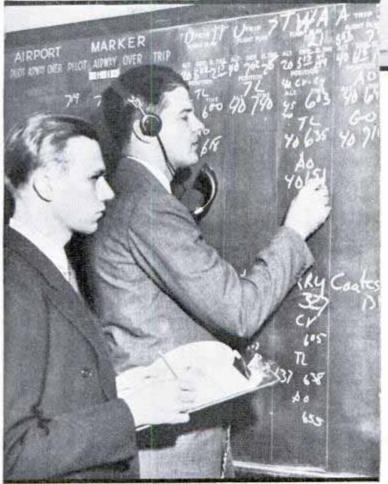


Weather information and advice to pilot from Airways control officer are relayed by air line radio. All conversation over Airways interline communication system is recorded on wax cylinders and kept on file

teletype. Along with weather reports, it brings word of the departure of a private monoplane from Des Moines for Cleveland. Without a radio, the Des Moines flier cannot report his position. Nevertheless, the Airways man marks a wooden block and sets it down over Iowa. He makes his own estimate of the plane's speed, taking the pilot's flight plan, winds, temperature and type of plane into con-

sideration and tosses these data together in his slide rule. This gives him the probable net speed. Then the control officer spreads the points of an engineer's compass on a chart bearing parallel lines of graduated lengths; these lines represent distance traveled on the table map in five minutes at given speeds from sixty to 300 miles an hour. Using the line representing the





Top, air line radio man is link between pilot and Airways. Below, chalking up movement of liner on Airways blackboard

speed estimated for the Iowa flier, he marks off the probable progress of the plane every quarter hour and advances the wooden tab accordingly. Whenever one plane approaches or crosses the path of another, Airways telephones the airline dispatcher a warning, gives directions to slow down, take another altitude, or even circle or land if real danger exists.

The nine-by-five foot map at Chicago

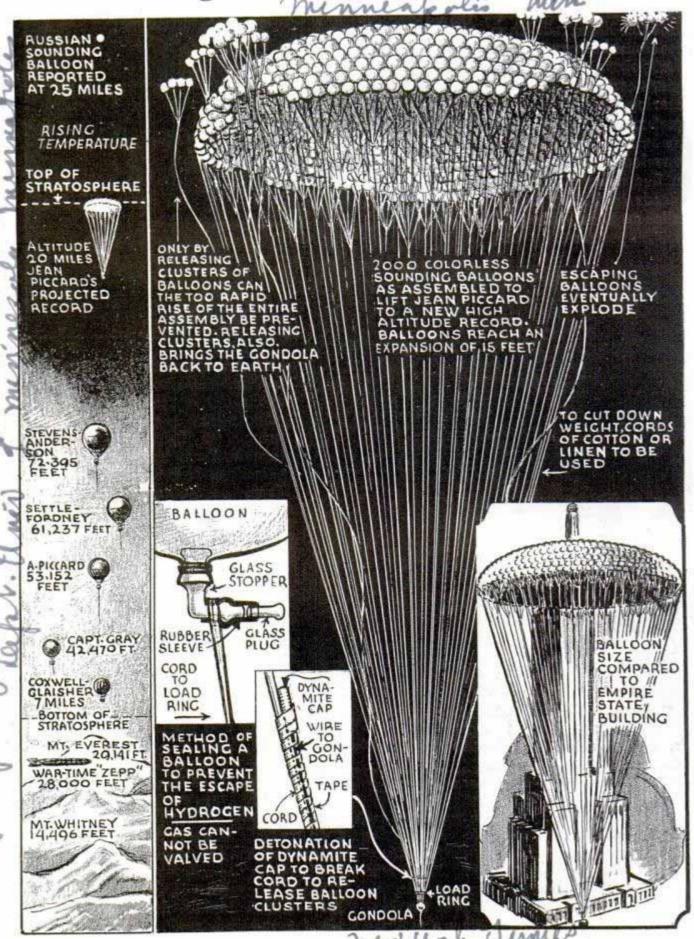
covers the region from Pittsburgh to Omaha and Louisville to Minneapolis. Every plane flying a charted route in this area is expected to furnish its flight plan before the takeoff. Let's trail one of the big passenger liners across the table. From the far eastern edge of the Chicago control office's jurisdiction comes by radio a flight plan of the TWA "Sun Racer" as it lifts itswings westward from Pittsburgh. The flight plan comprises Capt. Don' Terry's estimates of fuel consumption, speed and altitude, and departure time on the Pittsburgh-Chicago leg of this New York-Los Angeles flight. In it are incorporated estimated arrival times over various towns and check points and finally at Chicago. In the Chicago radio room of TWA an operator takes down the plan and relays it over the interline phone to the Airways control. There the es-

timated arrival times and proposed altitude are chalked up on the blackboard and entered on the log, while a wooden block is placed on the map at Pittsburgh.

Then the traffic-control officer makes his own calculations, which are also entered on the blackboard and the log. Picking up his "speed calculator," the circular slide rule calibrated for figuring speeds

(Continued to page 118A)

## to Explore Stratosphere



Drawing demonstrates immensity of balloon "dog team" Prof. Sean Piccard plans to harness to gondola in attempt to rise twenty miles above earth. Instead of valving gas, balloon clusters would be released by dynamite care. Becards of province and provin by dynamite caps. Records of previous stratosphere expeditions are shown at left

#### Gondola Cuts Gas Bags Loose with Dynamite Caps

Prof. Jean Piccard plans a recordseeking expedition into the stratosphere in a gondola lifted by a balloon "dog team." Two thousand small balloons would be harnessed together, linked to the gondola by lightweight cords of linen or cotton, and blasted loose with dynamite caps tocontrol the rate of rise or descent. Each balloon, of the type used in making aerial weather observations, has a lifting power of about five pounds and for a preliminary test flight Dr. Piccard will attempt to ascend 10,000 feet with a dog team of eighty balloons tied to his basket. The dynamite caps are of the safety type which would not explode the hydrogen gas. Glass stoppers seal the balloons. The scientist hopes to reach his "ceiling" of twenty miles above the earth within three hours and then drift while making observations.

#### "Blackening Detector" Warns of Light Bulb Burning Out

To check automobile headlight bulbs before they burn out on the road, the General Electric company laboratories have developed a "blackening detector." It is a small white receptacle of molded material



Bulb at center shows up black against white recept tacle, indicating bulb is worn and needs replacing

by contrast any blackened part of the lamp. Severe blackening indicates the bulb is soon to burn out.

(An activated-carbon paint for coating metals, suitable for primary or finishing coat and containing no lead pigment, has been developed in Germany.

## Log Carrier Made of Cloth Is Handy for the Home



Illustrating the ease of handling small logs by using this handy cloth bag

Carrying small logs from the basement or woodshed to the fireplace is made easy by a cloth bag with metal handles devised recently by Hollywood designers. When not in use the carrier bag folds into a small bundle. Use of the carrier in the home saves the floor from dirt and bark.

#### Tool Dresses Ignition Points Quickly and Accurately

Designed to dress ignition points quickly and accurately without removing them from the automobile, a new tool for mechanics is available. Attached to the edge of the ignition housing the dresser is operated by turning a crank. The abrasive

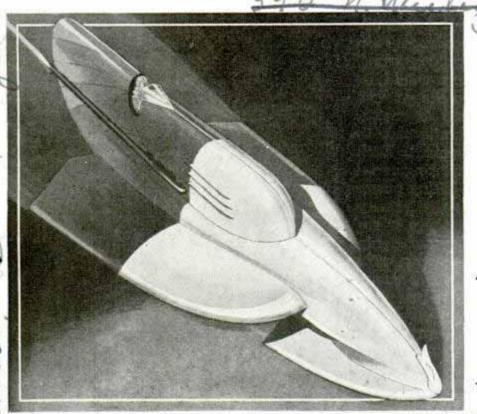


wheel grinds both points at once, leaving clean, smooth contact surfaces.

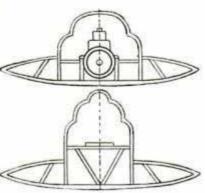
chicanolescent Lamp

POPULAR MECHANICS plans

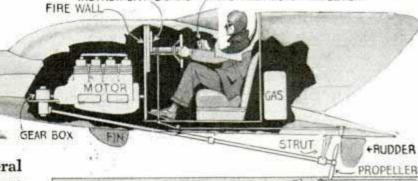
## Streamline Speedboat Resembles an Airplane



These sketches and drawings show how latest speedboat will resemble an airplane. Left, artist's conception of finished craft. Center, cutaway sketch showing placement of motor and controls. Note the protective fire wall. At bottom are profile and top views of the speedboat. Light construction is a feature of this streamliner

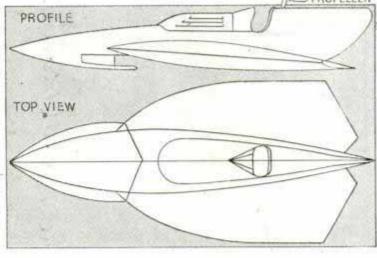


INSTRUMENT BOARD THROTTLE AND SPARK LEVER



Low center of gravity, liberal beam and light construction are eatures of the latest streamline speedboat which bears a close resemblance to an airplane. It has two planes on each side, which look like wings, and the driver sits in a marrow cockpit, much in the manher of the pilot operating an open cockpit plane. The motor is located forward, with exhaust pipe extending along the side to the rear. At high speed, motor and driver are In the center of suspension balance. The cockpit is padded. The length is eighteen feet six inches, the beam

five feet six inches, the forward plane six feet long and four feet wide and the rear plane twelve feet long and five and one-half feet wide. The hull is built of white oak, cedar and pine, the keel of oak and the frame of cedar. The super-structure



is plywood covered with cedar frames and stringers of white oak. The motor is mounted on tapered oak beams which make up the backbone of the entire craft. No reverse gear or clutch is used. Directly behind the motor is a metal fire wall,

1 00 - 136 13 6 31

no answer & Letters.

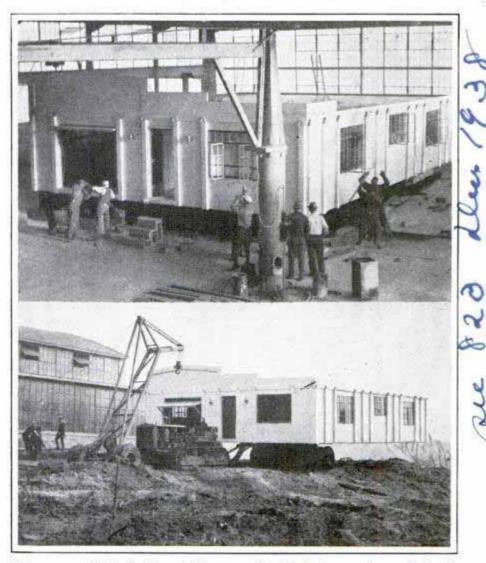
protecting the driver, and Factors: D. 1.

protecting the driver, and the motor cowl is made of pounded aluminum with vents. Cushioned seat, instrument panel, steering wheel and airplane throttle are among the fittings of the cockpit.

#### 'Prop' Shaft Is Bore of Cannon in Giant Airplane Motor

Its propeller shaft hollowed for the firing of a cannon, a twenty-four cylinder airplane engine is being built in a Long Island factory to deliver 1,000 horsepower. Instead of being a radial type, this motor consists of four air-cooled banks of six cylinders in line, with low air resistance because of its small frontal area. It is designed exclusively for military use. The need for synchronizing a machine gun is eliminated, for instead of firing through the whirling propeller, small cannon shells are fired through the propeller shaft.

## Factory-Built House of Steel Towed to Its Site by Tractor



Five-room welded steel home being completed in factory and moved to site, where a crane lifted it from sixteen-wheel trailer and set it down

#### Ash Tray Built into Table Top Is Unscrewed for Cleaning

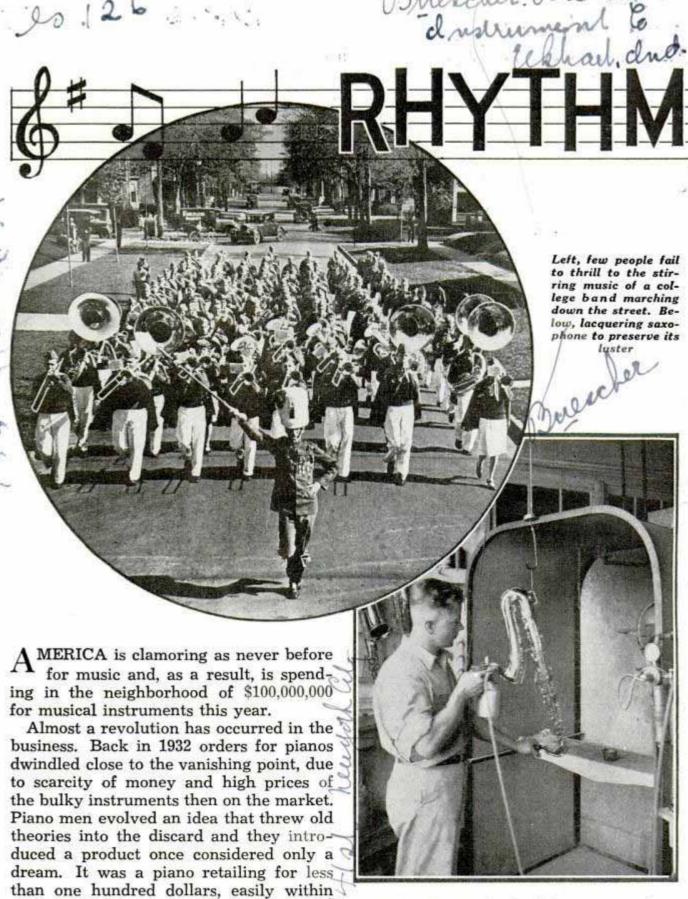
Easy to keep clean and orderly, an ash tray now manufactured is built into the

table top. It can be made a permanent part of the card table, reading desk or sodafountain table. When installed, its curved upper surface projects slightly above the

table, and the receptacle can be unscrewed for emptying. Of stainless steel with a glass receiver, it is not damaged by spilled liquids or by burning cigarettes.

With its furnace going and the house comfortably warm, a five-room electrically welded steel house built in a Peoria factory was hoisted on a sixteen-wheel trailer and rolled to its site, ready for the family to move in. It had been built complete, with a garage incorporated in the plan, and was fully decorated when taken from the factory. The forty-one ton load was set down gently by a tractor crane which lifted the house by three steel rings in the roof and let the trailer creep out from under. A few hours later all water, sewer and electric connections were made, drapes were up, floors carpeted, each room appropriately furnished, and the house was ready for occupancy. The factory is building houses entirely of steel except for plumbing fixtures and insulation.

W= K my G Jennes Ceres



the reach of thousands of families hitherto remarkable comeback of the piano and organ makers, as well as of manufacturers When talking motion pictures swept of other musical instruments.

The sixty-six key Pianette made by Winter and Company of New York and selling at \$99.50 is emblematic of the new day. Even more radical in design and slightly higher in price is Hardman and Peck's Minipiano, which fits into a convenient corner like a large radio. Weigh-

33 W. 57 Vt.

unable to own a piano.

the country the organ industry seemed

doomed. But by redesigning the mighty

organ to fit into the average home and by

pricing it at a fraction of the previous cost, organ manufacturers resurrected the in-

dustry. Advanced thinking and modern

design are the two factors responsible for

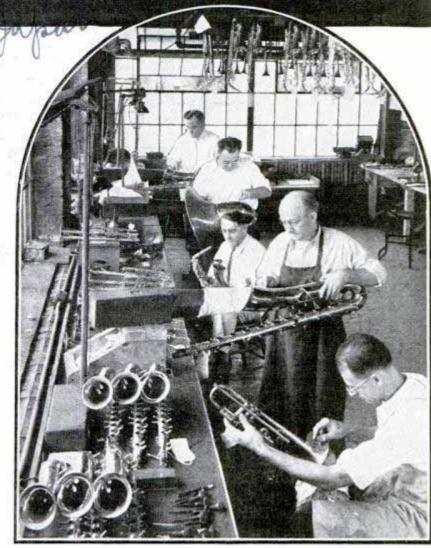
## in the MAKING



ing one-fourth as much as the old-style piano, it can be pushed around easily or transported by auto trailer. Minipiano dispenses with huge sounding boards, confining its soundboard below the keys. It is thirty-four inches high, fifty-one inches wide and fifteen and one-quarter inches deep. Its performance excels that of pianos much larger.

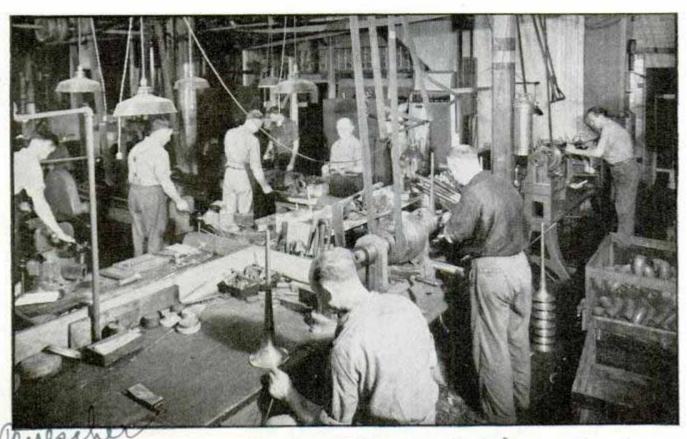
Ready to play when plugged into a convenient electrical outlet, the Hammond organ is another instrument introduced during the musical revolution. It looks like a writing desk and fits into a space four feet square. Since its tones originate from electrical impulses, it has no pipes. The organ is priced at \$1,250, less than the down payment on the old-type organs used in churches and theaters.

Nine out of ten musicians haven't the slightest idea why their instruments give



Music-makers in distant lands use American instruments. Top, an all-girls band from Japan. Bottom, scene in factory as expert engravers etch designs on instrument bells

Band Buescherson



Here is another step in the manufacture of musical instruments. In this department the workers are shown forming bells for trombones

C-sharp when they press down the first valve. On the other hand sound engineers know the answer but they can't play a note. They point out that it is the result of careful manufacture and of obeying the law of the tone wave at every step in the making of the instrument. Tone waves are invisible but they have strange and freakish powers. A tone wave has a given number of vibrations per second, whether the sound issues from a violin string or an automobile tire on wet pavement. The faster the vibrations the higher the pitch of the tone. In a piano the range from lowest to highest note is from twentyeight to 4,185 vibrations per second. A tone vibrating 20,000 times per second is inaudible to the human ear and a tone with less than sixteen vibrations per second ceases to be a tone and separates into distinct beats.

The tone wave also has length. There is a definite mathematical proportion between the length and diameter of an instrument's tubing and the sound wave it accommodates. The thirty-two foot pipe of an organ which gives a note of sixteen vibrations per second accommodates a tone wave seventy feet long, and a tiny pipe one-quarter of an inch long, vibrat-

ing 16,000 times per second, has a wave length of half an inch. These basic natural laws the manufacturer obeys implicitly. A B-flat trombone is built for a basic wave about 235 inches long. If inaccurate construction produces the instrument with a 234-inch wave length it will be off key. So the business of manufacturing musical instruments is done with hairline, scientific precision.

The most popular instrument is the saxophone, which not so long ago was likely
to produce sour notes at crucial moments.
Today the saxophone is sturdy and dependable, the result of rare craftsmanship
and precise manufacture. A case in point
is one saxophone which is made of nine
different metals, has more than 500 parts
and requires two months for its transition
from raw materials to a thing of beauty.

There is sorcery in the way these craftsmen take flat sheet brass and transform it into the multicurved tube that is a saxophone. It is done by blanking the four parts—mouthpipe, body, bow and bell—from flat stock, then skillfully hand-shaping them over mandrels and brazing the seams that make them tubular.

The bow and body are then set in steel dies and subjected to a mighty process

Buescher

that demonstrates what industrial machinery can do even in so delicate a field as music making. The parts are made to conform with the die by hydraulic pressure of 3,000 pounds to the square inch which forces lead lugs through the tubing and makes the interior glassy-smooth. No handwork could hope to achieve that perfection of finish.

The manufacturers of fine instruments spend much time and money in making the dies that determine the size and





Top, tone sleuths testing instruments. If they find a false note the instrument goes back to factory. Center, Manila band. Bottom, Amedee Dieudonne, France's famous violin maker, in his shop. Only on the violin have manufacturers failed to improve on construction methods used centuries ago

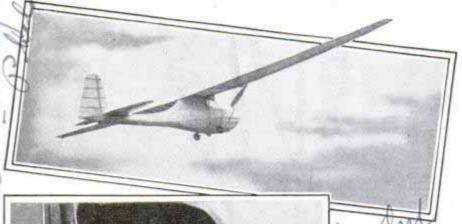
shape of instrument tubing. It takes an expert from twenty to thirty days to make a set of such dies. Every dimension, like every important step in manufacture, is double-checked with micrometers and calipers corrected with world-famed Johansson blocks.

For years saxophonists groaned because the particular weakness of their instrument was in the tone hole sockets. The solder which held these sockets to the body was prone to spring pin-point leaks due to acid formed by breath moisture; and a pin-point leak is enough to make a saxophone virtually unplayable. Music engineers developed an entirely new process. By means of steel balls inserted in

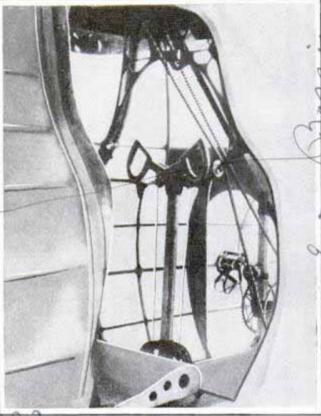


(Continued to page 120A)

## Man-Power Plane Is Pedaled Like a Bicycle



Top, pedal-drive gliderplane in flight. Bottom,
view of the pilot's compartment, showing pedals and chain drive for
turning the propeller and
keeping the lightweight
craft in the air. Pilot
makes own job easier by
following technique of
glider operation



Truck Driver Rolls up Floor to Unload the Cargo

the Italian Aero Club.

Said to be the first "man-power" plane ever flown successfully, a lightweight aircraft resembling a glider has a bicycle mechanism for keeping it in the air. The pilot operates the pedals to keep the propeller turning. It is the invention of a Philadelphia engineer and its first flight was made at Milan, Italy. The craft, said to have cost only \$500, weighs 200 pounds. It will be entered in the "human flight" contest scheduled to be held in Rome by

Loading and unloading a non-tilting truck body is simplified by a movable floor introduced recently. The truck floor is a single sheet of tough cord rubber belting supported by tiers of steel rollers. The operator can roll the floor the full length of the cargo section by turning a hand crank which requires little effort. A cargo of sand, coal, bags, or heavy machinery can be loaded or dumped in a few seconds.

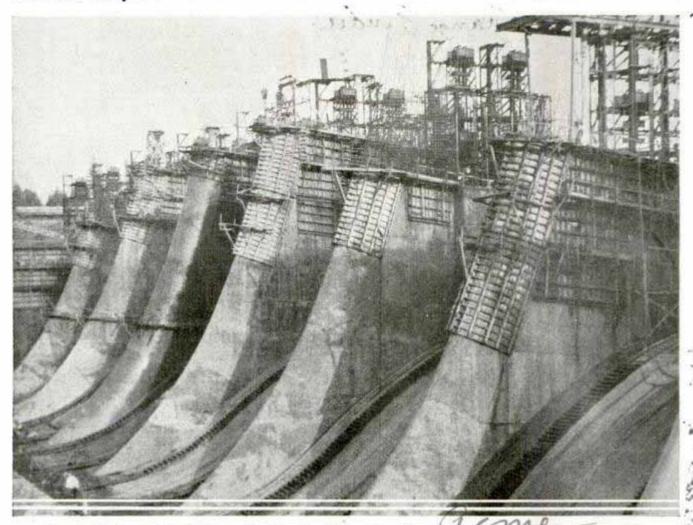
#### Germ-Killing Sun Rays Enlisted to Fight Disease and Decay

Man is arming himself with the sun's rays in his eternal fight against disease and decay, and even the air he breathes may some day be purged of germs by a sterilizing ray. Sunlight, even with its ultraviolet and infrared rays filtered out, can kill microorganisms. Rays of short wave lengths emanated by a lamp are now being used to destroy the germs of skin infections. Sterilizing lamps mounted over surgical operating tables purify the air and prevent infections. Meat and bakery products are kept from mold growth by the rays from a tubular lamp of special glass, and efforts are being made to develop a ray that will sterilize milk.

Driver dumps load by turning hand crank which winds up movable floor, made of tough rubber

Sterilany

## Fishways Built for Salmon to Pass over Dam



Here is the latest view of Bonneville dam, Pacific coast project which will produce vast power when it is completed. Fishways are built into the dam so salmon may move upstream at spawning season

Bonneville dam, the great power project under construction on the Pacific coast, is designed so that salmon may pass over the spillways on the way upstream at spawning season. The fishways providing this passage are built into the dam. Fisheries experts in Oregon and Washington claim that the fishways are inadequate, however, and that the salmon are stopped in their migration.

## Dressing Room for Auto Tour Attaches to Side of Car

Convenient for the beach or automobile tour, a light canvas tent which is attached to the side of the car for a dressing room has been put on the market. Side walls, top and front are mounted over a collapsible frame which is clamped to the two open doors on one side of the sedan. A flap extends over the car and curtains the opposite windows. It is mounted or taken down in a few minutes, and folds into a bundle thirty-six by eight inches.

[Farm crops from 6,500,000 acres find use in the automobile industry in manufacturing parts for one million cars.



Canvas tent is quickly mounted on collapsible frame beside car for dressing room at roadside or beach

es 196.

Spot of Light Helps in Focusing for Camera Shot in the Dark



Before shooting flashlight, photographer throws light beam with electric range finder to aid focusing

Attached to the side of the camera, an electric range finder for focusing in the dark throws a tiny beam of light upon the object to be photographed. The cameraman follows the beam and racks the camera lens in or out until a sharp image is obtained. A voltage control regulates brilliance of the beam.

#### Glass Fibers Strong as Steel Hold Vast Possibilities

es 224.

Now used as insulation for buildings and industrial equipment, glass fibers with a tensile strength even greater than that of steel hold vast possibilities. Such glass is fire resistant, vermin and moisture proof, possesses dielectric properties and is lightweight. In tape form fibrous glass can be used to insulate small wires and cables. Theater drapes, hotel tapestries, awnings and many other applications may be found for glass textiles. Colors can be produced readily. Formerly produced by heating glass rods and pulling them into fibers, fibrous glass is manufactured by an American firm by drawing the fibers at a

speed exceeding the muzzle velocity of a Springfield rifle bullet. Glass in rods has a tensile strength of about 20,000 pounds per square inch, while commercial fibrous glass has a strength as high as 2,000,000 pounds per square inch. Under present processes the fibers are about thirty inches long, varying from .02 to .0002 inch in diameter, the smaller being even finer than a human hair. Some fibers for special purposes are only .00005 inch. Yet the individual strength of these fibers averages 250,000 pounds per square inch. Making it ideal for insulation on air-conditioning installations, the glass is extremely lightweight. A floor area of 800 square feet can be covered four inches thick with 400 pounds of glass fibers, yet the increase in floor weight will be only one-half pound per square foot.

## Dustless Floor Edger Saves Time and Hand Labor

Designed to speed up finishing and refinishing of floors, a dustless edger developed recently saves tedious hand labor

and gives a better matched job. Circular scratches are eliminated by operating the edger at constant high speed. A heavy duty one and one-half horsepower motor drives the machine. A specially designed dust intake open-



of the sanding disk, resulting in unusual cleanliness on the job. Protection of the machine from contact with baseboards and stair risers is afforded by a hardened steel guard around the disk.

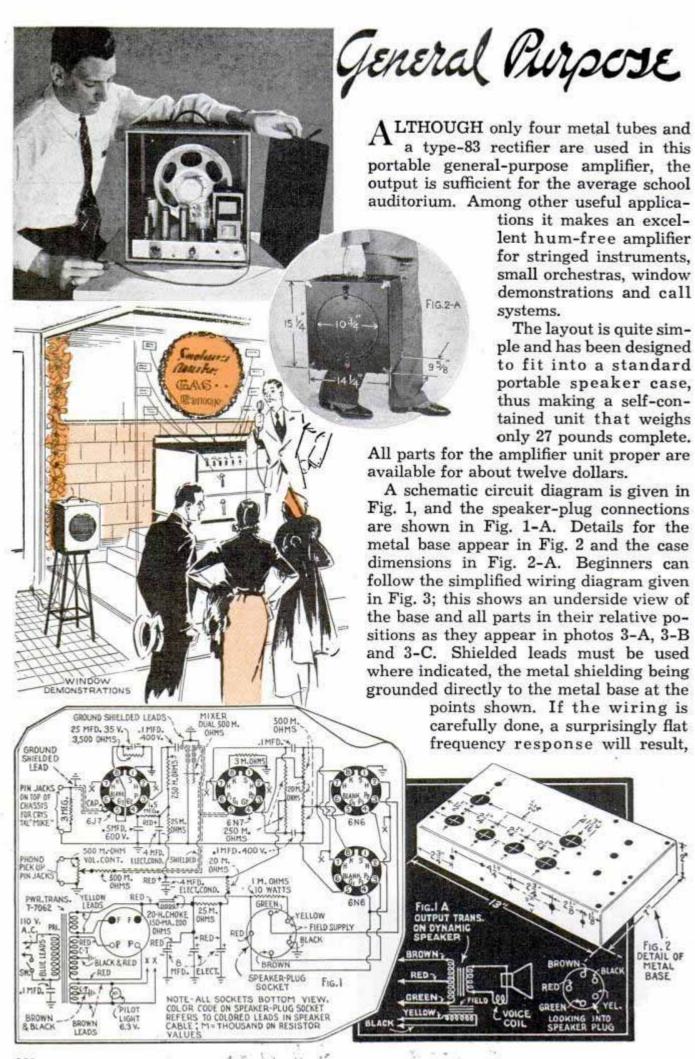
#### Nickel Coin Is Mostly Copper and Penny Is Bronze

You may call it a nickel, but your fivecent coin has three times as much copper in it as nickel. And your penny is nicknamed a "copper," but strictly it is bronze, for it contains ninety-five per cent copper and five per cent tin and zinc.

whose and war







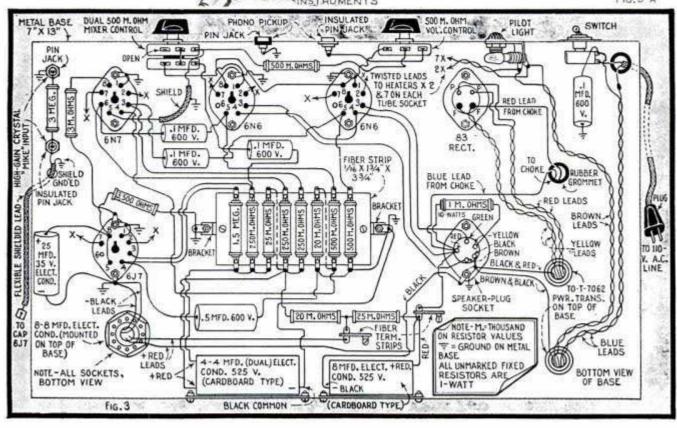
# AMPLIFIER built into portable speaker case

owing to the use of resistance coupling throughout. The low tones are also good due to the use of large coupling and cathode bypass condensers. A simple mixer circuit enables the operator to control the microphone and phonograph inputs as desired.

Note that eight of the small fixed resistors are grouped together on a fiber, or Bakelite, strip which is mounted on 34-in. angle

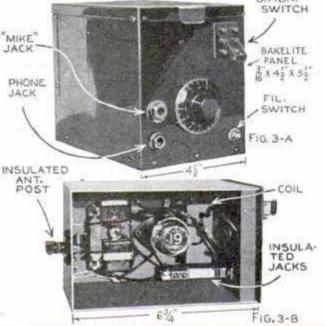
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## Five-Meter Transceiver Mounted on a Bicycle



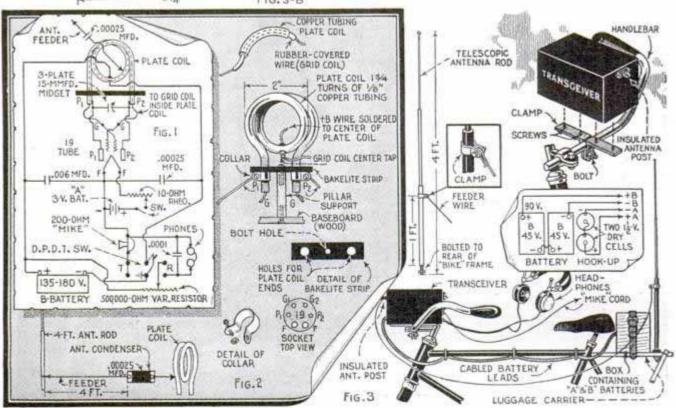


TWO-WAY 5-meter phone contacts over distances of from one to five miles are quite common between amateurs operating inexpensive stationary or portable "transceivers" which are merely combination transmitters and receivers operated with dry batteries. Now that mobile radiophone operation in the ultrahigh frequencies is permitted, licensed amateurs are using 5-meter transmitters in automobiles and airplanes. By keeping down bulk and weight, a bicycle installation is practical.

The accompanying photos and diagrams show layout and construction details for a transceiver of this description; circuit Fig. 1 is standard practice in every respect.

