
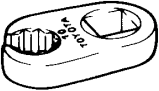
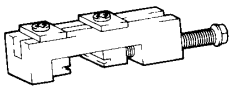
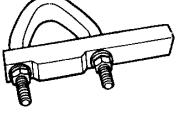
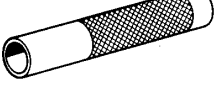
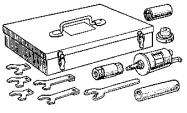

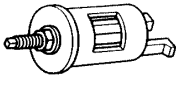
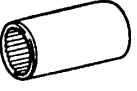
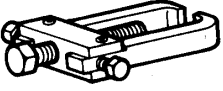

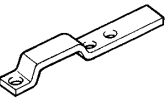


# POWER STEERING

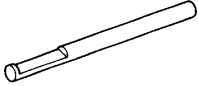
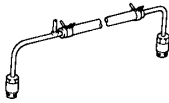

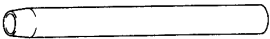
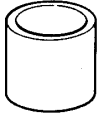
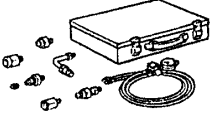

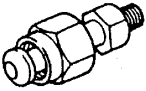
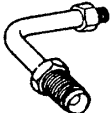
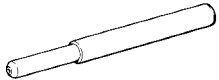
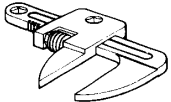
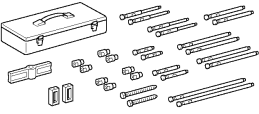
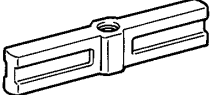
## PREPARATION

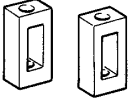
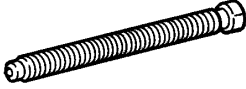

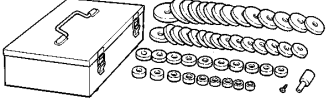









### SST

021CB-01

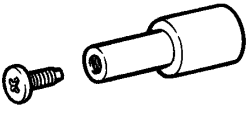
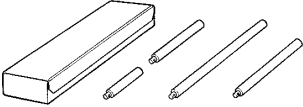



	09023-38200	Union Nut Wrench 12mm	RACK & PINION POWER STEERING GEAR ASSY
	09023-38400	Union Nut Wrench 14mm	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	09521-24010	Rear Axle Shaft Puller	RACK & PINION POWER STEERING GEAR ASSY
	09612-00012	Rack & Pinion Steering Rack Housing Stand	RACK & PINION POWER STEERING GEAR ASSY
	09612-22011	Tilt Handle Bearing Replacer	RACK & PINION POWER STEERING GEAR ASSY
	09612-24014	Steering Gear Housing Overhaul Tool Set	RACK & PINION POWER STEERING GEAR ASSY
	(09612-10061)	Steering Pinion Bearing Replacer	RACK & PINION POWER STEERING GEAR ASSY
	(09613-22011)	Steering Rack Shaft Bushing Puller	RACK & PINION POWER STEERING GEAR ASSY
	09616-00011	Steering Worm Bearing Adjusting Socket	RACK & PINION POWER STEERING GEAR ASSY
	09628-62011	Boll Joint Puller	RACK & PINION POWER STEERING GEAR ASSY
	09630-00014	Power Steering Gear Housing Overhaul Tool Set	VANE PUMP ASSY
	(09631-00132)	Vane Pump Bracket	VANE PUMP ASSY

PREPARATION - POWER STEERING

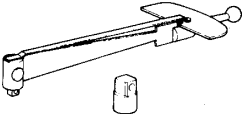
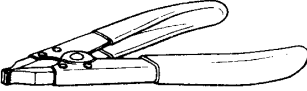
	09631-10030 Oil Seal Remover	VANE PUMP ASSY
	09631-12071 Steering Rack Oil Seal Test Tool	RACK & PINION POWER STEERING GEAR ASSY
	(09633-00010) Packing	RACK & PINION POWER STEERING GEAR ASSY
	09631-16020 Steering Rack Cover "A"	RACK & PINION POWER STEERING GEAR ASSY
	09631-20081 Seal Ring Tool	RACK & PINION POWER STEERING GEAR ASSY
	09640-10010 Power Steering Pressure Gauge Set	POWER STEERING SYSTEM
	(09641-01010) Gauge Assy	POWER STEERING SYSTEM
	(09641-01020) Attachment A	POWER STEERING SYSTEM
	(09641-01030) Attachment B	POWER STEERING SYSTEM
	09670-00010 Front Crossmember Guide Tool	RACK & PINION POWER STEERING GEAR ASSY
	09922-10010 Variable Open Wrench	RACK & PINION POWER STEERING GEAR ASSY
	09950-50013 Puller C Set	RACK & PINION POWER STEERING GEAR ASSY
	(09951-05010) Hanger 150	RACK & PINION POWER STEERING GEAR ASSY

	(09952-05010) Slide Arm	RACK & PINION POWER STEERING GEAR ASSY
	(09953-05020) Center Bolt 150	RACK & PINION POWER STEERING GEAR ASSY
	(09954-05021) Claw No.2	RACK & PINION POWER STEERING GEAR ASSY
	09950-60010 Replacer Set	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	(09951-00180) Replacer 18	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00190) Replacer 19	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00220) Replacer 22	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00240) Replacer 24	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00260) Replacer 26	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00280) Replacer 28	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	(09951-00320) Replacer 32	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00360) Replacer 36	RACK & PINION POWER STEERING GEAR ASSY
	(09951-00400) Replacer 40	RACK & PINION POWER STEERING GEAR ASSY

## PREPARATION - POWER STEERING

	(09952-06010) Adapter	RACK & PINION POWER STEERING GEAR ASSY
	09950-70010 Handle Set	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	(09951-07100) Handle 100	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	(09951-07150) Handle 150	RACK & PINION POWER STEERING GEAR ASSY
	(09951-07360) Handle 360	RACK & PINION POWER STEERING GEAR ASSY

## Recommended Tools

	09025-00010 Torque Wrench (30 kgf-cm)	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	09905-00012 Snap Ring No.1 Expander	VANE PUMP ASSY

## Equipment

Caliper gauge	Vane pump assy
Vernier calipers	Vane pump assy
Dial indicator	Steering gear assy
Feeler gauge	Vane pump assy
Micrometer	Vane pump assy
Torque wrench	

## Lubricant

Item	Capacity	Classification
Power steering fluid (Total)	0.8 liters (0.9 US qts, 0.7 Imp.qts)	ATF DEXRON® II or III

## SSM

08833-00080 Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	RACK & PINION POWER STEERING GEAR ASSY
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