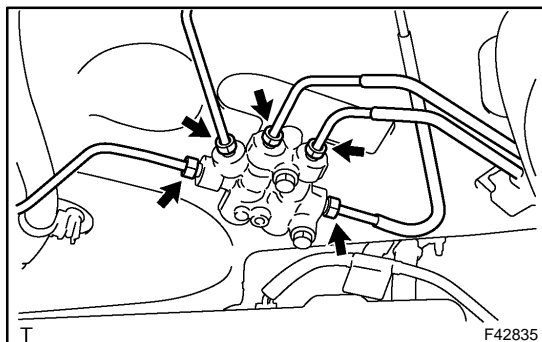
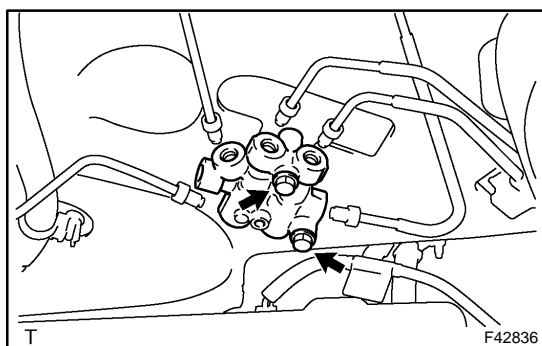


## REPLACEMENT

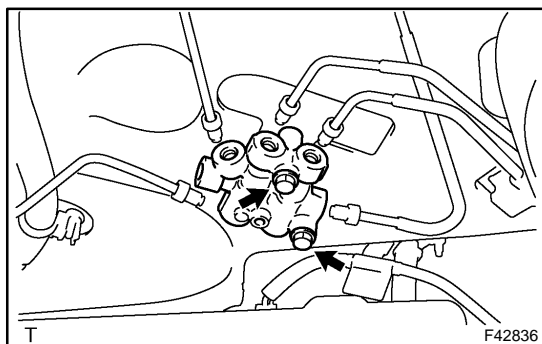


### 1. REMOVE PROPORTIONING VALVE ASSY

- (a) Using SST, disconnect the 5 brake tubes from the proportioning valve assy.  
SST 09023-00100

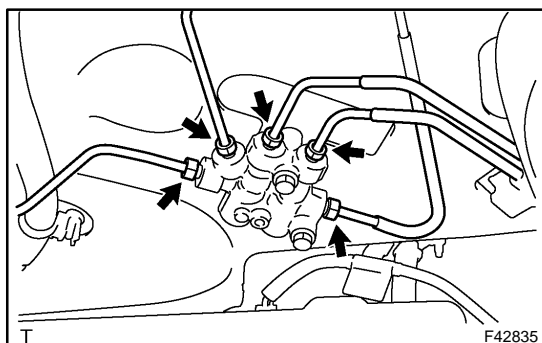


- (b) Remove the 2 bolts and proportioning valve assy from the body.



### 2. INSTALL PROPORTIONING VALVE ASSY

- (a) Install the proportioning valve assy with the 2 bolts.  
**Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)**



- (b) Using SST, connect the 5 brake tubes to the proportioning valve assy.  
SST 09023-00100  
**Torque: 15.2 N·m (155 kgf·cm, 11 ft·lbf)**

3. **FILL RESERVOIR WITH BRAKE FLUID**
4. **BLEED MASTER CYLINDER (See page 32-4)**  
SST 09023-00100
5. **BLEED BRAKE LINE (See page 32-4)**
6. **CHECK FLUID LEVEL IN RESERVOIR**

2004 COROLLA (RM1037U)