

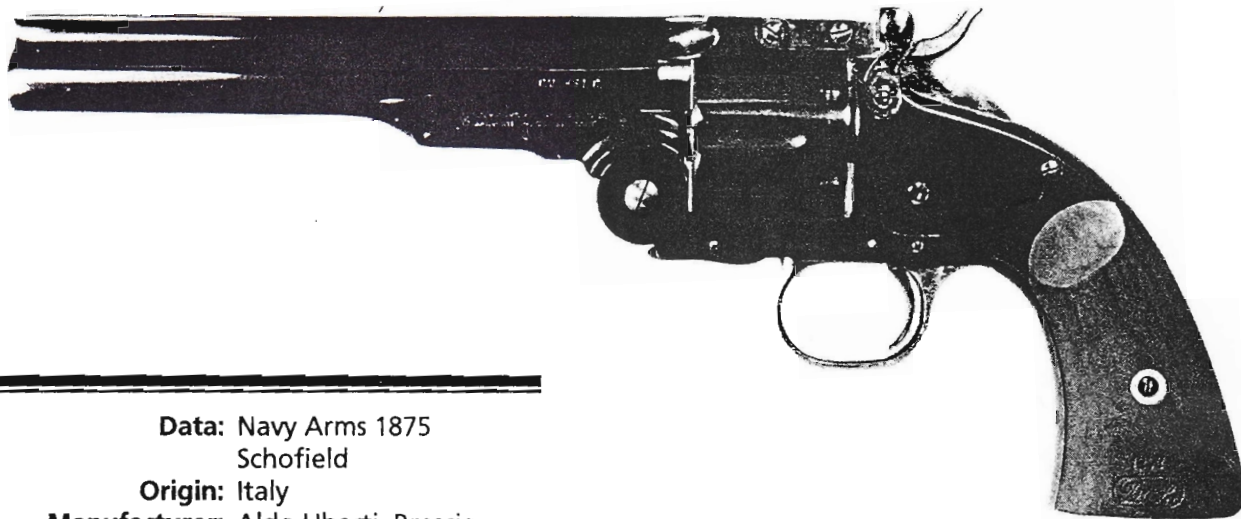
Navy Arms 1875 Schofield

Similar/Identical Pattern Guns

The same basic assembly/disassembly steps for the Navy Arms 1875 Schofield also apply to the following guns:

