



REPUBLIC ARMS (PTY) LTD

PRIVATE BAG 33346 JEPPESTOWN 2043

REPUBLIC OF SOUTH AFRICA

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PART No. 401/06/02

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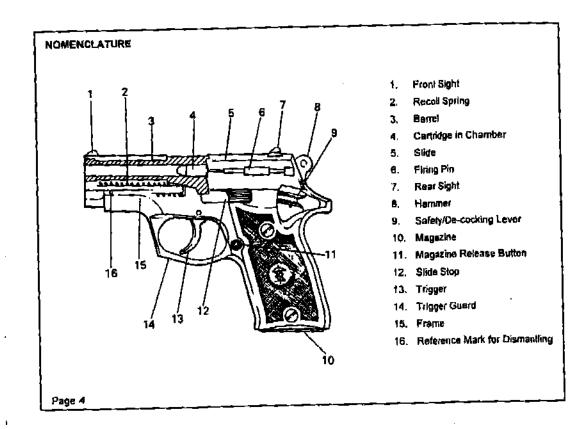
GENERAL

TECHNICAL DATA

Calibre	9 x 19 Perabellum	.40 S&W
Overall Length	165 mm	165 mm
Height	120 mm	120 mm
Width	32 mm	32 mm
Barrel Length	\$9 mm	69 mm
Weight Empty	915 gm	915 gm
Weight Loaded	1010 gm	1010 gm
Magazine Capacity	8	7

OPTIONAL ACCESSORIES

- Cleaning Kit
- Spare Magazine
- Megazine Extension



SAFETY PRECAUTIONS

CAUTION

BEFORE HANDLING ANY WEAPON, READ THE INSTRUCTION MANUAL TO FAMILIARISE YOURSELF WITH ITS FUNCTIONS AND SAFE HANDLING PROCEDURES.

When handled properly the IRAP 401 is one of the safest handguns available, but never forget that even the safest weapon is dangerous when not handled in the correct manner.

Safety Rules

Atways check for live ammunition before handling the weapon, particularly when giving it to or receiving it from another person.

When circumstances allow, Hearing Protection and Safety Glasses must be worn

Never point the weapon at anything that you do not intend to shoot.

Do not insert your finger into the trigger guard until you are ready to fire.

When handling the pistol ensure that it is never pointing at any part of yourself or any other person.

Keop the pistol in a safe place out of the reach of children.

Never fire a bullet at any hard surface or water.

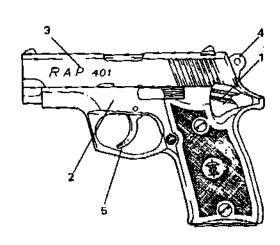
Before firing ensure that the barrel is free of all obstructions. Any obstructions in the barrel such as mud, sand, cleaning materials or a heavy deposit of grease may result in a bulged or burst barrel. If a weak report is heard white firing, inspect the barrel for a blockage.

Unload the pistol when it is stored and keep the ammunition in a separate place.

The pistol is still capable of being fired with the magazine removed. Always inspect the chamber and ensure that it is clear of any ammunition.

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SAFETY DEVICES



MANUAL SAFETY

With the weapon pointing forwards, the Safety/De-cocking Lever (1) is located on the left rear of the Frame (2) and is engaged by pushing the lever upwards until it covers the red dot.

In this position the manual safety locks the Slide (3) and the Hammer (4) and disconnects the Trigger (5).

The safety can be engaged with the Hammer (4) cocked or uncocked.

HALF COCK

The Half Cock notch prevents the Harrimer (4) from striking the firing pln if your thumb should allo white cocking the Hammer.

AUTOMATIC FIRING PIN SAFETY

The Automatic firing pla safety blocks the firing Pin and is only disengaged when the Trigger (6) is pulled.

SAFETY/DE-COCKING LEVER

Moving the Safety/De-cocking Lever (1) downwards, lowers the Hammer (4) safety.

LOADING THE PISTOL

AMMUNITION

The RAP 401 pistol is manufactured in 9x19 mm Parabellum calibre and ,40 S&W calibre.

,40 S&W calibre.
These are two different calibres and the ammunition is <u>NOT</u> interchangeable.

The calibre of your weapon is marked on the right hand side of the barrel which is visible through the cut out portion of the slide. Use only ammunition which corresponds with the calibre marked on your weapon's barrel.

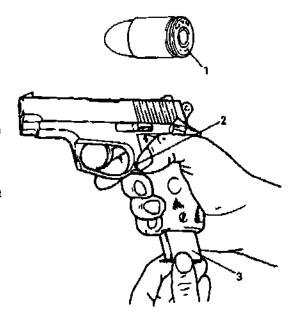
The ammunition calibre is stamped on the base of the Cartridge Case.

Always use ammunition manufactured by a reputable factory, reloaded ammunition is not recommended.

REMOVING THE MAGAZINE

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Depress the Magazine Release button (2) with the thumb and withdraw the Magazine (3) from the base of the grip



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FILLING THE MAGAZINE

Hold the Magazine (1) in one hand and the Cartridge between the thumb and index finger of the other.

