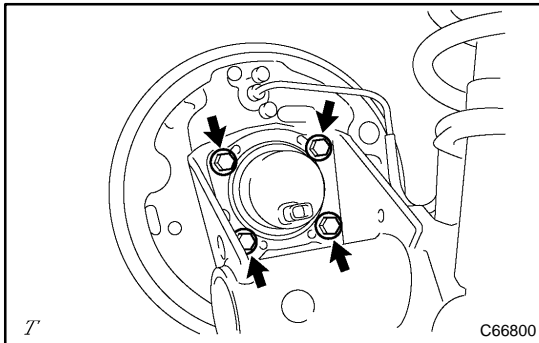


REPLACEMENT

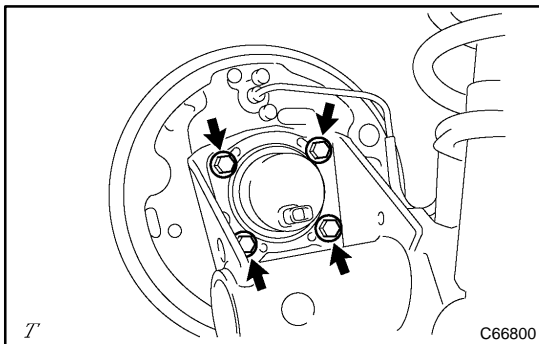
HINT:

COMPONENTS: See page 30-23

1. REMOVE REAR WHEEL
2. REMOVE REAR BRAKE DRUM SUB-ASSY
3. DISCONNECT SKID CONTROL SENSOR WIRE (W/ ABS)

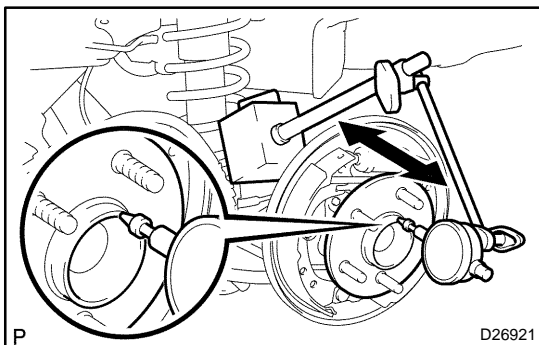


4. REMOVE REAR AXLE HUB & BEARING ASSY LH
 - (a) Remove the 4 bolts and hub & bearing assy LH.

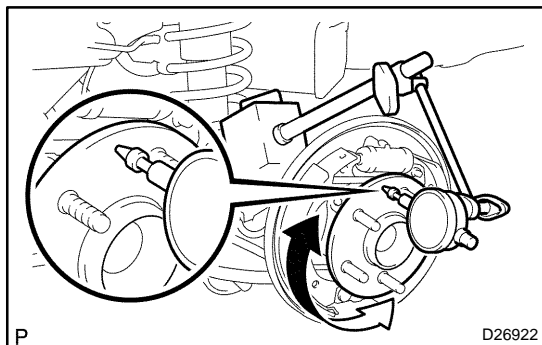


5. INSTALL REAR AXLE HUB & BEARING ASSY LH
 - (a) Install the hub & bearing assy LH with the 4 bolts.
Torque: 61 N·m (622 kgf·cm, 45 ft·lbf)

6. CONNECT SKID CONTROL SENSOR WIRE (W/ ABS)



7. INSPECT BEARING BACKLASH
 - (a) Set a dial indicator near the center of the axle hub and check the backlash in the bearing shaft direction.
Maximum: 0.05 mm (0.0020 in.)
If the backlash exceeds the maximum, replace the rear axle hub & bearing assy LH.

**8. INSPECT AXLE HUB DEVIATION**

- (a) Using a dial indicator, check the deviation at the surface of the axle hub outside the hub bolt.

Maximum: 0.07 mm (0.0028 in.)

If the backlash exceeds the maximum, replace the rear axle hub & bearing assy LH.

9. INSTALL REAR BRAKE DRUM SUB-ASSY**10. INSTALL REAR WHEEL**

Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)

11. CHECK ABS SPEED SENSOR SIGNAL (W/ ABS) (See page [05-297](#))