

Disassembling and Patching Hardware

Recognizing Circuit Board Layout Motifs
and Basic Circuit Mod Techniques

bunnie
bunnie:studios LLC

Agenda

- Hardware Reverser's Toolkit
- Identifying basic circuit primitives
- Translation to schematics
- Circuit board motifs
- Basic circuit patching techniques
- Circuit patching demo
- Q&A

Hardware Reverser's Toolkit

- Compare to Software Reverser Cycle:
 - Static Analysis: IDA
 - Runtime Analysis: SoftICE, OllyDbg
 - Patch: HexEdit, HackMan, HexWorkshop etc.
- Hardware Cycle:
 - Static Analysis: Eyeballing + continuity tester
 - Runtime Analysis: Oscilloscope, Logic Analyzer
 - Patch: Solder + wire; drop-in “active” hardware patchers (e.g. modchips, man-in-middle attacks)

Specific Sub-topics

- Static Analysis (“IDA” equivalent)
 - How to identify components
 - How to extract connectivity
 - Schematic conventions for recording extracted results
 - High-level motifs (“FLIRT” signatures) / saving time and effort
- Patching (“HexEdit” equivalent)
 - Basic techniques for soldering: theory and practice
 - Basic techniques for desoldering
 - Techniques for tack-soldering to circuit boards

Circuit Primitives

- Passive components
 - Resistors
 - Capacitors
 - Inductors
 - Diodes
- Active components
 - Transistors
 - ICs
 - DIP
 - SOIC / TSSOP / QFP
 - BGA
 - CSP
- Misc common/important components

Resistors

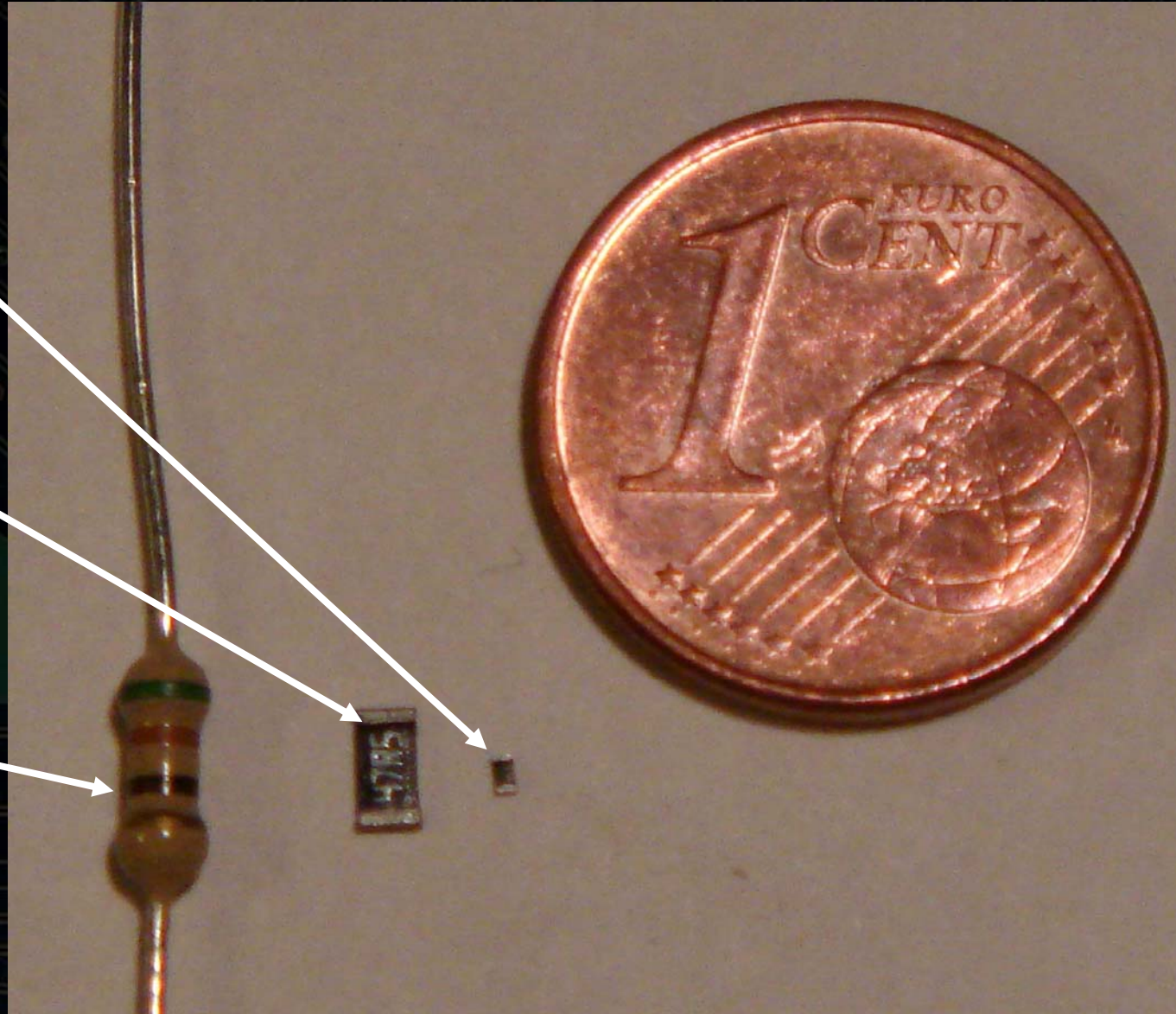
- Used to remove energy from a circuit, or to introduce a controlled amount of energy
 - “Wants to heat up”
- Energy removal rate (e.g., Power) is equal to current through resistor times voltage dropped
 - Simplest Current to Voltage converter
- Common applications:
 - Dissipating excess wavefront energy in high-speed transmission lines
 - Setting voltages on high-impedance nodes (e.g., pullups/pulldowns for strapping options)
 - Pullups on tri-state busses (e.g., I2C, PS2 pullups)
 - Setting gain or dividing voltages in analog circuits
- Relatively few varieties to identify

Resistors

0402 surface-mount

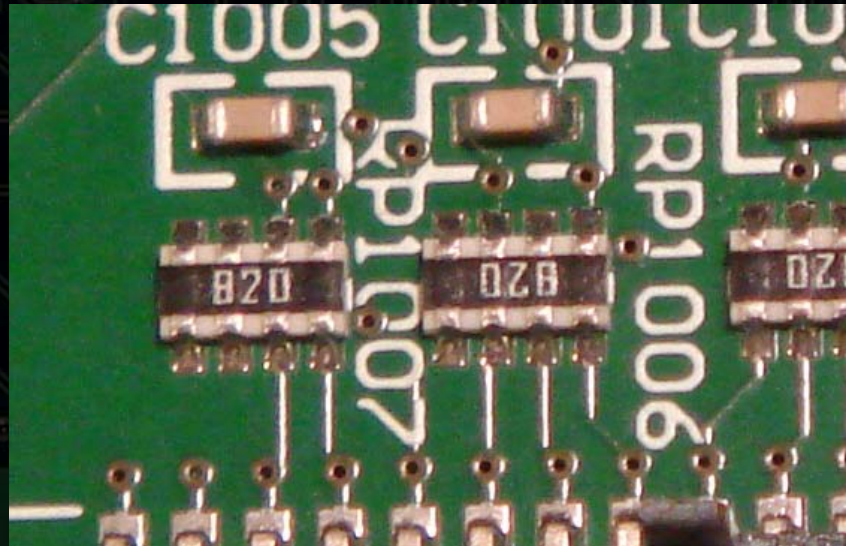
1206 surface-mount

1/4W through-hole



Resistors

- Can be in array form



- Or screen-printed



Capacitors

- Used to store energy in the form of *voltage potential* for time-delayed release
 - “Wants to maintain a constant voltage”
- Energy storage capacity is proportional to capacitance times voltage rating
- Common applications:
 - Smoothing out power supply glitches
 - Voltage conversion (bootstrapping, charge pumping, switching regulation)
 - Coupling analog signals with different operating points (from Hz to GHz)
 - Participant in complex filter implementation
- Many, many complex varieties to identify

Capacitors

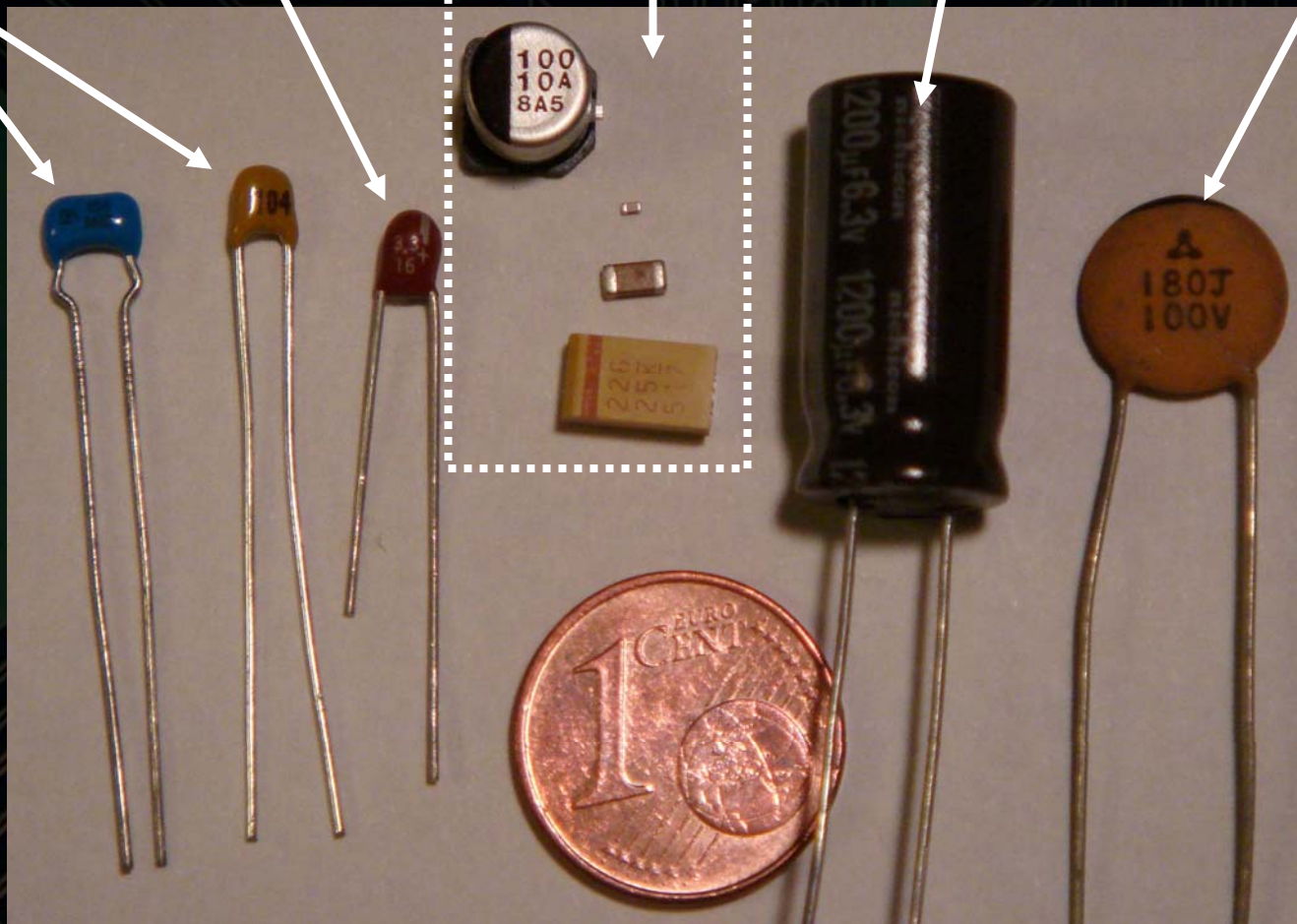
Ceramic radial
(0.1 μF)

Tantalum radial
(3.3 μF)

SMT
(next foil)

Electrolytic radial
(1200 μF)

Ceramic radial
(0.000018 μF)



Capacitors

- Material choice relates to application

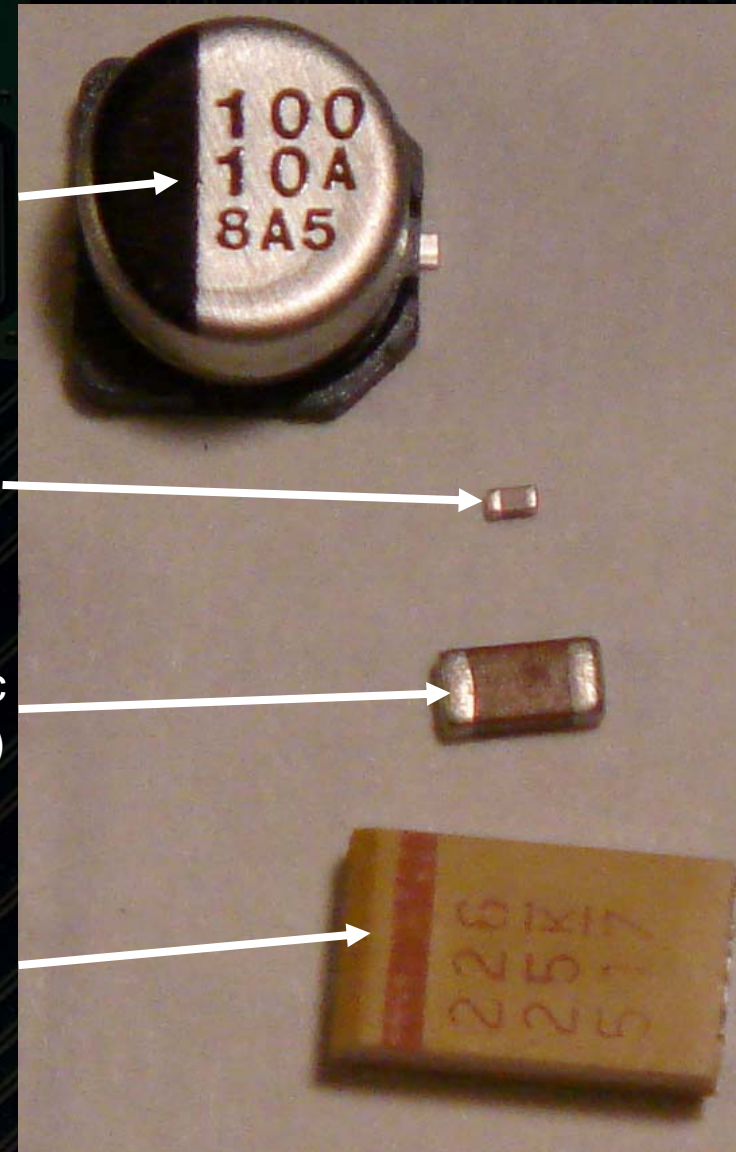
- Aluminum electrolytics for bulk, low quality
- Ceramic for high quality, low capacitance
- Tantalum for good quality, high capacitance

Al electrolytic
(100 μ F)

0402 ceramic
(0.1 μ F)

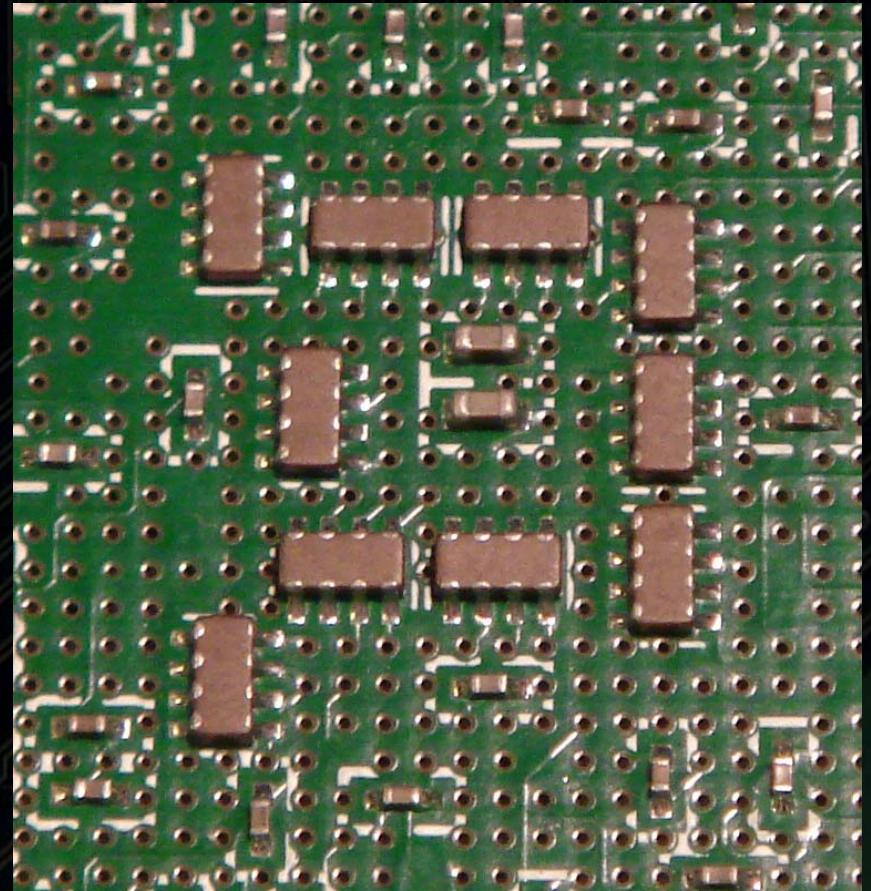
1206 ceramic
(10 μ F)

“D” size tantalum
(22 μ F)



Capactors

- Can be in array form
 - Indicative of high performance circuitry nearby



Inductors

- Used to store energy in the form of *magnetic flux* for time-delayed release
 - “Wants to maintain a constant current”
- Energy storage proportional to coil winding density and magnetic core capability
- Coupled flux implementations used to convert AC voltages (e.g. transformers)
- Common applications:
 - Counterbalance to capacitor in power conversion
 - Blocking high frequency noise (EMI filtering)
 - Participant in complex filter implementation

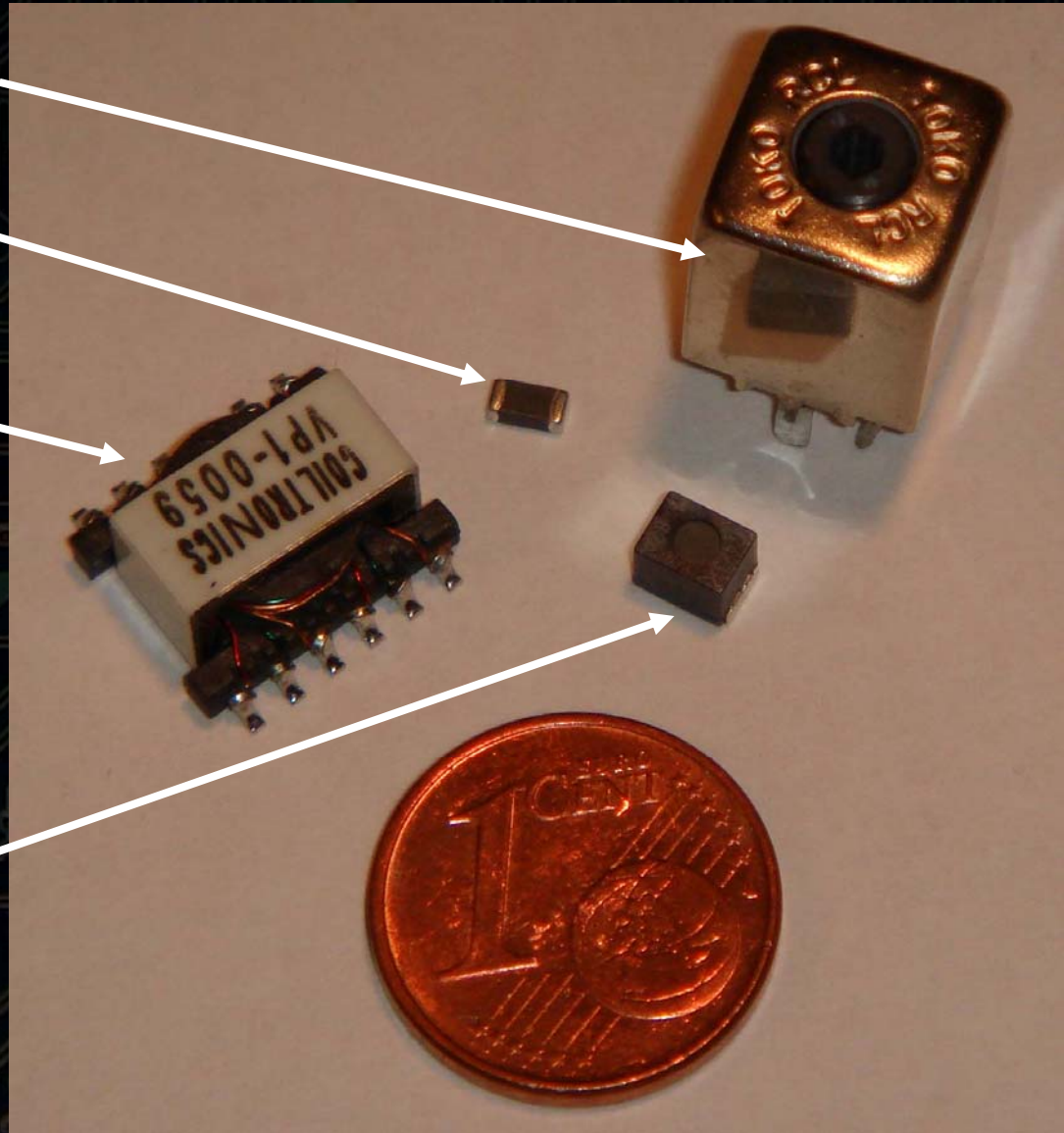
Inductors

Adjustable air-core shielded inductor

Ferrite bead

Unshielded transformer

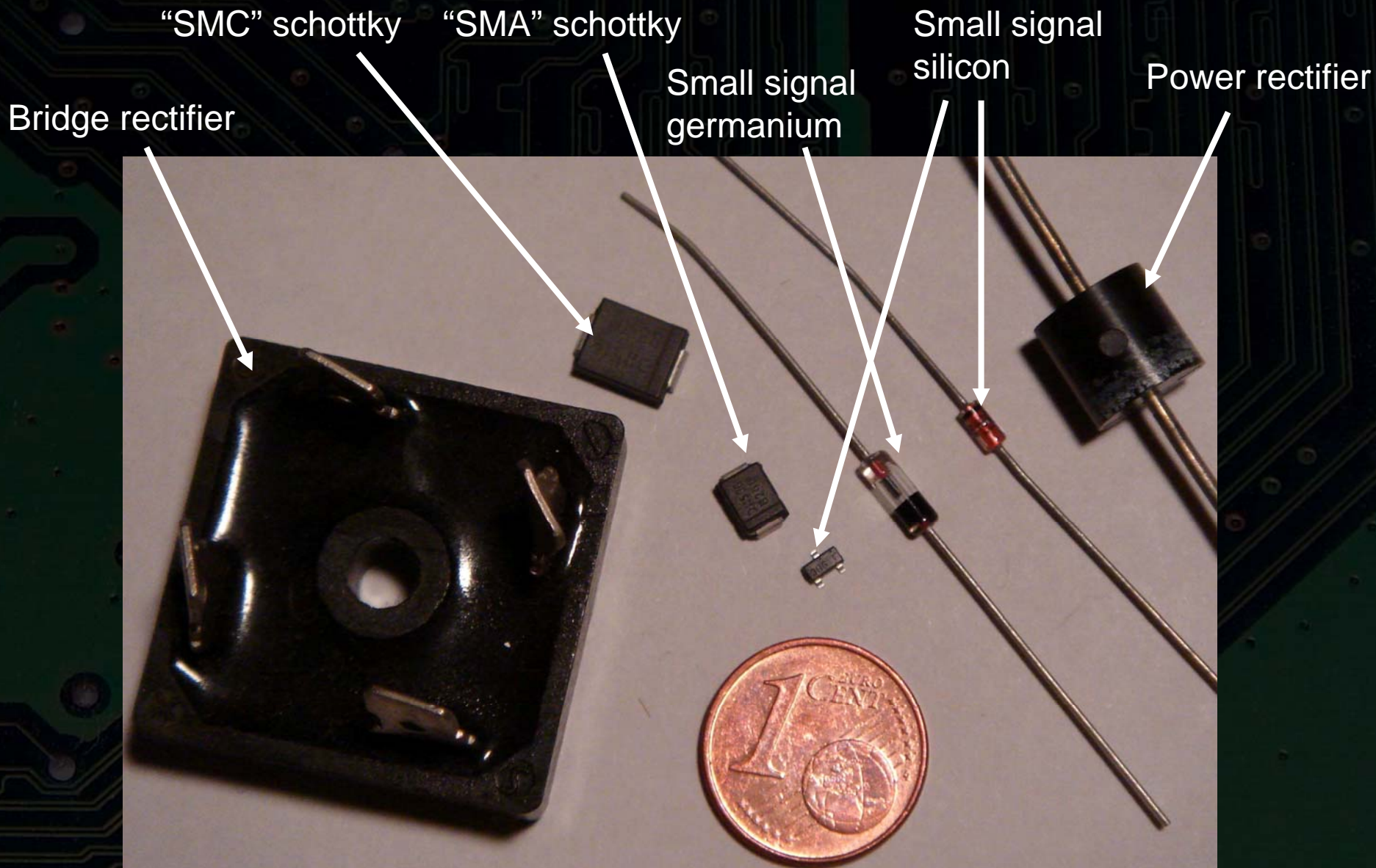
Shielded ferrite core inductor



Diodes

- Used to restrict the flow of current to a single direction (“rectification”)
- “Wants to make current flow in one way”
- Despite being a semiconductor device, it is classified as “passive” because it can provide no gain
- Common applications
 - Rectification of AC to DC
 - An essential component of switching power converters
 - ESD (static electricity) protection
 - Circuit protection against inverted batteries, power supplies
 - (More rare) overshoot/undershoot termination clamp

Diodes



3-Terminal Diode??