Depress the front edge of the Magazine Follower (2) with the Cartridge Rim and then slide the Cartridge under the tips of the Magazine.

The second Cartridge is pressed against the first and the cycle is repeated until the required number of Cartridges are inserted.

The number of cartridges inserted can be seen through the holes (3) in the side of the Magazine.

Maximum Magazine capacity is 8 (eight) rounds for 9 mm PB, 7 (seven) rounds for .40 S&W

EMPTYING THE MAGAZINE

Push each Carlridge forward until it is no longer held by the magazine lips.

LOADING THE PISTOL

Hold the Pistol in your shooting hand, taking care to keep your finger away from the Trigger.

Slide the loaded Magazine (1) Into its housing in the Hand Grip until it engages the Magazine Release Button (2).

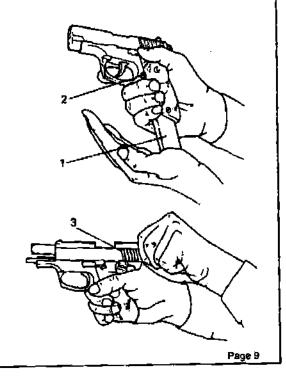
CHAMBERING THE FIRST ROUND.

Grip the Slide (3), by the senations, with your free hand, put it completely back, and then release it emantly.

The action of the Recoil Spring will cause the Slide to shap forward, strip the top Cartridge from the Magazine and chamber it.

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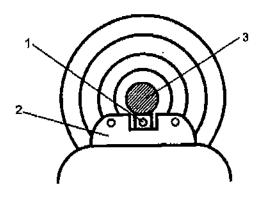
THE PISTOL IS NOW LOADED, COCKED AND READY TO FIRE.



AIMING THE PISTOL

The Pistol is aimed by aligning the Front (1) and Rear (2) sights with the larget. The Alming Point (3) should appear just above the sights, it should not be obscured by them.

The correct sight picture will vary according to the target distance, the type of ammunition used and the shooters technique.



FIRING THE PISTOL

The Pistot is fired by pulling the Trigger (1) with the index finger of the shooting hand.

When the Pistol is fired the Silde (2) will reciprocate and automatically eject the spent Cartridge and chamber a new round.

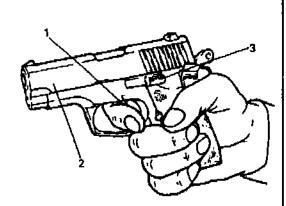
The Trigger must be released after each shot and pulled again to fire the next round.

When the last round has been fired the Slide will remain in its rearmost position.

To continue living, remove the empty Magazine, replace it with a loaded one and press the Slide Stop (3) downwards, this will cause the Slide to snap forward, strip the lop Cartridge from the Magazine and chamber it.

CAUTION

THE PISTOL IS NOW LOADED, COCKED AND READY TO FIRE.



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SAFETY OPTIONS

If the Pistol is not going to be fired directly after loading the following eafety options are available:

- The full Magazine is loaded into the Pistol, but the Slide is not cycled to teed a Cartridge into the Chamber.
- The Slide is cycled to feed a Cartridge Into the Chamber, DO NOT TOUCH THE TRIGGER, and the Hammer
 is lowered by moving the Safety De-cooking Lever downwards.
 The Pistol can be fired in the double action mode by pulling the Trigger. The double action Trigger pull is
 heavier than when the Hammer is Cocked.
- Engage the Manual Salety by pushing the Safety/De-cocking lever up until it covers the red dot, this locks the Slide and Hammer and disconnects the Trigger. The Manual safety can be engaged with the Hammer cooked or in its lowered position.

The Firing Pin safety automatically blocks the Firing Pin and is disengaged when the Trigger is pulled.

WARNING

The De-cocking lever should always be used to lower the hammer from the cocked position. Since the Trigger is NOT touched during this operation, the automatic safety blocks the Firing Pin and the Hammer is lowered to the intercept notch (half cock)

NO NOT thumb the Hammer down: if the Hammer slips while the Trigger is being pressed, the consequences can be serious injury or death.

DISMANTLING THE PISTOL

SLIDE ASSEMBLY

Remove the Megazine and ensure that the Chamber is unloaded.

Cock the Hammer by hand.

Hold the Pistol in your Right hand and push the Silde (1) with your other hand until the front face of the Silde aligns with the Reference Mark (2) on the left side of the Frame (3).

Hold the Slide in this position.

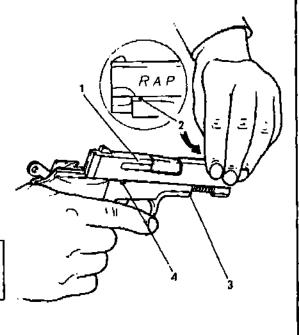
Press the end of the Slide Stop (4), on the right side of the frame, until it is flush with the frame.

Withdraw the Slide Stop from the left side of the Frame.

