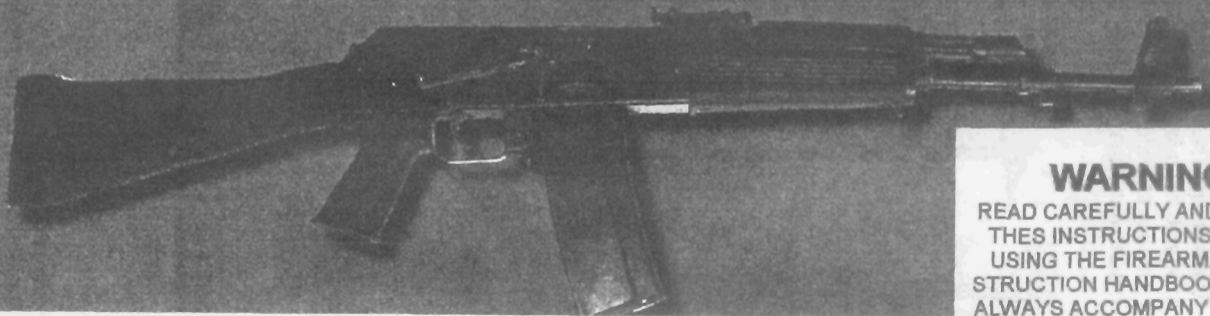


SEMIAUTOMATIC SPORTING RIFLE cal. .22 LR

S.C. FABRICA DE ARME CUGIR S.A.

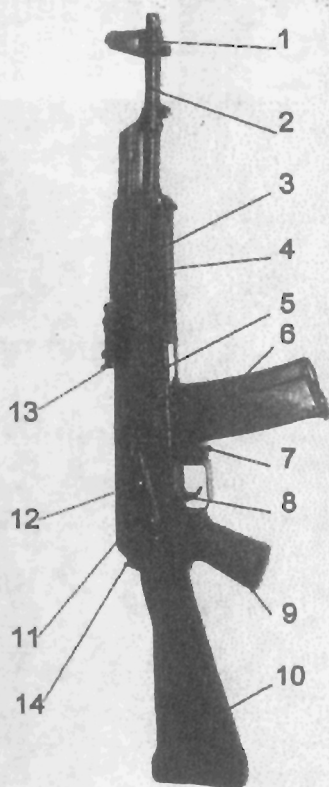


WARNING:

READ CAREFULLY AND FOLLOW
THESE INSTRUCTIONS BEFORE
USING THE FIREARM. THIS IN-
STRUCTION HANDBOOK SHOULD
ALWAYS ACCOMPANY THE FIRE-

DESCRIPTION:

This semiautomatic sporting rifle meets all modern accuracy requirements. It is a compact, robust and reliable weapon. Rounds are fed from a 10-round detachable box magazine. The foresight is a post and the rear sight is an open U-shaped notch, which allow ranges up to 100 m, by means of a slide and ramp. The working parts are of steel, the butt stock and the handguards of fiber glass reinforced polimer.



1. Fore sight
2. Barrel
3. Upper handguard
4. Lower handguard
5. Receiver
6. Magazine
7. Magazine catch
8. Trigger
9. Pistol grip
10. Buttstock
11. Cover
12. Safety lever
13. Rear sight
14. Guide of recoil spring

TECHNICAL DATA:

Caliber	.22
Operation	blow-back
Type of ammunition:	.22LR
Feed: 10-round detachable box magazine	
Weapon length:	895 mm
Weapon weight, without magazine:	2.95 kg
Magazine weight:	0.26 kg
Maximum sight range:	100 m



Pict. 1



Pi



Pict. 3



F



Pict. 5



F



Pict. 7

WARNINGS!

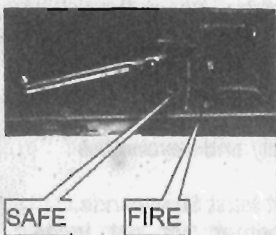
1. Unload the rifle before carrying it into the house, car, truck, RV., boat etc. Never climb a tree, fence or wall with a loaded rifle.
2. Don't horseplay with the rifle, the safety depends on you.
3. Load and unload the rifle pointed in a safe direction.
4. Ensure that the bore is cleaned before firing. Check the ammunition if is the right size. Use only standard ammunition from reputable manufactures.
5. Load your rifle only when you are ready to shoot, when you stop shooting, unload before you are leaving the field.
6. Store the rifle and ammunition separately and beyond the reach of children.
7. Keep the rifle pointed at the target for at least 30 seconds.
Sometimes a slow burning primer will not ignite promptly and cause accidental discharge.
9. Reloaded cartridges can be dangerous to you and your weapon.
10. Always keep your forefinger off the trigger until you are ready to shoot.
11. Spectators should always be at least 10 feet in the back and not in the fire line.
12. Get the right instructions from some competent firearms instructor or instruction handbook before using any weapon.
13. Wear a fluorescent orange vest, hat or jacket when you are in field or wood. Wear protective shooting glasses and ear protection when you are shooting.

