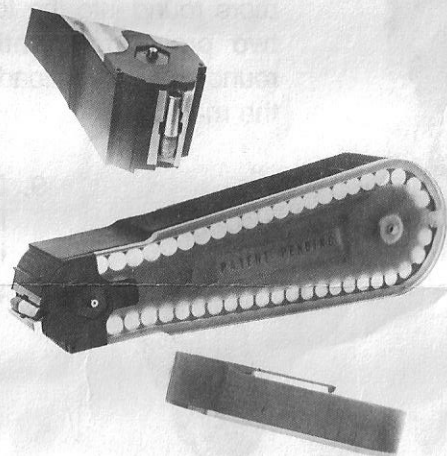


## UNLOADING

If you wish to unload your magazine, do the following:

1. Remove the magazine from the rifle. Check to make sure that the chamber of the rifle is empty.
2. Unsnap the back cover and take out the key.
3. Turn the magazine over and shake out the visible rounds.
4. Engage the key as before. Hold the magazine so that the top exit port is at a downward angle. **Slowly** turn the key counter-clockwise. The top round should fall free.
5. Slowly release the tension to allow the next round to move to the top. Repeat the previous step.
6. Repeat steps #4 and #5 until all rounds have been removed. With the key still in place, release the tension by allowing the key to turn clockwise **SLOWLY** until belt stops.
7. Replace the key and clear back cover.

Your new magazine is designed for a long service life, even stored fully loaded. It is guaranteed by us against defects in materials and workmanship but obvious abuse will void the guarantee.



### Mitchell Arms Inc.

114 So. Geneva Street

Ithaca, N.Y. 14850

(607) 273-5895

## CONGRATULATIONS!

...on the purchase of your new high-capacity magazine for your 10-22® rifle. The magazine will greatly enhance the use of your rifle and provide you with a new sense of security.

Your magazine is the result of extensive research and development and is manufactured to rigid standards. It is designed for easy loading, reliable functioning and durability.

## DESCRIPTION

Your magazine is a 50-round capacity, spring-powered mechanism. The markings on the clear back cover keep you informed of the rounds remaining. For ease of carrying, a belt clip is provided that will accommodate belts up to 2" in width.

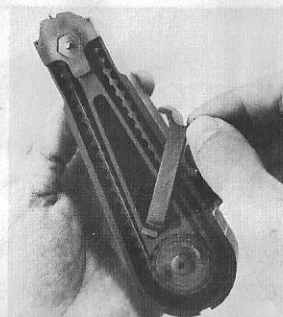
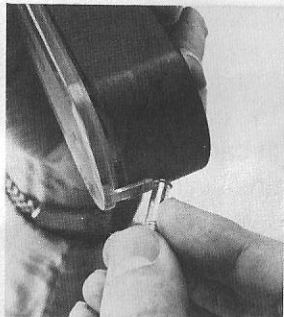
## HANDLING

Never use any force in handling the magazine or in loading, unloading, inserting into your rifle or removal from the rifle. If you need to use force, something is wrong. Simply review the instructions.

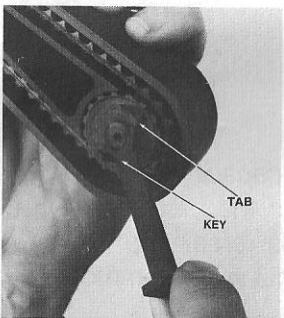
## LOADING INSTRUCTIONS

Please become familiar with these instructions before loading your magazine.

**CAUTION:** Always handle your rifle carefully and safely, as though it were loaded. Keep the safety "on" except when ready to fire. Remember, there is **always** a live round in the chamber during firing. If you want to unload the rifle, remove the magazine and manually extract the round in the chamber.

