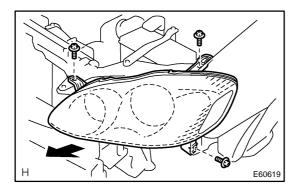
650GS-01

REPLACEMENT

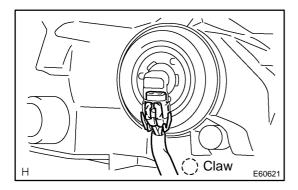
HINT:

COMPONENTS: See page 65-12

- 1. REMOVE RADIATOR GRILLE SUB-ASSY(See page 76-2)
- 2. REMOVE FRONT BUMPER COVER(See page 76-2)
 - 3. REMOVE LH HEADLAMP ASSY



- (a) Remove the 3 bolts.
- (b) Pull out the headlight assy LH forward, then disconnect the bracket of body side.

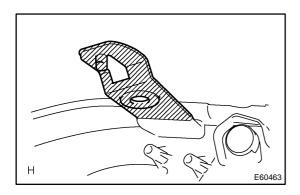


(c) Release the claws and disconnect the connectors as shown in the illustration, and remove the headlight assy LH.

4. INSTALL RETAINER, HEADLAMP PROTECTOR, UPR LH

HINT:

When only the installation part of the headlight assy LH is damaged, it can be repaired inexpensively by using a headlight protector retainer UPR LH. In this case, however, the headlight assy LH itself should not be damaged.



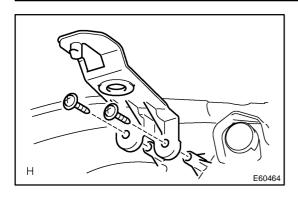
(a) Cut off the part shaded in the illustration and sand smooth with sandpaper.

NOTICE:

After cutting off the part roughly, place the headlight protector retainer UPR LH against the bosses and gradually file any interfering part until the proper condition for installation is made.

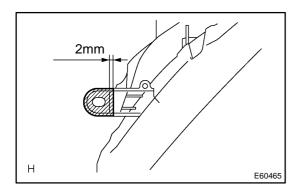
2004 COROLLA (RM1037U)

Author: Date: 1690



(b) Install the headlight protector retainer UPR LH with 2 screws.

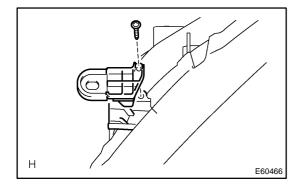
5. INSTALL RETAINER, HEADLAMP PROTECTOR, LWR LH



(a) Cut off the part shaded in the illustration and sand smooth with sandpaper.

NOTICE:

After cutting off the part roughly, place the headlight protector retainer LWR LH against the bosses and gradually file any interfering part until the proper condition for installation is made.



(b) Install the headlight protector retainer LWR LH with a screw.

- 6. PUT VEHICLE THESE CONDITIONS(See page 65-18)
- 7. ADJUST FOG LIGHT AIM(See page 65–18)
- 8. HEADLIGHT AIM ONLY(See page 65–15)

Author: Date: 1691