Original S&W Schofield

Other Schofield reproductions



Data: Navy Arms 1875
Schofield

Origin: Italy

Manufacturer: Aldo Uberti, Brescia

Cartridge: .45 Colt, .44-40

Cylinder capacity: 6 rounds

Overall length: 12 5/8 inches

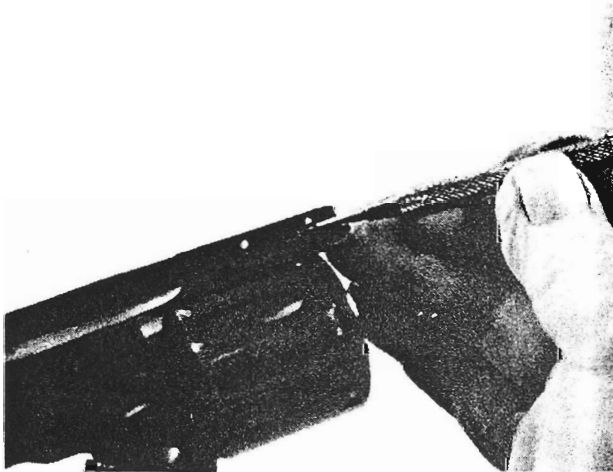
Barrel length: 7 inches

Weight: 43 ounces

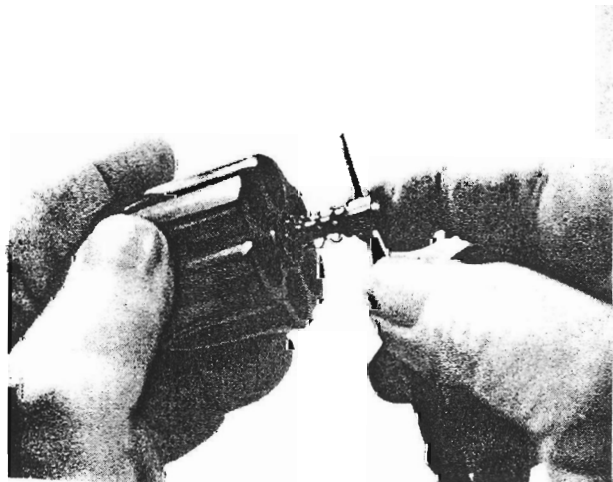
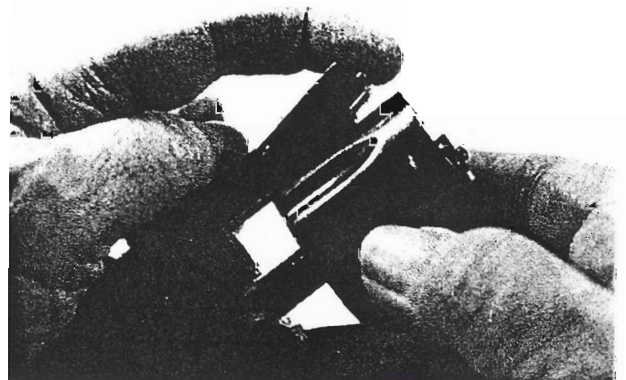
Maj. George W. Schofield's redesign of the Smith & Wesson Model 3 American made a superb revolver, and the Uberti reproductions made for Navy Arms are equally fine. There are some small mechanical differences internally, but these will cause no difficulty in takedown and reassembly.

Disassembly:

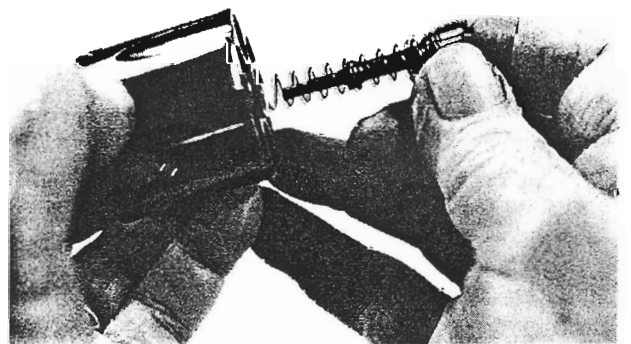
1. Set the hammer on the safety step and operate the barrel latch. Turn the barrel all the way over until the ejector snaps back into place. Remove the rear screw from the cylinder retainer.



2. Tip the retainer upward at the rear and take out the cylinder. Removal of the other screw will allow the retainer to be taken off.

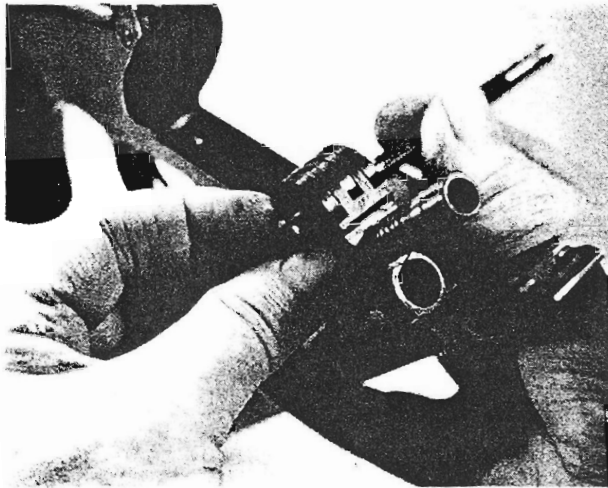
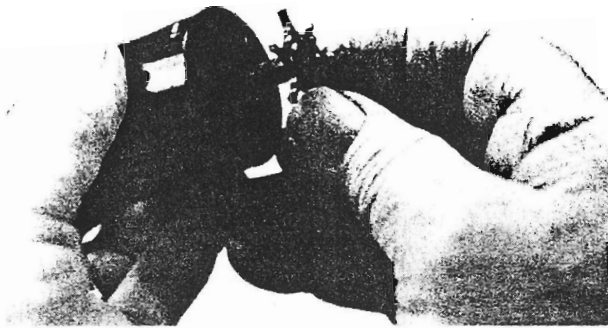


3. Insert a drift or rod through the hole in the head of the ejector shaft, then unscrew the cylinder counterclockwise from the shaft (rear view).



