

# F.I.E. Super Titan II

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## Similar/Identical Pattern Guns

The same basic assembly/disassembly steps for the F.I.E. Super Titan II also apply to the following guns:

**EAA European**

**Excam Targa GT27**

**Excam Targa GT32**

**Excam Targa GT380**

**F.I.E. Titan**

**F.I.E. Titan II**

**F.I.E. Titan E27 25 ACP**

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<b>Data:</b>	F.I.E. Super Titan II
<b>Origin:</b>	Italy
<b>Manufacturer:</b>	Fratelli Tanfoglio, S.p.A. Gardone, V.T., (Brescia)
<b>Cartridge:</b>	380 ACP, 32 ACP
<b>Magazine capacity:</b>	12 rounds (32) 11 rounds (380)
<b>Overall length:</b>	6 $\frac{7}{8}$ inches
<b>Height:</b>	5 $\frac{3}{8}$ inches
<b>Barrel length:</b>	3 $\frac{13}{16}$ inches
<b>Weight:</b>	28 ounces

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The Tanfoglio company of Italy makes an assortment of good, solid medium-frame single-action pistols. Some years ago, there were two principal U.S. importers—F.I.E. and Excam. F.I.E. used the “Titan” name, and Excam sold the same guns with the trade name of “Targa.” Later, European American Armory marketed these pistols as the “European.” There are some small mechanical differences, such as the presence or absence of a magazine safety, but all have the same basic mechanical design, and the instructions will apply.

## Field Strip:

1. With the magazine removed and the hammer cocked, turn the manual safety on the frame up to on-safe position. Draw the slide all the way to the rear, lift it up at the rear, and ease the slide off toward the front. Remove the recoil spring and its guide toward the front.



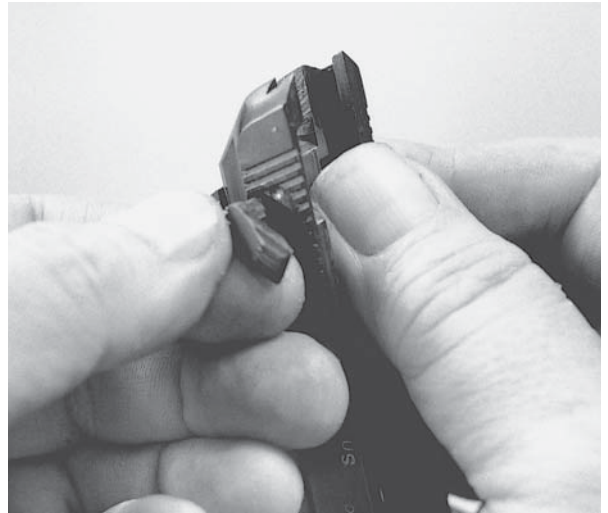
2. Remove the manual safety toward the left. **Gun is now field-stripped.**

