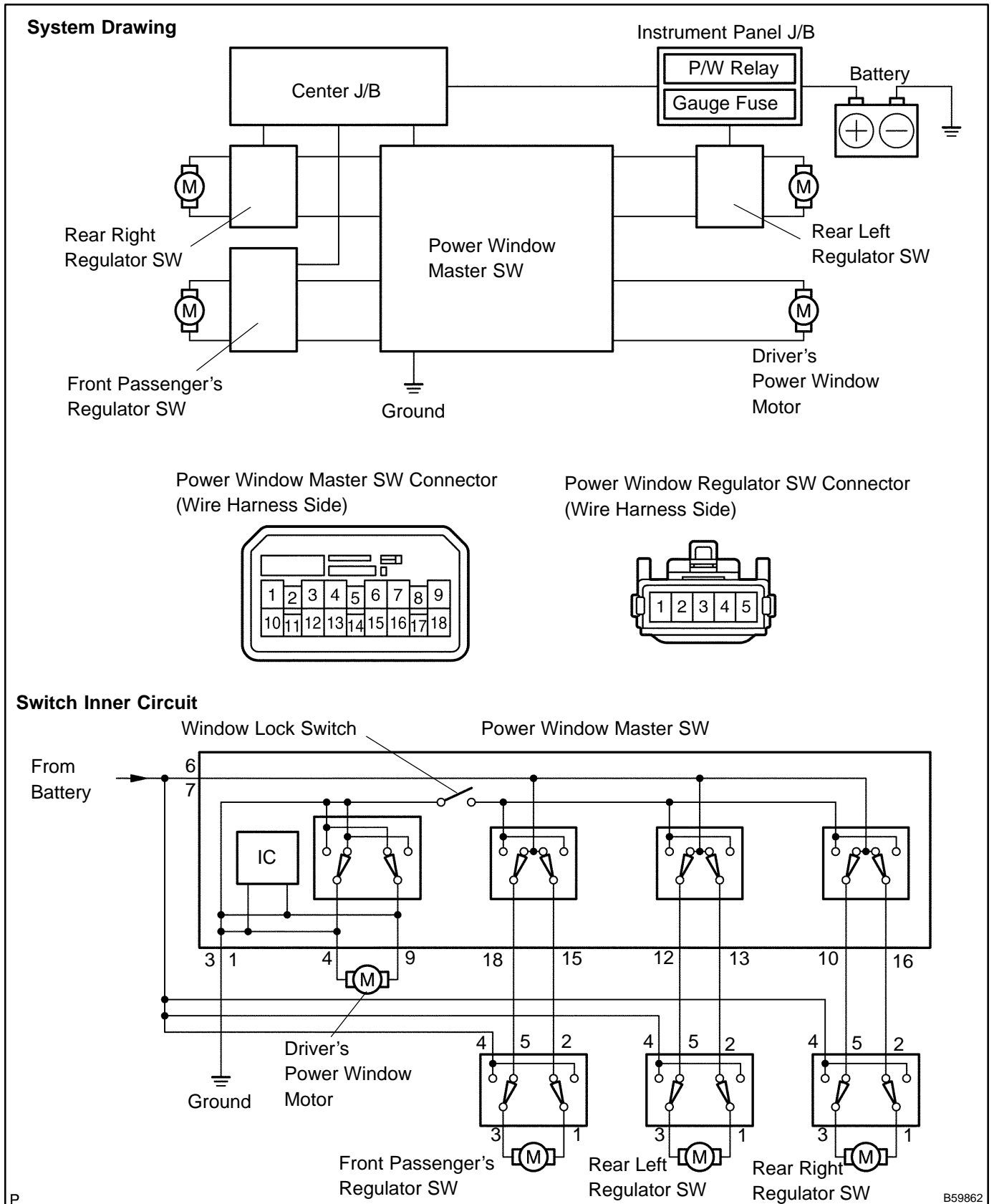
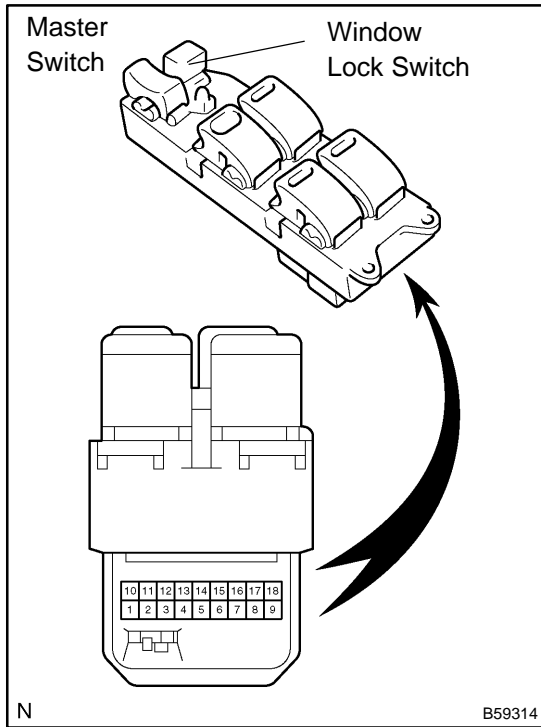


