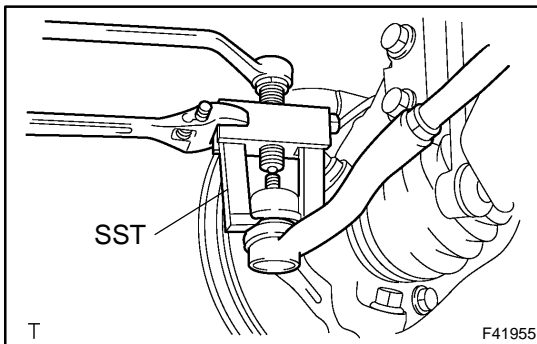


OVERHAUL

NOTICE:

When installing, coat the parts indicated by the arrow with power steering fluid or molybdenum disulfide lithium base grease(See page 51-15).

1. **PRECAUTION**(See page 60-1)
2. **DISCONNECT BATTERY NEGATIVE TERMINAL**
3. **INSPECT CENTER FRONT WHEEL**
4. **REMOVE HORN BUTTON ASSY**(See page 50-8)
5. **REMOVE STEERING WHEEL ASSY**(See page 50-8)
SST 09950-50013 (09951-05010, 09952-05010, 09953-05020, 09954-05021)
6. **REMOVE FRONT WHEELS**
7. **REMOVE ENGINE UNDER COVER LH**
8. **REMOVE ENGINE UNDER COVER RH**



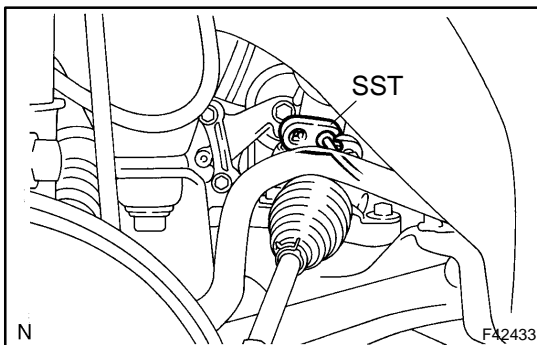
9. **DISCONNECT TIE ROD END SUB-ASSY LH**
 - (a) Remove the cotter pin and nut.
 - (b) Using SST, disconnect tie rod end sub-assy LH from the steering knuckle.
SST 09628-62011

10. **DISCONNECT TIE ROD END SUB-ASSY RH**
SST 09628-62011

HINT:

Remove the RH side by the same procedures as of the LH side.

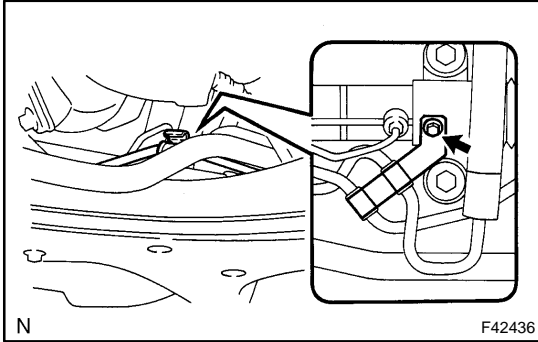
11. **REMOVE COLUMN HOLE COVER SILENCER SHEET**
12. **DISCONNECT STEERING INTERMEDIATE SHAFT**(See page 50-8)



13. **DISCONNECT PRESSURE FEED TUBE ASSY**
 - (a) Using SST, disconnect the pressure feed tube assy.
SST 09023-38400

14. DISCONNECT RETURN TUBE SUB-ASSY

- (a) Using SST, disconnect the return tube sub-assy.
SST 09023-38400



- (b) Remove the bolt and disconnect the tube clamp.

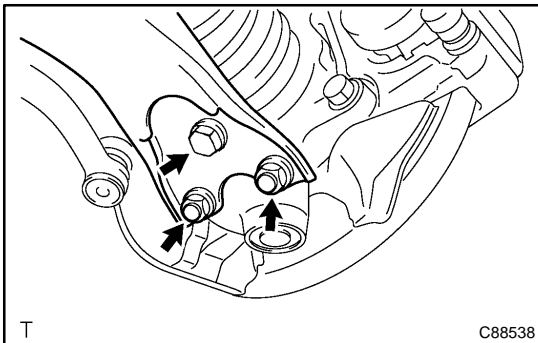
15. DISCONNECT FRONT STABILIZER LINK ASSY LH

- (a) Remove the nut and disconnect the front stabilizer link assy LH.

16. DISCONNECT FRONT STABILIZER LINK ASSY RH

HINT:

Remove the RH side by the same procedures as the LH side.

**17. DISCONNECT FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 LH**

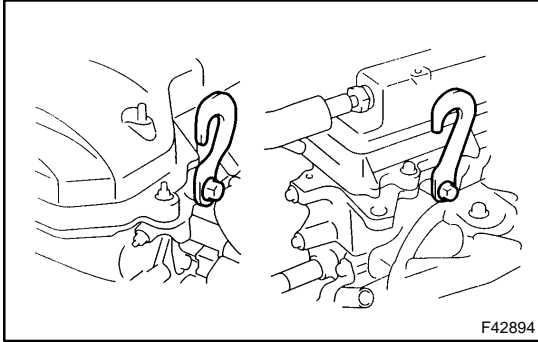
- (a) Remove the bolt and 2 nuts and disconnect the front suspension arm sub-assy lower No.1 LH from the lower ball joint.

18. DISCONNECT FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 RH

HINT:

Remove the RH side by the same procedures as the LH side.

19. REMOVE HOOD SUB-ASSY**20. REMOVE CYLINDER HEAD COVER NO.2**

**21. SUSPEND ENGINE ASSEMBLY**

- (a) Install the 2 engine hangers with the bolts in the correct direction.

Parts No.:

No.1 engine hanger: 12281 – 22021

No.2 engine hanger: 12281 – 15040

Bolt: 91512 – B1016

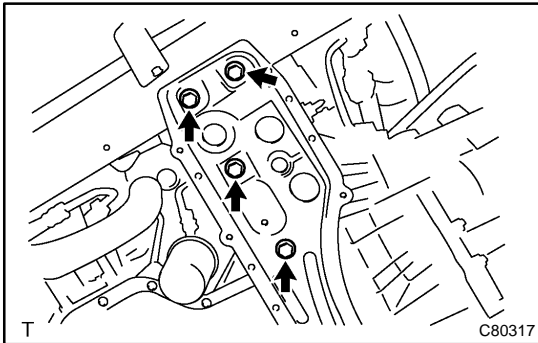
Torque:

38 N·m (390 kgf·cm, 28 ft·lbf)

- (b) Attach the engine chain hoist to the engine hangers.

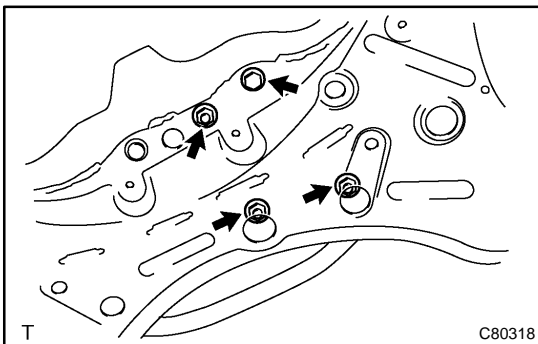
CAUTION:

Do not attempt to hang the engine by hooking the chain to any other parts.

**22. REMOVE FRONT SUSPENSION CROSSMEMBER SUB-ASSY**

- (a) Remove the 2 bolts and disconnect the center member from the engine mounting insulator FR.

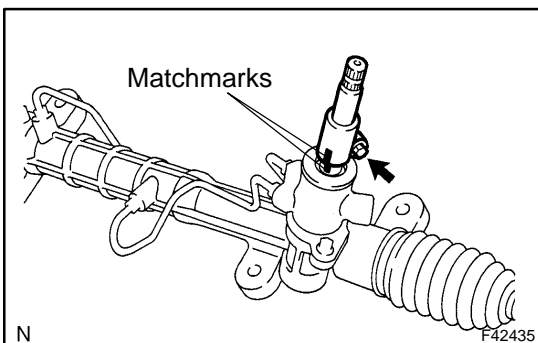
- (b) Remove the 2 bolts and disconnect the center member from the frame.