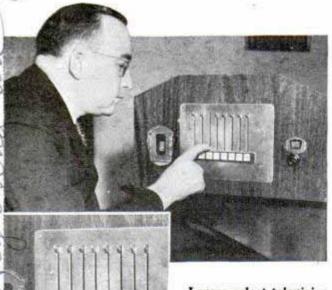
All parts for the transceiver proper are mounted on a wood baseboard, ½ by 4¼ by 6¾ in., and a Bakelite front panel. When assembling the parts on the baseboard arrange the tube socket and coil-supporting bracket directly behind, and as close to the tuning condenser on the panel as possible, to insure short leads. The plate and grid-coil details are all shown in Fig. 2. Note that a notch is filed in the copper tubing, which forms the plate coil, so that the grid coil winding inside, can be center tapped. Be sure that this soldered connection is well insulated

(Continued to page 152A)



Practical RADIO HINTS Anyone can have quiet radio reception now on late programs or foreign short waves without disturbing others. This headset attachment left is designed to be connected to the loudspeaker voicecoil circuit as shown in the diagram below the sketch at right. It enables the user to have the headset or loudspeaker alone, or both together if de-sired for hard-of-hearing applications OUTPUT TRANS. Wafer-type tube sockets commonly employed for sub-panel mounting may also SEC. be used above the baseboard in experimental breadboard layouts. Three suggested methods are illustrated. Short CUT OUTPUT TRANS. lengths of fiber or metal tubing can be ON SPEAKER YELLOW used for bushings through which wood POUR-CONDUCTOR CORD O HEADSET ADAPTER screws are inserted. Brass binding-post nuts from old dry cells will also solve the problem. If no hollow material is at hand, a U-shaped bracket may be bent Left, easily made shaft insulators as shown and drilled to take short mafor screwdriver adjustment of BUSHINGS chine screws; the mounting strip is then trimming condensers; hacksaw SLOT fastened to the boseboard slot permits the use of an ordi-FIRER Left, low-loss plugnary screwdriver without troublesome hand-capacity effects. in coil form used for Lower right, flat shoestring used SET for wide spacing short-wave coil a stationary inductance by means of SHAFT windings; string is then removed mounting brackets; and winding shellacked tapped leads will go direct to prongs Left, metal clip over Bakelite Below, six-volt storage batstem of glass-type octal-base tery converted to a long-life 2-volt A-battery by cutting tube grounds series connecting straps and wiring all three cells in parallel as shown Heavy-duty multi-tapped C-battery offers a wide choice of voltage values Jurgess Battery 6901

#### Television Tuner Is Automatic

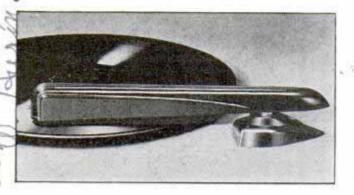


Levers select television and sound frequencies automatically; dials used only for adjusting levers. Left, set screws, under station name plates, for locking in desired frequencies

Tuning in any two desired frequencies with a single operation, this lever-operated device synchronizes the tuning of television bands and their accompanying sound, thus doing away with the need for a special sound receiver, ordinary broadcasting channels being used for voice and music. It may be employed also for automatically tuning ordinary broadcast sets.

#### Piezo-Electric Record Pickup

With wide-range frequency response and sufficient output to operate through the audio system of a modern radio re-



ceiver, this "streamline" phonograph-record pickup arm employs a Rochelle salt crystal of the type now used in microphones, headphones and vibration pickup devices. An additional feature is a builtin "needle tilt" principle for improving reproduction and increasing record life.

#### Portable Gas-Operated Unit for Radio and Lights

One gallon of gasoline is said to operate this portable power plant from 18 to 20 hours. The 6-volt unit lights up to fourteen 15-watt electric lamps and will charge your 6-volt radio battery at the same



time. It weighs only 57 pounds and is provided with a handle for portable use in boat or camp. Semi-automatic in operation, the battery is protected from overcharge.

Ellueprints covering radio construction articles in past issues are available for 25 cents each; original material lists and additional information can be obtained from our Radio Department without charge upon receipt of postage.

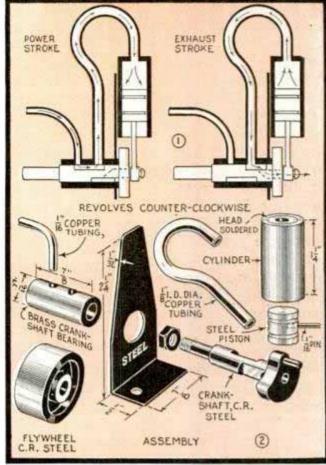
NEXT MONTH—How to Build a Three-Tube Little Giant "Pup" Broadcast Receiver. An ultracompact simple T.R.F. portable a.c.-d.c. set, with dynamic speaker and a new dual-purpose output tube. Assembled on a 634 by 4 by 1½-in, metal base. Other features include a page of Radio Symbols for Beginners.

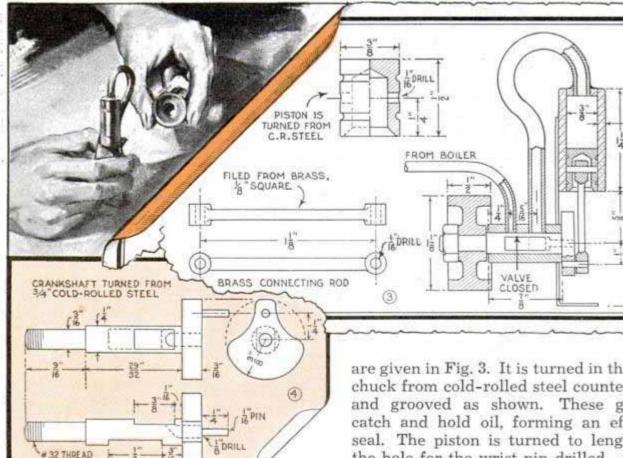




This one, with its rotary valve, is very simple to build and is suitable for driving model speedboats

THERE are only three parts of this steam engine that require lathe work: the flywheel, crankshaft and piston. The rest of the work is done with a file, drill and soldering iron. The sectional detail, Fig. 3, shows all parts in proper relation. Cylinder, crankshaft bearing and connecting rod are of brass, the steam pipes copper, and the other parts of steel, Fig. 2. Operating diagrams are shown in Fig. 1. The crankshaft serves as a rotary valve. On the power stroke a recess admits steam to the cylinder; at the end of the stroke the valve closes and at the beginning of





the up-stroke another recess registers with the inlet tube and allows the exhaust steam to pass out through a hole drilled in the end of the crankshaft, as in Fig. 1.

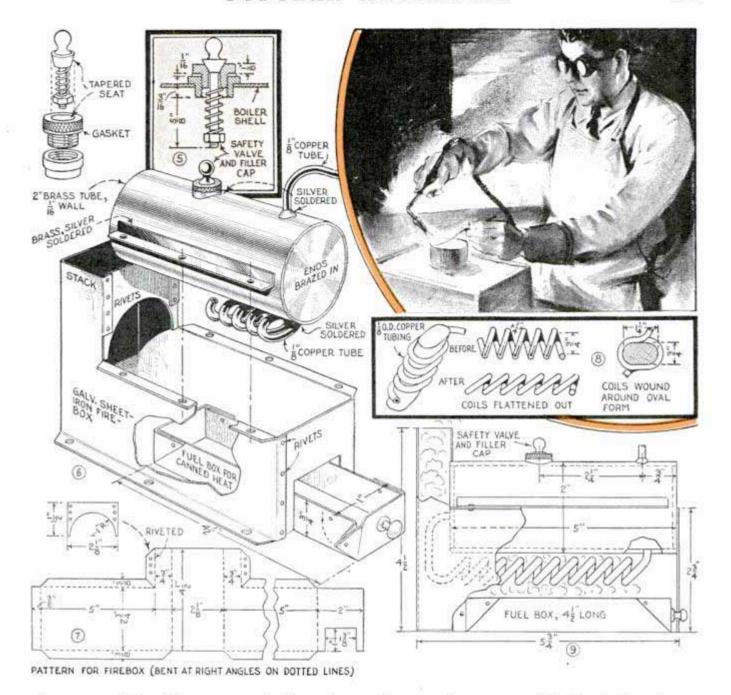
Simplicity of construction is illustrated by the few parts required, Fig. 2. The crankshaft, detailed in Fig. 4, is fitted into a bushing which has been reamed ¼ in. Then the bushing is soldered to the frame, after which the piston, with wrist pin and connecting rod assembled, is inserted into the cylinder. The latter is then soldered to the frame. A drop of solder on the crankpin will serve as a nut, although if properly fitted the connecting rod is not likely to slip off. Next, the copper steam tubes are soldered in place and a small nut is screwed on the crankshaft over the flywheel hub to complete the job.

Detailed drawings of the crankshaft show that it must be turned down from 34-in. cold-rolled steel, the shaft being finished to exactly 1/4-in. diameter, with recesses filed away. Portions of the crank disk are removed with hacksaw and file until the proper balance with the piston and rod is attained. The crankpin must be a press fit. Dimensions of the tiny piston

are given in Fig. 3. It is turned in the lathe chuck from cold-rolled steel counterbored and grooved as shown. These grooves catch and hold oil, forming an effective seal. The piston is turned to length and the hole for the wrist pin drilled. A connecting rod is filed from a piece of brass or bronze, and drilled as indicated. It should be assembled with the piston for lapping the latter to the cylinder. Chuck the cylinder in the lathe, coat the piston with polishing rouge, then slide it back and forth while the lathe is running.

Although the engine will run on compressed air, it operates better with steam. Figs. 5 to 9 detail the construction of an efficient boiler of the marine type with a coiled water tube directly over the burner, which circulates the water. It is also equipped with a safety valve, set in the filler cap, and the form of stack and firebox directs a large portion of the heat to best advantage. The engine and a boiler of this type make a good power plant for a model speedboat.

To make the coil, a hardwood stick is trimmed down to oval section as shown in Fig. 8, and seven turns of copper tubing are wrapped around it. The coils are removed from the form and partly flattened as shown. Opposite ends of the coils are then silver-soldered to the boiler as in Fig. 9. Note that the copper coil has one end soldered at the bottom of the boiler, the other end just below the center of the boiler head, this to promote circulation of

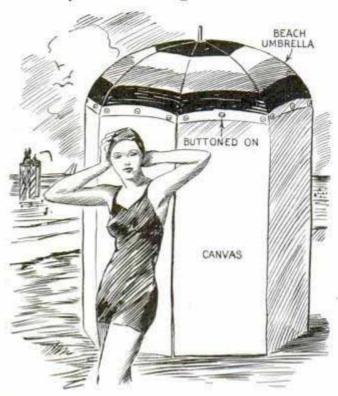


the water. The filler cap, with the safety valve, is made of brass. Note that the flange for the filler cap is silver-soldered to the boiler shell. The important point to bear in mind is that the diameter of the valve seat must not be much over 36 in. unless a fairly heavy spring is used. The valve seat also serves as a filler cap. The boiler is supported in the firebox by brass angles silver-soldered to the boiler shell as in Fig. 6. With the exception of the inner side of the stack, the firebox is cut from a single sheet of galvanized iron as in Fig. 7. The joints must be riveted, as ordinary solder would melt. Small nails cut off and peened over are used for rivets. The fuel box is simply bent in shape from a single piece of galvanized iron and is intended for the use of "canned" fuel. To run the engine, fill the boiler threefifths full of hot water and add a few drops of auto-engine oil. Whether mounted on a board or in a boat, both boiler and engine should be screwed down to a base.

#### Rust Stains Easily Removed

Stubborn rust stains may be removed by covering the moistened spot with a mixture consisting of tartaric acid, 1 oz., and potash alum, 1 oz. After the damp powder has stood on the spot for a few minutes, it may be removed by rinsing. If the spot has not been entirely removed, the process may be repeated. For a new stain, the mixture may be dissolved in water to make 16 oz. of solution. After filtering, the solution is applied to the spot.

#### Portable Beach Dressing Room by Curtaining Umbrella



Substitute mosquito netting for the canvas and you have an insect-proof enclosure

By simply cutting buttonholes around the edge of a beach umbrella so that a drop curtain of light canvas can be buttoned to it as shown, you have a portable dressing room. Or, you can substitute mosquito netting for the canvas and provide an insect-proof enclosure for use on either the beach or lawn. It will be necessary to reinforce the netting with a cloth band where the buttons are sewed.

#### Pencil Pointer and Cleaner in a Match Book

Artists, reporters and others whose work requires pointing a pencil, will find



that a small piece of sandpaper, glued inside of an empty match book, provides a handy sharpener to carry in the pocket. As an additional convenience, a pipe cleaner is glued under

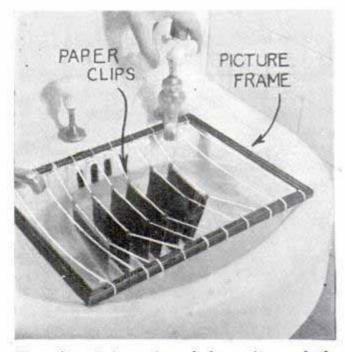
the cover of the book to serve as a wiper for the pencil point after sharpening. Another convenient sharpener, employed by a reporter in a court-reporting case, consisted of a small piece of sandpaper glued to the instep of his shoe. While entirely out of the way, it was at hand when needed.

#### Cleaning Painted Surfaces

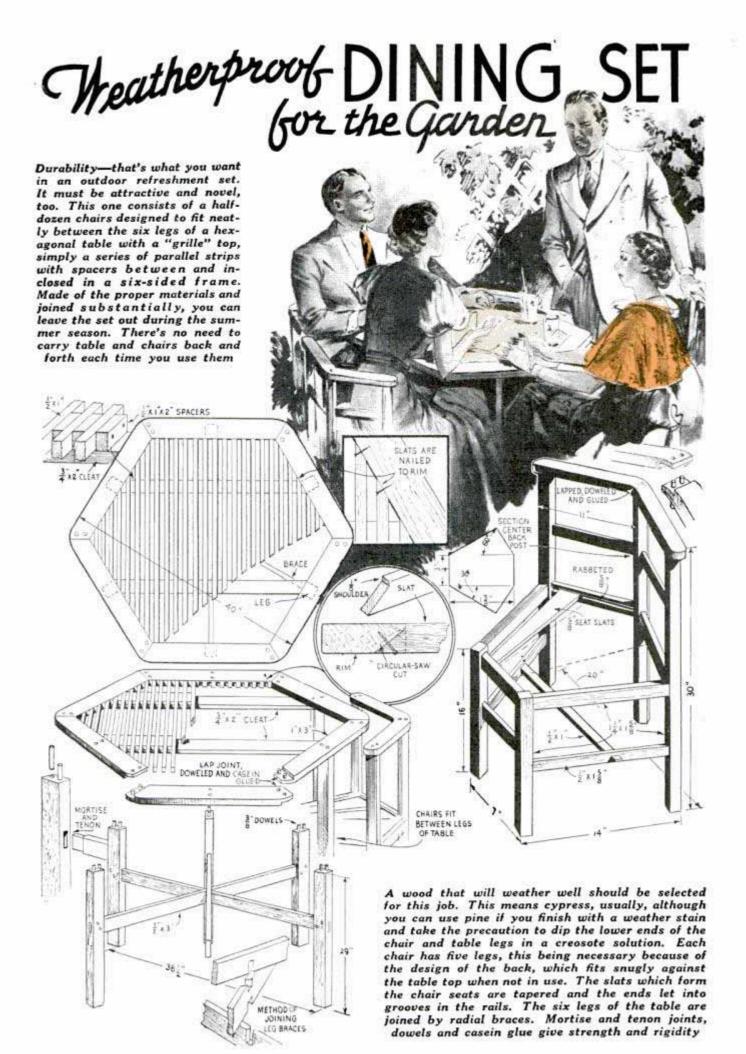
This cleaner quickly removes dirt from painted surfaces when applied with a cloth, and when rubbed, the cleaned surface acquires a natural luster. To make the cleaner, melt diglycol stearate, 1 lb., in kerosene, ½ gal., over a water bath. In a separate container, dissolve trisodium phosphate, 4½ oz., in water, ¾ gal., and heat to 150° Fahr. Then add the hot-water solution to the hot-kerosene solution while stirring at high speed. Continue stirring until the mixture has cooled to 85° Fahr.

#### Washing Photo Films in Lavatory

Set over a lavatory as shown, this film-washing rack accommodates about a dozen negatives. It can be made quickly by stringing short lengths of twine loosely across a picture frame. The twine should sag sufficiently to dip below the surface of the water when weighted down by the films, which are suspended by paper clips. With the bottom drain closed, the water may be kept running as fast as it will pass through the upper drain, causing constant circulation of fresh water around the film.



If you have to improvise a darkroom in your bathroom, here is a simple rack to wash films



#### Spool Holder to Wrap Fish Poles Keeps Thread under Tension



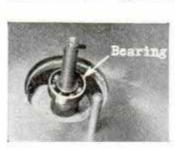
You can wrap a fish pole with any number of colored threads at one time with this spool holder

The next time you want to wrap a fish pole, here's a holder that will accommodate as many spools of colored thread as you want to put on it, and the spools are put under a tension by coil springs which enable you to do a tight wrapping job easily. The holder consists of a wood block drilled to take bolts over which the spools fit. The bolts are fitted with wing nuts and short coil springs are slipped over the bolts on top of the spools to provide the desired tension.

—J. P. Knipp, Long Beach, Calif.

#### Bearing Depth Collar for Shaper Prevents Scored Work

When shaping irregular work, a common ball bearing substituted for the stand-

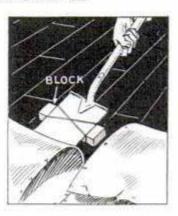


ard solid depth collar will effectually prevent the work from being scored or scorched due to friction of the spinning collar. The bearing allows the work

to "roll" with the free outer race. In the shaping of plastics, this method is especially desirable where the bearing of the work against a solid collar would have a tendency to burn the edges. Various sizes of bearings will allow cutting of the most common depths.

#### Roll Roofing Easily Removed with Old Shovel

When using an old shovel to remove roll roofing, a wood block wired to the underside of the shovel will serve as a fulcrum in prying out the nails. You will be surprised how rapidly the work



can be done by just pushing the shovel along under the roofing while the handle is worked up and down.

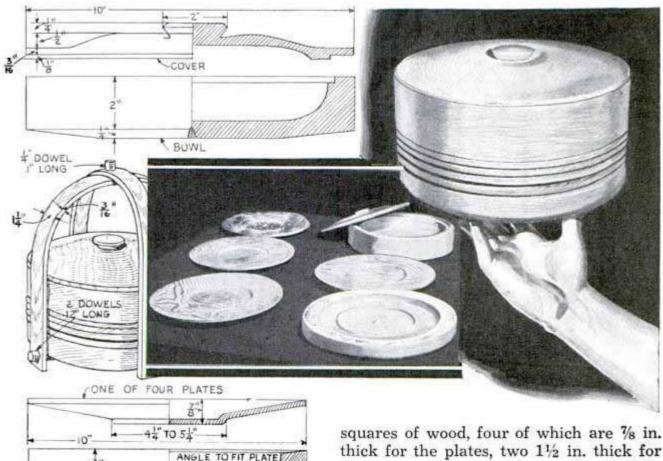
#### Truck Tire Makes Safe Sandbox for Small Tots

Turned inside out and laid on the ground, an old truck tire provides a lasting sandbox that will neither rot nor rust. And, being slightly pliable, even the smallest child can fall against it without injuring itself. Slits may be cut in the tire to take sticks to support a sunshade.



If you want a safe, lasting sandbox for the children, just get an old truck tire and turn it inside out

## This Nested Picnic Dish Set Stacks Compactly



Nesting into a compact stack that takes little space, this wood dish set consists of a deep bowl with cover, four plates and a serving tray, partitioned for olives, pickles, sliced cold meats or nuts and candy. If desired, two strips can be steamed and bent as indicated to form a carrying cradle. All pieces are turned from 10½-in.

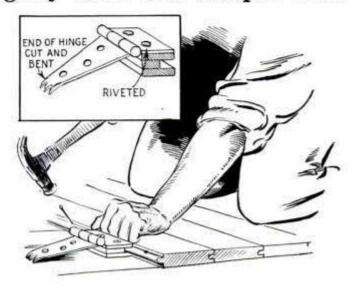
BASE PLATTER

squares of wood, four of which are \% in. thick for the plates, two 1½ in. thick for the cover and tray, and one piece 2½ in. thick for the bowl. The top of the tray and the bottom of the bowl should be turned at the same bevel as the plates so that they nest snugly. As the dishes are not intended for liquids or hot, moist foods, they can be finished with a mixture of equal parts of rosin and beeswax rubbed in thoroughly. Or, a more permanent finish of lacquer can be used if desired.

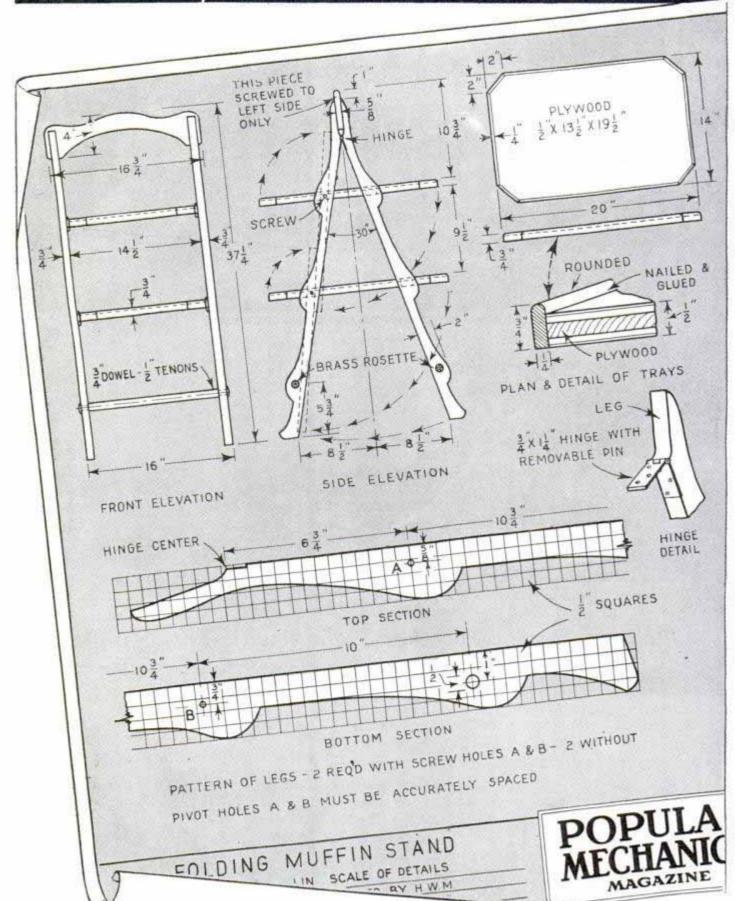
-Dale R. Van Horn, Lincoln, Nebr.

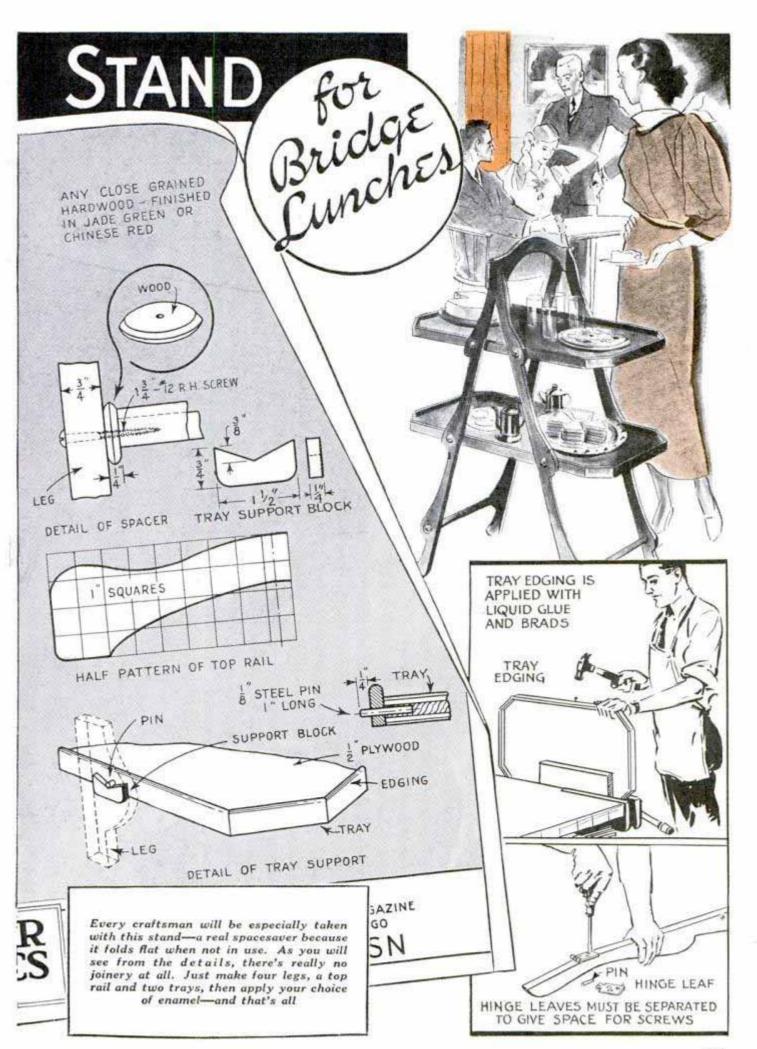
#### Flooring Butted Together Tightly with This Simple Tool

By riveting three strips of flat iron to a T-hinge so that the assembly fits the tongue edge of flooring, you will have an effective tool to force the flooring boards together tightly. After the free end of the hinge is bent over slightly, teeth are filed in it to grip the sub floor. In using the tool, first push the teeth against the sub floor and slip the other end against the flooring, allowing the tool to be raised slightly. Then, by pushing it down with your hand or foot, the flooring is forced home snugly after which it is nailed in the usual way.—A. H. Waychoff, Tempe, Ariz.



# Folding REFRESHMENT





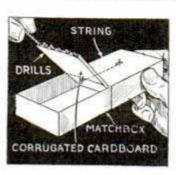
## Gophers in Lawn Exterminated with Naphthalene Flakes



If you have gophers in your lawn, blow some naphthalene flakes into the burrows and they will leave

If you have tried to exterminate gophers in your lawn unsuccessfully here is a method that has been used effectively. Take your vacuum cleaner, remove the dust bag and suction nozzle, and put the attachment hose on the outlet side. Then insert the nozzle in a gopher hole, turn on the cleaner and feed naphthalene flakes slowly into the fan. This lines the burrows with the flakes, which are highly irritating to the rodents. Treat all the burrows in this manner and seal the openings tightly with dirt to retain the naphthalene fumes.—Carl M. Page, Long Beach, Calif.

#### Matchbox Presents Pin Drills for Instant Selection

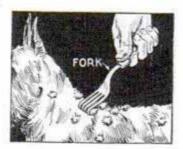


By fitting a small matchbox with a false bottom of corrugated cardboard, several pin drills can be kept at hand ready for instant selection without danger of loss or misplace-

ment. The cardboard is cut the same width as the inside of the box, but somewhat shorter, and is attached to the cover by means of a cord. When the box is closed the cardboard rests on the bottom of the box, but when the box is opened the cord pulls the holder up at an angle.

#### Table Fork Removes Burrs from Dog's Hair

An old table fork, with the tines bent back, makes a handy comb for removing burrs from a dog's hair. The tines are strong and the handle makes it more useful for the pur-

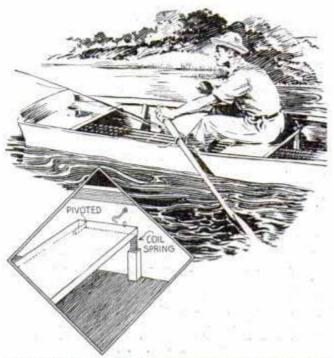




pose than a common comb as each burr may be singled out and removed.

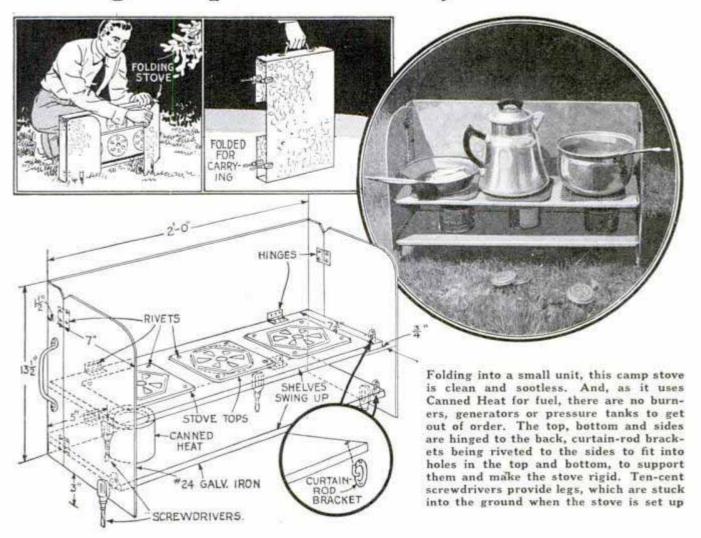
#### Pivoted Seat in Small Boat Makes Rowing Easy

If the muscles in your body get tired when rowing, try pivoting the seat as indicated. The pivot point is near the front edge, and stout springs mounted on short blocks support the back, allowing it to rise or lower with the swing of the rower's body. When the spring motion is not desired, screen-door hooks at either end are used to hold the seat firmly in place.



The rear edge of this boat seat rises and lowers with the motion of the rower's body, thus reducing strain

## Folding Camp Stove Fired by 'Canned Heat'



#### Signal Light Improvised from Flashlight and Toy Balloon

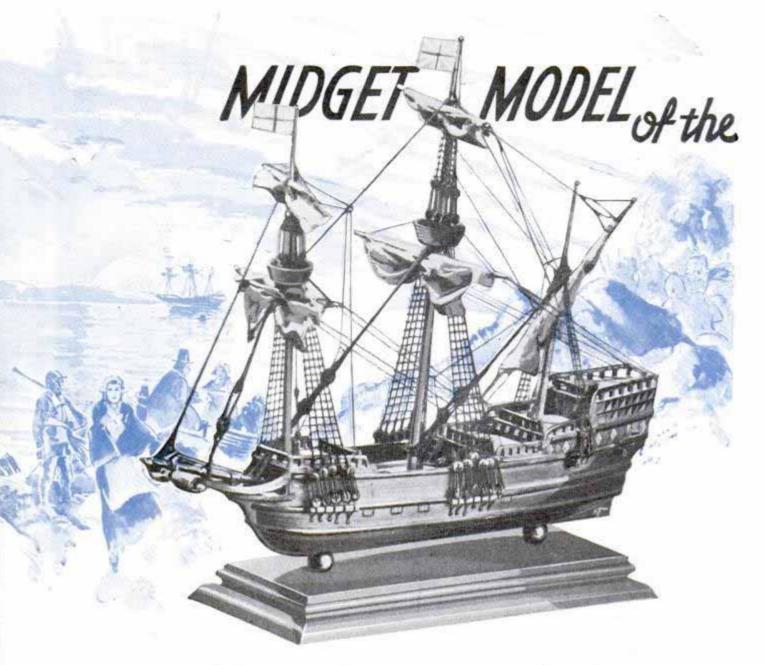
Needing colored lights to signal their comrades, the members of a searching party used inflated toy balloons on the lens ends of their flashlights. After coating the inside surface of the lens cap with shellac or melted paraffin to make the end of the flashlight airtight, the balloon was slipped over it. A short length of small rubber tubing was then inserted into the mouth of the balloon and the assembly was tied to the flashlight with a string. The balloon was inflated by loosening the string slightly and blowing into the rubber tube. When the balloon was 8 or 10 in. in diameter, the string was tightened.

■Lime encrusted inside a teakettle can be loosened by boiling a strong solution of vinegar inside the kettle and then rinsing it thoroughly before putting in water for cooking purposes.

—A. W. Scheib, Arlington, Mass.



Signal light for hikers, searching parties and boys' clubs quickly improvised by slipping toy colored balloons over the ends of their flashlights and inflating them to 8 or 10 in. diameter



A tiny, yet authentic miniature replica of a famous ship, recalling vividly to mind a most stirring period of American history

DUE to its small size, the building of this model has been simplified greatly without loss of authentic details of construction. As a mantelpiece it stands alone in both decorative and historical interest.

