

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
POWER STEERING VANE PUMP			
Vane pump housing rear x Vane pump housing front	22	220	16
Pressure port union	69	700	51
Suction port union set bolt	12	122	9
Oil pressure switch	21	210	15
Vane pump assy x Vane pump bracket rear	37	380	27
Vane pump assy set bolt	37	380	27
Pressure feed tube assy x Vane pump assy	41 (44)	420 (450)	30 (33)
Pressure feed tube assy clamp set bolt	7.8	80	69 in.·lbf
POWER STEERING GEAR			
Engine hanger set bolt	38	390	28
Control valve housing set bolt	18	185	13
Self-locking nut	25	250	18
Rack housing cap	59	600	43
Rack guide spring cap lock nut	43 (59)	440 (600)	32 (43)
Power steering rack x Rack end	62 (83)	630 (850)	46 (61)
Tie rod assy lock nut	74	750	54
Turn pressure tube union nut	12 (13)	120 (130)	9 (9)
Rack & pinion power steering gear assy set bolt and nut	58	590	43
Pressure feed and return tubes x Control valve housing	23 (25)	235 (255)	17 (18)
Pressure feed tube clamp set bolt	7.8	80	69 in.·lbf
Stabilizer link assy set nut	74	755	55
Tie rod assy set nut	49	500	36
Intermediate shaft sub-assy x Control valve shaft	35	360	26
Front suspension crossmember sub-assy x Frame	Bolt A	157	1,600
	Bolt B	157	1,600
Center member x Frame	39	400	29
Center member x Engine mounting insulator FR	52	530	38
Crossmember x Engine mounting insulator RR	52	530	38
Front suspension arm sub-assy lower No.1 x Lower ball joint	89	910	66
Hub nut	103	1,050	76

(): For use without SST