NEVER...

- ...leave a loaded rifle lying on the ground or propped against a rock, car, tree or any other object;
- ...accept a rifle without opening and checking it for yourself whether is it or not is it loaded;
- ...put your hand over the muzzle of the rifle;
- ...pull the trigger unless shooting at a target;
- ...leave the rifle unattended;
- ...have a loaded rifle in house, car, boat, R.V., truck etc., by pulling it from the muzzle;
- ...let the rifle rest against a tree, fence or wall;
- ...shoot at flat hard surfaces or at the surface of water;
- ...take alcohol, drugs or medications immediately before or during shooting activities.

SAFETY DEVICE:

The rifle is provided with a safety lever mounted on the right hand side of the receiver. The top position is "SAFE" (S). Single shots are fire when the safety lever is fully depressed indicating the "FIRE" (F) position.



CAUTION:

THE SAFETY LEVER MUST BE KEPT IN THE "SAFE" (S) POSITION, WHETHER THE RIFLE IS LOADED OR UNLOADED. ONLY BEFORE FIRING THE LEVER WILL BE PUSHED THE "FIRE" (F)

UNLOADING:

Putting the rifle in a safe direction, the magazine will be gripped and the thumb will be placed behind the magazine release lever.

To remove the magazine from the receiver, press the release lever forward and, simultaneously, sweep the magazine forward and down (pict. 1).

Holding the rifle by the handguard, depress the safety lever to the "FIRE" (F) position and pull to the rear the bolt to extract and eject any unfired cartridge. Retain the bolt in this position and check both load chamber and bolt face, to ascertain the unload status. Release the bolt, press the trigger and push the safety lever to "SAFE" (S) position.

The magazine is unloaded pushing with the thumb on the base of each cartridge, until it released by the feed lips.

DISASSEMBLY FOR CLEANING:

A. Removing the receiver cover

Holding the rifle, turn the safety lever downwards to the "F" position and push with the thumb the end of the recoil guide. Lift the receiver cover upwards and back from its rear end (pict. 2).

B. Removing the recoil guide

Grip the recoil spring and push it forward until it clears its grooved seat in the receiver. Just lift up slightly and pull it straight back to remove the unit from the (pict. 3).

C. Removing the buffer plate

Lift up the rear side of the buffer plate and pull it back to remove from the receiver (pict. 4,5)

D. Removing the bolt

Grip the bolt and draw it back firmly to the full rear of its travel. Lift up the rear side of the bolt and pull it back to remove

REASSEMBLY:

Reassembly follows in the exact reverse sequence of disassembly steps. You must pay close attention to the exact location and position of parts.

CLEANING:

Accessories:

Brush;	Cleaning rod;
Slush brush;	Sling;
Screwdriver;	Magazine.
Accessories box;	

Saturating the brush mounted on the cleaning rod with commercial weapon solvent, run from the muzzle to the load chamber and repeat it several times. Follow the same procedure, but substitute solvent soaked cloth patches from the brush. Run dry cloth patches through to remove the solvent film, until the barrel bore and load chamber will be clean. If you don't intend to use the rifle soon, run a patch with a small amount of rifle oil through the barrel, bore, to preserve it. The stripped action parts should be wiped clean of any residue with solvent and dried.

These parts must then receive a light film of rifle oil to protect and lubricate them. The gas piston and gas tube, however, must not be oiled, just cleaned and dried. All exterior metal surfaces must be periodically wiped clean and lightly oiled.

CAUTION:

BEFORE FIRING, BE ABSOLUTELY SURE THERE ARE NO OBSTRUCTIONS IN THE BARREL BORE AND LOAD CHAMBER, SUCH AS GREASE, MUD, SNOW, CLEANING PATCHES ETC.

CHECK THE AMMUNITION TO DETERMINE IT IS IN GOOD CONDITION AND OF THE CORRECT CALIBER

C.N. ROMARM S.A.

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