The hull consists of three parts: A centerboard, which forms the stem, keel, sternpost and rudder in a single piece and a hull block, initially formed as a single piece and later sawed apart along the centerline. These split blocks are then glued on each side of the centerboard to make the hull. White pine stock is suitable. The centerboard depth is from the spar deck, Fig. 3, to the keel. Dotted lines show the contour of the hull blocks. The dotted

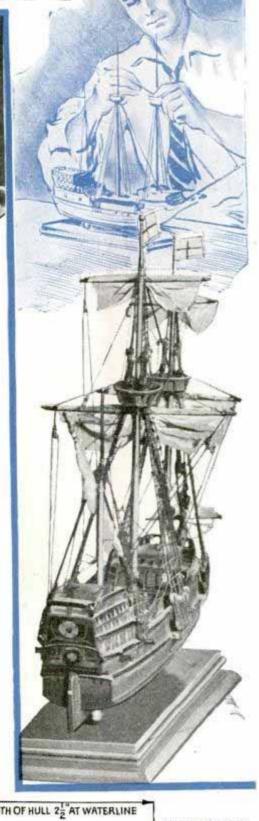
lines, Figs. 2 and 3, are transferred to a solid pine block, on the top and one side. Using the stern view, Fig. 3, as a guide, but cutting to the full width of 11/4 in. from the centerline, a cardboard template is made to the curve of the hull at midships. Beginning forward, a spokeshave is used to carve the hull in smooth rounded sections at all points, the finished curves flowing smoothly into the section represented by the template. Avoid pointing the bow, which should be blunt and "apple-shaped" as typical of this period. This done, the block is sawed apart down the centerline and the two halves glued to the centerboard. The curve of the spar B. P. # 88 1

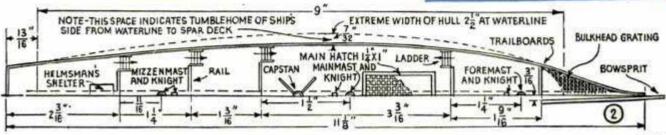
MAYFLOWER



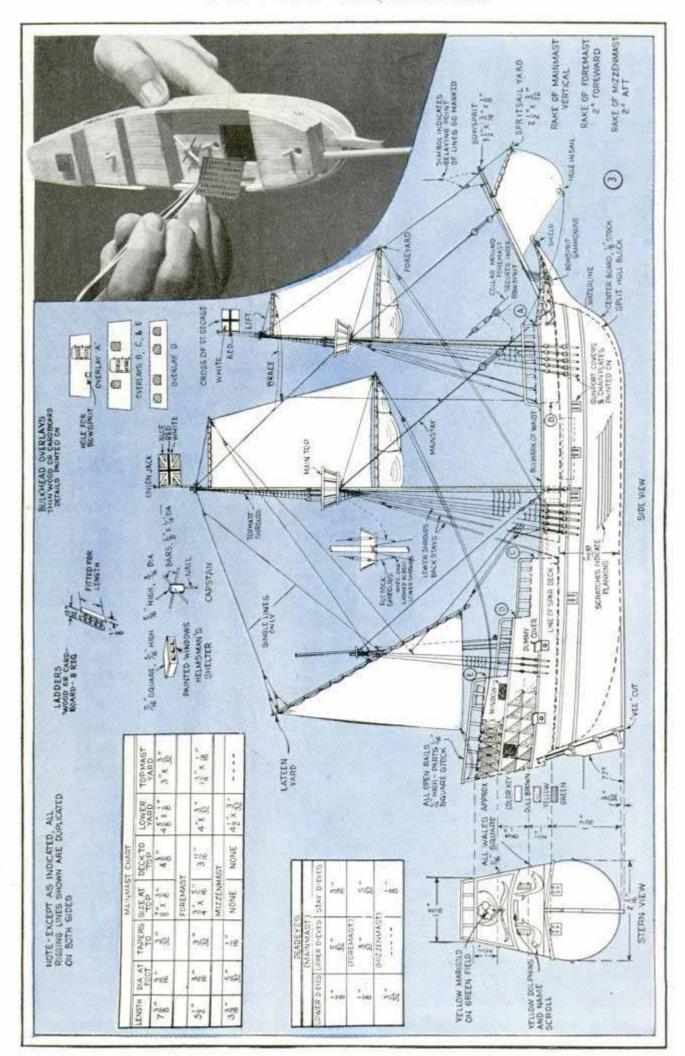
deck is indicated by the centerboard and the blocks are shaved down flush to this, the full length. Now, scratches representing the planking lines are cut into the hull, making sure that these match up when viewed from the bow or stern. V-cuts identify the rudder and keel outlines.

A small block represents the forecastle; another forms the upper decks at the stern. These must be cut wide enough to cover the hull at the spar deck. Fig. 2 shows that the deck widths on the upper surfaces are less than the blocks as now cut. This is to provide for the "tumblehome," or inward slant, of the ship's sides. Drill a small hole directly in line with the rudder, to receive the round post. Then the tumblehome is carved to conform approximately with the stern view, Fig. 3. Seen from all angles, the hull and upper works should join smoothly. Scratches for deck planking are now carefully put in, the rectangular hole of the main hatch sunk to about ¼ in. depth and mast holes drilled to sizes given in the chart, Fig. 3. Pine wales, Fig. 1, are glued and pinned in place and, when dry, thin wooden bulwarks are fitted and glued at the waist, these units being sanded for finishing. The two after gunports are sunken slightly into the wood and drilled to take dummy guns about 3/12 in. in diameter. Other gunports and windows are painted on after the hull is finished. A block forming the helmsman's shelter





## POPULAR MECHANICS



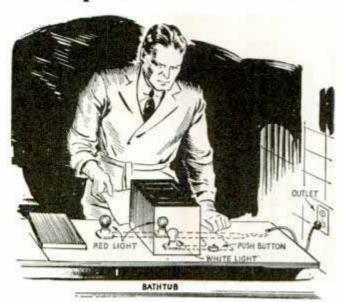
is made as detailed, Fig. 3. Except for light-blue windows, it is painted brown and glued to the poop deck. The main hatch hole is painted dull black inside, after which a wooden grating of 1/16-in. squares is glued over the opening. After fitting the trailboards, a similar grating is fitted at the beakhead, as in Fig. 2.

Cardboard bulkhead overlays are painted with doors and windows, then glued in places indicated. All rail parts are of ½6-in, square stock, glued to the decks and, with a fine pin drill, holes are driven vertically through every second stanchion to take lill pins. Knights are 1/8 in. square by % in. high. Decks are given a coat of orange shellac and the hull an all-over coat of dull brown. Decorative painting is specified in Fig. 3. The imitation carved work on the trailboards is represented with gilt paint. Windows and gunports are also painted on. Hull fittings are completed by placing the ladders and capstan. Masts and yards are dull shellacked.

Sizes of the masts and their parts are given in the mast chart. The mast lengths must provide allowance to set into the holes in the decks. The main mast is vertical but the foremast rakes 2° forward and the mizzenmast, 2° aft. Parts of the standing rigging are indicated on the main mast and running rigging on the foremast. Locate the start, or belaying point of each line, then trace to the opposite end.

Yards are attached to the masts with simple thread slings or bindings. Sails are optional. The standing rigging is No. 30 black linen thread, the stays being the same, but twisted to triple diameter. Running rigging is No. 50 or 60 black linen thread. For uniformity, all blocks are 1/16 in, size. Deadeye sizes are given in the mast chart. The deadeyes at the lower ends of the shrouds are secured by a fine wire passed around them, twisted a couple turns underneath and the wire ends passed through vertical holes in the wales made with a pin drill. These wires are ½ in. below the channels and their free ends pinned to the hull. Ratlines across the shrouds are No. 50 black linen thread. Gammoning (lashing) holding the bowsprit down at the beakhead passes through small holes in the centerboard. It is No. 30 black linen thread. The illustrations will suggest the type of base to be used.

#### Photoprinter Fits on Bath Tub



If you are crowded for space, here's a photoprinter that fits on top of your bath tub

If you are crowded for space and have to use your bathroom for a darkroom, here is a photoprinter that sets on the bath tub. It consists of a 1 by 12-in. white-pine board long enough to reach lengthwise across the tub and a light-tight box on top of which is fitted a commercial printing frame. There is a white bulb and a red one under the box and a red one outside. The red bulbs burn constantly when the socket is plugged into a wall receptacle, while the white one is controlled by a push-button switch. The wiring should be waterproof.

—Wm. A. Kimber, Kansas City, Mo.

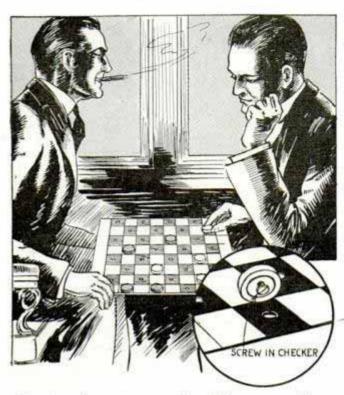
#### Marking Live-Center Turnings

When spindle work is taken out of a lathe and replaced before the job is done, the finished turning usually shows a little off center unless it is put back on the spur center in exactly



the same position it was in at first. As a guide in replacing the work, grind 1/16 in. from one of the spurs, which will then make a depression in the end of the work that is more shallow than the other three. This shows at a glance just where to put the work.

#### Non-Skid Checkers for Playing on Train or Trailer



Swaying of a train or trailer will not cause these checkers to skid around on the board

The annoyance of having your checkers slip around on the board or even fall off when playing on a train or trailer, is avoided by making them non-skid. To do this, small holes are drilled through the squares on the board to take screw heads projecting from each checker.

#### Supporting Long Rods in Lathe



When a long, slender rod is set up in a lathe, and one end projects through the headstock, the tendency of this end to whip can be reduced by running it through a cork

which fits the hollow spindle snugly. The cork can be drilled for the rod with a short length of tubing which has been beveled to a sharp edge at one end.

#### Repairing Crockery and China

Broken chinaware and crockery can be repaired by cementing the parts together with a hot, molten mixture consisting of bleached shellac flakes, 10 parts, and gutta percha, 1 part, cautiously melted together with constant stirring in a double boiler. The parts to be cemented should be cleaned and heated after which the hot cement is applied to the broken edges. Then the parts are quickly pressed firmly together and bound until the cement has hardened. Unused cement may be poured into small bars and remelted whenever needed. If the work to be repaired must stand heat after repairing, another type of cement made by rapidly mixing dry casein, 1 part, and water glass, 10 parts, is very effective if made quickly and applied without delay. The casein and water glass are mixed by shaking them together in a bottle. In preparing this cement only pure casein should be used. Casein glue will not serve the purpose.

#### Collapsible Garment Hook on Tent Pole

Instead of driving nails or garment hooks into a tent pole, try this collapsible hook, which is made from two pieces of stout wire. In use, the short arm of the hook is pulled



up to horizontal position where it is retained by inserting the longer arm into a hole drilled in the pole.

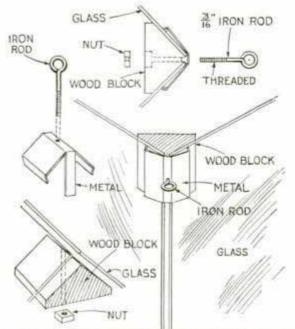
#### Lawn Flag Holder from Bamboo

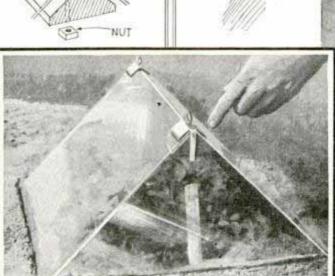


In parks and on lawns where a small flag is to be displayed temporarily, a bamboo tripod of the kind shown is convenient, as the flag may be removed or replaced instantly. The tripod is made by split-

ting one end of a bamboo stick and sharpening the legs so formed, which are forced into the ground. One section is left intact to serve as a socket for the flagstaff.

## Tom Thumb Greenhouses Grow Plants Early







Vegetable and flower seeds germinated right in the beds or garden under these greenhouses get an early start as they are not "set back" by transplanting

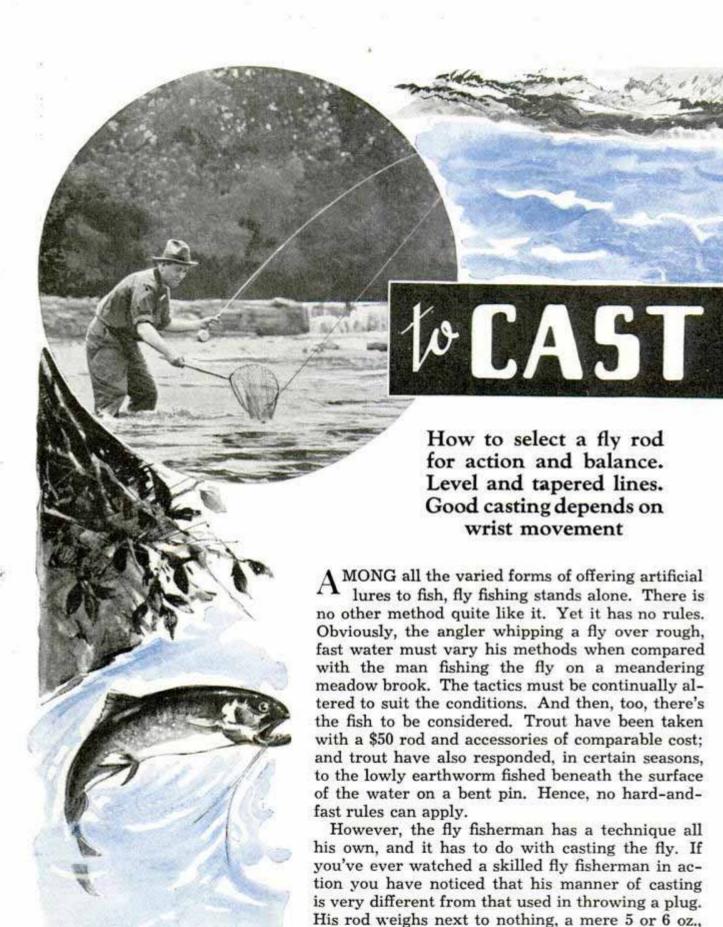
By using a number of these miniature greenhouses, you can propagate flower and vegetable seeds right in the bed or garden where they are to grow without having to reset the seedlings when danger of frost is past. Also, the houses are ideal to set over potted plants when sunning them on cool days. Consisting of glass

panels held together by the corner clamps shown in the detail, the houses are assembled or dismantled in a few minutes. They can be set up either in the shape of a rectangle or they can be laid out "pup-tent" fashion. In putting up the houses, the clamps should be adjusted to allow ¼-in. spaces between the panels for ventilation.

#### Solution to Renew Luster of Weathered Window Glass

After long exposure to the elements, window glass becomes dull and opaque due to decomposition, and it cannot be polished by ordinary methods. To renew the original brilliance, the glass should be washed first with water and then with a solution made by pouring hydrochloric acid, 2 oz., into water, 1 pt. It is best to use rubber gloves while washing the glass with this acid solution. After washing

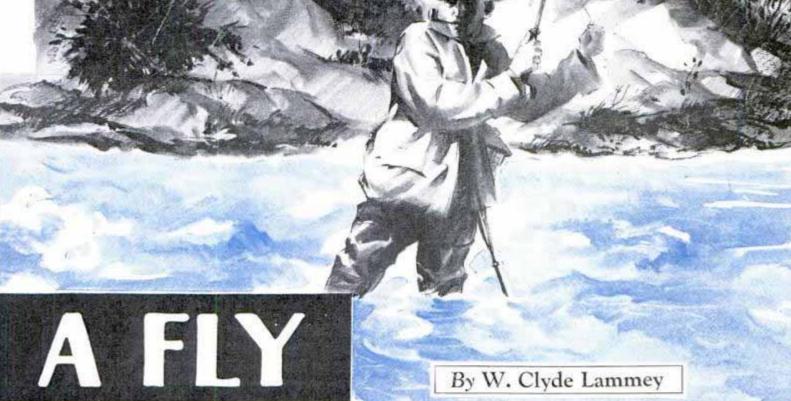
away the acid with water, the glass may be polished with a paste made from precipitated chalk and water. A better polishing paste is made by mixing precipitated chalk, 1 lb., with ammonia, 1 pt., and denatured alcohol, 1 pt. Either of these pastes is rubbed onto the glass with a cloth and allowed to dry, after which it is wiped off with a soft, clean cloth, leaving the glass clean and bright.



CORK GRIP

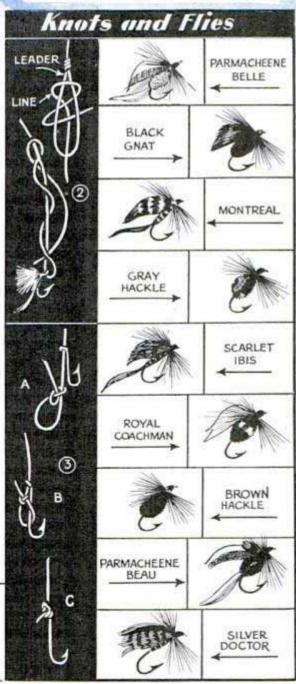
AUTOMATIC REEL

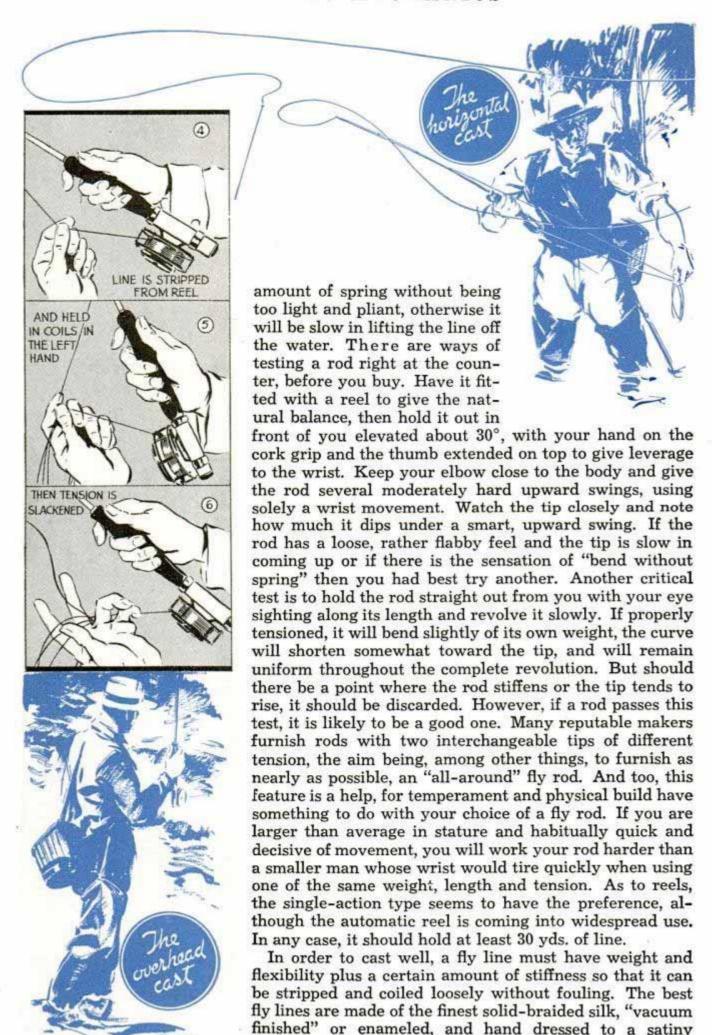
and yet it is from 8 to 10 ft. long. The reel seat is



below the cork grip, Fig. 1, and the reel is either of the single-action or the automatic type as shown in Fig. 8. The line is tied to a leader, and this in turn is tied to the fly, Fig. 3 A, B and C. The knots shown in Figs. 2 and 3 are only typical of a number of knots used. The same is true of the flies shown at the right, as a fly fisherman's kit may contain several times this number.

Most experienced fly fishermen possess more than one rod, but the average size used for both wet and dry fly fishing is 91/2 ft. long and weighs 5 or 5½ oz. Personal preference will vary this weight and length, of course. The best fly rods are made from triangular strips of selected bamboo glued together to form a hexagonal cross section. Fly rods are also made of tempered steel tubing. In any case the big thing is the temper, or "backbone." This refers to the reaction or response of the rod to movement of the wrist. When held properly it should respond instantly, without being soft or sluggish of action. If a rod is soft and whippy it will lack line-driving power. If it feels light at the grip it will be difficult to manipulate delicately and will tire the wrist. In a sense, the resiliency should be proportional to the decrease in size from butt to tip. the latter section particularly must have a fair

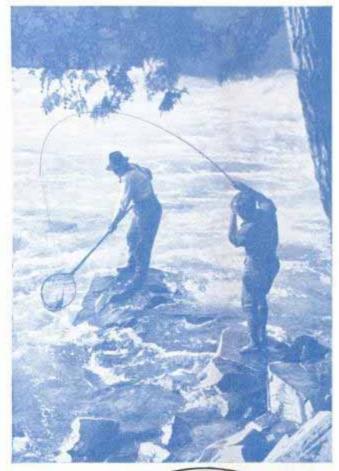


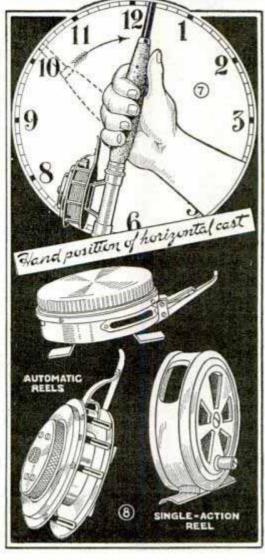


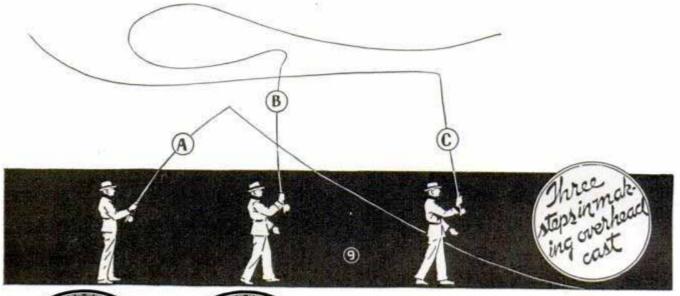
smoothness. Lines are supplied in both single and double taper and level, the latter term signifying that the line is the same diameter throughout its length. Single and double-tapered lines are made in considerable variation as in Fig. 12, the drawings being purposely exaggerated. The single-tapered line grows progressively finer from the center toward one end only, while the double taper may fine down each way from a central point or in both directions from a level section near one end. Many fly fishermen still prefer the level line, but it is generally agreed that the tapered line, with its combination of terminal fineness and concentration of weight in the "swell," has a distinct advantage when distance and accuracy are essential. It is more easily controlled under varying conditions, particularly in the wind, and is especially well suited to use with a floating fly. Sizes of the lines are generally designated by letter, as HDH, repetition of the letter usually meaning the line is double tapered. Some makers, however, use numbers in indicating sizes.

Now the leader, one purpose of which is to make the connection between the fly and the line as nearly invisible as possible; it also aids in dropping and "cocking" the floating fly at the end of a cast. You can buy level or tapered leaders of practically any length, with or without dropper loops, a good average length being about 7 ft. Some fly casters use a leader as long as the rod, and others one as short as 4 ft. Much depends on the individual and local conditions. A leader longer than 6 or 7 ft. is rather difficult to handle on a windy day.

Both the overhead and the horizontal or side casts are commonly used, the latter method when trees and bushes overhang the stream. However, in either maneuver there is considerable variation simply because no two casters can be exactly alike. Assuming that you are ready to make the overhead cast and that the leader has been properly softened by soaking in water to make it pliable, a look at Figs. 9 and 10 will give you the idea of how to proceed. The diagrams in Fig. 9 have been exaggerated purposely for the sake of clarity—the line is shown somewhat higher in B and C than it is in the actual cast, and the arm is shown more extended than in common practice. Make trial casts downstream as the current will aid in straightening out the line. Stand facing the spot at which you intend to cast, strip the line off the reel until you have out about 15 feet of free line with two or three coils held in your left hand as in









Hand positions in a overhead cast

Figs. 4 and 5. Now note the positions of the rod on the clock faces in Fig. 10 and those corresponding in Fig. 9. To start the back cast you grip the rod with the thumb extending along the cork grip, and give it a smart, upward swing, the whole movement pivoting at the wrist. The trick here is to get the line off the water and into the air without coils or kinks, and to do this the movement must be swift but at the same time it must be done without a sudden jerk. Once the line is started, the upward swing is increased in speed and the rod swung slightly outward to prevent fouling the line. By increasing the speed

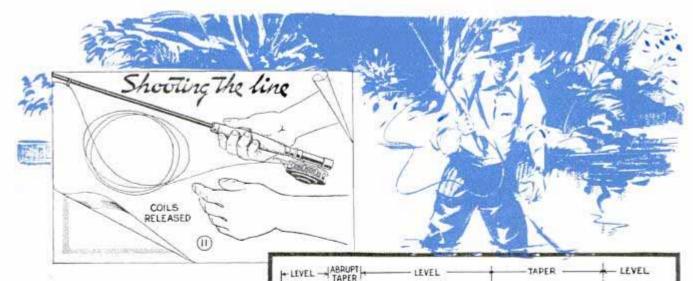
of travel on both the back and forward strokes you bring the full line-driving power of the rod into play. Now comes the critical stage of the whole business—the matter of timing the start of the forward cast at just the right instant, otherwise the whole maneuver will end in failure. If you wait until the line straightens out in the air

behind you it will lose momentum and begin to fall. If you start the forward cast with a falling line it will loop and is almost sure to become fouled and drop to the water. The trick is to start the forward stroke of the rod just before the line straightens out. The start is made with an easy reversal of motion, not a sudden jerk which might snap the fly off the leader. A bit of persistent practice will give you the "feel" of the line when it's in the air and the rest is easy. Some casters keep a light tension on the line throughout the back and forward casts, releasing tension or "feeding" slack into the line, just as it begins to level out over the water at the end of the forward cast, Fig. 6. Others slacken the line slightly just before starting the forward cast, the idea being to "cushion" the snap of the fly as it changes direction. Still others omit this procedure entirely, keeping the line coiled and the left hand in the same relative position throughout the maneuver. The latter method is probably less complicated.

After all, the whole procedure depends for success on wrist action, not arm movement. When the arm is kept well in to the body, your wrist will move only a certain distance up and back. With the thumb on the top of the grip, as mentioned before, the natural limitations in the wrist movement will automatically stop the back cast at ap-



LEVEL



ABRUPT TAPER

LONG TAPER

proximately 1 o'clock, Fig. 10, and leave the arm and wrist in a natural position to start the forward stroke. The same thing is true of the horizontal or side cast. The rod is held just above the horizontal in approximately the position shown by the dotted lines in Fig. 7. Here you

are looking down on the clock face. Otherwise the procedure is essentially the same as that used in making the overhead cast, the line being whipped backward and returned over the rod, which swings in a horizontal arc. Many experienced fly fishermen hold that the side cast is the better method of the two under average conditions. Although the beginner will likely find the side cast somewhat more tricky due to the difficulty in keeping slack out of the line, it is true that the side cast has advantages on a windy day and the position of the rod and line at the finish of the cast is a definite aid in aiming and cocking the surface fly. The method is perhaps less tiring as it is easier to make the continuous "false" casts necessary to dry the fly. But when fishing an open stream, or where necessary to get into deep water, the overhead cast is probably the handiest.

A method commonly used to get the fly under overhanging bushes is that of "shooting the line," Fig. 11. To do this you simply release the coils held in the left hand at the instant the line straightens out above the water at the end of the forward cast. The rod is lowered slightly just as the coils are released. It's a neat trick, that will send the fly into otherwise inaccessible places. Many use this method at all times because less free line has to

be whipped through the back and forward cast. It saves the wrist and, under most conditions, will land the fly more natural-

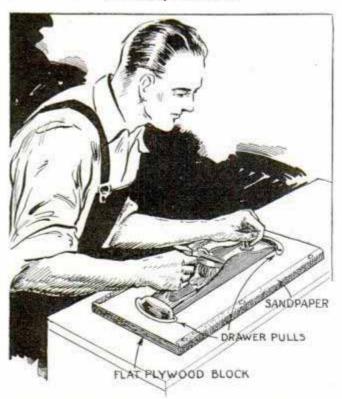
LONG TAPER

LEVEL .

cast. It saves the wrist and, under most conditions, will land the fly more naturally. Another one often used is that of extending the right arm at the finish of the forward cast, at the same time slacking off on the line with the left hand without releasing the coils. This shoots the fly forward another foot or two and drops it easily.

Lastly, when you're through with the tackle, don't forget to run the line off the reel onto a line dryer as in Fig. 13, which shows a simple type used for bait-casting lines. This handy and inexpensive dryer can also be used on your fly rod. Take the rod apart and keep it in a protecting case when not in use. A fly rod should never be left standing, as in a corner, for any length of time.

#### Sanding Block Attached to Plane Is Easy to Use



When finishing large surfaces, your hand plane provides both weight and a handle for the sanding block

Taking advantage of the weight and convenient grip on a hand plane, one craftsman uses it as a handle on a large sanding block. The plane is attached to the block by means of a couple of metal drawer pulls as indicated, and is taken off by simply removing a screw from one of the pulls so that the latter can be swung around.—Wayne C. Leckey, Aurora, Ill.

#### Cork for Bottle of Cleaning Fluid Is Always at Hand

When bottles of cleaning or other volatile fluids are used frequently, and it is



rather troublesome to cork and
uncork them constantly to prevent
evaporation, insert
a rubber band
through the cork
and fasten the
ends of the band
under a strip of

adhesive tape wrapped around the neck of the bottle. With this arrangement, the cork may be reversed to rest on the top of the bottle, closing it against evaporation, yet allowing it to be used conveniently when pouring out the contents. Loss of the cork is also prevented.

## Vacuum Cup and Spring Wire Replace Paperweight

Instead of using a paperweight for holding papers conveniently at hand, try the vacuum-cup and spring-wire assembly shown. The cup sticks tightly to the



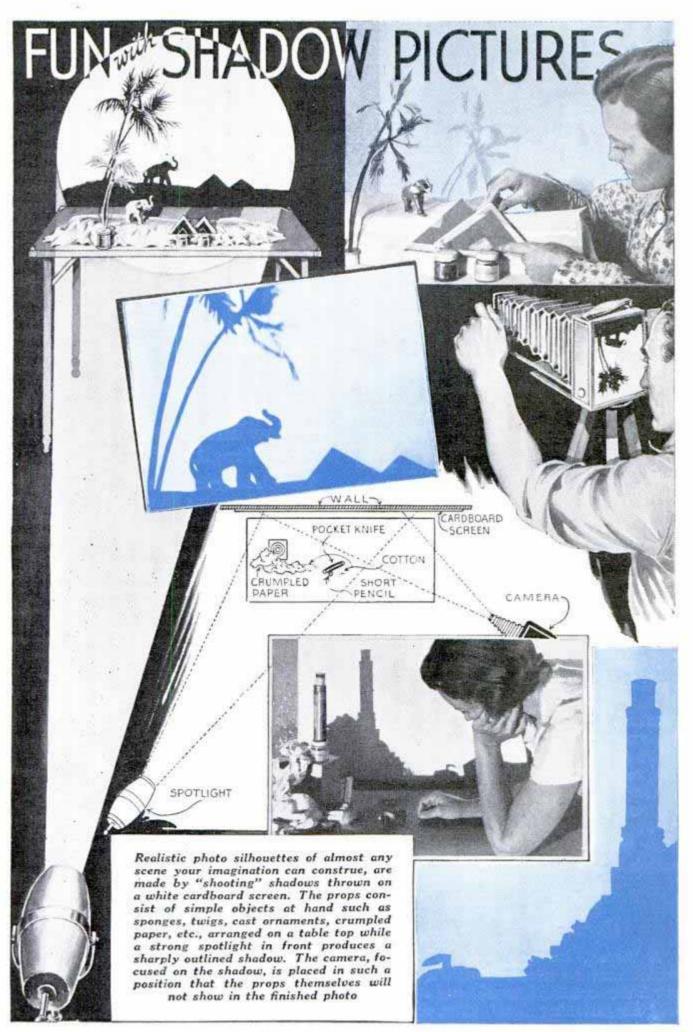
smooth top of a desk, and the wire holds a stack of papers so that one sheet or the whole pile can be removed instantly by merely lifting it with one finger.

#### Bulbs in Ceiling Fixture Removed with Funnel on Broomstick

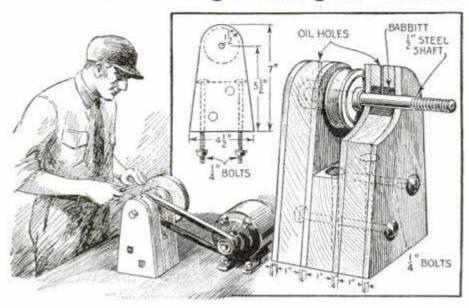
Here's a simple tool to remove electric bulbs from ceiling fixtures. Just slip a small funnel over the end of a stick and cement three or four strips of sponge rubber inside the funnel as indicated. When the funnel is pushed over a bulb and turned, friction between the glass and the rubber strips will unscrew the bulb.



A ten-cent funnel, a few strips of sponge rubber and a stick are all you need to make a bulb remover



# Wooden Grinder or Buffer Head Has Lasting Bearings of Babbitt



Costing practically nothing to make, this grinder head is strong and will serve nicely where the work is not too heavy

If you are looking for a low-cost benchgrinder or buffer head, here's a rigid one, which has babbitted bearings and is made of wood. It consists of two built-up side members, which are bolted together with a 1-in. spacer block between them, a ½in, steel shaft threaded at one end and a V-pulley. The sides are sawed from 1-in. hardwood stock and are faced with 1/4-in. plywood glued and bradded in place. To provide a mold for pouring the shaft bearings, the shaft holes in the cores of the sides are 1 in., while those in the facings are only 1/2 in. Thus, when the head is assembled and the shaft is inserted, there is 1/4 in. clearance all around between the shaft and the cores for the babbitt, which is poured through the \( \frac{1}{4} - \text{in. oil holes.} \) The shaft should be greased heavily to keep the molten babbitt from sticking to it. When the babbitt cools, the shaft should be removed and the oil holes extended through the metal. Two long bolts running vertically through the spacer block attach the grinder head to the bench.

-Ray Barry, Chicago.

#### Cement for Modeling

A strong, hard and durable cement, which may be used for molding objects, for filling cracks in marble and stoneware and for fastening metal, glass, and wood parts together, is made by mixing thoroughly powdered zinc oxide, 12 oz., and finely powdered calcined magnesia, 1/4 oz. The mixed powders will keep indefinitely if stored in a tightly stoppered bottle. To use the cement, take the amount of powder required and work it to a stiff paste with sirupy phosphoric acid. A spatula or pocketknife and a piece of plate glass are handy for the mixing. When the paste is of uniform consistency, it is packed into place and allowed to set. The hardened cement is waterproof and can be polished.

#### Window Envelope Aids in Typing Small Stiff Cards

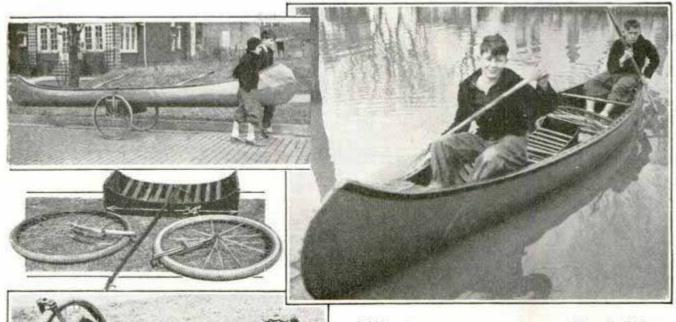
The job of typing on small cards can be simplified by using an envelope, having a large open window in it, as a mask to feed the cards into the typewriter. If a window envelope is not at hand, one can be improvised by cutting a rectangular hole in the side of a regular one.