- Note that one diode in previous foil has three terminals
 - Small surface-mount diodes may include a redundant 3rd terminal to assist with assembly
 - Sometimes two diodes are packaged like this, with a common anode or cathode
 - Must rely on circuit board layout cues to determine function!



“SOT-23” package

Transistors

- THE basic active circuit element
- Generically, a control terminal varies the conductance between two other terminals
 - Think of it as an electronically controlled “switch” or “amplifier”
 - Major varieties are BJT and FET
- Common discrete device applications
 - Element of a switching power supply
 - Power management (e.g. turning off stuff to conserve batteries)
 - Level shifting (typically for power management)
 - Antenna power amplifier (cell phone applications)
 - Use package type and board layout cues to determine function

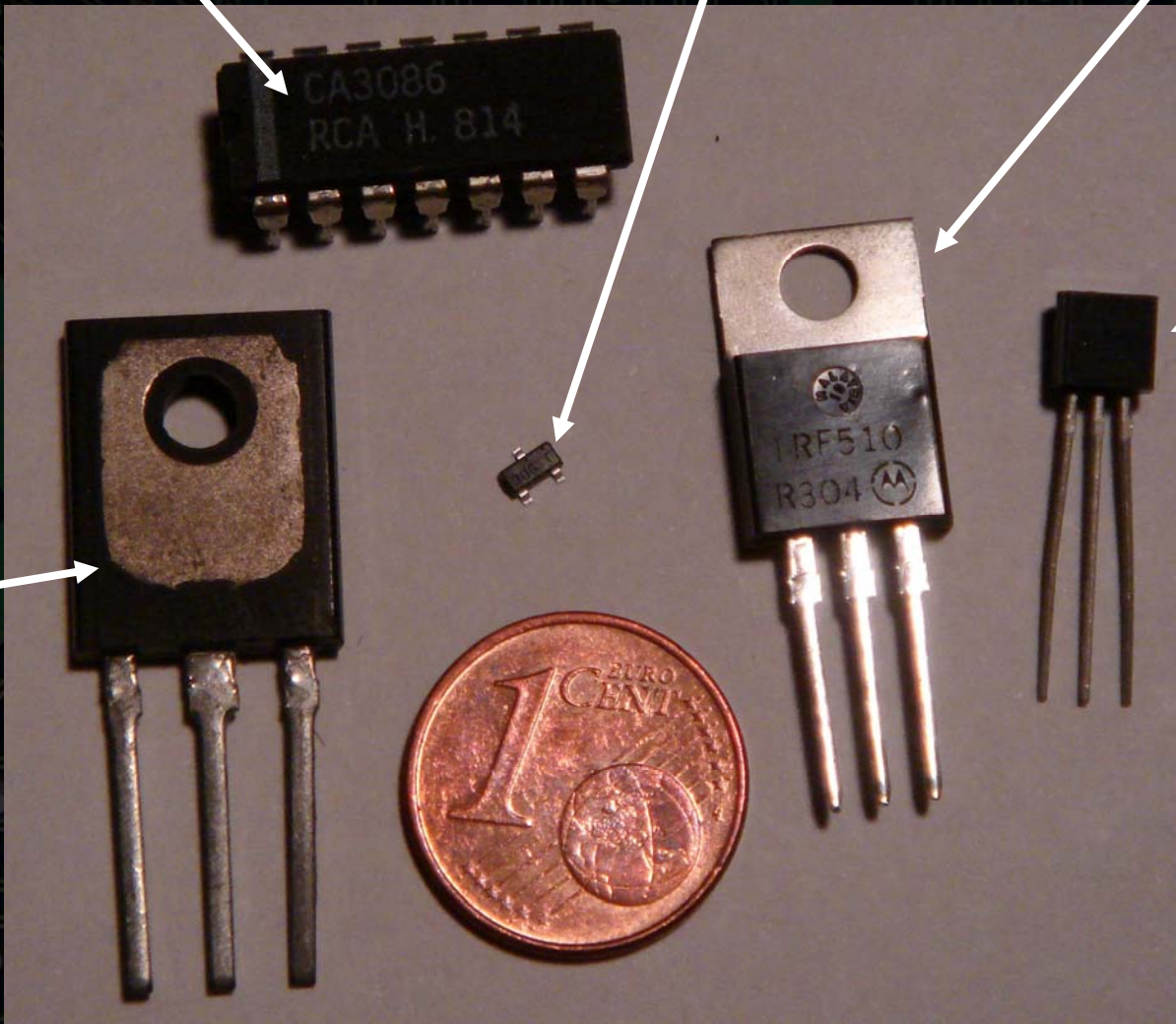
Transistors

Quad matched transistor array

SOT-23 transistor

TO-220 power FET

TO-92 small signal BJT



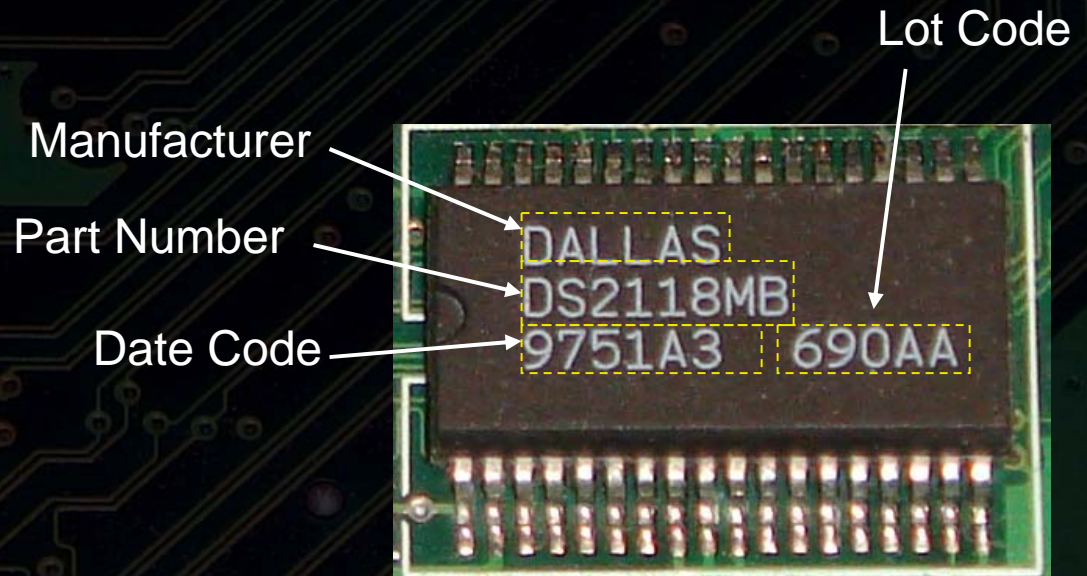
TO-247 Power BJT

Integrated Circuits

- Come in a huge variety of packages and functions
- Deduce part function from part number primarily

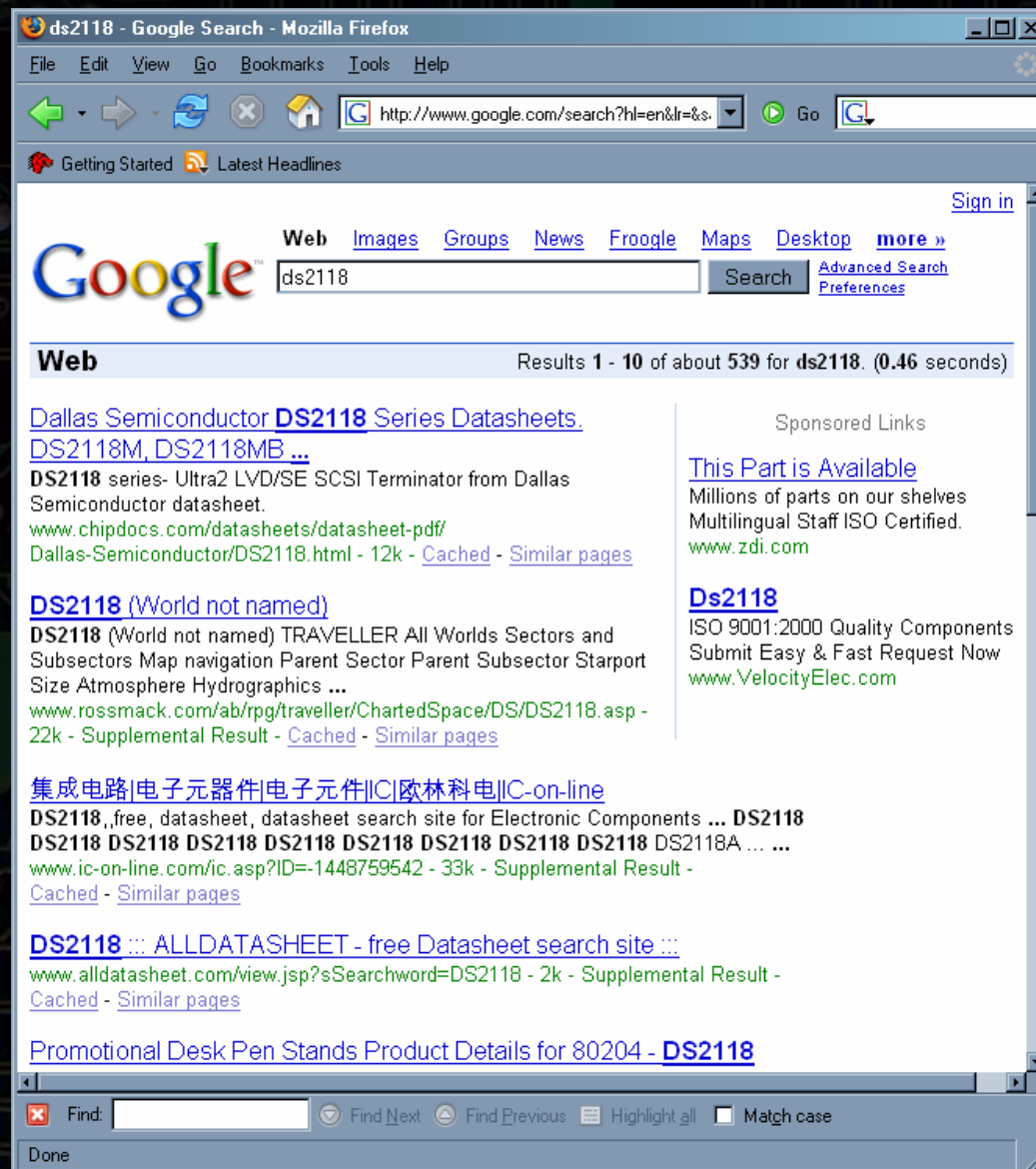
Reading Part Numbers

- Larger chips have full part numbers on them
 - Typically:
 - A manufacturer name or logo
 - A part number
 - A date code and a lot/stepping code



Looking Up Part Numbers

- Google:



The screenshot shows a Mozilla Firefox browser window with the title "ds2118 - Google Search - Mozilla Firefox". The address bar contains the URL "http://www.google.com/search?hl=en&lr=&s.". The search bar contains the text "ds2118". The search results are displayed under the heading "Web" and show "Results 1 - 10 of about 539 for ds2118. (0.46 seconds)".

The search results include:

- Dallas Semiconductor DS2118 Series Datasheets, DS2118M, DS2118MB ...**
DS2118 series- Ultra2 LVD/SE SCSI Terminator from Dallas Semiconductor datasheet.
www.chipdocs.com/datasheets/datasheet-pdf/Dallas-Semiconductor/DS2118.html - 12k - [Cached](#) - [Similar pages](#)
- DS2118 (World not named)**
DS2118 (World not named) TRAVELLER All Worlds Sectors and Subsectors Map navigation Parent Sector Parent Subsector Starport Size Atmosphere Hydrographics ...
www.rossmack.com/ab/rpg/traveller/ChartedSpace/DS/DS2118.asp - 22k - [Supplemental Result](#) - [Cached](#) - [Similar pages](#)
- 集成电路|电子元器件|电子元件|IC|欧林科电|IC-on-line**
DS2118 ,free, datasheet, datasheet search site for Electronic Components ... DS2118 DS2118 DS2118 DS2118 DS2118 DS2118 DS2118 DS2118 DS2118A ...
www.ic-on-line.com/ic.asp?ID=1448759542 - 33k - [Supplemental Result](#) - [Cached](#) - [Similar pages](#)
- DS2118 :: ALLDATASHEET - free Datasheet search site ::**
www.alldatasheet.com/view.jsp?sSearchword=DS2118 - 2k - [Supplemental Result](#) - [Cached](#) - [Similar pages](#)
- Promotional Desk Pen Stands Product Details for 80204 - DS2118**

The browser window also shows a "Sponsored Links" section on the right side with the following links:

- This Part is Available**
Millions of parts on our shelves
Multilingual Staff ISO Certified.
www.zdi.com
- Ds2118**
ISO 9001:2000 Quality Components
Submit Easy & Fast Request Now
www.VelocityElec.com

The browser window also shows a search bar at the bottom with the text "Find:" and a search button. The status bar at the bottom of the browser window shows "Done".

Looking Up Part Numbers

- Findchips.com:

The screenshot shows a Mozilla Firefox browser window with the FindChips.com search results for the part number DS2118. The browser's address bar shows the URL http://www.findchips.com/avail. The page title is "FindChips.com Search - Mozilla Firefox". The search results show 22 distributors for DS2118, with a total of 44,679,625 queries performed. The results are displayed in a grid format, with columns for distributor name, match status, and part number. The first two results are from Digi-Key, showing the part number DS2118MB+ and DS2118MB+T&R, both with a unit price of 3.31000 and 1.46400 respectively. The search results also include a "Digi-Key" section with a table of results and a "Feedback? Contact us." link.

FindChips.com Search - Mozilla Firefox

File Edit View Go Bookmarks Tools Help

http://www.findchips.com/avail

Getting Started Latest Headlines

FindChips.com

Pricing and Availability **FIND**

Enter a full or partial manufacturer's part number

Searching 22 distributors for DS2118.
*All queries performed simultaneously and displayed in order finished.
This is query number 44,679,625.*

Acroname	No match	Brookdale	No match	Harry Krantz	Match	Newark InOne	No match
Allied	Match	Carlton Bates	No match	Inland Empire	No match	Quest Comp.	No match
America II	Match	Crestwood	No match	Jameco	No match	Rochester	No match
Area 51	Match	Digikey	Match	JDR	No match	Rydek	No match
basicEparts	No match	Future	No match	Magnitude	Match		
Bristol	No match	H & R	Match	Mouser	No match		

Feedback? [Contact us.](#)

Digi-Key

([Top of page](#))

Digi-Key Part Number	Manufacturer Part Number	Description	Vendor	Quantity Available	Unit Price Min Qty	
DS2118MB+-ND	DS2118MB+	IC TERM SCSI LVD/SE ULT-3 36SSOP	Dallas Semiconductor	0	3.31000 1	
DS2118MB+T&R-ND	DS2118MB+T&R	IC TERM SCSI LVD/SE ULT-3 36SSOP	Dallas Semiconductor	Non-Stock	1.46400 1000	-

Find: Find Next Find Previous Highlight all Match case

Done

Strange Parts

- Small devices have abbreviated part numbers
 - BGA, SOT-XX parts lack the space to put full part numbers in
 - Abbreviation expanders available via manufacturer websites
 - SOT-XX parts can be very hard to decode (e.g. FDN306P from Fairchild is simply marked “306” and “F”)

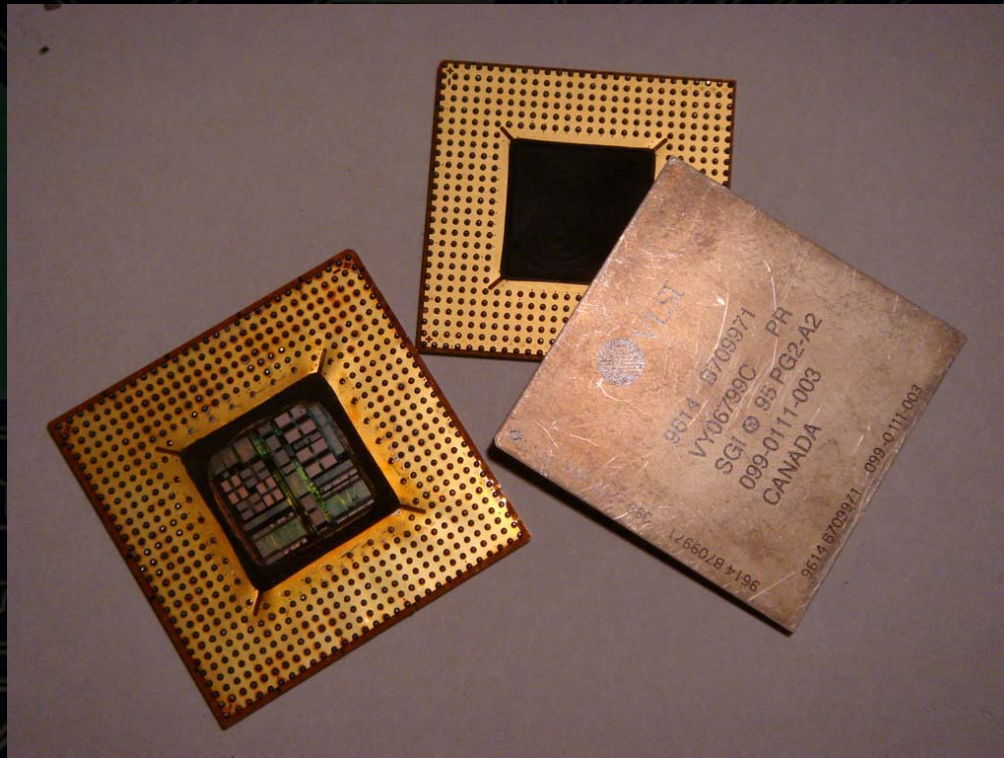


Some Common IC Packages



BGA Packages

- Ball Grid Array packages have fully concealed pin formations that can be very difficult to probe
 - Use connected traces and test points for probing

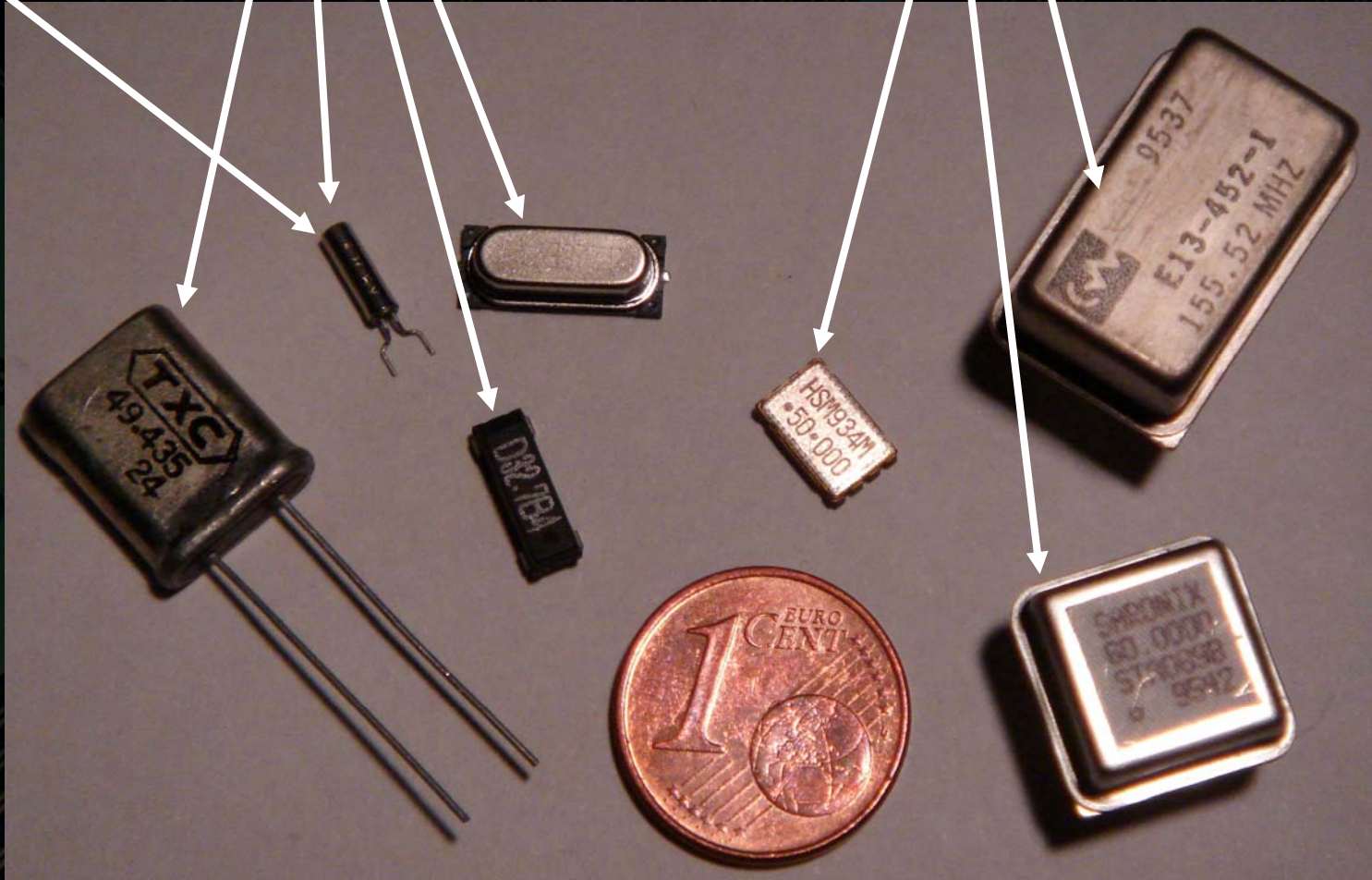


Miscellaneous

32.768 kHz
"watch crystal"

Simple crystals

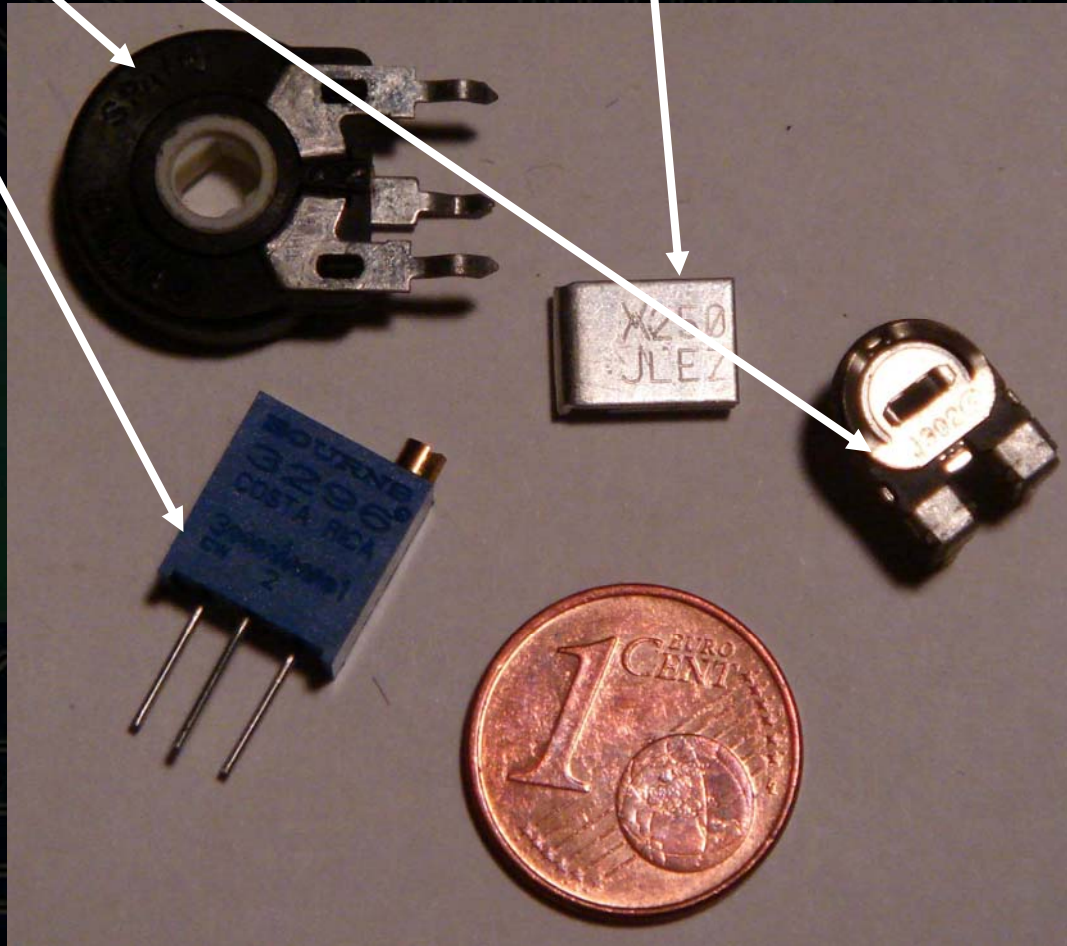
Integrated crystal + oscillators



Miscellaneous

Potentiometers

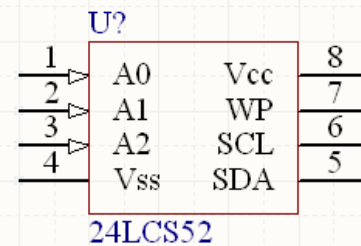
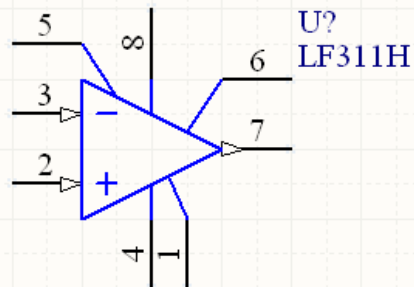
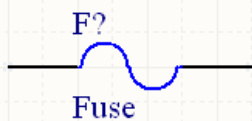
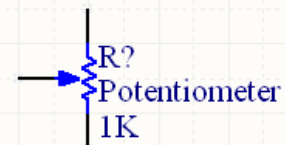
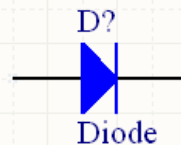
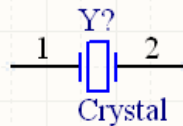
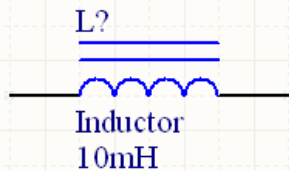
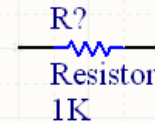
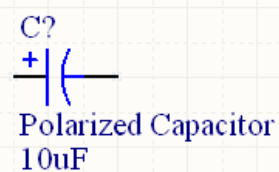
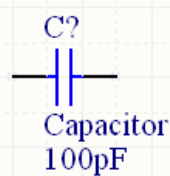
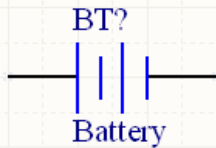
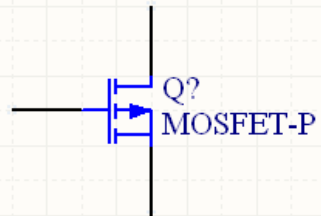
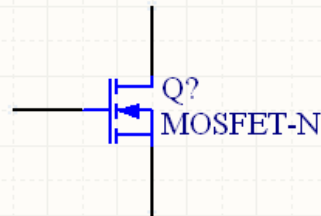
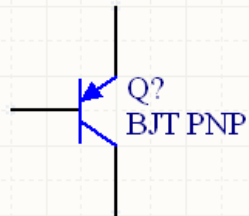
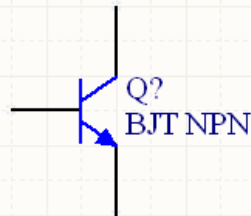
Resettable fuse