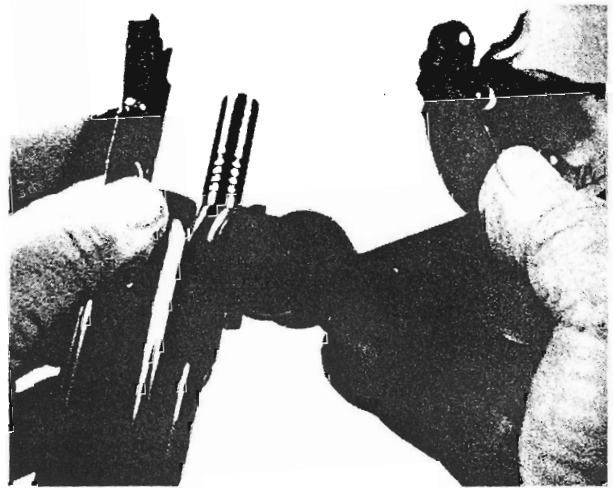
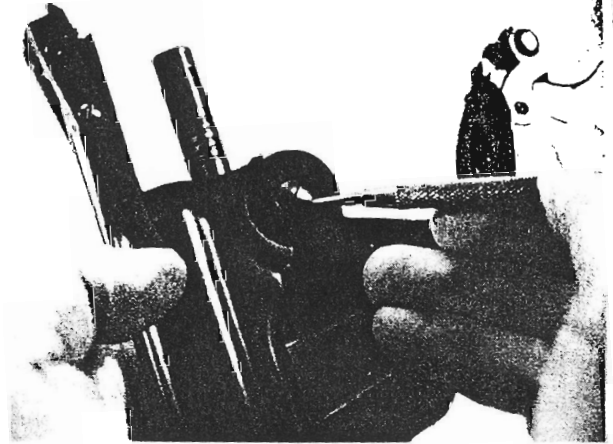
4. Remove the ejector shaft and spring.

5. Remove the ejector/ratchet.



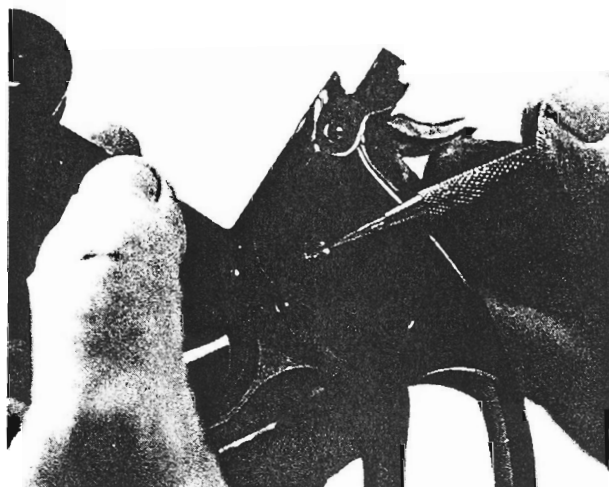
7. Use a small tool to push the barrel-hinge post out for removal toward the right.

6. Remove the barrel-hinge cap screw. Note that this will require a very wide and thin screwdriver blade.



8. Remove the barrel assembly from the frame.

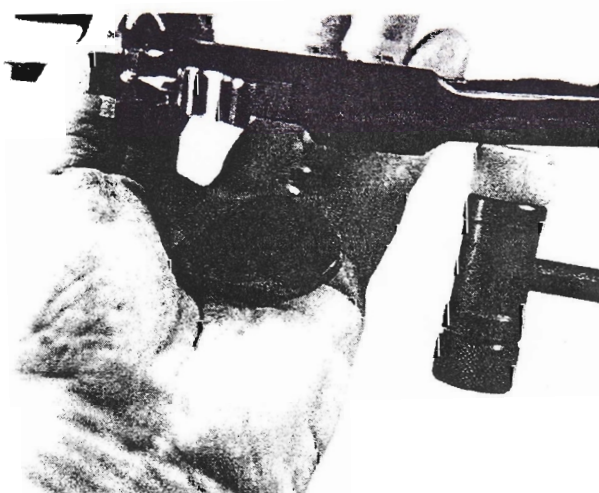
13. Remove the sideplate screw.



