

Remington Arms Company, Inc.
870 Remington Drive
PO Box 700
Madison, NC 27025-0700
(336) 548-8700
800-243-9700

REMINGTON

Arms Company, Inc.

MODEL XP-100 PISTOL

- Shooting Safety Commandments
- Information
- Instructions for Operation & Care of Pistol
- Components Parts Listing

NOTE: We are pleased to accommodate your request for the Model XP-100 pistol information. The following documentation represents all information available on this model from the Remington Arms Co., Inc.

DO NOT MAKE CHANGES OR ALTERATIONS TO ANY PARTS OF A FIREARM. USE ONLY REMINGTON PARTS. NEVER MAKE AN ADJUSTMENT TO THE TRIGGER, OR CHANGE THE SHAPE OR SIZE OF THE SEAR, SEAR NOTCH, OR OTHER PARTS.

Ten Commandments of Shooting Safety

1. Always keep the muzzle pointed in a safe direction.
2. Firearms should be unloaded when not in use.
3. Don't rely on your gun's "safety".
4. Be sure of your target and what is beyond it.
5. Use correct ammunition.
6. If your gun fails to fire when the trigger is pulled, handle with care!
7. Always wear eye and ear protection when shooting.
8. Be sure the barrel is clear of obstructions before shooting.
9. Do not alter or modify your gun, and have guns serviced regularly.
10. Learn the mechanical and handling characteristics of the firearm you are using.

Remington



BOLT ACTION PISTOL SINGLE SHOT • AUTOMATIC EJECTION 221 Rem. "Fireball"

MODE XP-10

CENTER FIRE • HIGH POWER CALIBER

INSTRUCTION FOLDER and PARTS PRICE LIST

Fig. 1



The Remington XP-100 is a single shot high power pistol for extreme accuracy and long range shooting.

SAFETY (Fig. 1) — Close bolt and rotate safety rearward to ON SAFE position. Side lever type safety is located at right rear of receiver. With safety in rear stop position, trigger cannot be pulled to "fire" pistol. When safety is ON SAFE, bolt handle cannot be raised to open action.

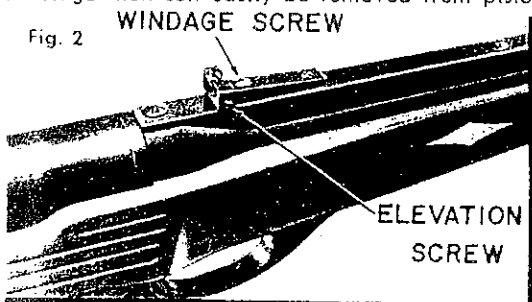
FIRE — Rotate safety with thumb to front stop position. Trigger can be pulled to fire pistol. Bolt handle can be raised to open action.

Caution — Before firing make sure barrel is clear, free of heavy oil, grease, or any obstruction.

TO LOAD — Raise bolt handle to unlock bolt. Pull bolt handle back to open action. Load single cartridge upon loading incline in receiver, close bolt to chamber cartridge, lower bolt handle to lock action closed.

TO UNLOAD — Raise bolt handle and open action carefully. This will extract cartridge from barrel, live cartridge then can easily be removed from pistol.

Fig. 2



SIGHT ADJUSTMENT — The Remington XP-100 has a ventilated rib on barrel. The front sight is positive "fixed" design and not adjustable. Rear sight adjusts for both windage and elevation or range. See Fig. 2. A small sight wrench is supplied with each pistol.

WINDAGE — Turn windage screw to loosen sight leaf. Move sight leaf to right or left, tighten in desired position with windage screw. Moving sight leaf to right will move bullet impact at target to right. Moving to left will move bullet impact to left.

RANGE — Turn elevation screw to loosen rear sight eyepiece on sight leaf. Raise or lower eyepiece and tighten in desired position with elevation screw. Raising eyepiece will increase range or raise bullet impact at target. With eyepiece lowered range will lessen or range decrease.

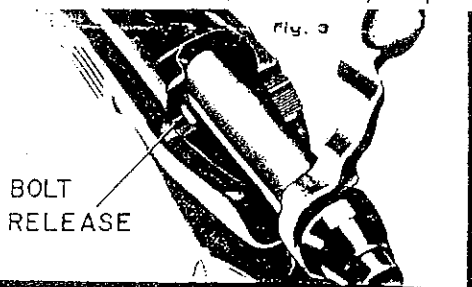
RECEIVER SIGHTING — The receiver is drilled and tapped for telescope mounts. Receiver plug screws can be removed when mount is assembled on receiver.

PISTOL CLEANING AND CARE

To make cleaning of barrel or bolt easier — remove bolt from pistol (Fig. 3). Removal of stock is not recommended unless fore-weights or replacement of fire control parts is necessary. See Sectional View.

TRIGGER ADJUSTMENT — Is sealed at factory. This adjustment provides the proper amount of trigger pull and weight.

CLEANING OF BARREL — Use lightly oiled, soft cloth. Clean from breech to muzzle. Scrub barrel bore and cartridge chamber in bar with a good bore solvent, if necessary. Wipe dry and re-oil bore and chamber very lightly.



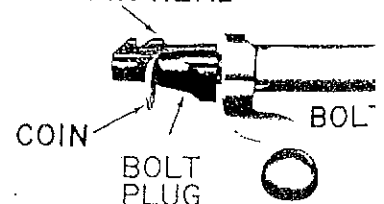
CLEANING OF BOLT — Remove from pistol by pressing bolt stop (Fig. 3). Press down front of bolt stop. Bolt stop is located in left rear of bolt channel in receiver. A small flat key or screwdriver. Allow bolt to slide back and disassemble as stop pressed. Pull bolt from pistol. Clean bolt, or bolt parts, with a good petroleum solve Brush bolt face to remove shooting residue. Re-oil lightly and lubricate cam surfaces bolt to prevent wear.