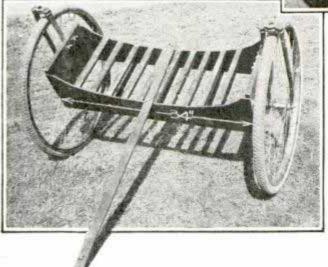
—G. E. Hendrickson, Argyle, Wis.



Cards inserted into a window envelope are easily fed into a typewriter

# Pneumatic-Wheeled Cradle Carried in Canoe





Adding to your canoe equipment this wheeled cradle, small enough to be stowed in it, solves the problem of transporting the canoe to and from the water, moving it to storage and making portages. The cart weighs 25 lbs., and can be carried in the canoe while assembled, or it can be taken apart into four units, which consist of a wooden cradle, 34 in. long, two 28-in. bicycle wheels with forks having four 3/16-in. bolts attached, and a wood lath fitted with three 1/4-in. bronze hook bolts and wing nuts to serve either as the cross bar across the top of the canoe or as a tongue when the cart is wheeled. The cradle sides are made of 1/4-in. fir plywood, but the thirteen % by % by 11 1/2-in. crosspieces and the two 34 by 9 by 111/2-in. ends are of maple. The front forks of the bicycles are cut off at the top. To the inside prong of each fork are brazed steel straps having bolts that project through holes in the ends of the cradle

# Fish-Stringer Weight Slips Off Easily to Remove the Catch

Here is a weighted fish stringer that not only keeps the fish under water, but it has a quick-release attachment for removing the string so that the fish can be slipped off easily. The weight consists of a short length of brass rod having four small holes drilled through it; two near the upper end and two near the lower end. A short brass pin in one of the lower holes helps anchor the lead weight, which is molded in place, and a longer pin in the other hole keeps the fish from slipping off the stringer. The two upper holes take a small hook bolt, which clamps the string to the weight as indicated.—Axel L. Johnson, Chicago.

¶Pine or cedar sawdust placed in a shallow pan and set under a circulating heater imparts a delightful aroma to the house.



Just loosen the wing nut on the hook bolt and the string slips out to remove the fish

#### Lawnmower Blades Held Steady While Sharpening Them



Don't take a chance of cutting your finger when sharpening a lawnmower. Slip a clothespin over one of the blades so they can't turn

If you are in the habit of sharpening your lawnmower blades with a file, here is an idea that may save you an injured finger. When you get the mower in position for filing, just clip a spring-type clothespin over the blade you are working on and let the clothespin rest against the knife bar. This will keep the blades from turning toward the bar.

#### Simple Filter on Photo Enlarger Helps Place Paper on Easel

Pivoted to the lens board of your photo enlarger, this filter or light shield is swung



over the lens instantly before placing the printing paper on the easel, and it allows enough light to filter from the lens to provide safe illumination for the job. The filter is merely

one half of a tortoise-shell spectacle frame with the glass removed and the opening covered with red paper, the temple being cut off at the point where the curved section starts and inserted into a hole drilled in the lens board. The temple should be a fairly tight fit in the hole so that friction will hold the filter at any desired angle.

—Joseph Prince, Dorchester, Mass.

#### Plant Stakes from Coat Hangers

If you have a surplus of wire coat hangers lying around, they make good plant and shrub stakes. Just untwist the hangers, straighten them out, and bend them to shape. The wire is given a sufficient offset to clear the roots.

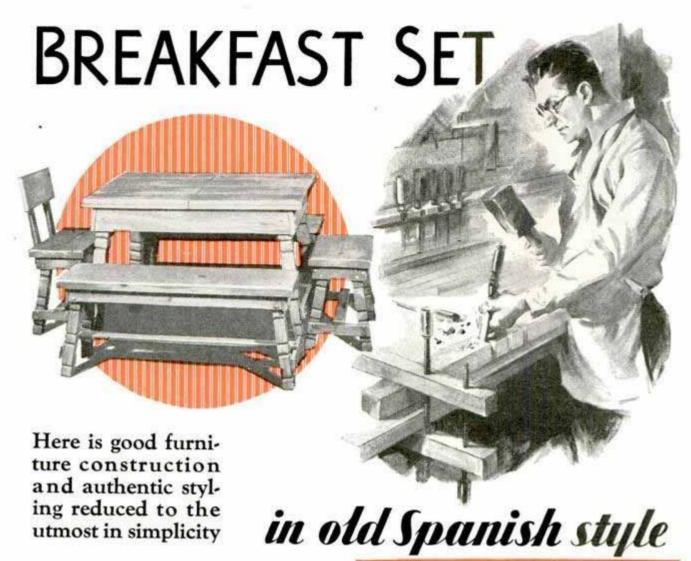


#### Protective Relay for Test Bench Saves Electrical Fuses

For testing electrical appliances and experimental work, a relay in the line to the test bench is much better than fuses, as it does not have to be replaced every time the line is overloaded. Such a relay can be picked up from almost any refrigerator repair shop. They open on various currents from 2½ to 9 amps. As these relays must work perfectly on refrigerators, you can obtain a slightly defective one, which can be used on the test bench.



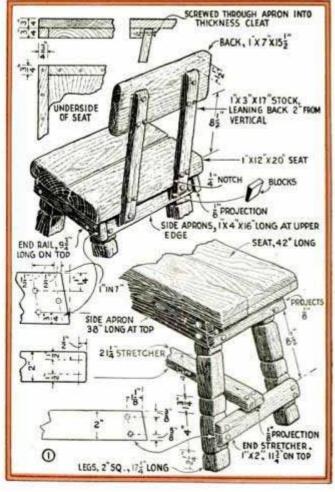
If the line is overloaded, the relay breaks the circuit
—all you have to do is close the relay-



#### By EDWIN M. LOVE

DESIGNED for the man with only a few hand tools, this type of furniture involves very little ripping and planing to get odd thicknesses and widths of materials, for almost all parts are cut directly from stock sizes of knotty pine lumber. Only butt joints are used. The aprons and stretchers lap past the legs, and the boards in the table top are glued together without dowels, corrugated nails driven in the underside taking their places. To simulate pegged joints you use screws driven in counterbored holes, with false dowels glued in to hide the screw heads.

When making up the table top, Fig. 4, the boards are arranged edge to edge in such a way as to make a pattern of the knots. The edges are jointed slightly concave, so that the ends will be under extra strain when the joints are drawn together, thus compensating for variations in shrinkage. Upper corners of the jointed boards are chamfered to give a grooved effect to the finished top.



3 x 3

RABBET \



simple slide that moves between cleats on the side aprons, Fig. 4. The upper cleats are nailed at a distance below the apron edges equal to the thickness of the top hinge cleat, plus the closed hinge and the upper slide block, allowing the top sections to lie flat on the rails. The lower apron cleats are adjusted to give clearance for the slides, using them as gauges. When adjustments are complete, the screws are inserted. The notched section of the slides forms a recess for the extension leaves. The leaves are 10 in. wide, chamfered on the corners where the edges meet, and have

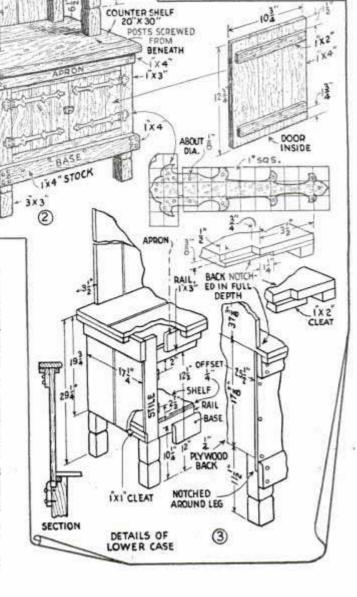
alining dowels glued in to fit the table top. The construction of the end-bench backs will be clear from Fig. 1. All screw holes are plugged with ½-in. dowels, ¾ in. long, rounded on one end.

After the boards have been arranged in order and glue applied to the joining edges the assembly is drawn tight with clamps and turned upside down on a solid floor. Six corrugated nails are driven across each joint, care being taken to leave the center clear, as it must be sawed through later. Finally you screw on the cleats, working from center lines, the two hinge cleats being separated ¼ inch.

Note that the legs on all pieces are essentially the same—a simple saw-andchisel job. To get a "worn" effect on parts wherever rubbing from shoes, knees, and arms would occur, you can make light cuts with a chisel and then smooth and round the cuts with file and sandpaper. The table top, bench, and chair seats are given the appearance of thickness by gluing and nailing cleats under the finished edges, those across the ends being cut from the ends of boards. Joining edges of seat boards are chamfered. Bench seats are attached with screws driven through the aprons into the thickness cleats, which makes a construction allowing for shrinkage.

PROJECTON

Each half of the table top is hinged to a



The buffet, Figs. 2 and 3, is built in the same manner, with butt joints and lapping aprons. The legs and the shelf posts are shaped as are those for the table. The sides, lower shelf, and countershelf are glued up in the same way as the table top. Since the plywood lower back and the 34-in. upper back rest in the countershelf notch, a double rabbet is made, or else a notch is cut and a cleat nailed underneath to take the end of the plywood. Cleats also may be screwed to the sides, to avoid the trouble of cutting rabbets. To assemble, join the sides with the countershelf and the lower shelf. As these parts all shrink in the same direction, they can be screwed solidly together. However, the cleats under the ends must be cut into short lengths and CLEAT, I'X 4" STOCK, 24"LONG. NOTCHED TO CLEAR APRON CHAMFERED CORRUGATED SLIDE SLOTS NAILS CUT FROM ENDS OF BOARDS. "LONG SCREW CLEAT, IXI STOCK, 26 LONG 3X3 LOOSE-PIN HINGES -I X6 X6 BLOCK I'X6" CUT TO SLIDING FIT BETWEEN SIDE APRONS X 6"X 22 LEAF-STORAGE RECESS I'X I"CLEATS I'X 8"STOCK LEGS, 3X3. 29 LONG APRON, IX6. LONG STRETCHE STRETCHER, 1X3X 28 LONG ON TOP HOLES SLANTED TO FIT TABLE DETAIL END STRETCHER

spaced so that they can move with the wood. After attaching stiles, the rails are nailed between, then aprons and bases are added. Rear screw holes in the aprons and bases should be slightly oblong so that the screws can

slide when the wood in the case shrinks.

Finish the set by applying a coat of flat white paint, wiping it off the knots. When dry, rub down lightly with fine sandpaper and give a coat of antique glaze, which is wiped off with a cloth when it becomes tacky, leaving worn spots quite white, with smudges on areas less worn and in cracks and angles where wear could not occur. Should you desire the effect of natural checking of the wood this is easily simulated by scratching the surface here and there with a sharp-pointed awl. A coat of medium flat varnish gives the finish wearing quality.

A cherry pitter can be made by inserting the ends of a wire hairpin in a cork. The seed is hooked through the end without mashing the cherry.

#### Spring-Wound Fish-Line Drier from Old Phonograph



If you have an old portable phonograph, it makes a dandy reel for drying fish line

Have you an old portable phonograph? If so, it's easily converted into an automatic reel on which to wind your fish line to dry it. Just substitute a disk of ¾-in. soft wood for the turntable and drill it for six or eight pegs to take the line. In use, tie the line to one of the pegs, start the phonograph and feed the line on the reel. When rewinding the line on your fishing reel, the spring motor provides just enough tension to lay the line properly, while the operation rewinds the motor, which is then ready for the next time.

—R. M. Munroe, Coral Gables, Fla.

## Removing Water Spots from Silk



Water spots on certain silks like crepe de Chene, which give the cloth a soiled appearance even when there is no dust or dirt present in the garment, often can be removed by stretching the fabric over

a lighted electric bulb and brushing it with a dry, fine-bristle brush. In such

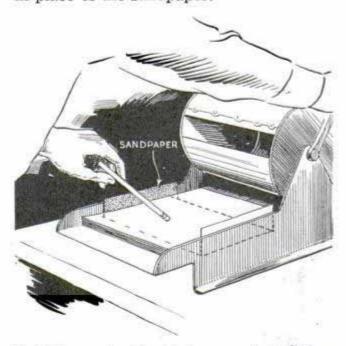
cases, the spots are usually caused by the water washing the stiffening of the fabric to the edge of the circular area, where it becomes visible as soon as the water has evaporated. Brushing the cloth loosens and removes the excess stiffening material.

#### Paint Underside of Porch Floors

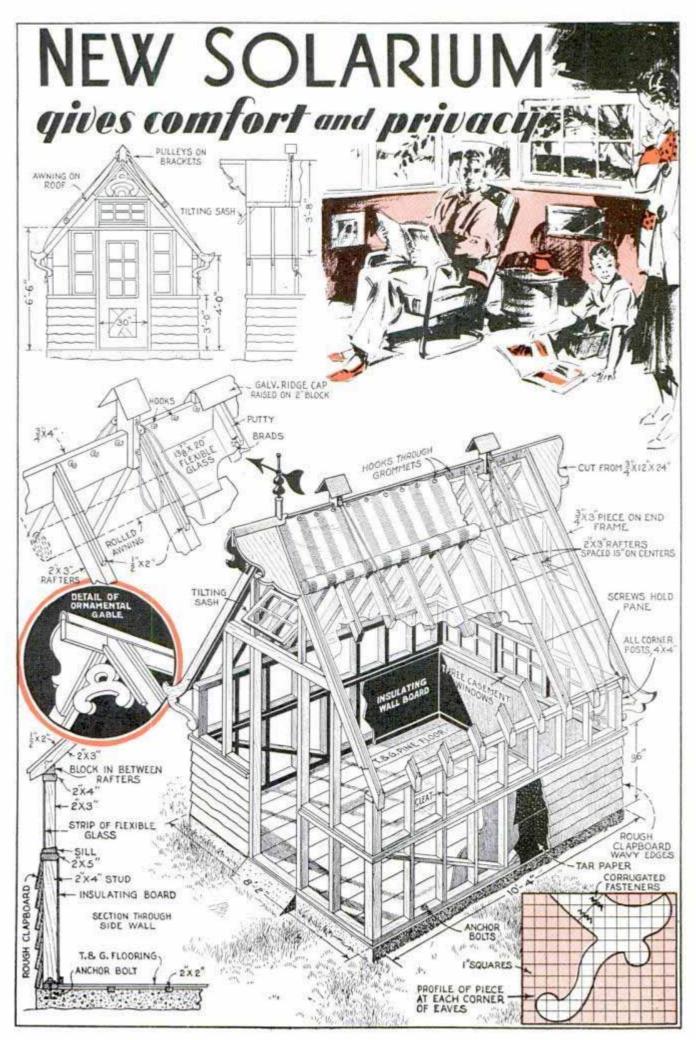
Porch floors should be painted on the underside as well as on top to protect them against moisture. This is especially true where the space between the floor and the ground is insufficiently ventilated. If the boards absorb moisture from underneath, the paint on the top surface is likely to blister and peel.

#### Operating Mimeograph Machine Without Automatic Feed

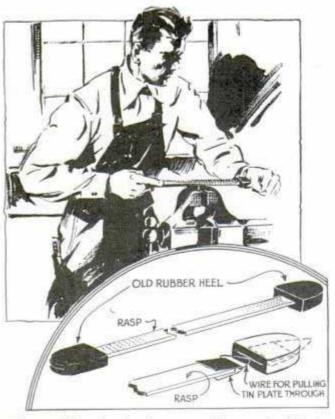
If you operate a mimeograph machine that is not equipped with an automatic feeding device, here's a way to speed up the work. Just crease two strips of sandpaper near one edge and place them on the sides of the feed table as shown. Then use the eraser end of a lead pencil to push each succeeding top sheet of paper into the machine. The sandpaper tends to hold the stack of papers so that only the top one slips into the machine. If a more permanent improvement is desired, glue strips of ¼-in. sponge rubber to the paper guides in place of the sandpaper.



You'll be surprised how fast you can feed a mimeograph machine with this arrangement



#### Rubber Heels Slipped on Rasp Make Good Hand Grips



These rubber hand grips are resilient and will last the life of the wood rasp

Rubber shoe heels slit to fit on the ends of a wood rasp will provide comfortable hand grips. The slits, which should pass entirely through the heels, can be cut while the heels are held in a vise, using either a wood chisel or a knife. Dipping the blade in water will make cutting easy as it reduces friction. Strips of light tin are folded over the ends of the rasp to cover the teeth. Then a length of wire is run through the folded ends of each strip and passed through the slit in the heel so that, after the heel has been pushed in place, you can pull out the strips. When these have been removed, the teeth of the rasp will hold the grips in place.

#### Changing Flash Bulbs Quickly



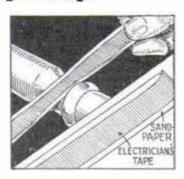
When speed is a factor in shooting pictures at night with photoflash bulbs, time can be saved in changing the bulbs by slightly altering the socket in the

reflector. Just remove the threaded brass lining from the socket and, with a pair of tin snips, cut off enough of the lining to leave three or four threads. Then replace the remainder of the lining in the socket. A single twist then will be enough to insert or remove the bulbs, requiring only a second or two for each operation.

-Kenneth Murray, Sturgis, Mich.

#### Electricians' Tape Strengthens Sandpaper Strips

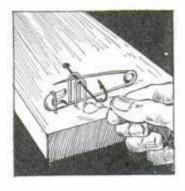
By cutting strips of sandpaper slightly wider than equal lengths of electricians' tape and joining the two together, intricate lathe turnings may be sanded efficiently. In



this way the sanding strip is made more flexible to fit into grooves without tearing.

## Vise to Hold Fishhooks Made from Large Safety Pin

Fishermen who repair or manufacture their own flies will find that a small vise



to hold the hooks can be made easily from a large safety pin. It is attached to a bench, table or block of wood by means of a staple driven over the head, and a staple is driven into the wood on each side of the

pin. In use, the hook is slipped under these two staples, and the pin is opened to hold it tightly in place.

#### Venting Fuel-Oil Tanks Correctly

On page 588 of our April issue, a short article described how a basement fuel-oil tank could be filled and vented through one pipe. It is now expressly called to the readers' attention that such an installation is not approved. Regulations governing fuel-oil tanks specify that the fill and vent pipes must be separate pipes and they must not be crossconnected. Vent pipes must be arranged to drain to the tank. must terminate outside of buildings at a point not less than 2 ft., measured vertically or horizontally from any window or other building opening, and the outer ends must be protected by a weatherproof hood. Fill pipes on storage tanks, other than outside aboveground tanks, must terminate outside of buildings at a point at least 5 ft. from any building opening at the same or lower level. Fill terminals should be closed tightly when not in use by a metal cover designed to prevent tampering.

#### Attaching Chicken Wire for Easy Removal

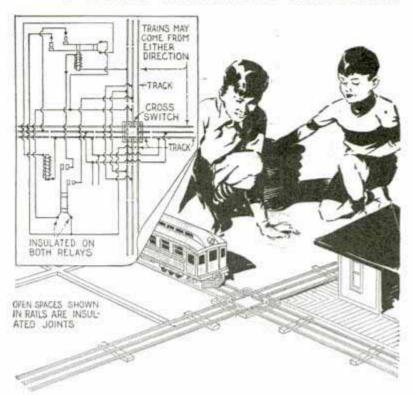
When you put up a temporary chicken pen, fasten the wire net-

ting to each post or stake with a length of straight wire over which the staples are driven as indicated. When you want to remove the pen, just give one end of the straight wire a jerk and the staples will come out of the post. This method also offers protection for the netting, which may be damaged when removing the staples if they are driven over the stay wires.



You can take down a temporary fence in a jiffy without damaging the wire if you use this method of fastening it to the posts

# Relay Control for Toy Trains Avoids Wrecks at Crossover



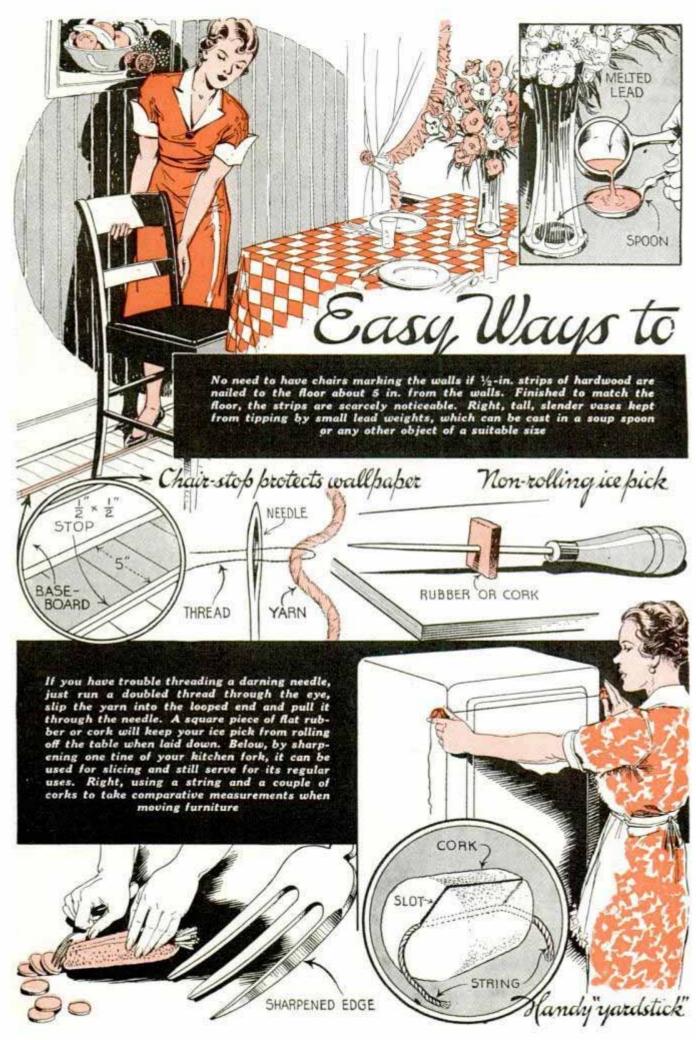
When two trains approach the crossing at the same time, the relays automatically stop one train until the other passes

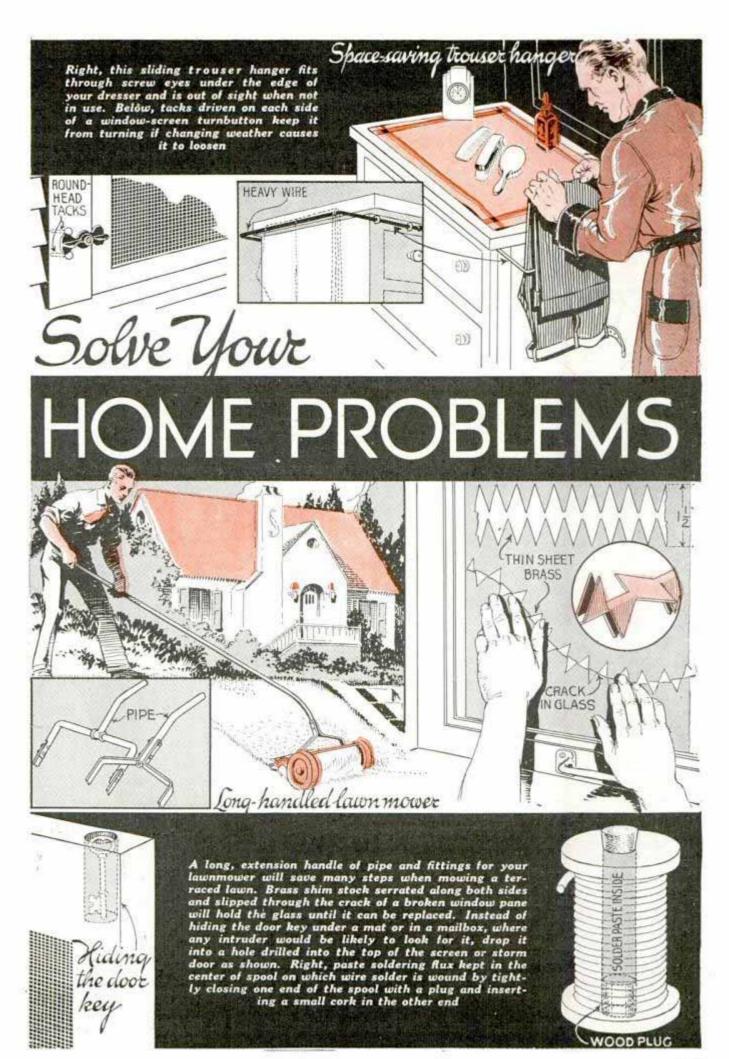
In laying out the tracks realistically for a toy electric train, they often cross at some point where wrecks will occur unless some means is provided to control trains approaching the intersection. Two relays wired to the tracks as shown in the diagram will do the job automatically. When two trains approach the crossing at the same time, the one farthest away is automatically stopped until the one nearest the intersection has crossed, after which the other one will proceed. The relays should be of the double-pole, singlethrow type to handle 15 volts, and they can be purchased reasonably from most electrical stores. The open spaces shown in the tracks signify insulated joints.

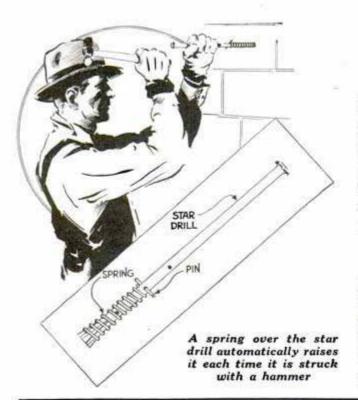
#### -Earl Snader, Jr., Waynesboro, Pa.

#### Removing Mildew Stains

Mildew stains may be removed from cloth after washing in the usual manner, and while still damp, by immersing in hydrogen peroxide, or in a solution of chlorinated lime. While the spot is damp, expose it to the sun's rays. If the material is colored, test a scrap piece to determine whether or not the dye will be affected.







#### Coil Spring on Small Star Drill Eases Arm Strain

The next time you use a small star drill, slip a coil spring over the lower end, where it is held by a pin, and see how much it relieves the strain on your arm. The spring, which rests against the work, lifts the drill a trifle after each blow. Three or four holes through the drill shank will enable you to adjust the pin to get the desired spring pressure.

-A. H. Waychoff, Tempe, Ariz.

¶Red anti-halation backing on photo films is a good indicator as to the freshness of the fixing bath. If the coloring matter has not entirely disappeared by the time the film has cleared, the fixing bath is probably exhausted.

# Lawn Table, Barrow Chairs, Trellises - - -



Bent-Iron Tables-568

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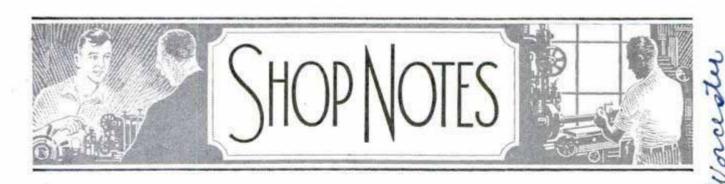
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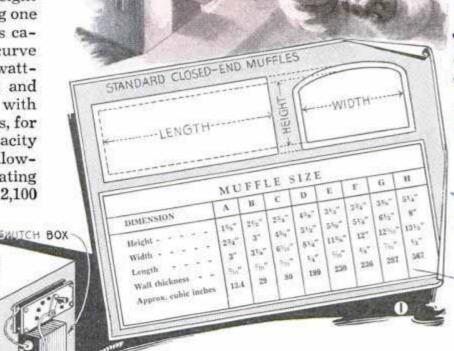




ENAMELING, ANNEALING, HEAT-TREATING, ETC

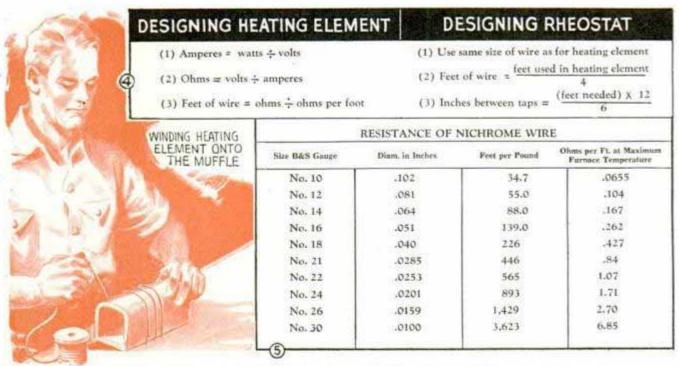
By C. A. CROWLEY

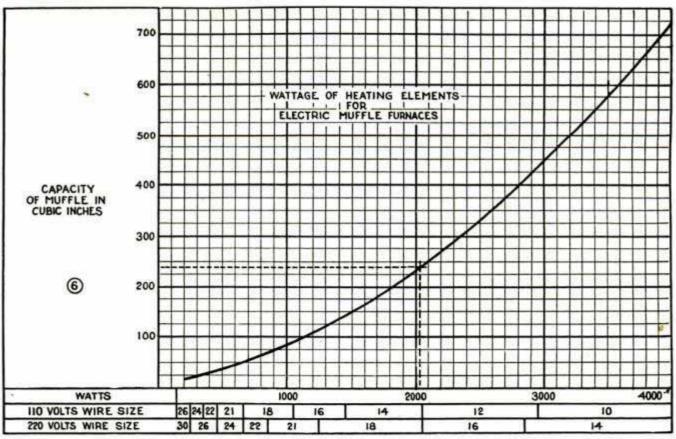
I N designing an electric muffle furnace, first decide the size of muffle, or heating compartment. Fig. 1 gives dimensions for eight standard sizes. After selecting one of these for size, you note its capacity and then refer to the curve in Fig. 6 to find the required wattage of the heating element and size of Nichrome V-wire with which it is to be wound. Thus, for size F, Fig. 1, which has a capacity of 236 cu. in., you find by following the dotted line that a heating element between 2,000 and 2,100



watts will be required. Always select the one on the high side, in this case 2,100 watts. By continuing down, we find that for 110 volts, you must use No. 12 Nichrome wire, and for 220 volts you will need No. 16 Nichrome wire. Next, from Fig. 4, you find that the amperes in the heating element will be equal to watts divided by the volts, or in this case, 2,100 divided by 110 which equals 19.09 amperes, necessitating 25 or 30-watt fuses

150 feet - \$6.00.





in the power line feeding the furnace. The resistance of the coil in ohms is next found by dividing the voltage, or 110, by the amperes, or 19.09, as above calculated, which gives 5.76 ohms. Then, to determine the number of feet of Nichrome wire required you divide the ohms by ohms per foot of the wire to be used. From table, Fig. 5, you find that No. 12 Nichrome wire has a resistance of .104 ohm per foot. Using the formula given in Fig. 4, you divide

the ohms required, or 5.76, by .104 and get as an answer approximately 55½ ft. of wire required. Next, you figure the length of wire needed for the rheostat to regulate the temperature of the furnace. Fig. 4 shows the method of computing the amount of wire required for the rheostat. The same size of wire is used on the rheostat as is used for the heating element. The number of feet of wire required for the rheostat is equal to the feet used in

(F)

0

0

1

(E)

195

the heating element divided by four or 13.9 feet for the size being followed.

Then the wire is wound around the muffle. The turns must be equally spaced and the ends fixed in small holes drilled in the muffle, leaving an unwound space of about 3 in. at each end for connections. A doubled length of No. 12 Nichrome wire 3 or 4 ft. long is attached securely to each of the leads from the coil with iron machine screws and washers. Solder or spelter should not be used. A thin layer of cement such as refractory cement RA-162 is now applied to hold the element permanently in place. This cement, which comes in dry-powder form, is mixed with water to a consistency of a thick paste. This is troweled on as in Fig. 7, until the wires have been covered, and allowed to

FRONT PLATE -TRANSITE

(I REQUIRED )

SECOND FRONT PLATE (I REQUIRED)

DOOR GUIDES - 2 REQ

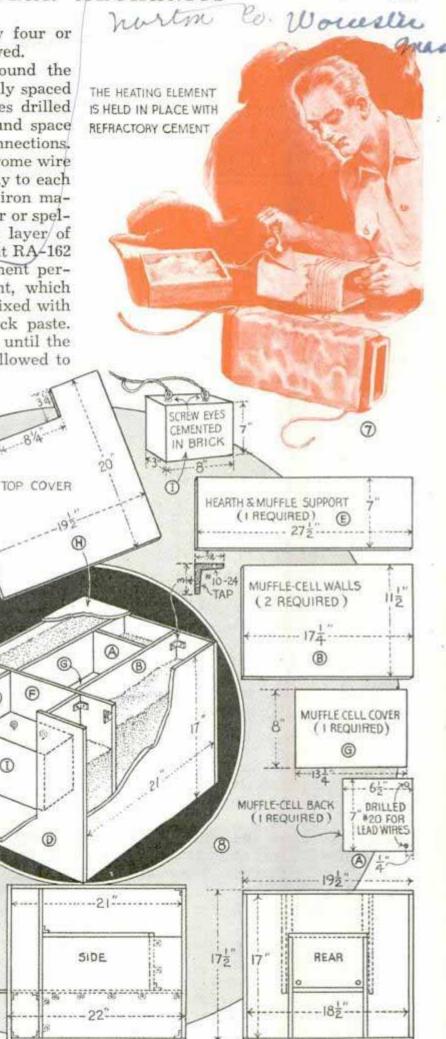
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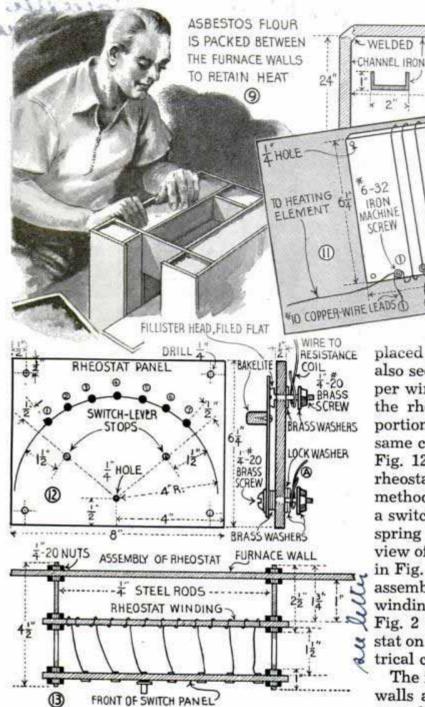
TOP

(F)

382

---6-





dry thoroughly. The muffle will have to be handled with extra care to prevent damage until the cement has been heated to 1,000° Fahr., when the furnace is first used. After heating, this cement is easy to flake off when it becomes necessary to rewind the heating coil. Most users of electric muffle furnaces keep on hand enough Nichrome wire of the proper size, so that rewinding is only a matter of a few moments.

