

Important customer  
information. Do not  
remove from gun.

# ithaca gun

## Model 49 Saddlegun<sup>®</sup>

America's safest  
lever action  
.22 rifle

## Congratulations

Your new Ithaca Model 49 Saddlegun<sup>®</sup> has been for years the first rifle for Americans. It's the one fathers give to sons, because of its safety features. It's the one shooters respect for its good looks, authentic Western styling, lever action and accuracy.

### Product Warranty

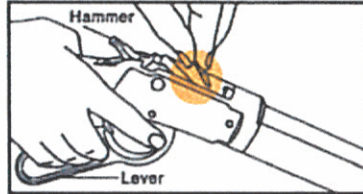
Ithaca products are warranted against defects in workmanship and materials for one year from purchase. Manufacturer's warranty obligations are limited to repair or replacement of defective parts in products returned to its or an authorized Warranty Repair Station and manufacturer assumes no liability for any incidental or consequential damages. Ithaca guns are designed, manufactured and proof-tested to specifications of factory loaded ammunition. Use of other than factory loaded ammunition invalidates this warranty. No warranties are authorized to be made other than those stated herein. This warranty is expressly in lieu of any other expressed or implied warranties, including any implied warranty of merchantability or fitness, and of any other obligation on the part of the manufacturer.

**Your Model 49 Saddlegun is completely assembled before it leaves the factory. But, it should be thoroughly cleaned . . . especially the bore . . . before it is shot. Once it is cleaned, it's ready to fire using the following instructions.**



## Loading and Unloading

**1.** Open the action by lowering lever to full forward position. Return lever toward you until a slight stop is felt and front end of grooved loading ramp lines-up with



lower edge of cartridge chamber. Push cartridge nose-first down grooved loading ramp, and all the way forward until it is stopped by the ejector. Now close the action by raising lever until breech block raises to top of rifle and locks.

**2.** Your rifle is now ready to be fired. Always point the barrel in a safe direction. Pull the hammer all the way back toward you until you feel it lock in place.

**3.** To unload or eject a fired shell, lower the lever with a firm, positive force to the full forward position.

## Safety

This Model 49 is equipped with the rebounding hammer type safety. The rifle is in "safety" when the hammer is not cocked. It will not fire until it has been fully cocked, and the trigger is squeezed.

To put the rifle in "safe" position when the hammer has been cocked, hold the hammer firmly with your thumb . . . release the trigger . . . and SLOWLY lower the hammer. Again, always point the rifle in a safe direction.

## Sight Adjustment

Your new Saddlegun was sighted-in at the factory before it was shipped. For your personal preferences, the sights can be re-adjusted easily. To move the point of impact up, move the sight step toward you. To get the point of impact down, move the sight step toward the front of the rifle.

## Cleaning

Bore should be cleaned using proper size rod and cloth cleaning patch. Lubricate all pivot and friction points with a good, light oil.

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**WARRANTY CARD—WARRANTY NOT VALID UNLESS CARD IS RETURNED**

Serial Number \_\_\_\_\_ Model Number \_\_\_\_\_ Gauge Or Caliber \_\_\_\_\_ Date Of Purchase \_\_\_\_\_  
 Month \_\_\_\_\_ Day \_\_\_\_\_ Year \_\_\_\_\_

Your Name (Please Print) \_\_\_\_\_ Dealer Name And Street Address \_\_\_\_\_  
 Mr. Mrs. Miss \_\_\_\_\_

Your Street Address \_\_\_\_\_ City—State \_\_\_\_\_ Zip Code \_\_\_\_\_

**IN WHICH AGE GROUP ARE YOU?**  
 Under 18  
 18-24  
 25-34  
 35-44  
 45-54  
 55-64  
 65 And Over

**IN WHAT SIZE COMMUNITY DO YOU LIVE?**  
 Under 2,500  
 2,500-25,000  
 25,001-100,000  
 100,001-500,000  
 500,001-1,000,000  
 Over, 1,000,000

**WHAT IS YOUR PRIMARY OCCUPATION?**  
 Professional And Technical  
 Sales, Sales Service  
 Manager, Officials, Proprietors  
 Craftsman, Foreman, Machine Operator  
 Military  
 Transportation  
 Farm Laborer Or Foreman  
 Farm Laborer  
 Farm Owner Or Manager  
 Clerical  
 Student  
 Other

**WHICH EDUCATION LEVEL HAVE YOU ATTAINED?**  
 Grade School Or Less  
 Some High School  
 High School Graduate  
 Some College  
 College Graduate  
 Some Post Graduate

**IN WHICH INCOME GROUP ARE YOU?**  
 Under \$3,000  
 \$3,000-\$4,999  
 \$5,000-\$6,999  
 \$7,000-\$7,999  
 \$8,000-\$9,999  
 \$10,000-\$14,999  
 \$15,000-\$24,999  
 \$25,000-Over

**TYPE OF STORE WHERE PURCHASED**  
 Sporting Goods  
 Hardware  
 Dept. Or Variety  
 Gun Specialty  
 Auto Supply  
 Military  
 Dismount Store  
 Other

**WHAT WILL BE YOUR MAIN USE OF THIS FIREARM?** Please check one only.  
 Small Game Hunting  
 Water Fowl Hunting  
 Deer Hunting  
 Varmint Shooting  
 Trap  
 Skeet Target Shooting  
 Other (Specify) \_\_\_\_\_

**HOW LONG SINCE LAST PURCHASE OF A GUN?**  
 First Firearm  
 0-12 Months  
 1-2 Years  
 2-3 Years  
 More Than 3 Years

**YOUR REASON FOR BUYING AN ITHACA**  
 Price  
 Quality  
 Prior Use  
 Recommended By Dealer  
 Recommended By Friend  
 Features  
 Saw An Advertisement  
 Saw Descriptive Literature  
 Read Magazine Article  
 OTHER PRODUCTIST Cases, etc.

**WHAT MAGAZINES DO YOU READ REGULARLY?** (List in order of preference)  
 1. \_\_\_\_\_  
 2. \_\_\_\_\_  
 3. \_\_\_\_\_  
 4. \_\_\_\_\_

**DID YOU PURCHASE FROM?**  
 Dealer's Display  
 Factory Sealed Box  
 HOW MANY GUNS DO YOU CURRENTLY OWN? \_\_\_\_\_

Rifles \_\_\_\_\_ Shotguns \_\_\_\_\_

Place  
Stamp  
Here

BUSINESS REPLY MAIL

ITHACA GUN COMPANY, INC.  
ITHACA, NEW YORK 14850





# **ithacagun** MODEL 49 SADDLEGUN

## .22 LONG RIFLE SINGLE SHOT RIFLE

