

TORQUE SPECIFICATION

Part Tightened		N-m	kgf-cm	ft-lbf
Lead wire x Repair service starter kit		10	102	7
Starter x Engine	Bolt	37	378	27
	Nut	9.8	100	7
Commutator end frame x Starter drive housing assy		6.0	61	53 in. lbf
Repair service starter kit x Starter drive housing assy		7.5	76	66 in. lbf
Battery negative terminal x Battery		5.4	55	48 in. lbf
Generator assy x Engine	M12	25	250	18
	M14	54	550	39
Rectifire end frame x Drive end frame (See page 19-18)	Nut A	4.5	46	39 in. lbf
	Nut B	5.4	55	47 in. lbf
Recrifire holder x Coil lead on rectifire end frame		2.9	30	26 in. lbf
Voitage regulator x Rectifire end frame		2.0	20	18 in. lbf
Brush holder x Rectifire end frame		2.0	20	18 in. lbf
Rear end cover x Rectifire holder		4.4	45	39 in. lbf
Plate terminal x Rectifire holder		3.9	39	35 in. lbf
Terminal insulator x Rectifire holder		4.1	42	36 in. lbf
Generator pulley x Rotor		111	1,125	81