

CARACAL



PIONEERING INNOVATION

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U.A.E.

CARACAL F

**READ THE INSTRUCTIONS AND WARNINGS  
IN THIS MANUAL CAREFULLY BEFORE USING  
THE FIREARM.**

SAFETY & INSTRUCTION  
USER MANUAL  
CARACAL F  
CARACAL C

# OVERVIEW OF CONTENTS

**This SAFETY & INSTRUCTION USER MANUAL should always accompany this firearm and be transferred with it upon change of ownership or when presented to another person.**

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**SAFETY IS YOUR PRIMARY RESPONSIBILITY. Apply the following safety rules in every situation, with any kind of firearm.**

# SAFETY FIRST!

## 1. Caution

### **READ THESE SAFETY RULES BEFORE HANDLING THE PISTOL.**


- 1.1 This user manual and the warning information contained therein **MUST** be read and understood before initial operation and use of the Caracal Pistol. They familiarize the user with the handling and function of the Caracal Pistol and contain important generally safety information about handling a pistol. If you are uncertain about any operational aspects of your firearm, please contact caracal at

[info@caracal.ae](mailto:info@caracal.ae)

before proceeding with the operation.

- 1.2 The descriptions in the user manual do not represent any substitute for training in the handling of a pistol. If you are not familiar with the handling of a pistol, attending an appropriate training course is highly recommended.

## 2. Safety Precautions

 **WARNING: YOU MUST INSURE TO FOLLOW ALL OF THESE RULES FOR THE SAFE USE OF YOUR FIREARM, FAILURE TO FOLLOW THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL COULD CAUSE SERIOUS PERSONAL INJURY OR DEATH TO YOU OR OTHERS AND DAMAGE TO PROPERTY.**

- 2.1 Always handle a firearm as if it were loaded.
- 2.2 When you are handling a self-loading pistol:
  - The trigger finger **MUST** be placed outside the trigger area, while loading or unloading the firearm out of the holster or while returning it to the holster.
  - The muzzle of the barrel **MUST** point in a safe direction.
  - The magazine **MUST** be removed, and
  - The barrel chamber **MUST** be checked for presence of a cartridge and if present the cartridge must be ejected (refer to point 11).
- 2.3 Only place a finger on the trigger when you have the target in front of your eyes and you have decided to take a shot.
- 2.4 **Never** direct your pistol towards a target that you do not wish to shoot at.
- 2.5 Before taking the shot, be sure of the target and the back stop beyond.

- 2.6 **Never** leave your pistol unattended. Never give or take a firearm from anyone unless the slide is retracted in to open position and the chamber is clear from a round and the magazine and/or chamber are free from ammunition or brass.
- 2.7 Never handle an unloaded or loaded weapon when you have ingested alcohol or other substances, which could impair your actions.
- 2.8 Safeguard and transport your weapon in such a way, that unauthorised persons will not obtain access to your weapon.

**It is strongly recommended to secure unattended pistols with the Caracal key lock system.**

- 2.9 **USE ONLY** quality ammunition in perfect condition that can be obtained from the market and of the caliber specified for your pistol. The use of self-loaded or reloaded ammunition will automatically negate your pistol warranty by the manufacturer.
- 2.10 At shooting ranges, behave in accordance with the safety guidelines provided there.
- 2.11 When shooting, always wear hearing and eye protection.
- 2.12 With a two-handed firing position, never place the thumb of the supporting hand behind the slide.
  - 2.12.1 Keep all body parts, particularly the hands and fingers, away from the muzzle to avoid injury or burns.
  - 2.12.2 Be sure that parts of the hand do not touch or interfere with the slide. The slide moves backwards by recoil force during firing and may cause serious injury.