- (c) Remove the bolt and 3 nuts, disconnect the engine mounting insulator RR from the crossmember.

- (d) Using a transmission jack, support the crossmember.

- (e) Remove the 4 bolts and front suspension crossmember sub-assy with the steering gear assy.

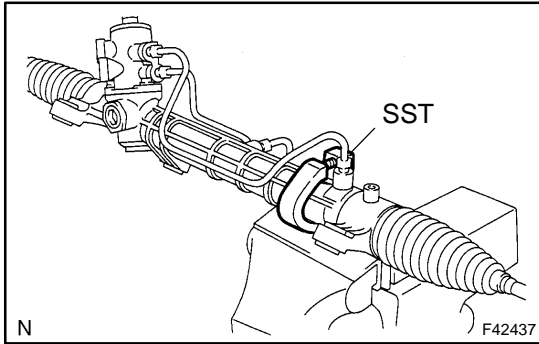
23. REMOVE STEERING COLUMN HOLE COVER SUB-ASSY NO.1**24. REMOVE STEERING INTERMEDIATE SHAFT**

- (a) Place matchmarks on the intermediate shaft with control valve.

- (b) Remove the bolt and steering intermediate shaft.

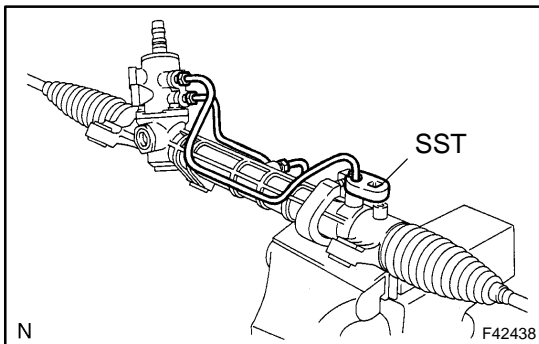
25. REMOVE RACK & PINION POWER STEERING GEAR ASSY

- (a) Remove the 4 bolts and rack & pinion power steering gear assy from the crossmember.



26. FIX RACK & PINION POWER STEERING GEAR ASSY

- (a) Using SST, secure the rack & pinion power steering gear assy in a vise.
SST 09612-00012

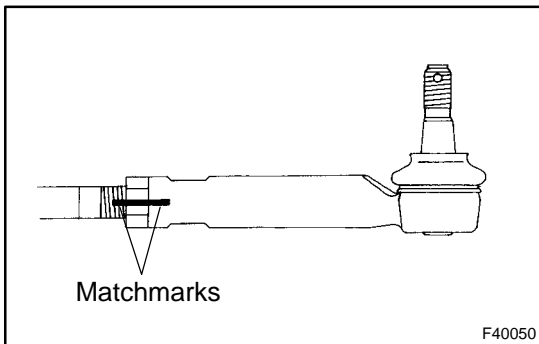


27. REMOVE STEERING LEFT TURN PRESSURE TUBE

- (a) Using SST, remove the left turn pressure tube.
SST 09023-38200
- (b) Remove the 2 O-rings from the left turn pressure tube.

28. REMOVE STEERING RIGHT TURN PRESSURE TUBE

- (a) Using SST, remove the right turn pressure tube.
SST 09023-38200
- (b) Remove the 2 O-rings from the right turn pressure tube.

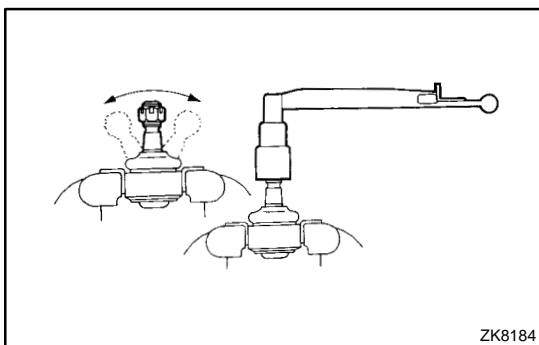


29. REMOVE TIE ROD END SUB-ASSY LH

- (a) Place matchmarks on the tie rod end with rack end.
- (b) Loosen the lock nut, and remove the tie rod end and lock nut.

30. REMOVE TIE ROD END SUB-ASSY RH

HINT:
Remove the RH side by the same procedures as the LH side.



31. INSPECT TIE ROD END SUB-ASSY LH

- (a) Secure the tie rod end LH in a vise.
- (b) Install the nut to the stud bolt.
- (c) Flip the ball joint stud back and forth 5 times.
- (d) Using a torx wrench, turn the nut continuously at a rate of 2 – 4 seconds per 1 turn and take the torque reading of the 5th turn.

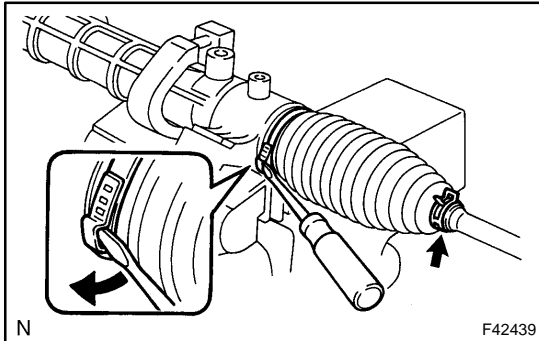
Turning torque:

0.49 – 3.43 N·m (5.0 – 35 kgf·cm, 4.34 – 30.38 in.·lbf)

32. INSPECT TIE ROD END SUB-ASSY RH

HINT:

Inspect the RH side by the same procedures as the LH side.

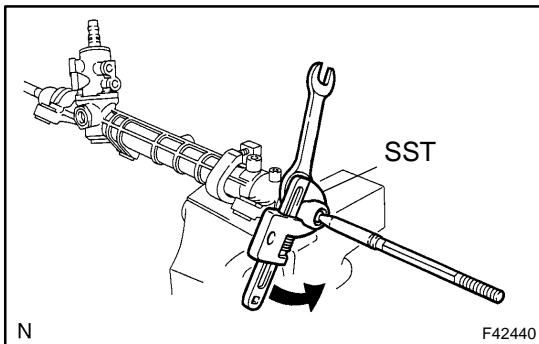
**33. REMOVE STEERING RACK BOOT NO.1**

- (a) Remove the steering rack boot clip.
- (b) Using a screwdriver, remove the clamp and steering rack boot No.1.

34. REMOVE STEERING RACK BOOT NO.2

HINT:

Remove the steering rack boot No.2 by same procedures as the No.1.

**35. REMOVE STEERING RACK END SUB-ASSY**

- (a) Using a spanner, hold the steering rack steadily and using SST, remove the rack end.
SST 09922-10010

NOTICE:

Use SST 09922-10010 in the direction shown in the illustration.

HINT:

Mark the RH and LH rack ends.

- (b) Use the same manner described above to the other side.

36. REMOVE RACK GUIDE

- (a) Using SST, remove the rack guide spring cap nut.
SST 09922-10010

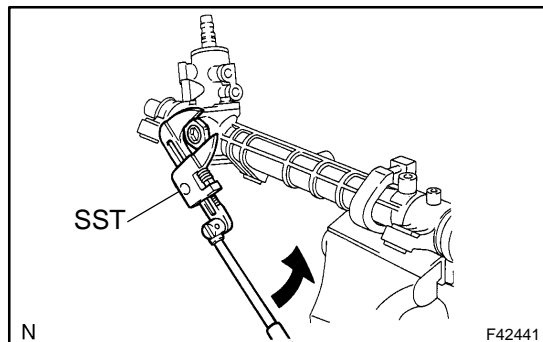
NOTICE:

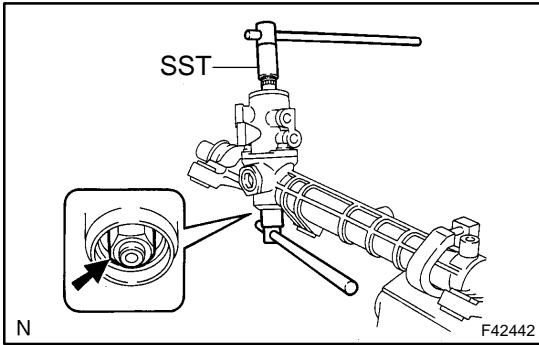
Use SST 09922-10010 in the direction shown in the illustration.

