SEAT BELT TORQUE SPECIFICATION

030PY-02

Part Tightened	N⋅m	kgf⋅cm	ft·lbf
FRONT SEAT BELT			
Front shoulder belt anchor adjuster assy x Body	41.2	420	30
Front seat outer belt assy (Upper part of retractor) x Body	4.9	50	43 in.·lbf
Front seat outer belt assy (Lower part of retractor) x Body	41.2	420	30
Front seat outer belt shoulder anchor x Body	41.2	420	30
Front seat outer belt floor anchor x Body	41.2	420	30
Front seat inner belt assy x Front seat	41.2	420	30
REAR SEAT BELT			
Child restraint seat anchor bracket sub–assy x Body	18.1	185	13.3
Rear seat inner w/center belt assy LH x Body	41.2	420	30
Rear seat inner w/center belt assy RH x Body	41.2	420	30
Rear seat belt assembly outer center x Body	41.2	420	30
Rear seat belt assembly outer (Retractor side) x Body	41.2	420	30
Rear seat belt assembly outer (Floor anchor side) x Body	41.2	420	30

2004 COROLLA (RM1037U)

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