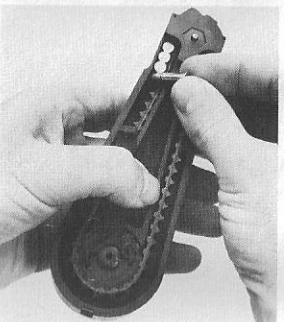


1. Unsnap the clear back cover and slide it off the body. Remove the winding key from the center of the magazine.

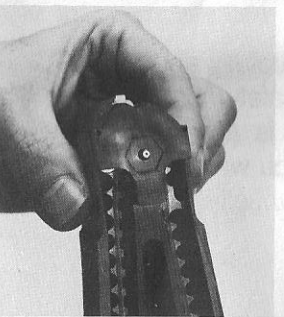


2. Hook the winding key pins under the tabs on the top of the large pulley.

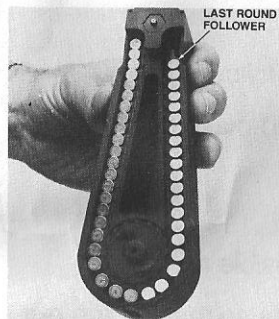
3. Gently turn the key counter-clockwise **three** turns until the belt stops. **DO NOT FORCE**. The stopping point is when the last round follower, on the belt, can not go back any further.



4. After reaching the stopping point, hold the tension with the key and place **five** rounds in the upper left side of the magazine.



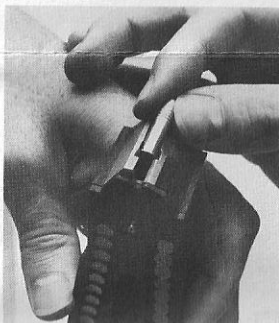
5. Slowly release the tension with the key and the rounds will move toward the top.



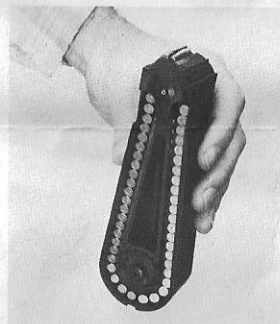
6. Disengage the key and finish loading rounds into the pockets. Stop at the last round follower.



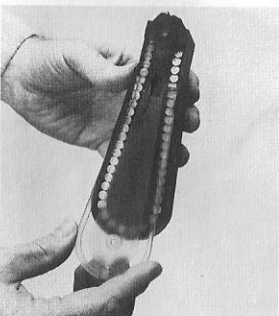
7. The remaining few rounds must be loaded through the top of the magazine. Re-engage the key under the tabs, as before. Hold the magazine in an upright position. You will see the top round as though it is ready to feed into the chamber. Slowly wind the key counter-clockwise until you have made enough room for **only** one round.



8. While holding the tension, load one round into the top. Again, slowly wind key counter-clockwise enough to make room for one more round. Load one more round into the top. Repeat these two procedures until all remaining rounds have been loaded into the top of the magazine.



9. Disengage the key and place it into its storage slot.



10. Slide the back cover on and snap into place. **OPEN BOLT BEFORE INSERTING MAGAZINE INTO RIFLE**



It is unlikely your magazine will ever need service. However, if you should lose the driving tension on the belt with the magazine empty, follow these simple steps to restore the proper tension to the belt drive motor spring:

1. With the back cover removed, slide the belt off the motor spring housing.
2. Rotate the belt clockwise until the large tooth is up inside the cartridge guide, on the left side of the magazine, as far as it can go.
3. By hand, slowly turn the motor spring housing clockwise until a distinct click is heard, then turn the housing counterclockwise until there is a slight resistance. Now allow the housing to slowly return to a free-standing position. This will insure that the motor spring is connected to the pivot post.
4. Hold the belt out of the way and using the key supplied, turn the motor spring housing counterclockwise  $1\frac{1}{2}$  to  $1\frac{3}{4}$  turns and hold in position maintaining the tension with the key.
5. Be sure the large tooth on the belt is still up in position in the cartridge guide and slide the belt back onto the motor spring housing while maintaining the tension with the key. The magazine is now ready for use.

*NOTE: The magazine was tested with Federal "Lightning", CC1 "Blazer" and CC1 Mini-Mag" Cartridges. You may find that some bullet shapes with a blunt nose will not always feed perfectly. Use what works best.*