- (b) Using a hexagon wrench (19 mm), remove the rack guide spring cap.
- (c) Remove the conical spring, rack guide spring and rack guide.

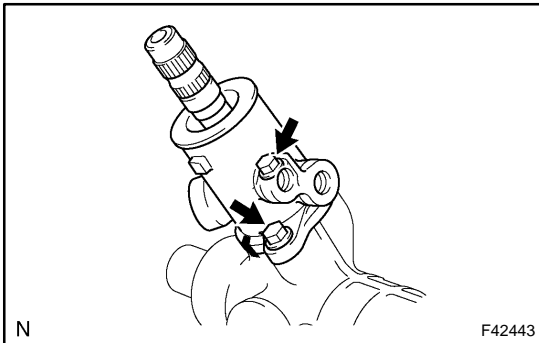
37. REMOVE POWER STEERING CONTROL VALVE

- (a) Remove the rack housing cap.

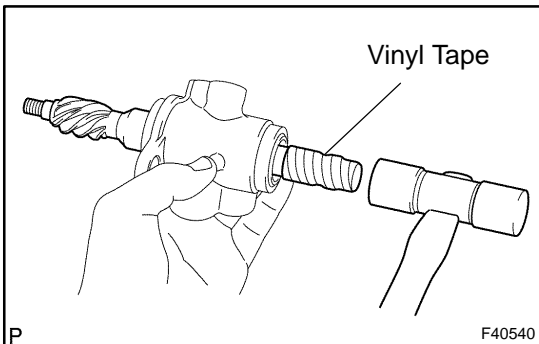




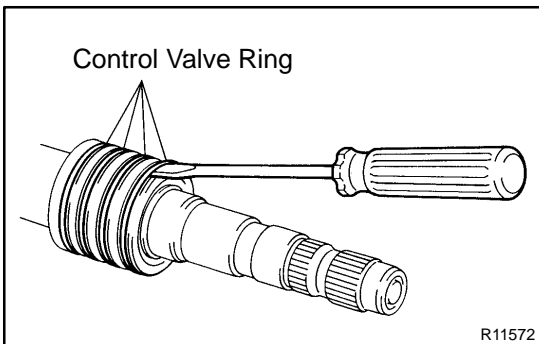
- (b) Using SST, hold the control valve shaft and remove the self-locking nut.
SST 09616-00011



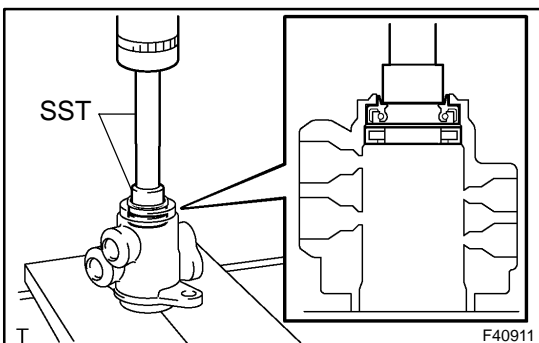
- (c) Remove the 2 bolts and power steering control valve.
- (d) Remove the gasket.



- (e) To prevent oil seal lip damage, wind vinyl tape around the serrated part of the control valve.
- (f) Using a plastic hammer, remove the control valve with oil seal from the control valve housing.
- (g) Remove the oil seal from the control valve.



- (h) Using a screwdriver, remove the 4 control valve rings.
NOTICE:
Be careful not to damage the grooves for the control valve ring.

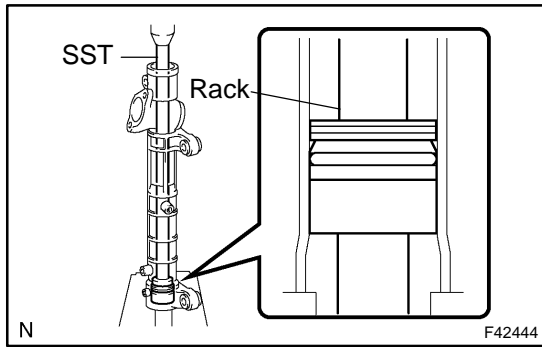


38. REMOVE POWER STEERING CONTROL VALVE UPPER OIL SEAL

- (a) Using SST and a press, remove the control valve upper bearing and upper oil seal from the control valve housing.
SST 09950-60010 (09951-00260), 09950-70010 (09951-07150)

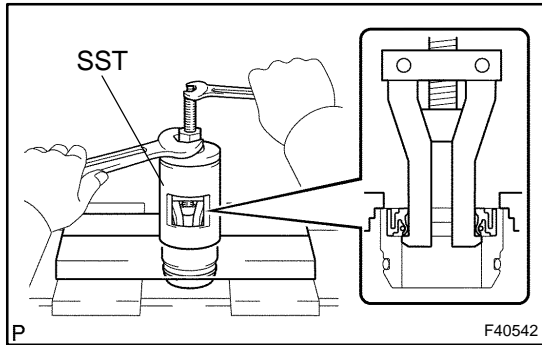
39. REMOVE CYLINDER END STOPPER

- (a) Using snap ring pliers, remove the snap ring.
- (b) Pull out the cylinder end stopper.

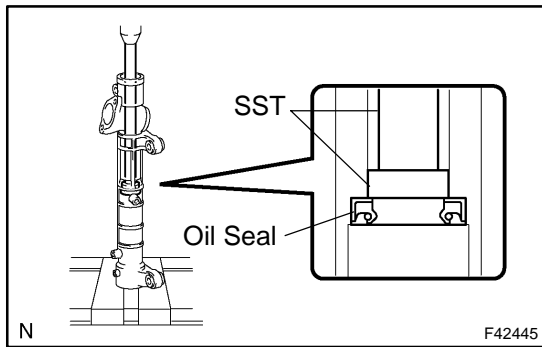


- 40. REMOVE POWER STEERING RACK**
 (a) Using SST and a press, remove the steering rack with the bushing.
 SST 09612-24014 (09612-10061)

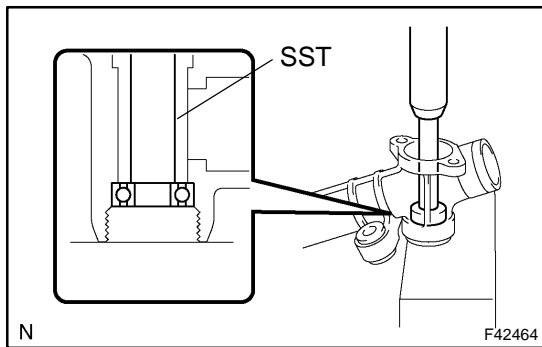
NOTICE:
Take care not to drop the steering rack.
 (b) Remove the O-ring from the bushing.



