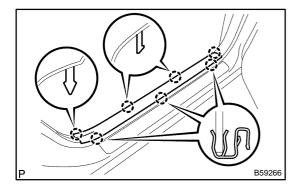
REPLACEMENT

760HW-02

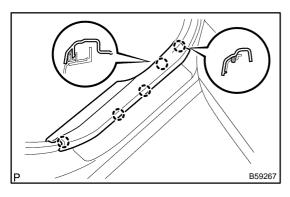


1. REMOVE FRONT DOOR SCUFF PLATE RH

(a) Using a screwdriver, remove the front door scuff plate RH. HINT:

Tape the screwdriver tip before use.

2. REMOVE FRONT DOOR SCUFF PLATE LH

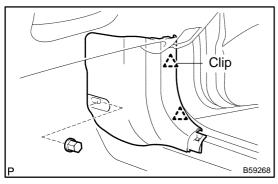


3. REMOVE REAR DOOR SCUFF PLATE RH

(a) Using a screwdriver, remove the rear door scuff plate RH. HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.
- 4. REMOVE REAR DOOR SCUFF PLATE LH

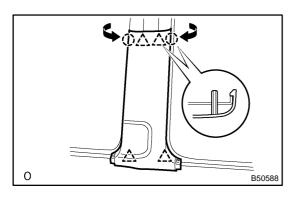


5. REMOVE COWL SIDE TRIM BOARD RH

- (a) Remove the clip.
- (b) Using a screwdriver, remove the cowl side trim board RH. HINT:

Tape the screwdriver tip before use.

- (c) Employ the same manner described above to the other side.
- 6. REMOVE COWL SIDE TRIM BOARD LH
- 7. REMOVE FRONT DOOR OPENING TRIM RH
- 8. REMOVE FRONT DOOR OPENING TRIM LH
- 9. REMOVE REAR DOOR OPENING TRIM RH
- 10. REMOVE REAR DOOR OPENING TRIM LH

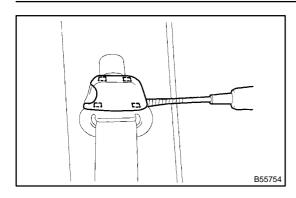


11. REMOVE CENTER PILLAR GARNISH LOWER RH

- (a) Pull the center pillar garnish lower RH upward to remove it.
- (b) Employ the same manner described above to the other side
- 12. REMOVE CENTER PILLAR GARNISH LOWER LH

2004 COROLLA (RM1037U)

Author: Date: 1876



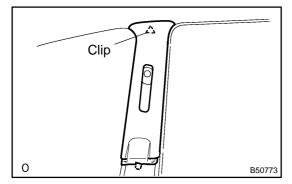
13. REMOVE CENTER PILLAR GARNISH RH

(a) Using a screwdriver, remove the shoulder anchor cover cap.

HINT:

Tape the screwdriver tip before use.

- (b) Remove the bolt and front seat outer belt shoulder anchor.
- (c) Remove the bolt and front seat outer belt floor anchor.

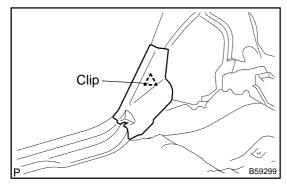


(d) Using a screwdriver, remove the center pillar upper garnish RH.

HINT:

Tape the screwdriver tip before use.

- (e) Employ the same manner described above to the other side.
- 14. REMOVE CENTER PILLAR GARNISH LH
- 15. REMOVE REAR SEAT CUSHION ASSEMBLY (See page 72–6, 72–8)
- 16. REMOVE REAR SEAT BACK ASSY (FIXED TYPE REAR SEAT) (See page 72-8)
- 17. REMOVE REAR SEAT BACK ASSY (SEPARATED TYPE REAR SEAT) (See page 72-6)

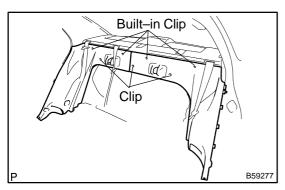


18. REMOVE REAR SEAT SIDE COVER RH (FIXED TYPE REAR SEAT)

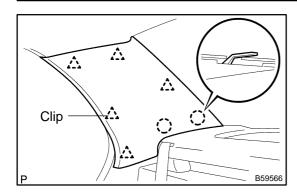
(a) Using a screwdriver, remove the rear seat side cover RH. HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.
- 19. REMOVE REAR SEAT SIDE GARNISH LH (FIXED TYPE REAR SEAT)



- 20. REMOVE ROOM PARTITION BOARD LH (SEPARATED TYPE REAR SEAT)
- (a) Remove the 2 clips and 2 built—in clips room partition board LH.
- 21. REMOVE ROOM PARTITION BOARD RH (SEPARATED TYPE REAR SEAT)
- (a) Remove the clip and 2 built–in clips room partition board RH.



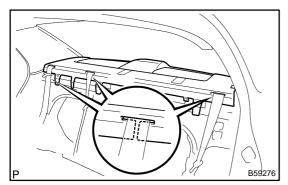
22. REMOVE ROOF SIDE GARNISH INNER RH

(a) Using a screwdriver, remove the roof side garnish inner RH.

