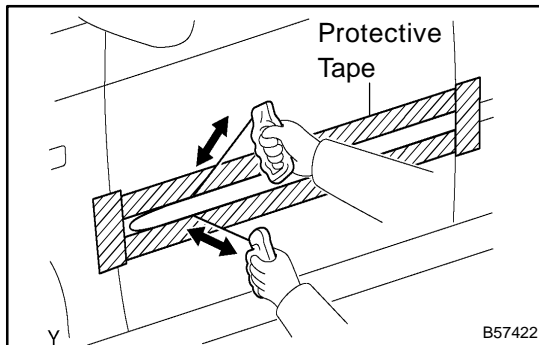


OUT SIDE MOULDING REPLACEMENT

7610C-02

HINT:

Use the same procedures for the RH side and LH side.



1. REMOVE OUTSIDE MOULDING

- (a) Put protective tape around the moulding.
- (b) Insert a piano wire between the vehicle body and moulding.
- (c) Tie objects that can serve as handles (for example, wooden blocks) to all wire ends.
- (d) Pull the piano wire and scrape off the double-sided tape that holds the moulding to the vehicle body.

NOTICE:

- If reusing the moulding, take care not to damage the moulding.
- Be careful not to damage the body.

- (e) Remove the moulding.

2. INSTALL OUTSIDE MOULDING LH

- (a) Using a heat light, heat the body.

Heating temperature: 40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the body excessively.

- (b) Remove the double-sided tape from the body.
- (c) Wipe off the stains with cleaner.
- (d) Clean the moulding (if reusing).

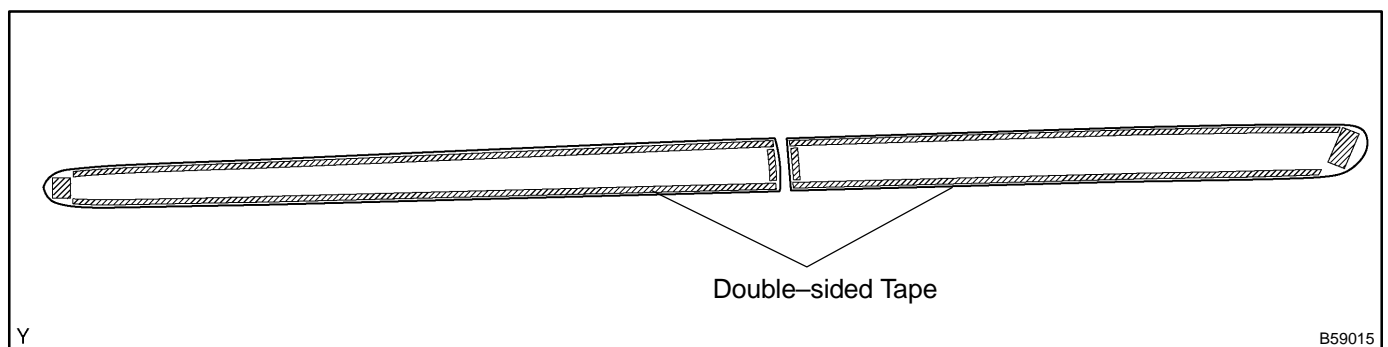
- (1) Using a heat light, heat the body.

Heating temperature: 20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the moulding excessively.

- (2) Remove the double-sided tape from the moulding.
- (3) Wipe off the stains with cleaner.
- (4) Apply new adhesive tape to the moulding as shown in the illustration.



(e) Using a heat light, heat the body and moulding.

Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.

(f) Remove the peeling paper from the double-sided tape on the moulding face.

NOTICE:

When the peeling paper is removed, take care that no dirt or dust contaminates the adhesive.

(g) Affix the moulding to the body, as shown in the illustration.

NOTICE:

Do not apply excessive force onto the moulding. Use steady pressure with your thumbs.

