

TORQUE SPECIFICATION

Part Tightened	N-m	kgf-cm	ft-lbf
AIR CONDITIONER UNIT ASSY			
Air conditioning tube assy x Cooler evaporator sub-assy No. 1	3.5	35	30 in. lbf
Air conditioner unit assy x Body	9.8	100	87 in. lbf
ECM x Blower assy	3.0	30	26 in. lbf
COOLER COMPRESSOR ASSY			
Magnet clutch hub x Cooler compressor assy	18	183	13
Compressor and magnetic clutch x Engine	29	295	21
Discharge hose sub-assy x Compressor and magnetic clutch	9.8	100	87 in. lbf
Cooler refrigerant suction hose No.1 x Compressor and magnetic clutch	9.8	100	87 in. lbf
W/RECEIVER CONDENSER ASSY			
Cap x W/receiver condenser assy	2.9	29	25 in. lbf
W/receiver condenser assy x Body	9.8	100	87 in. lbf
Cooler refrigerant discharge hose No. 1 x W/receiver condenser assy	5.4	55	48 in. lbf
Cooler refrigerant liquid pipe A x W/receiver condenser assy	5.4	55	48 in. lbf