HINT:

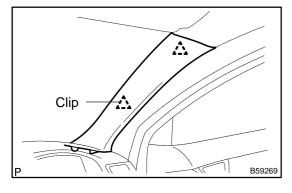
Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.
- 23. REMOVE ROOF SIDE GARNISH INNER LH



24. REMOVE PACKAGE TRAY TRIM PANEL ASSY

- (a) Using a clip remover, remove the 7 clips.
- (b) Pull out the belt from the slit and then remove the package tray trim panel assembly.

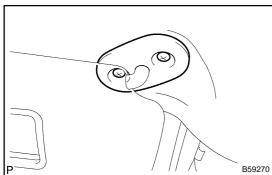


25. REMOVE FRONT PILLAR GARNISH RH

(a) Using a screwdriver, remove the front pillar garnish RH. HINT:

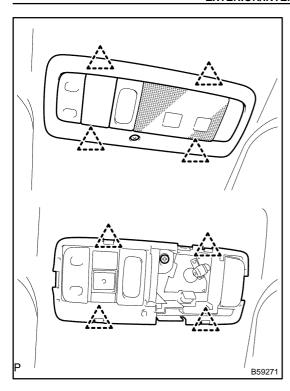
Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.
- 26. REMOVE FRONT PILLAR GARNISH LH



27. REMOVE RH VISOR ASSY

- (a) Remove the 2 screws and RH visor assembly.
- 28. REMOVE LH VISOR ASSY



29. REMOVE MAP LAMP ASSY (W/ SLIDING ROOF)

- (a) Remove the screw.
- (b) Using a screwdriver, remove the map lamp lens and cover.

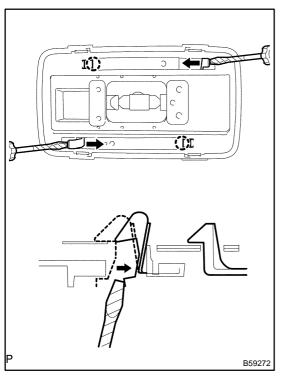
HINT:

Tape the screwdriver tip before use.

- (c) Remove the screw.
- (d) Using a screwdriver, remove the glove box lamp assembly.

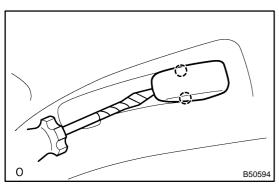
HINT:

Tape the screwdriver tip before use.



30. REMOVE ROOM LAMP ASSY NO.1

- (a) Using a screwdriver, remove the lens cover.
- (b) Using a screwdriver, remove the room lamp assembly No.1 as shown in the illustration.

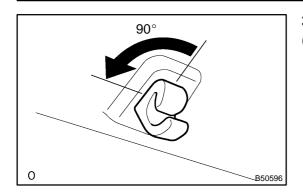


2004 COROLLA (RM1037U)

31. REMOVE ASSIST GRIP SUB-ASSY

- (a) Using a screwdriver, remove the 2 assist grip covers.
- (b) Remove the 2 screws and assist grip sub-assy.

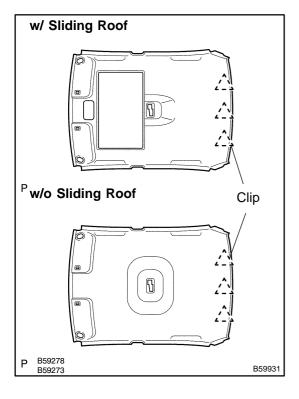
Author: Date: 1879



32. REMOVE VISOR HOLDER

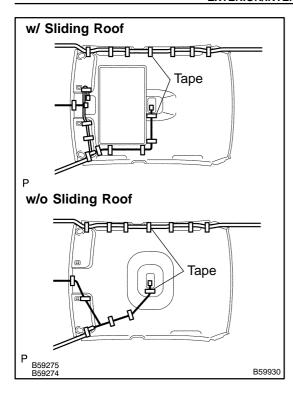
(a) Remove the holder of the sun visor by turning it counterclockwise.

33. REMOVE SUN ROOF OPENING TRIM MOULDING (W/ SLIDING ROOF)



34. REMOVE ROOF HEADLINING ASSY

(a) Remove the 3 clips and roof headlining assembly.



35. INSTALL ROOF HEADLINING ASSY

(a) Align the markings, and then install the wire harness with tape.

HINT:

Be careful for dirt or foreign objects not to stick to the adhered part when peeling off the double–stick tape.

(b) Attach the roof wire harness across the adhered part.

NOTICE:

Roof wire harness should be attached securely.

(c) Install the 3 clips.

- 36. INSTALL ROOM PARTITION BOARD RH (SEPARATED TYPE REAR SEAT)
- 37. INSTALL ROOM PARTITION BOARD LH (SEPARATED TYPE REAR SEAT)
- 38. INSTALL REAR SEAT SIDE COVER RH (FIXED TYPE REAR SEAT)
- 39. INSTALL REAR SEAT SIDE GARNISH LH (FIXED TYPE REAR SEAT)
- 40. INSTALL REAR SEAT BACK ASSY (FIXED TYPE REAR SEAT) (See page 72-8)
- 41. INSTALL REAR SEAT BACK ASSY (SEPARATED TYPE REAR SEAT) (See page 72-6)

2004 COROLLA (RM1037U)

Author: Date: 1881