14. Remove the barrel-latch screw.

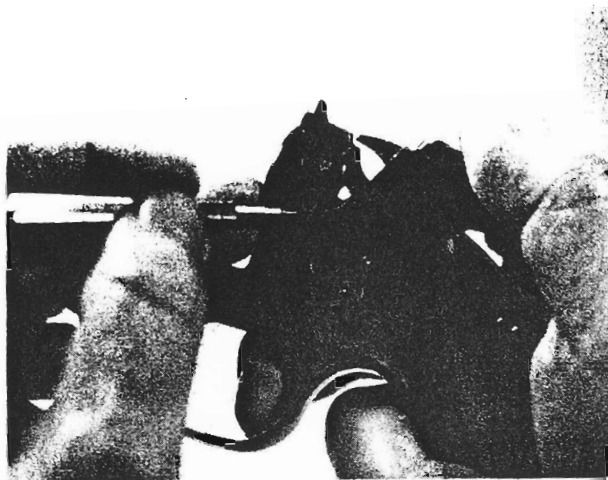


15. Remove the barrel latch upward and toward the rear.



16. Hold the gun as shown and tap the grip frame with a nylon or wooden mallet until the sideplate falls into the hand.

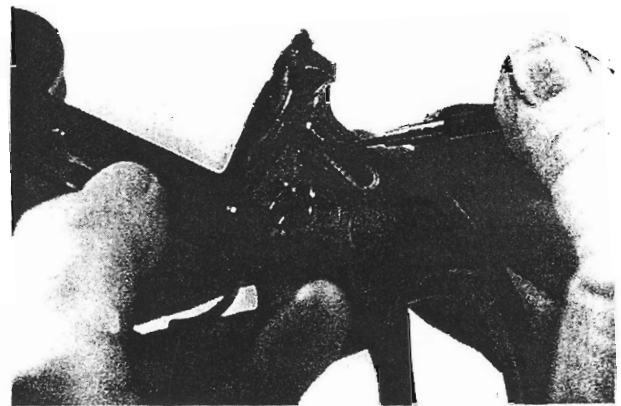
- 17.** Tip the cylinder hand back to clear, hold the trigger to the rear, then remove the hammer toward the left.



- 18.** Turn the cylinder hand down to the position shown and take it out toward the left.

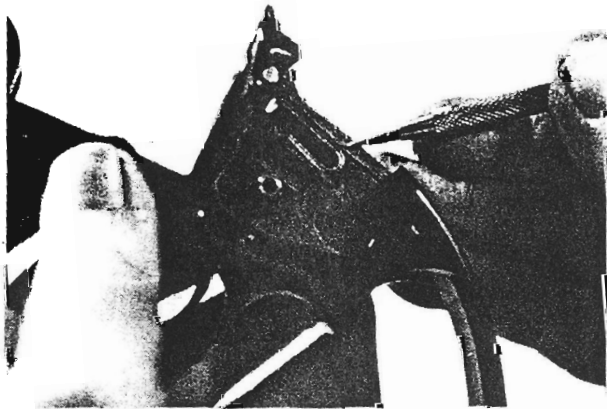


- 19.** Drifting out this pin will allow removal of the cylinder-hand spring. Drifting out the cross-pin at lower rear will free the hammer-spring stirrup. Taking out the screw on the left side will allow removal of the hammer-block spring and plunger. Take care not to lose these very small parts.

