

PLEASE READ CAREFULLY, PASTE ON A CARD AND RETAIN FOR REFERENCE.

WEBLEY .410 BOLT ACTION SHOT GUN—INSTRUCTIONS.

For the convenience of despatch by parcel post, the stock is detached from the barrel.

TO ASSEMBLE.

1. Remove from stock small wood screw which is inserted above trigger guard.
2. Remove bolt from barrel by pulling trigger whilst withdrawing the bolt.
3. Fit barrel to stock and screw up stock fixing screw, which is located below the fore-part. This screw has a coin slot and should be screwed home tightly with the use of a penny. At this stage make sure that all grease is removed from the barrel, and particularly from the chamber, otherwise the heads of the cartridges are liable to be pulled off on extraction.
NOTE.—This Screw should never be released from the wooden fore-part.
4. Insert wood screw at the rear of the bolt housing and screw home with a small turn screw.
NOTE.—It is essential that this screw is turned home tightly, so that the head of the screw is well below the counter sink of the metal to avoid fouling the bolt.
5. Hold the muzzle upwards, so that the extractor falls to the rear of the bolt housing, with the half round portion in the forward position. Whilst holding the gun in this position, pull trigger, which will lower both sear and the tail of extractor and enable the bolt to be inserted.

The Gun is now completely assembled, and it is recommended that the barrel is not removed from the stock except when absolutely necessary.

TO LOAD GUN.—Lift bolt stem, withdraw bolt to full extent and insert cartridge, making sure that the metal portion of the cartridge lies in the extractor with the rim on the side of the extractor nearest to the bolt head. The cartridge can then be pushed gently home by means of the bolt and when home the bolt stem is pressed firmly to the right into its slots. This operation has served to cock the Gun, so that it is now ready for firing.

CAUTION.—DO NOT RAM cartridge home as with military rifle, but push gently into the breech with bolt.
LOOK THROUGH BARREL before loading as an obstruction will cause a ring bulge or burst. This involves either withdrawing the bolt entirely or looking through the barrel from the muzzle end.
DO NOT LET striker down on to a loaded cartridge, but use safety device by pulling back knurled knob and turning to the right so that the small stud rests in the half round groove.
NEVER PUT gun away with cartridge in the breech, even if the bolt is on "safe".

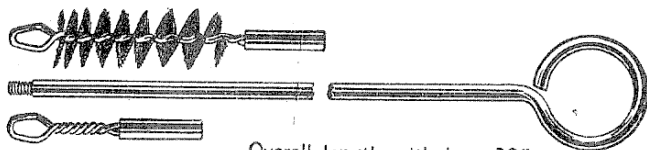
TO UNLOAD.—Lift bolt stem to the full extent and withdraw bolt sharply, which will serve to extract either the empty case or the loaded cartridge, if the gun has not been fired.

CLEANING. The barrel is sent out with a "mirror" finish inside; to maintain this finish it is **ESSENTIAL** to clean it **IMMEDIATELY** on every occasion after use with an aqueous solvent. A cleaning rod is necessary for cleaning, as follows:—

1. Withdraw the bolt from barrel whilst pulling trigger. (This applies also when re-assembling.)
2. Scrub out all fouling with a rod and brush wetted with a solution of 1 part Youngs 303 Cleaner and Rust Preventer to 3 parts water.
3. Swab out the solvent until discolouration disappears by using a tight flannel patch in loop of cleaning rod.
4. Dry out with a clean flannel patch.
5. Oil with a light machine oil on a loose patch.
6. If Gun is to be stored for any length of time, it is advisable after cleaning to wipe over with a good quality vaseline.
7. Finally store the Gun in a place where it will be completely free from damp.
8. Before shooting, remove all grease as instructed in Assembly Note 3 above.

N.B.—Do not use Youngs 303 unless mixed with water until all powder fouling has been removed from the barrel.

NOTE.—We market at 6/- a steel rifle cleaning rod (Ref. No. RD43) complete with nylon brush and loop for flannel patch (as illustrated) for use with this Gun. Your dealer will supply, and it is an essential purchase if you wish to keep the barrel in good condition.



Overall length with loop 30"

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