Schematics

- Logical representation of physical entities
- Facilitates circuit analysis and meaning extraction
- Common conventions are applied to enable better portability
 - Symbols
 - Reference designators
 - Flow and layout
 - Connect by name

Schematic Symbols



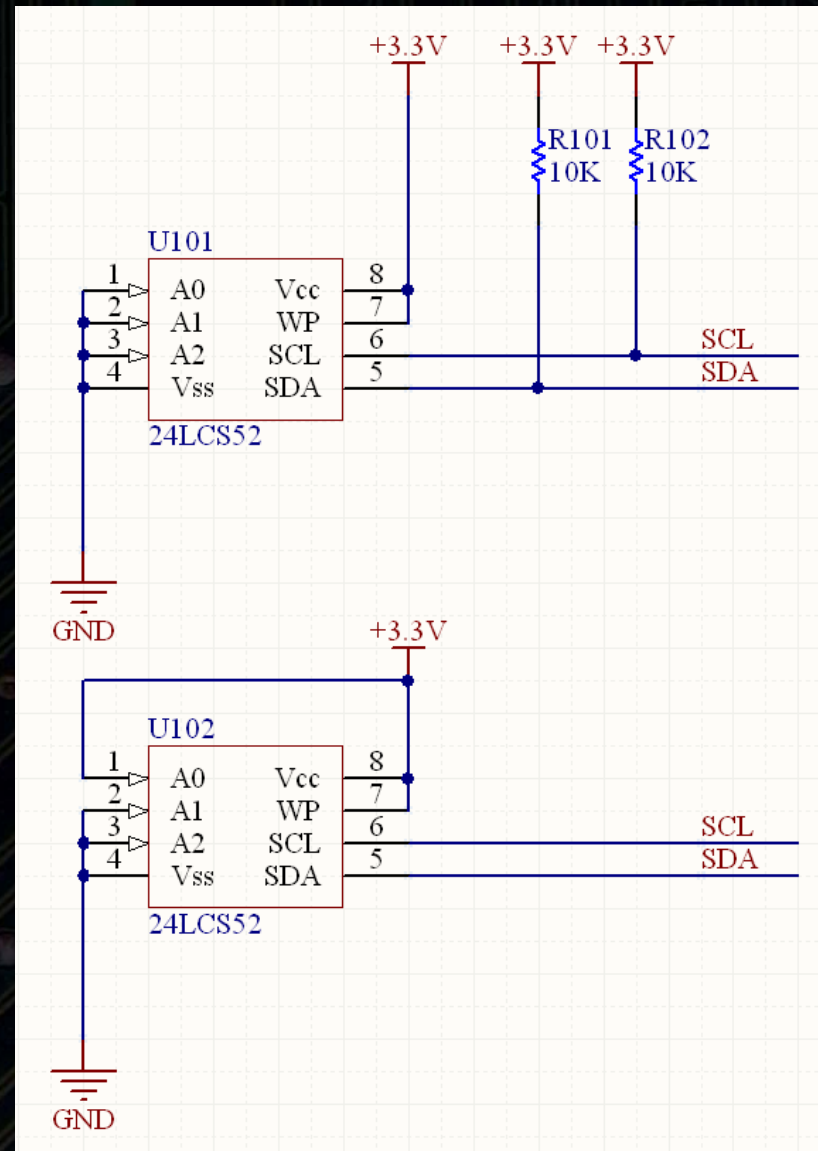
Reference Designators

- Reference designators are used to enumerate components for identification during assembly
- Syntax is typically <component mnemonic> | <unique sequence number>
 - Example: R100, C4, L102

Refdes	Component Type
B or BT	Battery
C	Capacitor
D	Diode
DS	LED or Lamp
E	Antenna
F	Fuse
J, JP, or P	Jumper or Connector
L	Inductor
LS or SP	Speaker
MK or M	Microphone
Q	Transistor
R	Resistor
S or SW	Switch
T	Transformer
U	Integrated circuit
V	Vacuum Tube
W	Wire Jumper
X or Y	Crystal or Resonator

Wire-by-Name

- Explicit wires are often omitted for clarity
 - “Wire by name” convention is applied
 - All nets of a common name are implicitly tied together



Flow and Layout

- Schematics generally follow a top-to-bottom, left-to-right convention
 - Operating node voltages decrease from top to bottom
 - Currents flow from left to right

Anatomy of a PCB

Via (connects to other copper layers, "tented")

Soldermask (green, coats most of board)

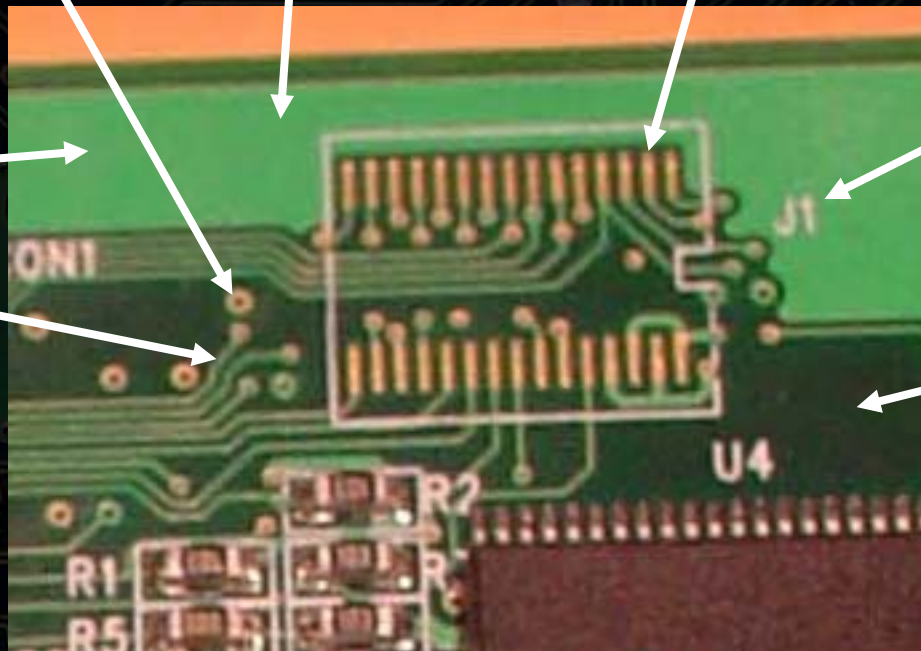
Plated "pad" (gold, opening in soldermask)

Copper "plane"

Copper trace

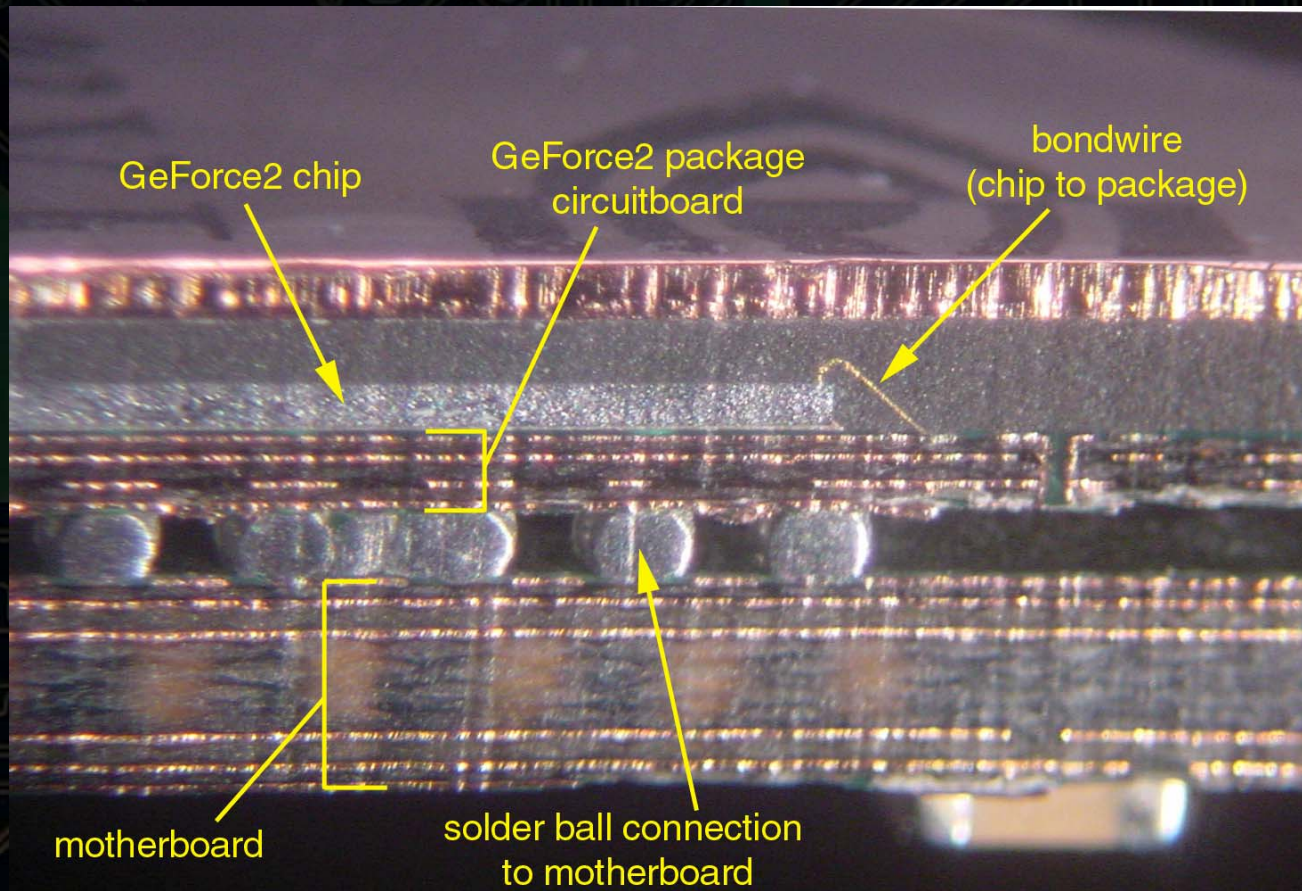
Silkscreen (white)

Region with no features



Cross section of a PCB

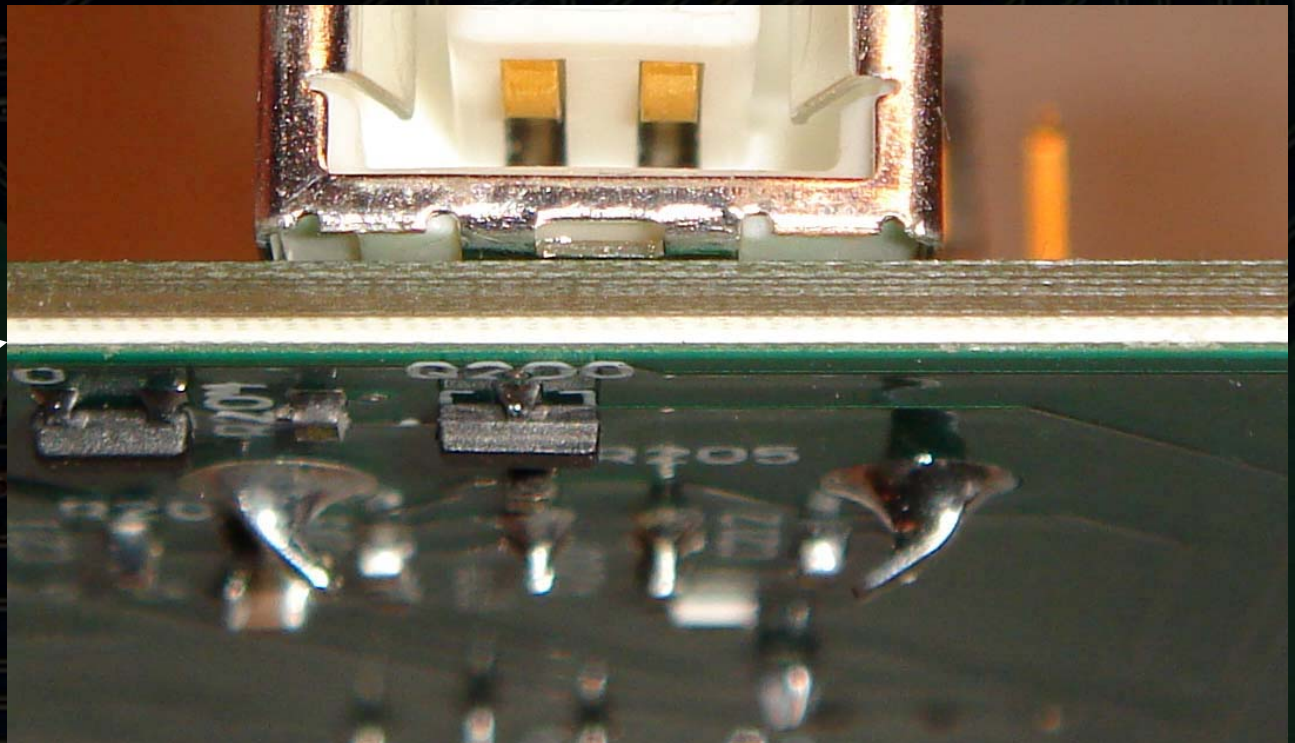
- PCBs often stack multiple buried layers of copper
 - Vias connect between layers
 - Sometimes vias do not go all the way through!



Look Sharp!

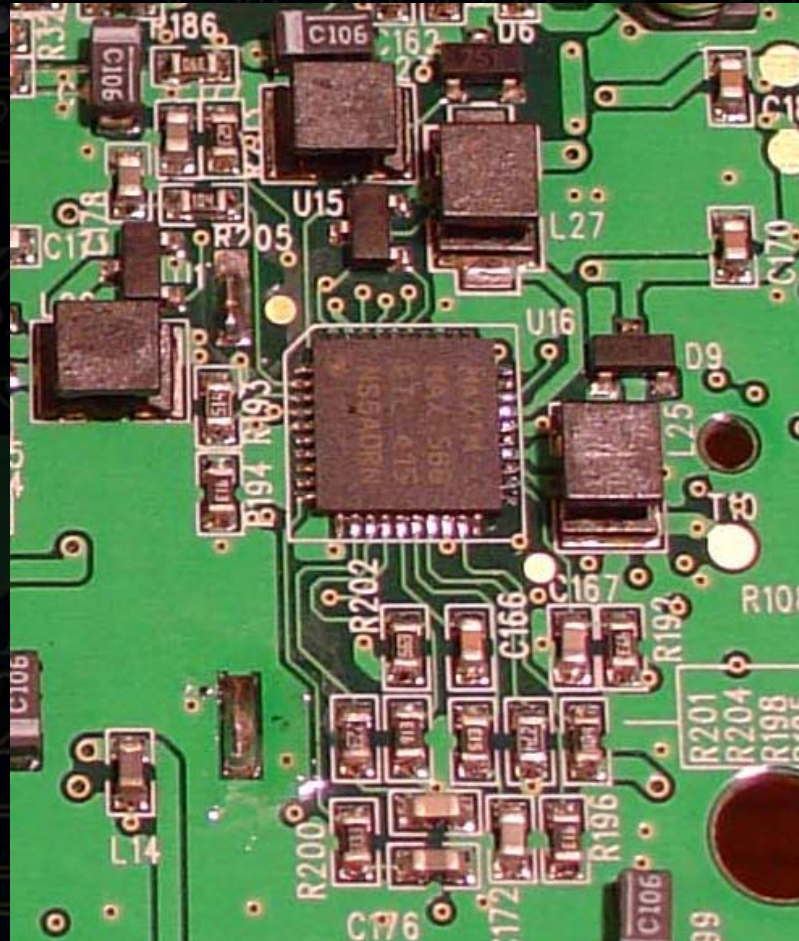
- Buried layers can have different material types
 - White layers indicate high-quality, very-high frequency dielectrics—very interesting stuff is probably going on!

Buried white
Layer??



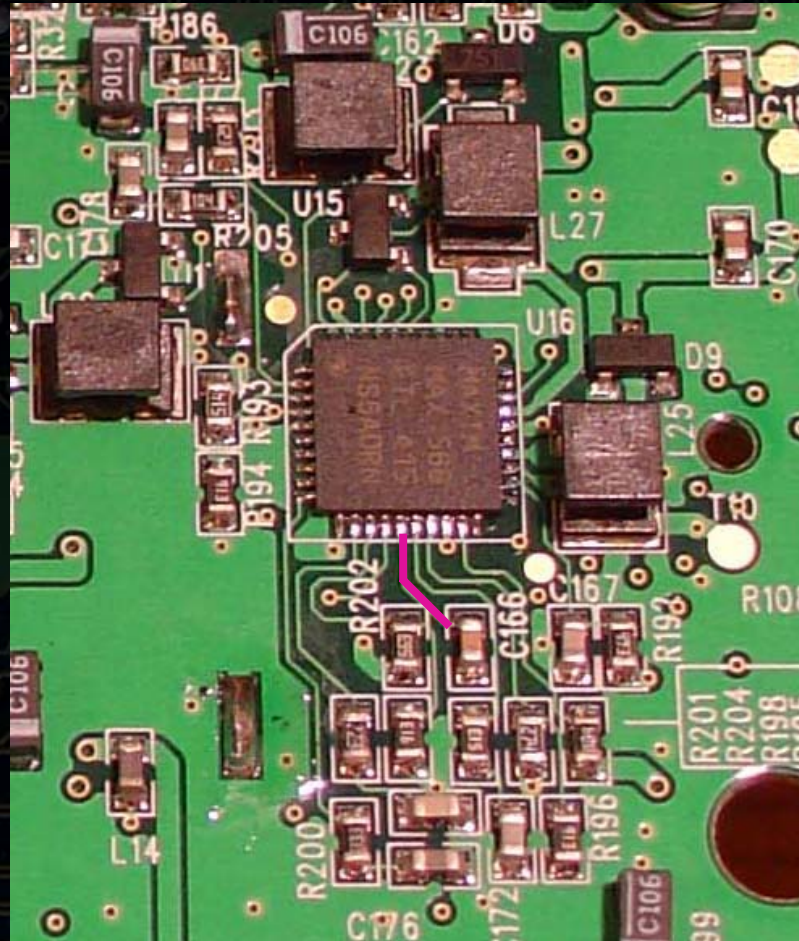
Extracting Connectivity

- Exposed traces: just follow the copper



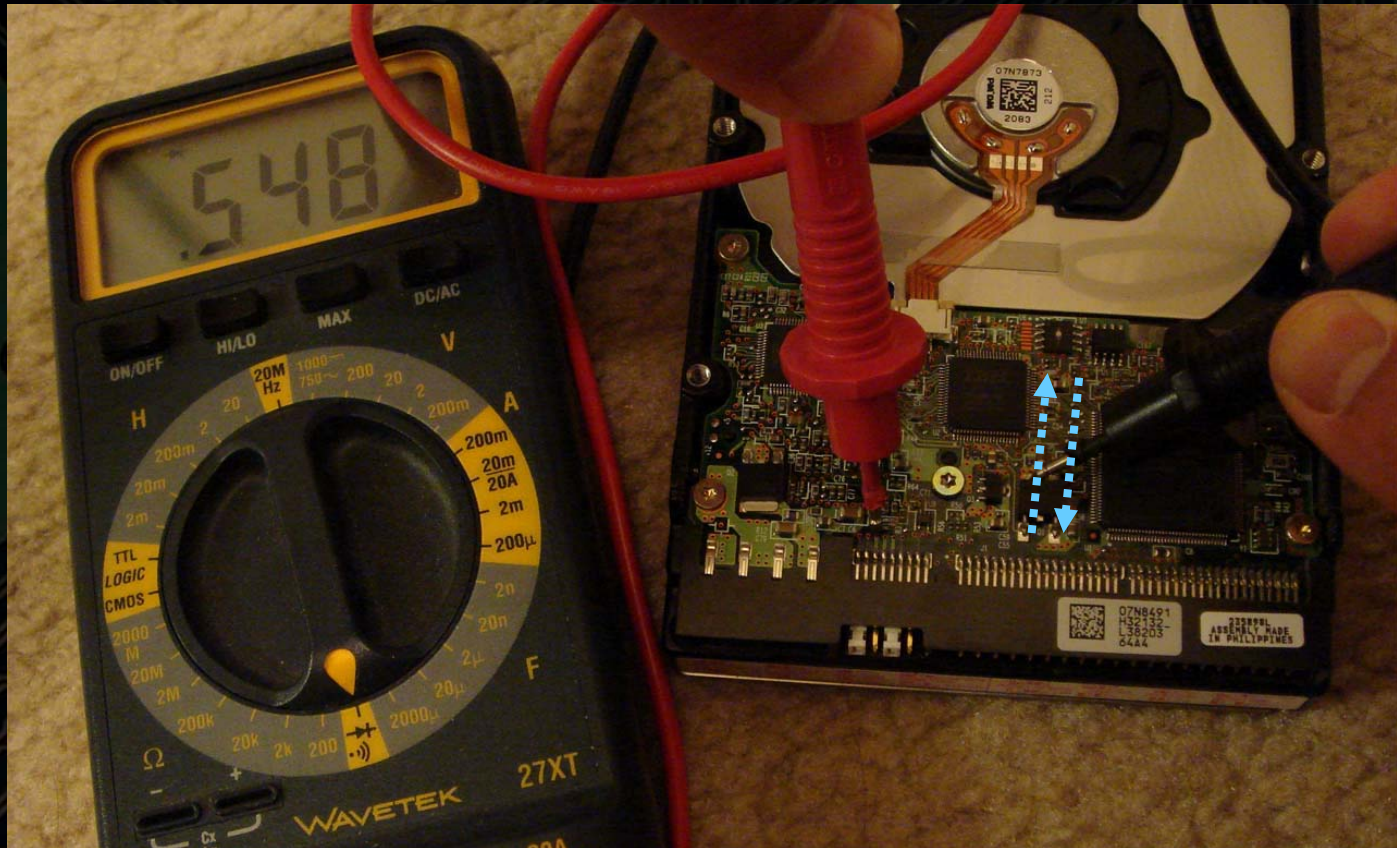
Extracting Connectivity

- Exposed traces: just follow the copper



Buried Traces..