- 2.13 Before Firing, ensure that the barrel of your pistol is free of obstructions and pointed to the intended target.
- 2.14 If a stoppage occurs, always keep the muzzle of the weapon directed towards the target during all of the following three steps: Wait for 30 seconds. If the shot has not fired by then, remove the magazine and eject the cartridge.
- 2.15 If further stoppages occur, have the weapon and the cartridges concerned, fired or not, checked by a specialist.
- 2.16 Before firing any firearm that is unfamiliar to you, make sure that you understand exactly how it functions. A lack of familiarity with the firearm can result in serious accidents. Attend a certified training course on any firearm which you intend to use or with which you are not sufficiently familiar.
- 2.17 Firearms should be stored separately from ammunition and beyond the reach of children, and/or any untrained individuals.
- 2.18 Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead, a substance known to be associated with birth defects, reproductive harm, and other serious injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.
- 2.19 To make the pistol safe, one must insure the chambered round is removed during the clearing procedure. Removal of the pistol's magazine does not remove the chambered round. This can only be done with the rearward movement of the slide after the magazine is removed.

2.20 When taking a break between shooting, it is generally recommended to place the weapon down, so that:

- The pistol rests on its left side (viewed from the shooters direction).
- The barrel points towards the target.
- The slide is held in the back position.
- The magazine is removed completely from the weapon.
- There is no cartridge in the chamber of the barrel, and
- The pistol is constantly under your supervision.
- Unsupervised pistols should be secured by an optional Caracal key lock system.

# 3. General Description

The additional designations "F" (Full Size), "C" (Compact Size) serve to distinguish between the different frame sizes of the Caracal Pistols.

CARACAL F and CARACAL C\*



\* Caracal C differs in length, height and magazine capacity from Caracal F version.



## 4. Technical Description

	CARACAL F	CARACAL C
Slide length	178 mm	167 mm
Barrel length	105 mm	94 mm
Height	137 mm	122 mm
Width	30 mm	
Weight	750 g	700 g
Caliber	9 x 19 / 9 x 21	
Magazine capacity	18 / 18	15 / 15
Grip frame	Synthetic	
Trigger system	Short Double Action	
Trigger weight (constant)	~2.3 kg	
Trigger travel (constant)	~ 8 mm	
Internal Safety (trigger, drop and firing pin)	3	
Optional Manual Safety	1	
Cocking indicator	1	
Magazine catch	Ambidextrous	

Technical specifications may be altered without notice.

## 5. Scope of Supply

- 5.1. Pistol is supplied with 2 cartridge magazines and user manual, packed in a plastic box.



## 6. Functional Description

- 6.1 The pistol is ready to shoot, when:
- 6.1.1 There is a cartridge in the chamber, and
  - 6.1.2 The firing pin is partially cocked, and
  - 6.1.3 The trigger and the trigger safety device are at their forward position, and
  - 6.1.4 The trigger, drop and firing pin safety devices are activated, and
  - 6.1.5 The cocking indicator appears visibly and tangibly from the rear section of the slide, and
  - 6.1.6 The extractor pivots with its rear end visibly and tangibly into the slide, thereby indicating a loaded chamber.

**The pistol does NOT have a manually operated safety device nor a decocking lever!\***

- 6.1.7 The pistol has a self-loading mechanism, which brings the slide to its rearmost position after the shot is fired, thereby the extractor ejects the fired shell, and during its forward motion the slide transports a new cartridge from the magazine into the chamber.

Shooting can take place until the last cartridge has been fired after which the slide remains held open in its rear position.

\*please refer to point 13 for optional manual safety

# 7. Inspecting your Pistol

**⚠ WARNING: MAKE SURE THAT THE PISTOL IS UNLOADED (CHAMBER CLEARED, BARREL CLEAR FROM ANY OBSTRUCTIONS, AND MAGAZINE IS OUT) FOR INSPECTION.**

7.1 When you inspect your pistol, you should first check for yourself to ensure that it is unloaded. To do this, grip the pistol with your finger off the trigger and outside the trigger guard, point the muzzle in a safe direction, press the magazine lever and remove the magazine.

7.2 Point the muzzle in a safe direction, grip the serrated sides of the slide from the rear with the thumb and fingers, and pull the slide fully rearward in order to extract any cartridge from the barrel chamber and clear it from the pistol.



7.3 Do not obstruct the ejection window because doing so can interfere with ejection of a cartridge.

7.4 Lock the slide in the open position.

7.5 Check the barrel chamber and bore visually for any obstructions. Examine the breech face to ensure that the firing pin is not protruding not attempt to load or fire the firearm. Bring the firearm to a gunsmith qualified to perform service on Caracal firearms.