The Nichrome wire required for the rheostat should be wound in twelve turns on a piece of ½-in. hard asbestos board (Transite) as in Fig. 11, with six taps to machine screws. The screws are placed over the wire and between two washers

placed immediately over the wire are also secured 2-ft. lengths of No. 10 copper wire to serve as connection leads to the rheostat switch. Then the wound portion should be covered with the same cement as was used on the muffle. Fig. 12 shows the switch panel of the rheostat. The side view shows the method of mounting contact posts and a switch arm, which should be of heavy spring brass. The numbers on the front view of the panel correspond with those in Fig. 11. Fig. 13 shows the method of assembling the rheostat panel and winding with 4½-in. iron rods as studs. Fig. 2 shows the location of the rheostat on the side of the furnace. The electrical connections are shown in Fig. 3.

(10)

WEIGHT

TO BALANCE DOOR

The furnace itself is next, Fig. 8. The walls are cut from Transite and when assembled, form several compartments, which are filled with asbestos flour for insulation. Transite is very hard and accordingly it should not be expected that saws used for its shaping will last very long between periods of sharpening and setting. A fire brick, detail 1 of Fig. 8, serves as a door for the furnace. Into the top of this brick are anchored a pair of heavy screw eyes to hold the supporting cable. The ends of the screw eyes should be bent and the holes filled with a cement consisting of a viscous paste of litharge and glycerin. Assembly of the sections is done by the use of angle plates spaced 6 in, apart along all joints. No plates should be located inside the muffle compartment. Cracks through which the asbestos flour can be lost, should be filled with cement. The asbestos flour is packed lightly. In this way all sides, top and bottom of the muffle are insulated with thick layers of asbestos flour. The lead wires from the winding to the rheostat are protected with short lengths of porcelain tubing. It is not advisable to connect furnaces which draw in excess of 10 amperes to the line with a detachable plug. Accordingly, it is recommended that the furnace be connected direct to the power supply with conduit or flexible BX. The final assembly consists in the construction and mounting of a bracket to support the door and its counterweight as in Fig. 10. Welded construction is recommended. The counterweight may be a pail of bricks or a container filled with lead to the requisite weight. Fig. 2 shows the supporting bracket mounted on the furnace with large machine screws and the arrangement of the fire brick door ready for use.

Having completed the muffle furnace, it is next necessary to give it a trial run at a low temperature to cure the cement on the element. The rheostat switch arm is set on point 7 which gives the lowest heat, and the switch is closed, leaving the muffle door open for about 10 or 15 minutes. The door may then be closed and the muffler allowed to come to full temperature. If the furnace has been well insulated and properly built it is probable that the switch will never need to be set on point 1 to develop the maximum temperature. If the temperature is allowed to rise above 1,650° Fahr, the element is likely to be burned out. Long life of the element will be had if the furnace is operated at 1,500° Fahr. A rheostat setting of 3 or 4 usually gives the maximum temperature which the furnace will develop without rapid destruction of the element. It is important that when a new element is installed or a new furnace started, some means be used to determine the approximate temperatures for which a thermocouple is ideal. Construction of thermocouples has been described in a previous issue of Popular Mechanics. 100-1937-310.

■Before starting to braze a large piece of metal with a light torch, preheat the metal to a cherry red color over a stove or furnace and save on oxygen bills.

#### Concrete Worker's Straightedge Has Shovel Handle



Handle on straightedge enables worker to test newly poured concrete surfaces without kneeling

To provide his 10-ft. straightedge with a convenient handle by which it could be readily manipulated, one contractor attached a broken shovel handle. This allowed the worker to lift the straightedge from a standing position, which eased the usual task of kneeling to test the work. Low spots in the concrete could be detected easily from a standing position simply by noting the marks left in the soft cement.—Wayne C. Leckey, Aurora, Ill.

#### 'Cellophane' Speeds Press Feeding

In order to speed the printing of cards, envelopes, letterheads and other small jobs, it is necessary that they drop onto



the gauge pins quickly and with the least possible friction. To accomplish this, as soon as the makeready is completed on the press, glue a sheet of Cellophane over the tympan sheet

to include the area within the limits of the gauge pins. Upon this glassy surface the stock will slip into position instantly.

#### Tool Traces Profile of Turning to Make Template

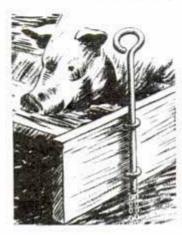


You can trace the profile of a turning on a piece of cardboard in a jiffy with this simple tool

Those who have occasion to duplicate a turning will find this tracing tool handy in making a profile template of the original turning. To make the tool, a cross of pipe or tubing is soldered together at right angles. One tube slides on a rod attached to a base or board by angle brackets, and the other tube takes a short rod which carries a scriber on one end and a guide on the other. In use, the turning is laid on the base alongside the tool, after which the profile is traced by pulling the cross along the rod, keeping the guide against the work and holding the scriber or tracing pencil on the template material.

-John R. Metzger, Maplewood, N. J.

#### Trough Anchored with Stakes Will Stay in Place



This hog trough cannot be upset easily. Stakes having large eyes at the upper ends to serve as handles, are slid through large staples or screw eyes driven into the ends of the trough. They should be

made long enough to allow one end of the trough to be raised for the insertion of small blocks when leveling it.

#### Tape Measure Worn on Finger

A tailor who uses a tape measure frequently finds that he can wear the measure on his finger where it is ready for instant use, yet not inconvenient. To wear the tape



measure in this fashion, it is only necessary to solder a cheap, brass ring to one side of the tape reel as indicated.

#### Sheet-Metal Umbrella Holder Attached to Chair Back

To prevent customers' umbrellas from being misplaced, one restaurant owner fitted the back of a chair, at each table, with a sheet-metal holder, as shown in the sketch. The holders, approximately 3 in. in diameter and 8 in. long, were made by a local tinsmith, for a small amount. Painted to match the chairs, they were hardly noticed when not in use.

—Opie Read, Jr., Chicago.



Here's an idea for the restaurant owner who has trouble with customers losing their umbrellas

# "AIRSTREAM" SAIL RIG

This rig
has won the
international canoe
sailing championships
for the past five years. Can
be used on either canoes
or boats carrying
up to 100 sq.
ft. of sail

#### By H. G. La BRANT

DEVELOPED for canoes, this sail rig is adaptable to any boat carrying up to about 100 sq. ft. sail area and may be used with a jib. The plans given here are for a 48-sq.-ft. sail. For a larger sail, the height of the mast in the straight part is increased and the boom is lengthened. Height along the mast is added sparingly as this raises the center of effort. An increase ratio of 2 to 3 in. along the boom to 1 in. in the mast is about right.

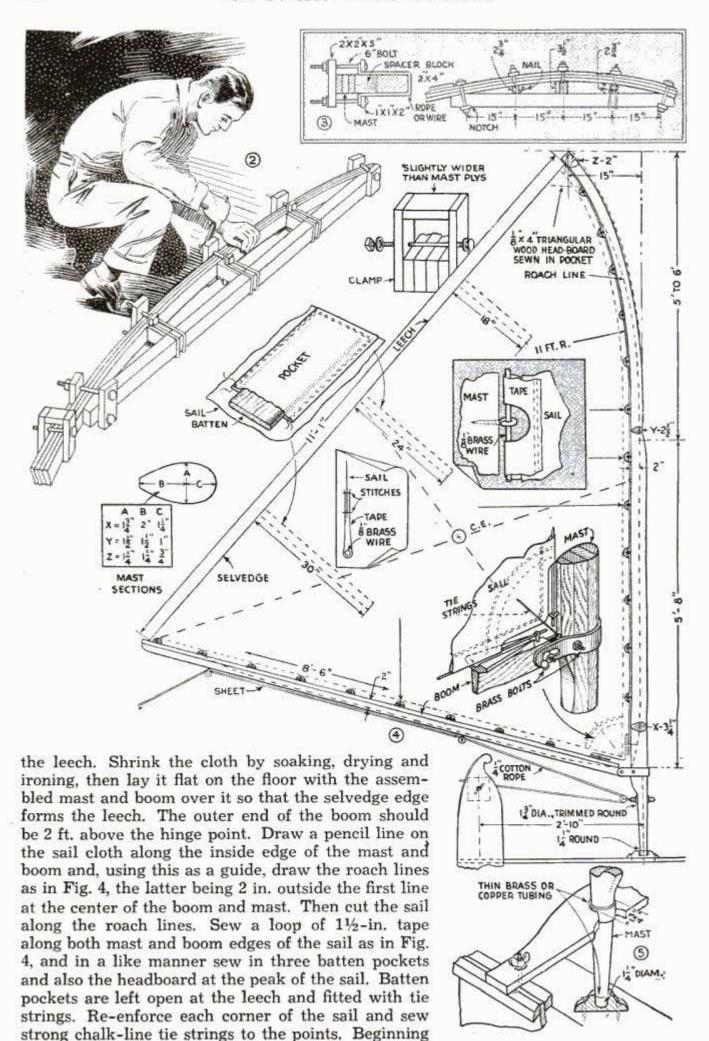
Fig. 1, A and B, shows older sail types bellied out so that the upper shaded part is ineffective. The curved mast, Fig. 1, C, prevents this by holding the upper part of the sail parallel to the boom. The curved mast is four ply laminated, 1 by 2-in. stock to the beginning of the curve and three ply in the curve. The plies are glued with casein glue, bent dry as in Figs. 2 and 3 and clamped. After the glue has set, trim

the mast to the sectional sizes given in Fig. 4, then varnish. The "board" boom, Figs. 7, 8 and 10, allows the sail to be changed quickly to suit varying conditions by shifting the mounting wire from the runners to the screw eyes. Hinge the boom to the mast by bolting through both to a heavy brass band as in Fig. 4.

UPPER PART OF SAIL HELD PARALLEL TO

OF SAIL

Close-woven muslin is satisfactory for the sail. Purchase a piece wide enough to run from the free edge of the sail (the leech) to the hinged point, and as long as



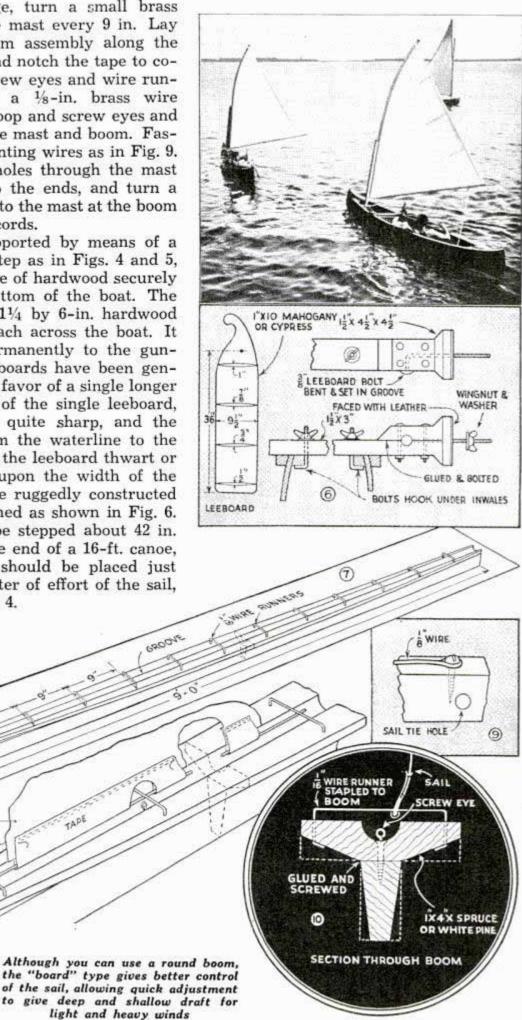
at the boom hinge, turn a small brass screw eye into the mast every 9 in. Lay the mast and boom assembly along the edges of the sail and notch the tape to coincide with the screw eyes and wire run-Then slide a 1/8-in, brass wire through the tape loop and screw eyes and wire runners on the mast and boom. Fasten these sail-mounting wires as in Fig. 9. Drill 1/4-in. "tie" holes through the mast and boom close to the ends, and turn a heavy screw eye into the mast at the boom hinge for the sail cords.

The mast is supported by means of a mast thwart and step as in Figs. 4 and 5, the step being made of hardwood securely fastened to the bottom of the boat. The thwart should be 11/4 by 6-in, hardwood long enough to reach across the boat. It may be bolted permanently to the gunwales. Double leeboards have been generally discarded in favor of a single longer board. The edges of the single leeboard, Fig. 6, should be quite sharp, and the board tapered from the waterline to the bottom. Length of the leeboard thwart or crossbar depends upon the width of the canoe. It should be ruggedly constructed and securely fastened as shown in Fig. 6. The mast should be stepped about 42 in. behind the extreme end of a 16-ft. canoe, and the leeboard should be placed just forward of the center of effort of the sail, as indicated in Fig. 4.

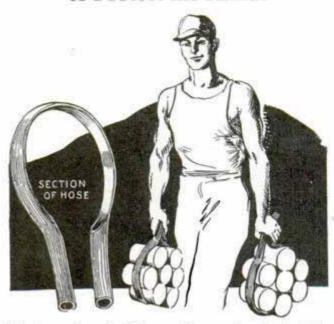
IX 4 STOCK

(8)

1 X2"



#### Hot Cans Carried in a Holder to Protect the Hands

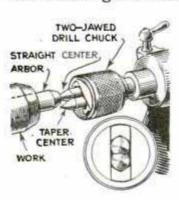


Workmen transfer hot cans from cooker to draining crates quickly with these rubber-hose carriers

In a canning plant where hot cans of fruit and vegetables had to be carried by hand from the cookers to draining crates and conveyors, the workmen were provided with lengths of rubber hose to handle the hot cans. One side of each hose was cut away from the center toward the ends as shown to make it more flexible. Accommodating six or eight cans each, the carriers permitted the men to do more work without burning their hands.

#### Twin Lathe Arbor Saves Time

On a job of making a number of collars, which had to be turned on an arbor, the novel lathe center shown was used to avoid driving the work on the arbor twice.



As there was a straight and tapered portion to be turned on the collars, the distance the tailstock would have to be set over was first determined. Then this distance was used as the meas-

urement between two centers made of ½-in. drill rod, which was flattened on one side to get the proper distance between the points, after which both centers were locked in a 2-jaw drill chuck. The arbor

was also tapered at the end so that it cleared one center point when it was running on the other one. The tailstock was then set over to bring the straight center in line. When the arbor was placed on the straight center, the work was turned straight, and when it was shifted it was turned to a taper.

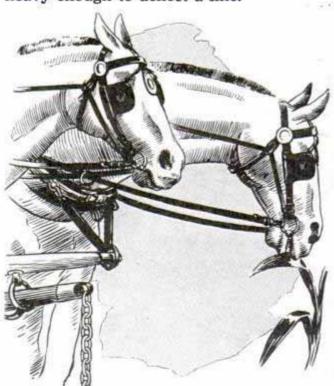
—H. Moore, Hamilton, Ont., Can.

#### Raising Pressure in Drums of Ammonia

On a job of recharging an absorption system of refrigeration with ammonia, I found that the pressure was exactly equal to the pressure in the ammonia drum, which, of course, prevented a flow of gas. As very little heat will expand the ammonia gas, we poured hot water over the drum which raised the drum pressure sufficiently to proceed with the recharging job.—W. F. Schaphorst, Newark, N. J.

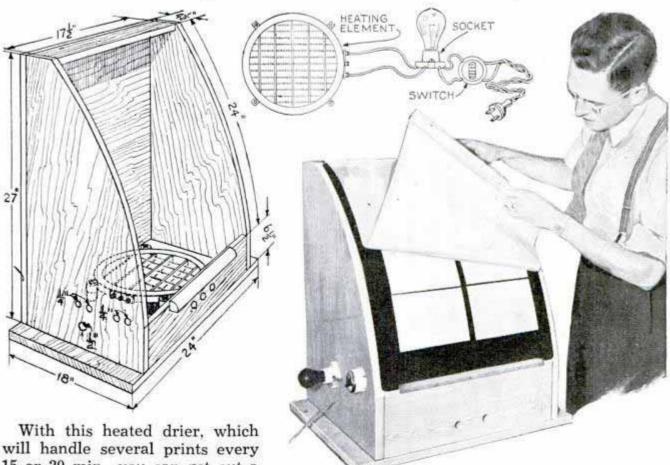
#### Chain on Cultivator Tongue Prevents Tangled Lines

To keep his team from getting the lines caught under the cultivator tongue, one farmer suspended a short length of chain from the end of the tongue. This does not interfere with hitching the team and it is heavy enough to deflect a line.



If a short chain is suspended from the end of a cultivator tongue, lines won't get under it

# Heated Photoprint Drier Saves Time in Studio



15 or 20 min., you can get out a photo job in less than half the

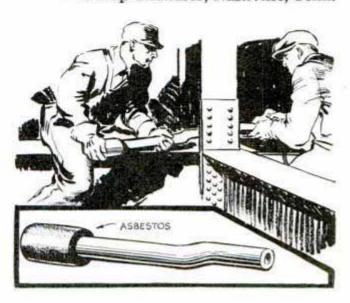
time it usually takes. Consisting of a wood box of the shape shown, with a curved, open front over which a ferrotype plate is placed, the drier is heated by an electric element. It can be built to accommodate the ferrotype plate you already have, or it may be made to the size given which will take one 18 by 24 in. The element should be about 1,000 or 1,500 watts although an electric grill of about 650 watts was found satisfactory and was easy to install. A switch to control the element and a 10watt red bulb to serve as a pilot light, are mounted on the side of the drier. Large holes drilled in the front near the bottom and in the back near the top permit circulation of air to heat the ferrotype plate uniformly. The plate is slipped under narrow wood strips at the top and bottom of the opening to hold it in place. When drying prints that have velvet surfaces, a muslin curtain is hung over them to hold them and prevent curling. The curtain has a rod at the bottom to serve as a weight. In drying glossy prints, the curtain can be laid over them to help absorb moisture.

—E. W. Minty, Rapid City, S. D.

#### Asbestos on Rivet-Bucking Bar Protects Worker's Hand

If the end of a bucking bar becomes too hot to hold comfortably, when used continually, try wrapping the handle end with a few layers of asbestos cloth. This not only protects the hand against heat conducted through the tool, but also helps to absorb shocks.

—Philip Chandler, Nashville, Tenn.



#### Spring Thumbtacks on Board Loosen Drawing Quickly

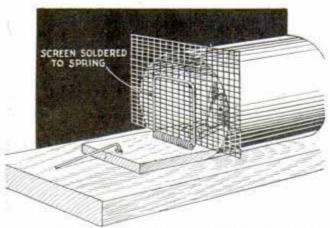


Thumbtacks on spring arm attach or release drawing paper from board quickly

When a number of drawings are to be made on sheets of approximately the same size, thumbtacks soldered to short strips of spring steel and screwed to the drawing board will be found a convenience and a timesaver. When the tacks are arranged in this way, a flip of the finger loosens each one and a slight downward pressure of the thumb attaches the drawing paper.

#### Trapping Field Rodents Alive for Game Survey

At the University of Wisconsin, a trap similar to the one shown is used to catch field rodents alive for the purpose of tag-

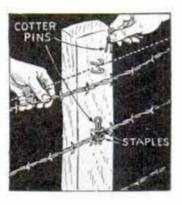


This trap not only keeps the rodent confined, but actually pushes it inside when it gets close enough

ging them as an aid in determining the populations of the various species. As most rodents are suspicious of ordinary traps, and will not enter them, this one pushes them inside when they get close. It consists of a tin can mounted on a base with a mouse trap set in the open end, the latter being screwed to the base. A piece of screen wire soldered to the jaw of the trap pushes the rodent inside and closes the opening when the trap is tripped. In setting it, the trigger wire is run through one of the meshes of the wire.

#### Fence Wire Pinned to Post Easily Taken Down

When it is impractical to place a gate between fields for the passage of machinery or livestock, loosen the wire on two or three posts and drive a pair of staples at each point of attach-



ment. Then the fence wire placed between the staples may be locked securely in place by means of an improvised cotter key, made of medium-gauge wire.

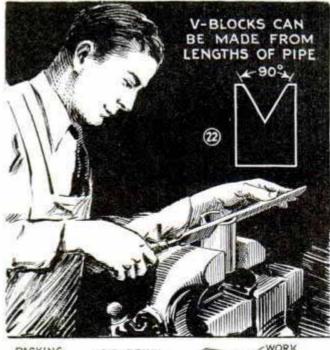
#### Collapsible Display Stands Folded Flat in Storage

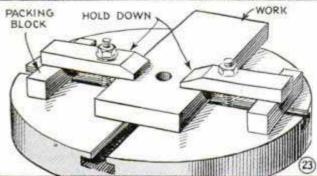
Merchants who do not have enough display stands to handle their stocks during special sales, can make them in quantities from heavy cardboard. Cut to any shape desired and assembled as shown, the stands can be decorated in bright colors with show-card



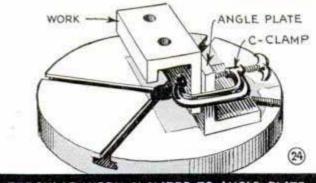
ink, or they may be covered with tissue paper. When not in use they can be taken apart quickly and stored flat, requiring very little space.



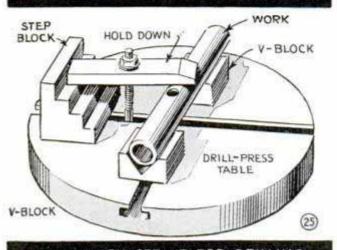




CLAMPING FLAT STOCK FOR DRILLING



IRREGULAR WORK CLAMPED TO ANGLE PLATE



ROUND WORK SET UP FOR DRILLING

of the web as this would result in chattering and possible drifting.

Drilling Deep Holes: If the depth of a hole exceeds the flute length of the drill, Fig. 28, there will be no means for the escape of chips. In this case, it is, of course, advisable to use a longer drill. If this is impossible, then the next best thing is to lift the drill every few seconds and clear the flutes and the hole of chips, continuing this precaution until the hole has been finished to the required depth.

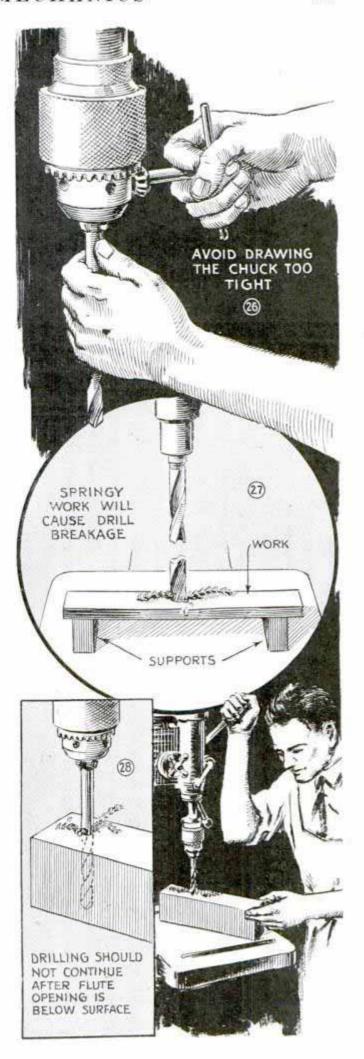
Drilling Out Threads: The enlarging of threaded holes presents a problem which can be overcome most readily by the use of left-handed drills. If an ordinary right-handed drill is used to enlarge a hole which has right-hand threads, it will be drawn into the hole more rapidly than it should, jam, and probably break the drill. Left-hand drills must be revolved in the reverse direction by crossing the belt between the motor and the drill press.

Fixtures and Accessories for Drilling: Although drills will perform fairly well even when improperly used, they can be made to do many apparently impossible jobs if a little time is spent in preparing a number of simple accessories and fixtures. The most useful items are "V" blocks. These can be purchased at little cost or can be made as needed. A form of V block is easily made from a length of pipe as in Fig. 22. The pipe is marked with a scriber and the vee cut out with a hack saw. The base and "veed" surfaces are then filed smooth and true. Fig. 23 illustrates a simple method of securing a piece of stock to the table of the drill press. The holddown clamps are simply flat pieces of steel with the outer ends supported on packing blocks, holes being drilled through the centers to facilitate bolting down. Fig. 27 shows a common error in supporting work while drilling. Here the drill has been started at a considerable distance from the supporting blocks. Under pressure of drilling the work will spring. The result is almost invariably a broken drill bit. When drilling small holes in solid stock that rests squarely on the drill table, the work can be held safely in the hand but when drilling larger holes in irregularshaped stock the practice is dangerous, as the drill may "bite" unexpectedly and jerk the piece out of the hands. Better to set up the job as in Figs. 24 and 25 using an angle plate or a step block, both these supporting members being bolted or clamped to the drill table. Another frequent source of trouble and sometimes breakage, is the tendency to undue tightening of a precision drill chuck, Fig. 26. Drawing the chuck unduly tight, particularly on a small drill, will eventually cause the chuck jaws to be inaccurate. Release of the drill is also difficult. Another accessory which is easily made up as needed, is the drill stop, Fig. 33. This is particularly useful when a number of holes must be drilled to the same depth with a drill press which has no scale or adjustable stop.

Drilling Holes in Round Stock: Difficulties in drilling holes through round bars and rods may be overcome easily if the method shown in Fig. 29 is used. A short length of round stock of the size which is to be drilled transversely is drilled longitudinally as in Fig. 29. This section of drilled stock may then be used as a collet to guide the drill. For this purpose it is essential that a drill-press vise be used. A drill block of width slightly less than the diameter of the round stock is placed in the bottom of the vise and on top of this the shaft to be drilled. Next, the collet is set on top of this section at the exact location where the hole is to be drilled.

Making Slots in Shafts: Another problem is that of making slots in shafting. This job is easy if a drill collet of the type just described is set up in the drill-press vise just as shown in Fig. 26. After drilling the first hole, the collet is shifted to the next position and the second, third and other holes as required are drilled. Following the drilling of the required number of holes the excess metal is removed.

Drilling Small Parts: Small parts such as machine screws, rods, etc., present drilling problems which can be handled easily by the application of a few tricks. For example, a small machine screw which must have a tiny hole drilled through it as shown at the left in Fig. 31. The only item needed for this job is a bar of steel dressed true and square. First, lay out scriber marks and center punch for drilling a hole of exactly the size which is to be drilled through the screw. Next, you consult the table of tap-drill sizes, Fig. 30,



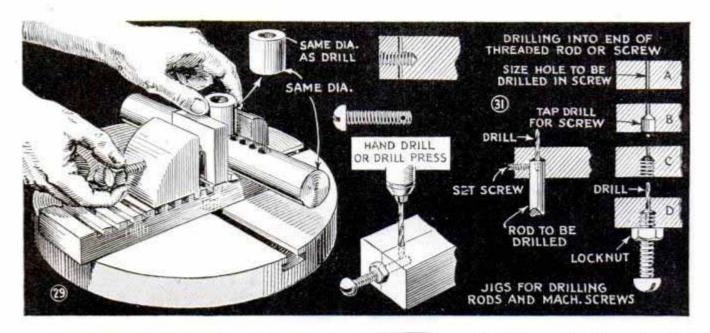
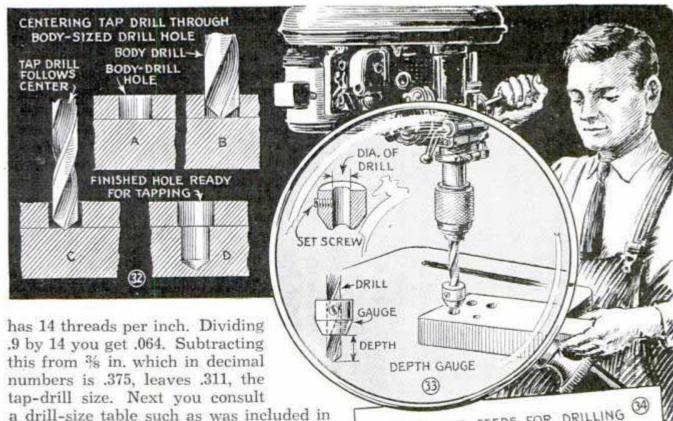


FIG. 30—TAP AND BODY DRILL SIZES FOR MACHINE SCREWS INCLUDING

NUMBER SIZES, A.S.M.E., U.S.S. AND S.A.E. STANDARD SCREWS

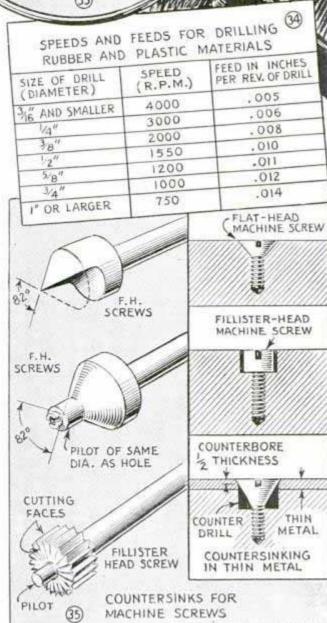
Body Drill Size	Screw Number or Size	Threads per Inch and (Tap Drill Sizes) (Number in parenthesis is tap drill size for preceding number of threads per inch)
No. 52	0	80 (56)
No. 49	1	56 (54), 64 (53), 72 (53)
No. 44	2	48 (52), 56 (51), 64 (50)
No. 39	3	40 (49), 48 (48), 56 (45)
No 33	4	32 (45), 36 (45), 40 (44), 48 (42)
No. 30 or 1/4"	5	30 (42), 32 (42), 36 (40), 40 (39), 44 (37
No. 28	6	30 (36), 32 (36), 36 (34), 40 (33)
No. 24	7	28 (32), 30 (31), 32 (31), 36 (31 or \(\frac{1}{6}\)'')
No. 19	8	24 (31 or ¼"), 30 (30), 32 (29), 36 (29)
No. 16	9	24 (29), 28 (27), 30 (27), 32 (26)
No. 11	10	24 (25), 30 (21), 32 (20)
No. 6	11	24 (19), 28 (18), 30 (18)
7/32"	12	20 (18), 22 (17), 24 (16), 28 (14)
15/61"	13 14	20 (14), 22 (13), 24 (11) 18 (11), 20 (9), 22 (7), 24 (6)
D F	15	18 (6), 20 (4), 22 (3), 24 (3)
ĭ	16	16 (3), 18 (3), 20 (2), 22 (1)
L	17	16 (2), 18 (1), 20 (15/64")
19/64"	18	16 (15/64"), 18 (C), 20 (D)
5/16"	19	16 (¼"), 18 (F), 20 (G)
P	20	16 (17/64"), 18 (17/64"), 20 (1)
S	22	16 (L), 18 (19/64")
3/8"	24	14 (N), 16 (5/16"), 18 (P)
13/32"	26	14 (Q), 16 (11/32")
7/16"	28	14 (23/64"), 16 (U)
29/64"	30	14 (W), 16 (X)
1/16"	1/16"	64 (3/64"), 72 (3/64")
5/64"	5/64"	60 (1/16"), 72 (52)
3/32"	3/32"	48 (49), 50 (49)
7/64"	7/64"	48 (43)
1/8"	1/8"	32 (3/32"), 40 (38)
9/64"	9/64"	40 (32)
5/32"	5/32"	32 (34"), 36 (30)
11/64"	11/64"	32 (9/64")
3/16"	3/16"	24 (26), 32 (22)
13/64"	13/64"	24 (20)
7/32"	7/32"	24 (16), 32 (12) 24 (10)
1/4"	1/4"	20 (6), 24 (4), 27 (3), 28 (1), 32 (7/32")
5/16"	5/16"	18 (G), 20 (17/64"), 24 (I), 17 (J),
3/10	0/10	32 (9/32")
3/8"	3/8"	16 (5/16"), 20 (21/64"), 24 (Q), 27 (R)
7/16"	7/16"	14 (U), 20 (25/64"), 24 (X), 27 (Y)
1/2"	1/2"	12 (27/64"), 13 (27/64"), 20 (29/64"),
- C.	100	24 (29/64")
9/16"	9/16"	12 (31/64"), 18 (1/2")
5/8"	5/8"	11 (17/32"), 18 (9/16")
11/16"	11/16"	16 (%")
3/4"	3/4"	10 (21/32"), 16 (11/16")
7/8"	7/8"	9 (49/64"), 14 (13/16")
1"	1"	8 (%"), 14 (15/16")

and drill another hole at right angles which can be tapped to a depth sufficient to allow the screw to be inserted far enough to properly locate the transverse hole. Having tapped the hole, the screw is run in over a nut which can be used to lock it in place. Then you drill through the screw, the first hole acting as a guide. This fixture can be used repeatedly. Details at the right in Fig. 31 show another easy method of solving a common problem. In this case it is required to drill a hole into the end of a machine screw or tapped rod. When it is necessary to drill the hole into the end of an unthreaded rod a set screw is provided in the working plate. Holes which are to be threaded should be drilled undersized so that the tap will cut a thread deep enough to hold securely. Although the table presented in Fig. 30 is rather more complete than usual, it is handy to have a rule which can be applied for finding tap-drill sizes for odd screws. The simplest method of doing this is to first divide the number of threads per inch on the screw into .9 and subtract the quotient from the body size of the screw. To illustrate the method, suppose you have a %-in, screw which

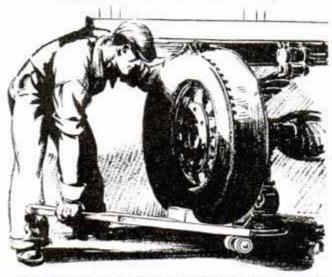


a drill-size table such as was included in Part I of this series of articles and find that the nearest drill less than this diameter is 1964 in. The "N"-sized drill is also close enough so we may use either of these which is at hand. In the case of screws over 1/4 in, in diameter, select the nearest smaller size of tap drill as figured above. For screws smaller than 1/4 in., the nearest drill larger than the required size is selected. Centering a tap drill through a larger-sized body drill hole is a job which frequently causes difficulties. A simple method of accomplishing this is illustrated in Fig. 32. First a drill of the same size as the large hole is inserted to locate the center. After this the smaller tap drill will easily follow the start made by the larger drill. Countersinks and counterbores are so much used in connection with drilling operations that Fig. 35 has been included to make clear their application in this work.