F.I.E. Super Titan II  
field-stripped

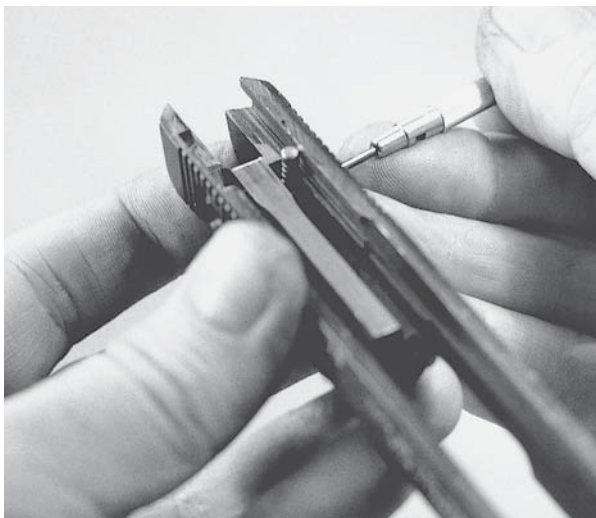


## Detail Strip:

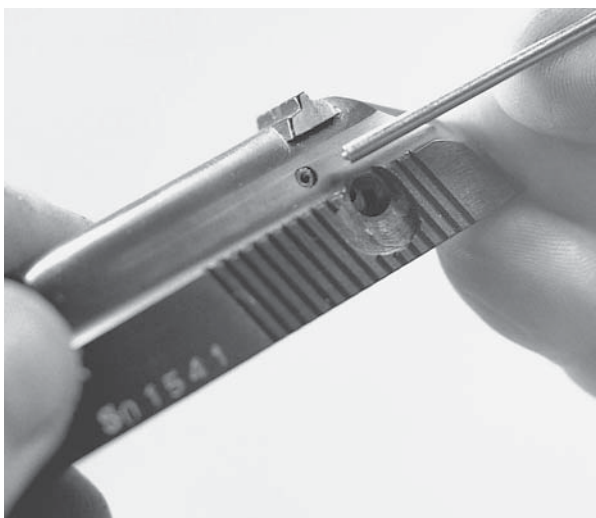
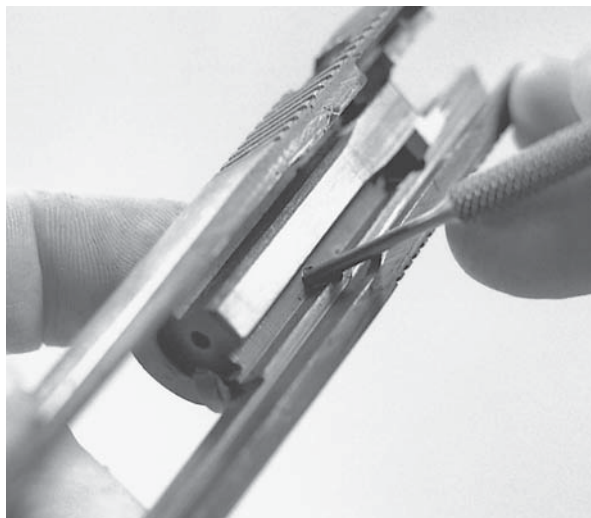
3. To remove the firing pin block safety from the slide, set it between its two positions, push on its tip on the right side, and pull the safety out toward the left. **CAUTION:** The safety positioning plunger and its spring will be released downward on the right side of the slide, so keep a fingertip in the area, as shown, to catch it.



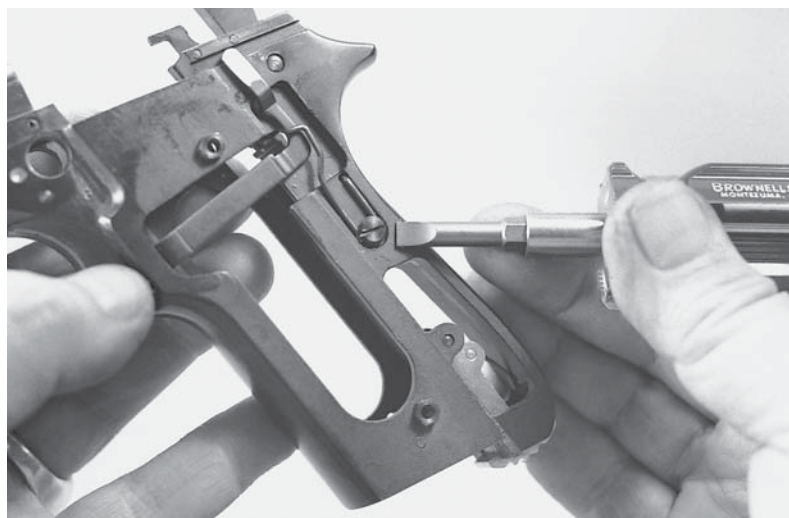
- 4.** If the slide is turned to upright position, the safety plunger and spring will probably fall out into your hand. If not, they can be nudged out with a small tool for removal, as shown.



- 5.** The extractor and its coil spring are retained and pivoted on the right side by a vertical pin. The pin is driven out upward, and the extractor and spring are taken off toward the right.

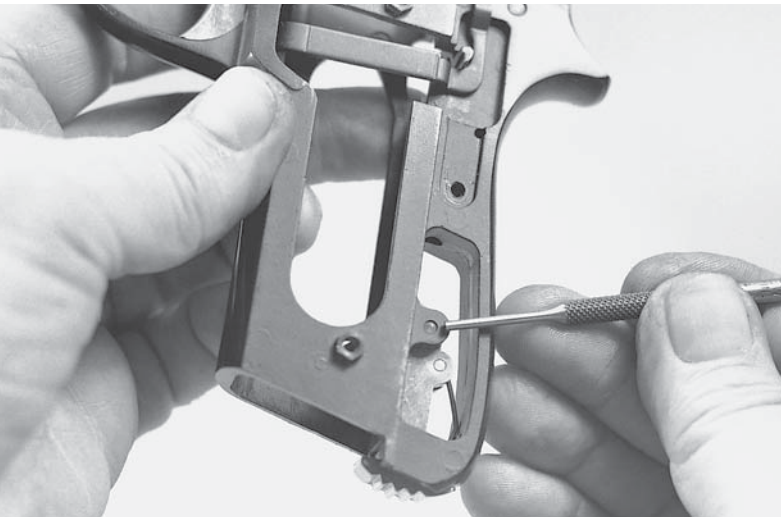


- 6.** The firing pin is retained by a roll pin. Use a roll pin punch to drift it out toward either side, and remove the firing pin and its spring toward the rear.