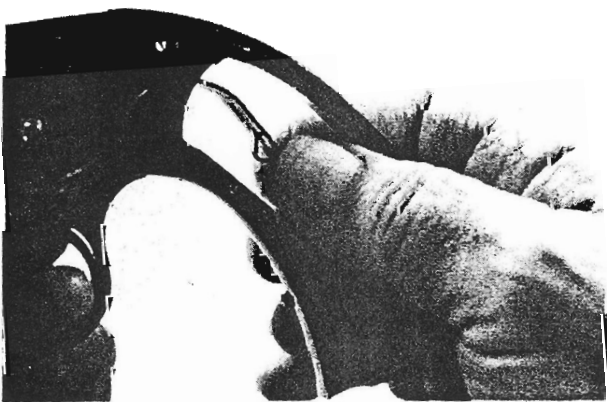


- 20.** Insert a small tool to lift and remove the automatic hammer-block.

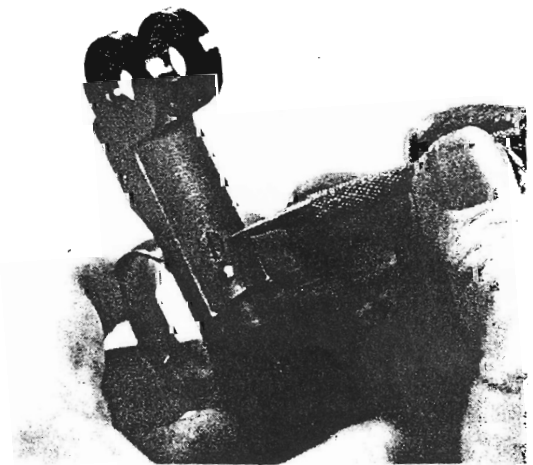
21. If necessary for repair, the barrel-latch spring and hammer-block spring can be pried out of their recesses in the frame. Take extra care with the hammer-block spring, as it is very thin.



22. Drift out the cross-pin that retains the trigger spring.



23. Remove the trigger spring.

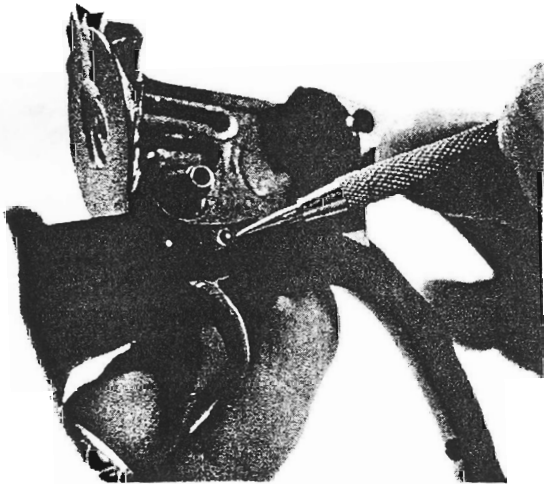
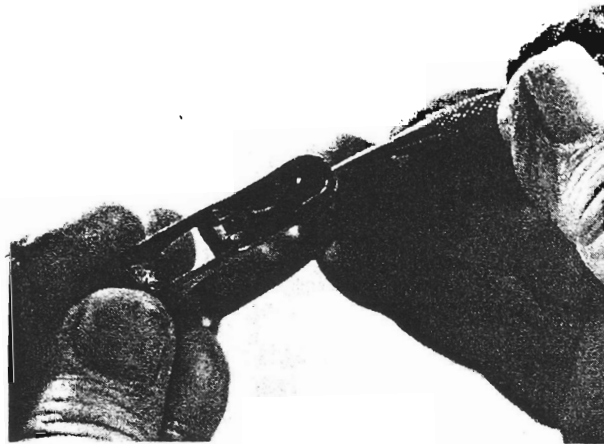


24. Remove the trigger-guard screw.

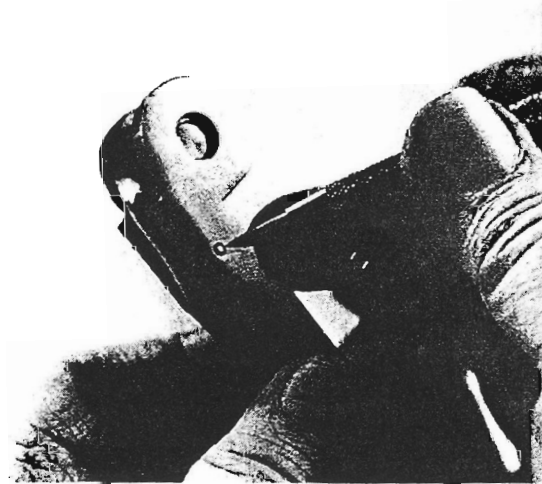
25. Tip the trigger guard downward at the front, move it slightly forward, then take it off downward.