Additional care and cleaning of bolt parts can be done, if necessary. See belt

TO DISASSEMBLE BOLT PARTS — Pull bolt from pistol. Pull firing pin head back until c or similar piece can be inserted (Fig. 4). Hold bolt handle and turn bolt plug until ent firing pin assembly can be pulled from bolt assembly. Reassemble in reverse ord

Fig. 4

FIRING PIN HEAD



TO PUT BOLT IN PISTOL — With safety forward, simply align bolt lugs to receiver properly, then push bolt forward in pistol.

HANDLING — Wipe barrel, receiver and all steel parts to prevent rusting. Invisible "prints" of moisture can cause rust unless removed.

EXPOSURE — After using in wet weather, always wipe steel parts with oil. Abrupt changes in temperature can also cause condensation and wetness. Therefore, special care is needed, especially to inside metal parts to prevent rust. When shooting in freezing weather, remove excess oil for best results. Use dry graphite if necessary to lubricate metal parts.

REMINGTON ARMS COMPANY, INC.

FORE-END WEIGHTS (Fig. 5) — Five (5) Cavities are provided inside receiver (under barrel) for adding weights. Each cavity will hold .33 caliber, metal case, 130 grain bullet (nose down). Barrel and action must be removed from stock to add weights. **To Remove Barrel and Action:** Remove bolt. Unscrew and disassemble forward and rear receiver screws. See sectional view. Lift barrel and action from stock. Insert weights and reassemble barrel and action to stock. Make certain nylon receiver screw washers (forward and rear) are in correct position against receiver during reassembly, so that trigger balance remains centrally positioned on its pin in stock. This will enable top of balance to re-enter slot in trigger stock easily. Make certain both receiver screws properly re-enter stock screw escutcheons in stock and tighten action securely.

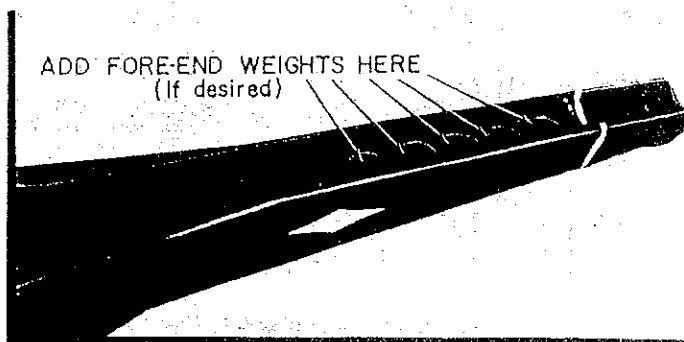


Fig. 5

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and any necessary replacement of worn or damaged parts.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

INSTRUCTIONS FOR ORDERING PARTS

Please read carefully)

WHEN ORDERING PARTS: MODEL NUMBER, PART NUMBER and PART NAME MUST BE GIVEN. Give also serial number, and state caliber or gauge and choke needed. Please identify from the component parts, picture or exploded view. When ordering interchangeable shotgun barrels, please list on separate order form. This will speed up shipment.

Order only one subject in letter or order. Do not order spare parts and repair instructions on repair of a gun or guns in the same letter — This delays service.

Please do not ship sample parts to Firearms Factory unless it is impossible to identify from the Parts List or Instruction Folder. See shipping instructions concerning FACTORY SERVICE.

The sale of barrels, bolts and receivers is restricted. Special tools and gauges are required for assembly.

Parts will be furnished for discontinued models as long as the supply is available. It is not possible to supply parts for models or repair any guns not listed in Complete Line Parts Lists.

All parts will be shipped as ordered. Since parts are made to close dimensions, a particular part may require slight adjustment or fitting to assure proper function of the arm.

IMPORTANT: Do not combine Part Orders with Gun Service Orders. Please send Part Orders direct to:

REMINGTON ARMS COMPANY, INC.
PARTS DEPT.
ARMS SERVICE DIVISION
Ilion, New York 13357

INSTRUCTIONS FOR FACTORY SERVICE

Please read carefully before making shipment to the Firearms Plant at
ILION, NEW YORK

Please package carefully when shipping firearms to factory. Use plenty of cushioning material to prevent movement of gun or gun parts in package during transit.

Please do not ship gun in a gun case, or special container that must be returned from factory. The return of gun or parts will be greatly speeded if properly packaged in a throw-away carton.

Shipments should have forwarding and return address clearly marked on package as well as on attached letter.

To further improve service — please attach complete letter of information clearly on outside of each package returned to factory for repairs.

Please do not return gun accessories such as sling straps, quick release levels, special boots, covers, telescopes, mounts or any special equipment with gun shipment.

Please full condition of contents — stock and fore-end damage (if any), metal damage (if any), barrel bent or damaged (if any), parts missing, etc. Full description will make possible a more accurate list of needed repairs.

Order only one subject in letter or order. Do not order spare parts and repair instructions on repair of a gun or guns in the same letter — This delays service.

To avoid all possible delay in starting work on gun or parts, please include in first order or letter the trouble to be corrected, any changes desired or parts to be replaced.

If an estimate is required before work is started, please advise. Otherwise we will proceed with necessary work and send you a statement of the cost. In this manner, gun or parts can be reshipped at the earliest possible date.