- 7.6 You must follow this procedure every time a firearm leaves your hand, is cleaned, handed to you or another person, transported or stored.
- 7.7 Unload the magazine by holding it with the bullet end of the cartridge pointing away from you and others and pressing each cartridge forward and out of the magazine.

## 8. Loaded Chamber Indicator

**⚠ WARNING: NEVER RELY UPON THE LOADED CHAMBER INDICATOR ALONE TO VERIFY THE PRESENCE OR ABSENCE OF A ROUND IN THE CHAMBER.**

- 8.1 Caracal Pistols come with a loaded chamber indicator. This indicator can be observed



by looking at the top of the slide/ejection window, noting an opening at the rear of the barrel chamber. By looking into this opening, you can observe whether or not a cartridge is in the pistol's chamber. If a cartridge is in the actual brass or silver colored cartridge through this opening.

**⚠ WARNING: ALWAYS TREAT EVERY FIREARM AS IF IT WERE LOADED AND WOULD FIRE IF THE TRIGGER IS PULLED.**

**⚠ WARNING: A LOADED CHAMBER INDICATOR MAY HELP DETERMINE WHETHER THE CHAMBER IS LOADED OR UNLOADED. THE AMOUNT OF LIGHT, CLEANLINESS OF THE PISTOL, DISCOLORATION OF THE AMMUNITION AND OTHER FACTORS MAY LIMIT THE EFFECTIVENESS OF THE LOADED CHAMBER INDICATOR.**

## 9. Loading Procedures and Firing

**⚠ WARNING: CARACAL PISTOLS WILL FIRE WITH THE MAGAZINE REMOVED. ALWAYS KEEP THE FINGER OFF THE TRIGGER AND OUTSIDE THE TRIGGER GUARD UNTIL YOU HAVE MADE THE COMMITMENT TO FIRE.**

Do not load the pistol until you have read the user manual and fully understand this manual.

Do not load the pistol until you are ready to use it.

Never load your pistol until you are sure of your target.

If the magazine is removed with a round left in the chamber, be sure to holster or otherwise safely secure the pistol under your direct control while the magazine is being reloaded.

Do not interchange magazines from one model pistol to another model pistol.

Follow instructions in this manual and any other specific instructions which may be marked onto, or accompany, a magazine.

Do not attempt to load your magazine with more than the specified number of cartridges, doing so can cause a feeding failure and/or sever injury to the user and people close to the user.

**⚠ WARNING: DO NOT USE EXCESSIVE UPWARD FORCE WHEN INSERTING A LOADED MAGAZINE INTO THE PISTOL. EXCESSIVE UPWARD FORCE COULD CAUSE THE SLIDE TO MOVE FORWARD, CHAMBERING A ROUND AND RENDERING THE PISTOL READY TO FIRE.**

**⚠ WARNING: ALWAYS LOAD A ROUND INTO THE CHAMBER BY FEEDING IT FROM THE MAGAZINE. FAILURE TO FOLLOW THIS WARNING CAN RESULT IN SEVERE INJURY OR DEATH TO YOU OR OTHERS. NEVER ATTEMPT TO LOAD THE PISTOL BY INSERTING A ROUND INTO THE OPEN EJECTION PORT.**

9.1 Loading the magazine:



9.1.1 Each cartridge is pushed down and back in into the magazine against the tension of the magazine spring with the cartridge base facing forward.

9.2 Inserting the magazine into the grip:

The magazine must be pushed completely into the grip until the magazine catch engages.



9.3 Loading the pistol:


9.3.1 Hold the pistol with the shooting hand, the trigger finger must be outside the trigger area.





9.3.2 The other hand pulls the slide back abruptly to its rearmost position and lets the slide glide back to its starting position by itself.