Remove the Slide Assembly (1) from the frame by allding it forward.

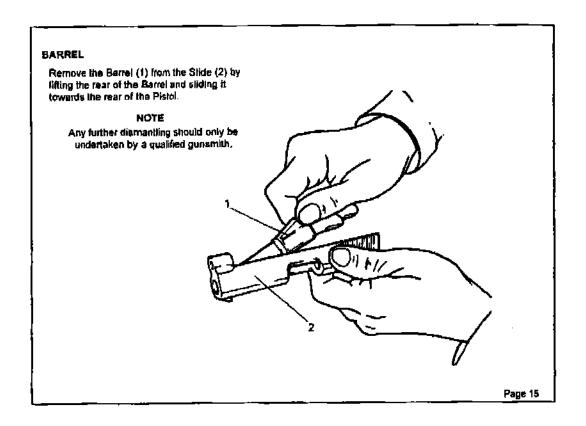
CAUTION

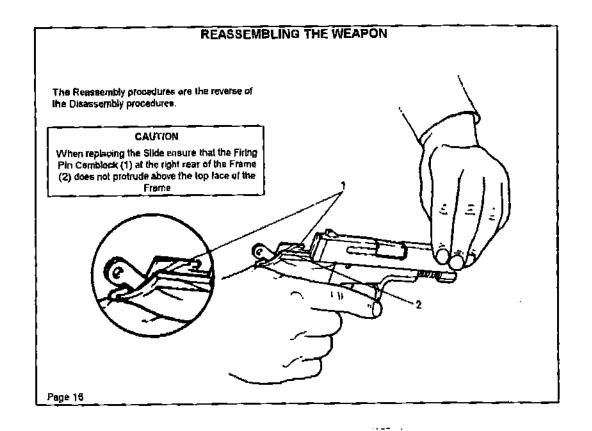
Never allow the Hammer to snap forward after the Slide has been removed as this can demage the Wespon.



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RECOIL SPRING ASSEMBLY Pull the rear of the Recoil Spring Assembly (1) slightly forward to disengage it from the Barrel Lug (2). The Spring is under tension and care must be taken to ensure that it does not spring loose. Remove the Spring and Spring Guide from the Silide (3) by lifting them upwards and towards the rear of the Silide.





CLEANING AND LUBRICATION

After firing, the Barrel Bore and Chamber should always be cleaned with a bronze brush dipped in Nitro Solvent, after which the barrel should be wiped dry and lightly offed,

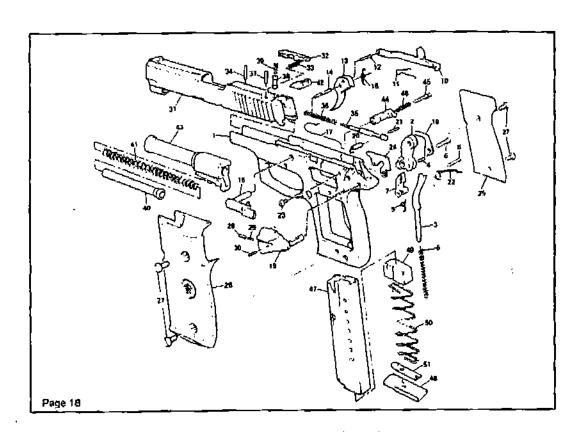
All exposed internal surfaces of the frame and stide should be cleaned with Nitro Solvent using a bristle brush or

All propellant residue (powder) must be removed from the face of the alide in the region of the fixing pin and extractor, and from the rear face of the Barrel.

All moving parts should be lightly lubricated with a good quality gun oil.

The exterior metal surfaces of the Pistol should be wiped with a lightly offed cloth to remove Engerprists and prevent corrosion. In dusty climates the use of a dry Silicon spray designed for Firearm lubrication will be less likely to retain dust or sent.

The Handgrips are manufactured from a durable polymer and require no maintenance.



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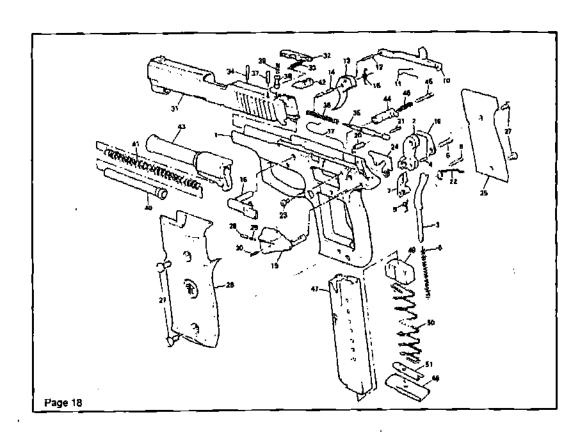
All exposed internal surfaces of the frame and slide should be cleaned with Nitro Solvent using a bristle brush or colling swales.

All propellant residue (powder) must be removed from the face of the slide in the region of the firing pin and extractor, and from the rear face of the Barrel.

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