- For traces that are not exposed, use a continuity meter and “sweep” the board to find the connection

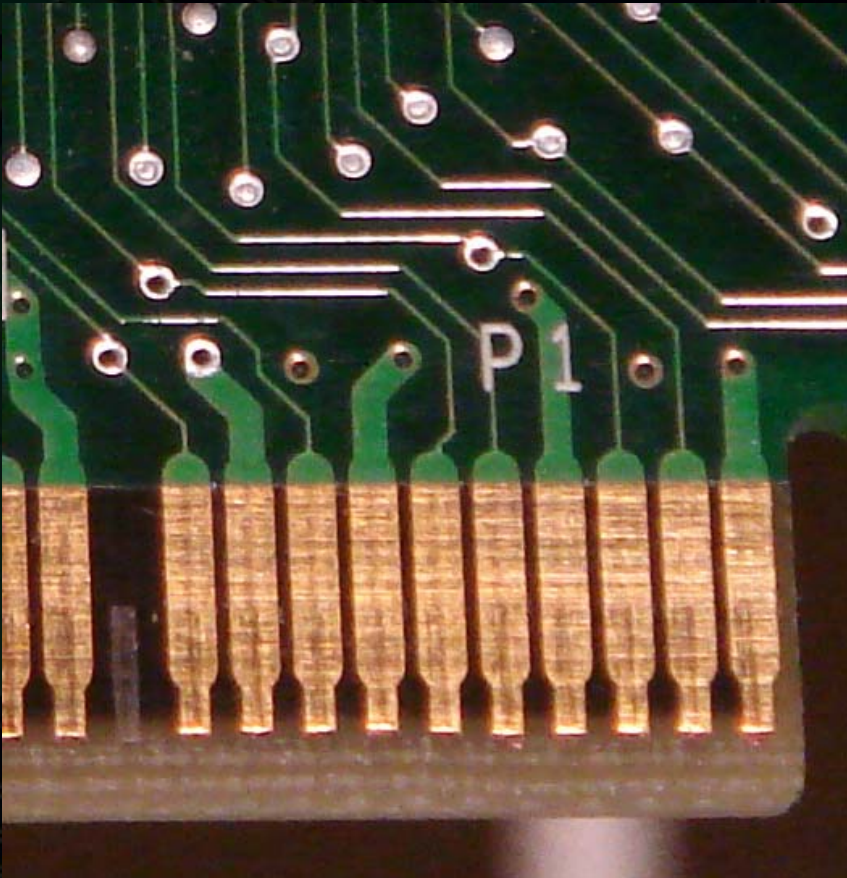


Circuit Board Motifs

- Extracting traces is a time consuming process
- Rely on heuristics to identify trace function without a full connectivity trace
 - Fall back on inviolable physical principles that constrain the flow of electricity to cull the possibility space
 - Also count on lazy designers, e.g. minimal effort for functionality

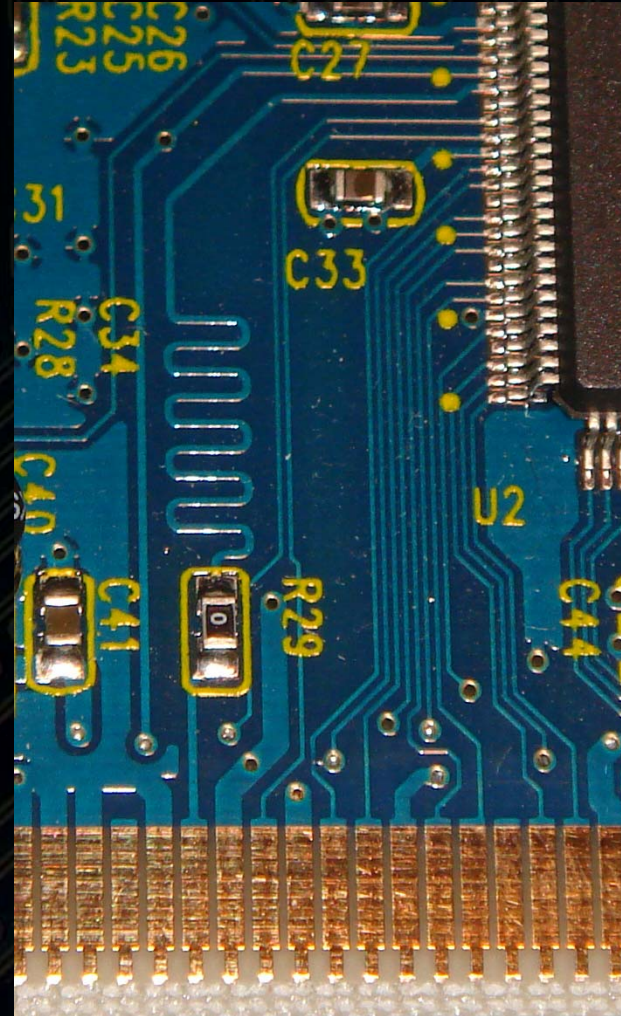
Motif #1

- Power traces are thick and usually short



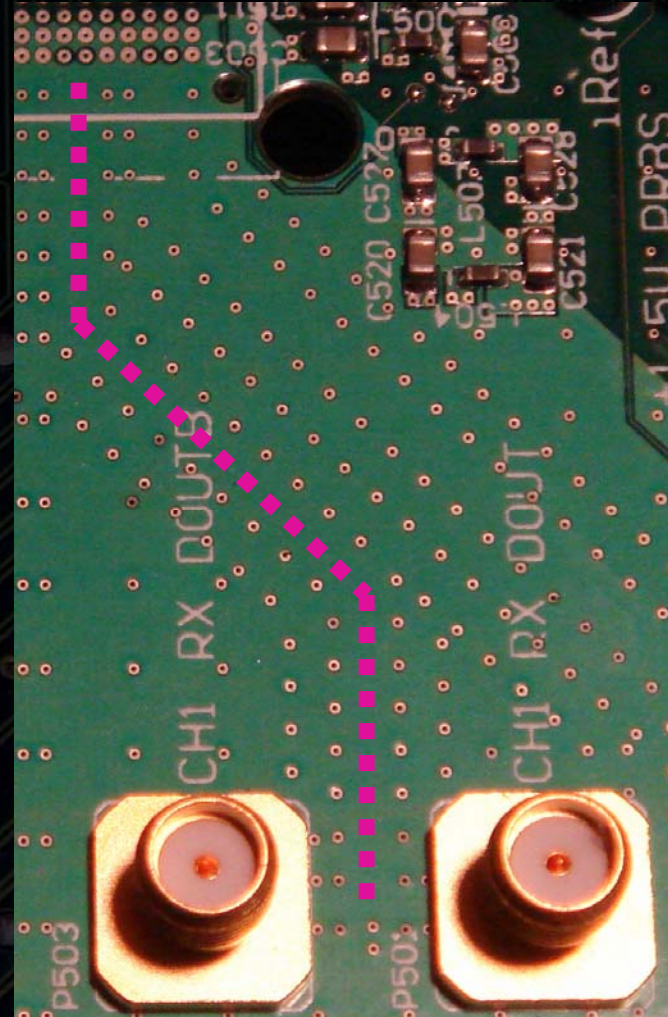
Motif #2

- Impedance controlled signals are thick and usually long
 - Look for in-line resistors as well
- These signals are often:
 - Clocks
 - High-speed data
 - Critical



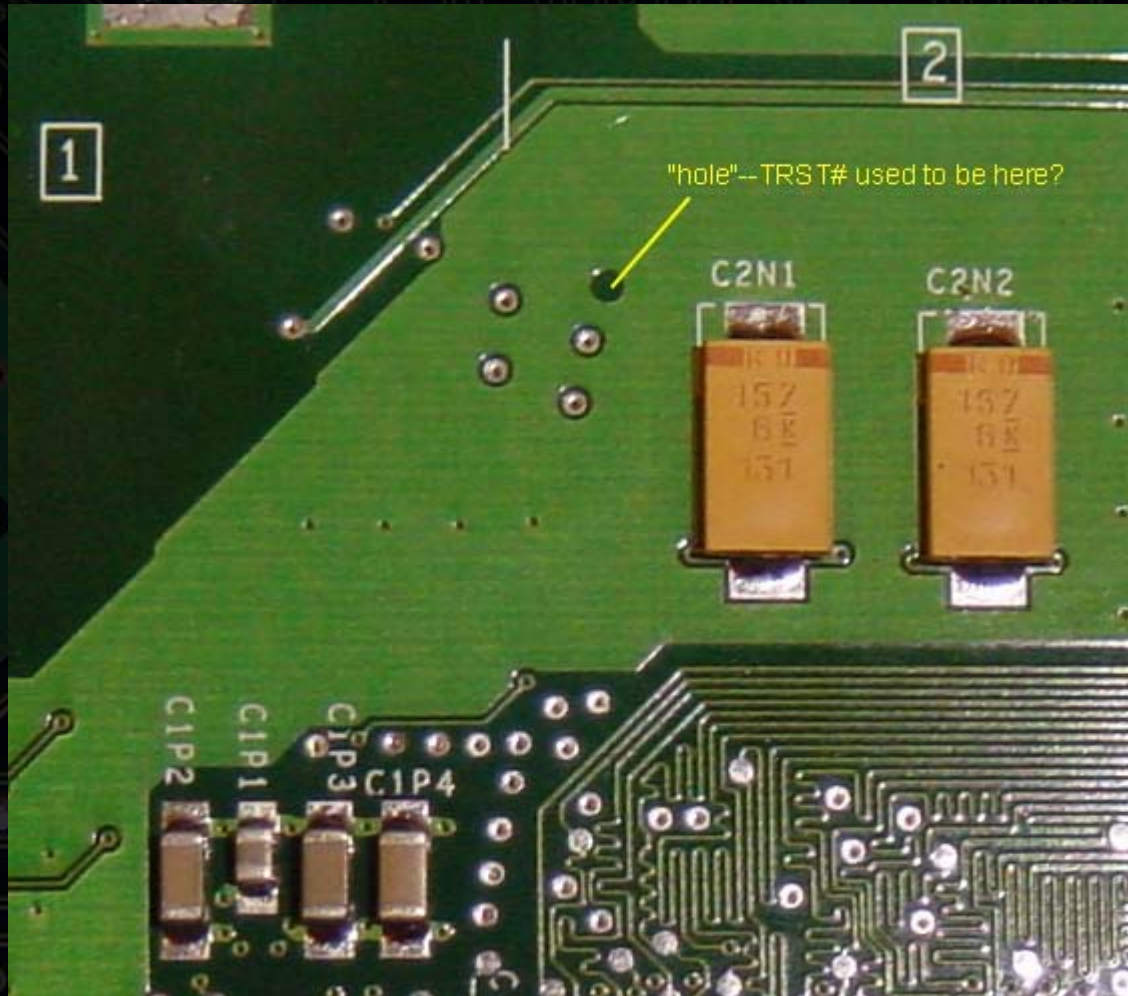
Motif #3

- Look for hints of buried signals
 - Ground stitching is a dead giveaway of buried signals
 - Busses terminating to nowhere indicate buried signals



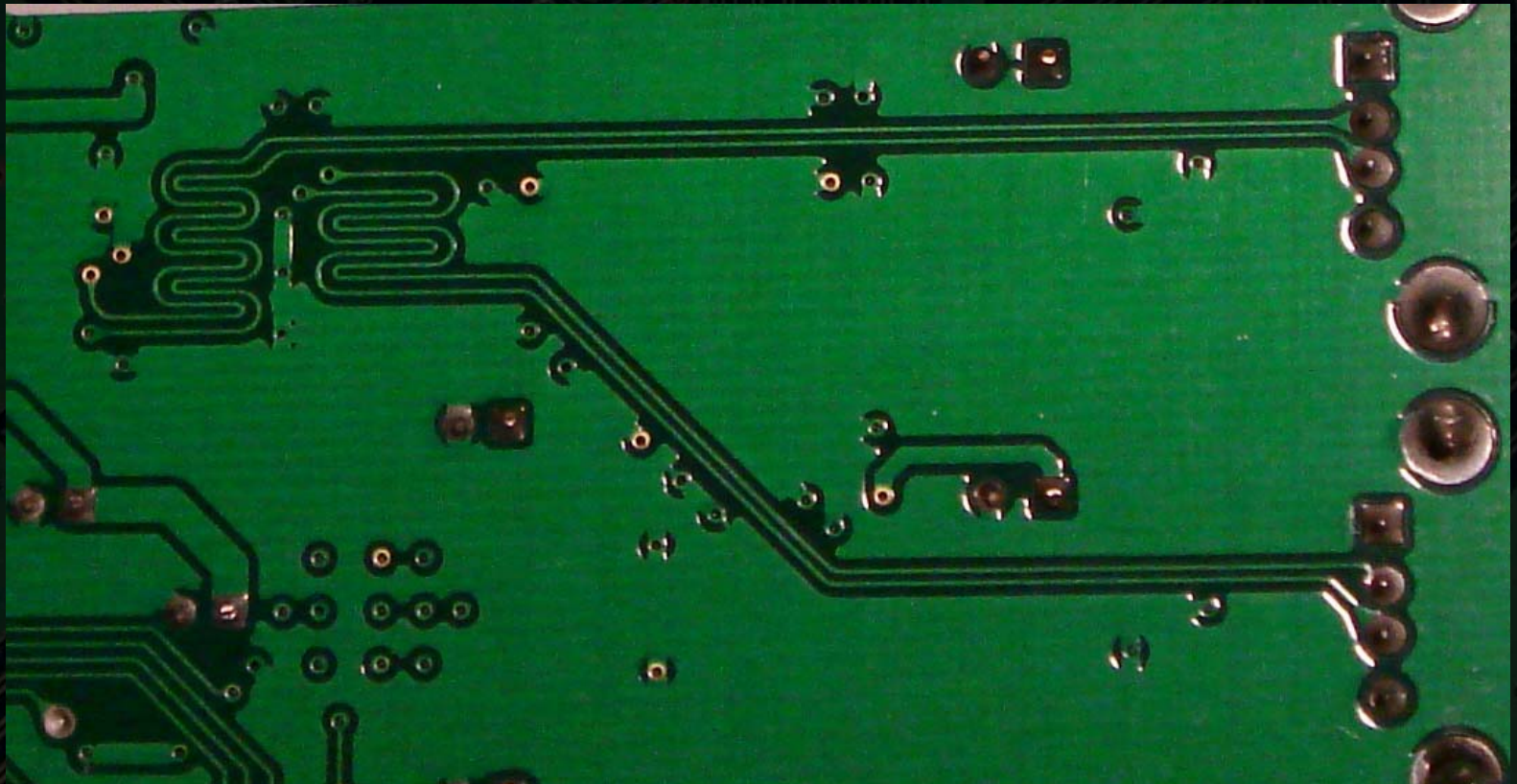
Motif #4

- Look for missing signals



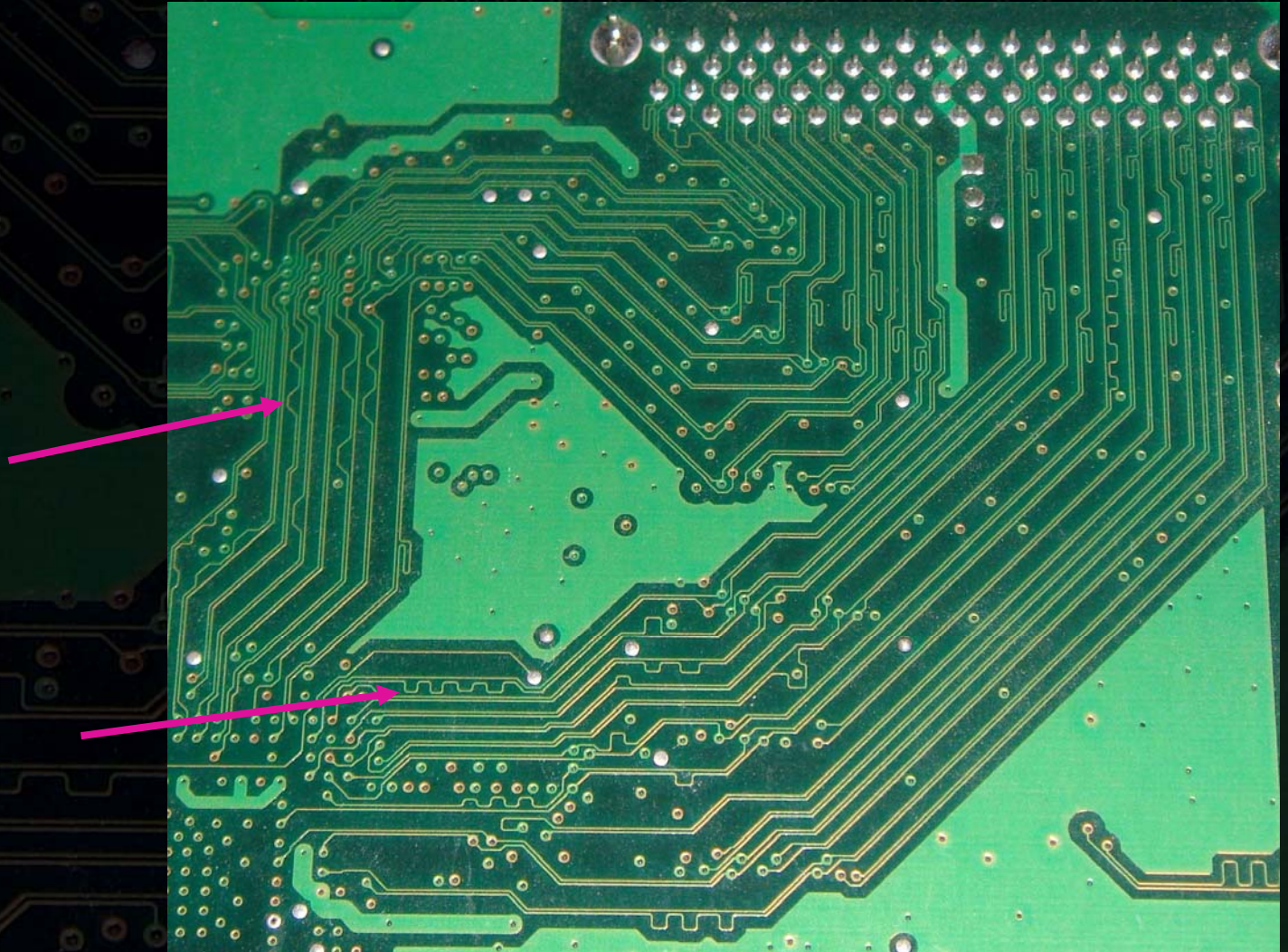
Motif #5

- Pairs of traces indicate differential signaling



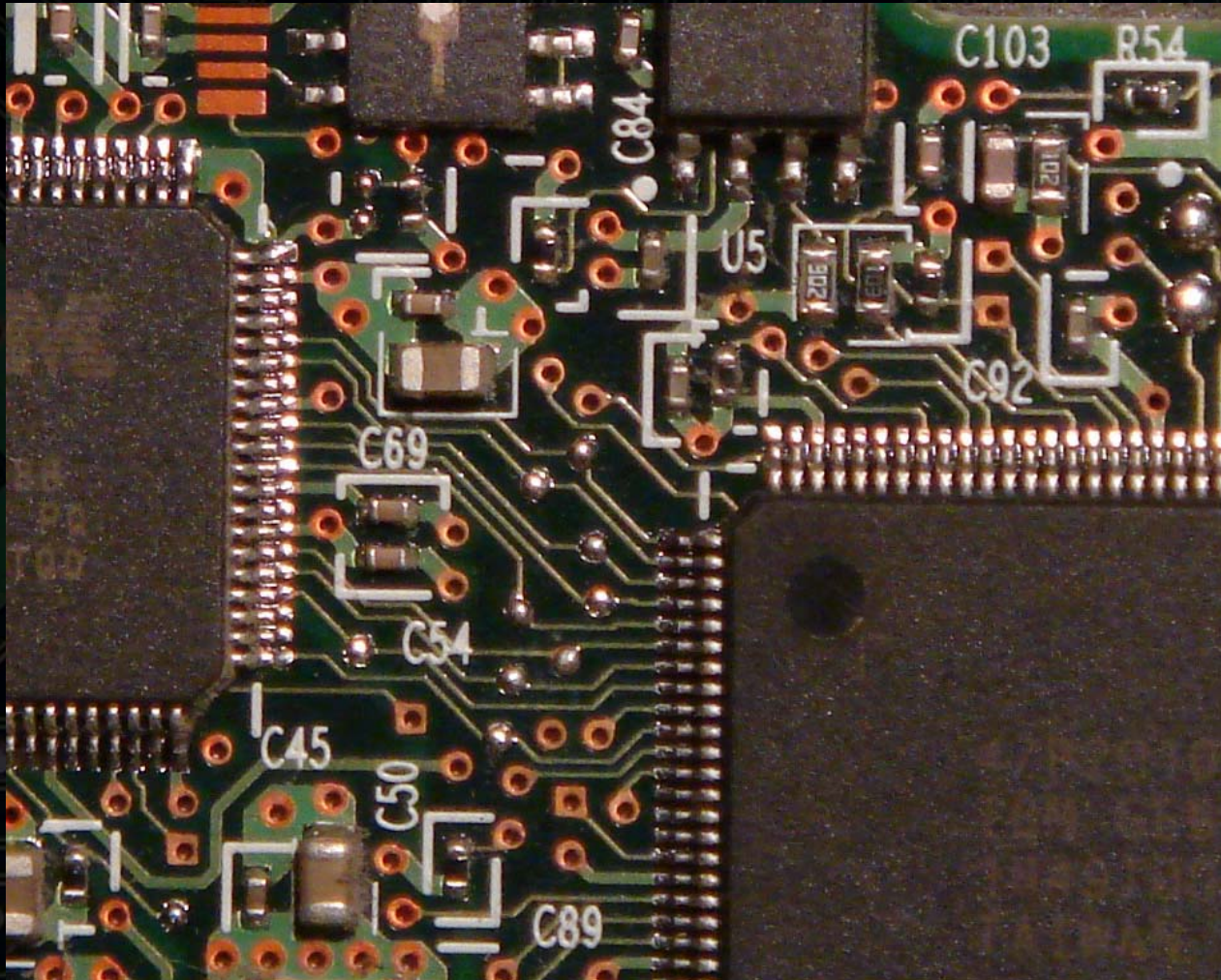
Motif #6

- “Zig-zag” traces indicate length-matched busses



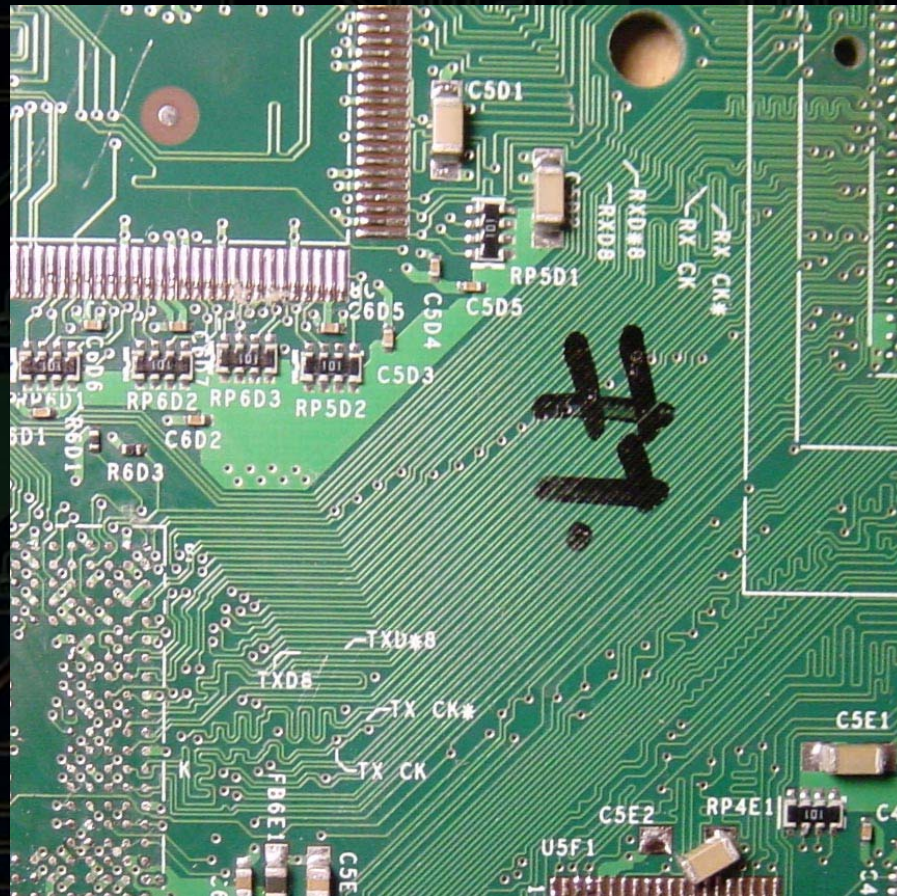
Motif #7

- Look for test points
 - Indication of “interesting” signals...what’s good for the engineer is good for the hacker!