Drilling Hard Rubber and Plastics: If standard high-speed drills are used those smaller than ¼ in. should be ground to an angle of 45° rather than the standard 59° angle. Drills larger than ¼ in. should be ground as usual. Fig. 34 contains the values of speeds and feeds which have been found satisfactory for drilling these types of material. The drill should be backed out frequently to insure the removal of chips and prevent overheating.



# Truck Wheels Removed Easily with One-Wheel Dolly

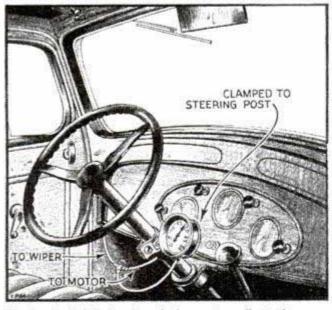


This simple dolly will save lifting a heavy truck wheel or tire to remove it

Heavy truck wheels are readily removed or put on single-handed with the aid of this one-wheel dolly. It is merely a length of 2 by 4-in. stock having a heavy trunk caster screwed near one end. The other end is shaped to form a handle. A 2 by 6-in. block with the top carved concave forms a cradle to hold the wheel.

## Performance of Car Motor Shown by Vacuum Gauge

Actuated by the vacuum in the intake manifold of your car, an ordinary 0 to 30-in. vacuum gauge, such as is used on heating plants, will show at a glance the approximate operating condition of your

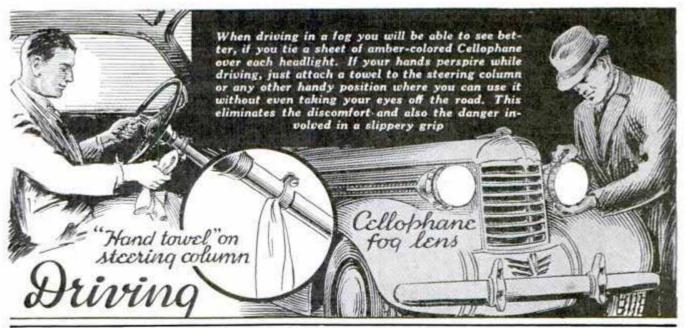


Mechanical deficiencies of the motor affect the vacuum, which gives various readings on the gauge

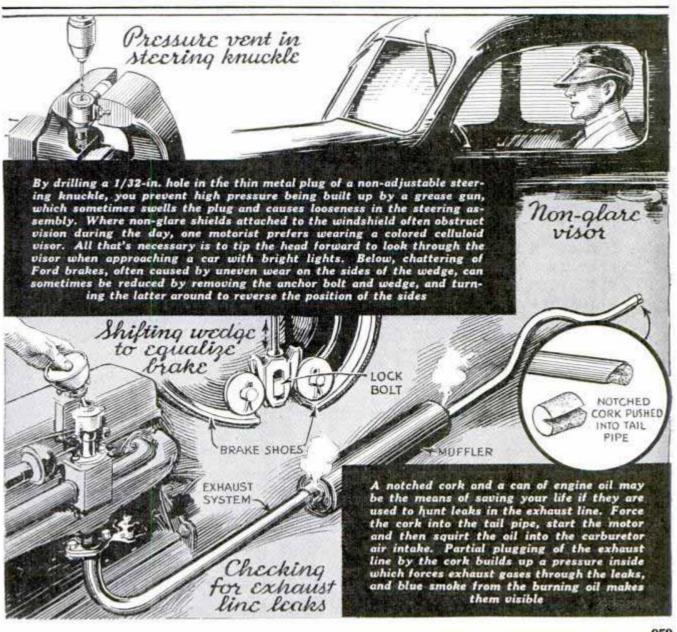
motor. The gauge is mounted on the instrument panel or on the steering column and is connected into the windshieldwiper hose by means of a Y-fitting, the wiper being turned off. As any inefficiency of the valves and valve springs, spark plugs, motor gaskets, piston and piston rings, carburetor, etc., will affect the vacuum in the manifold, this will, of course, affect the reading of the gauge. On the average new motor in good condition, the reading will be about 18 at idling speed with the spark retarded. If the hand shows a reading of less than 5, check up on the intake gaskets for leaks. With the spark advanced, the normal reading should be about 20. Then drive the car at about 45 m.p.h. and the hand will drop to about 18. At this point you take your foot off the accelerator so that the car will be coasting against motor compression. The reading should be 23 to 25 if the piston rings are in good condition. Of course, bad oil would allow the compression to leak past the rings and it should be inspected before passing judgment on the rings. If a valve sticks, the hand will drop occasionally about 4 points. If the reading fluctuates from 14 to 19, look at the carburetor, spark-plug gaps or tappets. Weak valve springs will show large and rapid fluctuations. If the valves are timed late, the hand will vary from 5 to 10 points from normal. Altitude and climate have a bearing on the readings of a vacuum gauge, the figures above being given for an altitude of about 2,000 ft, above sea level. The gauge is effective only on cars having the wiper hose tapped directly into the intake manifold. On cars having dual intake manifolds, the readings would apply only to those cylinders reached by the manifold into which the wiper hose was connected.-M. L. Harmon, South Bend, Ind.

#### Filling Gasoline Tanks

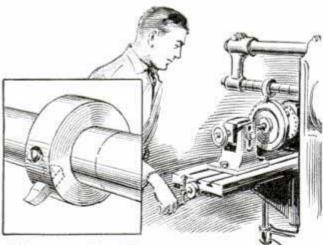
As a safety precaution against serious accidents from explosions, always keep the nozzle of a gasoline-pump hose in close contact with the side of the filler hole when filling the gasoline tank of a car or motorboat. This precaution helps prevent a spark of static electricity from jumping from one metal part to another, which might ignite gasoline vapors.



# YOUR CAR SAFELY



#### Spur Gear Cutter Improvised from Lathe Tool



When a suitable milling cutter is not at hand, this improvised one can be made to do the job

On a job of making a gear where a suitable milling cutter was not at hand, and the gear was needed at once, we improvised a cutter that handled the work satisfactorily. I set up the gear blank in the milling machine and turned up a steel collar about 2½ in. in diameter and ¾ in. thick. This was bored to slip over the milling-machine arbor. A hole was drilled

in the edge of the collar and filed square to take a lathe turning tool, which was held with a set screw, the tool being ground to the shape necessary to cut the gear teeth.—R. S. Cutlan, Minneapolis, Minn.

#### Easy Carburetor Adjustment

Due to efficient muffling and smooth operation of the modern car, the owner is often led to believe that the car is operating at peak performance when, in reality, the carburetor may be set quite inefficiently, causing a loss of power and a waste of fuel. A good way to check the motor for smooth operation, however, is to jack up one rear wheel, put the transmission in high gear and run the motor at idling speed. If there is any unevenness in the running of the motor, the slight amount of backlash in the gears will cause the spinning wheel to jerk.

¶To make a polishing cloth for wiping the windshield to prevent mist from forming on the inside, soak a soft cloth in heavy soapsuds and dry it without rinsing.

## The Next Issue

#### BUILD YOUR PRIVATE DRIVEWAY TO LAST

If you want a driveway of concrete—ribbon or solid type—stone, gravel, brick or even tar surfaced, this story tells how to make a lasting one. Covers mixing of the aggregates and suggests the best thicknesses to lay the different types as well as the most suitable bases and methods of providing drainage.

#### RIDING THE BREAKERS ON HOLLOW SURFBOARDS

A light, graceful surfboard designed by a Hawaiian surfboard paddling champion. Easy to build, the board has a narrow, shallow hull resembling a boat.

#### UNPOSED PHOTOS WITH A BOX CAMERA

How to get those candid "shots" you have always wanted by silencing the shutter and concealing the camera from view of the unsuspecting subject.

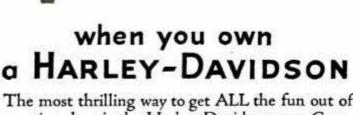
#### BOOKCASES OF THE MODERN TREND

Two fluted bookcases anyone can make inexpensively. Includes the openshelf type and a round, rotating one, which also serves as a lamp table.

#### HOME-MOVIE DEVELOPING REEL

A large, motor-driven reel, which carries your exposed movie film through the developer or the washing water. Easily made to take any length of film.

Vacation Days ALL HIGHWAYS LEAD TO



The most thrilling way to get ALL the fun out of vacation days is the Harley-Davidson way. Cover more than double the territory you could cover in most any other way! That's like doubling your vacation time. What's more — you stretch vacation days all through the year with glorious evening rides, Saturday afternoon jaunts, and week-end trips!

Own a new 1937 Harley-Davidson! Thrill to its flashing style—gliding ride—surging power—zooming speed—and most important of all, its low-cost mileage because of many advanced motor and other improvements. Don't wait—ask your Harley-Davidson dealer for a free ride—he'll gladly explain his Easy Pay

Plans. And send in the coupon—now!

HARLEY-DAVIDSON MOTOR CO.

Department P Milwaukee, Wisconsin

RLEY-DAVIDSON

#### MAIL THIS COUPON

HARLEY-DAVIDSON MOTOR CO.,
Department P, Milwaukee, Wis.
Interested in motorcycling. Send illustrated literature. Postage stamp is
enclosed to cover mailing cost.

Name ..

. . .

My age is ☐ 16-19 years, ☐ 20-30 years, ☐ 31 years and up, ☐ under 16 years. Check your age group.

# Ran 2 Record-Smashing

RAY ELLINWOOD, sensational track star of the University of Chicago, clipped .3 second off the world's indoor 440-yard dash record in his first college meet.

HE DUPLICATED the feat 20 minutes later as anchor man on the relay team. Ray's start enables him to jump into the lead at the crack of the gun.

OPERATES steam-hammer. Charlie Kimball (left) says: "Camels always give me a welcome 'lift' in energy when I need it most."



SURVEYOR William Barrett
(left) speaking: "When I begin to feel below par, it's me

for a Camel and that invigorating 'lift' in energy."



"JACK OAKIE'S COLLEGE"

A gala show with Jack Oakie running the "college"! Holly-

running the "college"! Hollywood comedians and singing stars! Join Jack Oakie's College. Tuesdays—8:30 pm E.S.T. (9:30 pm E. D.S.T.), 7:30 pm C. S. T., 6:30 pm M. S. T., 5:30 pm P. S. T., over WABC-CBS.



Mrs. John W. Rockefeller, Jr. (right), of New York, says: "It's wonderful when you're tired to get a 'lift' with a Camel."

#### 115A

# 440 Yd. Dashes in One Day!



the world's record twice the same day! That takes stamina and endurance of high order.

"Please add me to the athletes who get a 'lift' with a Camel"—Ray Ellinwood

NEVER fully realized just how much 'Get a "lift" with a Camel' meant to me until I ran two world record-breaking quarters in one afternoon," Ray continues. "That night I ate heartily and digested my meal as well as ever."

In every line of endeavor men and women light up Camels to renew their vim and add enjoyment to mealtimes.





For Digestion's sake...smoke CAMELS

Copyright, 1937, R. J. Reynolds Tobacco Company, Winston-Salem, N. C.

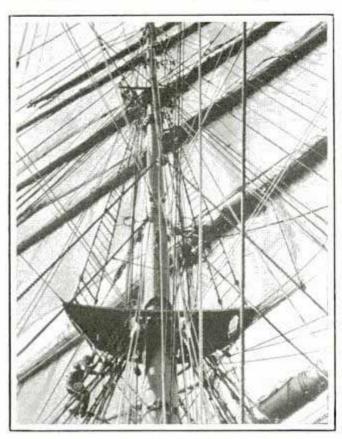
COSTLIER TOBACCOS — Camels are made from finer, MORE EXPENSIVE TOBACCOS... Turkish and Domestic... than any other popular brand.

## Sea Lore Kept Alive by Films

(Continued from page 877)

was the whaling ship, "Nanook" and was sailed to the Arctic by Director W. S. Van Dyke for the screening of "Eskimo."

A full-size model of H.M.S. "Bounty," copied from the original, sailed to Tahiti and back for M-G-M's "Mutiny on the



Sailors aloft to furl sails of "Star of Finland" on location off Catalina Island, Calif.

Bounty." It now lies in San Pedro's back harbor waiting for a call to sea again.

Producer Sam Goldwyn recently sent representatives down to Tahiti to make arrangements to procure ships for his production of the Nordhoff-Hall story, "Hurricane."

After much scouting around for an obsolete slave ship, Twentieth Century-Fox finally chartered the "Lottie Carson," anaged schooner that another studio had just bulbs, which usually are thrown away, are finished using. It is being used for their production, "Slave Ship," and has been reconstructed to resemble the once hated phers now save the old bulbs, instead of slave ships of 1850. This was done because discarding them after completing assignthe marine department at the studio found ments, and they are turned over to the it impossible to find a real slave ship any police department.

A studio's marine research crew must always know how to construct a prop ship on the studio lot. Often it's impossible or

too costly to procure a seaworthy ship. Occasionally the deck and a portion of a ship are constructed at the studio to serve as a nautical set. Sometimes these sets are built on the inclosed sound stages. This is done to assure silence, while taking dramatic scenes.

Most of the major studios have tanks where shallowly constructed craft can be floated. At Twentieth Century-Fox such an arrangement was used to take many of the old-time naval shots for "Lloyds of London" Their tank is located on high ground to assure a clear skyline. It covers an acre of ground. The side and prow of an old English frigate were reproduced and rolled across, while property men made artificial waves with huge paddles.

Expert ship model builders often can find highly paid positions in Hollywood. Sometimes shipwrecks and sea battles are filmed in miniature, with model ships being the victims. In every oceanic movie production at least one scale model of a real movie ship is made. The director and his staff use this in their nightly studio conferences to plan the shooting for the

Pirate ships are another type of ancient vessels that tax studio researchers' ability. Several re-constructed pirate ships are anchored at San Pedro, too. One of these Warner Bros. used for the exciting "Captain Blood." This same company is planning another buccaneer film, "The Sea Hawk." Often it takes over a year of research to gather the facts about constructing such an historic ship.

### Old Photo-Flash Bulbs Used as Targets by Police

Burned-out photographic flashlight being used in Philadelphia as targets on the police pistol range. News photogra-

¶Our Bureau of Information will answer questions regarding articles in this magazine, if accompanied by return postage.

# Picture Story

of Eastman's Finest Miniature

KODAK BANTAM SPECIAL

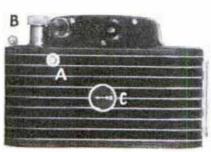


LENS . . . Super-speed, super-corrected Kodak Anastigmat EKTAR f.2.0. Shoot early or late, in sun or rain; go after lightning-swift action; snap away indoors at night-your negatives will be needle-sharp; they'll yield big, detailed enlargements. (Standard, low-cost enlarged print size is 234 x 4 inches.)



#### COMPUR-RAPID SHUTTER

Nine speeds (1 to 1/500) capitalize to the full the Kodak Bantam Special's ability to cope with swift action, or difficult light con-



#### CONVENIENT LOADING

. Pull-out lock opens the hinged back. As the illustration shows, the winding knob can be extended beyond the housing of the camera for easier winding of the film.



RANGE FINDER . . . Split-field, military-type; coupled with focusing mechanism; adjustable to user's vision. Range is found by moving focusing knob. When the split image is brought into a straight line, camera is in focus.



appear when range finder is set for a distance shorter than the cor-



As image will appear when range finder is set for a distance greater than the cor-



As Image will appear when the range finder and focus have been simultaneously adjusted.



. . Press button "A" while turning winding knob "B" about a half turn, then release the button and continue winding until knob locks. Film is then in position for the next exposure. You uncover film window "C" only to check the number of exposures made.





For snapshots very early or late in the day, fast action shots, and indoor work with Kodak Bantam Special, use Super X Film.



For superbenlargements, for wonderfully rich contact prints in any size, load with Kodak Panatomic Film.



parencies to be viewed as they are or mounted in slides for large-size home projection.

KODAK BANTAM SPECIAL, 110 . . . AT YOUR DEALER'S . . .

Eastman Kodak Company, Rochester, N.Y.

TOTOLAR MECHANICS ADVERTISING SECTION

## Dispatchers of the Sky Lines

(Continued from page 885)

and distances, he studies weather maps, considers the type of ship, a Douglas twinmotored liner, and examines the speed reported by similar planes in recent hours. Using these facts, he moves the slides of his calculator and arrives at his own estimate of when the plane will cross various check points and reach Chicago.

1104

As "TWA Flight 21" rockets over Pennsylvania at 6,000 feet it passes the first check point 126 miles out of Pittsburgh. This is the northeast segment of the Columbus, Ohio, radio beam, a signal extending spotlight fashion from Columbus.

As he crosses the beam, Captain Terry picks up his short-wave microphone and calls the company station, WAEO in Chicago: "TWA Trip 21 calling WAEO." Back comes the answer: "Okay, Terry. Go ahead." The Chicago operator listens as Captain Terry reports "TWA Trip 21 over the northeast leg of Columbus beam, 6,000 feet at 11:51. Estimated arrival south leg Detroit 12:14½." Chicago cuts in with a laconic "Okay," enters the report in the log and picks up the interline phone.

"TWA, Airways," he calls, and passes the information on to the traffic-control room. The block representing TWA Trip 21 is moved to the spot on the map where its course crosses the northwest leg of the Columbus radio beam. One hour and fourteen minutes out of Pittsburgh, Captain Terry passes over the south leg of the Detroit beam, notes the time and calls Chicago. Again the report is relayed to Airways, along with the estimate that he would be over Goshen, Ind., one hour and fifty-six and a half minutes after his Pittsburgh takeoff. The Airways operator carefully notes the position of all planes converging on this point. At Goshen the TWA ship will cross over the heavily traveled Chicago-Cleveland airway. Airways calls over the loudspeaker: "Airways TWA!" The TWA operator responds.

"United Air Lines westbound Trip 1 is estimated over Goshen 12:55 at 8,000 feet," says the Airways man. "American Airlines eastbound Trip 22 is estimated over Goshen 12:50 at 11,000." Station WAEO radios this advice to Captain Terry. Airways itself does not talk directly to planes.

As he nears Goshen, Captain Terry

climbs from 6,000 to 6,500 feet and swings about to cross the Chicago-Cleveland route at not less than a forty-five degree angle. Across the airway, he swings into the westbound lane and glides back to 6,000 feet. The time of crossing is radioed to WAEO and relayed to Airways.

The procedure of climbing to 6,500 feet is required by the department of commerce to avoid any chance of collision of two planes flying intersecting routes. The forty-five degree angle gets the ship across the lane quickly. Eastbound planes fly at odd altitudes—3,000, 5,000 feet, etc.—westbound at even altitudes.

At Goshen, Trip 21 receives traffic clearance to McCool, Ind., the inner marker thirty-five miles southeast of Chicago. Again, at McCool, the Airways control issues clearance into Chicago and in good weather, if traffic is not congested, Airways relinquishes control to the municipal control tower whose radio "traffic cops" bring the ship in. In heavy weather, however, Airways may retain control until the plane is over the airport.

Captain Terry reports good visibility over McCool two hours and sixteen and one half-minutes from Pittsburgh, and a few minutes later, fifteen miles southeast of Chicago's depot, tunes in on the municipal traffic tower, Station WGEH.

"TWA Trip 21 to WGEH," Terry calls.

"Go ahead, Trip 21," comes the answer. "TWA Trip 21 is twelve miles southeast of the airport. What are landing instructions, surface winds?"

"WGEH to TWA Trip 21: Surface winds east southeast, landing east. There is a private ship south of the field at 1,000 feet. All clear to the airport. Okay to come right in and land."

As the big bird swoops down across the runway, the Airways traffic control man enters arrival time in his permanent log, wipes "Trip 21" from the blackboard and picks up the little wooden tab from the map. Then he turns, always alert, to check those ships still in the air. There is no relaxing in vigilance. Airways is responsible for lives. And Airways cannot dodge responsibility, for every word spoken over that interline communication system is recorded on a wax cylinder and filed away.

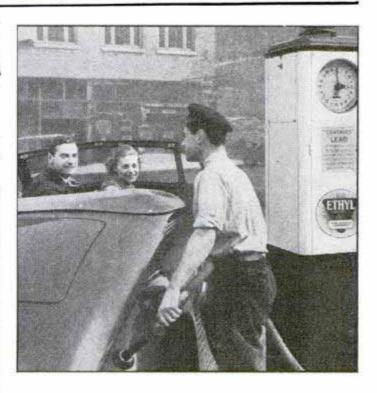
# HERE'S ALL IT TAKES to get

full engine power as you stop wasteful "knock"

Just two easy steps bring you all the economy and performance offered by modern high compression cars...

1. (Below) Practically all modern high compression cars have an adjustable spark for the octane (anti-knock) quality of the fuel used. "Knock" can be eliminated by retarding the spark, but the result is loss of power, sluggishness, danger of overheating and waste of gas and oil. To take full advantage of your high compression engine, have your car dealer adjust the spark for maximum performance. It takes only a minute or two, and then . . .





2. (Above) Use Ethyl! Your high compression engine, with its spark properly adjusted for maximum performance and with Ethyl in the tank, will give you the fast acceleration and the generous reserve of power it was meant to give. Ethyl is at least six octane numbers higher in anti-knock value than any regular-grade gasoline—and what a difference that extra anti-knock value makes in the engines of modern high compression cars!

## Here's the EXTRA value you get at the ETHYL pump:

- 1. You get more anti-knock fluid (containing lead tetraethyl) at pumps marked "Ethyl" than you get in the best regular-grade gasoline.
- 2. You get the all-round quality (including quick starting) that is double-tested by the oil company and by the Ethyl Gasoline Corporation.
- 3 You get 100% performance from your high compression engine.
- 4 You save on oil as well as gas by preventing overheating.

# NEXT TIME GET ETHYL... A BETTER RUN FOR YOUR MONEY



POPULAR MECHANICS ADVERTISING SECTION

### Rhythm in the Making

120A

(Continued from page 893)

the body, rotated at high speed and pulled outward, the tone hole sockets are drawn from the body itself. There are no joints to spring leaks.

After its four parts are silver-soldered together, the instrument is dangled in huge electroplating vats. There, in the larger-size horns, as much as \$300 worth of pure yellow gold covers its exterior. Instruments are offered also in burnished brass nickel or silver.

Before going to the shipping room the instrument must pass a long line of mechanical testers, and finally an expert player inspector. This man, a connoisseur



Drawing tone hole sockets, an exclusive process which makes them part of the saxophone

of pitch and tone, spends his entire day putting instruments through their paces. Often the tone-sleuth detects a false note, stiff spring, or some other flaw, and he immediately sends the misfit back to the factory for re-adjustment.

¶Popular Mechanics Magazine does not publish the name of the maker of, or dealer in, any device described in its pages, but this information is kept on file and will be furnished by our Bureau of Information upon request, accompanied by stamped, self-addressed envelope.

### Powerful Magnet Lifts Weight Twenty Times Its Own

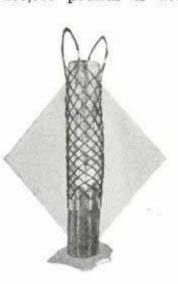


Block of metal twenty times its own weight is not too much for this small but powerful magnet to lift

Engineers in the Westinghouse laboratories have developed a magnet so powerful it can lift twenty times its own weight. It is so highly magnetized that it does not require the metal keeper which is used to help prevent loss of strength from small magnets.

# Flexible Grip Pulls Pilings

Made of improved plow steel rope, a flexible grip with a tensile strength of over 200,000 pounds is available for pulling



pilings fourteen to eighteen inches in diameter. Being flexible, the grip will conform to uneven surfaces of the piling. The present method is to throw a chain around the piling, but if the wood is decayed the chain frequently cuts the piling in two. The steel rope fits around the piling

and secures traction on a minimum of four feet, extracting it without breakage.

Kelleins Products due

POPULAR MECHANICS ADVERTISING SECTION



Get a pipe and get aboard with Half & Half. Cool as the thought that you've missed your train. Smooth as discovering it's ten minutes late. Fragrant, friendly, full-bodied tobacco that won't bite the tongue—in a tin that won't bite the fingers. Made by our exclusive modern process including patent No. 1,770,920. Cool and smooth. Smells good. Makes your pipe welcome anywhere. Tastes good. Your password to pleasure!

LUCKY

Copyright 1937, The American Tobacco Co.



no Bite!

no Bite!

Still no Bite!



Not a bit of bite in the tobacco or the Telescope Tin, which gets smaller and smaller as you use-up the tobacco. No bitten fingers as you reach for a load, even the last one.

The Safe Pipe - Tobacco

FUPULAR MECHANICS ADVERTISING SECTION

Nage

## You Can't Believe Your Ears

(Continued from page 837)

bulance bells, fire-truck bells, burglaralarm bells, schoolhouse bells, church bells, ship's clock bells, sleigh bells, table hand bells, bicycle bells, cow bells, train bells, prize-fight gongs. Some of the "bells" are not bells at all. A section of a circular saw, for instance, may sound like a train bell when struck with a mallet. It's the sound produced, not the contrivance that produces it, that is important.

As sound effects became more important in radio programs, broadcasting stations, and particularly the big networks, began to rely on phonograph records for sound effects of certain kinds. Today every big



Sound man producing noise of feet climbing stairs and a closing door

studio has its own record library containing hundreds or perhaps thousands of recorded sounds, each one carefully catalogued. Such records are the foundation for sound effects today but sound men must still be relied on for special effects or for momentary sounds like the blowing of a whistle, the ringing of a bell or a pistol shot.

A record of the noise of a speeding train, for instance, supplies an effect which would require four or five sound men—one to ring the bell, one to supply the click of the wheels, one to rub a brush across a drum head to furnish the chug-

chug of the engine and another to work the whistle and hiss of steam with an air tank and a hose. The momentary ringing of the bell, however, as the train is about to start, is still a job for the sound man and not for a phonograph record.

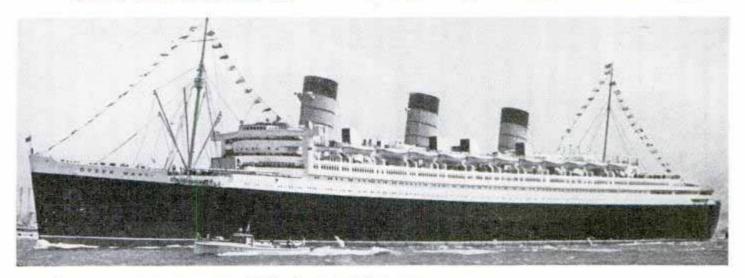
Often both recorded and studio-produced sounds are combined as, for instance, in the noise of a cheering crowd. The record supplies the background, voices in the studio lend reality. Bells and doors are the two most common sounds heard over the air. One of the newer noises which caused sound men some trouble was the air whistle of a streamline train. One sound man solved the difficulty by retuning an old train whistle.

One of the most difficult sounds to imitate is a gunshot. Slapping a leather cushion with a stick is one way. Other sound men use a fiber box which gives resonance and depth when struck. The box and a pair of drumsticks make a noise like a machine gun. In the studios of the Columbia Broadcasting System we also use real blank cartridges but do not fire them from a pistol because the concussion might damage the diaphragm of the microphone. We place the blanks in a frame and hit a firing pin with a hammer. You hear the noise but the concussion is absorbed in a baffle beneath the frame.

There is a trick even to such a simple thing as opening and closing a door. The sound man must visualize the action. If he opens and immediately slams the door, it appears that the person entering popped into the room rather than strolled in. And when you hear the door open at the wrong time, don't blame the sound man. Ten to one, he hasn't missed a cue at all. He followed instructions in the script, hoping to get a laugh out of you.

Microphones and radio technique have improved today to a point where sound effects men, with certain exceptions, can use the exact article called for to make the sound of that article unless it is too big or too heavy to get into a studio. Nearly every sound effects man knows the Morse and wireless codes and sends real dots and dashes when the script calls for such messages.

(Continued to page 124A)



## AND SHE RELIES ON THE MAKERS OF MOBILOIL FOR VITAL ENGINE PROTECTION!

WHAT has the "Queen Mary" to do with your car?

Just this: In winning the right to the coveted Blue Ribbon, she used oil refined by the makers of Mobiloil! Every North Atlantic record-breaker has! That just about makes Mobiloil the world's Blue Ribbon oil, doesn't it?

It does! Use Mobiloil . . . and you'll have the best.



BLOLAND V Mobilgas Mobilo SOCONY-VACUUM OIL COMPANY, INC.

FUPULAR MECHANICS ADVERTISING SECTION

es 2

### You Can't Believe Your Ears

(Continued from page 122A)

Devices for creating specific sound effects are both ingenious and simple. In addition to those already mentioned, here are some others you hear on CBS programs. Put a chamois skin over a length of rain spout, hold it so rubber slappers driven by a small motor strike the chamois—and you have an automobile. Speed up the motor and you speed up the car. Lengthen the rain spout and you get the roar of an airplane. A real automobile door set in a frame makes the sound of the opening and closing car door. Nails in a board scraped over a metal plate im-



This is a desperate battle between two gunmen taking place on a gravel driveway

itate the squeal of brakes, and a collection of auto horns completes the car effects.

Three sound effects men, each armed with half a dozen slippers imitate a whole stage full of tap dancers. Rows of pegs with padded ends attached with fishline to a square frame make the sound of a thousand men on the march when the frame is raised or lowered rhythmically. A little wagon atop a revolving drum sounds like a big wagon in front of the microphone. Cleats in the drum cause cocoanut shells to move up and down to make the sound of the horses' feet.

A paddle wheel revolved in a tub of

water imitates everything from a sidewheel boat to a torpedo, depending on the manner in which it is turned. A cord stretched between two squeaky pulleys sounds like the curtain rising in an oldtime theater and an assembly of loose gears turned with a crank can be used for a dozen machinery effects.

A voice over the telephone is imitated by having the actor speak into an apparatus which cuts out either the high or low frequencies to give the sepulchral or echo effect. The same apparatus is employed to imitate the hollow voices of miners working underground and for many other voice effects.

Problems of the sound effects men are illustrated by the evolution of the rain machine used on CBS programs. This is a rain-maker that works—at least so far as making a noise like rain is concerned. A can of buckshot revolved before today's sensitive microphone would sound like a dozen Niagaras in action at once. We tried wax-paper cylinders containing rice, but the "mikes" became too sensitive for this effect. Before we determined that birdseed dropping on a sheet of Cellophane made a noise like rain, we experimented with salt, wheat, oats, bran and half a dozen breakfast foods.

Modern radio sound effects men pride themselves on the ability to imitate any noise you ever heard, and do it so well that the "synthetic" sound will fool your ears. Only once have I ever heard of a sound man giving up. He was asked to make a noise like a bicycle coasting on a concrete sidewalk. He finally convinced the inspired script writer that a coasting bicycle doesn't make much of a noise.

### Sand Polishes Streamliners on Fast Desert Runs

When streamline trains made of stainless steel speed through the western deserts, the sand carried against the coaches by the rush of air has a blasting effect. This keeps the trains polished and shining, even brighter than when they came from the manufacturer's shops. The peculiar air currents which cause this sandblasting are set up by the streamline construction.

26 th and tunton



#### FIVE REASONS WHY YOU'LL LIKE VELVET

- Fine old Kentucky Burley aged-in-wood.
- Flavored with pure maple sugar for extra good taste.
- 3. An altogether different fragrance.
- Cut to pack easy in a pipe
   —cut to roll smooth in a cigarette.
- Every tin contains 2 full ounces.

There's an altogether different fragrance to Velvet...the milder, sweeter aroma of sun-ripened Kentucky Burley...cured and aged the right way for good smoking.

And another thing ... a dash of pure maple sugar adds just the right flavor for extra good taste. For a new smoking enjoyment . . . try Velvet.



Copyright 1937, LIGGETT & MYERS Товассо Со. POPULAR MECHANICS ADVERTISING SECTION

### The Mud that Runs the World

126A

(Continued from page 803)

underground crevice. Circulation was completely lost. Things began to be shoved down the well. First, 100,000 barrels of water were poured down in an effort to control the pressure. These were followed by additional mud. Then 200 feet of wire, cut into three-foot lengths, were dumped in, but the crevice ate them all and asked for more. Down went 600 feet of scrap iron, followed by 1,800 sacks of ordinary cement. Still the crevice was not plugged.

Finally engineers rushed to the scene and concocted a mixture of cottonseed hulls, cement, and a special bentonite clay from California. Large quantities of this finally saved the well.

One of the first things to determine when circulation is lost is exactly what sort of formation is causing the trouble. To discover this, a special "core bit" is sent down and a drill core brought up. This is simply a circular bit of earth the size of the core bit. If there is time, and the gas pressure doesn't threaten to blow everything away, this core is sent to a laboratory for analysis. Here it is put under conditions identical to those which prevail at the bottom of the well. Terrific pressure is applied. Then various fibrous substances and types of cement are shoved through the core, until one is discovered which will plug the holes in the formation. This mixture is then shipped to the well and shoved down the casing.