9.4 Firing:

 **WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**

 **WARNING: UPON FIRING THE PISTOL OR RELEASING THE SLIDE FROM THE SLIDE STOP, THE SLIDE MOVES REARWARD OR FORWARD WITH SIGNIFICANT FORCE AND SPEED. TO AVOID INJURY, BE SURE NO PART OF YOUR BODY IS IN THE PATH OF THE SLIDE'S TRAVEL.**

 **WARNING: WEAR EYE AND EAR PROTECTION SPECIFIED FOR FIREARM USE EVERY TIME YOU DISCHARGE YOUR FIREARM. MAKE SURE OTHERS ARE ALSO AWARE OF YOUR INTENTION TO DISCHARGE YOUR FIREARM IN THE VICINITY OF WHERE YOU WILL BE SHOOTING.**

 **WARNING: "STAGING" THE TRIGGER VIOLATES A BASIC RULE OF FIREARM SAFETY WHICH WARNS YOU TO KEEP YOUR FINGER OUT OF THE TRIGGER GUARD UNTIL YOU HAVE MADE THE COMMITMENT TO FIRE. "STAGING" CREATES A SERIOUS RISK OF PERSONAL INJURY OR DEATH SINCE IT MAY LEAD TO AN UNINTENTIONAL DISCHARGE.**

9.4.1 The finger which should trigger the shot pulls the trigger safety device to its rearmost position and thereby releases this safety device.

9.4.2 By pulling further – from now on directly on the trigger – the firing pin and drop safety devices are deactivated.

9.4.3 Further pulling on the trigger causes a shot to be fired.

9.4.4 The trigger is brought back to its forward position by spring pressure when the trigger finger yields to this spring pressure. To fire off another shot, the trigger is to be pulled back again to its rearmost position. This mechanism is known as the semi-automatic function.

9.4.5 After the last cartridge is spent, the slide remains held in its rearmost position.

9.4.6 The magazine is to be removed from the weapon by pressing the magazine catch, whereby the magazine catch at the left or right side of the weapon can be pressed.



9.5 Firing off further shots:

9.5.1 Insert a loaded magazine as already described and push the slide stop lever down, through which the slide is released and glides to its forward starting position.




Or:

9.5.2 As described in the loading procedure, pull the slide to its rearmost position and let it glide automatically to its forward starting position.





# 10. Malfunction Clearing

 **WARNING: IF THERE IS ANY INDICATION OR THE OPERATION OF YOUR HANDGUN HAS CHANGED “THE WAY IT FEELS OR SOUNDS”, STOP FIRING. MAKE SURE THE FIREARM IS POINTED IN A SAFE DIRECTION, UNLOAD THE FIREARM AND HAVE IT INSPECTED AND TEST- FIRED BY A GUNSMITH QUALIFIED TO PERFORM SERVICE ON CARACAL PISTOLS.**

- 10.1 If a cartridge fails to fire, wait ten seconds while keeping the muzzle pointed in a safe direction.
- 10.2 Keep your finger off the trigger and out of the trigger guard.
- 10.3 Remove the magazine.
- 10.4 Grip the serrated sides of the slide from the rear and pull the slide fully rearward to eject the misfired Cartridge. Do not obstruct the ejection chamber, and do not attempt to catch the round by placing your hand over the ejection chamber. Also, remember that any time you release the slide while a magazine containing cartridges is in the pistol, you automatically reload the chamber.
- 10.5 Upon removing the magazine, lock the slide using the slide catch lever (barrel should be pointed away from the user) in the open position. You are now able to safely check the barrel chamber and bore visually for any obstructions. You must be certain there are no cartridges in the chamber or obstructions in the barrel.

# 11. Unloading Procedure

Point the muzzle in a safe direction. Make sure your finger is off the trigger and out of the trigger guard.

- 11.1 Remove the magazine by pressing the magazine catch either at the left or right side of the weapon.



- 11.2 Keep the muzzle still pointed in a safe direction, and keep your finger off the trigger and outside the trigger guard, grasp the serrated sides of the slide from the rear with the thumb and fingers, and briskly draw the slide fully rearward in order to extract any cartridge from the barrel chamber and clear it from the pistol.



- 11.3 Let the slide glide back to its foremost position and pull the trigger.



Point the muzzle in a safe direction. Remove the magazine and retract the slide. The round in the chamber is extracted and ejected.