Remington gun parts are not interchangeable with those of any other make. For this reason the Remington Arms Company, Inc. cannot service any gun not of our manufacture.

Repairs will be made on discontinued models as long as supply of parts is available. However, repairs cannot be made for models which are not listed in complete line Parts Lists.

IMPORTANT: Before packaging guns for return to factory, ALL LIVE AMMUNITION SHOULD BE REMOVED.

If live ammunition is included in package, shipment cannot be made by Insured Mail. All other shipments may be made by Insured Mail, Express, Motor Transport, or Freight.

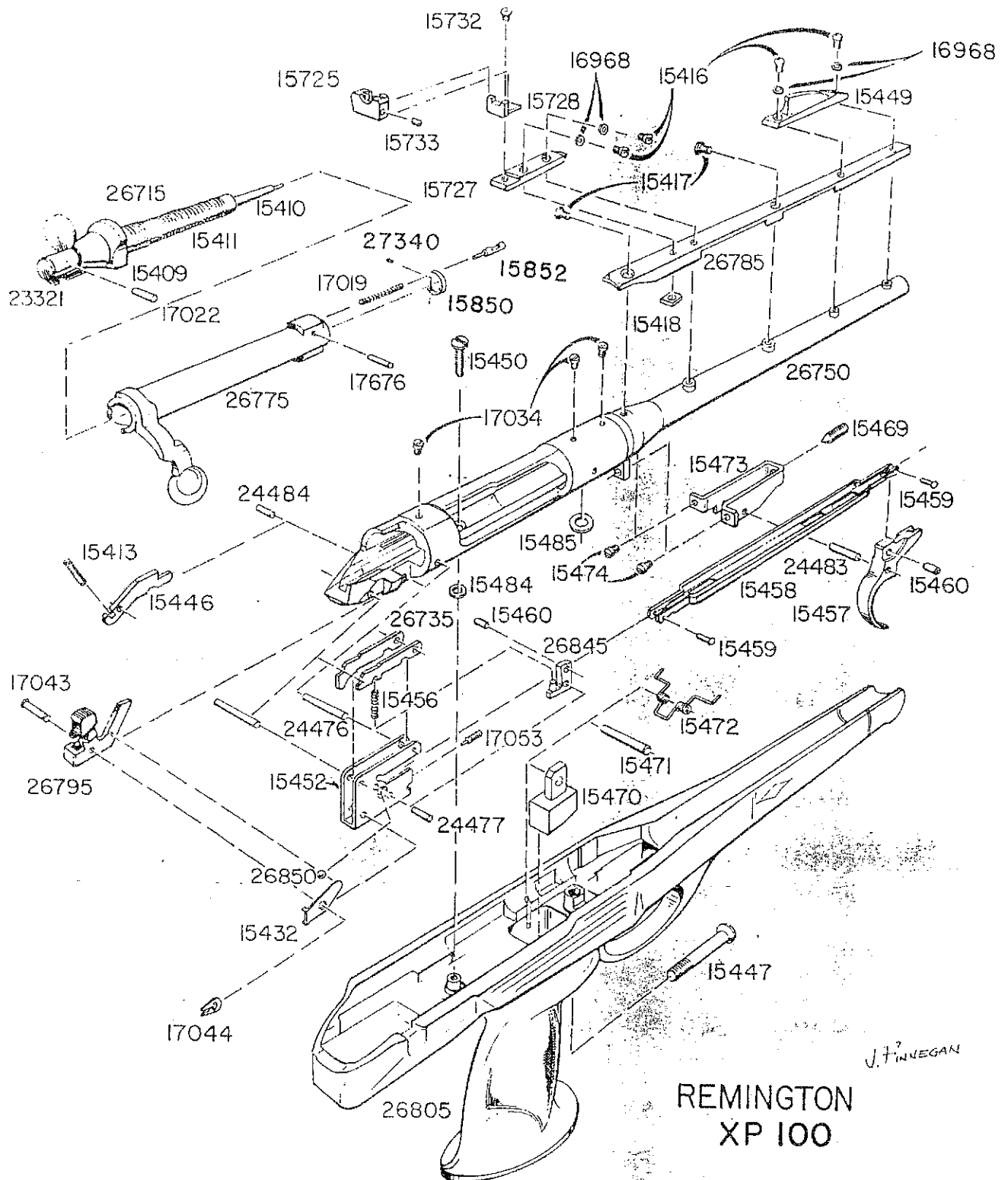
Please send repairs direct to:

REMINGTON ARMS COMPANY, INC.
ARMS SERVICE DIVISION
Ilion, New York 13357

SECTIONAL VIEW

REPLACEMENT PARTS — IDENTIFY COMPONENTS BY PART NUMBER FROM VIEW BELOW

MODEL
XP-100



REMINGTON
XP 100

Send all guns for factory service and inquiries on service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.