Of course, when the drill crew is unfortunate enough to bore into a crevice or underground fissure, the coring method of analysis is useless. You can't take a core out of an open space. Heroic methods are then called for, with everybody guessing what will plug the gap.

When these holes aren't filled and a roaring inferno of flaming gas shoots out of the well the story of stuffing the cracks with workers' shirts loses its touch of humor. The record of wells that blew out prematurely is marked too often by lost lives.

¶Inquiries as to makers of articles described in Popular Mechanics, will be answered by our Bureau of Information upon receipt of return postage.

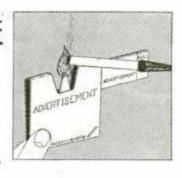
### Gas Mask Guards Cameraman in War Games at Sea



Cameraman in grotesque mask tries out aerial camera during British fleet movement

When the British fleet conducted maneuvers in the south Atlantic ocean recently, all the latest weapons and defensive equipment were tested. The war games called for use of gas masks and even the cameraman trying out a new aerial camera wore one as he snapped pictures from his position aboard the aircraft carrier "Courageous."

## Safety Matches on Rotary Pad Are Lit by Pulling Out "Ad"



Advertisers are given an extra "break" by a rotary safety-match pad recently invented. The matches revolve on an axis, only one at a time being exposed for

use. When a light is desired, you pull a slide bar which turns the rotor, scratching the match against a built-in abrasive and producing a light in the opening at the top of the pad. This slide bar has additional advertising space, which commands attention each time a match is struck.

The temperature of the earth's core has been estimated by scientists at about 3,000 degrees centigrade.

# CHEVROLETTRUCK

breaks all known economy and dependability records



## 10,244 MILES

with 1000-pound load

\$ 0 TOTAL COST OF GAS

TOTAL COST OF REPAIR PARTS **73**¢

#### Study this unequaled record—then buy CHEVROLET TRUCKS

Location of Test				7			÷			15	o)	ur	ıd	the	Nation
Gasoline Used .												4	9	3.8	Gallons
Oil Consumed .	30		+	14	2			10		¥				7.	Quarts
Water Used															
Gasoline Mileag	e						2	20	.7	4	M	lil	es	pe	r Gallon
Average Speed							į.		3	1.1	8	N	۱il	es p	per Hour
Running Time .	33	41	w.		- 63	sp.		3	28	1	Ho	U	rs,	31	Minutes
Cost per Vehicle	N	Ail	e	706	40	100			16		٠				\$.0098
Average Oil Mi	lec	g	e	12	*			1	,3	6	5.9	9	M	iles	per Qt.

These records have been certified by the A.A.A. Contest Board as being officially correct.

General Motors Installment Plan — monthly payments to suit your purse.

CHEVROLET MOTOR DIVISION
General Motors Sales Corporation
DETROIT, MICHIGAN

"MORE POWER per gallon



LOWER COST per load"

POPULAR MECHANICS ADVERTISING SECTION

## Things Are Not What They Seem

(Continued from Coloroto Section)

"Cellophane" for protection during handling immediately after birth. But this product of the stately spruce tree is more than a wrapper. It is used for decorative purposes in the arts and crafts, it is made into rain capes and used in colors on hats, shoes and belts and for printing purposes.

Now watch closely while the chemist performs another sleight-of-hand trick. Instead of extruding the sirup through a slit and into an acid bath, he merely squirts it through tiny holes, called spinnerets, and into the acid. And it emerges not as a film but as a filament—microscopic threads finer than human hairs, finer even than the silk of the silkworm. Here you see the birth of rayon, the first man-made fabric. So fine are the tiny strands that one pound of them would reach from the Atlantic to the Pacific but, when woven into yarn, it can be converted into a fabric of chalky crepe or transparent velvet, dull or lustrous, in solid colors or printed designs. Man at last has succeeded in doing mechanically what the silkworm does -making a filament from a plant. The difference is that man uses spruce wood or cotton and works under scientifically controlled conditions; the silkworm takes the mulberry leaves as they come. Moreover, the natural silk filament is a protein material, not cellulose.

New and revolutionary things are being done with rayon today and so widespread have become its applications that the United States alone used more than 250,-000,000 pounds of this man-made fabric in 1935, four times the consumption of natural silk. In many minds rayon is associated only with cheap and inferior goods but such is not the case today. Nearly every type of dress fabric today is produced in rayon or by combining rayon with other materials. This is partly due to the fact that the production of rayon can be controlled scientifically to impart any desired quality whereas so-called natural yarns possess certain inherent qualities which the manufacturer must take or leave, he cannot change them.

Rayon, for instance, originally was made highly lustrous. Styles changed and later rayon appeared with chalky and even frosty surfaces. With other yarns such a change would be impossible. The strength and uniformity of rayon yarn have been improved to a point where it is claimed that rayon as irregular as the most regular natural yarns available would be unsalable today. It is also true that more brilliant color effects can be achieved with rayon than with other fabrics because its luster in itself gives added brilliance.

More than 700,000,000 yards of woven fabric were loomed from rayon in 1935, varying from sheer cloths of fine filaments to heavy ones of the wool type, delicate transparent and crushproof velvets, sturdy plushes, smooth sheers, durable rough crepes, satins with a bright glitter and others which were lusterless. Many fabrics are created today which could not be produced at all with other textile fibers and the list is growing. Spun rayon, composed of threads made from cut-up filaments, also has opened up a completely new set of fabrics since it blends with natural fibers to make novelty wools, men's tropical suitings and many other materials.

And still more fabrics are bound to come from cellulose. E. H. Killheffer, executive vice-president of the Institute of Textile Research and an official of the du Pont company, suggests that perhaps some day a method will be found, with the aid of proper buffers, to introduce wool into viscose just before it is extruded into threads or sheets, thus producing a textile fabric after the fashion paper is made. Only time and research will tell.

Various other products besides rayon and "Cellophane" are produced from viscose. Put the sirup into a vat with chemical solids, stir it up and then dump it into the acid bath and it "freezes." Treat the coagulated product to remove the chemicals, thus creating holes where the chemicals were—and you have a sponge. Saw up this product and you obtain a sponge of regular shape in any size desired. Sausage casings and bottle caps also are made from the same sirup.

Now, let's return once more to our starting point—cellulose. Treat this cellulose with acetic acid—which gives vinegar its taste—and you obtain, not nitrocellulose and not viscose, but cellulose acetate and

(Continued to page 130A)

## **Their Tiny Light Kept Life Aglow**



Entombed 12 Days in Moose River Mine, Scadding Now Tells How Pair Survived

"Our miner's lamp went out when the mine crashed around us on Sunday night," writes C. A. Scadding, one of the two survivors of Moose River, the most famous mine rescue in history, in telling of critical moments that dragged into 12 despairing days in the crumbling underground blackness, 142 feet below the surface.

"From then until other flashlights, candles and matches were lowered to us through the drill hole on the following Sunday, our only source of light was the 'Eveready' Boy Scout flashlight I had brought for an emergency. It was just as wet as we were at all times, and without its light I would never have been able to even locate the drill hole, much less to get to it for the food and medicine that kept the doctor and myself alive. The hole broke through 40 feet away from us and to get to it required a dangerous crawl through broken rocks and

timbers and down the shaft about 18 feet. If that flashlight had failed us during that horrible week, the

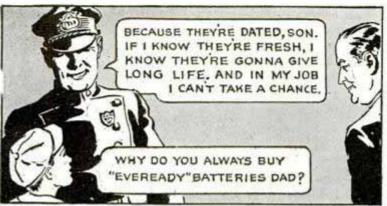
doctor and I would not be alive today. But for those fresh DATED 'Eveready' batteries the heroic work of the rescue crew would have been in vain. (Signed)



The Date-Line Guarantees Freshness

NATIONAL CARBON CO., Inc., 30 E.42nd St., New York, N.Y.







the starting point for a new array of products. Like nitrocellulose, it dissolves in solvents to form viscous solutions, but its solubility characteristics are different. One of its characteristics is that it is slowburning and hard to ignite so it can be used to make products employed where fire would be a hazard. It goes into photographic film and safety film for movies and as a thin plastic sheet reenforced with wire mesh it is used instead of glass in poultry houses because it admits ultraviolet light.

It is worked into a plastic somewhat like "Pyralin" and it is made into a fabric, acetate rayon, and converted into high-style women's wear. Acetate rayon is more "immune" to stains of various kinds, perspiration, grease, ink and fruit juices, it absorbs less moisture, it dries quickly after laundering, does not wrinkle easily, resists water spotting, does not yellow with age or exposure to light and will not mildew in the tropics. What natural fabric can boast as many advantages?

Thus has chemistry taken the fibers of growing plants and converted them into useful products seemingly as unrelated as the lacquer on your car, the lining of your coat, the barrel of your fountain pen and the wrapper around your cigar. All are brothers under the skin-their parent was cellulose. The elimination of cellulose products from our civilization today would send us backward toward the Stone Age.

Yet, many of the potentialities of this field admittedly are unexplored. Cellulose may be combined with many acids other than nitric and acetic and it seems probable that patient research in the chemist's laboratory may some day produce a whole new series of cellulose derivatives just as important as the cellulose products we enjoy today.

Truly, the story of cellulose must demonstrate that "things are not what they seem." But this description applies to more than cellulose. What about the rainbow hues of rayons and of the beautiful plastics we use today? That's where the lowly lump of coal enters the picture.

(Concluded next month)

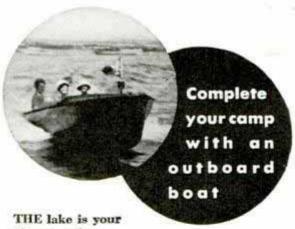
■Our Bureau of Information will answer questions regarding articles in this magazine, if accompanied by return postage.



new cars as well as old. It keeps new cars beautiful and restores the color and lustre of old finishes dulled by grime and Traffic Film.

Now we offer a Du Pont Cellulose Sponge (25c size) FREE to everyone who buys a pint can of No. 7 Polish. (Offer good in U. S. only.) This sponge, created by du Pont chemists, is ideal for bath and household cleaning, as well as for the car. See your dealer WHILE THEY LAST!

GRIME DOES NOT PAY ... USE No. 7



playground . . .

each point and each pool . . . each shady cove and creek. An Old Town Boat is your passage to pleasure. A boon to the fisherman . . . a thrill to the kids.

There's an Old Town Outboard Boat for every vacation need. Open-deck boats for sport. Large, fast, all-wood boats for family use. Each is a masterpiece-steady and safe. Rugged and ready for use. No calking or soaking, and no big expense. Write for a free catalog showing many models. Also rowboats, dinghies and a fleet of canoes. Address: Old Town Canoe Company, 336 Main Street, Old Town, Maine.

# Old Town Boats"

### New HULL AUTO COMPASS

Saves miles of travel in wrong direction. This handsome, STREAMLINE Airplane Type Compass keeps you on the right road, Easily installed. 3½ inches high. Bakelite case, sapphire bearing, Built-in compensator. Only \$2.95 POSTPAID. SATISFACTION GUARANTEED.

#### MODEL A

Airplane Type. 1%-inch diameter. Sticks to wind-shield. Guaranteed. With separate compensator, only \$1.95 POSTPAID.

If your dealer cannot supply you, order direct.



HULL MFG. CO., Box 246-D. WARREN, OHIO

## TRAILER PARTS

Available from Hammerblow ool Company - the original.

Don't build until you get Hammerble erblow guarantees a rugged, non-sway, trailer! BLUEPRINTS FREE WITH





Return coupon with order for Fireworks and get big 35c box of SALUTES FREE

SPENCER FIREWORKS CO., BOX PM 150 HIO



"Mr. Sellers, MASONITE has a new product that's going to reduce that estimate on your new home. I'll drop in and tell you about it."





ARCHITECT: "Here's the new material-MASONITE INSULATION SHEATHING BOARD. 25/32 of an inch thick. You see, it's thicker than their former insulation and 50% stronger. That adds 50% more strength

to every wall. And 50% more insulation value. Now, you'll notice that BOTH sides are smooth, so we can use either one, or both, for exposed surfaces.

MR. SELLERS: "That sounds fine, but how will this new board save us any money?"

ARCHITECT: "First. it's just the right thickness to use with standard door and window frames. Second, it's going to give us extra strength and extra insulation that, otherwise, we'd have to pay a lot for. Third, in some rooms we can eliminate



any further wall and ceiling treatment. And fourth, it's going to cost less to install."

MR. SELLERS: "Just what we want! Let's have Masonite Insulation Sheathing Board on EVERY wall."

Masonite Corporation also announces a new cane insulation board of high quality and efficiency for use where light-colored board is specified. Ask for MASONITE CANEC INSULATION.

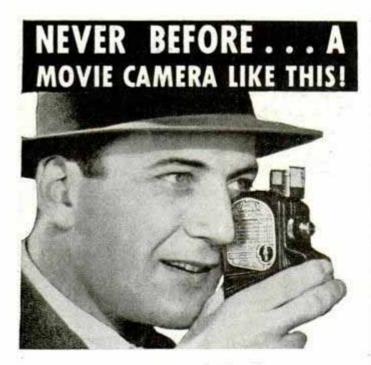
#### MAIL THIS COUPON FOR FREE SAMPLES OF TWO BRAND-NEW MASONITE PRODUCTS

MASONITE CORPORATION, Dept. PM-6 111 W. Washington St., Chicago, III.

Without cost or obligation, please send me FREE samples and complete information about the two new MASONITE Products—MASONITE INSULATION SHEATHING BOARD and MASONITE CANEC INSULATION.

Name Address City State

When writing please mention Popular Mechanics



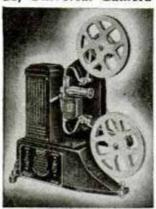
### ONLY \$9.95

Today more UniveX Movie Cameras and Projectors are being sold than those of any other make! There must be a good reason for such a record. And there is! UniveX Cine "8" is the first fine, precision-built, lifetime movie camera ever offered for only \$9.95! And the first movie camera to take movies at less cost than snapshots! Thousands couldn't believe their ears when they heard these sensational prices. And could hardly believe their eyes when they saw the brilliant, theatre-quality movies taken with UniveX.

**FEATURES:** Backed by written guarantee. Sturdily built. So compact it can easily be "shot" with one hand. No complicated gadgets! Simple to operate—easy to load. Produces sharp, clear, brilliant movies that can be screened up to 34" x 24". Interchangeable lens equipment. Quiet operation.

USES 60c FILM! The UniveX Cine "8" is the only movie camera in the world that uses the 30-ft. UniveX Cine Film that costs only 60c and takes as many scenes as 60 feet of 16 mm, film, Just think! Movies for only 6c a scene. Ask your dealer for demonstration today!

FREE BOOKLET may be secured by writing Dept. 28, Universal Camera Corp., New York City.



#### Only 8 MM. Projector For Less Than \$26

Projects all 8 mm. film including professionally-made movies. 15 minute continuous projection capacity, flickerless movies, and 15 other important features heretofore found only in the highest priced movie projectors. \$14.95

Prices Subject to Change Without Notice



## Grim Jokes of the Fire Demon

(Continued from page 822)

ing started to bake a cake. She mixed sugar and flour, then noticed the flour contained worms. So she poured the mixture down the incinerator chute. Instantly there was an explosion.

At another time a man was emptying a vacuum-cleaner bag into the incinerator flue of his apartment house. The dusty contents exploded. Dust dumped into an incinerator might be ignited by fire or by static charges generated by friction.

The rapid growth of the soybean industry has resulted in a number of serious explosions in soybean processing plants. Inflammable, volatile solvents used to extract oil from the beans, or dust created by converting beans into flour become ignited by static or other means, and the fire or explosion follows. Sometimes there is no fire, but only a blast like one in Chicago which caused \$600,000 damage, killed eleven men and injured forty-five others. Government experts are working on this problem.

When a farmer discovers that his haymow is heating, the best thing for him to
do is to push a pipe down into the hot hay
and let a thermometer down into it. If the
thermometer shows a temperature of about
200 degrees Fahrenheit, it is time to call
the fire department. When the firemen
have run their hose lines into the barn,
the farmer can then proceed safely with
the task of removing the hay. The reason
for calling the department is that the "hot
spots" in the hay, when uncovered so that
air gets to them, frequently burst into
flame. Such firing of hay is known as
spontaneous combustion.

An ice building, insulated with sawdust, contained 10,000 tons of ice. The roof developed a leak during a storm, and the sawdust began drying out. Then the ice house burst into flames and burned to the ground!

Take the recent case in New England where floods covered a farm region with roof-high water. The water, after reaching its highest stage, began to recede rapidly. But when it still had six feet to go, a large barn caught fire and burned.

Long research by Dr. E. J. Hoffman and Max A. Bradshaw into the chemistry of the spontaneous combustion that sets fire to water-logged haymows has revealed the startling fact that the water actually is responsible for the fire. Briefly, what happens is something like this: The wetting of the hay starts billions of decay organisms, tiny bacteria which break vegetable matter down into simpler compounds, to growing. As they grow, they produce inflammable gas. They also generate heat. This heat continues to collect until, at about 400 degrees Fahrenheit, the hay, sawdust, fertilizer, or cattle feed bursts into flame.

There are several puzzling angles still to be solved before methods of preventing it can be worked out. The bacteria cannot stand 400 degrees of temperature. At about 170 degrees they disappear. But what happens after the tiny fire bugs leave? That is what Doctor Price and his men are hoping to discover. When they know that, they hope to discover some chemical which, when added to the hay or other material, will prevent spontaneous combustion by killing off the bacteria.

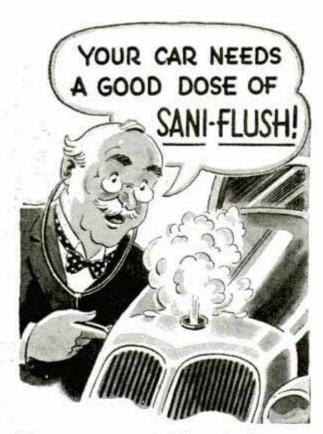
Finely powdered aluminum, such as that handled in many industrial plants, will burn vigorously when ignited. To throw water on it only makes matters worse because the water and aluminum react to produce hydrogen gas which is violently inflammable and explosive. A recommended way of fighting aluminum dust fires is to isolate them with dry sand and then let them burn themselves out.

Another peculiar fact discovered about water used in fighting fires is that there are several kinds of it. A common hazard, which firemen try to avoid, results from directing a hose stream on an electric wire or machine carrying a current. The current may travel back down the water stream, and may cause injury to the firemen. Studies at Purdue University have revealed that the electrical resistance of water may vary widely. In general, that from deep wells has from 1,000 to 2,000 ohms per cubic centimeter; that from lakes and reservoirs, 2,000 to 4,000 ohms, while filtered water may have still greater resistance. The greater the resistance in ohms, the less likely a short circuit. Future fire fighters may use one kind of water on one fire, and another on a second, because of such differences.

In order to learn about fires and explo-

(Continued to page 134A)





You can save repair bills and add to the enjoyment of summer driving if you clean out the rust and scale in your radiator. Sani-Flush does it, for ten cents, in a few minutes.

Just pour some Sani-Flush in the radiator. (Directions on the can.) Run the motor. Drain. Flush. Refill with clean water. A cool-running car has more power, more snap. It doesn't depreciate so fast. Sani-Flush cannot hurt aluminum cylinder heads or motor fittings.

You'll find Sani-Flush in most bathrooms for cleaning toilet bowls. Sold by grocery, drug, hardware, and five-and-ten-cent stores —25 and 10 cent sizes. The Hygienic Products Company, Canton, Ohio.







FOR FLAT BELT
CARBURETOR LEVER
CARBURETOR LEVER
CARBURETOR LEVER
CARBURETOR LEVER
CONTROL OF CONTRO

(Continued from page 132A)

sions so they can take steps to control them, government scientists manufacture conflagrations by the hundreds. Much of the investigation has consisted of nonspectacular experiments in the laboratories of the bureau of chemistry and soils, research such as that on the action of decay bacteria in causing haymow fires.

On the department of agriculture's experimental farm at Arlington, Va., is a special building in which Hylton R. Brown and Richard L. Hanson make dust explosions to order. The primary purpose of the building is to study venting methods—the use of swinging windows and the like to relieve explosion pressure.

Powdered starch is the most common explosive used in test blasts.

Use of windows that swing outward under pressure from within is relatively easy in new buildings, but protection for older buildings, without extensive alteration, is not easy by this method. A series of studies revealed that windowpanes can be scored so that they blow out like safety plugs, yet normally perform all the functions expected of a window. An ordinary window will withstand a pressure of about 300 pounds per square foot. But if the panes are scored with a glass cutter on the outside, the window will break at pressures of eighty-eight to 143 pounds.

There is evidence that the explosive dust can be broken to harness and put to work—evidence that dust engines, running on starch and what not, are feasible. Already the coal-dust engine has been developed, and is being used in Europe.

Great possibilities can be visualized for such engines. Many factories, particularly those handling grain, starch, and the like, could run on their own waste dust. Farmers may operate their tractors and other machines on starch produced from their acres. Sweet potatoes, for example, can be dried and pulverized to give an excellent grade of fuel starch. An acre of ground will grow enough potatoes to produce about three and one-half tons of such starch; and that amount of starch would, in a properly designed engine, be equivalent to many gallons of gasoline.

At any rate, Doctor Price is beginning research on harnessing explosive dust. Later, he hopes to build experimental engines designed to run on dust.

## Oilier Oils for Your Car

(Continued from page 843)

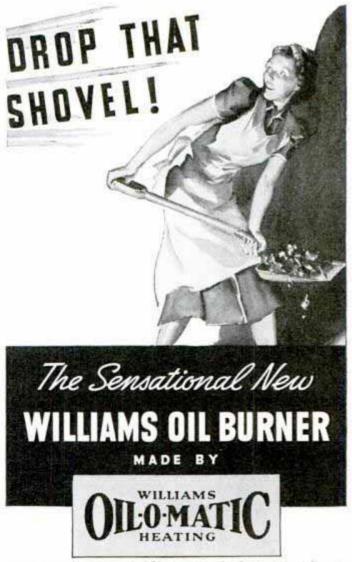
Added in small amounts to a base oil having a film strength of around 5,000 pounds per square inch, it increases the film strength to as much as 18,000 pounds per square inch. Another company who produces a compound for addition to oils, uses methyl esters of Poly-Keto-Hydroxy compounds manufactured from petroleum itself. These substances produce high oiliness and inhibit bearing corrosion.

These are only a few of a number of ingredients that oil companies have added to their oils. Some of the compounds have both the high film strength and carbon softening characteristics. Others merely increase the film strength, while some materially improve the oiliness and remove carbon. Most of them stick to metal surfaces and decrease the usual "starting wear" that takes place when a cold motor is started up.

One advantage of the new oils is that a motorist can usually switch to a lighter grade than he has been using. Due to the chances of heat breaking down the oil film this was not always recommended in the past. Switching to a lighter grade is safer now and a lighter oil may increase gasoline mileage as much as one or two miles per gallon. Since the rings are freed, oil pumping is not as serious as with the old-type oils. One prediction is that within ten years all motorists will use SAE 10-W oil all through the year as within that time additional improvements will make oils even more oily than those of today. The reason why slight improvements in oil are reflected directly in better mileage and power is that any decrease in friction losses is added directly to the power delivered to the rear wheels. Only twenty-six per cent of the power developed by an automobile engine performs mechanical work. The rest is lost in radiation and in the exhaust gases. Of the twenty-six per cent that works, more than eight per cent is lost in friction. Four per cent is lost in the differential, a little more than seven per cent goes toward overcoming wind resistance, leaving not much more than five per cent that actually goes to work at the rear tires.

High film strength is even more impor-

(Continued to page 136A)



If you are still wielding a coal shovel, evidently you haven't heard the sensational news! That Williams is now offering a remarkable new oil burner at a sensational new low price!

A few of the many marvelous features of this new Williams Oil Burner are listed below. Study them! They prove what a truly exceptional bargain this great oil burner is!

Orders are pouring in! Prices are advancing! See your Williams Oil-O-Matic dealer . . . today!

BUILDERS ATTENTION! Investigate this new Williams Oil Burner! It is what you have been looking for!

#### STUDY THESE FEATURES!

- \* Fully Automatic
- ★ High Pressure continuous spark—no radio interference
- ★ Two-stage pump with automatic safety shut-off—uniform pressure — constant flame
- ★ Exclusive anti-carbon nozzle
- ★ 1-10 h.p. motor—very low current consumption
- ★ Burns low cost No. 3 fuel oil
- \* Silent as a whisper
- ★ Williams engineered throughout
- ★ Easy payments—12 to 36 months to pay

Dept. 396, Bloomingto	
Please send me full fa priced Williams Oil Bu	cts about your amazingly low-
Address	
City	



You'll be happier...have more fun...enjoy meals that satisfy big outdoor appetites...if you take a Coleman Camp Stove along on your outing. It

makes and burns its own gas from regular gasoline. Speedy, wind-proof burners light instantly. No wood to cut, no smoke. Sturdily built to give years of service. Everdur Metal Fuel Tank won't rust; easily removed for filling. Folds up like a suitcase for easy carrying. Six models, all moderately priced.

The FINEST OUTDOOR LIGHT—A COLEMAN. A real light for fishing, hunting, workshop, all kinds of uses, Lights instantly. Provides high candlepower pure white light. Sturdily built. Pyrex glass globe protects mantles from wind and insects. No storm can put it out. Gasoline and kerosene models to fit every lighting need.

FREE! Write for Free Folders illustrating and

FREE! Write for Free Folders illustrating and describing Coleman Camp Stoves and Lanterns. THE COLEMAN LAMP AND STOVE COMPANY
Dept. PM531, Wichita, Kans.; Chicago, Ill.;
Philadelphia, Pa.; Los Angeles, Calif.;
Toronto, Ont., Canada (7531)



NO LONGER need you guess which kind of worms afflict your dog or guess which type capsule to use. Pulvex Worm Capsules expel "all three": Tape and Round, and Hook worms. Now you can be sure of worming your dog correctly. Easily given. No gassing, gagging or harmful effects. Guaranteed. At pet, drug, department stores, 75c.



### WORM CAPSULES



Cleans, Polishes, Restores Color. Other Cleaners Unnecessary!

Dust free, hard.

Permanent. quick, easy to use. For new and old cars. Results guaranteed when directions are fol-lowed. Specify color—red. green, blue, brown, grav black. Mailed for 75c.

FOSTORIA, OHIO (Continued from page 135A)

tant in greases used for lubricating gears than it is in a motor oil, and all extremepressure lubricants are now improved with some kind of substance that imparts high film strength.

The best way to test an oil is to actually use it in an engine. One oil concern installed six identical automobile engines in its laboratory and lubricated the first. third, and fifth with its best grade of SAE 20 oil. The alternate motors were supplied with the same oil, to which small amounts of a new super-slippery ingredient had been added. Then the battery of engines was started up and operated long enough to equal 15,000 miles of driving. At times the engines were stopped and cooled below ordinary temperatures so that a full range of driving conditions could be approximated. At the end of the test, all the engines were torn down and carefully micrometered. The results were surprising. The three engines that had used the new "alloyed" oil were found to have thirty-three per cent less wear on the cylinder walls than the others and forty per cent less wear on the rings.

Another oil firm wanted to test its new oil under actual operating conditions. A car that had already been driven 15,000 miles without much overhaul work was selected. With a high-grade oil in the crankcase the driver started for another city 400 miles away. All the way along, he reported afterward, "carbon knock" was noticeable in spite of the fact that he was using a high grade of gasoline. At the end of the 400 miles the oil was flushed out and replaced with the new treated oil. By the time the return trip was over the carbon knock had disappeared. In that short distance the oil had loosened enough carbon to end detonation.

Unless they understand what is going on inside their engines some motorists are apt to be disappointed soon after they change to one of the new oils. Instead of immediately sweeping out the carbon and decreasing the knock, an oil is apt to make some engines "bang" more loudly than ever for a short time. The reason is that if the rings are frozen in their slots the oil will loosen them before going to work on the carbon. This prevents the blow-by of gases and naturally increases

(Continued to page 138A)

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compression pressures, bringing on detonation. But as soon as the carbon is loosened in the chambers the pressures are restored to normal.

There is one definite danger that you must guard against in changing to one of the new oils. If the oil turns dirty during the first few hundred miles, as it probably will, drain, flush, and replace it at once, at the same time replacing the oil filter element. After that you will be safe. This precaution is necessary because, if the engine contains a lot of carbon and gum, the new oil will start to wash these away and carry them around with it. The sludge and gritty particles discolor the oil, warning of its condition.

At the same time that gasoline engines are getting better lubricants, Diesel engines are also being provided with better oils. Ordinary oil is not satisfactory in compression-ignition engines as the higher heats aggravate carbon formation and the carbon usually has to be scraped out every 500 hours or so. This period between overhauls is being increased four or five times by using special compounds in the oil, one of which is called aluminum naphthenate, a wax-like compound of aluminum that helps dissolve the gums formed by Diesel fuels.

### Odor Is Added to Natural Gas to Help Detect Leaks

20313

Risks of explosion from natural gas leaks can be greatly reduced by adding an evilsmelling odorant to the gas so that the leak can be detected. It would cost only fifty cents to treat a million cubic feet of gas. Some odorants are so pungent they would awaken a sleeping person, yet they do not affect the odor of gas when burned. Natural gas, which was blamed for the tragic schoolhouse explosion at New Lon-≾don, Tex., in March, is odorless. In 1929 the nation's natural gas consumption totaled eighteen billion cubic feet and this Dentire amount could have been given a recognizable odor for \$9,000.

TWhenever you find that you wish to know more about any article in this magazine, write our Bureau of Information, inclosing return postage.

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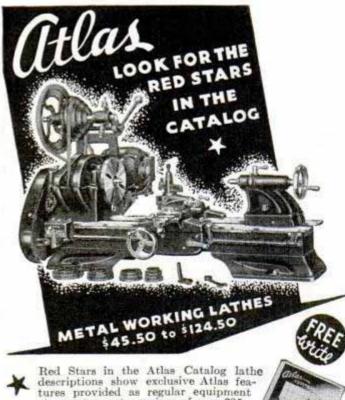
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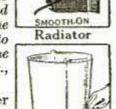
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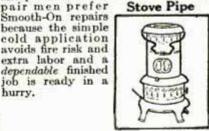
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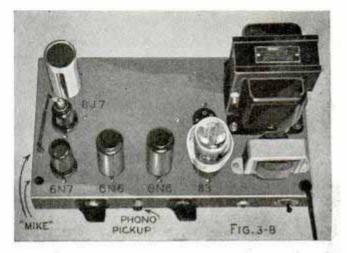


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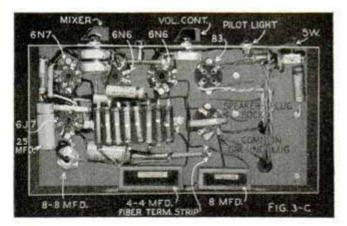
(Continued from page 899)

brackets. A detailed list of all materials used in the original model can be obtained upon application to Popular Mechanics radio department, without charge. The blueprint number is R-239.

The phono channel has sufficient gain to realize full power output when using any



high-impedance pickup. If a low-impedance pickup of from 200 to 400 ohms is used, a 200 or 400-ohm line to grid transformer should be employed, or, if the "mike" and phono pickup are not to be used together, the low-impedance pickup can be plugged into the high-gain channel without using the transformer. A good



ground should be connected to the metal base to make the shielding most effective. Reversing the a.c. line plug in the wall socket will also often aid in eliminating hum pickup and other noises. The dynamic speaker used is a 10-in, high-fidelity type with output transformer for pushpull 6N6 tubes and a 4,000-ohm field. For 6-volt storage-battery operation, a 300volt gen-e-motor and a 3-pole doublethrow switch are all that is required.

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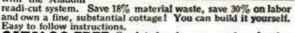
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## Searching for New Wood Ideas

(Continued from page 852)

Piled on a bookcase in the office of the chief of the forest products division is a queer assortment of things made from wood—one that represents, as if in cross section, some of the work the division is doing.

There is a square of bamboo plywood which an assistant trade commissioner in Japan sent in. A Japanese manufacturer of bamboo fishing-rod and golf-club handles developed it. The plywood consists of a bottom ply of parallel strips of mahogany, a center layer of red cedar, and a top layer of rectangular bamboo pieces arranged to form a pattern. A high-gloss lacquer protects the surface. This plywood, suitable for use on walls, floors, and in furniture, is being studied for possible large-scale marketing in America.

From Germany came a substitute for dogwood and persimmon-wood shuttles used in fabric looms. It is a laminated wood almost as dense and tough as iron, and is made by saturating layers of beech wood with a synthetic resin and pressing them together to form a solid mass.

Another idea that originated in Germany and which is now the basis for a thriving American industry is the use of resinous adhesives to bind together plywood layers. Phenol-formaldehyde resin is formed into a thin, paperlike sheet. A plywood panel is built up by arranging alternate layers of wood veneer and the resin film; and the sandwich is placed in a hot-plate hydraulic press, which forces the layers together and melts the resin. Wood-to-wood contact is obtained, the resin penetrating the surfaces and becoming a water and chemical proof binder. Veneer-making jobs difficult or impossible with water-mixed adhesives are easy with this method.