**⚠ WARNING: MAKE A VISUAL INSPECTION OF THE BARREL - IT MUST BE CLEAR!**

# 12. Key Lock System (Optional Accessory)

12.1 For securing the weapon with the key lock system:

12.1.1 Bring the pistol unloaded  
in the cocked position.



12.1.2 If there is  
a magazine in  
the pistol, remove it.



12.1.3 Lock the key lock system  
and remove the key.



12.1.4 Attach the key lock  
system to the pistol until it is  
completely locked in place.



Note: The key lock system can be only attached, if the pistol is cocked!

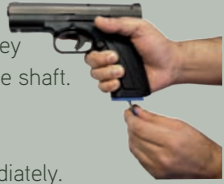
12.1.5 The pistol is locked when:  
The slide can NOT be moved or retracted.  
The trigger can NOT be moved.  
The key lock can NOT be removed.

**⚠ ONLY SECURE THE PISTOL WITH  
THE KEY LOCK SYSTEM AFTER MAKING  
SURE THAT IT IS IN UNLOADED  
STATUS.**

12.2 For removing the key lock system:

12.2.1 Open the key lock with the key and pull it out of the magazine shaft.

12.2.2 After removing the key lock system, it can be used immediately.



**⚠ PLEASE ENSURE THAT A LIVE ROUND IS NOT IN THE CHAMBER (Please refer to point 7 to clear firearm).**

## 13. Optional Manual Safety Device

13.1 To secure the pistol, push the manual safety button to the left. Note that the manual safety button could not be pushed left to the safety if the pistol is not ready to fire (Slide not racked)



13.2 To go back to the firing position, push the manual safety button to the right.



Please take note for both 9.1 & 9.2 above; the pistol should be always facing away from the user in a safe direction.

## 14. Magazine Disassembly & Assembly

**⚠ WARNING: WEAR SAFETY GLASSES EVERY TIME YOU ASSEMBLE OR DISASSEMBLE YOUR MAGAZINE.**

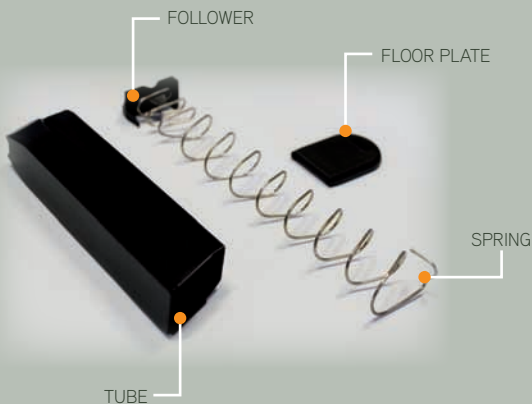
**⚠ WARNING: BEWARE OF THE SPRING TENSION EXERTED BY THE MAGAZINE SPRING WHILE REMOVING AND INSTALLING THE MAGAZINE FLOORPLATE. KEEP THE BASE OF THE MAGAZINE POINTED IN A SAFE DIRECTION (AWAY FROM THE FACE AND EYES) AT ALL TIMES DURING DISASSEMBLY.**

## 14.1 DISASSEMBLY

- 14.1.1 Using a drift punch, depress the spring through the hole in floor plate.
- 14.1.2 Slide floor plate out of tube while holding the spring in the tube.
- 14.1.3 Remove spring and follower out through bottom of tube.

## 14.2 ASSEMBLY

- 14.2.1 Install magazine spring and follower into the tube in exactly the same orientation as they were in when they were first removed during disassembly.
- 14.2.2 While holding spring in tube, slide floor plate into tube so that the spring catch engages the floor plate hole.



# 15. Dismantling/ Cleaning/Assembling

It is not necessary to strip the pistol any further than as is described in this manual. Further disassembly, improper assembly, or disregard of these instructions will lead to loss of warranty, and under no circumstances will the manufacturer then be liable for damages to persons or property.

**⚠ WARNING: PRIOR TO DISASSEMBLY, REMOVE THE MAGAZINE AND INSPECT THE WEAPON, ENGAGE THE SLIDE TO OPEN.**

15.1 Dismantling for cleaning

15.1.1 Remove the magazine.



15.1.2 Check whether there is a cartridge in the chamber. In doing so, the slide is to be pulled back so far to permit inspection of the chamber of the barrel.