COMPONENT PARTS

Remington

PRICE LIST

**MODEL
XP-100****Bolt Action Pistol
SINGLE SHOT***When ordering parts — Model No., Part No. and Part Name must be given.*

Part No.	NAME OF PART	L	Part No.	NAME OF PART
5750	Barrel Assembly, 221 Rem. "Fireball" (includes Barrel, Barrel Bracket, Barrel Stud (4), Receiver)		26785	Rib
6775	Bolt Assembly, 221 Rem. "Fireball" (includes Bolt Body Assembly and Bolt Handle)		15417	Rib Screw
6770	Bolt Final Assembly, 221 Rem. "Fireball" (includes Bolt Assembly, Ejector, Ejector Pin, Ejector Spring, Extractor, Firing Pin Assembly) (not shown)		26795	Safety Assembly (includes Safety, Safety Thumbpiece)
5409	Bolt Plug		26850	Safety Detent Ball
5446	Bolt Stop		15432	Safety Detent Spring
4484	Bolt Stop Pin		17043	Safety Pivot Pin
5413	Bolt Stop Spring		17044	Safety Snap Washer
5852	Ejector		14269	Sear Safety Cam
7019	Ejector Spring		26845	Sear Block Assembly (includes Sear Block, Sear Block Stud)
7676	Ejector Pin		24477	Sear Block Pin
5850	Extractor		15456	Sear Block Spring
7342	Extractor Rivet		17053	Sear Block Stop Screw
5410	Firing Pin		15452	Sear Housing
6715	Firing Pin Assembly (includes Bolt Plug, Firing Pin, Firing Pin Cross Pin, Firing Pin Head, Main Spring)		24476	Sear Pin
7022	Firing Pin Cross Pin		15416	Sight Screw
5673	Firing Pin Head		16968	Sight Washer
5447	Forward Receiver Screw		26805	Stock Assembly (includes Fore-end Tip, Fore-end Tip Spacer, Fore-end Diamond, Forward Receiver Screw Escutcheon, Grip Diamond, Rear Receiver Screw, Escutcheon, Stock Half, Left; Stock Half, Right; Trigger Guard)
5485	Forward Receiver Screw Washer		15457	Trigger
5449	Front Sight		15469	Trigger Adjustment Screw
5411	Main Spring		15470	Trigger Balance
5450	Rear Receiver Screw		15471	Trigger Balance Pin
5484	Rear Receiver Screw Washer		15472	Trigger Balance Spring
5840	Rear Sight Assembly (includes Rear Sight Base, Rear Sight Elevation Screw, Rear Sight Eye-piece, Rear Sight Leaf, Rear Sight Windage Screw) (not shown)		15473	Trigger Housing
5727	Rear Sight Base		15474	Trigger Housing Screw
5733	Rear Sight Elevation Screw		15458	Trigger Link
5725	Rear Sight Eye-piece		15459	Trigger Link Pin
5728	Rear Sight Leaf		15460	Trigger Link Roller
5418	Rear Sight Nut		26800	Trigger Link Assembly (includes Trigger, Trigger Link, Trigger Link Pin, Trigger Link Roller, Sear Block Assembly) (not shown)
5732	Rear Sight Windage Screw		24483	Trigger Pin
5778	Rear Sight Wrench (not shown)			
7034	Receiver Plug Screw			

SUPERSEDED and SERVICE PARTS

20467 Extractor

MODEL XP-100 BOLT ACTION PISTOL 7mm BR REM.

View No.	Part No.	N A M E	View No.	Part No.	N A M E
1		Barrel Assembly, 7mm BR Rem. . . *	30	15470	Trigger Balance
2		Bolt Assembly, 7mm BR Rem. . . . *	31	15471	Trigger Balance Pin . .
3	15676	Bolt Plug	32	15472	Trigger Balance Spring
4	91761	Bolt Stop	33	15473	Trigger Housing *
5	24484	Bolt Stop Pin *	34	15469	Trigger Housing Screw, Front . . . *
6	15413	Bolt Stop Spring . . . *	35	15474	Trigger Housing Screw, Rear . . . *
7	17017	Ejector	36	24483	Trigger Pin
8	17019	Ejector Spring			
9	17676	Ejector Pin			
10	93172	Extractor			
11	15410	Firing Pin			
12	28600	Firing Pin Assembly . .			
13	23321	Firing Pin Head . . . *			
14	15447	Forward Receiver Screw			
15	15485	Forward Receiver Screw Washer			
16	91763	Front Sight Ramp . . .			
17	28505	Front Sight Ramp Screw			
18	15411	Main Spring			
19	15450	Rear Receiver Screw . .			
20	15484	Rear Receiver Screw Washer			
21	17034	Receiver Plug Screw . .			
22	91496	Safety Switch Assembly			
23	23222	Safety Switch Detent Ball			
24	15432	Safety Switch Detent Spring			
25	17043	Safety Switch Pivot Pin			
26	17044	Safety Switch Snap Washer			
27	26790	Sear Housing Assembly			
28	24476	Sear Pin			
29	91765	Stock Assembly			