# INSPECTION

## 1. POWER WINDOW SYSTEM CIRCUIT





**2. INSPECT POWER WINDOW REGULATOR MASTER SWITCH ASSY**

(a) Inspect the master switch continuity.

**[Driver's switch (Window unlock and lock)]**

**Standard:**

Switch position	Symbols (Terminal No.)	Specified condition
UP	DU (4) ⇔ B (6) ⇔ B (7)	Continuity
	E (1) ⇔ E (3) ⇔ DD (9)	
OFF	E (1) ⇔ E (3) ⇔ DU (4)	Continuity
	E (1) ⇔ E (3) ⇔ DD (9)	
DOWN	E (1) ⇔ E (3) ⇔ DU (4)	Continuity
	B (6) ⇔ B (7) ⇔ DD (9)	
AUTO DOWN	E (1) ⇔ E (3) ⇔ DU (4)	Continuity
	B (6) ⇔ B (7) ⇔ DD (9)	

**[Front passenger's switch (Window unlock)]**

**Standard:**

Switch position	Symbols (Terminal No.)	Specified condition
UP	E (1) ⇔ E (3) ⇔ PD (15)	Continuity
	B (6) ⇔ B (7) ⇔ PU (18)	
OFF	E (1) ⇔ E (3) ⇔ PD (15)	Continuity
	E (1) ⇔ E (3) ⇔ PU (18)	
DOWN	E (1) ⇔ E (3) ⇔ PU (18)	Continuity
	B (6) ⇔ B (7) ⇔ PD (15)	

**[Front passenger's switch (Window lock)]**

**Standard:**

Switch position	Symbols (Terminal No.)	Specified condition
UP	B (6) ⇔ B (7) ⇔ PU (18)	Continuity
OFF	PD (15) ⇔ PU (18)	Continuity
DOWN	B (6) ⇔ B (7) ⇔ PD (15)	Continuity

**[Rear left switch (Window unlock)]**

**Standard:**

Switch position	Symbols (Terminal No.)	Specified condition
UP	E (1) ⇔ E (3) ⇔ RLD (13)	Continuity
	B (6) ⇔ B (7) ⇔ RLU (12)	
OFF	E (1) ⇔ E (3) ⇔ RLD (13)	Continuity
	E (1) ⇔ E (3) ⇔ RLU (12)	
DOWN	E (1) ⇔ E (3) ⇔ RLU (12)	Continuity
	B (6) ⇔ B (7) ⇔ RLD (13)	

**[Rear left switch (Window lock)]**

**Standard:**

Switch position	Symbols (Terminal No.)	Specified condition
UP	B (6) ⇔ B (7) ⇔ RLU (12)	Continuity
OFF	RLU (12) ⇔ RLD (13)	Continuity
DOWN	B (6) ⇔ B (7) ⇔ RLD (13)	Continuity