Motif #8

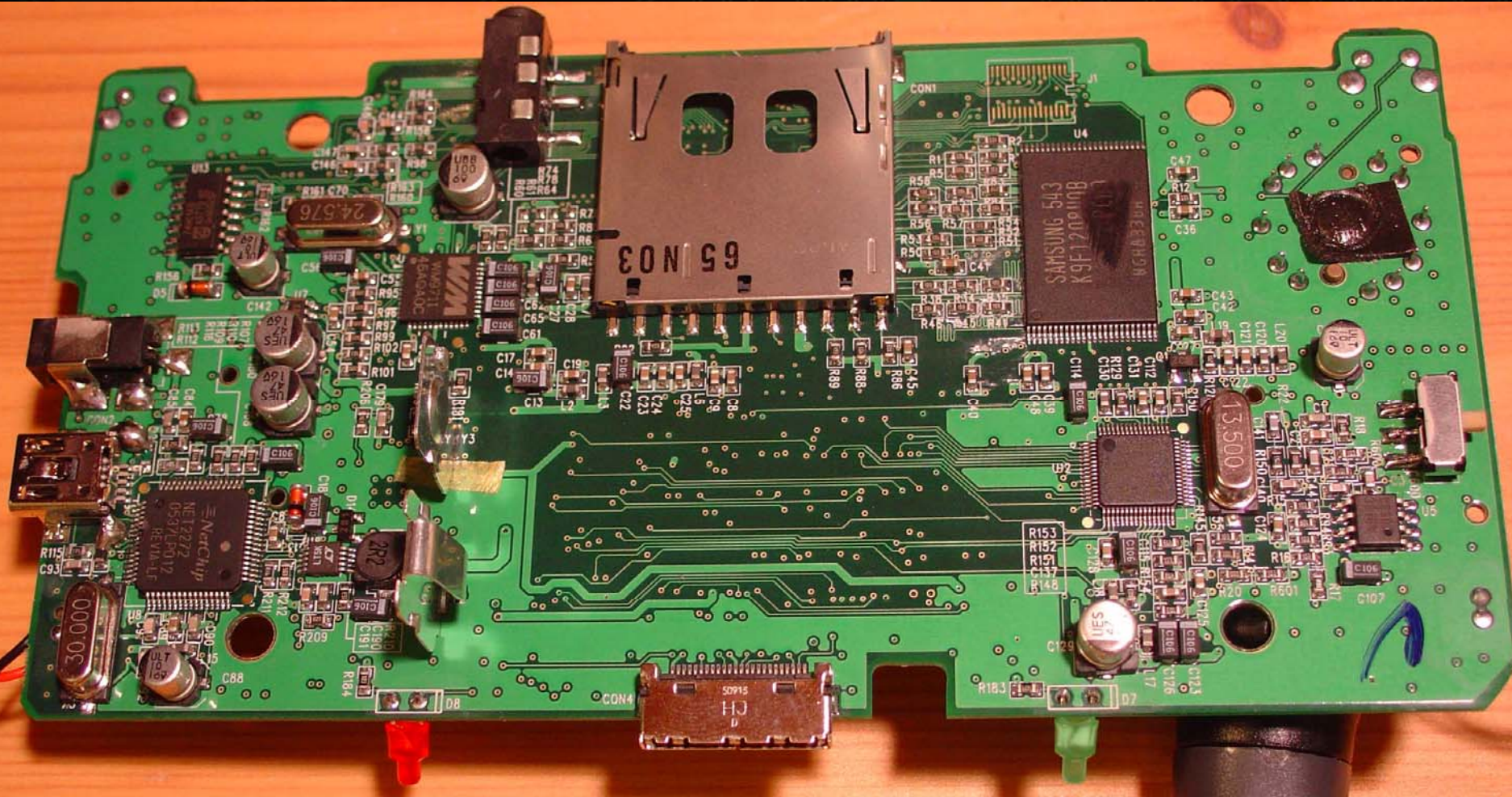
- Traces of similar function are grouped together
 - Count number of traces in group to deduce potential functions



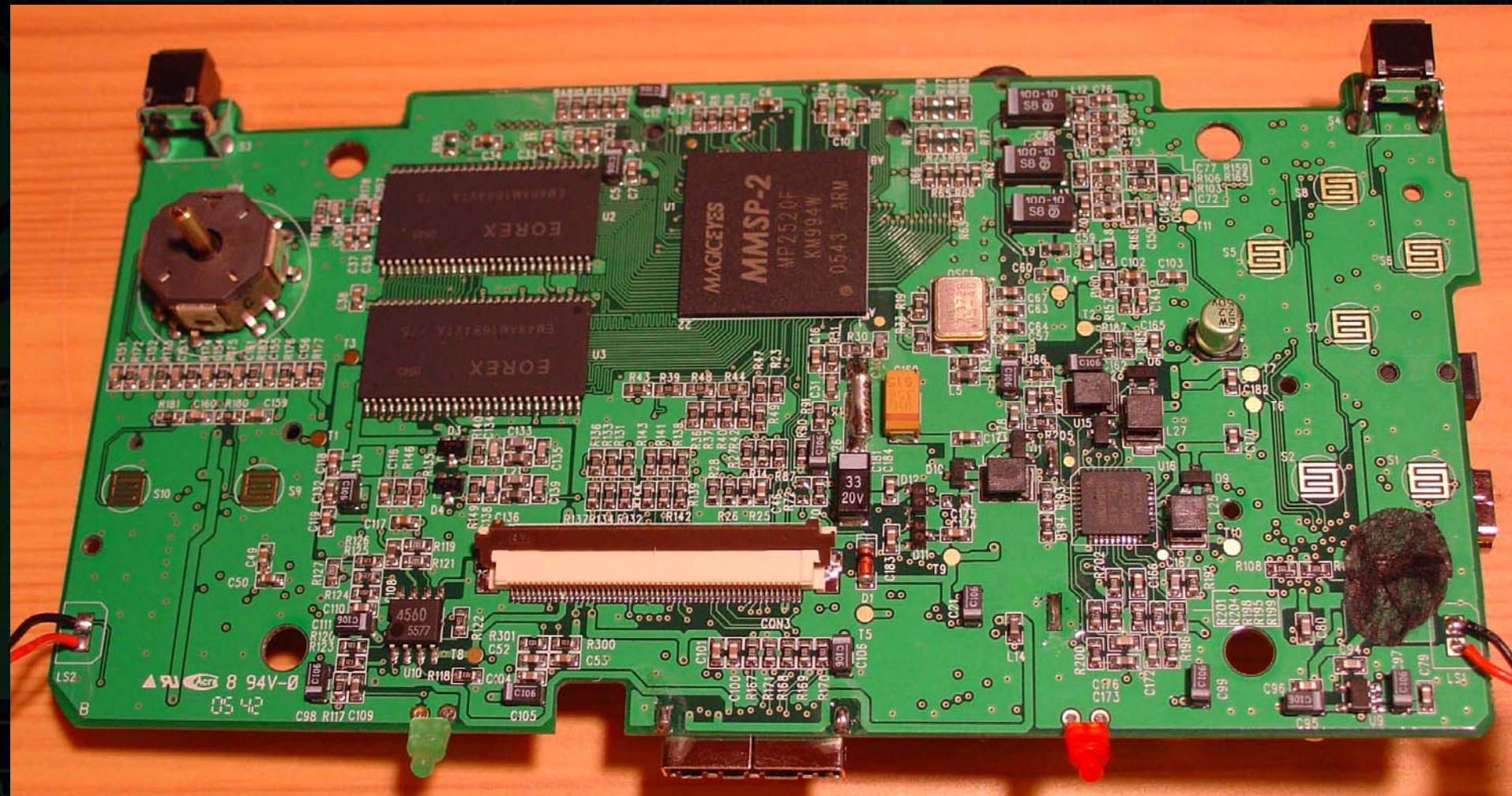
Other Motifs

- With time, one will learn to associate certain logos and package types with general categories of components
 - e.g. SDRAM vs. FLASH memory
 - Power regulators
 - Other support components

Example



Example



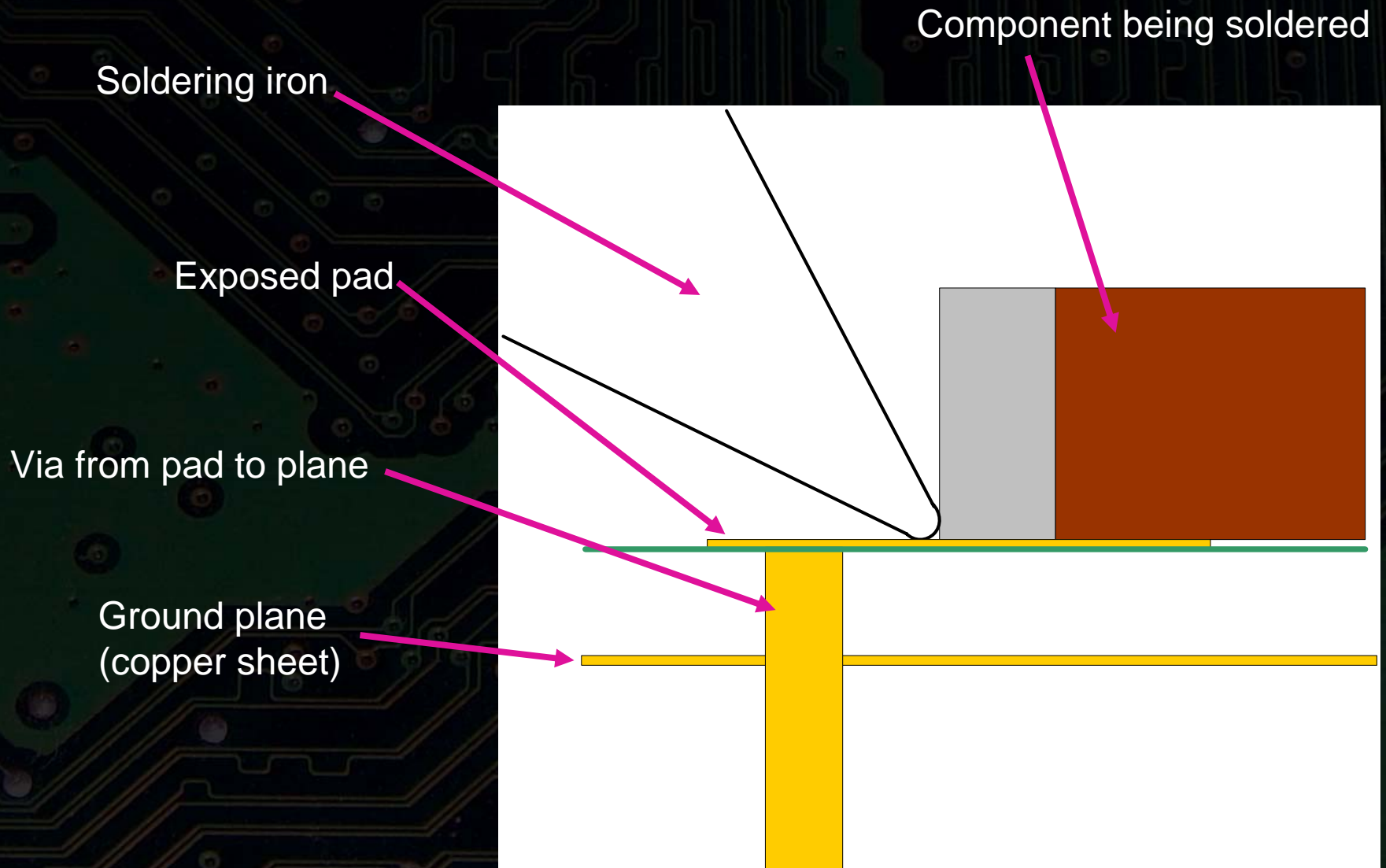
Soldering

- Key principles of making good joints:
 - Everything needs to get hot
 - Circuit board, component, and solder
 - Certain circumstances can make this tricky
 - Solder will “wet” or flow over all clean, hot surfaces
 - Work surfaces need to be oxide-free
 - Use flux to “burn off” contaminants
- Small components are easy to master
 - Mastery of chopsticks to pick up single grains of rice is the equivalent dexterity required for 0603-sized (~millimeter scale) components

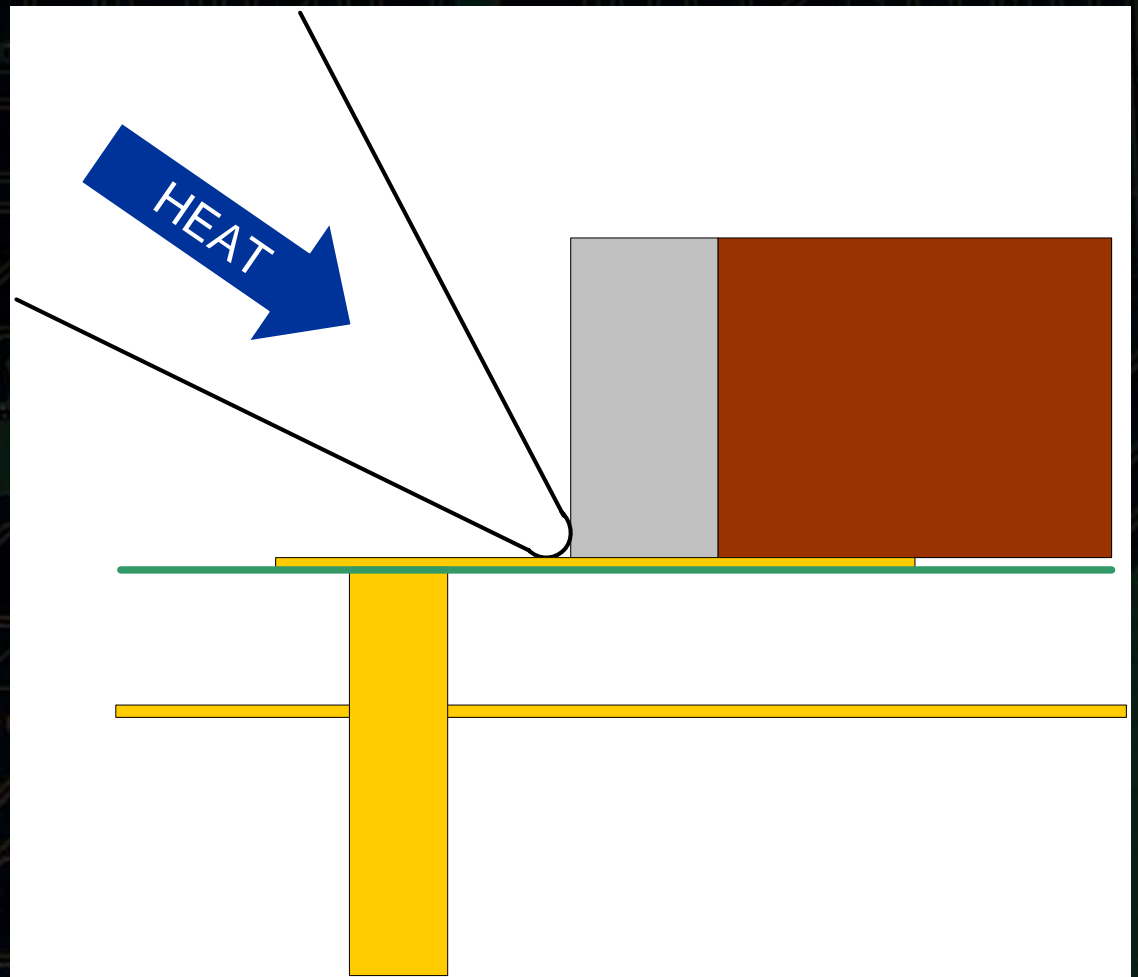
Getting it Hot

- Sometimes it seems like the board or component is not getting hot
 - Two common problems:
 - Connected copper or component has a large thermal mass
 - Solution: wait longer (count to ten or so before applying solder)
 - Insufficient thermal contact of iron to board
 - Soldering iron “tip” has a tiny contact area ($\ll 1\text{mm}^2$)
 - Solutions
 - » Adjust iron angle so more contact is made
 - » Add a drop of solder to iron tip to dramatically increase contact area and therefore heat transfer efficiency