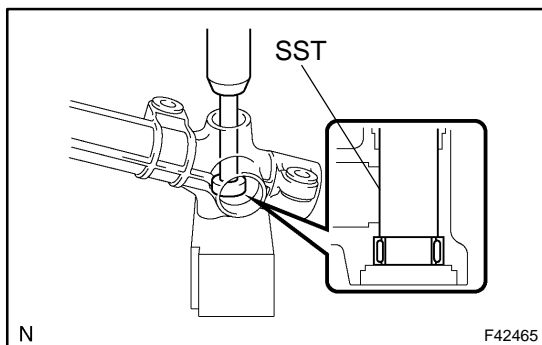
- 41. REMOVE POWER STEERING RACK BUSH SUB-ASSY**
 (a) Remove the power steering rack bush from the power steering rack.
 (b) Using SST, remove the rack bush oil seal.
 SST 09612-24014 (09613-22011)



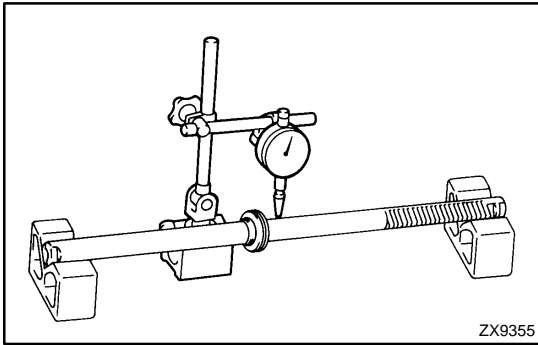
- 42. REMOVE POWER STEERING CYLINDER TUBE OIL SEAL**
 (a) Using SST and a press, remove the power steering cylinder tube oil seal.
 SST 09950-60010 (09951-00260), 09950-70010 (09951-07360)



- 43. REMOVE POWER STEERING CONTROL VALVE LOWER BEARING**
 (a) Using SST and a press, remove the power steering control valve lower bearing.
 SST 09950-70010 (09951-07100)



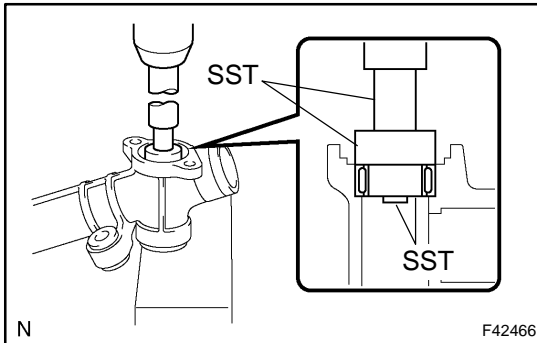
- (b) Using SST and a press, remove the power steering control valve center bearing.
 SST 09950-70010 (09951-07100)

**44. INSPECT POWER STEERING RACK**

- Using a screwdriver, remove the O-ring from the power steering rack bush sub-assy.
- Using a dial indicator, check the steering rack for run out and for teeth wear and damage.

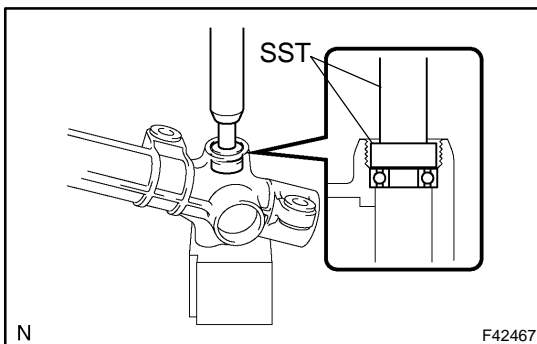
Maximum run out: 0.1 mm (0.004 in.)

- Check the back surface for wear and damage.

**45. INSTALL POWER STEERING CONTROL VALVE LOWER BEARING**

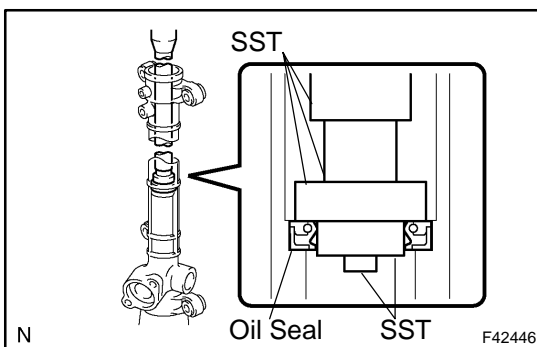
- Coat a new bearing with molybdenum disulfide lithium base grease.
- Using SST and a press, install the control valve center bearing.

SST 09950-60010 (09951-00220, 09951-00280, 09952-06010), 09950-70010 (09951-07100)



- Coat a new bearing with molybdenum disulfide lithium base grease.
- Using SST and a press, install the control valve lower bearing.

SST 09950-60010 (09951-00280), 09950-70010 (09951-07100)

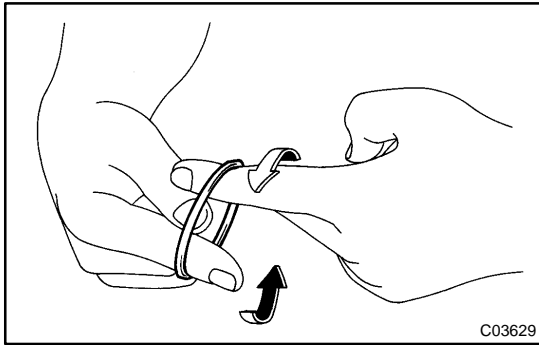
**46. INSTALL POWER STEERING CYLINDER TUBE OIL SEAL**

- Coat a new power steering cylinder tube oil seal lip with power steering fluid.
- Using SST and a press, install the power steering cylinder tube oil seal.

SST 09950-60010 (09951-00240, 09951-00400, 09952-06010), 09950-70010 (09951-07360)

NOTICE:

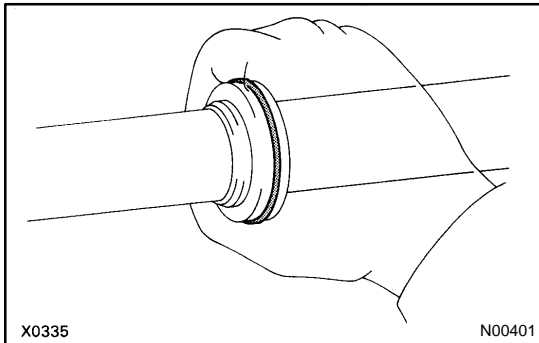
- Make sure that the power steering cylinder tube oil seal is installed facing in the correct direction.
- Take care so that the power steering cylinder tube oil seal will not be reversed when you install it.

**47. INSTALL POWER STEERING RACK**

- (a) Coat a new power piston O-ring with power steering fluid and install it to the steering rack.
- (b) Coat a new power piston oil seal with power steering fluid.
- (c) Expand the power piston oil seal with your fingers.

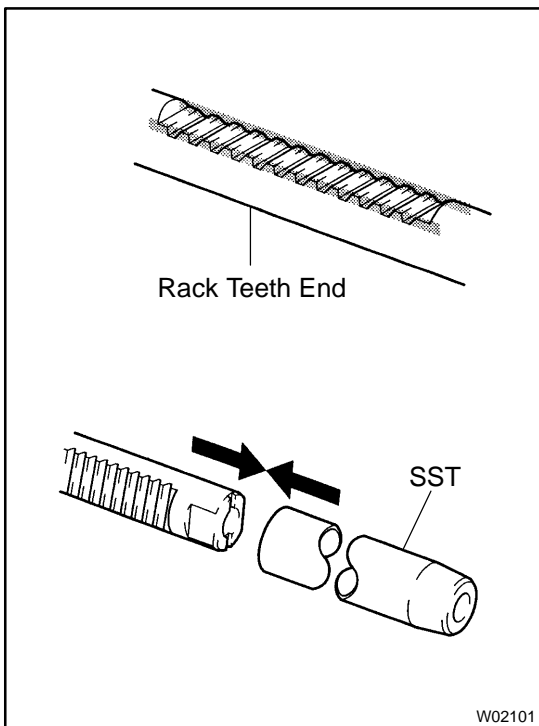
NOTICE:

Be careful not to expand the power piston oil seal excessively.



- (d) Install the power piston oil seal to the steering rack, and settle it down with your fingers.

SST 09631-16020



- (e) Install SST to the steering rack.