26. The cylinder-stop spring is dovetail-mounted in the front of the guard. If necessary for repair, it can be drifted out toward the rear.



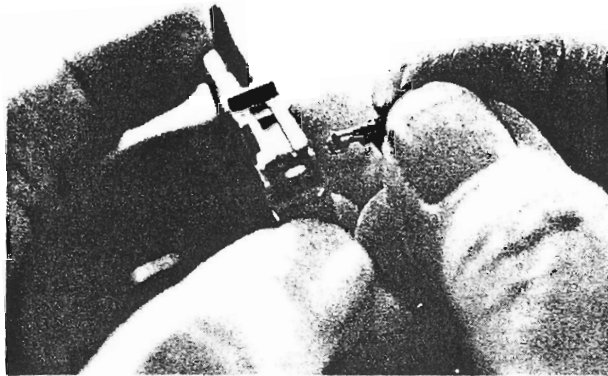
27. Drifting out their cross-pins will allow removal of the trigger and the cylinder stop downward.



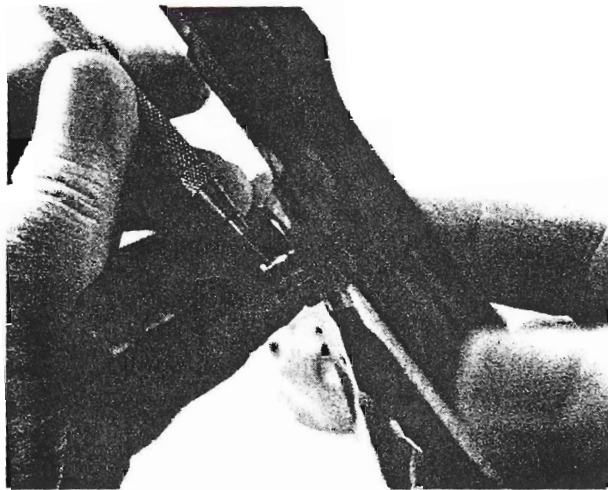
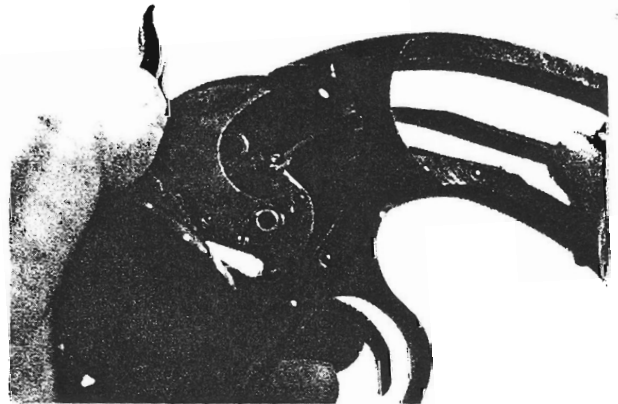
28. Drifting out this cross-pin will allow removal of the ejector-cam trip lever and its spring.

Reassembly Tips:

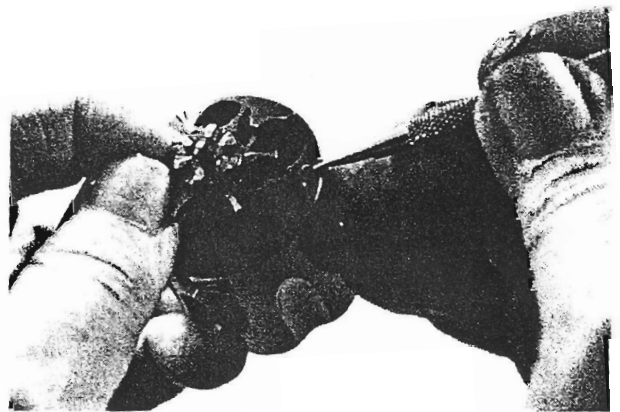
1. When installing the cylinder hand, note that there is a shelf on the end of its pivot shaft. Insert this under the spring, then turn the hand and push it into place.