15.1.3 Point pistol in safe direction and pull trigger



15.1.4 The shooting hand grasps the pistol such a way, that the fingers grasp the slide and the thumb rests on the back of the grip. Then the fingers pull the slide back against the thumb resistance approx. 5 mm and hold it firmly in this position.



15.1.5 In addition to this, pull the take down lever downwards with the thumb and index finger of the other hand and hold it firmly in this position.



15.1.6 Slowly release and push the slide forward and pull it completely away from the grip unit.



15.1.7 Lift the recoil spring from the barrel.



15.1.8 Lift the barrel a little and pull it backwards out of the slide.




15.2 Further dismantling of the pistol than shown is only allowed to be carried out by an authorized specialist, failure to do so will render all warranties forfeit and the manufacturer will NOT be liable for damages to persons or property.



- 15.3 Assembling after cleaning is carried out in the reverse order, whereby the unit, consisting of slide, barrel and recoil spring is simply pulled from front to back onto the grip unit. The slide should be brought to its rearmost position – then let the slide glide forward to its closed position.

## 16. Storage

 **WARNING: FIREARMS ARE DANGEROUS ESPECIALLY TO CHILDREN WHEN THEY ARE USED AND STORED IN IRRESPONSIBLE AND UNSAFE MANNER. IT MAY LEAD TO SERIOUS OR FATAL INJURIES. KEEP IT LOCKED, UNLOADED AND SECURE WHEN NOT IN USE. FOLLOW THIS LAW AT ALL TIMES. FAILURE TO FOLLOW THE LAW MAY RESULT IN SERIOUS INJURY OR DEATH TO YOU OR TO OTHERS.**

### 16.1 **NEVER STORE YOUR FIREARMS LOADED AND KEEP IT LOCKED.**

Be sure to keep it in a secure place where no one can get their hands on them (especially “children”) without your knowledge.

**Never assume that a “Hiding” place is a secure storage method.** It is your personal responsibility to use common sense when storing your firearm and ammunition.

### 16.2 **ALWAYS USE THE KEYLOCK SYSTEM PROVIDED BY CARACAL TO SECURE YOUR FIREARM.**

Using it properly will help you prevent authorized access to your firearm. Please read and follow the instructions on how to use the key lock system.

However, never assume that using the key lock system alone is enough to safely secure your firearm. It is your personal responsibility to use different practices and



ways to make sure that your firearm is completely secured all the times.

16.3 **MAKE SURE THAT THE AMMUNITION IS STORED AND LOCKED IN A LOCATION SEPARATE FROM YOUR FIREARMS.**

Safe and secure storage of your firearm and ammunition is one of the most important rules of firearms safety. Improper supervision may result in fatal injury or death to owner or to others.

16.4 **NEVER TRANSPORT A LOADED FIREARM.** Be sure that firearms is unloaded and locked and never carry a loaded gun in a detached holster or damaged gun case. Always treat firearms as if it were loaded.

16.5 **ALWAYS FOLLOW THE LAW!**

To keep the pistol locked, unloaded and in a secure place away from children access is A LAW. Failure to follow this law will be considered a crime as preventing unauthorized access to your firearm is not only a common sense safety practice but it is A LAW. You must be familiar with all the local, state and federal laws of safe storage and transportation of your firearm.

 **IT IS YOUR PERSONAL RESPONSIBILITY TO KNOW AND FOLLOW THESE RULES AT ALL TIMES.**

# 17. Care and Maintenance

17.1 After use of the pistol, clean at least:

17.1.1 The barrel, in particular the ramp and the chamber.



17.1.2 The impact face of the slide.



17.1.3 If the pistol is very dirty, also clean the slots of the slide with a brush.



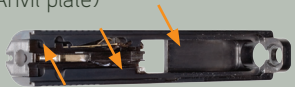
17.2 It is recommended that all metal parts of the weapon are to be kept lubricated with oil on a standard regular basis.

17.3 Clean the Grip Frame with a brush to remove powder deposits

17.4 Oil all Moving parts (Slide Guide, Trigger Bar, Firing Pin, Firing Pin Safety & Anvil plate)

17.5 Besides the care described in the points

16.1 to 16.2, the observance of the following service plan is recommended.