**[Rear right switch (Window unlock)]**

**Standard:**

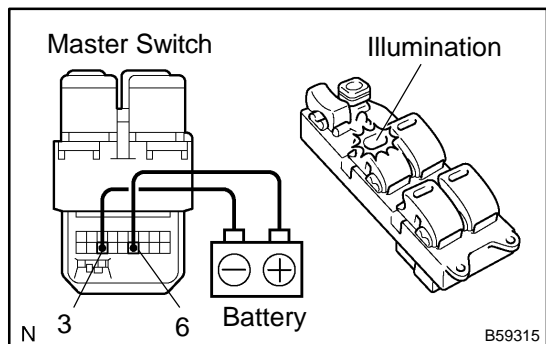
Switch position	Symbols (Terminal No.)	Specified condition
UP	B (6) ⇔ B (7) ⇔ RRU (10)	Continuity
	E (1) ⇔ E (3) ⇔ RRD (16)	
OFF	E (1) ⇔ E (3) ⇔ RRU (10)	Continuity
	E (1) ⇔ E (3) ⇔ RRD (16)	
DOWN	E (1) ⇔ E (3) ⇔ RRU (10)	Continuity
	B (6) ⇔ B (7) ⇔ RRD (16)	

**[Rear right switch (Window lock)]**

**Standard:**

Switch position	Symbols (Terminal No.)	Specified condition
UP	B (6) ⇔ B (7) ⇔ RRU (10)	Continuity
OFF	RRU (10) ⇔ RRD (16)	Continuity
DOWN	B (6) ⇔ B (7) ⇔ RRD (16)	Continuity

If the result is not as specified, replace the master switch.

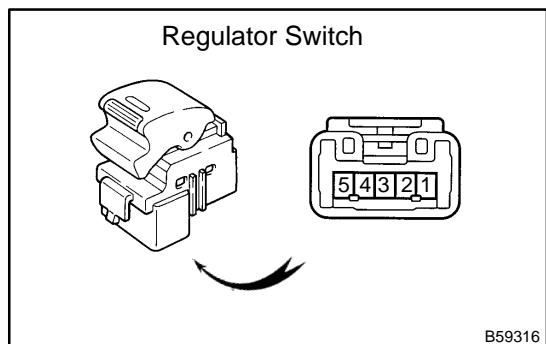


(b) Inspect the master switch illumination.

**Standard:**

Measuring condition	Specified condition
Battery positive (+) Terminal – 6 Battery negative (-) Terminal – 3	Switch illumination lights up

If the result is not as specified, replace the master switch.



**3. INSPECT POWER WINDOW REGULATOR SWITCH ASSY**

**HINT:**

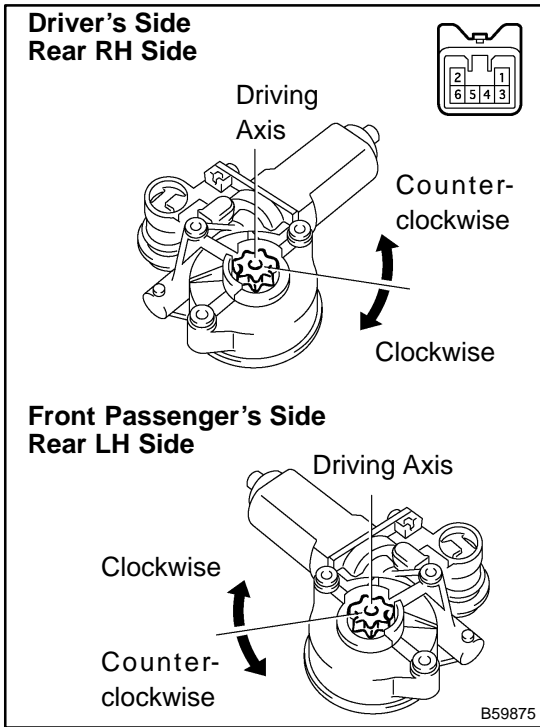
All the regulator switches (front passenger's, rear left, rear right) should be inspected in the same procedure.

(a) Inspect the regulator switch continuity.

**Standard:**

Switch position	Symbols (Terminal No.)	Specified condition
UP	D (1) ⇔ SD (2)	Continuity
	U (3) ⇔ B (4)	
OFF	D (1) ⇔ SD (2)	Continuity
	U (3) ⇔ SU (5)	
DOWN	D (1) ⇔ B (4)	Continuity
	U (3) ⇔ SU (5)	

If the result is not as specified, replace the regulator switch.