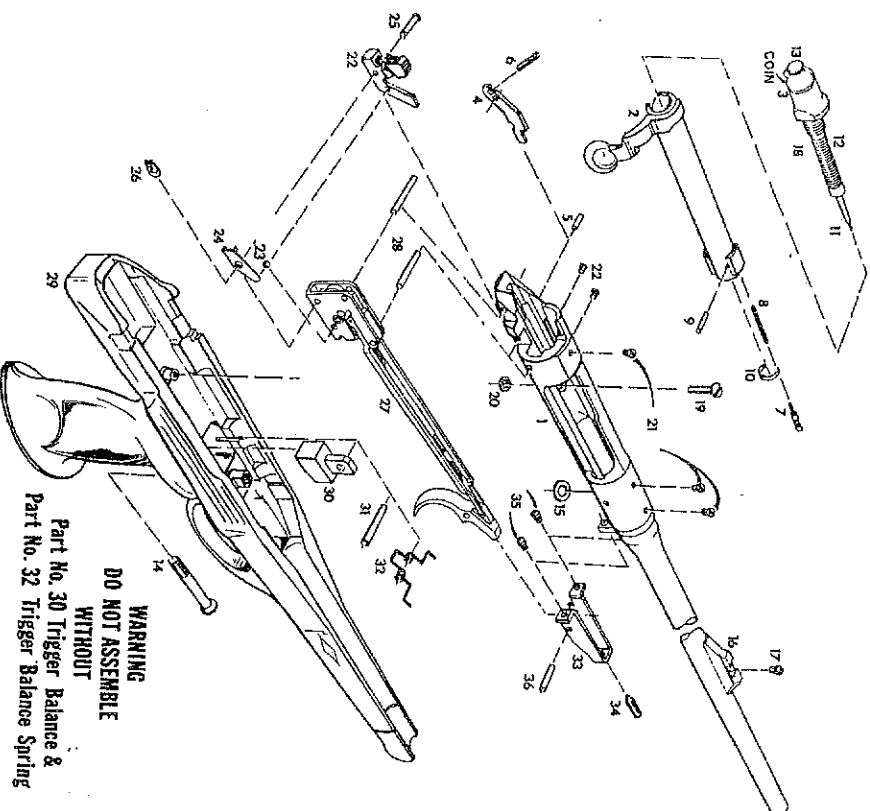
MODEL XP-100 223 REM

Parts not listed below same as 7mm BR

Barrel Assembly Complete 223 Rem*
Bolt Assembly 223 Rem*
Bolt Final Assembly Rem*
Extractor 223

* Restricted

PARTS SUBJECT TO
CHANGE WITHOUT
NOTICE FOR ILION,
N. Y.

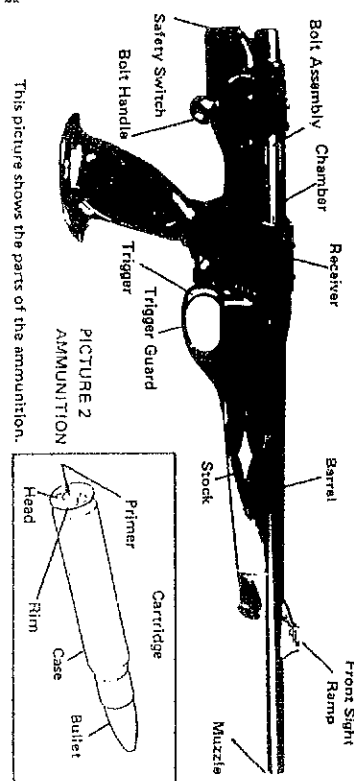


Congratulations on your choice of a Remington. With proper care, it should give you many years of dependable use and enjoyment.

For best results, we recommend that you use Remington Ammunition — the ammunition used in factory testing your firearm against our exacting function and performance standards.

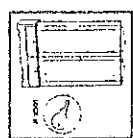
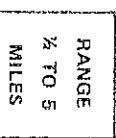
PICTURE 1

This picture shows the main parts of REMINGTON MODEL XP100 Pistol. The picture will aid in understanding the instructions in this book.



This picture shows the parts of the ammunition.

SAFETY RULES



NEVER USE THE WRONG AMMUNITION. Only use ammunition that exactly matches the caliber or gauge markings on your firearm. Handloads can be dangerous. Remington Arms Company, Inc. is not responsible for accidents or damage caused by badly-loaded handloads.

LOAD YOUR FIREARM SAFELY. Never load a firearm until you are in a location where it is safe to shoot, and you are ready to shoot.

KNOW YOUR TARGET. Before you pull the trigger, make sure you can see the target clearly, and the path of the bullet, slug, or shot charge beyond the target. Never shoot at water, rocks, or any hard surface. Bullets may glance off such surfaces and cause injuries.

KNOW THE RANGE OF YOUR FIREARM. Remember, shotgun pellets can travel 500 yards and shotgun slugs have a range of more than one-half mile. Rimfire bullets can travel more than 1½ miles. Centerfire bullets can travel up to 5 miles.

IF FIREARM FAILS TO FIRE keep it pointed in safe direction, then unload carefully avoiding exposure to breech. If firearm fires but report or recoil seems weak, unload and then make sure the barrel is not obstructed.

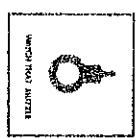
UNLOAD YOUR FIREARM WHENEVER YOU ARE NOT SHOOTING. Never carry or store a loaded firearm in a building or a vehicle. Unload your firearm before climbing up or over a fallen tree, fence or slippery area.

STORE YOUR FIREARM SAFELY. Keep firearms and ammunition away from children. Lock unloaded firearms and ammunition securely in separate locations.

SAFETY RULES

WARNING

READ THESE BASIC SAFETY RULES. Learn how to handle your firearm safely. Failure to obey these rules can result in serious personal injuries. Only you can prevent accidents.



KNOW YOUR FIREARM. To use it correctly and safely, read and follow the instructions in the enclosed firearms safety booklet and this instruction book.

TREAT EVERY FIREARM AS IF IT WERE LOADED. Don't rely on the safety switch. Use it as shown in this book.

NEVER MAKE ADJUSTMENTS. Do not make changes or alterations to any parts of a firearm. Use only REMINGTON parts. Never make an adjustment to the trigger, or change the shape or size of the sear, sear notch, or other parts.

MAKE YOURSELF SAFE. Wear eye protection, such as glasses or sunglasses, when shooting. Wear ear protection, such as ear plugs or muffs, when target shooting or plinking. Repeated exposure to shooting noise can cause permanent hearing loss. Never drink alcoholic beverages before or during shooting.