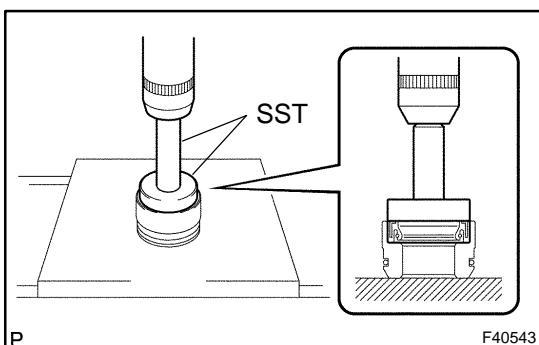
SST 09631-16020

HINT:

If necessary, scrape the burrs off the steering rack teeth end and burnish.

- (f) Coat the SST with power steering fluid.
- (g) Install the steering rack into the rack housing.
- (h) Remove the SST.

SST 09631-16020

**48. INSTALL POWER STEERING RACK BUSH SUB-ASSY**

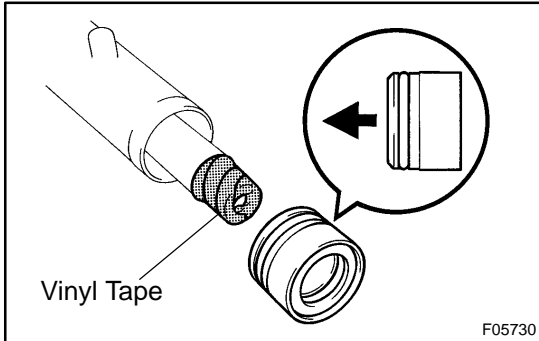
- (a) Using SST and a press, install the rack bush oil seal to the power steering rack bush.

SST 09950-60010 (09951-00400), 09950-70010 (09951-07100)

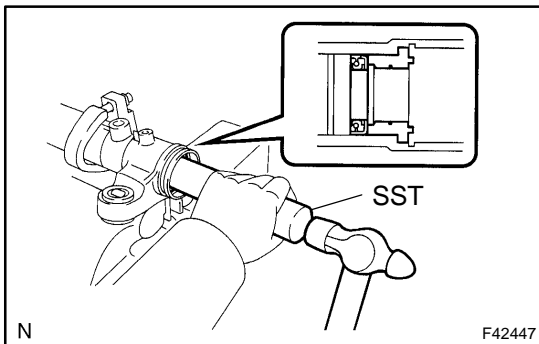
NOTICE:

Make sure that the rack bush oil seal is installed facing in the correct direction.

- (b) Coat a new O-ring with power steering fluid and install it to the power steering rack bush.

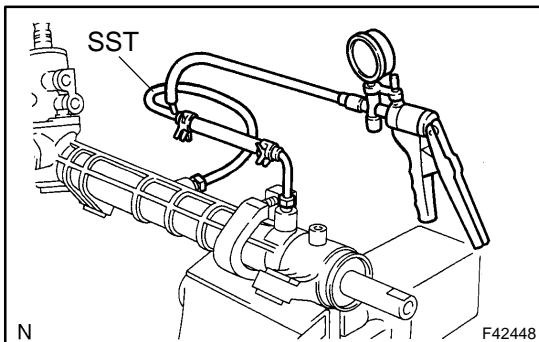


- (c) To prevent rack bush oil seal lip damage, wind vinyl tape around the steering rack end, and apply power steering fluid.
- (d) Install the rack bush to the steering rack.



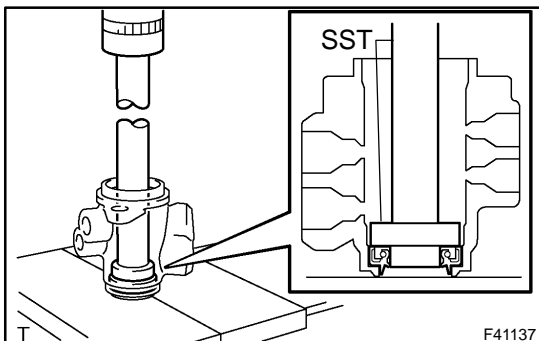
49. INSTALL CYLINDER END STOPPER

- (a) Using SST and a hammer, drive in the cylinder end stopper.
SST 09612-22011
- (b) Using snap ring pliers, install a new snap ring to the rack housing.



50. INSPECT RACK & PINION POWER STEERING GEAR ASSY

- (a) Install SST to the rack housing.
SST 09631-12071 (09633-00010)
- (b) Apply vacuum of 53 kPa (400 mmHg, 15.75 in. Hg) for about 30 seconds.
- (c) Check that there is no change in the vacuum.
If there is a change in the vacuum, check the installation of the oil seals.

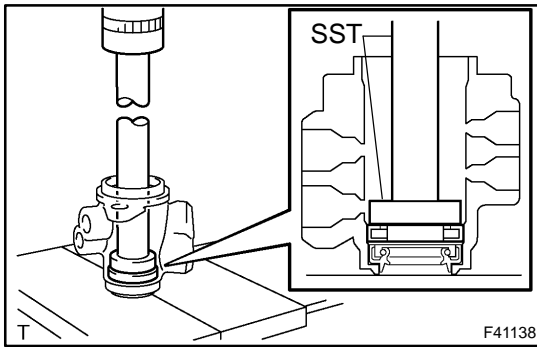


51. INSTALL POWER STEERING CONTROL VALVE UPPER OIL SEAL

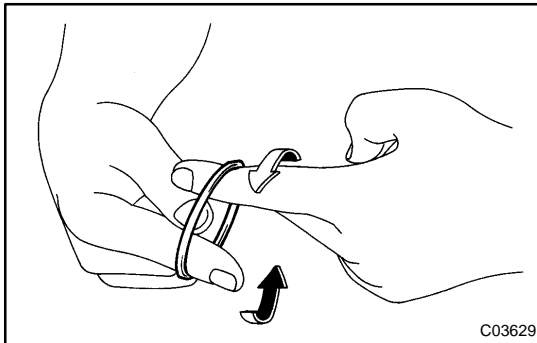
- (a) Coat an upper bearing and a new upper oil seal with power steering fluid.
- (b) Using SST and a press, install the upper oil seal.
SST 09950-60010 (09951-00180, 09951-00320, 09952-06010), 09950-70010 (09951-07100)

NOTICE:

Make sure that the oil seal is installed facing in the correct direction.



- (c) Using SST and a press, install the upper bearing.
 SST 09950-60010 (09951-00190, 09951-00360,
 09952-06010), 09950-70010 (09951-07100)



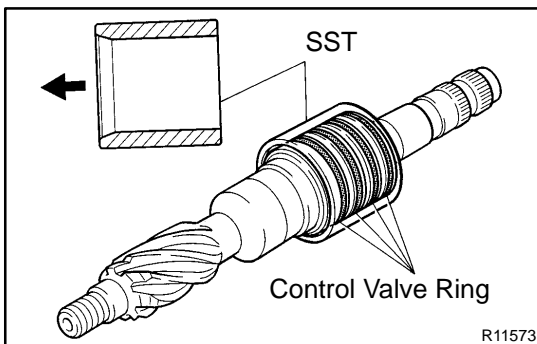
52. INSTALL POWER STEERING CONTROL VALVE

- (a) Expand 4 new control valve rings with your fingers.

NOTICE:

Be careful not to over expand the valve ring.

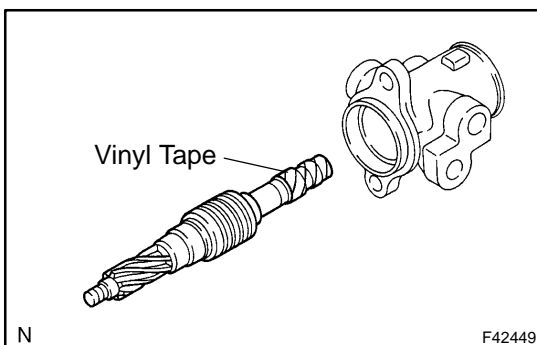
- (b) Coat the 4 control valve rings with power steering fluid.
 (c) Install the 4 control valve rings to the control valve, and settle them down with your fingers.