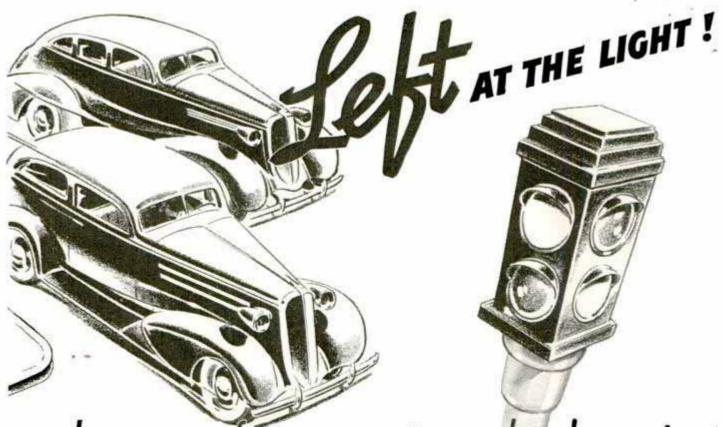
Uncle Sam's wood wizards developed, not long ago, a synthetic plastic material made from wood waste at a very low cost. It is easy to cut, and takes a high polish. The latest wrinkle is to use this material as a core or base for panels surfaced with thin layers of costly wood such as mahogany burl. The plastic impregnates the veneer, producing a wear-resisting surface.

In the collection are several plywood panels which look like quartered oak but which really are made of Douglas fir. The effect is produced by a machine that makes a series of tiny incisions in the outer veneer layer, producing the flaky-grained effect of quarter-sawed oak.

Another promising development is the use of molded strips to join edges of plywood panels and to break the panels up into parallel "boards." The molding, thinner than the plywood and an inch or so wide, is set in rabbeted grooves. It prevents open cracks at joints, and makes it easy to use ordinary plywood for producing attractive walls which look as if they were paneled with real boards.

The department of commerce recently uncorked in Germany an idea that may revolutionize the technique of sealing champagne and other bottles. A German inventor has produced a wooden "cork" by making concentric, ring-shaped cuts in wooden plugs. These cuts, usually two in number, begin at the outer end and extend about two-thirds the length of the plug, parallel to the grain. This makes the stopper elastic, so that the bottle neck compresses it. The wooden stoppers can be made cheaply in various shapes and colors. They are said to be more durable and hygenic than ordinary corks. Undoubtedly they will come into use in America.

Just now the forest products division is searching the world for something new from which cedar chests can be made. A manufacturer, fearful that his domestic cedar supply would run out some day, inquired about a foreign substitute. The odor given off by red cedar heartwood actually kills young moth larvae, department of agriculture investigators have found. So the department of commerce's wood sleuths are trying to locate another wood that has similar larvae-gassing properties. The wood sleuths thought they had reached their goal when an East African outpost reported that in its neighborhood was a wood related to American red cedar. But the territory was so undeveloped that the wood could not be logged in commercial quantities. So the search continues. If there is a foreign tree anywhere in the world that might play on the American red cedar sub team, Uncle Sam's wood scouts will find it.



. because of worn-out spark plug wires

Nothing you can do to your car will restore its full pep and power if you are driving with worn and leaking spark plug wires. Instead of a fat, hot spark in the combustion chamber, you get one that is weak and lean. This not only robs you of the smooth power which makes driving a pleasure, but robs you of money as well. The car uses more gas; spark plugs foul; and timing needs re-setting. Yet all this can be corrected in a few minutes by replacing old, leaking wires with a complete set of Packard FOUR-FORTY.

#### Why Spark Plug Wires Wear Out



It is no wonder that spark plug wires wear out in the "torture chamber" under the hood of your car. They are ravaged by heat and cold, rotted by water and oil, worn by abrasion, oxi-

dized by age, and eaten by corona. The insulation becomes porous, the vital electric current escapes like water out of a leaky hose, the

spark is too weak to fire the gas properly in the cylinders, and — you are "left at the light."

#### Why Packard FOUR-FORTY is Better

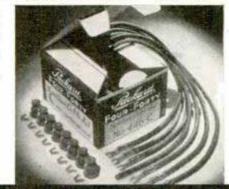
Packard, not content with the ordinary cable covering of cotton braid and lacquer—both of which are of vegetable origin and therefore readily susceptible to heat, cold, oil, abrasion

and corona—utilized a new discovery of science—an inorganic, man-made "rubber" derived from coal, water and salt. This new, secret-formula composition is now applied as an outer



sheath to Packard FOUR-FORTY—making it a better, more resistant and therefore a longer-lasting cable. Check your spark plug wires today. After 10,000 miles they should be replaced with a complete set of Packard FOUR-FORTY Ignition Cables. Packard

Electric Division, General Motors Corp., Warren, Ohio.



STANDARD WIRING EQUIPMENT OF THE AUTOMOTIVE INDUSTRY

POPULAR MECHANICS ADVERTISING SECTION

20 19 W

## "Wigwagging on the Diamond"

(Continued from page 869)

however, when a game is close and has gone beyond the sixth inning. Also, in some instances teams with exceptional pitchers frequently use this play in the earlier innings with considerable success.

When a hitter gets on first with no out or there are runners on first and second with no out, the stage is set for the sacrifice play. The batter wants to know as he approaches the box whether the manager wants him to bunt or sacrifice. The answer is given in a sign, of which there are



Baseman reaching out as far as possible for short throw. Note foot touches sack

hundreds. For example, if the manager stands with his arms at his sides, he may indicate to the batter that he is to hit. If, however, he touches hands together, it is a sign to bunt.

Perhaps the greatest offensive play in baseball is the hit-and-run. It is generally used when the batter has the pitcher in the hole and runners are on first, on first and second, or first and third with less than two outs. A team usually does not use the hit-and-run unless it is in the lead or not more than two runs behind.

Managers allow certain batters to put on this play and prohibit others from using it. A player is considered a good hit-and-run performer if he can hit behind the runner. This means that if there is a man on first a batter who might normally hit the ball into left field must clout it into right field. The pitcher strives to keep him from doing this by throwing him balls he would normally hit into left field.

The stage is set. There is a runner on first and no outs. The hitter signifies to the runner that the hit-and-run is to be tried on the next pitch. As the pitcher starts his motion, the runner dashes for second; the batter swings, striving to hit the ball between first and second back of the runner. No matter where the ball is. the man at the plate has to swing at itget a "piece" of it if he can. By virtue of the signal the runner is enabled to take a long lead and can advance an extra base. Or, by having the start, he avoids the possibility of a double play, reaching second safely even though the hitter may be out at first. Of course, in the hit-andrun one infielder is pulled out of position, as either the shortstop or the second baseman must cover the bag, and the player who can hit the reverse of his natural batting tendency will send the ball into territory left unprotected.

There are many signs for the hit-andrun. One player's favorite is to tip his hand upward after touching his cap. Other players rub the pants leg opposite the side on which the bat is resting, tug at their belts, or touch skin to skin.

Another thrill-packed bit of diamond strategy seldom understood by spectators is the squeeze play. It is rarely used except with a runner on third and one out when the hits have been scarce and the tying or winning run is on third.

In the squeeze play, the batter, after giving the runner the pre-arranged signal, lays down a bunt and the latter starts for home. This maneuver may be divided into two classes, the safety and the suicide squeeze. In the safety type, the opposing infield is usually playing back a little and the runner takes a big lead off the bag but doesn't start home until he sees the ball actually bunted. In the other classification, when the infield is playing up close the runner breaks for home at the start of the pitch. If the ball is bunted down the first or third base line—a roller too far for the catcher to get and too close to the base line for the pitcher—it is virtually impossible to catch the man at the plate.

The signal for this is generally given by the manager or coach to the batter who in turn communicates with the man on base.



Inspection gages of all types are set accurately by means of Johansson Gage Blocks at the Ford Plant in Dearborn, Michigan.

Precision manufacturing is one reason why you can depend upon Genuine Ford Parts to fit properly—to last longer. For example, you can depend upon camshaft bearings and push rods to measure within five tenthousandths of an inch (.0005") of specified size, and valve stem diameters to vary not more than one one-thousandth of an inch (.001").

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made by Ford Motor Company in the United States and so accurate that they have been accepted as the world's standard of linear measurement. These gages are accurate within two millionths of an inch (.000002") of specified sizes.

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Parts are made of the highest quality materials. 36 kinds of steel are used—each steel of a special type to meet a specific

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that was built into your Ford car or truck at the factory only by using Genuine Ford Parts. Get them from any Ford dealer or from any garage that displays the sign "Genuine Ford Parts."

### FORD MOTOR COMPANY Dearborn Michigan

Genuine Ford Starter Springs are made of special high-carbon steel. Close tolerances

insure alignment between screws, shaft and drive-head. 55c each.



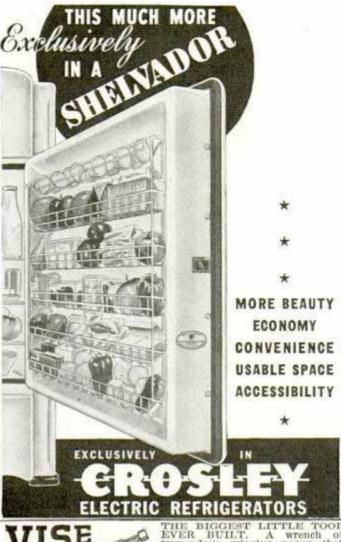




All prices subject to change without notice-

Genuine Ford Oil Pan Gaskets are made of a treated eark fiber material that has high tensile strength to insure resistance to tearing. They pass rigid absorption, compressibility and weight tests. 10c each. 148A

POPULAR MECHANICS ADVERTISING SECTION



wrench or EVER BUILT. A wrench of tremendous gripping power that LOCKS to the work with a grip that never slips. Holds anything, round, square or otherwise. Works in close quarters at any angle. Adjustable to ratchet like action. Quick, positive, no lost motion. Capable of exerting more than a ton casure yet light and handy as a pair of plers. ABSOLUTELY LIMITLESS IN INC. See Section of the plant of the willout it. Send \$1.95 for 10" size, for 7" size. \$3.50 for set. Wonderful agent's proposition.

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The Seal-Seep Service, Desk 692 Montgomery & Plainfield, Cincinnati, Ohio

### The Electric Age in Food

(Continued from page 860)

freezing, particularly the law that when solutions are allowed to crystallize the size of the crystal is in proportion to the amount of time in which it forms. In the case of ordinary or slow freezing, ice crystals in meats usually grow to many times the size of the individual flesh cells. Such crystals pierce the tissues, tear the delicate cell walls and upon defrosting this causes excessive leakage, which means loss of flavor and firmness. But quick freezing at low temperatures keeps the ice crystals



Packages of frozen berries brought from cold storage for examination

small, and in fruits and vegetables causes stiffening of the semi-fluid content of the cell, which preserves the original flavor and appearance.

Freezing between the temperatures of thirty-one and twenty degrees is the zone of maximum crystal formation. When products are damaged during freezing, most of the damage occurs in this temperature zone. The real purpose of quick freezing is to pass the product through this temperature range so quickly that injury to tissues may be reduced to absolute minimum. Thus temperatures of minus fifty-four to minus fifty are used to bring

(Continued to page 151A)



AZTEC Cold Liquid ASPHALT makes ALL roofs 100% WATERPROOF whether paper, metal or wood shingles. Anyone can easily apply—no skill or equipment necessary! Costs less than other methods yet does not crack or weather away—Guaranteed! Use direct from container without heating—avoids danger of fire, etc.

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Excellent as non-skid deck coating for boats. Also for basements, floors, tanks, etc. Contains no oils or solvent thus eliminating possibility of it softening or peeling.

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AZTEC ROOFING KIT comes ready to use, nothing else to buy—sent C.O.D. on receipt of your order. Enough material for waterproofing 400-500 sq. ft. wood shingles or 500-800 sq. ft. of roofing paper, etc. Kit consists of 1 brush. 2 gallon can AZTEC ROOF MASTIC—Black \$4.75, Green \$5.45, Red \$4.95, F.O.B. Chicago. Particulars sent on request.

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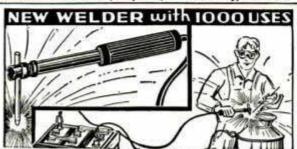
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It is made with a resincid bond absolutely insoluble in water and not to be confused with ordinary plywood. It is also proof against termites, molds—all forms of rot. Strong, durable—easy to saw and handle. Your lumber dealer can obtain from nearby warehouse stocks. Mail coupon today for folder 8 for full information.

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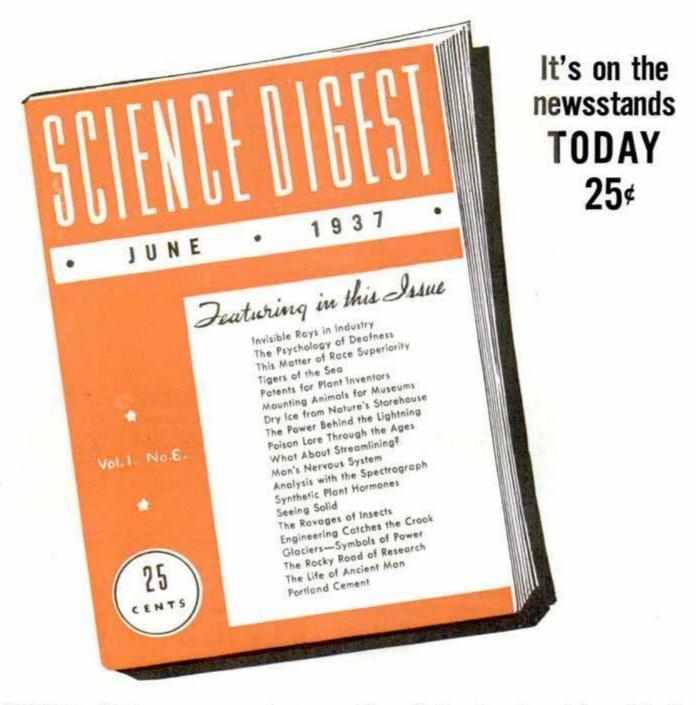
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100A TOTOLAR MECHANICS ADVERTISING SECTION

# DON'T MISS JUNE



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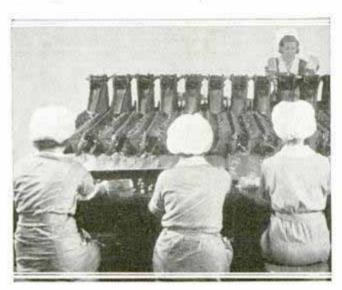
# SCIENCE DIGEST, INC.

631-643 St. Clair Street

Chicago, Illinois

(Continued from page 14

the product to zero or slightly above, which produces only a microscopic formation of crystals. Today there are four basic methods of quick freezing: direct immersion, by which the product is immersed in sodium chloride brine which freezes at about minus five; the can methods, whereby materials are placed in open cans and sprayed or immersed in calcium chloride brine which freezes at about minus fifty-seven; the single-plate methods by which the material to be frozen is



Here is modern machine for hulling strawberries preparatory to freezing

placed on a metal plate, the under side of which is in contact with calcium chloride brine; and, finally, the newest method of freezing under controlled pressure between two metal surfaces—usually by direct expansion of ammonia.

The newest commercial food-freezing machine is called the multiple-plate froster. It consists of a series of refrigerated metal plates placed one above the other in such a way that they may be moved apart to receive products between them and then closed upon the product with any degree of evenly distributed pressure. The plates are made of aluminum alloy and contain passages through which the refrigerant is circulated. In operation, the lower plate, and its load, is raised by hydraulic piston until it picks up the next plate with its load and so on until all the plates are raised. Plates are inclosed in an insulated cabinet so the apparatus may be operated at ordinary room temperature. Plates are also adjustable so that thick-

(Continued to page 154A)

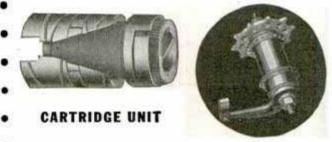


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It's easy. Simply write an advertising slogan in 10 words or less about the greatest coaster brake ever made. Here's a sample slogan, "The coaster brake that wins all world coasting records." Prizes will be awarded as follows: 1st prize \$100.00; 2nd prize \$35.00; 3rd prize \$15.00 and 25 prizes of \$2.00 each. Your slogan must refer to the

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### COASTER BRAKE



See this great, 1937 model at your department store, hardware, or independent bicycle dealer today. You will get ideas for your slogan and you will see an outstanding masterpiece of coaster brake engineering and design. This 1937 model is so much better, so unusually efficient that it makes all old style brakes obsolete. There is nothing like it on the market. Built for quick stopping, it is absolutely the latest in mechanical simplicity. It is the only brake that can be reconditioned as easily as changing a safety razor blade, simply by changing the AZ cartridge; the only brake that uses only 3 moving parts while pedaling and no moving parts while coasting

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brake to stand the grueling one mile drop down the 25 mile Pikes Peak road.

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Write to us for Free parts lists covering any Popular Mechanics circuit: 1 Tube Portable (R209); 2 Tube AC-DC (R211); "Hurricane"

set (R234); Improved Little Giant (R-235), 1 Tube S-W Set (R236); "Beam" Tube X-mitter (R237); 6 Volt Farm Set ALLIED (R238), etc. ALLIED approved parts RADIO assure best results! ED

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t, easy to handle, no leaks or repairs; carry by hand and on safe for family; all sizes; non-sinkable, stronger than wood; by U. S. and foreign governments. Awarded First Prize at ago and St. Louis World's Fair. Catalog.

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### Transceiver Mounted on Bicycle

(Continued from page 900)

from the copper tubing. The legs of the plate coil are 11/2 in. long.

The flexible-wire antenna feeder clips to the plate coil about 1 in, from the B-positive center tap and is taken out to the rod antenna by means of the insulated antenna post mounted on the sheetcopper cover, as shown in photos 3-A and 3-B; this metal cover should be grounded to B-negative with a short flexible wire.

It is important when connecting the ends of the grid coil to the tube-socket terminals, to fasten the G lead that comes out of the P1 end of the plate coil, to the G2 terminal on the socket, and the other G lead to the G<sub>1</sub> socket terminal. If these grid leads are not crossed over, the tube will not oscillate properly.

If an ordinary telephone transmitter is used instead of the 200-ohm "mike," connect a 500-ohm fixed resistor across the two switch points of the d.p.d.t. switch on the mike side instead of the jumper wire. When mounting the transceiver on the strap-iron handlebar clamps, connect one of the mounting bolts that go through the baseboard to B-negative to ground it to the bicycle frame, otherwise do not permit the clamp screws to come in contact with any other part of the circuit. Pack the A and B-batteries in a suitable weatherproof box and strap it on the luggage carrier. The 4-conductor battery cable and feeder lead are then run to the transceiver as shown in Fig. 3; the battery leads enter the metal cover through a small hole and are connected to Fahnestock clips screwed to the wood baseboard. Fasten the vertical rod antenna to the rear of the metal luggage carrier so that it makes a good electrical contact with it.

No blueprint is available for this layout. However, the circuit diagram and specifications are similar in many details to those of the beginner's two-way 5-meter transceiver described in the November, 1934, issue; this is blueprint number R-203.

In operation, a hissing noise will be heard in the headphones; this hiss disappears when a station is tuned in. Make tests with another 5-meter station if possible. If you are below the band in frequency, separate the plate coil turns slightly; if above, squeeze the turns closer together.



You owe it to yourself to know all about this remarkable discovery. Mail the coupon below. Start saving gas with VACU-MATIC and enjoy a new driving thrill! There's no obligation—so get the facts now! Write today!

The VACU-MATIC Co. Wauwatosa, Wis.

A T LAST Automotive engineers have smashed down the barriers to perfected combustion! The new VACU} With almost MATIC solves the secret of greater power! tnagical action, this amazing invention instantly puts new life and pep in any motor. It adds mileage to every gallon of gasoline . . . produces split-second pick-up, sensitive accelerator response, quicker starting, greater speed and smoother running.

PRINCIPLE

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The self-starter — four wheel brakes — knee action — stream-lining ... and now VACU-MATIC! The sensational moneysaving invention! With it, engineers have achieved a practical means of balancing air and gasoline automatically for all speeds.

VACU-MATIC is entrely different! It operates on the supercharge principle by automatically adding a charge of extra oxygen, drawn free from the outer air, into the heart of the gas mixture. It is entirely AUTOMATIC and allows the motor to "breathe" at the correct time, opening and closing automatically as required. No idling troubles—no carburetor adjustments necessary. It is so simple it will amaze you—so practical it will save you many dollars on gas costs,

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Here's your chance—a money-making business of your own. Turn potatoes into each by making potato chips with my improved outfit. Makes delicious, superior, "NON-GREASY" chips at low cost. A few hours' practice does it. Begin anywhere—city, village, town. Wholesale or retail. Steady year 'round business. Groceries, markets, restaurants, taverns do the retailing for you.

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Great quantities of chips are eaten daily. Profit large—unusually so. You can start this money-making business on a "next to nothing" outlay of cash. Write for Potato Chip Booklet.

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Many advance features.
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Extremely high gas mileage. Speeds up to 25 M.P.H. Safety controls. Measures only 57 inches over all and \$98.50 33 inches high. Weighs only \$98.50 92 lbs.

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Put tobacco and block of papers on machine, TURN THE CRANK—PRESTO—CIGARETTES. Easy—simple. All metal construction. Guaranteed. No cloth ribbons: no special tube or gummed papers required. ASK FOR FREE ILLUSTRATEO FOLDER. A. C. MACHINE WKS., PM-6, 1055-57 Devon Ave., Chicago, III.



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Much more than a mere oil filter. Removes Dirt. PLUS Water, Gasoline Dilutton, Acid; maintains permanent PURITY, BODY and OILINESS,

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P. SCHWALGE CO. 2306 N. Western Ave., CHICAGO, ILL.

### (Continued from page 151A)

ness of the freezing layer or package may range from less than an inch to as much as six inches. The front and the rear of the cabinet have sliding doors for quick loading. Pressure between the plates is automatically maintained at about 150 pounds.

This pressure gives a temperature of minus twenty-five at the surface of the plates, sufficient to freeze most packaged products in about twenty minutes, or from five to fifteen minutes without packages. The great bulk of commercial foods is frosted ready packed. The froster is a small machine. Commercial models occupy floor space of about five by seven feet, with a freezing capacity of about 930 pounds per hour, and therefore can be moved from place to place-in packing houses, canneries, storage sheds or private homes. Compactness and portability are important. Storage of frosted foods is merely a matter of efficient electrical refrigerators, or cold-storage lockers capable of holding temperatures from zero to fifteen degrees. Safe transportation demands an accurate and reliable type of refrigerator car or truck.

Wrapping and packaging materials vary a great deal. Some of the fruits and berries which are subject to color deterioration are packed in vacuum-sealed or the ordinary airtight tin cans. But metal cans are usually painted inside with stainproof lacquer. Commercial frosted foods are usually paper-packed, but commercial manufacturers are perfecting an improved material known as "Moisture-proof Cellophane" which protects the foods as well as displaying the goods to the best possible advantage. Quick freezing of foods has already grown into an industry measurable in terms of millions of dollars and hundreds of millions of pounds. But it is still an infant industry.

Beginning with cranberries, probably the easiest of all foods to quick-freeze, the principles of frosting have been applied successfully to 133 different food products. In Washington and Oregon, which deserve to be mentioned as the real homeland of the idea, farmers and gardeners are beginning to quick-freeze their own products at home and to keep the goods in home refrigeration plants or rented space in commercial cold storage.

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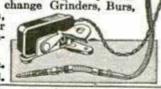
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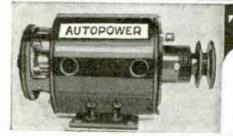
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t, accurate and useful size 57'x1" for landscaping, grading, surveying, compling. Excellent for local construction. Made for U. S. Army at approximate cost of \$7.50. F. C. Meichsner Co., 93 Federal St., Boston, Mass.



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CYCLE COMPANY Write us today DEPT FM-116 CHICAGO for free folder

### Summer Comfort at Low Cost

(Continued from page 829)

makes a big difference during a hot spell extending over only three or four days, and it helps even during a protracted heat wave.

Aluminum foil also is available today with a sort of building-paper backing and can be used to cover the attic floor, or even inexpensive insulating board will help. Of course, new houses being constructed today should be completely heat insulated, and the better the walls of an old house are insulated, the less heat will come through them. But if you have only a limited amount of money to use for insulation, cover the attic floor first.

Now that you've stopped some of the heat from entering, you're ready to do something about what gets in despite awnings, light roofs and attic insulation and ventilation. Removing the excess heat from the air is one way but this involves some air-conditioning equipment. A less expensive way is to replace the warm air in your house with cooler outside air at night. And the way to do this is to install an attic fan—the machine era's priceless

gift to a perspiring populace.

"I wouldn't mind hot weather at all." people say, "if I could only sleep at night." An efficient attic fan big enough for the job not only makes the night more comfortable during hot weather, but also the following day. Here's what happens. By midafternoon of a hot day it may be ninety-five outside and only a few degrees cooler inside. Soon after sundown, however, the outside temperature may be ten degrees cooler and during the night it may be fifteen or twenty degrees cooler outside.

But the inside temperature of your house does not drop correspondingly. Furniture, walls and ceilings hold the heat which in turn warms the air. By bedtime, it may be quite comfortable on the front porch but stifling in the bedroom. Under such a condition, an attic fan does the trick. You turn it on about the time outdoor and indoor temperatures are equal. First, it clears the attic of warm air. Then, since you have opened the attic door and downstairs windows, it exhausts the rising warm air from these rooms. This air is replaced by cooler outside air, the process

(Continued to page 160A)



Renew old buildings. Make new construction more permanent and attractive. Plastic Colorcrete is waterproofed. It fuses with any masonry surface. It fills all cracks. It can be applied in any thickness and in 30 colors. Fully proven by over 12 years actual use under all conditions and every climate.

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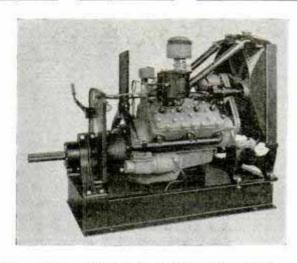


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Let the amazing new 32-Volt Giant Wincharger use your free wind power to make all the electricity you want on your farm right now! Get away from the drudgery of oil lamps-washaway from the drudgery of oil lamps—wash-boards—brooms—and hand pumping! Win-charger is far cheaper than the high line, both in first cost and operating cost! There's no elec-tric meter ticking your dollars away! Wincharger's power operating cost is only 50c a year!

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Most users of the 32-Volt Giant Wincharger report 100 kilowatt-hours of current per month or more. That's \$5 worth of electricity, according to average high line rates, that they get FREE from the wind with Wincharger! If you have a gasoline operated electric plant, Win-charger will save you \$30 to \$60 a year on gas and oil! There's no tax on the wind—it's FREE!

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objectionable growths. Keeps roadways, fences, irrigation ditches, orchards, etc., clean. Hundred and one uses. Inexpensive — Safe→ Easy to use. Pays for itself in time and money saved, 10 day Free Trial. Write for Free booklet and special introductory price. Hauck Mfg. Co.,

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YOUR MOUTHPIECE WORRIES ARE OVER With our new double tone chamber saxophone mouth-

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(Continued from page 156A)

being continued over and over, possibly twenty or thirty times an hour.

When you go to bed, perhaps you close downstairs windows and open those upstairs and the air movement continues through the night. In the morning, you turn off the fan, close the windows and hold the cool night air inside the house until the sun begins to do its worst.

Theoretically, it would seem possible to reduce inside temperatures at night to those prevailing outside. Because of the residual heat in the house and its furnishings, you can't do this, but you can bring the inside mercury reading down to within three or four degrees of the outside temperature, in all probability, thereby getting rid of several degrees of inside heat under certain conditions.

Prof. Kratz and his associates have concluded that you must have nine or ten air changes per hour at the very minimum to lower temperatures appreciably in this manner. If you have a warm-air heating system, it is quite likely that the fan in your furnace will deliver such a volume of air. But you must bring this air from outside, not merely recirculate air in the house. To bring inside temperatures to within three degrees or so of those outside at night, you probably will need an attic fan capable of changing the air twenty or thirty times per hour. If you employ a fan which will exhaust the air fifty or sixty times an hour, you will obtain an artificial breeze which will have some cooling effect on the body, but the actual reduction in the temperature of the house and its contents will not be much more than if the air were changed only thirty times per hour.

If you live on the top floor of an apartment building without attic space, a highspeed fan which changes the air fifty or sixty times an hour will give you a breeze, but it won't cool your apartment nearly as much as if you had that attic above you through which to draw the air. In any event, be sure you get a fan big enough to do the work. The cubic contents of your living quarters multiplied by thirty gives you the number of cubic feet of air to be moved per hour if you want thirty changes hourly. And the better insulated your house is, the longer you will enjoy the cooling effect the following day. Even if POPULAR MECHANICS ADVERTISING SECTION

you are doing artificial cooling in the daytime, an attic fan is a good investment. It reduced the cooling requirements for the research house at Urbana by more than twenty per cent.

If you have available enough water to permit you to use as much as 5,000 gallons each twenty-four hours and if this water is below sixty degrees in temperature in hot weather, you are in a position to do some real air cooling by using a fan to blow the air over water coils and then conveying the cooled air from the basement to your living quarters. The job is simplified if you have a warm-air heating system and can use the ducts to carry the cooled air.

But before considering this, look well to your water supply and remember the water must be below sixty degrees. You may need 200 gallons or more of water per hour for forty or fifty days during the summer. The ordinary cistern is unlikely to supply this, and it is unlikely that you can return the water to the cistern because eventually the water which has run through your cooling system will warm up all the water in the cistern to a point where it will be useless for cooling. If you use city water, be sure you will be permitted to employ it in such quantities and for such a purpose and inquire into the cost. If you happen to have a deep well of large capacity, plus a warm-air heating plant, you may be "sitting pretty" for this system of cooling. Don't forget, however, that you've got to get rid of about 200 gallons of used water per hour. Can your sewer system take it?

Watering the lawn and grounds as soon as the sun goes down helps to reduce the amount of heat being reflected at the house. In some sections water is sprayed on the roof to get evaporative cooling but this practice is not general—and it's likely to be hard on your roof, too.

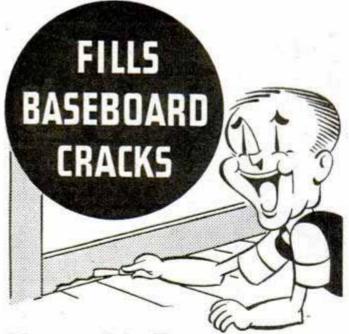
While hot-weather discomfort results from both high temperature and high humidity, and one probably is to blame about as much as the other, there is, unfortunately, no very practical way to lower the humidity of the air without installing airconditioning equipment. It can be done by chilling the air to a point where the atmosphere gives up its moisture and then

(Continued to page 162A)

Which will will assure



162A POPULAR MECHANICS ADVERTISING SECTION



## Now...It's Easy To Make 1001 Repairs!

Fix...once and for all time...those pesky things around the house that are always needing attention—

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Plastic Wood—the marvelous preparation that handles like putty and hardens into lasting, water-proof wood—will end these and other troubles for-ever. It adheres to wood, metal, tile, stone, porcelain—holds nails and screws without splitting and can be finished just like real wood. You can get handy Plastic Wood in cans and tubes—in 9 colors including white—at all paint, hardware and variety stores. Try it—you'll say it's great!





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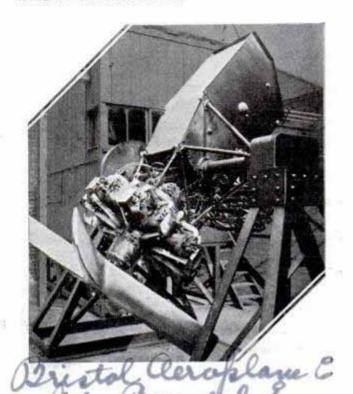
reheating it, and it can be done with chemicals, but you must have control of your air to do this, something impossible without air conditioning.

Don't forget, when considering how to keep cool, that there are plenty of commercial room coolers available which will keep one room at a comfortable temperature twenty-four hours a day, and even help to lower the temperature of two or three small rooms. If you live in a small apartment, a good room cooler may solve your problem.

And now, if you've read this far and are all steamed up about keeping cool, just one word of warning. Awnings and white roofs and attic fans do not constitute air conditioning. All of them together may not bring you absolute comfort during a protracted hot spell. But if you'll install some or all of these aids to keeping cool, you'll find that they will increase the comfort of your home on average hot days and nights—and besides, you'll really be doing something about the weather.

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For testing airplane engines at an English factory, a stand permits tipping the engine up or down to imitate climbing or diving conditions. Held by strong supports the engine may be revolved through an arc of 180 degrees by manipulating controls in the test cabin.





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Run from gasoline or gas and generate electricity for Farms. Lake Cottages, Oil Stations, Commercial Places. A woman or child can operate it.

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Each ONAN PLANT is a complete Unit, ready to run. No battery used except to start the engine. Easy to install. Available from stock, 32 volt, Direct Current Models also available. Write for details,

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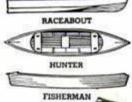
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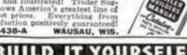






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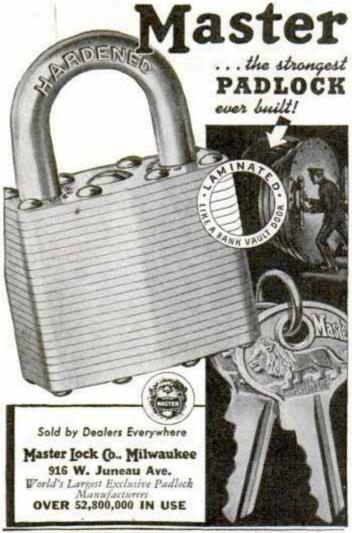
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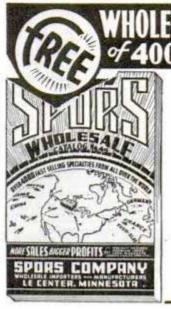
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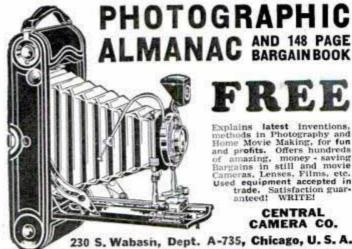


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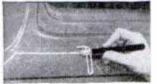
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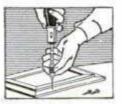


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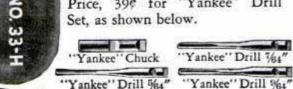
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