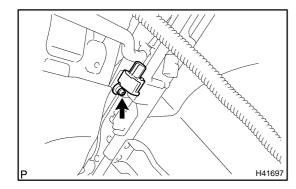
60081-04

REPLACEMENT

HINT:

COMPONENTS: See page 60-45

- 1. PRECAUTION (See page 60-1)
- 2. DISCONNECT BATTERY NEGATIVE TERMINAL (See page 60-1)
- 3. REMOVE SEAT TRACK UPPER RAIL COVER RH
- 4. REMOVE SEAT TRACK UPPER RAIL COVER LH
- 5. REMOVE FRONT SEAT ASSY LH (See page 72-2)



6. REMOVE SEAT POSITION AIR BAG SENSOR

- (a) Disconnect the connector of the seat position airbag sensor.
- (b) Using a torx socket wrench (T30), remove the torx screw and seat position airbag sensor.

7. INSTALL SEAT POSITION AIR BAG SENSOR

(a) Using a torx socket wrench (T30), install the seat position airbag sensor with the torx screw.

Torque: 8.0 N·m (82 kgf·cm, 71 in. lbf)

(b) Connect the connector of the seat position airbag sensor.

NOTICE:

- Installation of the connector is done with the seat position airbag sensor installed. Make sure the seat position airbag sensor is installed to the specified torque.
- If the seat position airbag sensor has been dropped, or there are cracks, dents or other defects in the case, bracket or connector, replace the seat position airbag sensor with a new one.
- When installing the seat position airbag sensor, take care that the SRS wiring does not interfere
 with other parts and is not pinched between other parts.
- After installation, shake the seat position airbag sensor to check that there is no looseness.
- 8. INSTALL FRONT SEAT ASSY LH

Torque: 47.1 N·m (480 kgf·cm, 35 ft·lbf)

9. INSPECT SRS WARNING LIGHT (See page 05-424)

2004 COROLLA (RM1037U)

Author: Date: 1660