- (d) Carefully slide the tapered end of SST over the control valve rings until they fit to the control valve.
 SST 09631-20081

NOTICE:

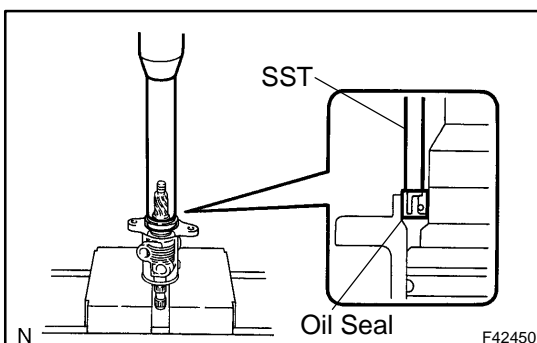
Be careful not to damage the control valve rings.



- (e) To prevent oil seal lip damage, wind vinyl tape around the serrated part of the control valve.
 (f) Install the control valve to the valve housing.

NOTICE:

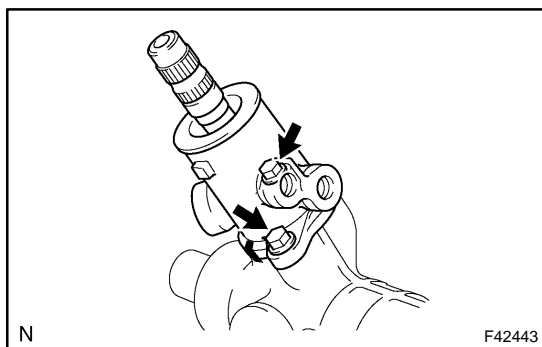
Be careful not to damage the control valve rings and oil seal lip.



- (g) Coat a new oil seal lip with power steering fluid.
 (h) Using SST and a press, install the oil seal.
 SST 09612-22011

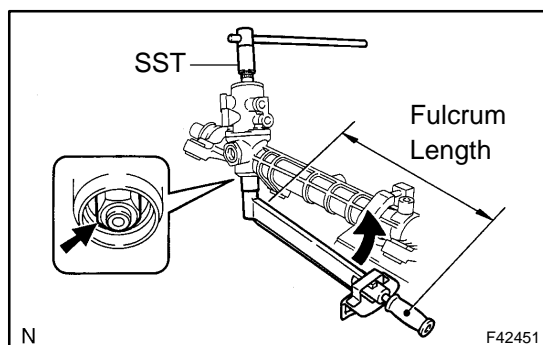
NOTICE:

Make sure that the oil seal is installed facing in the correct direction.



- (i) Apply grease to the needle bearing.
- (j) Install a new gasket to the valve housing.
- (k) Wind vinyl tape around the serration part of the control valve.
- (l) Install the valve housing to the rack housing with the 2 bolts.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)



- (m) Using SST, stop the control valve shaft rotation and install a self-locking nut.

SST 09616-00011

Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)

- (n) Apply sealant to 2 or 3 threads of the rack housing cap.

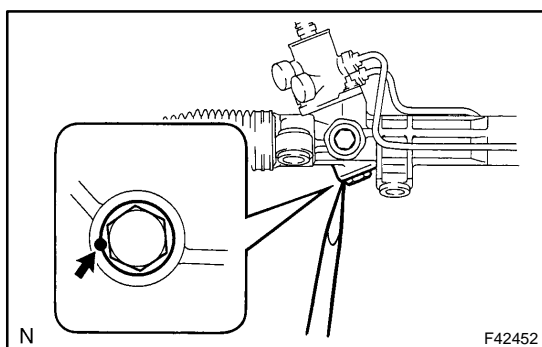
Sealant:

Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent

- (o) Install the rack housing cap.

Torque: 59 N·m (600kgf·cm, 43 ft·lbf)

- (p) Using a punch and a hammer, stake the rack housing cap and rack housing.



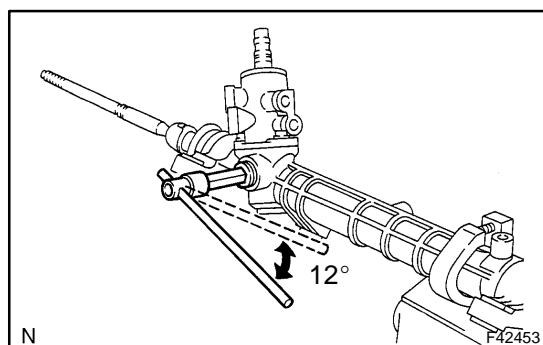
53. INSTALL RACK GUIDE

- (a) Apply molybdenum disulfide lithium base grease to the contact surface of the power steering rack and of the rack guide.
- (b) Install the rack guide and compression spring to the rack housing.
- (c) Apply sealant to 2 or 3 threads of the rack guide spring cap.

Sealant:

Part No. 0.8833-00080, THREE bOND 1344, LOCTITE 242 or equivalent

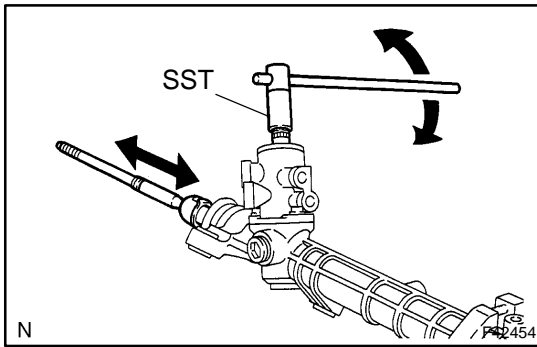
- (d) Temporarily install the rack guide spring cap.



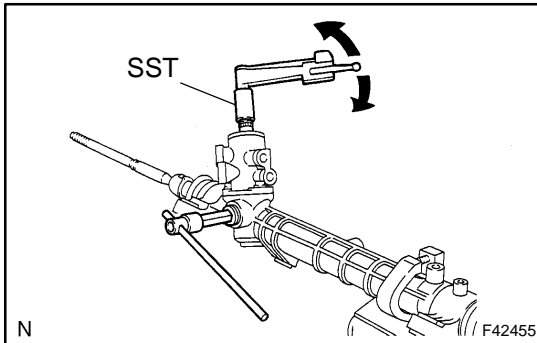
54. INSPECT TOTAL PRELOAD

- (a) To prevent the steering rack teeth from damaging the oil seal lip, temporarily install the RH and LH rack ends.
- (b) Torque the rack guide spring cap.
- (c) Back off the rack guide spring cap 12°.

Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)



- (d) Using SST, turn the control valve shaft right and left 1 or 2 times.
SST 09616-00011
- (e) Loosen the rack guide spring cap until the rack guide spring is not functioning.



- (f) Using SST and torque wrench, tighten the rack guide spring cap until the preload is within the specification.
SST 09616-00011

Preload (turning):

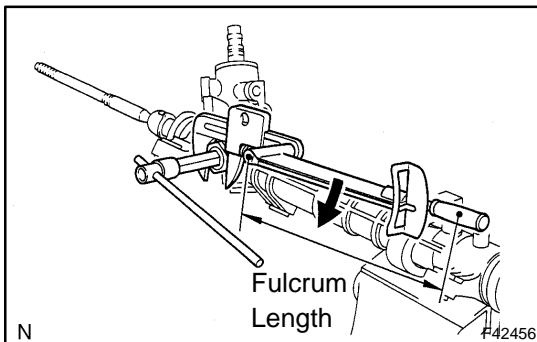
1.0 – 1.8 N·m (20 – 18 kgf·cm, 8.6 – 15.7 ft·lbf)

- (g) Apply sealant to 2 or 3 threads of the rack guide spring cap lock nut.

Sealant:

Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent

- (h) Temporarily install the lock nut.



- (i) Using a hexagon wrench (19 mm), hold the rack guide spring cap and using SST, torque the nut.
SST 09922-10010
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

NOTICE:

Use SST 09922-10010 in the direction shown in the illustration.