2. To make it easier to engage the hooks on the spring with the hammer stirrup, install the spring before replacing the sideplate.



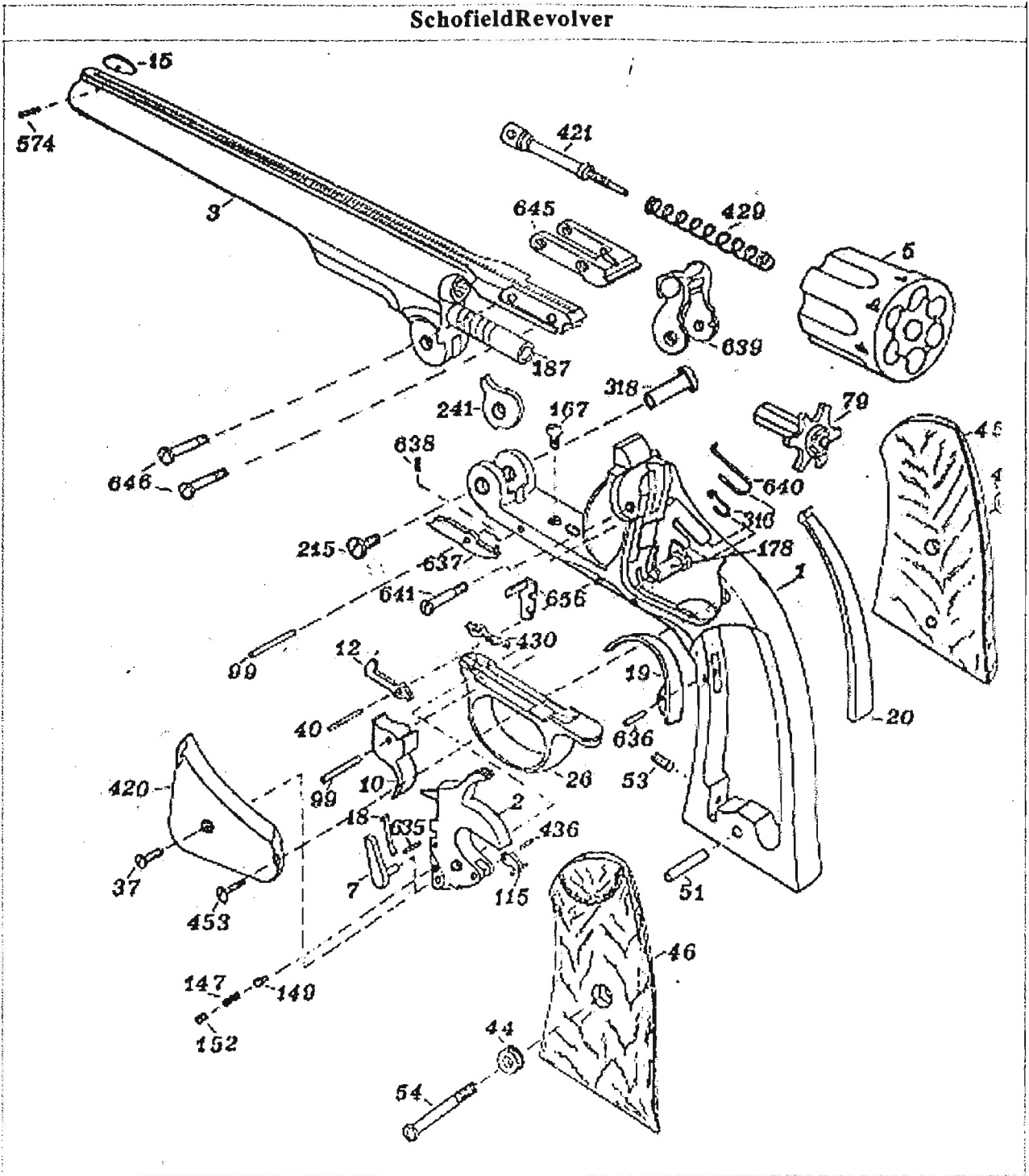
3. When installing the barrel-hinge post, note that the locator lug must be mated with its recess in the frame.



