

# WARNING

We strongly advise that you familiarize yourself with all the mechanism of this, or any gun before putting ammunition into it.

- Pistol will fire with magazine removed.
- Removing magazine will not unload the cartridge from the chamber. Always check chamber after removing magazine.
- Never carry with a cartridge in the chamber.
- Always keep safety on until pistol is pointed at a safe target and you intend to fire.
- Keep chamber empty & safety on to avoid accidental discharge if dropped or if trigger is accidentally pulled.
- Protect your hearing & sight by wearing shooting glasses & hearing protection

**SAFETY:** The word "**FIRE**" is visible when pistol is in **firing** condition. Moving the **safety** upwards, the word "**SAFE**" is visible. When the pistol is in **safe** position a cartridge cannot be chamber and the trigger is inoperative.

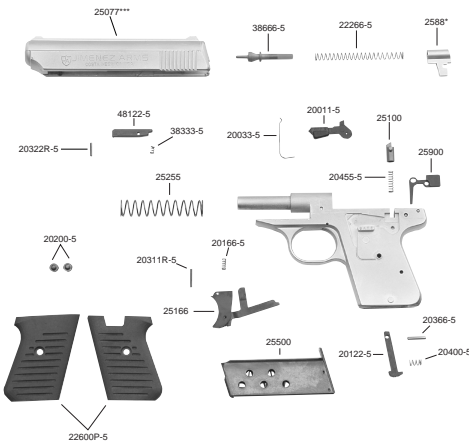
**LOADING THE PISTOL:** After loading your Magazine, insert it into the bottom of the pistol handle and push it into the pistol as far as possible. When fully inserted, the Magazine Catch will hook over the bottom of the Magazine and hold it in its proper position. Take the pistol in one hand with a firm grip, making sure your fingers are not touching the trigger. ***Point Your Pistol in a Safe Direction***, then place safety into the fire position pull the slide as far as rearward as it will go. Release the Slide allowing it to go forward of its own accord. This procedure places the first cartridge into the chamber and the gun is ready for firing. Subsequent feeding and ejection operations are performed automatically until the pistol is empty.

**UNLOADING WITHOUT FIRING:** Always point your pistol in a safe direction. To unload unfired cartridges move the safety upwards into **safe position** then move the **Magazine Catch** rearward until the **Magazine** can be pulled from the pistol. After the magazine is removed, pull the Slide to the rear to remove the cartridge from the Barrel chamber. Always check the Barrel chamber visually for cartridges by holding the **Slide** back and looking into the **Slide Chamber** and **Magazine** cavities.

**DISASSEMBLY AND CLEANING:** ***The pistol must be in unloaded, uncocked condition before take down can be performed.*** To remove the Slide use a blunt object to push the take down button, located at the backend of the Slide, forward until it stops (about 1/8 inch). While holding the take down button depressed, gently lift the Slide away from the Frame until it stops. Release the take down button gently as it is spring loaded. Hold the rear of the Slide up and push the Slide forward, off of the end of the gun. This procedure removes the entire Slide Assembly and is sufficient for normal cleaning and oiling. Clean the Barrel and the entire pistol to remove powder residue then apply a light oil to all of the internal surfaces including the Magazine and the barrel bore.

**ASSEMBLY:** Make sure the Recoil Spring is installed (under the barrel). Place the Slide Assembly over the Barrel and pull rearward until it can be dropped down onto the Frame. Depress the take down button into the Slide far enough to allow it to drop into its slot. Release the take down button after Slide is pushed down into the Frame. You should not be able to lift the rear of the Slide away from the Frame if properly assembled. ***After the assembly is completed, but before loading, manually operate the pistol to see that everything functions properly.***

# JIMENEZ ARMS 'JA 25'



PART	PRICE
XXXX	FRAME (NOT AVAIL) -----
25077***	SLIDE JA-25 (see below) \$20.00
48122-5	EXTRACTOR \$3.00
38333-5	EXTRACTOR SPRING \$1.00
20322R-5	EXTRACTOR PIN \$2.00
2588*	TAKE DOWN BUTTON \$4.00
38666-5	FIRING PIN ASSEMBLY \$5.00
22266-5	FIRING PIN SPRING \$2.00
25100	SEAR ASSEMBLY \$4.00
20455-5	SEAR SPRING \$2.00
25900	CAM \$3.00
20011-5	SAFETY \$3.00
20033-5	SAFETY SPRING \$3.00
25255	RECOIL SPRING \$3.00
22600P-5	BLACK GRIP PAIR \$7.00
20200-5	GRIP SCREWS PAIR \$1.00
25166	TRIGGER SUB ASSEMBLY \$8.00
20166-5	TRIGGER RETURN SPRING \$1.00
20311R-5	TRIGGER CROSS PIN \$2.00
20122-5	MAGAZINE CATCH \$3.00
20400-5	MAG CATCH SPRING \$1.00
20366-5	MAG CATCH PIN \$1.00
25500	MAGAZINE ASSEMBLY \$14.00

PLUS \$5.00 SHIPPING & HANDLING  
 \* specify finish  
 \*\*with exchange only

## PARTS ORDERING INSTRUCTIONS

Changes in design may occur from time to time, always specify the color and serial number of your pistol with your order. **Plus \$5.00 Shipping and Handling.**

MAIL CHECK OR MONEY ORDER PAYABLE TO:

**JIMENEZ ARMS**  
 5550 REFERENCE ST.  
 LAS VEGAS, NV 89122  
 (702) 568-5938 or Toll Free (877) 241-9938

## • CAUTION •

**For your safety, and that of others, we strongly recommend that you do not place a cartridge in the barrel until you are ready to shoot.**

**RECOMMENDED AMMUNITION 25. AUTO .50 GN. FMJ. US MANUFACTURED.**

### WARNING

Ammunition used in this firearm contains lead. Use of this ammunition may expose you to lead, a chemical known to the State of California to cause cancer, and reproductive harm. Shooting full metal-jacket ammunition will greatly reduce your exposure to lead, always wash your hands thoroughly after cleaning firearms or handling ammunition.

MANUFACTURED BY

**JIMENEZ ARMS**  
 MODEL J.A. 25



### VERY IMPORTANT

THESE INSTRUCTIONS SHOULD BE CAREFULLY READ AND NOTED. 02/09