HINT:

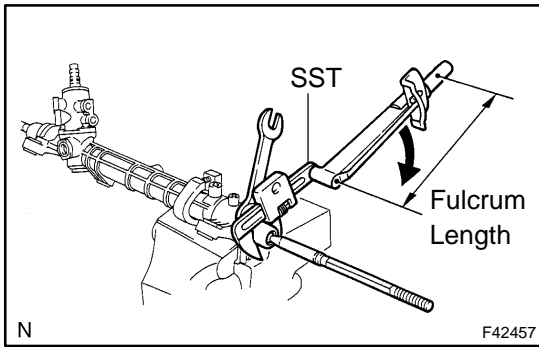
Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).

- (j) Recheck the total preload.

Preload (turning):

1.0 – 1.8 N·m (10 – 18 kgf·cm, 8.6 – 15.7 ft·lbf)

- (k) Remove the RH and LH rack ends.

**55. INSTALL STEERING RACK END SUB-ASSY**

- (a) Using a spanner, hold the steering rack steadily and using SST, install the 2 rack ends.

SST 09922-10010

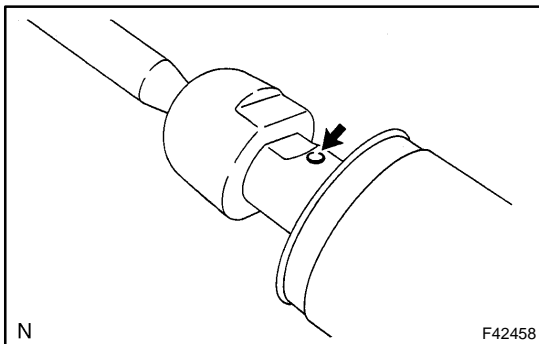
Torque: 62 N·m (630 kgf·cm, 46 ft·lbf)

NOTICE:

Use SST 09922-10010 in the direction shown in the illustration.

HINT:

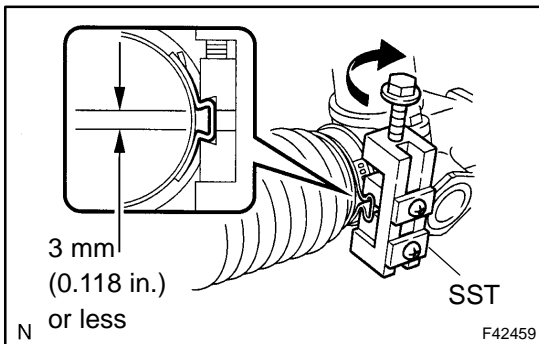
- Using SST, hold the rack and install the rack and sub-assy.
- Use a torque wrench with a fulcrum length of 380 mm (14.96 in.).



- (b) Ensure that the steering rack hole is not clogged with grease.

HINT:

If the hole is clogged, the pressure inside the boot will change after it is assembled and steering wheel is turned.

**56. INSTALL STEERING RACK BOOT NO.2**

- (a) Install the steering rack boot No.2.
 (b) Using SST, tighten the steering rack boot No.2 clamp, as shown in the illustration.

SST 09521-24010

Clearance: 3.0 mm (0.118 in.) or less

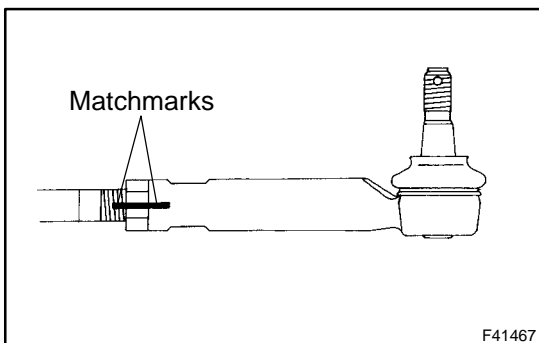
NOTICE:

Be careful not to damage the boot.

- (c) Using a pliers, install the rack boot clip.

57. INSTALL STEERING RACK BOOT NO.1**HINT:**

Install the rack boot No.1 by the same procedures as the rack boot No.2.

**58. INSTALL TIE ROD END SUB-ASSY LH**

- (a) Screw the lock nut and tie rod end sub-assy LH onto the rack end until the matchmarks are aligned.

HINT:

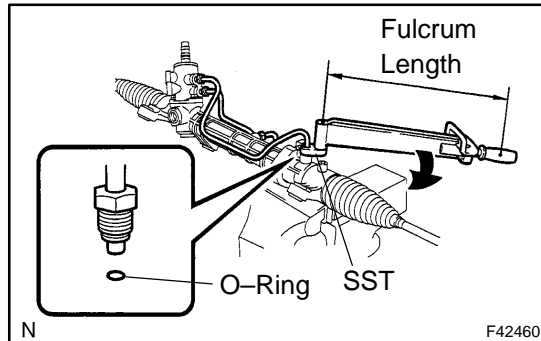
After adjusting toe-in, torque the lock nut (See page 26-5).

Torque: 74 N·m (750 kgf·cm, 54 ft·lbf)

59. INSTALL TIE ROD END SUB-ASSY RH

HINT:

Install the RH side by the same procedures as the LH side.

**60. INSTALL STEERING RIGHT TURN PRESSURE TUBE**

- (a) Coat 2 new O-rings with power steering fluid and install them to the right turn pressure tube.
- (b) Using SST, install the right turn pressure tube to the steering gear assy.

SST 09023-38200

Torque: 12 N·m (120 kgf·cm, 8 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
- This torque value is effective in the case that SST is parallel to a torque wrench.

61. INSTALL STEERING LEFT TURN PRESSURE TUBE

- (a) Coat 2 new O-rings with power steering fluid and install them to the left turn pressure tube.
- (b) Using SST, install the left turn pressure tube to the steering gear assy.

SST 09023-38200

Torque 12 N·m (120 kgf·cm, 8 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
- This torque value is effective in the case that SST is parallel to a torque wrench.

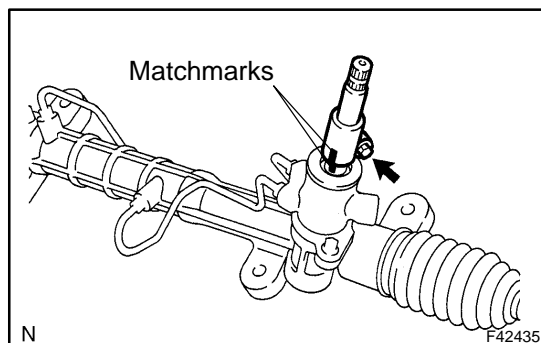
62. INSTALL RACK & PINION POWER STEERING GEAR ASSY

- (a) Install the power steering gear assy with the 4 bolts and nuts.

Torque 58 N·m (590 kgf·cm, 43 ft·lbf)

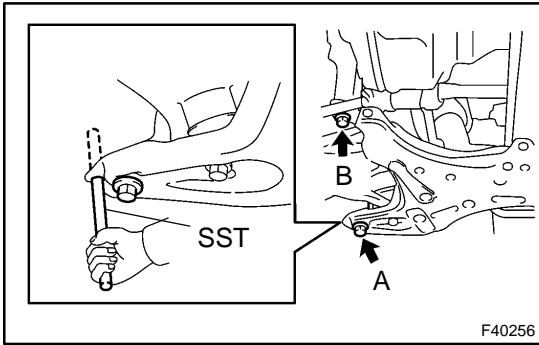
NOTICE:

- The 4 bush must be securely installed to the power steering gear assy.
- When tightening the installation bolt for power steering gear, the bush should not bitten in.

**63. INSTALL STEERING INTERMEDIATE SHAFT**

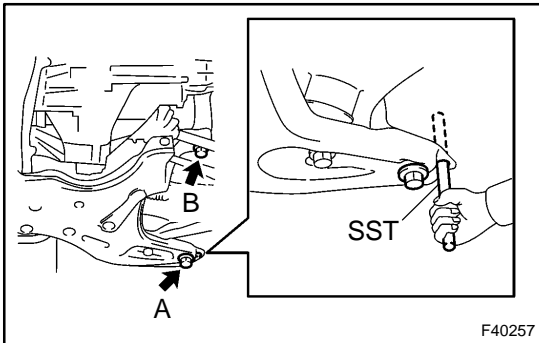
- (a) Align the matchmarks on the steering intermediate shaft with steering pinion shaft.
- (b) Install the bolt.

