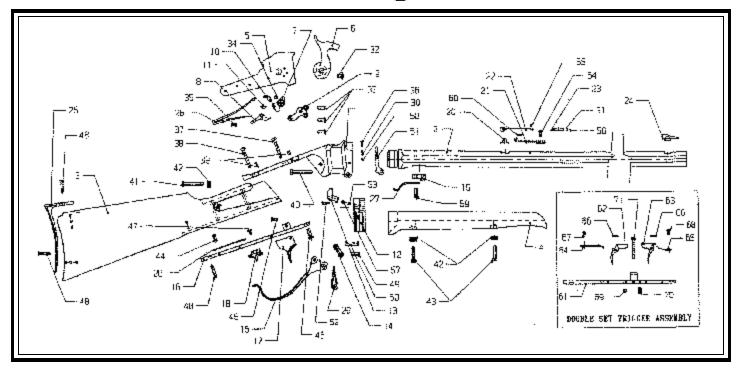
# **SHARPS** Sporting Rifle

## Care and Loading Instructions



1	ARMI1 Frame	31	ARMI31 Rear Sight Slide Spring	54	ARMI54 Rear Sight Spring
2	ARMI2 Barrel	32	ARMI32 Hammer Screw		Screw
3	ARMI3 Stock	33	ARMI33 Tumbler Screw	55	ARMI55 Rear Sight Slide
4	ARMI4 Forend	34	ARMI34 Stirrup Screw		Retainer Screw
5	ARMI5 Side Plate	35	ARMI35 Main Spring Retainer	56	ARMI56 Friction Ball (Rear Sight
6	ARMI6 Hammer		Screw		Slide)
7	ARMI7 Tumbler	36	ARMI36 Lever Pin Plunger	57	ARMI57 Firing Pin
8	ARMI8 Sear		Screw	58	ARMI58 Lever Pin Plunger
9	ARMI9 Bridle	37	ARMI37 Front Tang Screw	59	ARMI59 Lever Action Spring
10	ARMI10 Stirrup	38	ARMI38 Rear Tang Screw		Screw
11	ARMI11 FW	39	ARMI39 Creedmore Sight Base	60	ARMI60 R. Sight Leaf Pin To
12	ARMI12 Breech Block		Holes		Right Sight Spring
13	ARMI13 Firing Pin Pusher	40	ARMI40 Side Plate Front Screw	61	ARMI61 Double Set Trigger
14	ARMI14 Link	41	ARMI41 Side Plate Rear Screw		Guard Plate
15	ARMI15 Lever	42	ARMI42 Side Plate Screw	62	ARMI62 Rear Trigger
16	ARMI16 Trigger Guard Plate		Washer	63	ARMI63 Front Trigger
17	ARMI17 Trigger	43	ARMI43 Forend Screw	64	ARMI64 Rear Trigger Spring
18	ARMI18 Trigger Lock	44	ARMI44 Trigger Lock Spring	65	ARMI65 Front Trigger Spring
19	ARMI19 Barrel Lug		Screw	66	ARMI66 Trigger Pin
20	ARMI20 Rear Sight Base	45	ARMI45 Trigger Screw	67	ARMI67 Rear Trigger Spring
21	ARMI21 Rear Sight Spring	46	ARMI46 Front Guard Screw	٥.	Screw
22	ARMI22 Rear Sight Leaf	47	ARMI47 Trigger Lock Screw	68	ARMI68 Front Trigger Spring
23	ARMI23 Rear Sight Slide	48	ARMI48 Rear Guard Screw/Butt	00	Screw
24	ARMI24 Front Sight	40	Plate	69	ARMI69 Rear Trigger Regulating
25	ARMI25 Butt Plate	49	ARMI49 Link To Lever Screw	03	Screw
26	ARMI26 Main Spring	50	ARMI50 Link To Breech Block	70	ARMI70 Regulating Screw
27	ARMI20 Main Spring ARMI27 Lever Spring	30	Screw	71	ARMI70 Regulating Screw ARMI71 Front Tang Screw
28	ARMI27 Level Spring ARMI28 Trigger Lock Spring	51	ARMI51 Extractor	7.1	ARWITT FIGHT TAILY SCIEW
29 30	ARMI29 Receiver Lever Pin	52 53	ARMI52 Firing Pin Screw		
30	ARMI30 Lever Pin Plunger	55	ARMI53 Firing Pin Spring		
	Spring				

#### INITIAL CARE AND CLEANING

- 1. Before handling this or any other firearm, always make sure the firearm is unloaded and pointed in a safe direction.
- 2. Using a quality gun solvent, remove all excess factory lubricant. Field stripping the firearm will facilitate this process. (See Field Stripping). Relubricate all moving contact points with a quality "spray type" gun lubricant.
- 3. Thoroughly clean the bore, and remove all excess solvent with clean, dry patches, replacing them as often as necessary until they come out clean and dry.
- a. A slight film of gun oil should be left in the barrel during long periods of storage, however, the cleaning procedure **MUST** be repeated before shooting the firearm. **The barrel must always be clean and dry before shooting.**

#### FIELD STRIPPING

- 1. After making sure the gun is unloaded, and with the muzzle pointed in a safe direction, field strip the gun.
- a. With the action **CLOSED**, place the hammer in the half-cock position You will notice a tiny plunger pin located on the right side of the frame.
- b. The lever hinge pin is located on the lower front of the frameon the right hand side of the rifle. While pushing in on the tiny plunger pin, rotate the arm of the lever hinge pin forward past the plunger pin, approximately 180 degrees from its original position. Turn the rifle upside down. While rotating forward and backward a few degrees, and pulling outward, remove the lever hinge pin. After the lever hinge pin has been removed, slide the lever and the breech block up and out of the rifle.
- c. You have now field stripped the rifle. Further disassembly should be attempted only by a competent gunsmith.
- d. Reverse the above procedure for reassembly.

### **SAFETY**

- 1. We strongly recommend you practice the procedure of placing the rifle on safe **before** attempting to load and fire the rifle.
- 2. To place the rifle on safe, slowly drop the hammer to the half-cock position. We strongly recommend not loading the rifle until you are in the hunting field, or on the target range and you are ready to shoot safely.

#### LOADING AND FIRING

- 1. Use only factory loaded ammunition, or black powder hand loaded. Ammunition used should not exceed 25,000 c.u.p.
- 2. To load the rifle, first point the muzzle downrange in a safe direction. Place the rifle on safe, by placing the hammer in the half-cock position. Extend the lever downward, fully opening the breech. Carefully insert one cartridge of correct caliber completely into the breech and close the action. You are now ready to fire the rifle.
- 3. To fire, point the rifle downrange toward your target and fully cock the hammer. While pointing at your target, slowly pull on the rear trigger until it sets. While aiming at your target, slowly squeeze the front trigger and your rifle will fire.
- a. If your rifle is equipped with an adjustable set trigger assembly. Screw the trigger adjusting screw inward or outward until the desired trigger pressure is obtained. Always adjust the set triggers with an unloaded rifle !!! Use an empty case in the chamber when setting, so the firing pin has something to contact when pulling the trigger. If more than 5 shots are required to set the triggers, use a different empty case.

#### **SIGHTING**

1. Your Sharps Rifle is equipped with an adjustable rear sight with a provision for windage and elevation. Sighting adjustments should be made with the front sight, which, for the models provided with dove tail, is adjustable for windage. With a brass hammer, the front sight can be moved left or right, depending on which direction your rifle happens to be shooting. Move the front sight in the direction you are shooting. If you are shooting to the left, move your front sight left; if it shoots right, move the front sight right.