AUTOMATIC TRANSMISSION / TRANSAXLE SERVICE DATA

0305K-06

A245E		
Line pressure (Wheel locked)		
	Engine idling	
	D position	382 - 422 kPa (3.9 - 4.3 kgf/cm ² , 55 - 61 psi)
	R position	647 - 760 kPa (6.6 - 7.8 kgf/cm², 94 - 111 psi)
	At stall (Throttle valve fully opened)	
	D position	713 – 844 kPa (7.27 – 8.61 kgf/cm ² , 103 – 122 psi)
	R position	1,520 – 1,755 kPa (15.5 – 17.9 kgf/cm ² , 220 – 254 psi)
Engine stall revolution	D and R positions	2,550 ± 150 rpm
Time lag	$N \to D$ position	Less than 1.2 seconds
	$N \rightarrow R$ position	Less than 1.5 seconds
Engine idle speed		
(A/C OFF)	N position	$650 \pm 50 \text{rpm}$
Drive plate runout	Max.	0.20 mm (0.0079 in.)
Differential oil seal drive in depth	LH side	$5.3 \pm 0.5 \text{ mm} (0.209 \pm 0.020 \text{ in.})$
	RH side	$2.0 \pm 0.5 \text{ mm} (0.079 \pm 0.020 \text{ in.})$
Shift schedule		
D position		
(Throttle valve fully opened)	$1 \rightarrow 2$	59 – 68 km/h (37 – 42 mph)
	$2 \rightarrow 3$	111 – 122 km/h (69 – 76 mph)
	$3 \rightarrow \text{O/D}$	173 – 191 km/h (108 – 119 mph)
	$O/D \rightarrow 3$	` ' '
		103 – 114 km/h (64 – 71 mph)
	$2 \rightarrow 1$	41 – 48 km/h (25 – 30 mph)
(Throttle valve fully closed)	$3 \rightarrow \text{O/D}$	35 – 42 km/h (22 – 26 mph)
	$O/D \rightarrow 3$	16 – 22 km/h (10 – 14 mph)
2 position		
(Throttle valve fully opened)		59 – 68 km/h (37 – 42 mph)
	$3 \rightarrow 2$, ,
	$2 \rightarrow 1$	41 – 48 km/h (25– 30 mph)
L position	•	40 57 Las /L (00 05 asst)
(Throttle valve fully opened)	2 → 1	49 – 57 km/h (30 – 35 mph)
Lock-up point	Throttle valve opening 5 %	
3rd gear (O/D main switch OFF)	Lock-up ON	68 – 77 km/h (42 – 48 mph)
0.75	Lock-up OFF	61 – 69 km/h (38– 43 mph)
O/D gear	Lock-up ON	61 – 69 km/h (38 – 43 mph)
	Lock-up OFF	54 – 62 km/h (34 – 39 mph)

2004 COROLLA (RM1037U)

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