TAKE CARE OF YOUR FIREARM. Keep the barrel clean and free of obstructions. Clean and have the firearm checked periodically to make sure it is mechanically correct. Worn, damaged or missing parts may be dangerous.

WATCH YOUR MUZZLE. Always keep the firearm pointed in a safe direction.

IMPORTANT PARTS OF THE FIREARM

THE SAFETY SWITCH

The safety switch provides protection against accidental or unintentional discharge under normal usage when properly engaged.

To engage the safety switch, put the switch in the "S" position. See picture 3.

Always put the safety switch in the "S" position before handling, loading or unloading the firearm.

When you are ready to fire the firearm, put the safety switch in the "F" position. See picture 4.

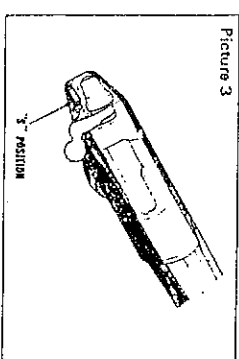
Do not touch the trigger while moving the safety switch.

Never pull the trigger when the safety switch is in the "S" position.

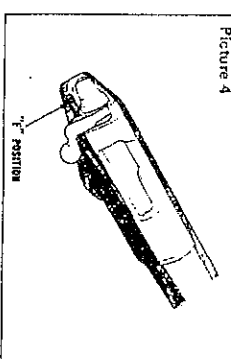
WARNING: The firearm will fire when the trigger is pulled and the safety switch is in the "F" position.



Even when the safety switch is in the "S" position, careless handling can cause the firearm to fire.



Picture 3



Picture 4

SAFETY RULES AND INFORMATION

HOW TO LOAD AND UNLOAD

IMPORTANT PARTS

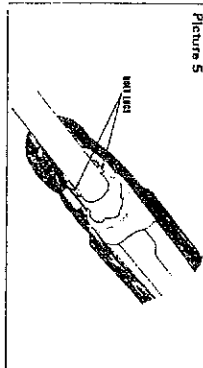


The bolt assembly locks the cartridge into the chamber.

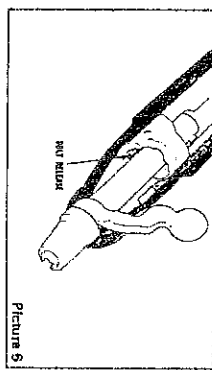
TO INSTALL THE BOLT ASSEMBLY:

1. Point the firearm in a safe direction.
2. Put the safety switch in the "S" position.
3. Align the lugs on the bolt assembly with the receiver. See picture 5.
4. Slide the bolt assembly into the receiver and push all the way in.
5. To lock the bolt assembly into position push the bolt handle down.

Picture 5



1. Point the firearm in a safe direction.
2. Put the safety switch in the "S" position.
3. Do not touch the trigger while moving the safety switch.
4. Raise the bolt handle.
5. Pull the bolt handle all the way back.
6. Press down on bolt release with a flat key or screwdriver. See picture 6.
7. While pushing down on the bolt release, slide the bolt from the firearm.



Picture 6



THE TRIGGER ASSEMBLY

Pulling the trigger fires the firearm. The trigger is adjusted at the factory. All adjustments to the trigger must be made by the factory or a REMINGTON RECOMMENDED GUNSMITH.

Never remove the trigger mechanism, or make adjustments to the trigger or trigger assembly.



NEVER put your finger on the trigger unless you are going to fire the firearm.

TO LOAD THE FIREARM

TO LOAD THE CHAMBER:

1. Point the firearm in a safe direction.
2. Put the safety switch in the "S" position.
3. Raise the bolt handle.
4. Pull the bolt handle all the way back.
5. Put one cartridge of the correct caliber on the loading insert, or in the chamber. See picture 8.
6. Slide the bolt handle forward, then push the bolt handle down to lock the cartridge into the chamber.

THE FIREARM IS NOW LOADED.

7. To fire the firearm put the safety switch in the "F" position.

THE FIREARM IS READY TO FIRE.

8. The firearm will fire when the trigger is pulled.

WARNING: Always check the cartridge for the correct caliber before loading the firearm.

BARREL

The inside of the barrel must be clean and free of obstructions.

TO CHECK THE INSIDE OF THE BARREL:

1. Point the firearm in a safe direction.
2. Put the safety switch in the "S" position.
3. Raise the bolt handle.
4. Pull the bolt handle all the way back.
5. Remove any ammunition from the chamber. See page 8.
6. Remove the bolt. See page 5.
7. Look through the inside of the barrel from the chamber end to the muzzle. See picture 1.

TO REMOVE OBJECT FROM INSIDE THE BARREL:

1. Use the correct size cleaning rod.
2. Push the cleaning rod from the chamber end all the way through the barrel, until the rod comes out the muzzle.
3. If an object cannot be easily pushed out of the barrel with a cleaning rod, return the firearm to the factory or a REMINGTON RECOMMENDED GUNSMITH.



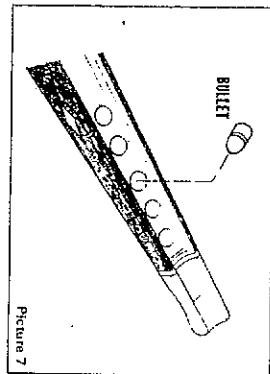
NEVER try to remove an object from the barrel by loading another cartridge and firing.

III. TO CLEAN THE BARREL FOLLOW INSTRUCTIONS SHOWN ON PAGE 10.

Before loading the firearm make sure the inside of the barrel is free of dirt, or other objects.

