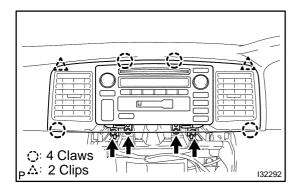
RADIO RECEIVER ASSY REPLACEMENT

670DV_01

HINT:

COMPONENTS: See page 67-12

- 1. REMOVE FLOOR SHIFT SHIFT LEVER KNOB SUB-ASSY (M/T TRANSAXLE)(See page 71–10)
- 2. REMOVE CONSOLE PANEL UPPER(See page 71-10)
- 3. REMOVE HEATER CONTROL KNOB(See page 71-10)
- 4. REMOVE INSTRUMENT CLUSTER FINISH PANEL(See page 71–10)



5. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSY CENTER

- (a) Remove the 4 screws.
- (b) Using a screwdriver, disengage the 2 clips and 4 claws, then remove the instrument cluster finish panel sub–assy center with radio receiver assy.

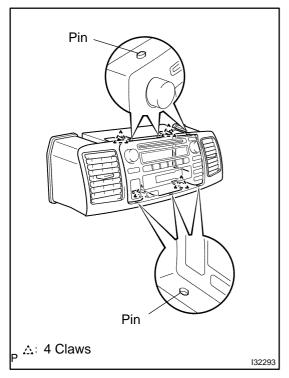
HINT:

Tape the screwdriver tip before use.

(c) Disconnect the connectors.



- (a) Disengage the 4 claws and 6 pins.
- (b) Remove the radio receiver assy from the instrument cluster finish panel sub–assy center.



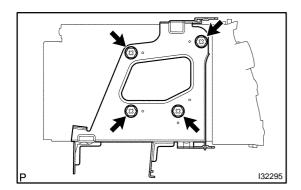
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7. REMOVE RADIO BRACKET NO.1

(a) Remove the 4 screws and radio bracket No. 1.

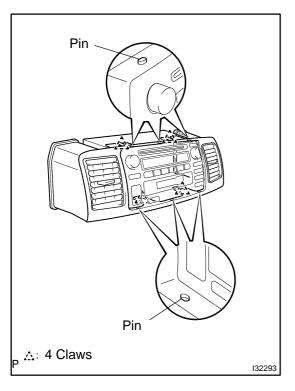
2004 COROLLA (RM1037U)

Author: Date: 1715



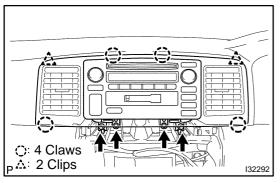
8. REMOVE RADIO BRACKET NO.2

(a) Remove the 4 screws and radio bracket No. 2.



9. INSTALL INSTRUMENT CLUSTER FINISH PANEL SUB-ASSY CENTER

- (a) Place the radio receiver assy temporarily on the instrument panel sub-assy upper. (*1)
- (b) Under the condition of (*1), engage the 6 pins and 4 claws of the radio receiver assy with the instrument cluster finish panel sub–assy center. (*2)
- (c) Under the condition of (*2), slide the instrument cluster finish panel sub–assy center and the radio receiver assy forward of the vehicle.



- (d) Connect the connectors and install the 2 clips and 4 claws.
- (e) Install the 4 screws and instrument cluster finish panel sub–assy center with radio receiver assy.

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Author: Date: 1716