17.6 Service Plan:


After approx. every 10,000 shots fired, the replacement of the recoil spring with a new one (No.12 in the explosion drawing) is recommended. You can perform this yourself.




## 18. Ammunition

 **WARNING: NEVER USE AMMUNITION NOT SPECIFICALLY DESIGNATED FOR USE IN YOUR FIREARM. FAILURE TO USE THE CORRECT TYPE OR CALIBER OF AMMUNITION MAY CAUSE THE FIREARM TO JAM, FAIL TO FIRE OR EVEN GENERATE EXCESSIVE PRESSURE WHICH CAN DAMAGE OR EVEN RUPTURE YOUR FIREARM, CAUSING PERSONAL INJURY, DEATH OR PROPERTY DAMAGE.**

 **WARNING: NEVER USE NON-STANDARD, RELOADED OR "HANDLOADED" AMMUNITION WHICH HAS NOT BEEN SUBJECTED TO INTERNAL BALLISTIC PRESSURE TESTING. RELOADED OR HANDLOADED AMMUNITION, MAY HAVE MANY MANUFACTURING AND QUALITY VARIABLES (SUCH AS THE TYPE AND AMOUNT OF GUN POWDER). ANY AMMUNITION THAT IS IMPROPERLY MANUFACTURED, EVEN IN THE SLIGHTEST DEGREE, MAY FAIL TO FIRE OR MAY GENERATE EXCESSIVE INTERNAL PRESSURES WHICH CAN DAMAGE OR EVEN RUPTURE THE FIREARM, CAUSING PERSONAL INJURY OR DEATH TO THE SHOOTER OR THOSE IN THE IMMEDIATE VICINITY.**

 **WARNING: NEVER USE AMMUNITION OF THE INCORRECT GAUGE OR CALIBER. USING AMMUNITION OF THE INCORRECT GAUGE OR CALIBER MAY CAUSE DAMAGE TO YOUR FIREARM AND**

## **SERIOUS INJURY TO YOU AND TO OTHERS.**

** WARNING: DEATH, SERIOUS INJURY AND DAMAGE CAN RESULT FROM THE USE OF INCORRECT AMMUNITION OR BORE OBSTRUCTIONS. NEVER USE RELOADS OF ANY KIND.**

## 19. Warranty

19.1 This warranty is granted by Caracal International. This warranty takes effect from date of purchase and is applicable to the first owner of the Caracal Firearm. This warranty takes precedence over all and any other warranty.

Caracal firearms are warranted to be free from defects in material and workmanship. All defects must be submitted in written form within one year from date of purchase by first owner and will be repaired by Caracal without charge. All repairs will be performed within a reasonable time.

Warranty claims (in writing) and the firearm concerned should be delivered to Caracal Customer Service Department:

A copy of the bill of sale in the owner's name, or a copy of ATF Form 4473 indicating date of purchase must be included.

It is important that the owner comply with all applicable federal, state and local laws and regulations in the shipment of firearms to Caracal Customer Service Department. Warranty claims should state the model and serial number of the firearm and the description of defect.

Shipments are to be insured by the first owner. Caracal will not accept responsibility for loss or damage in transit. If the claim is covered by the warranty, return transportation and insurance charges will be paid by Caracal.

**UNDER NO CIRCUMSTANCES SHALL CARACAL BE RESPONSIBLE FOR THE FOLLOWING WITH RESPECT TO ECONOMIC LOSS:**

- **INJURY**
  - **DEATH**
  - **PROPERTY DAMAGE**
  - **INCIDENTAL OR CONSEQUENTIAL DAMAGES**
- WHETHER AS A RESULT OF BREACH OF THIS WARRANTY, NEGLIGENCE OR OTHERWISE.**

Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

19.2 Caracal will not be responsible for:

19.2.1 Defects or malfunctions resulting from careless handling,

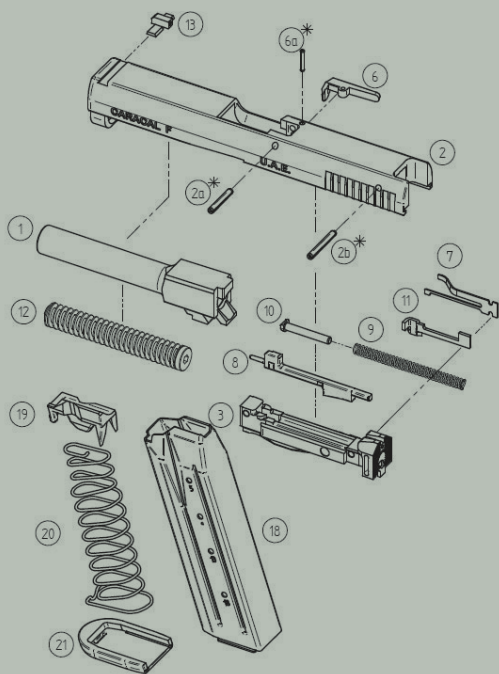
19.2.2. Unauthorized manufacture adjustments or modifications to the firearm attempt by anyone other than a certified and qualified gunsmith following Caracal authorized procedures, or failure to follow the disassembly instructions in the Caracal manual, will negate the warranty.

19.2.3 Use of: defective or improper ammunition, corrosion, neglect, abuse, ordinary wear and tear, or unreasonable use.

19.2.4 Criminal misuse, negligence or use under the influence of drugs or alcohol or a depressed or angered state of mind.

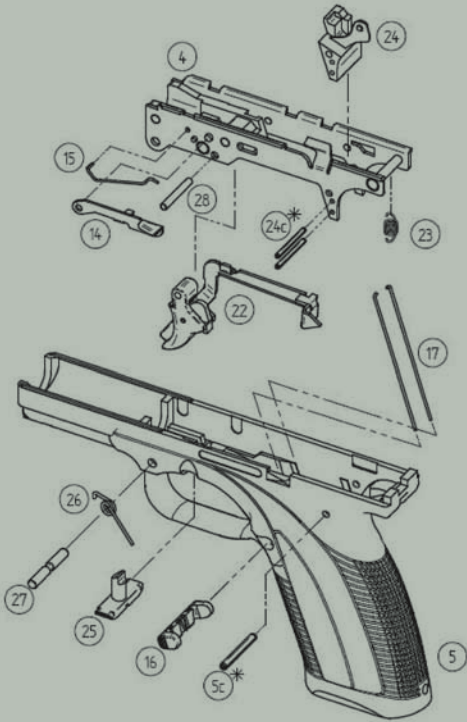
Note: All liability is excluded in the event that the instructions in the Caracal Manual are not observed.

# 20. Exploded Drawing



## Spare Parts List Caracal F & C

1	Barrel	2	Slide
2a	Pin ISO8748 Ø3x20	2b	Pin ISO8748 Ø3x24
3	Firing Pin Unit	4	Multifunction Part Unit
5	Grip Frame	5c	Roll Pin ISO8750 Ø3x26
6	Extractor	6a	Roll Pin ISO 8748; Ø2x12
7	Spring Extractor / Firing Pin Safety	8	Firing Pin
9	Spring Firing Pin	10	Rod Spring Firing Pin



11	Firing Pin Safety	12	Recoil Spring Unit
13	Front Sight	14	Slide Stop Lever
15	Spring Slide Stop Lever	16	Magazine Catch
17	Spring Magazine Catch	18	Magazine Tube
19	Magazine Follower	20	Magazine Spring
21	Magazine Floor Plate	22	Trigger Unit
23	Spring Trigger Bar	24	Anvil Unit
24c	Roll Pin ISO8748; Ø2x22	25	Take Down Lever
26	Spring Take Down Lever	27	Pin Grip Frame
28	Pin Trigger		

# 21. Owners' Log

## Personal Records

Weapon Type Weapon Number	
Date of purchase	
Dealer	

Remarks about service work performed

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Owner

1 <sup>st</sup> Owner Name - Address	
2 <sup>nd</sup> Owner Name - Address	Date of transfer: _____
3 <sup>rd</sup> Owner Name - Address	Date of transfer: _____



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**READ THE INSTRUCTIONS AND WARNINGS  
IN THIS MANUAL CAREFULLY BEFORE USING  
THE FIREARM.**