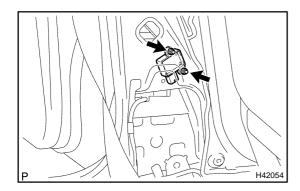
6007X-03

## REPLACEMENT

HINT:

COMPONENTS: See page 60-43

- 1. PRECAUTION (See page 60–1)
- 2. DISCONNECT BATTERY NEGATIVE TERMINAL (See page 60-1)
- 3. REMOVE FRONT DOOR SCUFF PLATE RH (See page 76-21)
- 4. REMOVE REAR DOOR SCUFF PLATE RH (See page 76-21)
- 5. REMOVE FRONT DOOR OPENING TRIM RH (See page 76-21)
- 6. REMOVE REAR DOOR OPENING TRIM RH (See page 76-21)
- 7. REMOVE LAP BELT OUTER ANCHOR COVER (See page 76-21)
- 8. REMOVE CENTER PILLAR GARNISH LOWER RH (See page 76–21)
- 9. REMOVE FRONT SEAT OUTER BELT ASSY RH (See page 61-7)



## 10. REMOVE SIDE AIR BAG SENSOR ASSY RH

- (a) Disconnect the connector from the side airbag sensor assy RH.
- (b) Remove the 2 nuts and side airbag sensor assy RH.

- 11. INSPECT SIDE AIR BAG SENSOR ASSY RH (See page 60-8)
- 12. INSTALL SIDE AIR BAG SENSOR ASSY RH
- (a) Install the 2 nuts and side airbag sensor assy RH.

Torque: 8.0 N·m (82 kgf·cm, 71 in lbf)

(b) Connect the side airbag sensor connector.

## NOTICE:

- Installation of the connector is done with the sensor assembly installed. Make sure that the sensor assembly is installed to the specified torque.
- If the sensor assembly has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the sensor assembly with a new one.
- When installing the sensor assembly, take care that the SRS wiring does not interfere with other parts and is not pinched between other parts.
- After installation, shake the sensor assembly to check that there is no looseness.
- 13. INSTALL FRONT SEAT OUTER BELT ASSY RH

**Torque:** 

Upper bolt: 4.9 N·m (50 kgf·cm, 43 in. lbf)

Lower bolt: 41.2 N·m (420 kgf·cm, 30 ft·lbf)

14. INSPECT SRS WARNING LIGHT (See page 05-424)

2004 COROLLA (RM1037U)

Author: Date: 1658