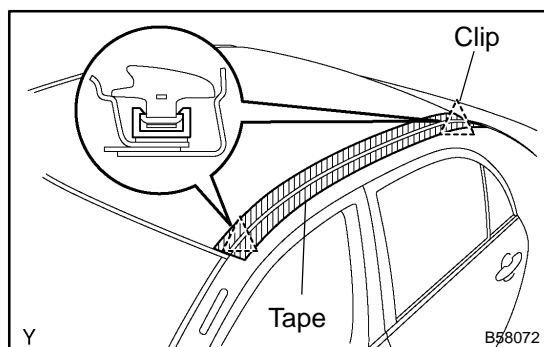


ROOF DRIP SIDE FINISH MOULDING CENTER LH REPLACEMENT

76012-02

HINT:

- Use the same procedures for the RH side and LH side.
- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.

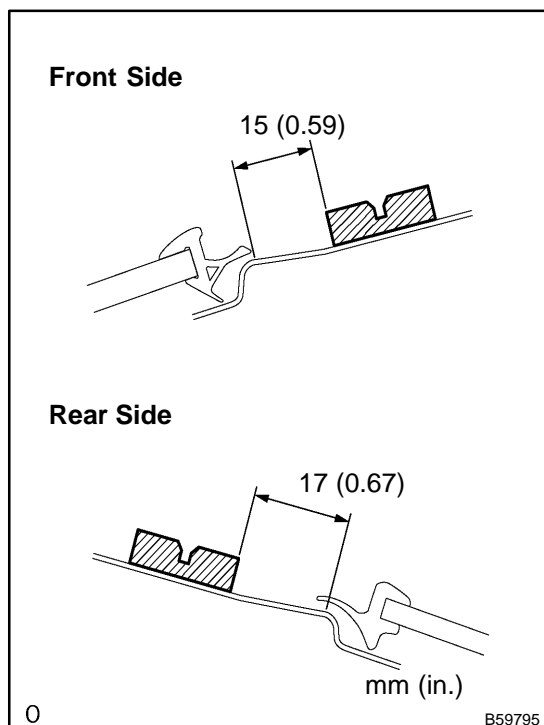


1. REMOVE ROOF DRIP SIDE FINISH MOULDING CENTER LH

- Apply protective tape onto the circumference of the moulding for protection.
- Using a remover for the roof moulding, release the engagements of the clips both in the front and rear ends of the moulding. Then remove the moulding.

NOTICE:

- Do not remove the clips.
- If clips are damaged during removal or removed accidentally, replace them.



2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO.1

NOTICE:

Step 2 should be performed only when replacing the clips.

- Remove the double-sided tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.
- Using a heat light, heat the clip installation surfaces of the body.

Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.

- Set new clips in the positions as shown in the illustration, and press-fit those clips by hand to install them.

HINT:

Clips for the roof drip side finish moulding are supply parts.

- After press-fitting the clips, wait at least 30 minutes. Then install the moulding.

HINT:

- Initial hardening time: 30 minutes
- Perfect hardening time: 24 hours