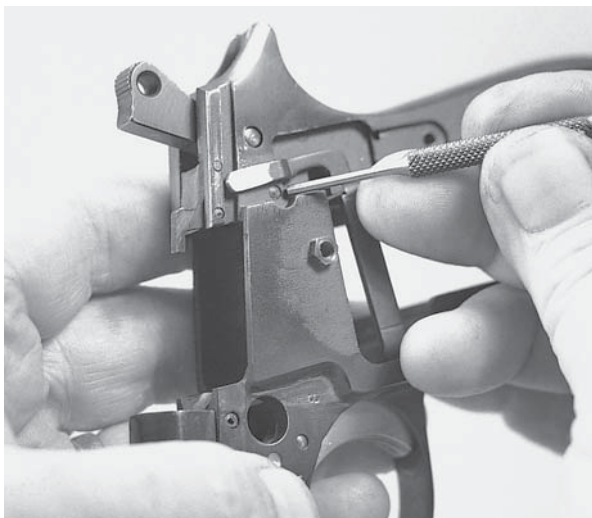


- 7.** Remove the grip panels, using a screwdriver that is fitted to the wide and narrow slots. The sear spring is retained on the left side of the frame by a screw. Remove the screw, unhook the inner arm of the spring from its hole in the sear, and remove the spring toward the left. The trigger bar can be moved downward for clearance.

- 8.** Drifting out the cross-pin in the lower part of the grip frame will allow the magazine catch assembly to be taken out downward. The spring is retained on the catch by a cross-pin, and this can be driven out for separation, if necessary.



- 9.** The magazine safety is retained on the right side of the frame by a screw. Removal of the screw will allow the magazine safety and its torsion spring to be taken off. Control the spring as the safety is removed.



- 10.** Drifting out the sear cross-pin will release the sear into the magazine well for removal. Again, the trigger bar can be moved down for clearance.



- 11.** Drift out the hammer pivot pin toward the right. As the drift punch is withdrawn, exert downward pressure on the hammer, and ease it upward.

- 12.** Remove the hammer, hammer strut, and spring upward. The strut is attached to the hammer by a roll pin, and this can be drifted out for separation, if necessary.



- 13.** Drift out the trigger cross-pin toward the right.



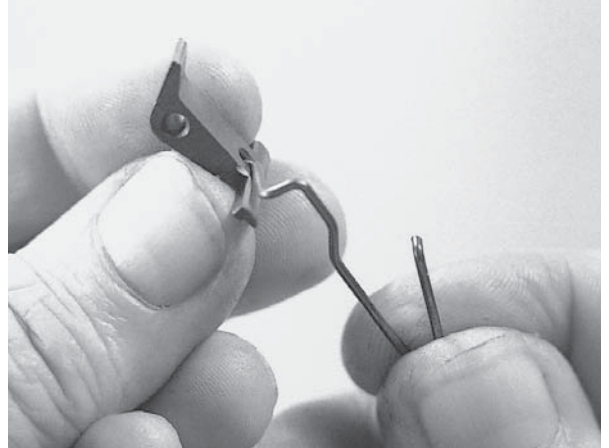
- 14.** Move the trigger toward the rear. It will be necessary to slightly flex the trigger bar outward to clear the frame. Remove the trigger and trigger bar assembly toward the left. The bar is attached to the trigger by a cross-pin, and this can be drifted out for separation. **CAUTION:** *The trigger bar spring and plunger will be released at the bottom of the trigger, so control the bar and ease them out.*



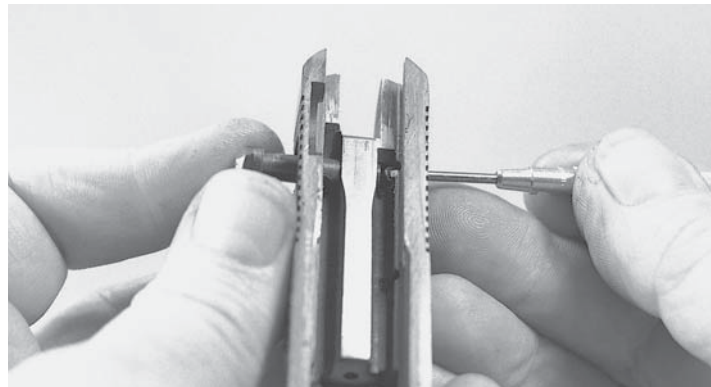
- 15.** The ejector is retained in the top of the frame by two cross-pins. Drifting these out will allow the removal of the ejector upward. The barrel is also retained by two transverse roll pins, and it is removed upward. Unless it is necessary for repair, both of these parts are best left in place.

## Reassembly Tips:

1. Note that there is a hole in the sear, designed to mate with the inner arm of the sear spring. Be sure this is properly engaged during reassembly.



2. When replacing the firing pin safety on the slide, remember to keep it in mid-position as it is put into place. Insert a small screwdriver to depress and hold the plunger and spring until the end of the safety holds it.



3. Note that the small end of the recoil spring goes toward the rear, to enter the sleeve on the guide, and the larger end goes at the front.