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)**64. INSTALL STEERING COLUMN HOLE COVER SUB-ASSY NO.1**



65. INSTALL FRONT SUSPENSION CROSSMEMBER SUB-ASSY

- (a) Using SST, align the holes of the front suspension member RH and body, and temporarily tighten the bolt in order of A, B.
SST 09670-00010



- (b) Using SST, align the holes of the front suspension member LH and body, and temporarily tighten the bolt in order of A, B.
SST 09670-00010

- (c) Using SST, align the holes of the front suspension member RH and body, and torque the bolt A and B.
SST 09670-00010

Torque:

Bolt A: 157 N·m (1,600 kgf·cm, 116 ft·lbf)

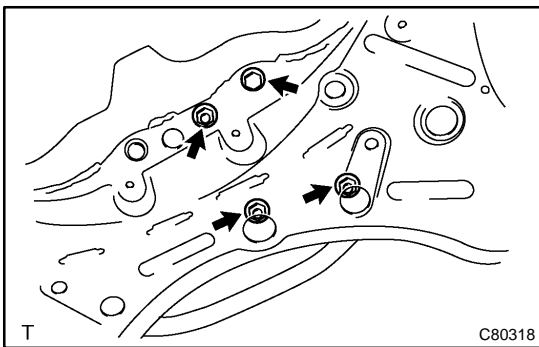
Bolt B: 157 N·m (1,600 kgf·cm, 116 ft·lbf)

- (d) Using SST, align the holes of the front suspension member LH and body, and torque the bolt A and B.
SST 09670-00010

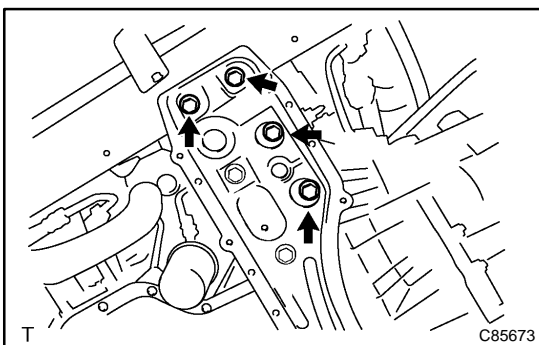
Torque:

Bolt A: 157 N·m (1,600 kgf·cm, 116 ft·lbf)

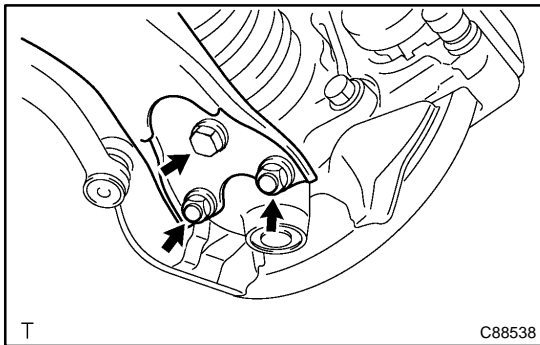
Bolt B: 157 N·m (1,600 kgf·cm, 116 ft·lbf)



- (e) Connect the engine mounting insulator RR to the crossmember with the bolt and 3 nuts.
Torque: 52 N·m (530 kgf·cm, 38 ft·lbf)



- (f) Install the center member to the frame with the 2 bolts.
Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)
- (g) Connect the engine mounting insulator FR to the center member with the 2 bolts.
Torque: 52 N·m (530 kgf·cm, 38 ft·lbf)



66. CONNECT FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 LH

- (a) Connect the front suspension lower arm No.1 to the lower ball joint with the bolt and 2 nuts.

Torque: 89 N·m (910 kgf·cm, 66 ft·lbf)

67. CONNECT FRONT SUSPENSION ARM SUB-ASSY LOWER NO.1 RH

HINT:

Use the same manner described above to the other side.

68. CONNECT FRONT STABILIZER LINK ASSY LH

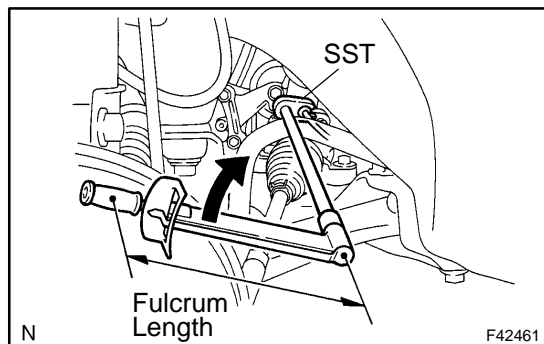
- (a) Connect the front stabilizer link assy LH with the nut.

Torque: 74 N·m (755 kgf·cm, 55 ft·lbf)

69. CONNECT FRONT STABILIZER LINK ASSY RH

HINT:

Use the same manner described above to the other side.



70. CONNECT RETURN TUBE SUB-ASSY

- (a) Using SST, connect the return tube sub-assy.

SST 09023-38400

Torque: 23 N·m (235 kgf·cm, 17 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.

71. CONNECT PRESSURE FEED TUBE ASSY

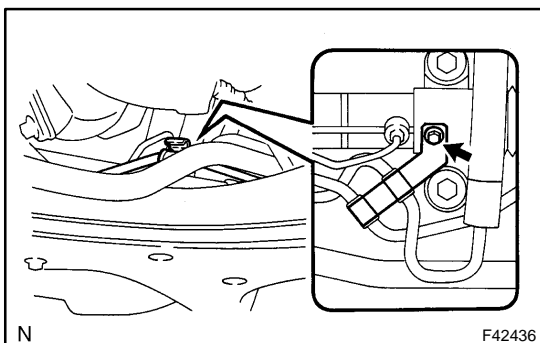
- (a) Using SST, connect the pressure feed tube assy.

SST 09023-38400

Torque: 23 N·m (235 kgf·cm, 17 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).
- This torque value is effective in case that SST is parallel to a torque wrench.



- (b) Connect the tube clamp with the bolt.

Torque: 7.8 N·m (80 kgf·cm, 69 ft·lbf)

72. CONNECT STEERING INTERMEDIATE SHAFT(See page 50-8)**73. CONNECT TIE ROD END SUB-ASSY LH**

- (a) Connect the tie rod end sub-assy LH with the nut.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

- (b) Install a new cotter pin.

NOTICE:

If the holes for a new cotter pin are not aligned, tighten the nut further up to 60°.

74. CONNECT TIE ROD END SUB-ASSY RH**HINT:**

Use the same manner described above to the other side.

75. INSTALL ENGINE UNDER COVER LH**76. INSTALL ENGINE UNDER COVER RH****77. INSTALL FRONT WHEELS**

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)

78. INSPECT CENTER FRONT WHEEL**79. INSTALL COLUMN HOLE COVER SILENCER SHEET**

- (a) Install the column hole cover silencer sheet with the 2 nuts.

80. ADD POWER STEERING FLUID**81. BLEED POWER STEERING FLUID(See page 51-3)****82. INSPECT FLUID LEAK****83. INSTALL CYLINDER HEAD COVER NO.2**

- (a) Install the cylinder head cover No.2 with 2 nuts and 2 clips.

Torque: 7.0 N·m (71 kgf·cm, 62 ft·lbf)

84. INSTALL HOOD SUB-ASSY**85. INSPECT HOOD SUB-ASSY****86. ADJUST HOOD SUB-ASSY(See page 75-1)****87. CENTER SPIRAL CABLE(See page 50-8)****88. INSTALL STEERING WHEEL ASSY(See page 50-8)****89. INSTALL HORN BUTTON ASSY(See page 50-8)****90. INSPECT AND ADJUST FRONT WHEEL ALIGNMENT(See page 26-5)****91. INSPECT SRS WARNING LIGHT(See page 05-424)**