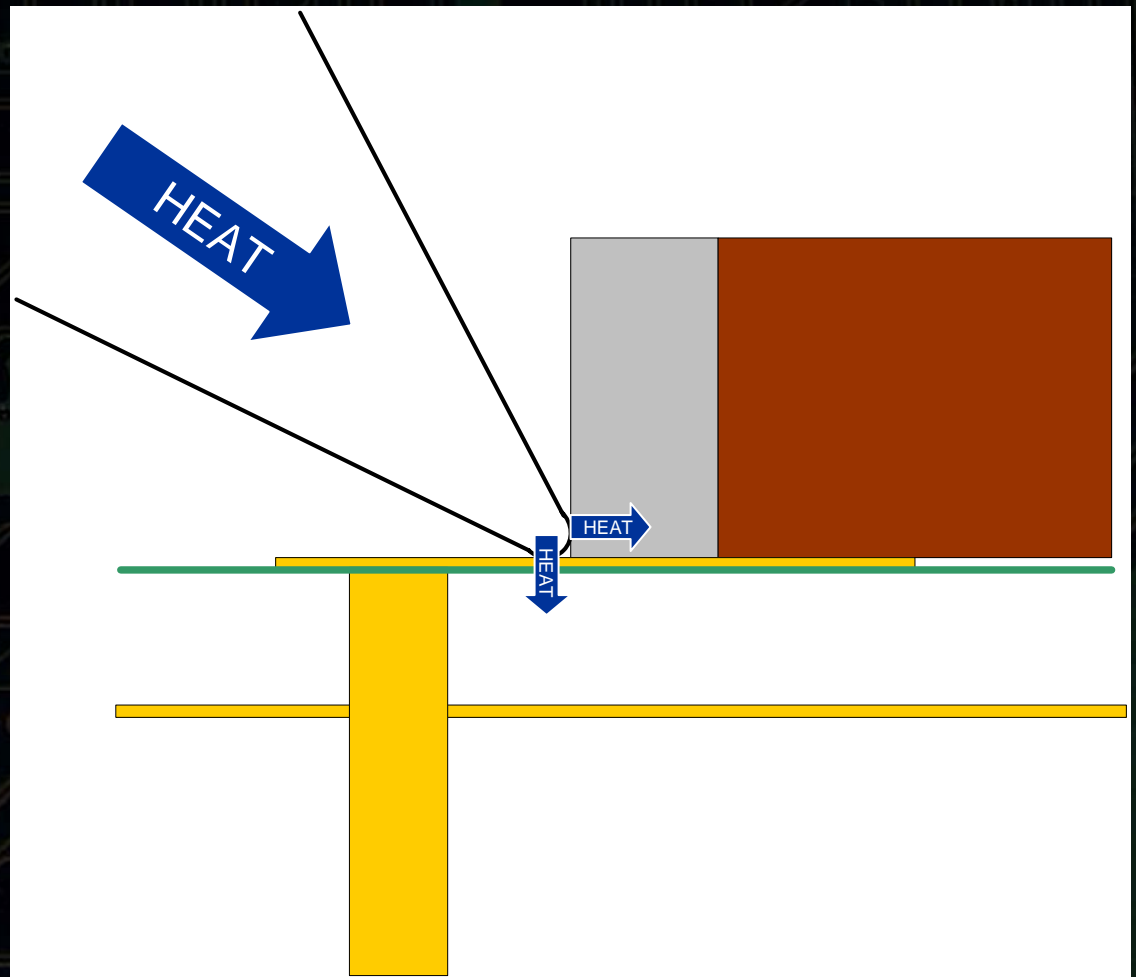
Heat Flow Concepts



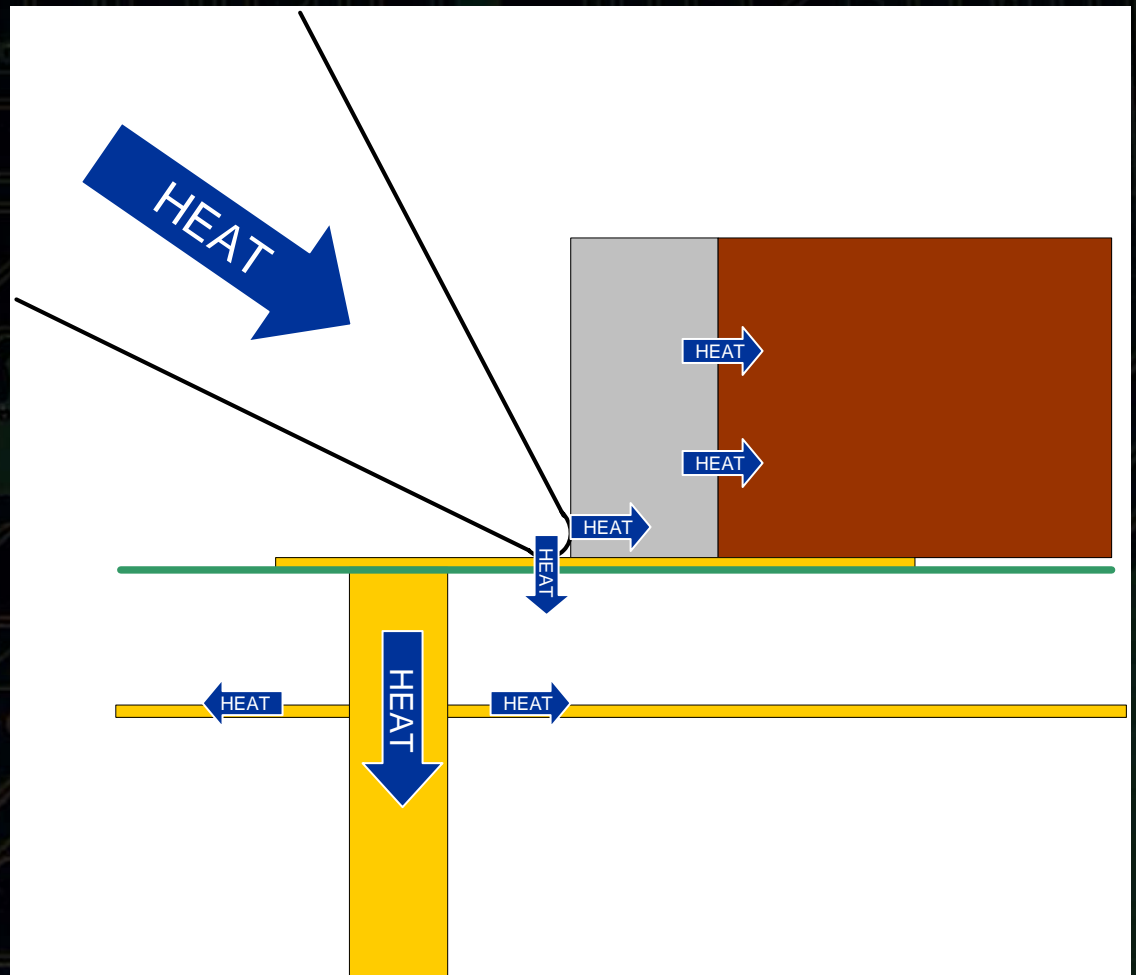
Heat Flow Concepts



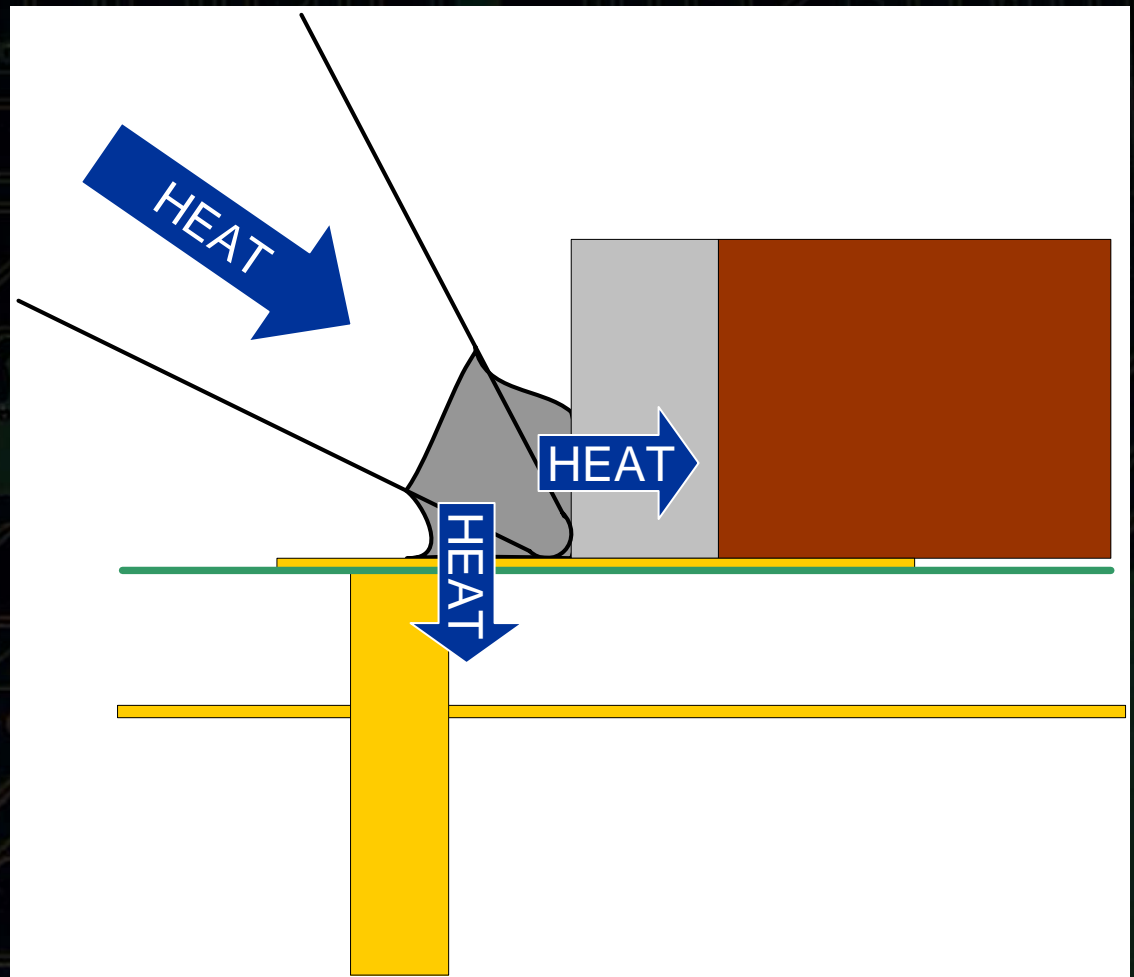
Heat Flow Concepts



Heat Flow Concepts

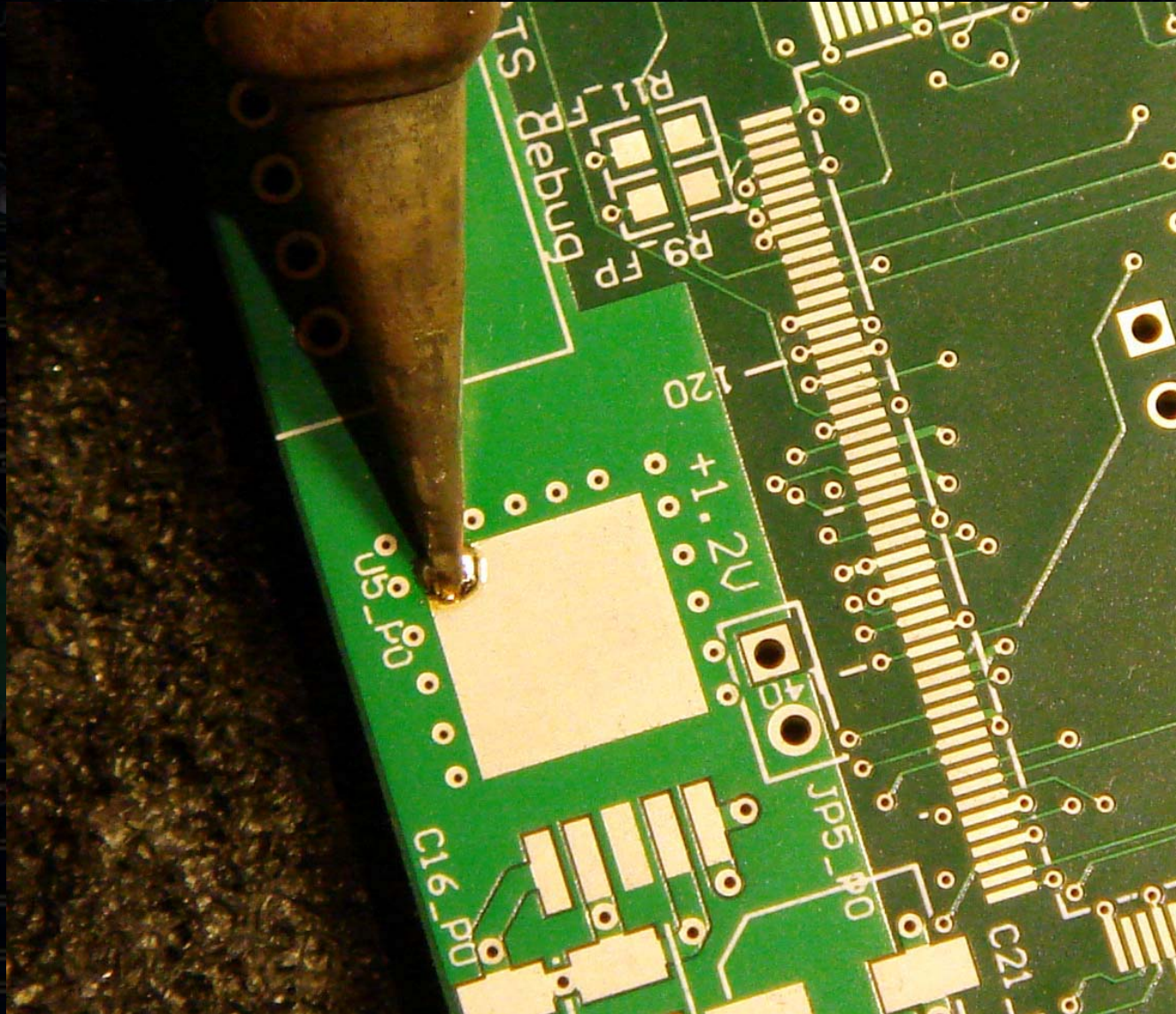


Heat Flow Concepts



Heat Flow Illustrated

- Insufficient heat flow to heat entire pad

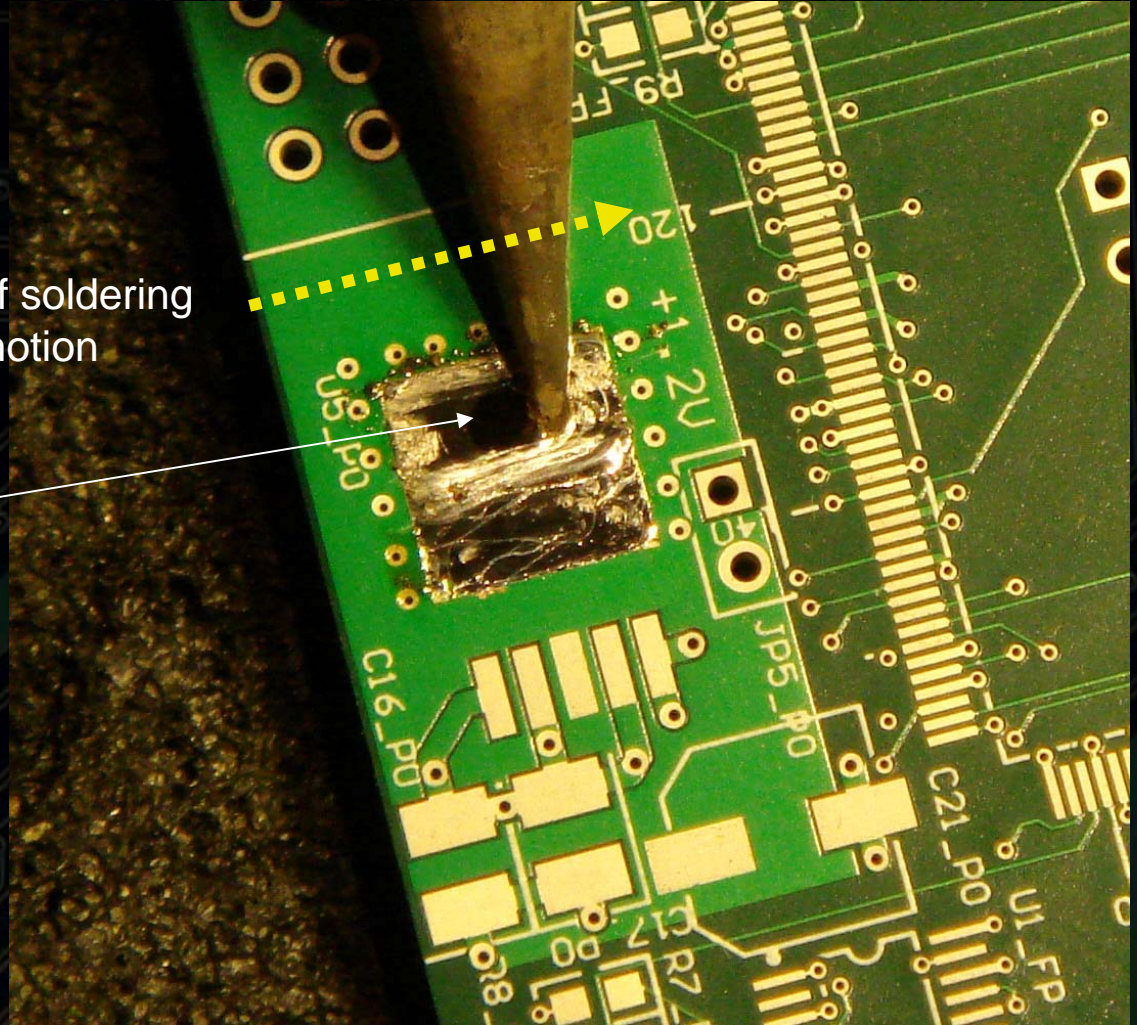


“Melt Pool”

- Look for solid-liquid phase change as a shift in albedo

Direction of soldering iron motion

“Melt Pool”

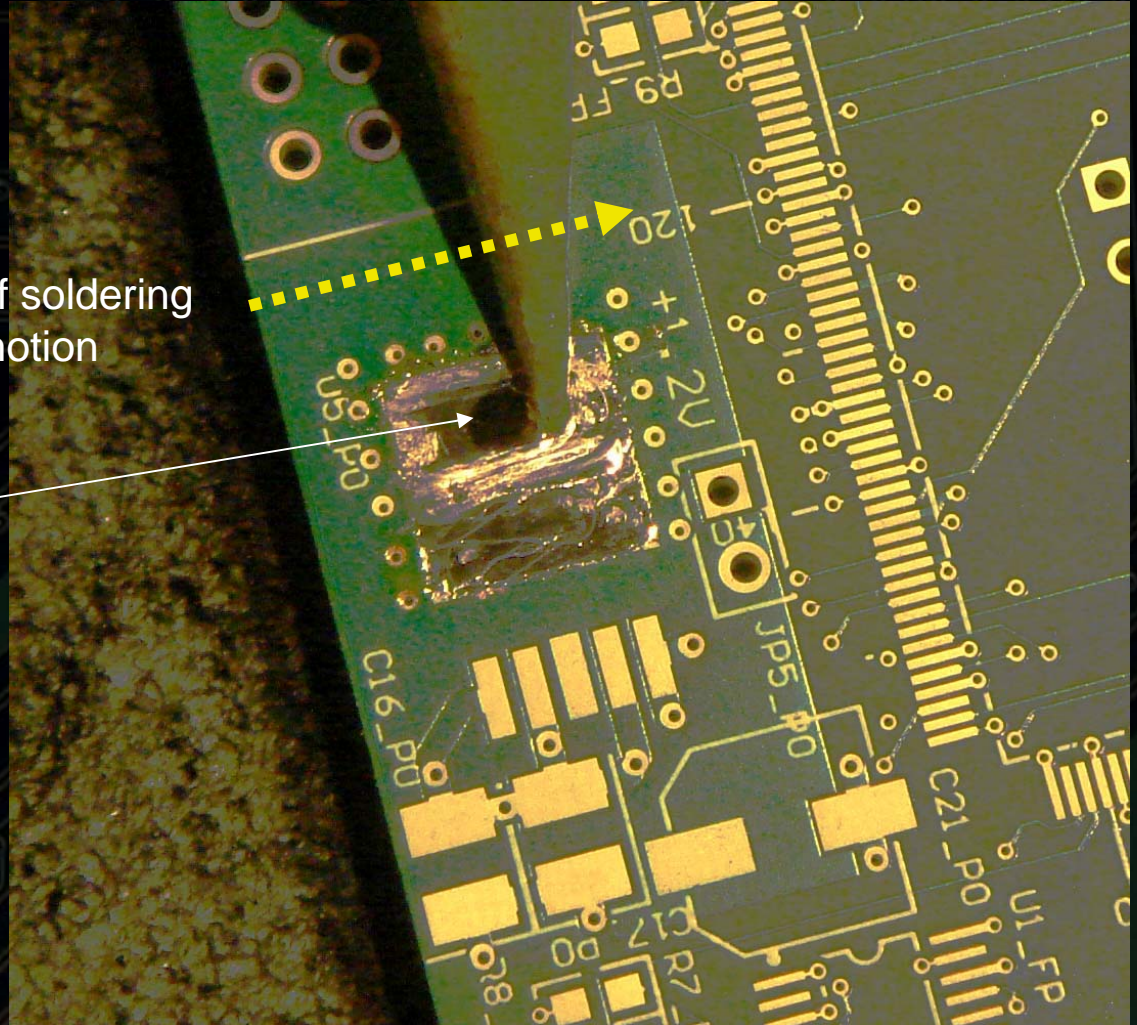


“Melt Pool”

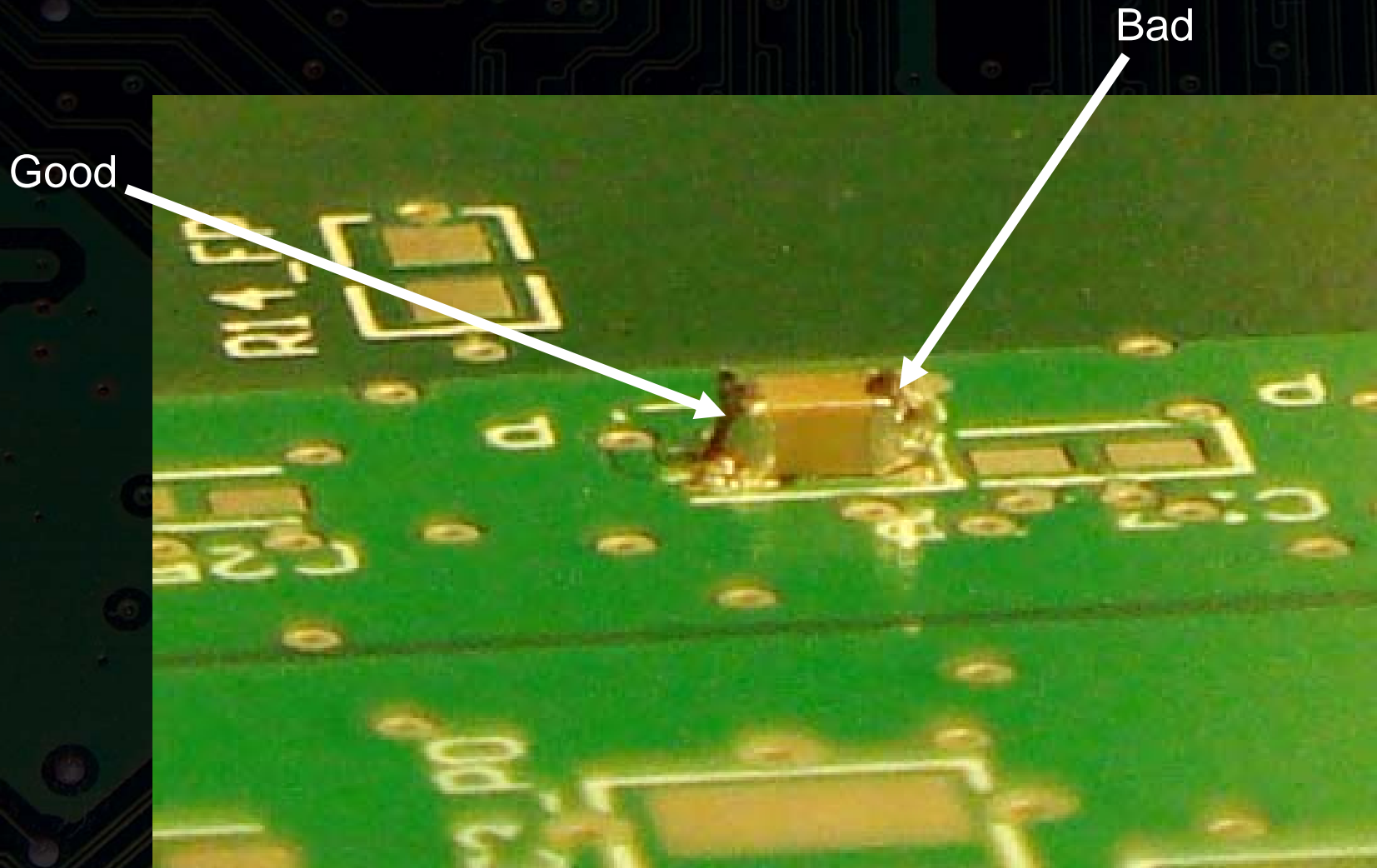
- Look for solid-liquid phase change as a shift in albedo

Direction of soldering
iron motion

“Melt Pool”



Good and Bad

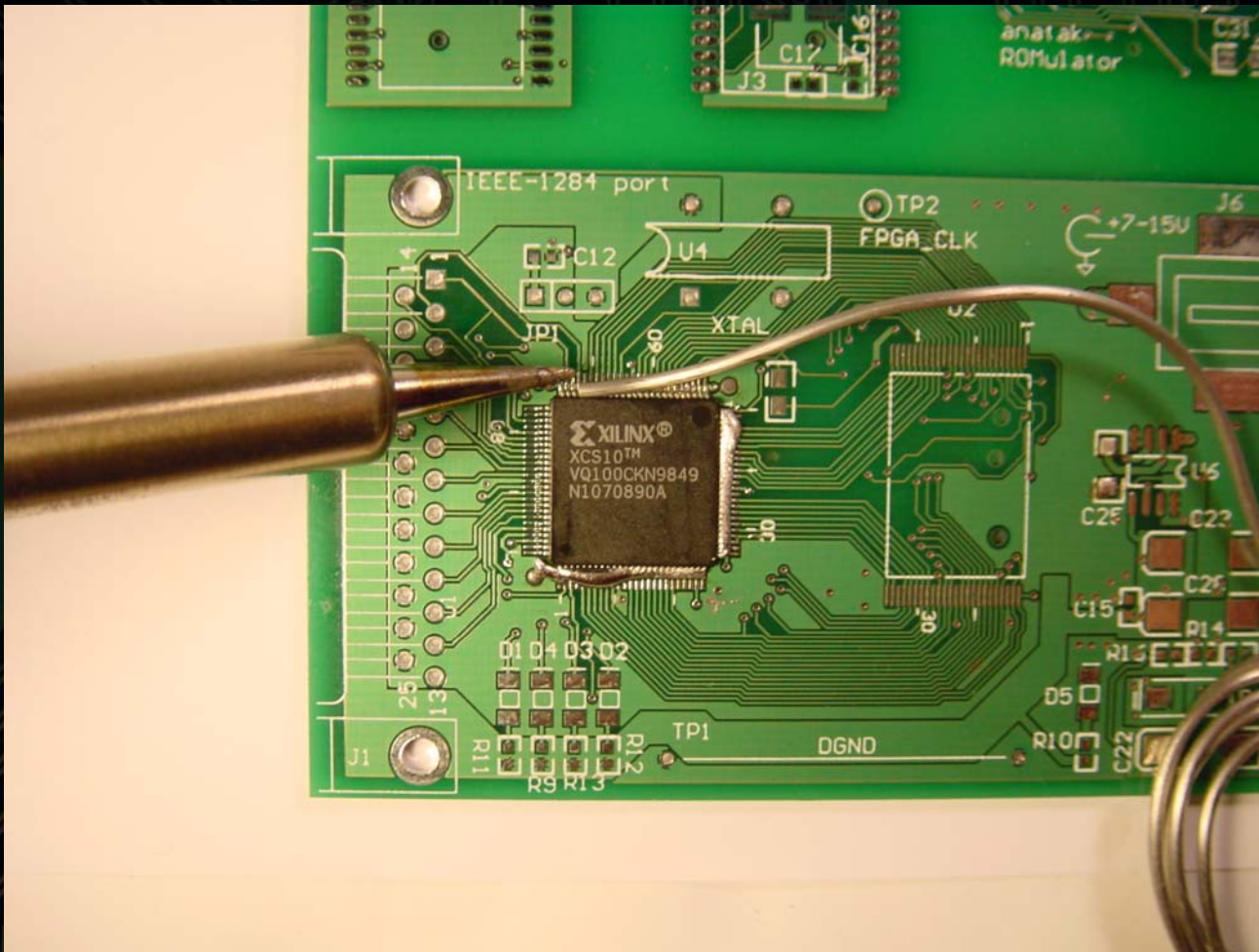


Use Flux

- Flux is a chemical used to clean the work surface
 - Subject metals oxidize normally
 - Oxide cannot be soldered
 - Flux attacks the oxide and enhances solder wetting
 - *MUST* use flux when soldering!

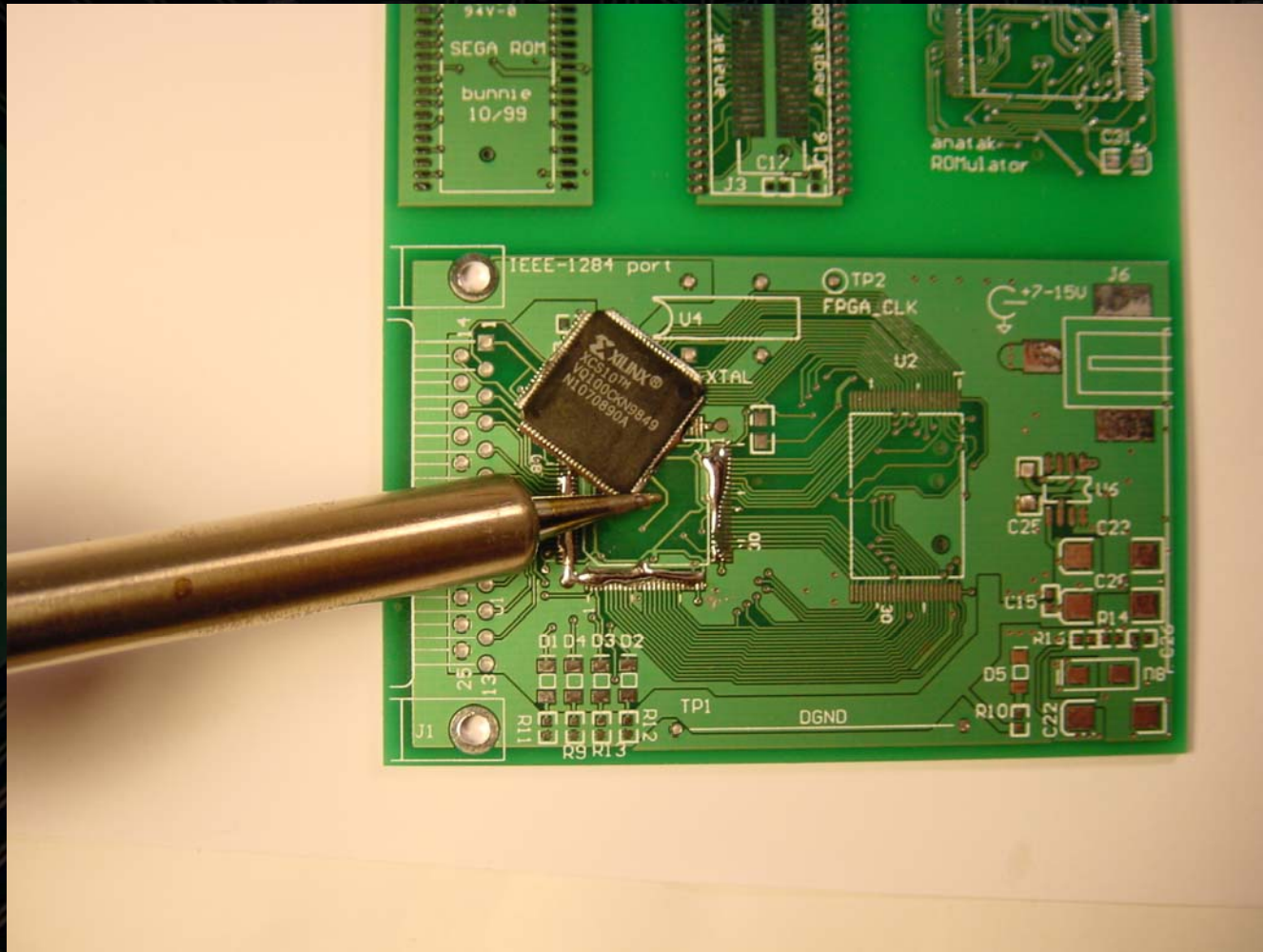
Desoldering

- Simplest method is to use a low-melting point material and alloy them together (e.g., Chipquik alloy)



Desoldering

- Low-melting point alloy enables easy relative thermal selectivity for component to remove