4. When the ejector/ratchet is installed, note that there are index marks on the ejector and the cylinder that must be aligned.



◆ Parts and Schematics ◆



	Number	Code Number	Description
<input type="checkbox"/>	1	850001	Frame Ass.
<input type="checkbox"/>	2	850002	Hammer Ass.
<input type="checkbox"/>	3	850003	Barrel .45LC Ass.
<input type="checkbox"/>	3	851003	Barrel .44Special Ass.
<input type="checkbox"/>	3	852003	Barrel .44/40 Ass.
<input type="checkbox"/>	5	850005	Cylinder .45LC
<input type="checkbox"/>	5	851005	Cylinder .44Special
<input type="checkbox"/>	5	852005	Cylinder .44/40
<input type="checkbox"/>	5	853005	Cylinder .45ACP
<input type="checkbox"/>	7	850007	Hand
<input type="checkbox"/>	10	850010	Trigger
<input type="checkbox"/>	12	850012	Bolt
<input type="checkbox"/>	15	850015	Front Sight
<input type="checkbox"/>	18	850018	Hand Spring
<input type="checkbox"/>	19	850019	Sear and Bolt Spring
<input type="checkbox"/>	20	850020	Main Spring
<input type="checkbox"/>	26	850026	Triggerguard (steel)
<input type="checkbox"/>	37	850037	Hammer Screw Pin
<input type="checkbox"/>	40	850040	Bolt Pin
<input type="checkbox"/>	43	150043	Right Grip Nut
<input type="checkbox"/>	44	150044	Left Grip Nut
<input type="checkbox"/>	45	850045	Right Grip
<input type="checkbox"/>	46	850046	Left Grip
<input type="checkbox"/>	51	850051	Grip Pin
<input type="checkbox"/>	53	850053	Mainspring Screw
<input type="checkbox"/>	54	850054	Grip Screw
<input type="checkbox"/>	79	850079	Ejector .45LC
<input type="checkbox"/>	79	851079	Ejector .44Special
<input type="checkbox"/>	79	852079	Ejector .44/40
<input type="checkbox"/>	79	853079	Ejector .45ACP
<input type="checkbox"/>	99	850099	Trigger Pin
<input type="checkbox"/>	115	200115	Stirrup
<input type="checkbox"/>	147	850147	Hammer Safety Spring

<input type="checkbox"/>	149	850149	Hammer Safety Pin
<input type="checkbox"/>	152	850152	Hammer Safety Stop Screw
<input type="checkbox"/>	167	850167	Triggerguard Screw
<input type="checkbox"/>	178	850178	Hammer Pin
<input type="checkbox"/>	187	850187	Base Pin Bushing
<input type="checkbox"/>	215	850215	Hinge Pin Screw
<input type="checkbox"/>	241	850241	Ejector Cam
<input type="checkbox"/>	316	850316	Safety Spring
<input type="checkbox"/>	318	850318	Hinge Pin
<input type="checkbox"/>	421	850421	Ejector Rod
<input type="checkbox"/>	429	850429	Ejector Spring
<input type="checkbox"/>	430	850430	Bolt Spring
<input type="checkbox"/>	436	850436	Stirrup Pin
<input type="checkbox"/>	453	850453	Side Plate Screw
<input type="checkbox"/>	574	850574	Sight Pin
<input type="checkbox"/>	635	850635	Hand Spring Pin
<input type="checkbox"/>	637	850627	Ejector Lever
<input type="checkbox"/>	638	850638	Ejector Lever Spring
<input type="checkbox"/>	639	850639	Stud Latch
<input type="checkbox"/>	640	850640	Stud Latch Spring
<input type="checkbox"/>	641	850641	Stud Latch Screw
<input type="checkbox"/>	645	850645	Barrel Block
<input type="checkbox"/>	646	850646	Barrel Block Screw
<input type="checkbox"/>	656	850656	Safety Block