INSTRUCTIONS FOR INSTALLING FORE-END WEIGHTS

1. Remove the stock following the instructions shown on page 11.
2. Place one .38 caliber, metal case, 130 grain bullet (nose down) in each of the five holes provided in the stock. See picture 7.
3. Replace the stock following the instructions on page 12. SEE WARNING: on page 12.



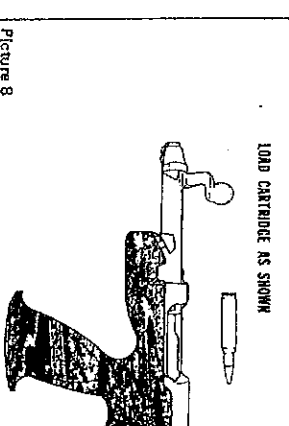
Picture 7

TO UNLOAD THE FIREARM

1. Point the muzzle in a safe direction.
2. Put the safety switch in the "S" position.
3. Raise the bolt handle.
4. Put one hand over the top of the ejection port.
5. Slowly pull the bolt handle back with your other hand to remove the cartridge from the chamber.
6. Hold the cartridge and remove it from the firearm.

WARNING: Check the chamber and inside the receiver to make sure there are no cartridges in the firearm.

LOAD CARTRIDGE AS SHOWN



Picture 8

TO ADJUST THE SIGHTS



TO ADJUST THE REAR SIGHT

Move the rear sight in the same direction as you need to move the bullet on the target.

NOTE: For more information on ballistics and trajectory, see the REMINGTON catalog.

TELESCOPIC SIGHTS

The top of the receiver has holes for the installation of telescopic sights.

POSITION ON TARGET	ADJUSTMENTS
Bullet hits above the center.	Slide the rear sight down (backward) on the ramp.
Bullet hits below the center.	Slide the rear sight up (forward).
Bullet hits to the left.	Slide the rear sight aperture to the right.
Bullet hits to the right.	Slide the rear sight aperture to the left.

Picture 9

9

LUBRICATION AND MAINTENANCE



LUBRICATION.

Over-lubrication should be avoided at all times. A thin coat of Rem[™] Oil is all that is needed to prevent the possibility of rusting. See note below.

When the firearm is to be stored, it should be carefully cleaned and thoroughly oiled. Outside surfaces should be wiped with a light coat of Rem[™] Oil occasionally.

When firearm is to be reused, all excess lubrication must be removed. The chamber and bore must be thoroughly wiped dry.

NOTE: Remington Rem[™] Oil with DuPont Teflon Wet Lubricant is available from your local dealer. If your dealer is out of stock, ask him to order Rem[™] Oil from his Remington distributor.

TO CLEAN THE BARREL

WARNING: Check the chamber and magazine to make sure there are no cartridges in the firearm.

1. Use the equipment provided in a good cleaning kit.
2. Remove the bolt assembly. See instructions on Page 5.

3. Select the correct caliber cleaning brush and attach the brush to the cleaning rod.
4. Put the cleaning brush into the gun cleaning solvent.

NOTE: Barrel should lay horizontally with the ejection port facing down during cleaning. Always clean the barrel from the chamber end to the muzzle.

5. Push the cleaning brush through the barrel several times.
6. Remove brush from rod, attach lid with patch and push through the bore.
7. Repeat several times, using a new cleaning patch each time, until the patch is not dirty.
8. Push a clean patch saturated with Rem[™] Oil through the barrel.
9. Push a clean dry patch through the barrel to remove excess lubricant.
10. Apply a thin coat of Rem[™] Oil to the outside of the barrel with a soft clean cloth.
11. After cleaning the barrel, clean the receiver and the trigger assembly.

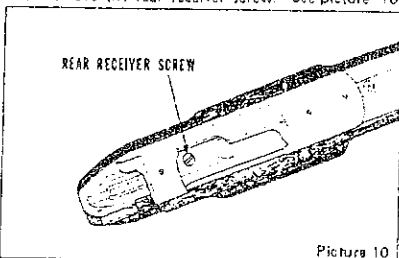
WARNING: This firearm should be checked periodically by the Remington Arms Company, Inc. or a REMINGTON RECOMMENDED GUNSMITH. This will insure proper inspection and any necessary replacement of worn or damaged parts.

10

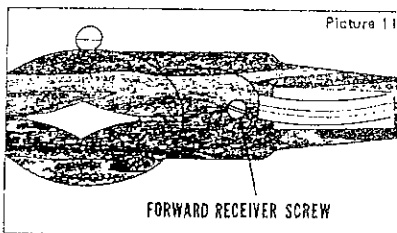
TO CLEAN THE RECEIVER AND TRIGGER ASSEMBLY

TO CLEAN THE RECEIVER AND TRIGGER ASSEMBLY

1. Put the safety switch in the "S" position.
2. Remove the bolt assembly. See instructions on Page 5.
3. Remove the rear receiver screw. See picture 10.

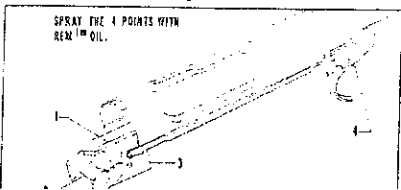


Picture 10



Picture 11

Let stand for 15 minutes. Spray again to wash off components. Shake off excess lubricant.
WARNING: Excessive use of a non-recommended lubricant could cause serious function problems possibly leading to accidental firing.