**4. INSPECT POWER WINDOW REGULATOR MOTOR**

(a) Inspect the regulator motor operation.

HINT:

- Driver's side and rear RH regulator motors should be inspected in the same procedure.
  - Passenger's side and rear LH regulator motors should be inspected in the same procedure.
- (1) Check that the motor operates smoothly when the battery positive voltage is applied to each terminal of the connector.

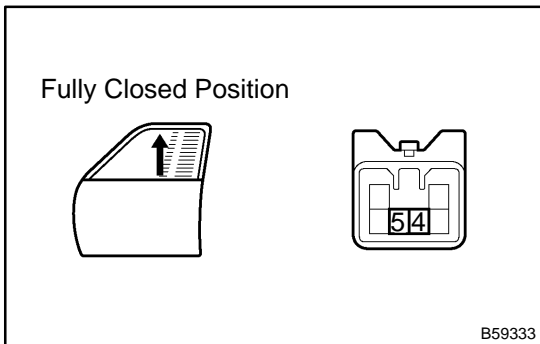
**Standard [Driver's side and rear RH side]:**

Measuring condition	Operational direction
Battery positive (+) Terminal – 4 Battery negative (-) Terminal – 5	Clockwise toward driving axis
Battery positive (+) Terminal – 5 Battery negative (-) Terminal – 4	Counterclockwise toward driving axis

**Standard [Front passenger's side and rear LH side]:**

Measuring condition	Operational direction
Battery positive (+) Terminal – 5 Battery negative (-) Terminal – 4	Clockwise toward driving axis
Battery positive (+) Terminal – 4 Battery negative (-) Terminal – 5	Counterclockwise toward driving axis

If the result is not as specified, replace the motor.



(b) Inspect the PTC operation inside the regulator motor.

**NOTICE:**

**The inspection should be performed with the power window regulator and door glass installed to the vehicle.**

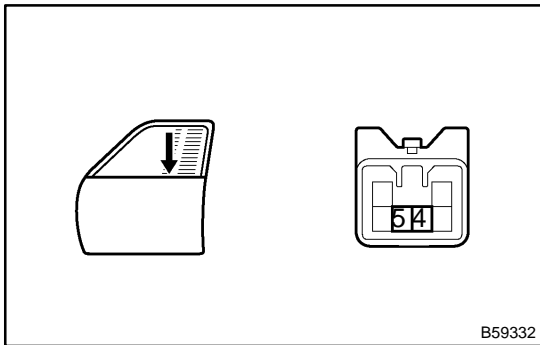
- (1) Set a DC 400 A probe of the TOYOTA electrical tester in the wire harness of terminal 4 or 5.

**NOTICE:**

**Match the arrow mark of the probe with the current direction.**

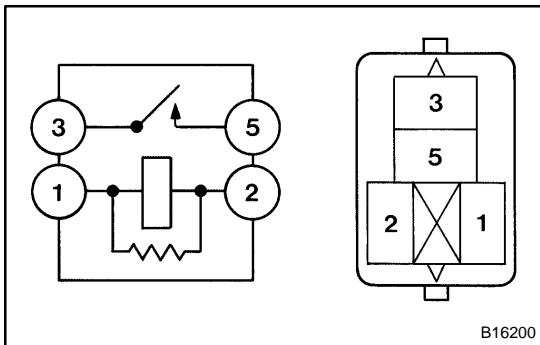
- (2) Set the door glass in the fully closed position.
- (3) When 60 seconds have elapsed after the door glass is fully closed, check how long it takes for the current to change from approximately 16 – 34 A into 1 A or less when the power window switch is turned UP once again.

**Standard: Approximately 4 – 90 seconds**



- (4) When approximately 60 seconds have elapsed after the inspection of the current cut-off, check that the door glass goes down when the power window regulator switch is turned DOWN.

If the result is not as specified, replace the motor.



### 5. INSPECT RELAY (Making: P/W)

- (a) Remove the power window relay from the instrument panel J/B.
- (b) Inspect the power window relay.

Condition	Terminal No.	Specified condition
Constant	1 ↔ 2	Continuity
Apply B+ between Terminals 1 and 2	3 ↔ 5	Continuity

If the result is not as specified, replace the relay.