



THIS HOLE MUST BE USED AT ASSEMBLY FOR ALIGNMENT OF SIDE PLATES WITH TRUNNION BLOCK MOUNTING HOLE AND ϕ OF BARREL BEARING. TO BE LINED REAMED AFTER ASSEMBLY TO $\phi.5620 \pm .0015$.

$\phi.5620 \pm .0005$
TRUNNION PIN HOLE

4 HOLES
(SEE NOTE 4)

$\phi.250 \pm .001 \times 90^\circ$ CSK
.025 $\pm .010$ DEEP, COVER COVER PIVOT HOLE. LINE REAM AT ASSEMBLY

R.02 $\pm .02$
OR
.02 $\pm .02 \times 45^\circ$
CHAMFER

THIS SURFACE SHALL BE FITTED TO THE TRUNNION BLOCK ASSEMBLY AT RECEIVER ASSEMBLY.

MACHINE GUN CAL .50 M2
PART NO. _____
MFR IDENT. _____
CONTRACT NO. _____
DATE OF MFR _____
.10" $\pm .01$
5 PLACES
.09" $\pm .01$
4 PLACES
4.00" $\pm .03$

TOLERANCES		DRAWN BY		DATE	
DEC	2 PL	KBH		02-27-2002	
MM	$\pm .02$	CHECKED BY			
DEC	3 PL				
MM	$\pm .005$				
ANGLES	$\pm .5^\circ$	SCALE		DRAWING NO	REV
		FULL			