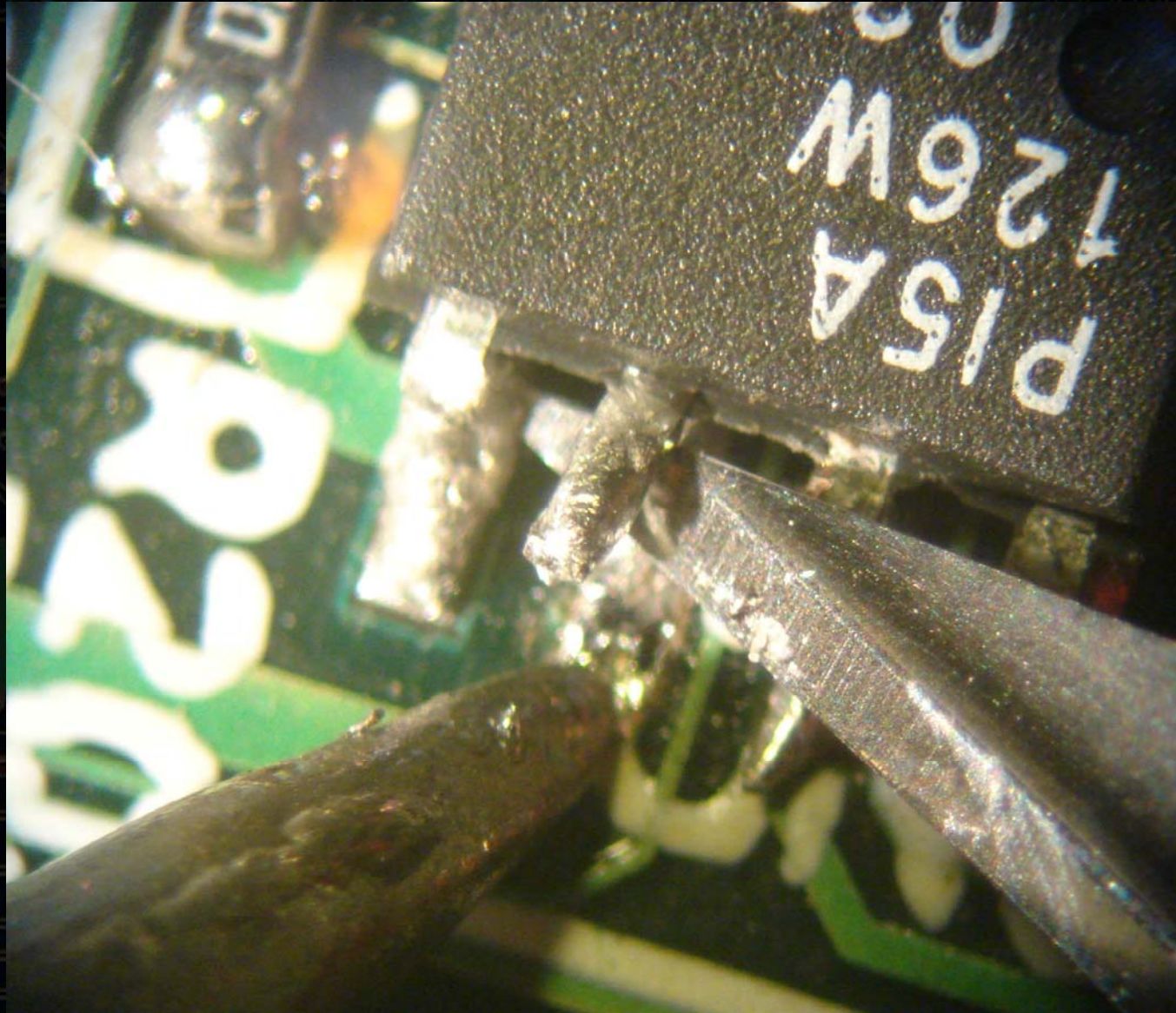


Patching

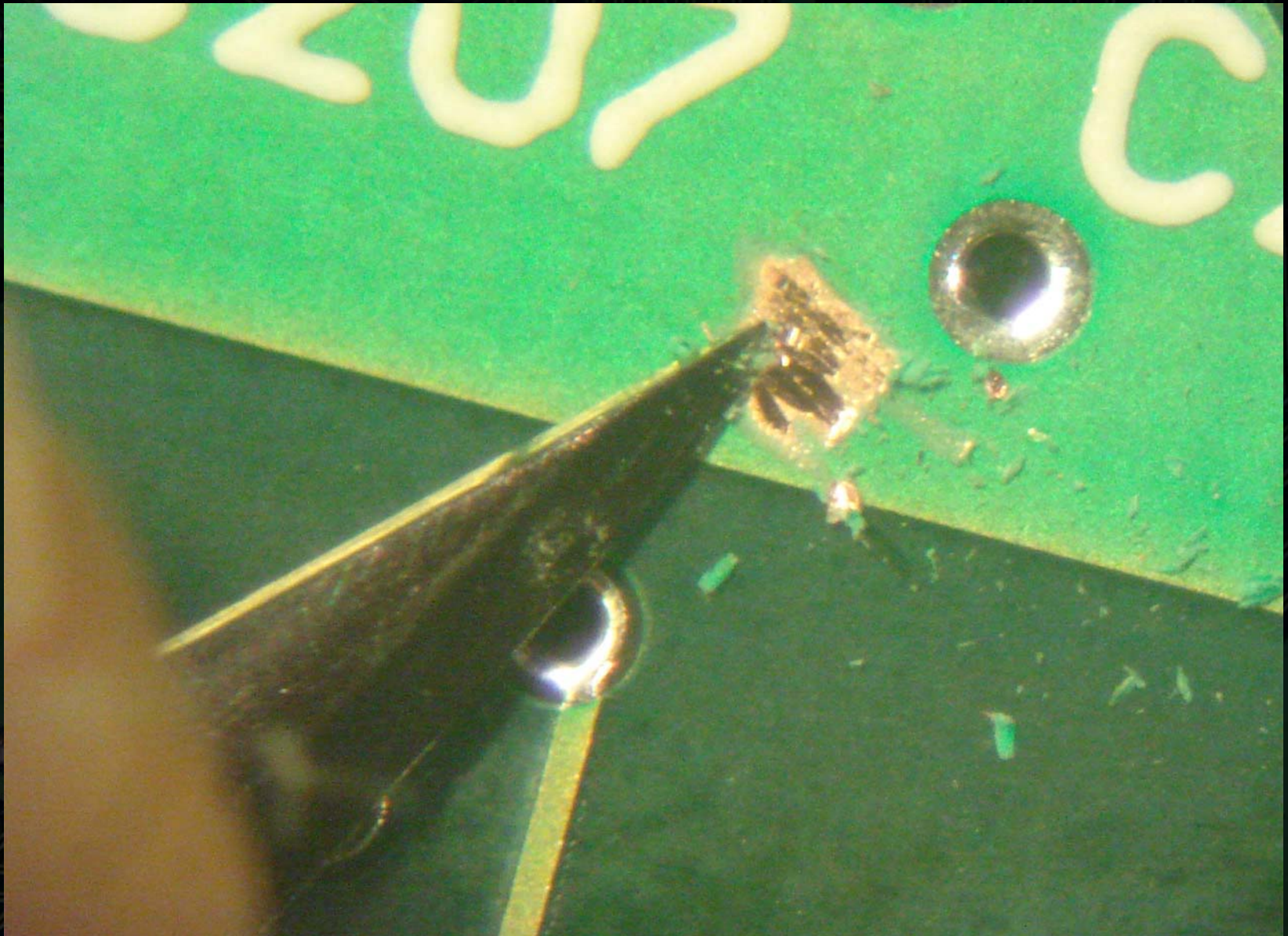
- Essential skill for the hardware hacker
 - Basic techniques:
 - Lifting chip pins
 - Scraping soldermask
 - Cutting traces
 - Adding wires

Lifting Pins

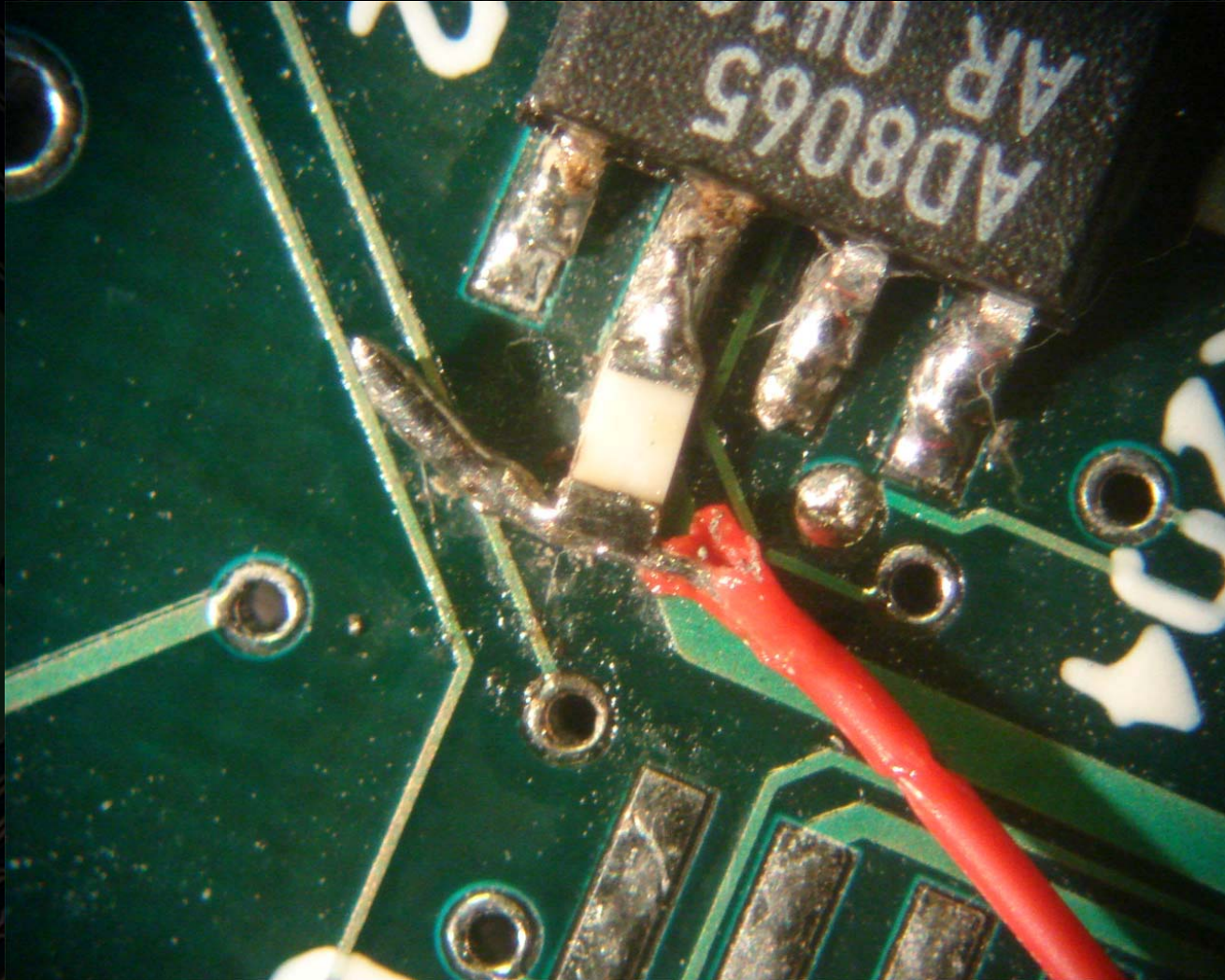
- Apply ample heat to workpiece and use tweezers or knife blade to lift pin from the side



Scraping Soldermask



Tack Soldering (1)

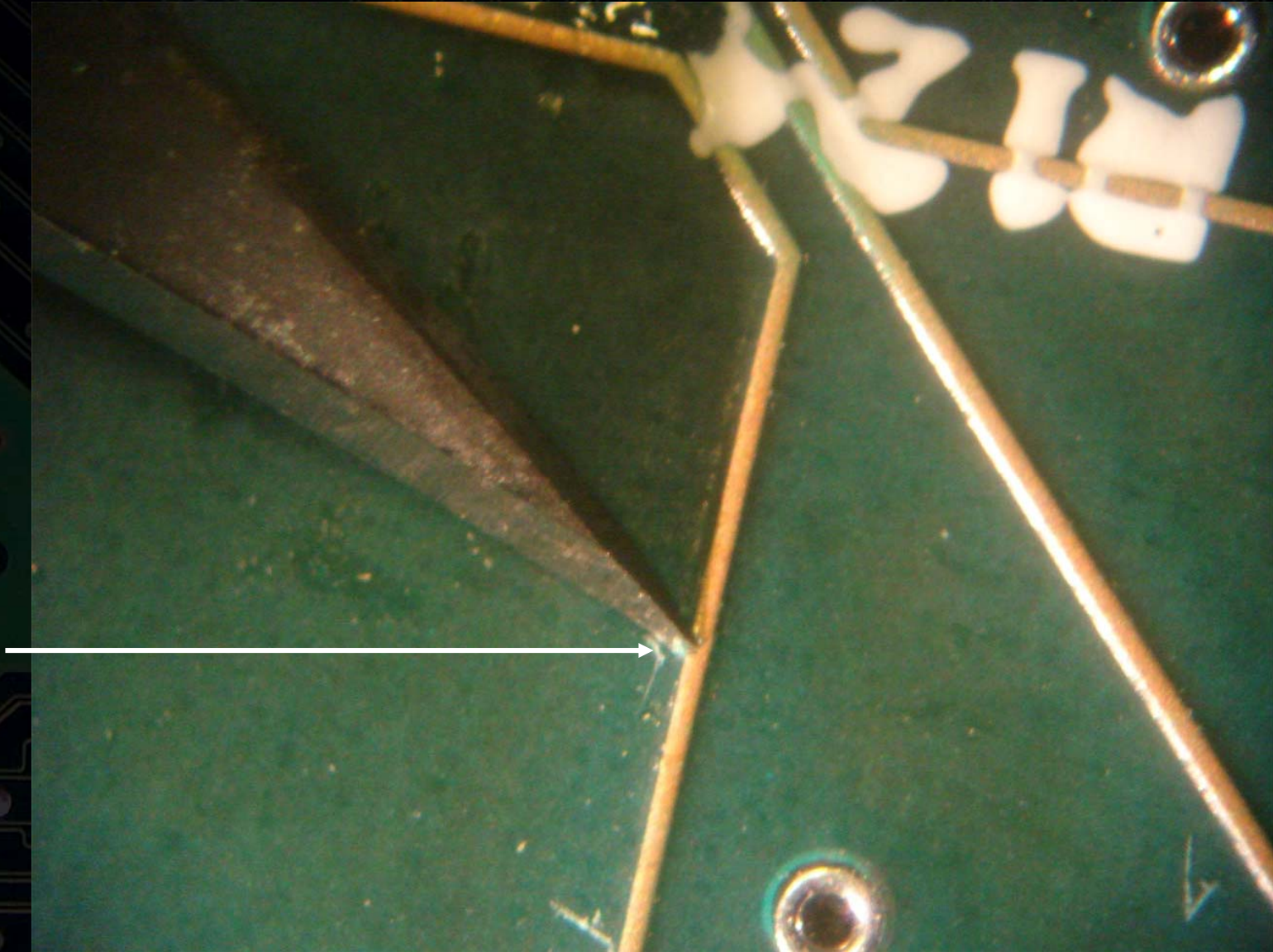


Tack Soldering (2)

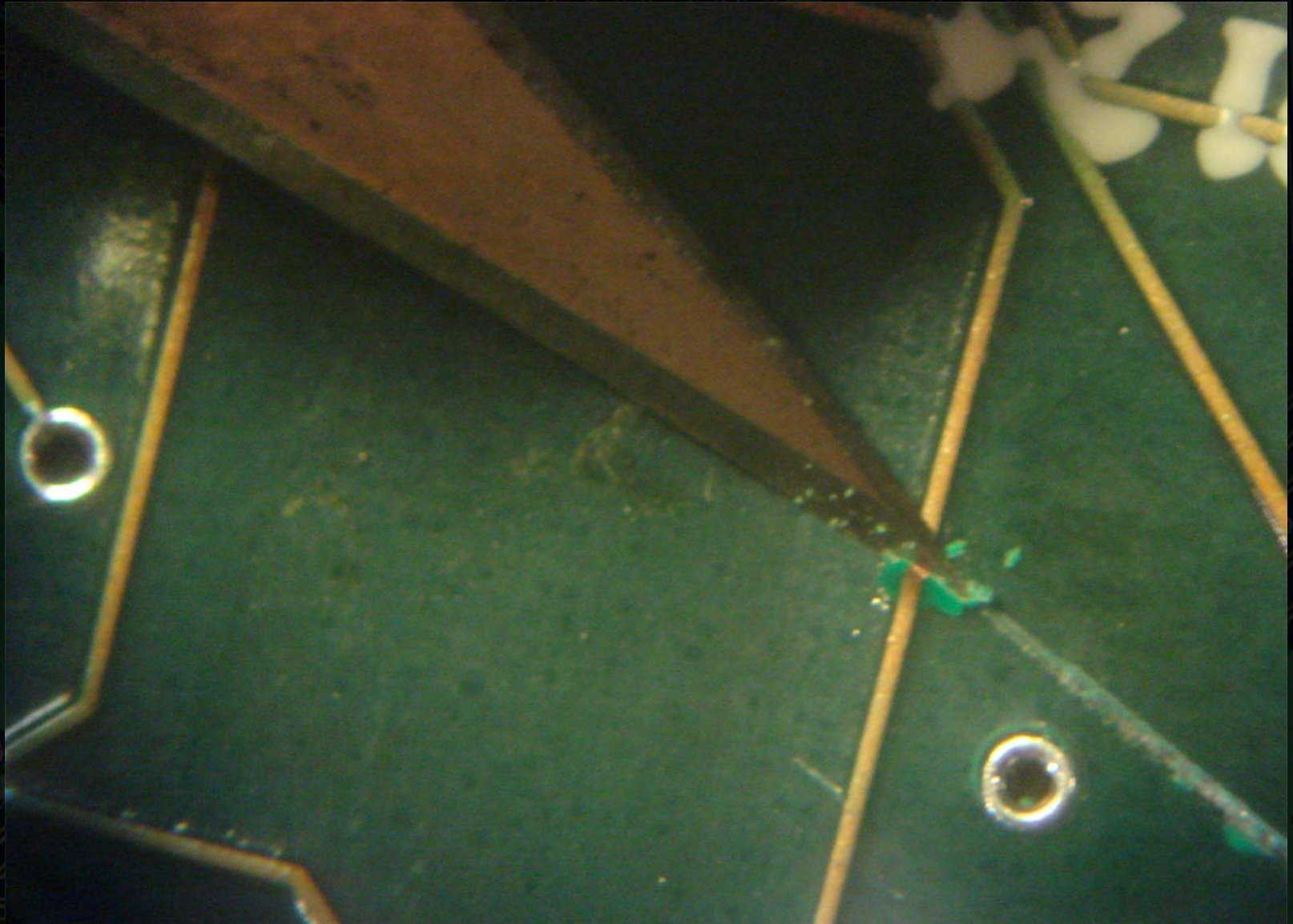


Trace Cutting (1)

“Feel the dig”



Trace Cutting (2)



Trace Cutting (3)



Applied Knowledge

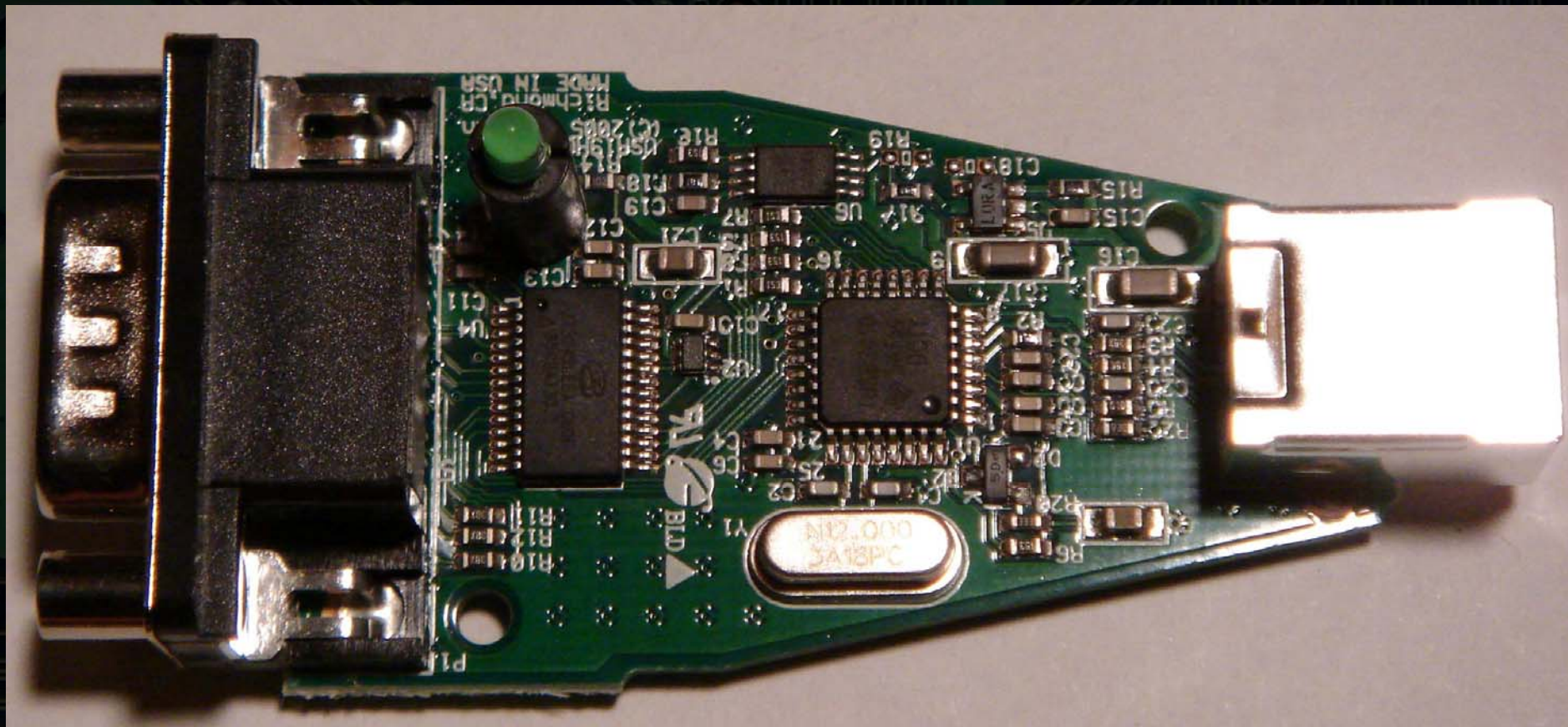
- Now starts the practical demo part...
 - Wish me luck!

Problem Statement

- Embedded devices often have an internal serial debug port
 - Connects directly to processor
 - Typical processors today can barely tolerate 3.3V, often times less
 - This is incompatible with plugging into your PC RS-232 port
 - RS-232 is an [ancient] high-voltage standard, requires signal swing of $> \pm 7V$ to indicate 1's and 0's
 - Many computers don't even have an RS-232 port anymore
- Want a “quick and dirty” low voltage serial to USB converter—but you can't just buy one because it is non-standard

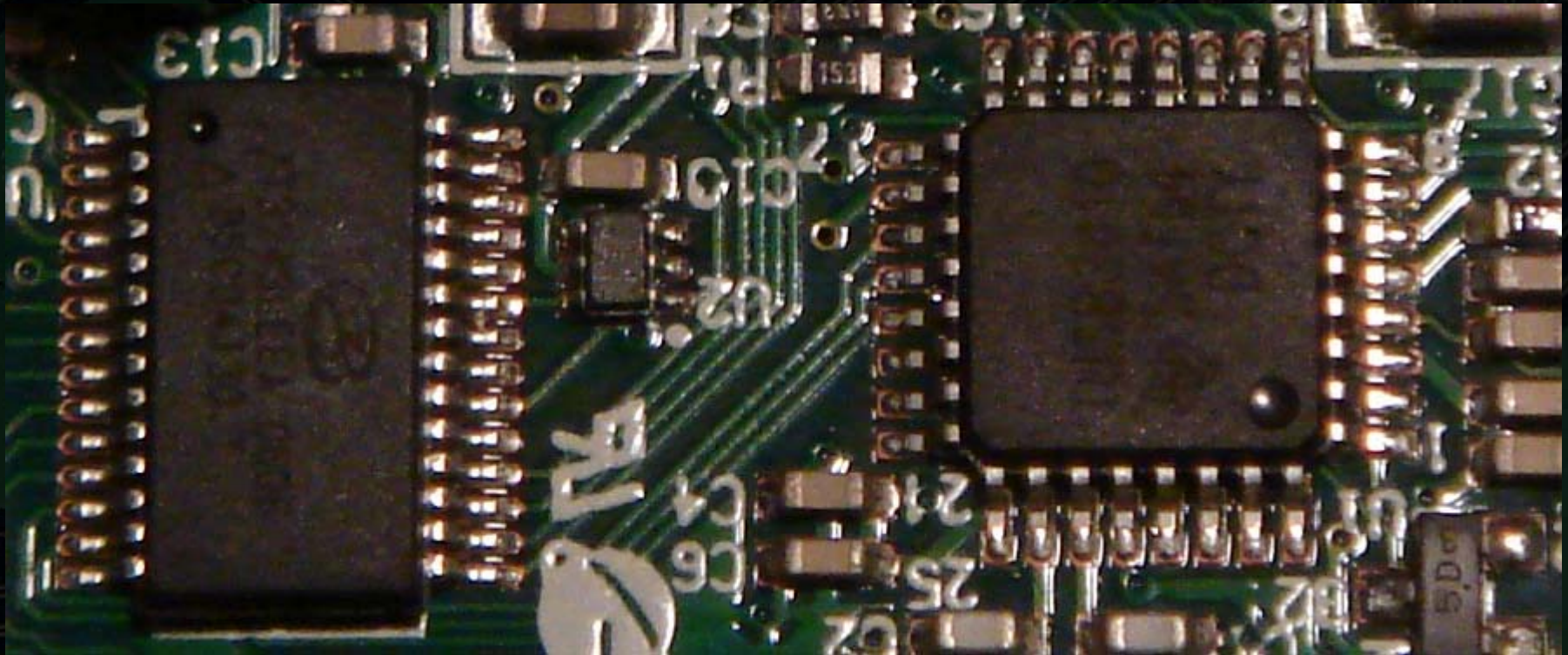
Solution

- Modify a stock RS-232 to USB dongle by preempting the internal low-voltage signals



Key Parts

- TUSB3410 and ZT3243



Google!

tusb3410 - Google Search - Mozilla Firefox

File Edit View Go Bookmarks Tools Help

http://www.google.com/search?q=tusb3410&start- tusb3410

Getting Started Latest Headlines

Sign in

Web Images Groups News Froogle Maps Desktop more »

Google tusb3410 Search Advanced Search Preferences

Web Results 1 - 10 of about 26,500 for tusb3410. (0.75 seconds)

Product Folder: [TUSB3410 - RS232/IrDA Serial-to-USB Converter](#)

<p>The **TUSB3410** provides bridging between a USB port and an enhanced UART serial port. The **TUSB3410** contains all the necessary logic to communicate with the ...

focus.ti.com/docs/prod/folders/print/tusb3410.html - 78k - Jun 12, 2006 - [Cached](#) - [Similar pages](#)

[PDF USB/Serial Applications Using TUSB3410/5052 and the VCP Software ...](#)

File Format: PDF/Adobe Acrobat - [View as HTML](#)

TI's **TUSB3410** and TUSB5052 devices can be used to implement flexible full-speed ... Storing firmware in EEPROM in **TUSB3410** applications has the advantage of ...

focus.ti.com/general/docs/lit/getliterature.tsp?baseLiteratureNumber=slla170 - [Similar pages](#)

[TI TUSB3410](#)

TI **TUSB3410** device details including data sheets, header files, example programs, simulated peripherals, emulators, and evaluation boards.

www.keil.com/dd/chin/3479.htm - 16k - Jun 12, 2006 - [Cached](#) - [Similar pages](#)

Done

Sponsored Links

[Tusb3410](#)

Whatever you're looking for you can get it on eBay.