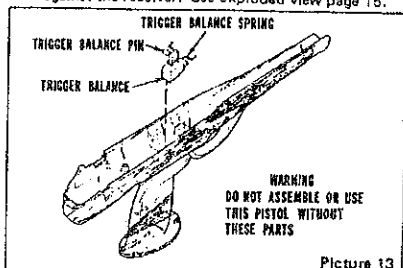


4. Turn the firearm upside down.
5. Remove the forward receiver screw. See picture 11.
6. Lift the stock away from the receiver and trigger assembly.
NOTE: Clean the receiver and trigger assembly as a unit with Rem[™] Oil.
7. Spray the receiver and the four points of the trigger assembly with Rem[™] Oil.

HOW TO REASSEMBLE

TO ASSEMBLE

1. Place the nylon receiver screw washer into position against the receiver. See exploded view page 15.



Picture 13

2. Keep the Trigger Balance central on its pin for correct alignment with the slot in the trigger link. See WARNING.

WARNING: The Trigger Balance and Trigger Balance Spring are important parts of the trigger mechanism which help protect against accidental discharge if the pistol is dropped. See picture 13.

DO NOT USE this pistol without these parts.

DO NOT install the barreled action on a new stock without these parts.

3. Place the stock over the receiver and trigger assembly.

4. Replace and tighten the receiver screws.
- WARNING:** Before you replace the bolt assembly, make sure the barrel is free of obstructions.

5. Replace the bolt assembly. See Instructions on Page 5.

WARNING: After cleaning the trigger assembly, check the chamber and receiver to make sure there are no cartridges in the firearm. Put the safety switch in the "F" position. Close the bolt smartly. The firing pin must remain cocked. To check, pull the trigger. The firing pin must fall. Repeat the test at least ten times. If the firing pin will not remain cocked when the bolt is closed smartly, return the firearm to the factory, or a REMINGTON RECOMMENDED GUNSMITH.

HOW TO ORDER PARTS AND SERVICE CLEANING INSTRUCTIONS

12

INSTRUCTIONS FOR CLEANING THE BOLT ASSEMBLY

TO DISASSEMBLE THE BOLT FOR CLEANING

1. Remove the bolt assembly from the firearm. See Instructions on Page 5.
2. Put the notch on the firing pin head over a metal edge. Pull the bolt assembly away from the firing pin. Put a coin into the slot near the back edge of the firing pin head. See picture 14.
3. Hold the bolt assembly and turn the bolt plug counter clockwise until the firing pin assembly can be removed from the bolt assembly.

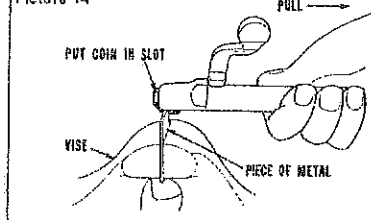
CAUTION: Clean the firing pin assembly as a unit.

4. Clean all parts with gun cleaning solvent. Dry with a clean cloth.
5. Apply a thin coat of Remtm Oil.

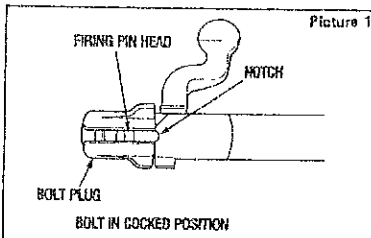
TO ASSEMBLE

1. Put the firing pin assembly into the rear of the bolt assembly.
 2. Tighten the bolt plug into the bolt assembly with your hand.
 3. Pull the coin from the slot in the firing pin head.
 4. Turn the bolt plug until the firing pin head goes into the small notch on the rear rim of the bolt. The bolt is now cocked. See picture 15.
- NOTE:** The bolt must be cocked to be assembled into the firearm.
5. Assemble the bolt assembly into the firearm. See Instructions on Page 5.

Picture 14



Picture 15



13

HOW TO ORDER PARTS FROM THE REMINGTON FACTORY

TO ORDER PARTS

Arms Service - Parts (315) 895-7493

1. Use the picture on page 15 to find the correct part name and number.
2. Write the model and serial number of your firearm, and the part name and number on the parts order.
3. Send parts order to:

Arms Service Division
Remington Arms Company, Inc.
Ilion, New York 13357

4. We can ship your order on a C.O.D. basis or provide an estimate of your required remittance.

NOTE: Bolts, barrels, or receivers for centerfire rifles, pistols, and rimfire rifles are not sold separately. Repairs or replacements for these parts must be done by Remington Arms Company, Inc. Barrels and bolts for shotguns are available as parts.

WARNING: Use only Remington parts in Remington firearms.

TO ORDER FACTORY SERVICE:

Arms Service - Repairs (315) 895-7791

Write a short description of the problem.

1. Give the model and serial number. Make a copy of

2. Make sure the gun is unloaded. Never include any ammunition in the package with the firearm.
3. Send by either United Parcel Service or Parcel Post. **NOTE:** Make sure the gun is unloaded, and there is no ammunition in the box.
4. Get insurance for the firearm.
5. Record serial number, it is required when calling factory to inquire if firearm has been received for repairs.
6. Send firearms for factory service to:
Arms Service Division
Remington Arms Company, Inc.
Ilion, New York 13357

INSTRUCTION BOOKS:

To get instruction books for any Remington firearm, write to Remington Arms Co., Inc., Arms Service Division, Ilion, New York 13357. Give the model, serial number, gauge or caliber.

REMINGTON AUTHORIZED GUNSMITHS:

A listing is available from Remington Arms Company, write to Remington Arms Co., Inc., Arms Service

HOW TO ORDER PARTS AND SERVICE

1. The first part of the document is a list of names and addresses of the members of the committee who have been appointed to investigate the matter.