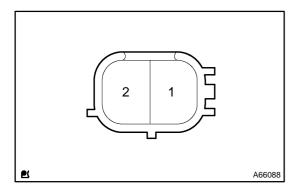
INSPECTION

110FH-01

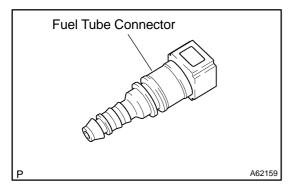


1. FUEL INJECTOR ASSY

(a) Inspect injector resistance.

(1) Using an ohmmeter, measure the resistance between the terminals.

Resistance: 13.4 – 14.2 Ω at 20°C (68°F)



(b) Inspect injector inspection

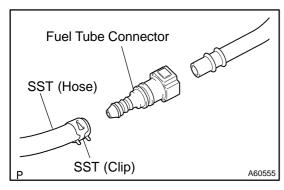
CAUTION:

Keep injector clear of sparks during the test.

(1) Purchase a new fuel tube, and take out the fuel tube connector from its tube.

HINT:

Part No. 23901-0D010

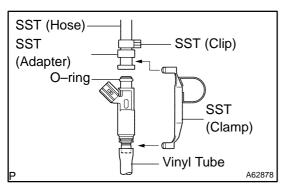


(2) Connect SST and fuel tube connector to the fuel pipe.

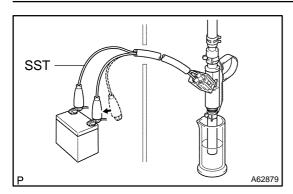
SST 09268-41047 (90467-13001, 95336-08070)

CAUTION:

Perform connecting operations of the fuel tube connector (quick type) after observing the precautions.



- (3) Install an O-ring to the fuel injector.
- (4) Connect SST (union and hose) to fuel the injector, and hold the fuel injector to prevent gasoline from splashing out. (See page 11–1)
- SST 09268-41047 (90467-13001, 95336-08070, 09268-41110, 09268-41300)



Put the fuel injector into a graduated cylinder. (5)

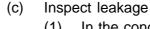
HINT:

Install a suitable vinyl tube onto the injector to prevent gasoline from splashing out.

- (6)Operate the fuel pump.
- (7) Connect SST to the connector of fuel injector.
- 09842-30080 SST
- (8)Connect SST to the battery for 15 seconds, and measure the injection volume with a graduated cylinder. Test the each fuel injector 2 or 3 time.

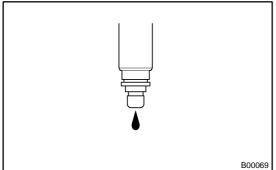
Injection volume:

 $60 - 73 \text{ cm}^3 (3.7 - 4.5 \text{ cu in.}) \text{ per } 15 \text{ seconds}$ Difference between each injector: 13 cm³ (0.8 cu in.) or less



In the condition above, disconnect the test probes of the from the battery, and check the fuel leakage from the fuel injector.

Fuel drop: 1 drop or less per 12 minutes



2

FUEL PUMP 2.

- (a) Inspect fuel pump resistance.
 - Using an ohmmeter, measure the resistance between the terminals.

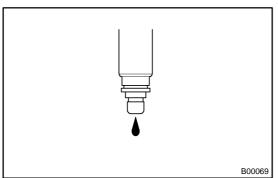
Resistance: $0.2 - 3.0 \Omega$ at 20° C (68°F)

- (b) Inspect fuel pump operation
 - Apply battery voltage to both terminals. Check that the pump operates.

NOTICE:

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- These tests must be done quickly (within 10 seconds) to prevent the coil from burning out.
- Keep fuel pump as far away from the battery as possible.
- Always do the switching at the battery side.



2004 COROLLA (RM1037U)

Author: Date: 975