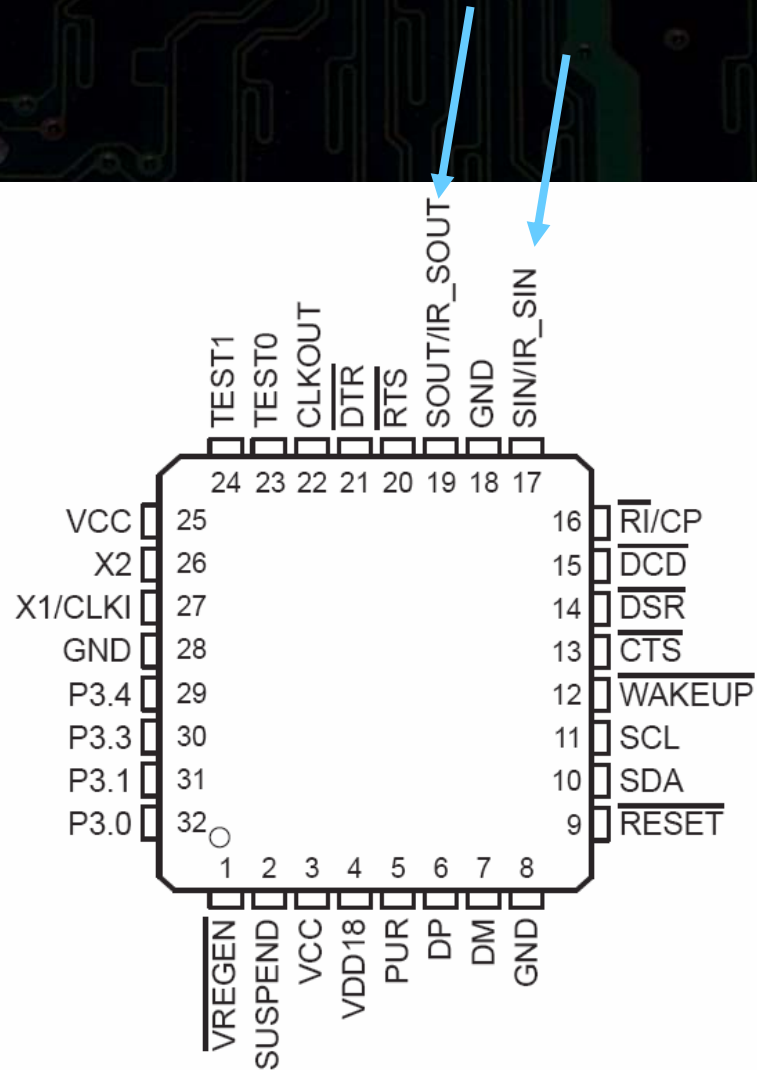
www.eBay.com

[This Part is Available](#)

Millions of parts on our shelves
Multilingual Staff ISO Certified.

www.zdi.com

Pinout



Key Pins Described

TERMINAL NAME	NO.	I/O	DESCRIPTION
SIN/IR_SIN	17	I	UART: Serial input data / IR Serial data input (see Note 6)
SOUT/IR_SOUT	19	O	UART: Serial output data / IR Serial data output (see Note 7)

Uh-oh...

zt3243 - Google Search - Mozilla Firefox

File Edit View Go Bookmarks Tools Help

http://www.google.com/search?hs= tusb3410

Getting Started Latest Headlines

Sign in

Web Images Groups News Froogle Maps Desktop more »

Google zt3243 Search Advanced Search Preferences

Web Results 1 - 2 of about 4 for zt3243. (0.37 seconds)

[New York Dolls t-shirts at Burning Airlines](#)
ZT3243 \$15.99. QTY: LARGE X-LARGE. ZT3244 \$15.99. QTY: LARGE X-LARGE. Display Cart Search for merchandise on 100's of bands when you... Return to ...
www.burningairlines.com/newyorkdolls/newyorkdolls.html - 11k - [Cached](#) - [Similar pages](#)

[PDF] [ZT NO DESCRIPTION OF DEVICE MODEL NOS WCGRB APPROVAL DATE GLI-AF ...](#)
File Format: PDF/Adobe Acrobat - [View as HTML](#)
ZT3243. Up right video machine. Model 55* **. ZT3243WC. 2002/02/21. ZT3244. Slant top video machine. Model 36* **. ZT3244WC. 2002/02/21 ...
www.wcgrb.co.za/Downloads/LOC/200502/WMS-Hardware.pdf - Supplemental Result - [Similar pages](#)

*In order to show you the most relevant results, we have omitted some entries very similar to the 2 already displayed.
If you like, you can [repeat the search with the omitted results included](#).*

Done

Guesswork

- Ah-hah!
 - ZT (whoever they are) are cheap Asian knock-offs of American chips
 - Cross-reference base part number to American version and pray

3243 rs-232 - Google Search - Mozilla Firefox

File Edit View Go Bookmarks Tools Help

http://www.google.com/search?hs= tusb3410

Getting Started Latest Headlines

Sign in

Web Images Groups News Froogle Maps Desktop more »

Google 3243 rs-232 Search Advanced Search Preferences

Web Results 1 - 10 of about 22,000 for 3243 rs-232. (0.40 seconds)

Did you mean: [3243 rs232](#)

Sponsored Links

[RS-232, RS-530 Protocols](#)
Sync/Serial Adapters with RS-232, RS-530, V. 30 and RS-422 Support
[www.pt.com](#)

[\[PDF\] 3223/3243 DS](#)
File Format: PDF/Adobe Acrobat - [View as HTML](#)
deliver true RS-232 performance from a single +3.0V to +5.5V supply. A guaranteed data rate of ... 5.0V-only systems that require true RS-232 performance. ...
[www.maxim-ic.com.cn/pdfserv/en/ds/MAX3221-MAX3243.pdf](#) - [Similar pages](#)

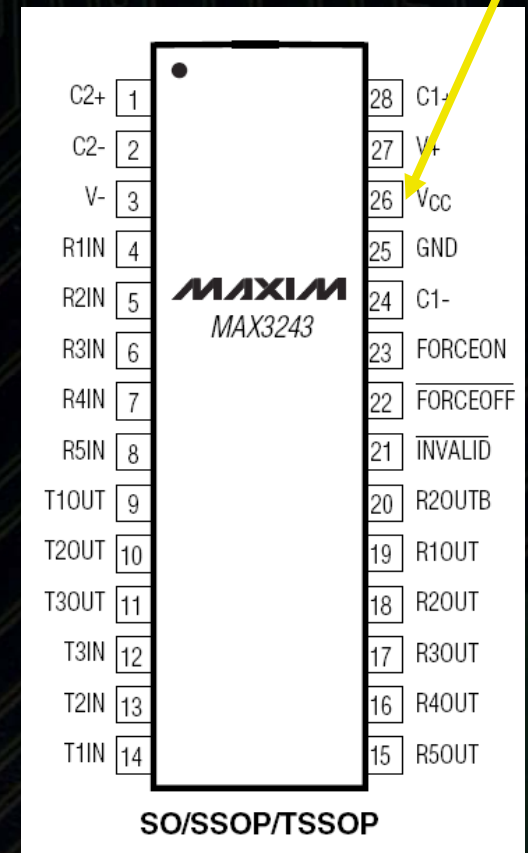
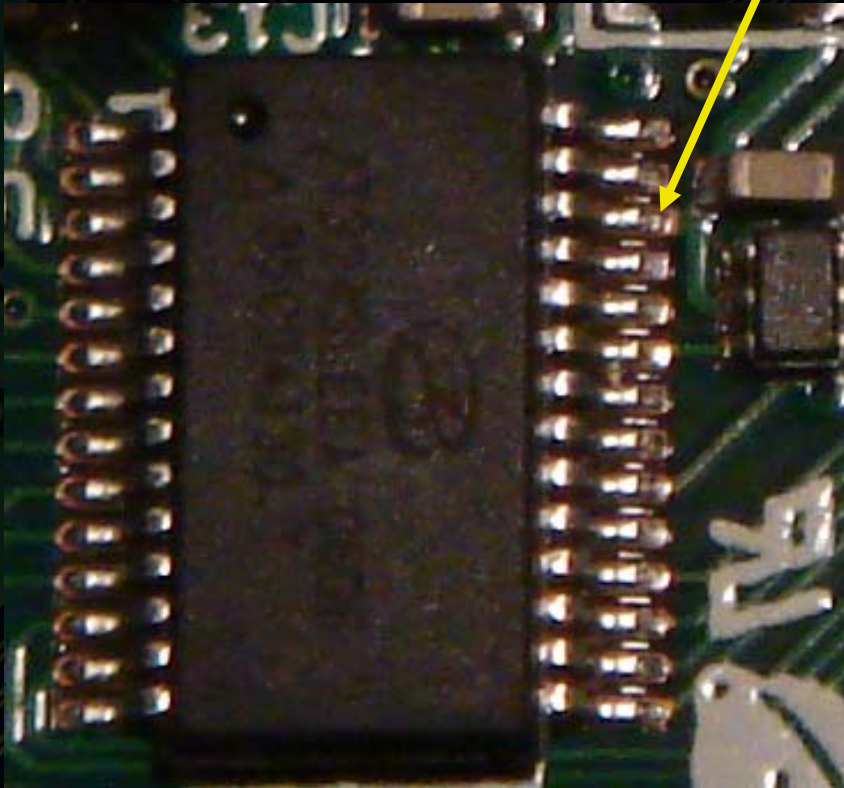
[\[PDF\] NetBook RS232 Cable Pin No. 5 4 3 2 6 7 8 9 RS232 Pin Description ...](#)
File Format: PDF/Adobe Acrobat - [View as HTML](#)
NetBook RS232 Cable Pin No. 5. 4. 3. 2. 6. 7. 8. 9. RS232 Pin Description. GND DTR. TXD. RXD. DSR. RTS. CTS. RI. Max 3243 Pin ...
[linux-7110.sourceforge.net/howtos/netbook_new/NetBookSerial.pdf](#) - [Similar pages](#)

[Chipdir](#)
3243, MAX3243, driver, RS232* driver, 3V power, up to 1Mbps, Maxim*. 33704, CAT33C704, eeprom, spi, 3V 4Kbit EEPROM with security, Catalyst ...
[www.embeddedlinks.com/chipdir/s/3volt.htm](#) - 96k - [Cached](#) - [Similar pages](#)

Done

Looks like a match

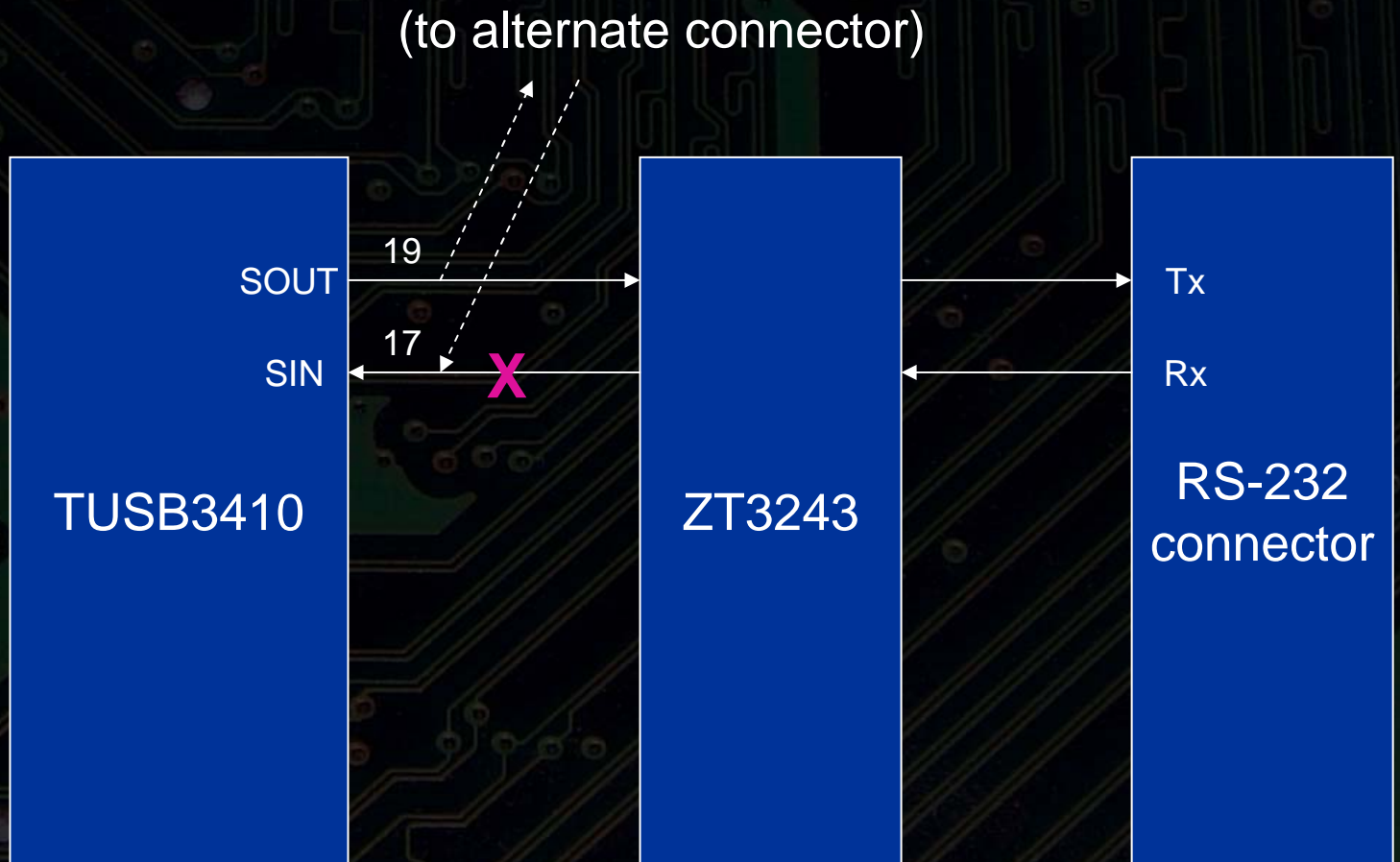
- Right number of pins
- Thicker power connections line up...



Datasheets

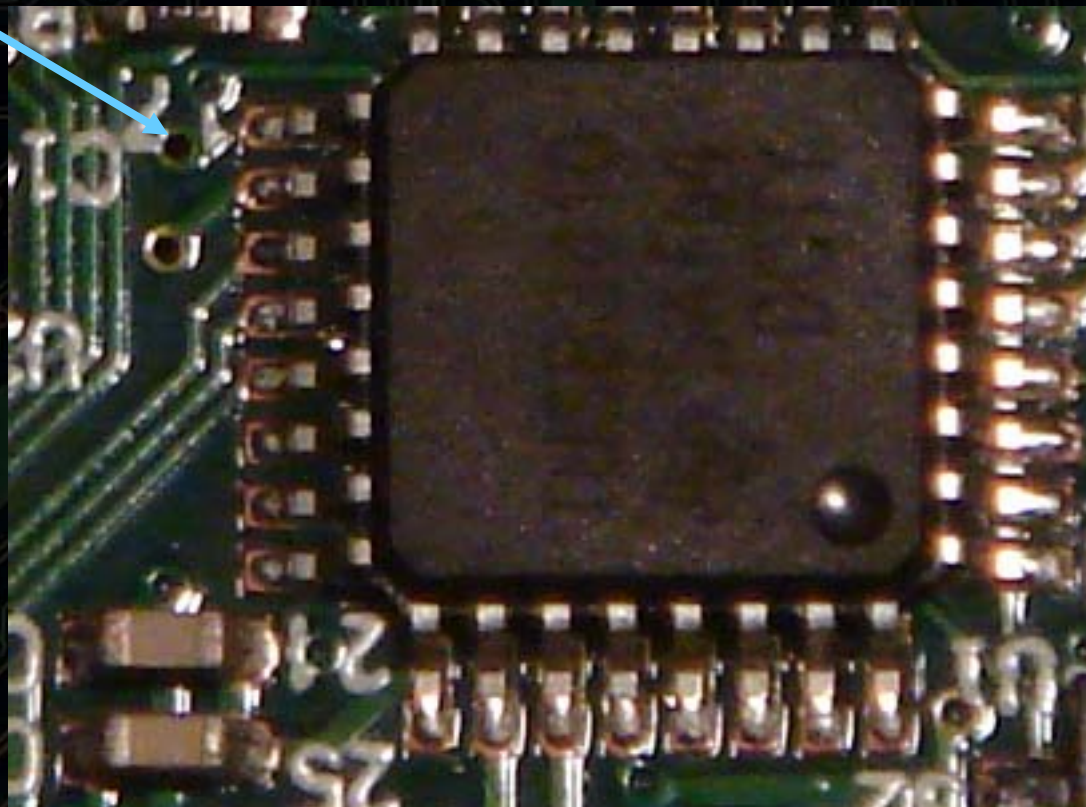
- Datasheets typically contain:
 - Product overview
 - Pinout and pin function
 - Electrical parameters and functional limits for engineering
 - Application data
 - Package drawings
 - For processors, additional data is provided
 - Programming model, etc.

Basic Idea



Tracing The SIN

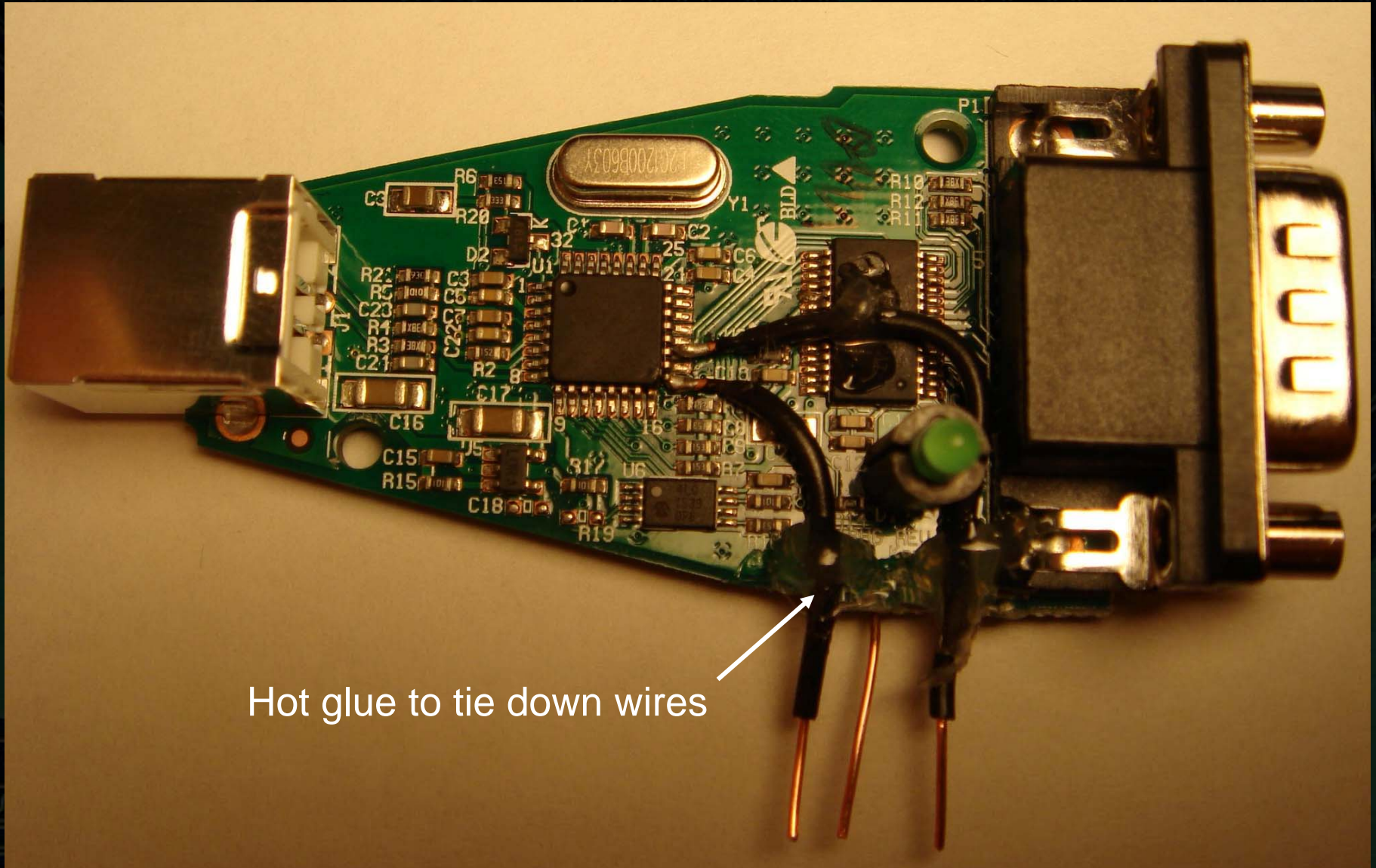
Via!



Cut to Live Demo

- Cut SIN
- Solder 2x wires
- Clear soldermask
- Add ground wire
- Glue to tack it all down

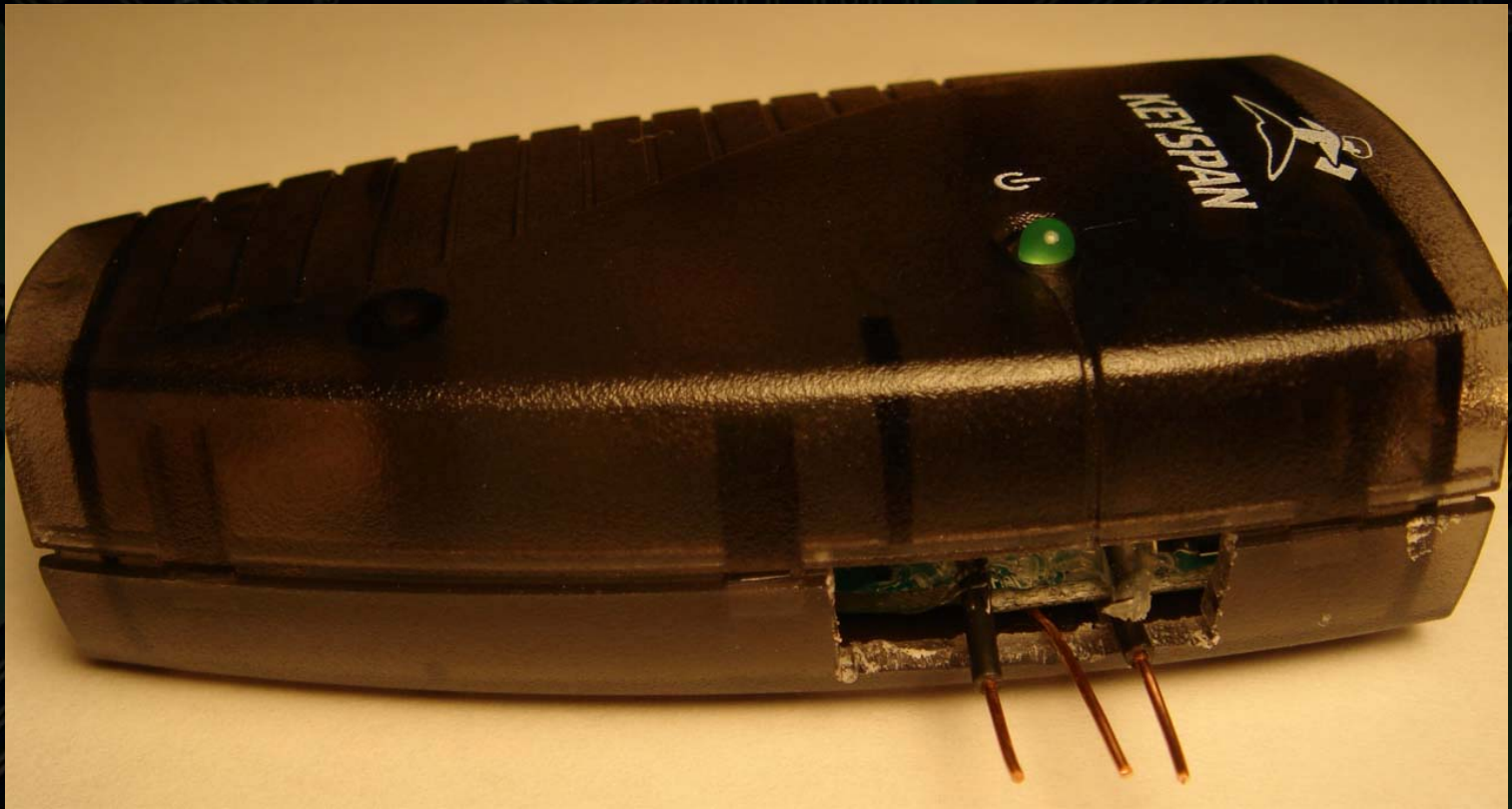
Finished Patch



Hot glue to tie down wires

Finished Patch

- Dremel out hole to make it look nice (thanks hb!)



Q & A

- Thanks for your attention!